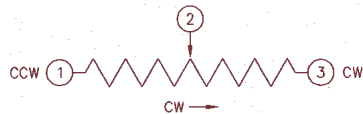
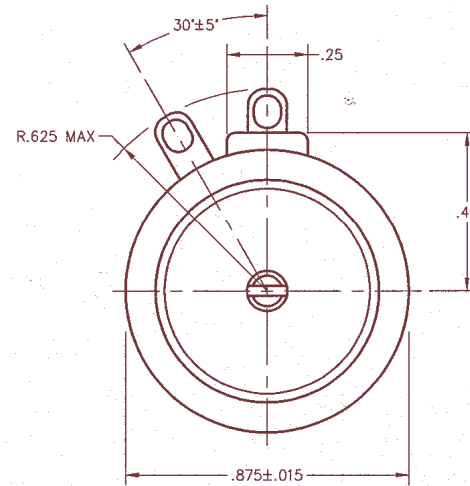
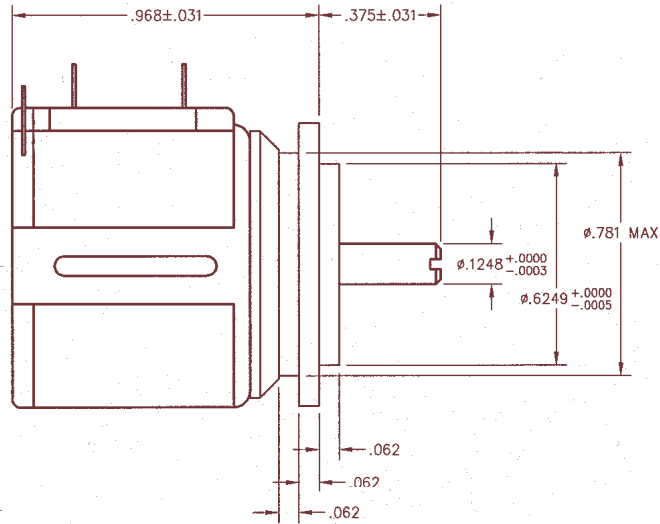


REL. TO PROTO.:		REL. TO TOOL.:		REL. TO PROD.:	7/6/95 P7107	C-0178		
REV LTR	EO NO.	SHEETS	ZONES	REVISION DESCRIPTION			DRAWN BY	APPD BY
A	P5893			RELEASED TO PRODUCTION			JMR 7/6/95	



- Servo lid similar to model 3550
- Shaft diameter 0.1248" +0.0000" /-0.0003"
- Front ball bearing

NOTES EXCEPT AS SPECIFIED

- DIMENSIONS IN INCHES [MILLIMETERS] PER ANSI Y14.5
- DEBURR EDGES .005 [0,127] MAX.
- MAX. BURR PERMITTED .002 [0,051]
- INSIDE RADIUS .005 [0,127] MAX.
- OUTSIDE RADIUS .005 [0,127] MAX.
- TOLERANCES:
 - xx = ±.02 [0,50]
 - xxx = ±.005 [0,127]
 - xxxx = ±.0005 [0,0127]
- ANGLE TOLERANCE ±.5°
- SURFACES SHALL BE FLAT WITHIN .001 IN/IN [0,001 mm/mm]
- SURFACE ROUGHNESS TO BE 63 PER ANSI B46.1
- DIAMETERS WITH SAME CENTERLINE TO BE CONCENTRIC WITHIN .005 [0,127] T.I.R.
- FEATURES WITH SAME CENTERLINE TO BE SYMMETRICAL WITHIN .005 [0,127]



TITLE			
OUTLINE DRAWING			
SIZE	CODE IDENT NO.	DWG NO.	REV
B	57921	C-0178	A
SCALE	MODEL	SHEET 1 OF 1	
2X	3540S-TAL		

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