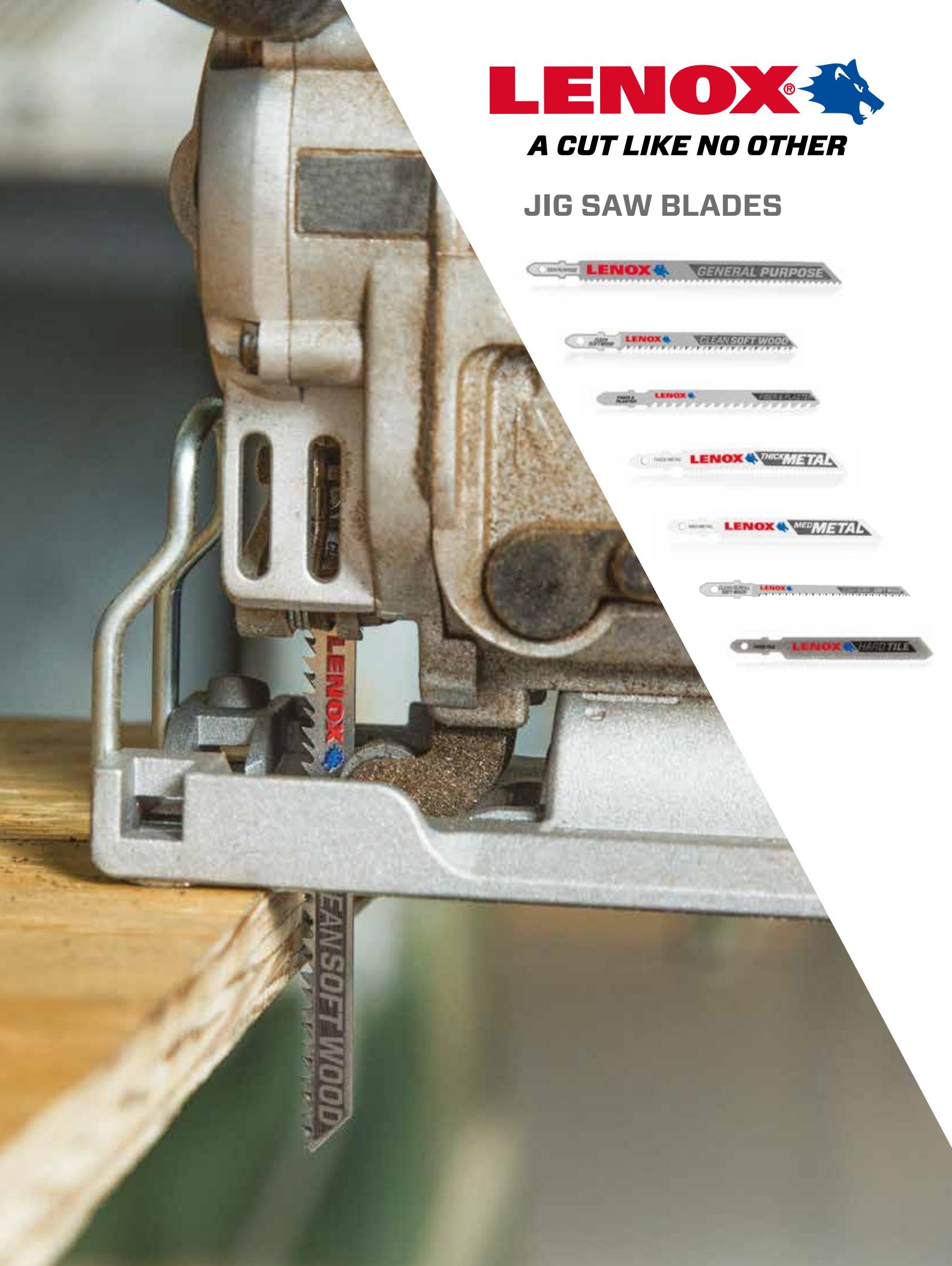




LENOX®

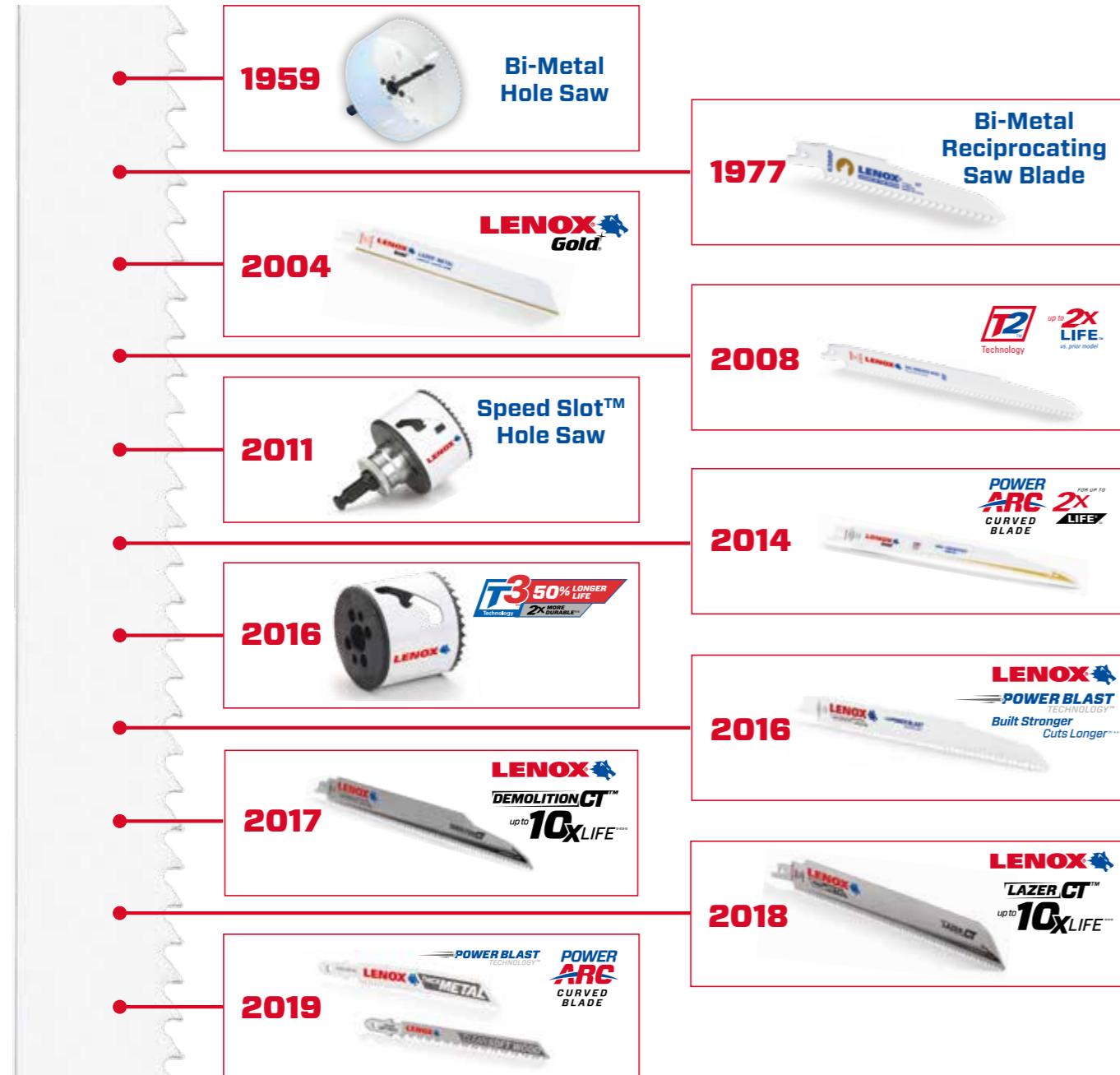
A CUT LIKE NO OTHER

JIG SAW BLADES



HISTORY OF INNOVATION

LENOX® has over a century of cutting expertise, delivering solutions that make our Trade Masters more productive. LENOX® has continued to lead the way in the hole saw and reciprocating saw blade categories and is now redefining performance in the jig saw blade category.



NEW



LENOX® is bringing industry exceptional metal cutting performance to jig saw blades with POWER ARC® Curved Blade Technology.



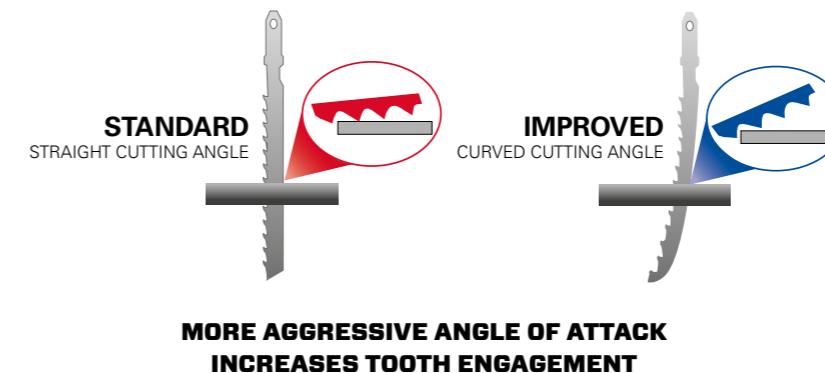
Built Stronger Cuts Longer™**

LENOX® is increasing performance in wood and metal cutting applications with the introduction of jig saw blades with POWER BLAST TECHNOLOGY™.

INNOVATION: METAL CUTTING

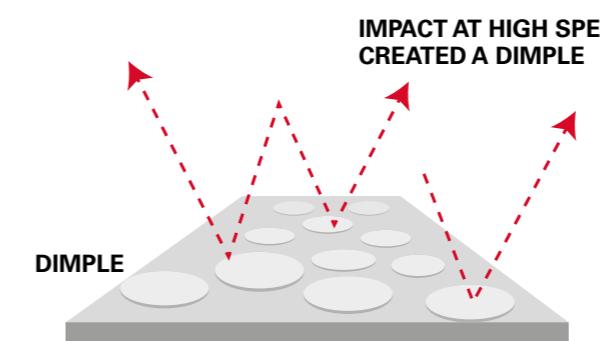


LENOX® POWER ARC® Curved Blades feature an aggressive design that optimises the blade's angle of attack for longer life and faster cutting in a variety of metals.



POWER BLAST TECHNOLOGY™ Built Stronger Cuts Longer™**

LENOX® Jig Saw Blades with POWER BLAST TECHNOLOGY™ undergo a surface enhancement treatment created by high speed blasting along the tang, which strengthens the blade to reduce breaks and increase durability. LENOX® Jig Saw Blades with POWER BLAST TECHNOLOGY™ are available for metal and wood applications.

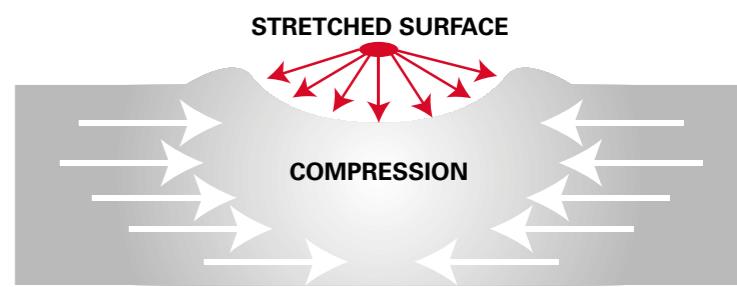
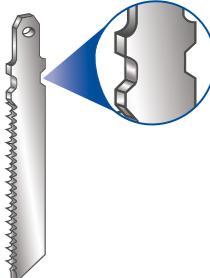


POWER BLAST TECHNOLOGY™

STANDARD JIG SAW BLADE



HIGH STRENGTH JIG SAW BLADE



* VS. PRIOR GENERATION LENOX® STRAIGHT BLADES ** VS. PRIOR LENOX® GENERATION

*** VS. STANDARD LENOX® RECIPROCATING BLADES CUTTING CAST IRON AND STAINLESS STEEL **** VS. 6TPI STANDARD LENOX® RECIPROCATING BLADES

* VS. PRIOR GENERATION LENOX® STRAIGHT BLADES ** VS. PRIOR GENERATION LENOX® BLADES

INNOVATION: WOOD CUTTING

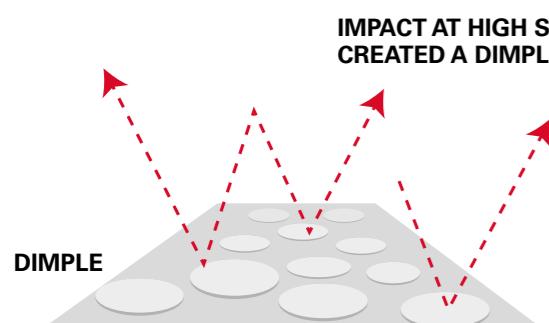
POWER BLAST TECHNOLOGY™ *Built Stronger Cuts Longer™***

LENOX® Wood Cutting Jig Saw Blades feature precision ground teeth with optimised tooth angles for efficient cutting and a clean finish.

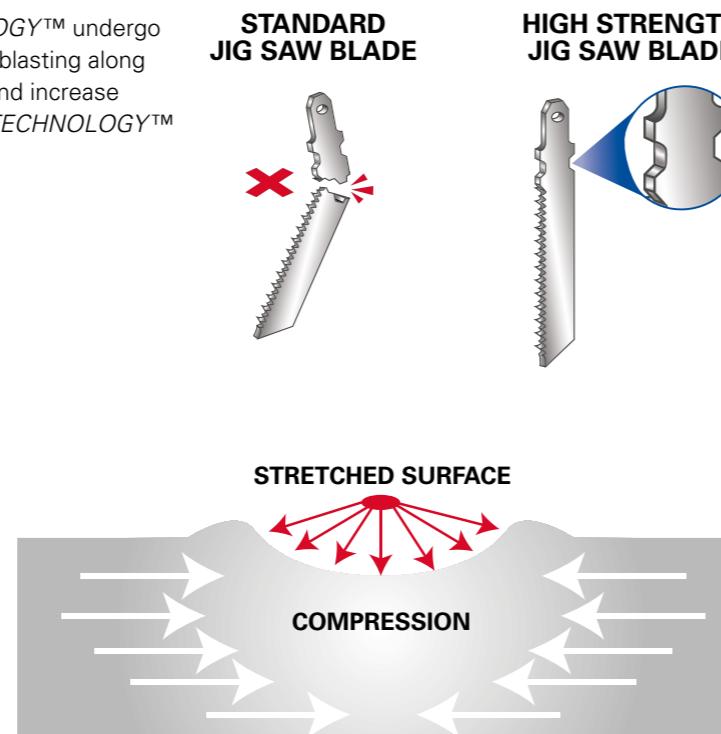


POWER BLAST TECHNOLOGY™ *Built Stronger Cuts Longer™***

LENOX® Jig Saw Blades with **POWER BLAST TECHNOLOGY™** undergo a surface enhancement treatment created by high speed blasting along the tang, which strengthens the blade to reduce breaks and increase durability. LENOX® Jig Saw Blades with **POWER BLAST TECHNOLOGY™** are available for metal and wood applications.



POWER BLAST TECHNOLOGY™



** VS. PRIOR GENERATION LENOX® BLADES

LENOX® POWER ARC® CURVED METAL CUTTING JIG SAW BLADES

Advanced Performance in Metal Cutting Applications

Curved profile optimises the blade's angle of attack for fast cutting and longer life cutting metal.

T2™ Technology provides fast, efficient cutting in a range of metal cutting applications.

POWER ARC CURVED BLADE FOR UP TO 2X LIFE*



SHANK	PRODUCT SPECIFICATION	TPI	LENGTH X WIDTH X THICKNESS			APPLICATION
			MM	3 PACK	5 PACK	
T	B314TC	14	92.2 X 9.5 X 0.9	1991595	1991596	> 2.4mm
U	B314UC	14	92.2 X 9.5 X 0.9	-	1991597	-
T	B318TC	18	92.2 X 9.5 X 0.9	1991598	1991599	1.6mm - 6.4mm
U	B318UC	18	92.2 X 9.5 X 0.9	-	1991600	-
T	B324TC	24	92.2 X 9.5 X 0.9	1991601	1991602	< 3.2mm
U	B324UC	24	92.2 X 9.5 X 0.9	-	1991603	-

METAL CUTTING JIG SAW BLADES

Optimised for Metal Cutting Applications

T2™ Technology provides fast, efficient cutting in a range of metal cutting applications.

POWER BLAST TECHNOLOGY™



SHANK	PRODUCT SPECIFICATION	TPI	LENGTH X WIDTH X THICKNESS			APPLICATION
			MM	2 PACK	3 PACK	
T	B408T	8	101.6 X 9.5 X 1.3	-	-	1991592
U	B408U	8	101.6 X 9.5 X 1.3	-	1991593	-
T	B314T	14	92.2 X 9.5 X 0.9	-	1991559	1991560
U	B314U	14	92.2 X 9.5 X 0.9	1991562	1991563	1991564
T	B514T	14	133.4 X 9.5 X 0.9	-	1991580	1991591
T	B318T	18	92.2 X 9.5 X 0.9	-	1991565	1991566
U	B318U	18	92.2 X 9.5 X 0.9	1991568	1991569	1991570
T	B324T	24	92.2 X 9.5 X 0.9	-	1991571	1991572
U	B324U	24	92.2 X 9.5 X 0.9	1991574	1991575	1991576
T	B524T	24	133.4 X 9.5 X 0.9	-	1991604	1991605
T	B332T	32	92.2 X 9.5 X 0.9	-	1991577	1991578
U	B332U	32	92.2 X 9.5 X 0.9	-	-	1991579

STAINLESS STEEL CUTTING JIG SAW BLADES

Designed for Stainless Steel Applications

High performance carbide is welded to the cutting edge for durability and blade life.

Fine pitch tooth design delivers smooth, efficient cutting in thin stainless steel and non-ferrous metals.

SHANK	PRODUCT SPECIFICATION	TPI	LENGTH X WIDTH X THICKNESS			APPLICATION
			MM	1 PACK	3 PACK	
T	CS318T	18	82.6 X 9.5 X 1.0	1991616	-	2.0mm - 4.8mm Stainless 2.0mm - 5.6mm Metal

CLEAN WOOD CUTTING JIG SAW BLADES

Optimised for Clean Cuts in Soft Wood, Hard Wood, and Composite

Precision ground teeth with optimised tooth angles provide a clean finish and resist burning.

Narrow profile provides clearance to cut tight curves.

POWER BLAST
TECHNOLOGY™



SHANK	PRODUCT SPECIFICATION	TPI	LENGTH x WIDTH x THICKNESS		3 PACK	5 PACK	25 PACK	FINISH	SPEED	APPLICATION
			MM							
T	C456T	6	101.6X7.9X1.5		1990847	1990848	-	II • II II O • O	• II II O O • O	SOFTWOOD 9.5mm - 44.5mm
U	C456U	6	101.6X7.9X1.5		1990849	1990850	-	II • II II O • O	• II II O O • O	SOFTWOOD 4.8mm - 57.2mm
T	C458TL	8	117.6X7.9X1.5		1991497	1991498	-	II • II II O • O	• II II O O • O	SOFTWOOD 4.8mm - 31.8mm
T	C450T	10	101.6X7.9X1.5		1990964	1990965	1991381	II • II II O • O	• II II O O • O	SOFTWOOD 1.6mm - 19.1mm
U	C450U	10	101.6X7.9X1.5		1991382	1991383	-	II • II II O • O	• II II O O • O	SOFTWOOD 4.8mm - 31.8mm
T	C320TS [†]	20	88.9X5.6X1.5		1991401	1991402	1991403	II • II II O • O	• II II O O • O	SOFTWOOD 3.2mm - 50.8mm
U	C320US [†]	20	88.9X5.6X1.5		1991404	1991405	-	II • II II O • O	• II II O O • O	SOFTWOOD 3.2mm - 50.8mm
T	B456T	6	101.6X7.9X1.5		-	1990703	-	II • II II O • O	• II II O O • O	HARD WOOD 9.5mm - 44.5mm
U	B456U	6	101.6X7.9X1.5		-	1990846	-	II • II II O • O	• II II O O • O	HARD WOOD 4.8mm - 31.8mm
T	B450T	10	101.6X7.9X1.5		1990961	1990962	-	II • II II O • O	• II II O O • O	HARD WOOD 3.2mm - 57.2mm
U	B450U	10	101.6X7.9X1.5		-	1990963	-	II • II II O • O	• II II O O • O	HARD WOOD 3.2mm - 57.2mm
T	B482T	8/12	114.3X9.5X1.5		1991478	1991479	-	II • II II O • O	• II II O O • O	GENERAL WOOD 3.2mm - 38.1mm
U	B482U	8/12	114.3X9.5X1.5		1991480	-	-	II • II II O • O	• II II O O • O	GENERAL WOOD 3.2mm - 38.1mm
T	B412T	12	101.6X7.9X1.5		1991614	1991615	-	II • II II O • O	• II II O O • O	GENERAL WOOD 3.2mm - 38.1mm

EXTRA CLEAN WOOD CUTTING JIG SAW BLADES

Optimised for Extra Clean Cuts in Soft Wood, Hard Wood, and Composite

Triple ground teeth with optimised cutting angles provide an extra clean finish and resist burning.

Narrow profile provides clearance to cut tight curves.

POWER BLAST
TECHNOLOGY™



SHANK	PRODUCT SPECIFICATION	TPI	LENGTH x WIDTH x THICKNESS		3 PACK	5 PACK	25 PACK	FINISH	SPEED	APPLICATION
			MM							
T	B512XT	12	114.3X9.5X1.5		1991552	1991553	-	II • II II O • O	• II II O O • O	HARD WOOD 3.2mm - 50.8mm
T	B512XTS [†]	12	114.3X6.4X1.5		1991554	1991555	-	II • II II O • O	• II II O O • O	HARD WOOD 3.2mm - 50.8mm

DOWN CUTTING WOOD JIG SAW BLADES

Optimised for Clean Cuts on Top of Work Pieces in Soft Wood, Hard Wood, and Composite

POWER BLAST
TECHNOLOGY™



Reverse teeth cut on the down stroke to provide clean cuts on top of the material.

Precision ground teeth with optimised tooth angles provide a clean finish.

SHANK	PRODUCT SPECIFICATION	TPI	LENGTH x WIDTH x THICKNESS		3 PACK	5 PACK	25 PACK	FINISH	SPEED	APPLICATION
			MM							
T	C450DT	10	101.6X7.9X1.5		1991386	1991387	1991388	II • II II O • O	• II II O O • O	SOFTWOOD 4.8mm - 31.8mm
U	C450DU	10	101.6X7.9X1.5		1991389	1991390	-	II • II II O • O	• II II O O • O	HARD WOOD 4.8mm - 31.8mm
T	B450DT	10	101.6X7.9X1.5		1991384	1991385	-	II • II II O • O	• II II O O • O	HARD WOOD 4.8mm - 31.8mm

[†]BLADE DOES NOT FEATURE POWER BLAST TECHNOLOGY™

LAMINATE CUTTING JIG SAW BLADES

Optimised for Clean Cuts in Hard Wood and Laminate

Pointed ground teeth cut on the up and down stroke to provide a clean finish on both sides of the material.

POWER BLAST
TECHNOLOGY™
ON SELECTED BLADES



SHANK	PRODUCT SPECIFICATION	TPI	LENGTH x WIDTH x THICKNESS		3 PACK	5 PACK	25 PACK	FINISH	SPEED	APPLICATION
			MM							
T	B314LT	14	88.9X7.9X1.5		-	1991613	-	II • II II O • O	• II II O O • O	3.2mm - 19.1mm
T	B320TS [†]	20	88.9X5.6X1.5		1991611	1991612	-	II • II II O • O	• II II O O • O	1.6mm - 19.1mm

STRAIGHT CUTTING WOOD JIG SAW BLADES

Optimised for Straight Cuts in Soft Wood, Hard Wood, and Composite

Thick backing resists blade deflection for straight, square cuts and accurate angles when making cutouts in hard, thick material.

POWER BLAST
TECHNOLOGY™



SHANK	PRODUCT SPECIFICATION	TPI	LENGTH x WIDTH x THICKNESS		3 PACK	5 PACK	25 PACK	FINISH	SPEED	APPLICATION
			MM							
T	C416TP	6	101.6 X 7.9 X 1.6		1991556	1991557	-	II • II II O • O	• II II O O • O	SOFTWOOD 6.4mm - 50.8mm
T	C416TLP	6	152.4 X 7.9 X 1.6		-	1991558	-	II • II II O • O	• II II O O • O	SOFTWOOD

JIG SAW BLADE SELECTION GUIDE

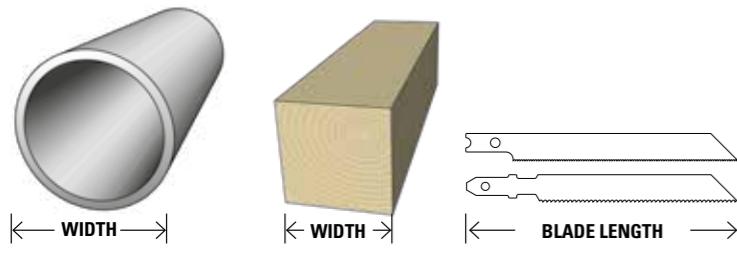
	SOFT WOOD	HARD WOOD	LAMINATE	PLASTICS & COMPOSITES	NAIL EMBEDDED WOOD	NON-FERROUS METAL	METAL	STAINLESS STEEL	DRYWALL/PLASTER	CEMENT BOARD	ABRASIVES	TILE & GRANITE
BEST												
BETTER							BI-METAL	CARBIDE STRIP	POWER ARC®	CARBIDE STRIP	CARBIDE TIPPED	LENOX® DIAMOND™
GOOD							HIGH CARBON STEEL	—	BI-METAL	POWER ARC®	BI-METAL	LENOX® DIAMOND™
	—	—	—	—	—	—	—	—	—	—	—	—

TEETH PER INCH SELECTION GUIDE

1" = 25.4mm	6 TPI	10 TPI	12 TPI	14 TPI	18 TPI	24 TPI	32 TPI	GRIT
ROUGH <———— CUT QUALITY —————> SMOOTH								
FAST <———— CUT SPEED —————> SLOW								
WOOD 1.6mm–101.6mm								
GENERAL PURPOSE 7.9mm–88.9mm		MEDIUM METAL 1.6mm–6.4mm						
	THICK METAL > 2.4mm		THIN METAL < 3.2mm		ABRASIVES			
			EXTRA THIN METAL < 1.6mm					

BLADE LENGTH SELECTION GUIDE

TIP Always keep 2-3 teeth in the material at all times



	WOOD + PLASTICS & COMPOSITES		METAL
FINISH	CLEAN	ROUGH	N/A
CUT	STRAIGHT	SCROLL	STRAIGHT OR SCROLL OR SCROLL
APPLICATION ADDER (MM)	64	67	51
			70

EXAMPLE: CLEAN, SCROLL CUT IN 19MM WOOD = 19MM WIDTH + 67MM ADDER = 86MM MINIMUM BLADE LENGTH
STRAIGHT CUT IN 25MM PIPE = 25MM WIDTH + 70MM ADDER = 95MM MINIMUM BLADE LENGTH

T SHANK SAW BLADES CROSS REFERENCE CHART

	TPI	LENGTH MM	DESC	MATERIAL	SHAPE	DEWALT®	BOSCH®	STARRETT®	MAKITA®
LENOX® POWER ARC® METAL CUTTING	14	92.2	B314TC	BI-METAL		—	—	—	—
	18		B318TC			—	—	—	—
	24		B324TC			—	—	—	—
	14		B314T			T118B3, T118BF3, T123X3, T121AF3	BU214-2	—	—
	DW3770-5	133.4	B514T			T118B, T118BF	BU214	792474-6	—
	DW3770B50					T118B100	BU214-20	—	—
	—					T318B3, T321AF3	—	—	—
	—					T318B	—	—	—
	—					T318B100	—	—	—
	—					T118A3, T118AF3	BU218-2, BU418-2	—	—
METAL CUTTING	18	92.2	B318T	BI-METAL		T118A, T118E, T118AF, T118EF, T118EFS	BU218, BU418	792473-8, 792467-3, 792465-5	—
	24		B324T			T118A100, T118AF100, T118EF100	BU218-20, BU418-20	—	—
	14		B514T			T118A3, T118AF3	BU224-2, BU424-2	—	—
	DW3776-5	133.4	B324T			T118A, T118AF	BU224, BU424	792478-8, 792428-3	—
	DW3776B50					T118A100, T118AF100	BU224-20, BU424-20	—	—
	—					T318A3	—	—	—
	—					T318A	—	—	—
	—					T318A100	—	—	—
	—					T118G3	—	—	—
	DW3778-5	92.2	B332T			T118G	BU232	792475-4	—
ALUMINUM	8	101.6	B408T	ALUMINUM		DW3778B50	—	BU232-20	—
	6	101.6	C456T			DW3755H2	—	—	—
	8	117.6	C458TL			DW3755H, DW3755-5	T127D	—	—
	10	101.6	C450T			DW3755H50	—	—	—
	6	101.6	C320TS			DW3753H2	T101D3	—	—
	DW3753H					T101D, T101DP	—	792464-9	—
	—					T101D100	—	—	—
	—					T301CD3	—	—	—
	—					T301CD, T301DL	—	—	—
	DW3760H2					T101B3	—	—	—
CLEAN WOOD	DW3760H			CARBON		DW3760H50	T101B100	—	—
	10	101.6	C450T			DW3765H2	T101A03	—	—
	20	88.9	C320TS			DW3765H	T101A0	—	—
	6	101.6	B456T			T101A0100	—	—	—
	DW3753-5					T101DF	BU36T	—	—
	—					—	BU36T-20	—	—
	—					—	—	—	—
	—					—	—	—	—
	—					—	—	—	—
	—					—	—	—	—
BI-METAL	—			BI-METAL		—	—	—	—

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MAKITA® IS A REGISTERED TRADEMARK OF MAKITA CORPORATION

T SHANK SAW BLADES CROSS REFERENCE CHART

GENERAL PURPOSE	FAST WOOD	STRAIGHT CUT WOOD	DOWN CUT WOOD	EXTRA CLEAN WOOD	CLEAN WOOD	PLASTIC	LENGTH MM	DESC	MATERIAL	SHAPE	DEWALT®	BOSCH®	STARRETT®	MAKITA®
BI-METAL	10 TPI	B450T	B482T	B412T	B512XT	B512XTS	101.6			LENOX Advanced Bi-Metal	-	T101BF3	-	-
							114.3			LENOX Advanced Bi-Metal	DW3760-5	T101BF	BU310T	-
							114.3			LENOX Advanced Bi-Metal	-	-	BU310T-20	-
							101.6			LENOX Advanced Bi-Metal	-	T234X3	-	-
							114.3			LENOX Advanced Bi-Metal	-	T234X	-	-
	12 TPI	C450DT	B450DT	B314LT	B320TS	C416TP	101.6			LENOX Advanced Bi-Metal	-	T102BF3	-	-
							114.3			LENOX Advanced Bi-Metal	-	T102BF	-	-
							101.6			LENOX Advanced Bi-Metal	-	T308B3, T308BF3	-	-
							114.3			LENOX Advanced Bi-Metal	-	T308B8, T308BF, T308BP	-	-
							101.6			LENOX Advanced Bi-Metal	-	T308B25	-	-
CARBIDE	10 TPI	C416TL	C416TS	C416T	C416T	C416T	101.6			LENOX Carbide	DW3762H2	T101BR3	-	-
							101.6			LENOX Carbide	DW3762H	T101BR	-	-
							101.6			LENOX Carbide	DW3762H50	T101BR100	-	-
							101.6			LENOX Carbide	-	T101BRF3	-	-
							101.6			LENOX Carbide	DW3762-5	T101BRF	BU310DT	792471-2
	14 TPI	B314LT	B320TS	C416TLP	C416TLP	C416TLP	88.9			LENOX Carbide	-	-	BU310DT-20	-
							88.9			LENOX Carbide	-	T101BIF	-	-
							88.9			LENOX Carbide	DW3765-5	T101AOF3	BU3DC-2	-
							88.9			LENOX Carbide	-	T101AOF	-	-
							88.9			LENOX Carbide	DW3751-5	T144DP3	-	-
CARBIDE	6 TPI	C416TL	C416TS	C416T	C416T	C416T	101.6			LENOX Carbide	DW3750H2	T144D3	-	-
							101.6			LENOX Carbide	DW3750H	T144D	-	-
							101.6			LENOX Carbide	DW3750H50	T144D100	-	-
							101.6			LENOX Carbide	-	T344D3	-	-
							101.6			LENOX Carbide	-	T344D	-	-
	10 TPI	B416T	B416TL	B416T	B416T	B416T	101.6			LENOX Carbide	-	T244D	-	792469-9
							101.6			LENOX Carbide	-	T244D100	-	-
							101.6			LENOX Carbide	DW3750-5	T144DF	BU46	-
							101.6			LENOX Carbide	-	T344DF	-	-
							101.6			LENOX Carbide	-	T111C3	-	-

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T SHANK SAW BLADES CROSS REFERENCE CHART

GENERAL PURPOSE	CARBIDE	CARBIDE TIPPED	CARBIDE STRIP	DIAMOND GRIT	GRIT	TPI	LENGTH MM	DESC	MATERIAL	SHAPE	DEWALT®	BOSCH®	STARRETT®	MAKITA®
CARBIDE	CARBIDE	CARBIDE	DIAMOND	G300T	CARBIDE	10	133.4	B680T	BI-METAL	LENOX Advanced Bi-Metal	-	T345XF3	-	-
						6	101.6	CT456T	CARBIDE	LENOX Carbide	-	T345XF	-	-
						18	82.6	CS318T	CARBIDE	LENOX Stainless Steel	-	T345XF100	-	-
						88.9	88.9	DG300T	DIAMOND	LENOX Ceramic	-	T141HM1	-	-
						88.9	88.9	G300T	CARBIDE	LENOX Ceramics	-	T118EHM1	-	-
CARBIDE	CARBIDE	CARBIDE	GRIT	DW3768-5	CARBIDE	6	101.6	CT456T	CARBIDE	LENOX Carbide	-	T130DG	-	-
						10	133.4	B680T	BI-METAL	LENOX Advanced Bi-Metal	-	T130RF1, T150RF1	-	-
						10	133.4	B680T	BI-METAL	LENOX Advanced Bi-Metal	-	T150RF3	-	-
						10	133.4	B680T	BI-METAL	LENOX Advanced Bi-Metal	-	BU230X	-	-
CARBIDE	CARBIDE	CARBIDE	GRIT	DW3768-5	CARBIDE	10	133.4	B680T	BI-METAL	LENOX Advanced Bi-Metal	-	BU230X-20	-	-



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U SHANK SAW BLADES CROSS REFERENCE CHART

	TPI	LENGTH MM	DESC	MATERIAL	SHAPE	DEWALT®	BOSCH®	STARRETT®	MAKITA®
LENOX® POWER ARC® METAL CUTTING	14		B314UC	BI-METAL		-	-	-	-
	18	92.2	B318UC			-	-	-	-
	24		B324UC			-	-	-	-
	14		B314U			DW3720H2	U118B3	-	-
						DW3720-5	U118B, U118BF, U123X	-	-
						DW3720B50	-	-	-
						DW3724H2	U118A3, U118E3	-	-
						DW3724-5	U118A, U118E, U118AF, U118EF	-	-
						DW3724B50	-	-	-
						DW3726H2	U118A3	-	-
METAL CUTTING	18	92.2	B318U			DW3726H	U118A, U118AF	-	-
	24	92.2	B324U			DW3726B50	-	-	-
	32	92.2	B332U			DW3728H2	-	-	-
	8	101.6	B408U			DW3728-5	U118G	-	-
	8	101.6	C456U			DW3728B50	-	-	-
	8	101.6	C450U	CARBON		-	U127D3	-	-
	10	101.6	C450U			DW3705H, DW3705-5	U127D	-	-
						DW3703H2	U101D3	-	-
						DW3703H	U101D	-	-
						DW3703H50	-	-	-
CLEAN WOOD						DW3710H2	U101B3	-	-
						DW3710H	U101B	-	-
						DW3710H50	-	-	-
	20	88.9	C320US			DW3715H2	U1A03	-	-
	6	101.6	B456U			DW3703-5	U101DF	-	-
	10	101.6	B450U			DW3710-5	U101BF	-	-
	8-12	114.3	B482U			-	U234X3	-	-

U SHANK SAW BLADES CROSS REFERENCE CHART

	TPI	LENGTH MM	DESC	MATERIAL	SHAPE	DEWALT®	BOSCH®	STARRETT®	MAKITA®
DOWN CUT WOOD	10	101.6	C450DU	CARBON		DW3712H2	U101BR3	-	-
						DW3712H	U101BR	-	-
						DW3700H2, DW3701H2	-	-	-
						DW3700H	U144D	-	-
						DW3700H50	-	-	-
	6	101.6	C416U			-	U111C3	-	-
	6	101.6	B406U	BI-METAL		-	U111C	-	-
	10	133.4	B680U			-	U345XF3	-	-
FAST WOOD	GRIT	88.9	G300U	CARBIDE		DW3718-5	U150RF3	-	-
						-	-	-	-



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210 Bath Road
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Telephone: 01753 567055
Fax: 01753572112
www.lenox.eu

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