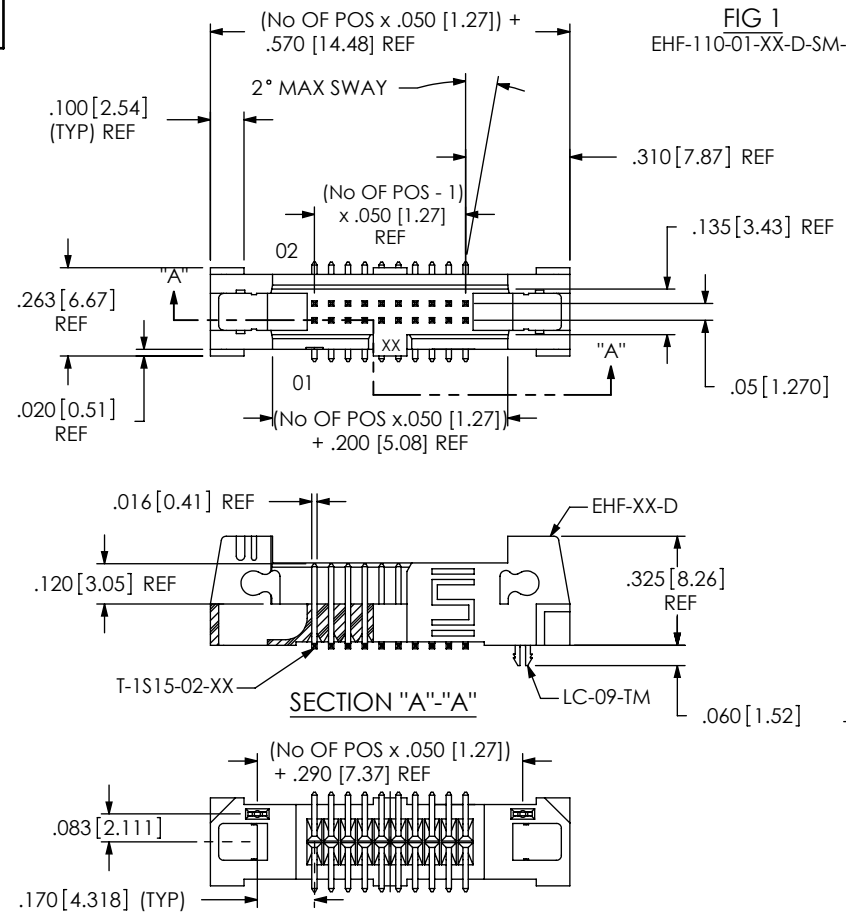


**REVISION Z**

DO NOT SCALE FROM THIS PRINT



**FIG 1**  
EHF-110-01-XX-D-SM-LC

**EHF-1XX-01-XX-D-XX-XX-XX**

**No OF POSITIONS**  
-03, -04, -05, -08, -10, -13, -17, -20, -25

**LEAD STYLE**  
-01

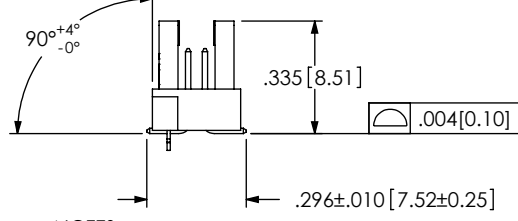
**PLATING SPECIFICATION**  
-L: LIGHT GOLD (USE T-1SXX-XX-L)  
-F: FLASH SELECTIVE GOLD (USE T-1SXX-XX-F)  
-S: SELECTIVE (USE T-1SXX-XX-S)  
-H: HEAVY GOLD, GOLD FLASH ON TAIL (USE T-1SXX-XX-H)  
-LM: LIGHT SELECTIVE GOLD, MATTE TIN ON TAIL (USE T-1SXX-XX-L)  
-SM: HEAVY SELECTIVE GOLD, MATTE TIN ON TAIL (USE T-1SXX-XX-S)  
-FM: FLASH SELECTIVE GOLD, MATTE TIN ON TAIL (USE T-1SXX-XX-F)

**OPTION**  
-LC: LOCKING CLIP (FOR -D-SM ONLY) (SEE NOTE 7)  
-P: PICK & PLACE PAD (FOR -D-SM ONLY) (FOR -03 & -04, USE PPP-25, SEE FIG 7, SHT 3) (FOR -05 THRU -25, USE PPP-48, SEE FIG 2)  
-K: POLYIMIDE FILM (USE K-500-300, SEE FIG 3)  
-TR: TAPE & REEL PACKAGING (FOR -D-SM, -D-SM-P, & -D-SM-K ONLY) (NOT AVAILABLE ON -D-SM-LC)

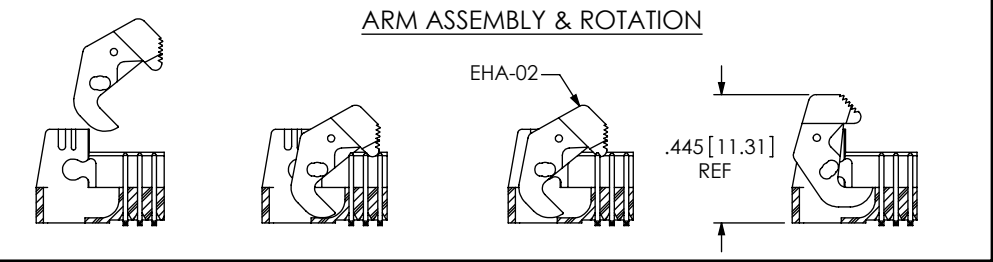
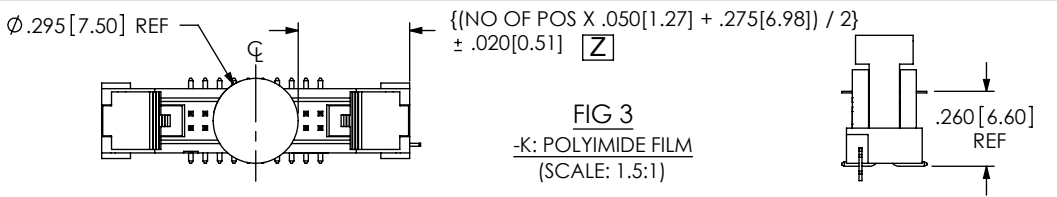
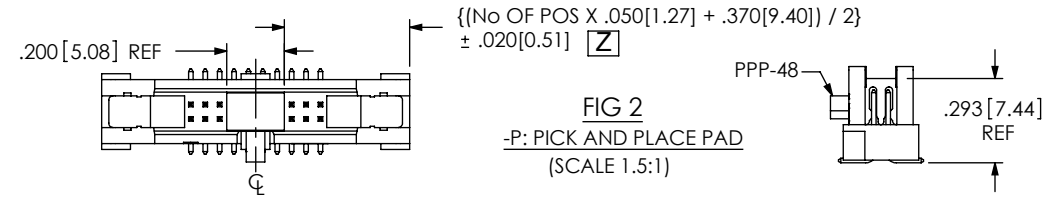
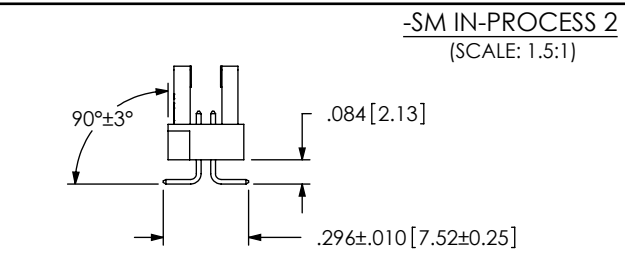
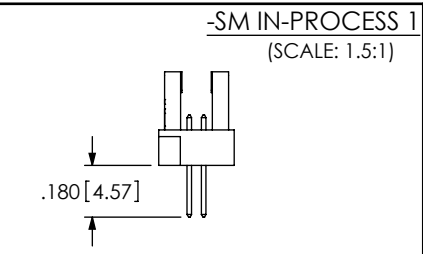
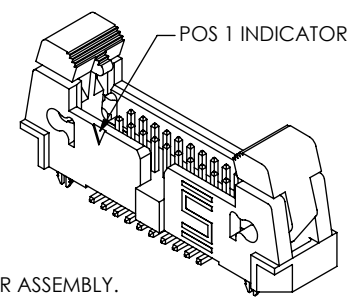
**POLARIZED OPTION**  
-XX = PIN OMITTED (N/A ON -RA OPTION)

**TAIL OPTION**  
(LEAVE BLANK FOR THROUGH HOLE, SEE FIG 4, SHEET 2; USE T-1S63-01-XX)  
-SM: SURFACE MOUNT (USE T-1S15-02-XX)  
-RA: RIGHT ANGLE (USE T-1S63-02-XX AND T-1S63-03-XX) (SEE FIG 5, SHEET 2)

**ROW SPECIFICATION**  
-D: DOUBLE



- NOTES:**
1. Ⓞ REPRESENTS A CRITICAL DIMENSION.
  2. COPLANARITY TO BE WITHIN .004 [0.10].
  3. BURR ALLOWANCE: .0015 [0.038] MAX.
  4. MINIMUM PUSHOUT FORCE: 1 LB MIN.
  5. MAXIMUM ALLOWABLE BOW: .002 [0.05] INCH/INCH AFTER ASSEMBLY.
  6. NOTE DELETED.
  7. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
DECIMALS ANGLES  
.XX: ±.01 [.3] 2°  
.XXX: ±.005 [.13]  
.XXXX: ±.0020 [.051]

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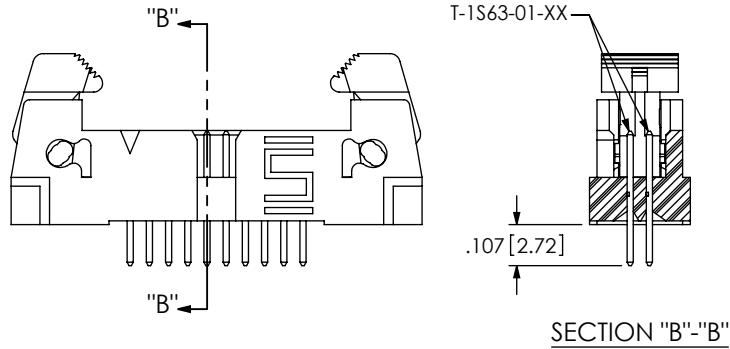
**samtec**  
520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail: info@SAMTEC.com code: 55322

**MATERIAL:** DO NOT SCALE DRAWING  
INSULATOR: VECTRA E130i, COLOR BLACK 50% REGRIND  
TERMINAL: PHOS BRONZE 510 SPRING  
SHEET SCALE: 1.75:1

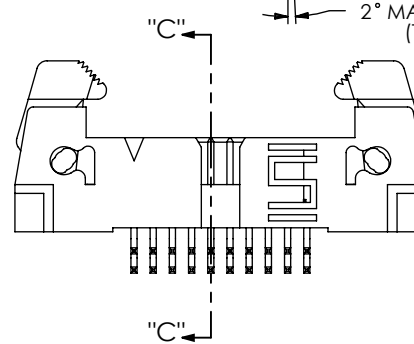
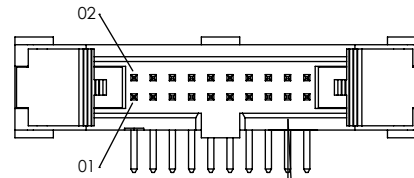
**DESCRIPTION:** .050 EJECTOR HEADER ASSEMBLY  
**DWG. NO.** EHF-1XX-01-XX-D-XX-XX-XX  
**BY:** ERIC M. 08/17/01 **SHEET 1 OF 3**

FIG 4

STANDARD THROUGH HOLE  
(SHOWN: EHF-110-01-XX-D)  
(SAME AS FIG 1, UNLESS OTHERWISE STATED)



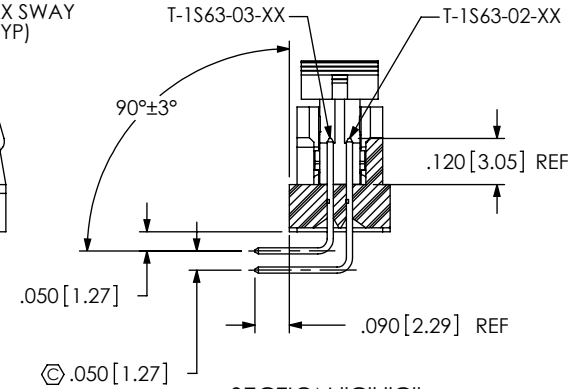
SECTION "B"- "B"



SECTION "C"- "C"

FIG 5

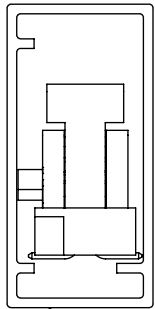
-RA: RIGHT ANGLE OPTION  
(SHOWN: EHF-110-01-XX-D-RA)  
(SAME AS FIG 1, UNLESS OTHERWISE STATED)



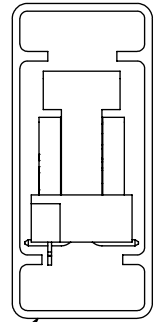
SECTION "C"- "C"

PACKAGING VIEWS

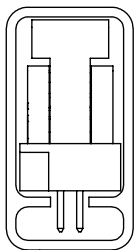
(LOAD PARTS WITH POSITION #1 INDICATOR  
IN SAME DIRECTION AS ARROW ON TUBE)



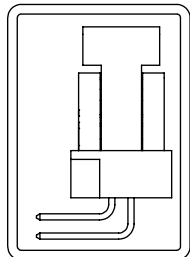
PT-1-24-01-51



PT-1-24-16-29

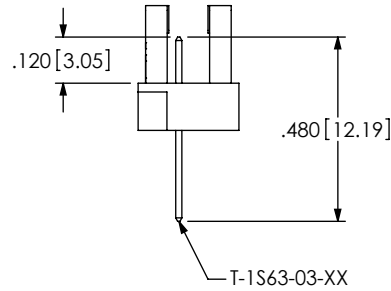


PT-1-24-05-09

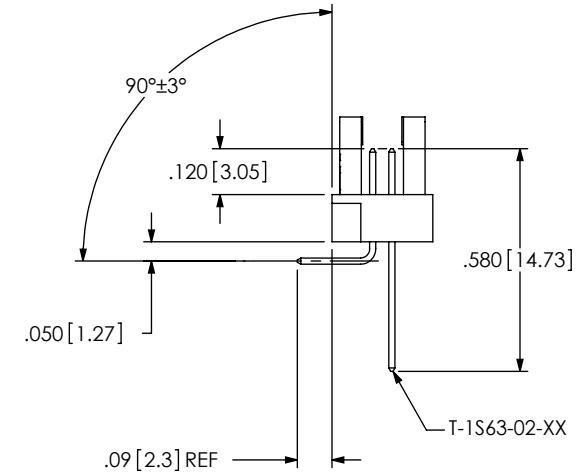


PT-1-24-01-52

-RA IN-PROCESS 1



-RA IN-PROCESS 2



TAIL OPTION	OPTION	PACKAGING TUBE	PLUG
THROUGH HOLE	N/A	PT-1-24-05-09	TP-07
-SM	NONE, -LC, -K, -LC-K	PT-1-24-16-29	
-SM	-P, -LC-P	PT-1-24-01-51	TP-13
-RA	N/A	PT-1-24-01-52	

F:\DWG\MISC\MKTG\EHF-1XX-01-XX-D-XX-XX-XX-MKT.SLDDRW

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SHEET SCALE: 2:1



520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION: .050 EJECTOR HEADER ASSEMBLY

DWG. NO. EHF-1XX-01-XX-D-XX-XX-XX

BY: ERIC M. 08/17/01 SHEET 2 OF 3

FIG 6

-SM: SURFACE MOUNT OPTION  
(SHOWN: EHF-110-01-XX-D-SM-LC)  
(SHOWN WITH LATCHES OPEN)

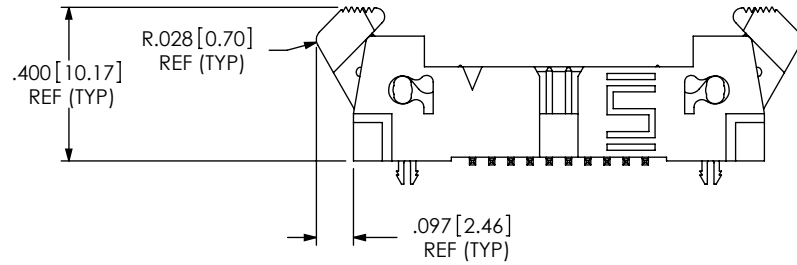
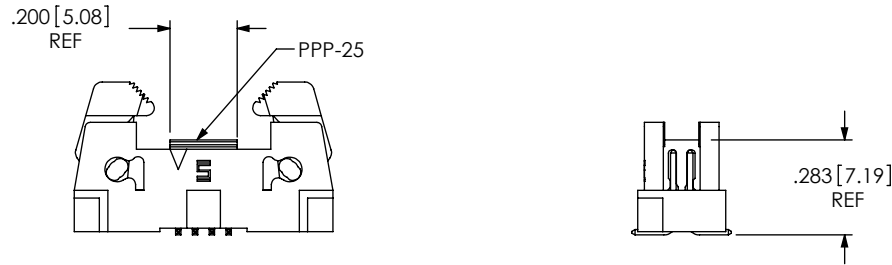


FIG 7

-03 & -04 PICK AND PLACE PAD  
(SHOWN: EHF-104-01-XX-D-SM-XX-P)



LATCHES OMITTED FOR CLARITY

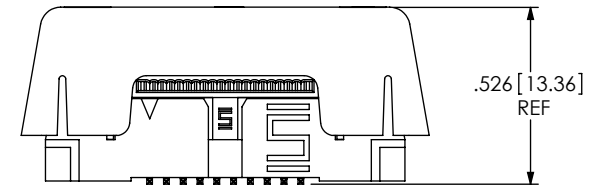
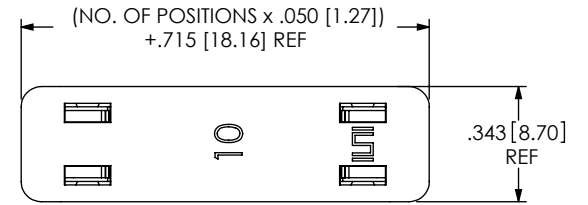


FIG 8  
APPLICATION VIEW  
EHF MATED WITH FFSD AND ECF

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BY: ERIC M. 08/17/01 SHEET 3 OF 3