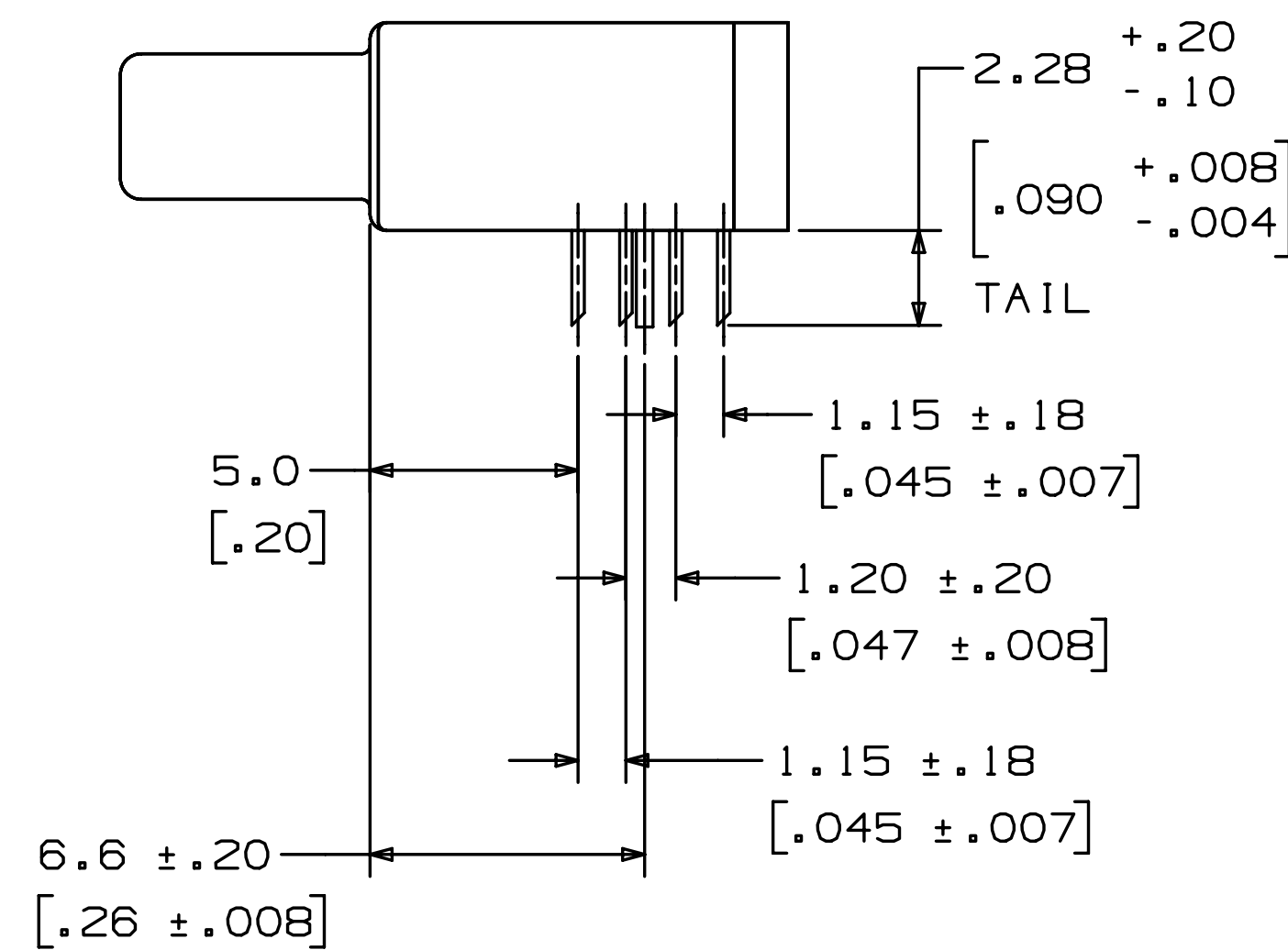
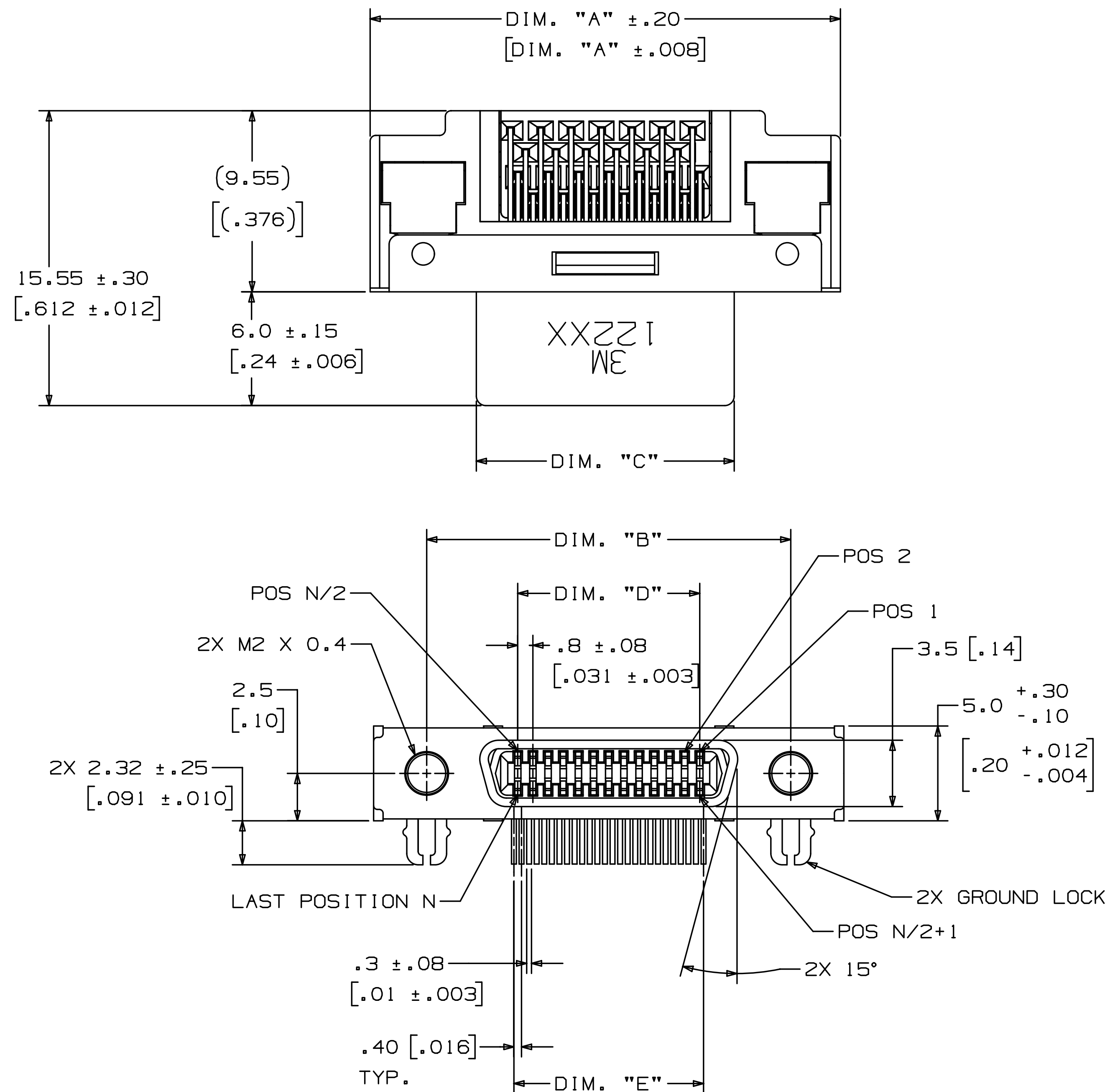


3M™ Shrunk Delta Ribbon (SDR) Connectors, 122 Series
 .80 mm Through-Hole, Right Angle Receptacle, Shielded



- NOTES
- MATERIAL:
 INSULATION: HIGH TEMPERATURE NYLON
 COLOR: BLACK, UL94V-0

 CONTACT: COPPER ALLOY
 PLATING:
 UNDERPLATE: 2μm [80μ"] NICKEL
 WIPING AREA: .76μm [30μ"] GOLD
 TERMINATION AREA: GOLD FLASH OVER NICKEL

 SHROUD & LATCH HOOK: STEEL
 PLATING: NICKEL

 GROUND LOCK: COPPER ALLOY
 PLATING: SEMI-BRIGHT TIN OVER NICKEL

 LOCK SCREW: STEEL
 PLATING: NICKEL

 ALIGNMENT PLATE: PPS
 COLOR: BLACK, UL94V-0
 - MARKING: 3M LOGO AND PART NUMBER.
 - ELECTRICAL:
 CURRENT RATING: 0.5 A
 INSULATION RESISTANCE: 500 MΩ MIN AT 250 V_{DC}
 WITHSTANDING VOLTAGE: 350 V_{AC} FOR 1 MINUTE
 - ENVIRONMENTAL:
 TEMPERATURE RATING:
 -40° C TO +70° C
 PROCESS RATING:
 REFLOW: PREHEAT 150° TO 180° C,
 90 TO 120 SECONDS
 SOLDERING: OVER 220° C,
 30 TO 60 SECONDS, PEAK TEMPERATURE
 IS 250° C MAX.
 SOLDER IRON: 380° C MAX, 3 SECONDS MAX.
 WAVE SOLDERING: 260° C, 10 SECONDS, 2 TIMES
 OR 263° C, 5 SECONDS, 2 TIMES.
 * PRE-HEAT CONDITION:
 TEMP OF COMPONENTS: 100° C MAX.
 DURATION: 60 SECONDS MAX.
 - IN THE EVENT OF CONFLICT BETWEEN THIS DATA AND THAT CONTAINED IN THE PRODUCT SPECIFICATION, THE PRODUCT SPECIFICATION TAKES PRECEDENT.
 - FOR VARIOUS PANEL THICKNESS JACKSOCKETS REFER TO TS-0142.
 - SEE REGULATORY INFORMATION APPENDIX (RIA) IN THE "ROHS COMPLIANCE" SECTION OF WWW.3MCONNECTOR.COM FOR COMPLIANCE INFORMATION.

POSITION	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	DIM. "E"
14	20.0 [.79]	14.4 [.57]	8.8 [.35]	4.8 [.19]	5.2 [.20]
26	24.8 [.98]	19.2 [.76]	13.6 [.54]	9.6 [.38]	10.0 [.39]
50	34.4 [1.35]	28.8 [1.13]	23.2 [.91]	19.2 [.76]	19.6 [.77]

CONNECTOR DIMENSION TABLE
 TABLE 1

DIMENSIONS ARE IN MM.
 SECONDARY ARE IN [INCHES]
 AND ARE FOR REFERENCE ONLY

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
				JAN 05, 2011	JNC	SC
DESIGNER	DATE	APP'D	DATE	DATE		
CASTIGLIONE	JAN 05, 2011	DR	JAN 12, 2011			
CHKD	DATE	APP'D	DATE	DATE		
		B. CRONCH	JAN 12, 2011			
DIVISION	DIVISION CODE	© 3M COPYRIGHT 2011				
Interconnect Solutions	ISD	This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.				
DO NOT SCALE DRAWING	SCALE 6/1	TOLERANCES EXCEPT AS NOTED	3M Center St. Paul, MN 55144			
		INCHES	TITLE			
		.00 ±.006	3M SHRUNK DELTA RIBBON (SDR) CONN.			
		.000 ±.006	122XX-51X0-00FR			
		.0000 ±.005	CAGE SIZE DRAWING NO.			
THIRD ANGLE PROJECTION	MILLIMETERS	0 ±	NUMBER			
INTERPRET PER ASME Y14.5 - 1994	0 ±	.0 ±.15	D 78-5100-2124-5			
MAX SURFACE ROUGHNESS	.00 ±.15	.000 ±.13	REV.			
UNFINISHED SURFACES	.000 ±.13		E			
MARKED ONLY	ANGLES		MODEL			
			122XX-51X0-00			
			SHT 1 OF 2			

cru
 UL FILE NO: E68080