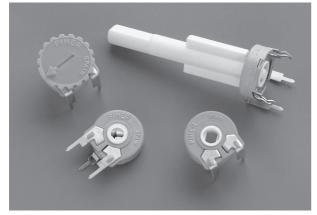
PIHER



MECHANICAL SPECIFICATIONS

** Up to +120°C depending on application. Check availability.

- Mechanical rotation angle:	265° ± 5°
- Electrical rotation angle:	240° ± 20°
– Torque:	0.5 to 2.5 Ncm. (0.7 to 3.4 in-oz)
- Stop torque:	> 10 Ncm. (>14 in-oz)
– Life*:	Up to 10K cycles

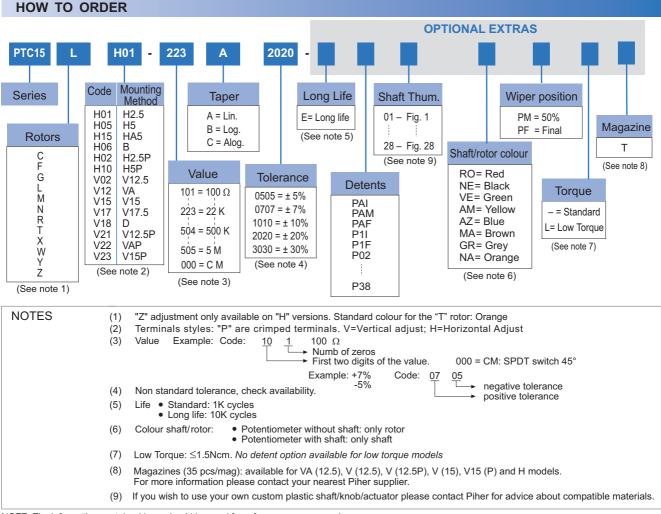
PTC-15 15 mm Cermet Potentiometer

FEATURES

- Cermet resistive element.
- Plastic material according to UL94V-0.
- Alumina substrate.
- IP54 protection according to IEC 60529.
- Also upon request:
- Wiper positioned at initial, 50% or fully clockwise.
- Long life model for low cost control pot. applications.
- · Supplied in magazines for automatic insertion.
- Low torque option.
- Available as SPDT switch.
- · Laser trimming for tighter tolerances.
- Mechanical detents.
- Special tapers.

ELECTRICAL SPECIFICATIONS

- Range of values* $100\Omega \leq Rn \leq 5~M~(\mbox{Decad. 1.0 2.0 2.2 2.5 4.7 5.0})$
- Max. Voltage: 250 VDC (lin) 125 VDC (no lin)
- Nominal Power 70°C (158°F) (see power rating curve)
 0.50 W (lin) 0.25 W (no lin)
- Taper^{*} (Log. & Alog. only $Rn \ge 1K$) Lin ; Log; Alog.
- Residual resistance*: $\leq 0.5 \%$ Rn (5 Ω min.)
- Equivalent Noise Resistance: \leq 3% Rn (3 Ω min.)
- Operating temperature**: -40°C + 90°C (-40°F + 194°F)



NOTE: The information contained here should be used for reference purposes only.

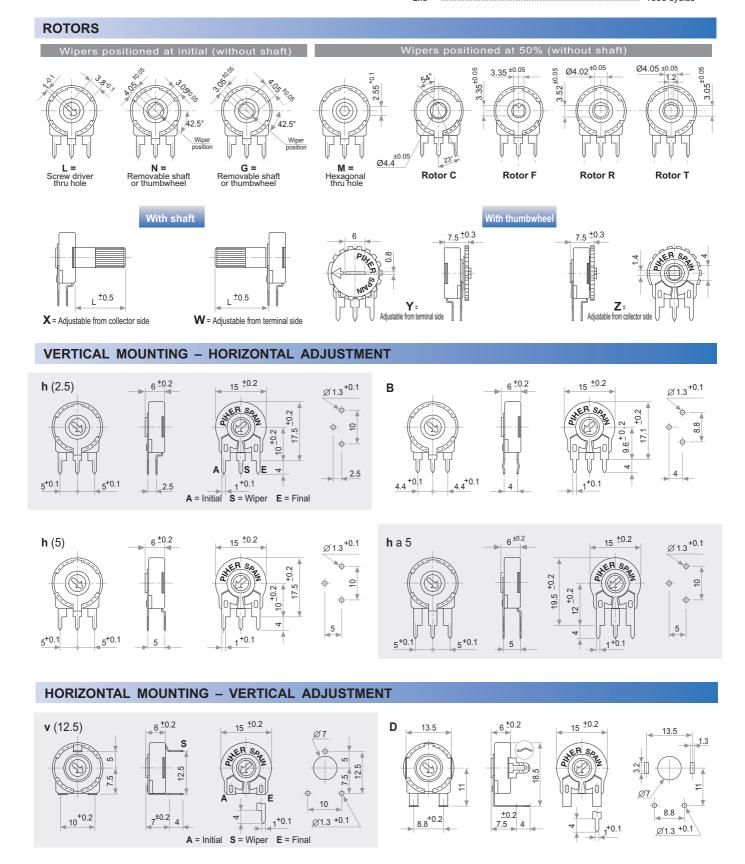
* Others check availability.

HOW TO ORDER CUSTOM DRAWING

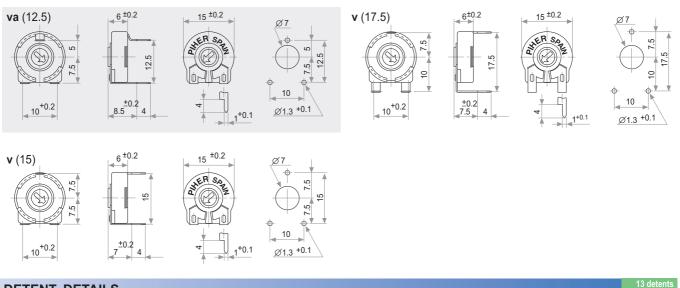
STANDARD OPTIONS

PTC-15 LH 01 + DRAWING NUMB	ER (Max. 16 digits)		
This way of ordering should be used for options which are not included in the "How to order" standard and optional extras.			

Detents	None
Rotor colour	Natural
Shaft colour	Natural
Wiper position	Initial
Torque	Standard
Life	1000 cycles



HORIZONTAL MOUNTING - VERTICAL ADJUSTMENT



DETENT DETAILS

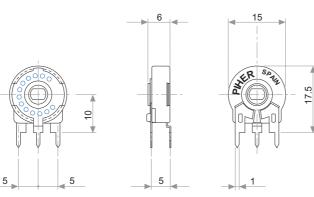
6 ±0.2

5

A

CRIMPED TERMINALS (DETAIL)



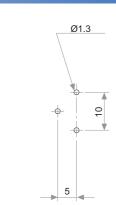


±0.2

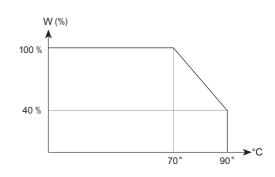
0.9

Detail A

3.8



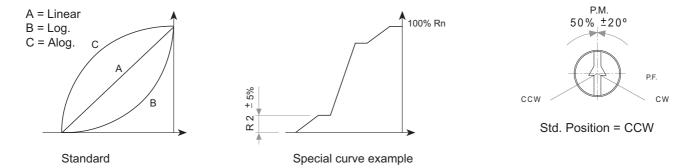
POWER RATING CURVE



POSITIONING

TAPER

Please note relative terminal positions when ordering non linear tapers.



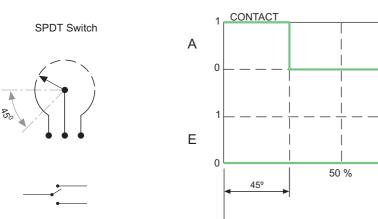
12.5

±0.2

A

www.piher.net

STANDARD SWITCH VERSION



Mechanical rotation angle: 265°±5°

CONTACT

45°

SW Standard specs.

Power Rating: 24V / 15mA

ON position resistance: $\leq 5 \ \Omega$

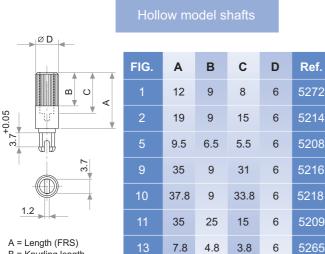
Insulation Resistance: \geq 30 M Ω

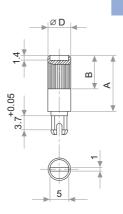
Please contact Piher for ordering information.

TESTS	TYPICAL VARIATIONS	
ELECTRICAL LIFE	1.000 h. @ 70°C; 0.5 W	± 5 %
MECHANICAL LIFE (CYCLES)	1000 @ 10 CPM15 CPM	± 2 % (Rn < 1 M Ω)
TEMPERATURE COEFFICIENT	–40° C; +90° C	± 100 ppm (Rn <100 K)
THERMAL CYCLING	16 h. @ 90° C; 2h. @ –40° C	± 2.5 %
DAMP HEAT	500 h. @ 40° C @ 95% HR	± 5 %
VIBRATION (for each plane X,Y,Z)	2 h. @ 10 Hz 55 Hz.	±2%

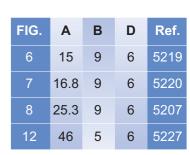
NOTE: Out of range values may not comply these results.

SHAFTS





Solid model shafts



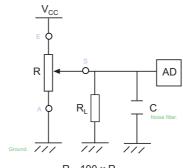
Slott (1 x 1.4) perpendicular to wiper position. Fig. 12 slot is on line with wiper position.

B = Knurling length

C = Hollow depth D = Shaft diameter

FRS = From rotor surface

RECOMMENDED CONNECTIONS



R_L≈100 x R

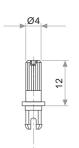
Piher potentiometer's recommended connection circuit for a position sensor or control application. (voltage divider circuit electronic design).

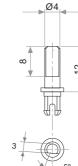
SHAFTS

By default shafts, knobs & & thumweels are delivered unassembled.

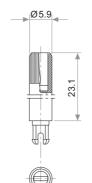
Mounted shafts, knobs & thumbweels are delivered at random position. Positioning available check availability..

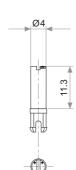
If you wish to use your own plastic shaft/knob/actuator please contact Piher for advice about compatible materials.





Ø6





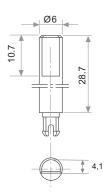


Fig. 3 / Ref. 5372

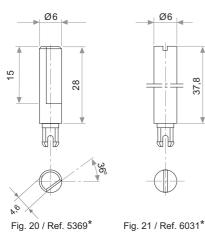
-5 Fig. 15 / Ref. 5217

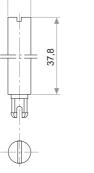


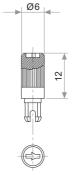
Ø4

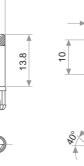
Fig. 18 / Ref. 5271

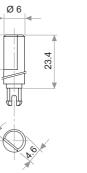












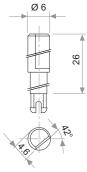
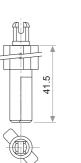
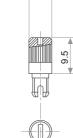


Fig. 22 / Ref. 6029

Fig. 23 / Ref. 6022 Fig. 29 / Ref.6162

Fig. 25 / Ref. 6059





Ø6

Fig. 27 / Ref. 5268*

Fig. 28 / Ref. 6055

* Not available in self extinguishable plastic

THUMBWHEEL

By default shafts, knobs & & thumweels are delivered unassembled.

Mounted shafts, knobs & thumbweels are delivered at random position. Positioning available check availability..

If you wish to use your own plastic shaft/knob/actuator please contact Piher for advice about compatible materials.

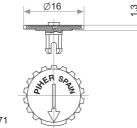


Fig. 4 / Ref. 5371

DETENT CONFIGURATIONS EXAMPLES

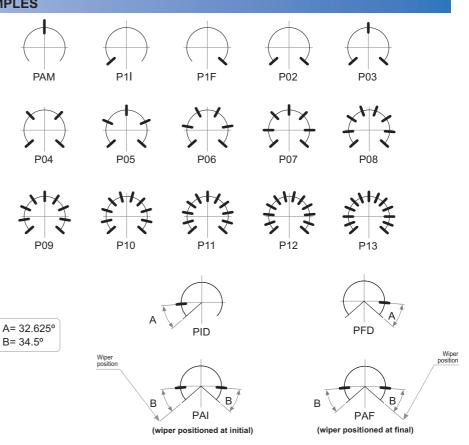
This innovative PT's with detents family has been specifically developed to allow the integration of otherwise large and expensive external mechanisms into the body of the potentiometer thus allowing a high range of configurations: special tapers, torque, tolerances, linearity, cut track, etc.

This detent design not only adds a "click" sensation of position, but also offers enormous savings in both cost and space for any given application.

Strong and weak detents can be mixed as per customer's request.

Detent number and positions can be made or fitted to the customer needs or preferences.

 Relative detent positions along the total mechanical travel.
 Unless otherwise specified the detents are evenly spaced (using the end points as reference)



NOTES FOR DETENTED VERSIONS:

- (1) For the following mounting methods, the detents configurations will be studied individually case by case:
 - V02 & V21
 - V12 & V22
 - V18 - V24
- (2) For more than 13 detents versions please contact your nearest PIHER authorised distributor.
- (3) Standard mechanical life is 500 cycles.
- (4) Long life versions are available under request and have the following characteristics at T^a:
 - Potentiometers with 1 to 3 detents: up to 10K cycles
 - Potentiometers with 4 and more detents: up to 5K cycles

DETENTS WITH CONSTANT VALUE ZONES

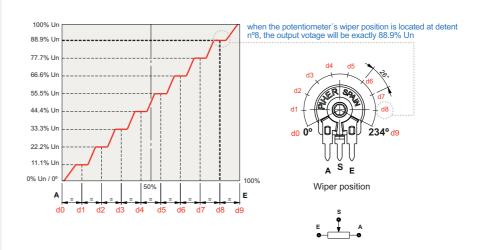
PIHER's potentiometers may feature special stepped outputs or 'constant voltage zones' for the 10mm and 15mm product families.

These constant voltage zones can be combined with PIHER's mechanical detents to provide exact alignment between the electrical output (flat areas) and the mechanical detent's positions. The result is a higher level of precision in controlling lighting, temperature, motor or other electronic control systems.

In addition to established catalogue detent configurations, we will design and manufacture any other configuration on our tried-and-tested carbon/cermet & THM/SMD potentiometer technology and processes.

With its exacting control capabilities, our 10mm and 15mm potentiometers series are well suited for many consumer applications such as ovens, ranges, dishwashers, lighting (dimmers), power hand tools, washing machines and HVAC systems. Constant value zones can be combined with strategically located stops matching the flat areas of the output.

10 stepped outputs version example:



(5) Detent torque can vary from 1.2 to 2.5 times the standard potentiometer torque.

For all detents versions of more than 13 detents the detent torque will be 0.5 to 3.5 Ncm.

- (6) Please consult your nearest Piher supplier if unique non-overlapping values at each detent position or LOG/ALOG tapers are required.
- (7) Different output voltage values can be matched at each detent position (upon request).

DETENTS WITH CONSTANT VALUE ZONES

Improved repeatability

By combining the constant value zones with the detents, engineers can align the same voltage values with each of the detent stops when rotating the control both forward and backward.

This provides clear mechanical positions that are not only repeatable, but perfectly aligned electrical outputs at each of the (detent) angles.

Piher's detents also prevent output values from changing due to vibration or accidental rotor movements, furthering reliable control consistency.

Design tip. Cost-effectiveness

Absolute encoders can easily be replaced connecting the potentiometer to

the microprocessor's analogue input.

Main advantages

- ✓ Unique, non-overlapping values at each stop (detent position)
- ✓ Prevents output value change due to light vibration or accidental rotor micro-movements
- ✓ Fully customisable according to customer's needs
- ✓ Cost effective replacement for absolute encoders

Disclaimer

The product information in this catalogue is for reference purposes. Please consult for the most up to date and accurate design information.

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