HVR25, HVR37

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Vishay BCcomponents

High Ohmic (up to 10 $M\Omega$)/High Voltage (up to 3.5 kV) **Metal Film Leaded Resistors**



DESIGN SUPPORT TOOLS

3 D Models Available

A homogenous film of metal alloy is deposited on a high grade ceramic body. After a helical groove has been cut in the resistive layer, tinned electrolytic copper wires are welded to the end-caps. The resistors are coated with a blue, non-flammable lacquer, which provides electrical, mechanical, and climatic protection.

FEATURES

- Technology: metal film
- High pulse loading (up to 10 kV) capability
- Small size (0207/0411)
- · Compatible with lead (Pb)-free and lead containing soldering processes
- · Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

APPLICATIONS

- Power supplies
- Electronic ballast
- White goods
- Television

| TECHNICAL SPECIFICATIONS | | | | | | | |
|---|------------------------------|--------------------------------|---------------------------------|------------------------------|--|--|--|
| DESCRIPTION | HV | R25 | HVR37 | | | | |
| Resistance range | 100 kΩ t | to 10 MΩ | 100 k Ω to 10 M Ω | | | | |
| Resistance tolerance | ± 5 % | ±1% | ± 5 % | ±1% | | | |
| E-series | E24 series | E24/E96 series | E24 series | E24/E96 series | | | |
| Temperature coefficient | | ± 200 | ppm/K | | | | |
| Climatic category (LCT/UCT/days) | | 55/155/56 | | | | | |
| Rated dissipation, P ₇₀ | 0.25 W | | 0.5 W | | | | |
| Maximum permissible voltage U _{max.} | | | | | | | |
| DC | 1600 V | | 3500 V | | | | |
| RMS | 1150 V | | 2500 V | | | | |
| Basic specification | | IEC 60 |)115-1 | | | | |
| Stability after: | | | | | | | |
| Load (1000 h, P ₇₀) | \pm (5 % R + 0.1 Ω) | \pm (1.5 % <i>R</i> + 0.1 Ω) | ± (5 % R + 0.1 Ω) | ± (1.5 % R + 0.1 Ω) | | | |
| Long term damp heat test (56 days) | \pm (1.5 % R + 0.1 Ω) | \pm (1.5 % <i>R</i> + 0.1 Ω) | \pm (1.5 % <i>R</i> + 0.1 Ω) | ± (1.5 % R + 0.1 Ω) | | | |
| Soldering (10 s, 260 °C) | \pm (1 % <i>R</i> + 0.1 Ω) | \pm (1 % <i>R</i> + 0.1 Ω) | \pm (1 % <i>R</i> + 0.1 Ω) | \pm (1 % <i>R</i> + 0.1 Ω) | | | |



COMPLIANT

Revision: 11-Jul-2018

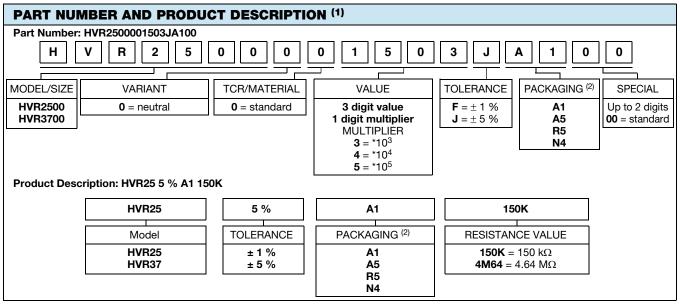
1 For technical questions, contact: filmresistorsleaded@vishay.com Document Number: 30260

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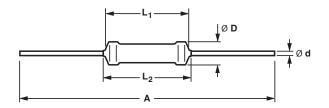
Notes

⁽¹⁾ The PART NUMBER is shown to facilitate the introduction of the unified part numbering system

⁽²⁾ Please refer to table PACKAGING, see next page

| PACKAGING | | | | | | |
|-----------|--------------|--------|------|--------|------|--|
| MODEL | TAPING | АММО | PACK | REEL | | |
| | | PIECES | CODE | PIECES | CODE | |
| | Axial, 52 mm | 5000 | A5 | 5000 | R5 | |
| HVR25 | | 1000 | A1 | | | |
| | Radial | 4000 | N4 | | | |
| HVR37 | Axial, 52 mm | 1000 | A1 | 5000 | R5 | |

DIMENSIONS



| DIMENSIONS - Resistor types, mass and relevant physical dimensions | | | | | | |
|---|-----|-----|-----|-----------------------------------|--------------|-----|
| TYPEL1 max. (mm)L2 max. (mm)Dmax. (mm)Ø d (mm)A (mm)MASS (mg) | | | | | | |
| HVR25 | 6.5 | 7.5 | 2.5 | 0.58 ± 0.05 | 52.5 ± 1.5 | 220 |
| HVR37 | 10 | 12 | 4 | $\textbf{0.70} \pm \textbf{0.03}$ | 52.5 ± 1.5 | 500 |

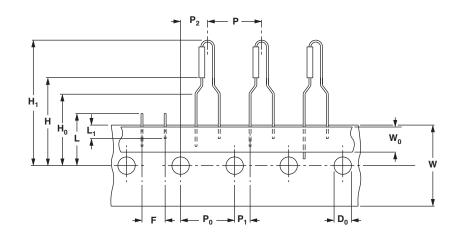
Revision: 11-Jul-2018

2

Document Number: 30260



PRODUCTS WITH RADIAL LEADS (HVR25)



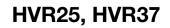
| DIMENSIONS - Radial taping | | | | | | | |
|----------------------------|---|-------|-----------|------|--|--|--|
| SYMBOL | PARAMETER | VALUE | TOLERANCE | UNIT | | | |
| Р | Pitch of components | 12.7 | ± 1.0 | mm | | | |
| P ₀ | Feed-hole pitch | 12.7 | ± 0.2 | mm | | | |
| P ₁ | Feed-hole centre to lead at topside at the tape | 3.85 | ± 0.5 | mm | | | |
| P ₂ | Feed-hole center to body center | 6.35 | ± 1.0 | mm | | | |
| F | Lead-to-lead distance | 4.8 | +0.7/-0 | mm | | | |
| W | Tape width | 18.0 | ± 0.5 | mm | | | |
| W ₀ | Minimum hold down tape width | 5.5 | - | mm | | | |
| H1 | Component height | 29 | Max. | mm | | | |
| H ₀ | Lead wire clinch height | 16.5 | 0.5 | mm | | | |
| н | Height of component from tape center | 19.5 | ± 1 | mm | | | |
| D ₀ | Feed-hole diameter | 4.0 | ± 0.2 | mm | | | |
| L | Maximum length of snipped lead | 11.0 | - | mm | | | |
| L ₁ | Minimum lead wire (tape portion) shortest lead | 2.5 | - | mm | | | |

Note

• Please refer document number 28721 "Packaging" for more detail

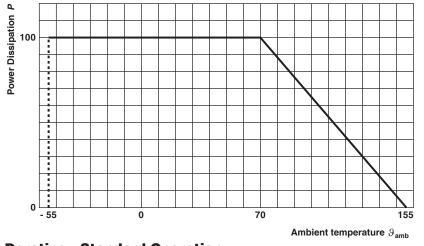
MARKING

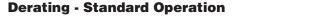
The nominal resistance and tolerance are marked on the resistor using four or five colored bands in accordance with IEC 60062, marking codes for resistors and capacitors. Standard values of nominal resistance are taken from the E24 and E24/E96 series for resistors with a tolerance of ± 5 % or ± 1 % respectively. The values of the E24/E96 series are in accordance with IEC 60063. Yellow and grey are used instead of gold and silver because metal particles in the lacquer could affect high-voltage properties.





FUNCTIONAL PERFORMANCE



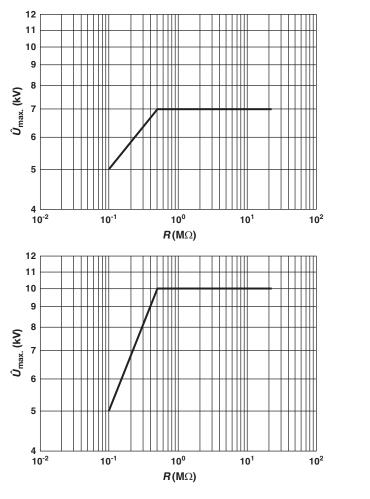


Maximum dissipation (Pmax.) in percentage of rated power as a function of ambient temperature (Tamb)

PULSE LOADING CAPABILITY

Note

 Maximum allowed peak pulse voltage in accordance with IEC 60065, 14.1.a; 50 discharges from a 1 nF capacitor charged to U_{max}; 12 discharges/min



HVR25 $\Delta R = \pm (4.0 \% R + 0.1 Ω)$

HVR37 For 5 % tolerance $\Delta R = \pm (4.0 \% R + 0.1 \Omega)$ For 1 % tolerance $\Delta R = \pm (2.0 \% R + 0.1 \Omega)$

Revision: 11-Jul-2018

4

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TESTS AND REQUIREMENTS

Essentially all tests are carried out in accordance with IEC 60115-1, category 55/155/56 (rated temperature range -55 °C to +155 °C; damp heat, long term, 56 days) and along the lines of IEC 60068-2-xx test method. The tests are carried out under standard atmospheric conditions according to IEC 60068-1, 5.3 unless otherwise specified. In some instances deviations from IEC recommendations were necessary for our method of specifying.

| PERFOR | RMANCE | | | | | |
|--------------------------|-------------------------------------|---|--|--|--|--|
| IEC 60115-1 CLAUSE | IEC 60068-2-xx TEST METHOD | TEST | PROCEDURE | | REMENTS E CHANGE (∆R) HVR37 | |
| 4.8 | - | Temperature coefficient | Between -55 °C and +155 °C | ± 200 ppm/K | | |
| 4.25.1 | - | Endurance at 70 °C | 1000 h; loaded with P ₇₀ or U _{max.} ; 1.5 h on; 0.5 h off for 5 % tolerance for 1 % tolerance | | $R + 0.1 \Omega$) 5 $R + 0.1 \Omega$) | |
| 4.24 | 78 (Cab) | Damp heat, steady state | 56 days; 40 °C; 90 % to 95 % RH loaded with 0.01 P_{70} for 5 % tolerance for 1 % tolerance | ± (1.5 % <i>R</i> + 0.1 Ω) ± (5 % <i>R</i> + 0.1 Ω) ± (1.5 % <i>R</i> + 0.1 Ω) | | |
| 4.23 | | Climatic sequence | | | | |
| 4.23.2 | 2 (Ba) | Dry heat | 16 h, 155 °C | | | |
| 4.23.3 | 30 (Db) | Damp heat, cyclic | 24 h; 25 °C to 55 °C 90 % to 100 % RH; 1 cycle | ± (1.5 % <i>R</i> + 0.1 Ω) | | |
| 4.23.4 | 1 (Aa) | Cold | 2 h, -55 °C | | | |
| 4.23.6 | 30 (Db) | Damp heat, (accelerated) remaining cycles | 5 days; 25 °C to 55 °C 90 to 100 % RH | | | |
| 4.19 | 14 (Na) | Rapid change of temperature | 30 min at LCT; 30 min at UCT; LCT = -55 °C; UCT = 155 °C; 5 cycles | No visual damage \pm (1 % <i>R</i> + 0.1 Ω) | | |
| 4.13 | - | Short time overload | Room temperature; dissipation 6.25 x P ₇₀ (voltage not more than 2 x limiting voltage, 10 000 V _{max.}); 10 cycles 5 s on and 45 s off for 5 % tolerance for 1 % tolerance | ± (1 % | R + 0.1 Ω) R + 0.1 Ω) | |
| 4.12 | - | Noise | IEC 60195 | Max. 5 µV/V | Max. 2.5 μV/V | |
| 4.16 | | Robustness of terminations: | | | | |
| 4.16.2 | 21 (Ua1) | Tensile all samples | Load 10 N; 10 s | No damage ± (1 % <i>R</i> + 0.1 Ω) | | |
| 4.16.3 | 21 (Ub) | Bending half number of samples | Load 5 N; 4 x 90° | | | |
| 4.16.4 | 21 (Uc) | Torsion other half of samples | 3 x 360° in opposite direction | | | |
| 4.22 | 6 (Fc) | Vibration | Frequency 10 Hz to 500 Hz; displacement 1.5 mm or acceleration 10 g; 3 directions; total 6 h (3 x 2 h) | ± (1.0 % <i>R</i> + 0.1 Ω) | | |



| PER | FORMA | ANCE |
|-----|-------|------|

| PERFOR | MANCE | | | | | |
|--------------------------|-------------------------------------|--------------------------------|--|--|---|--|
| IEC 60115-1 CLAUSE | IEC 60068-2-xx TEST METHOD | TEST | PROCEDURE | | EMENTS CHANGE (∆ <i>R</i>) HVR37 | |
| 4.17 | 20 (Ta) | Solderability (after aging) | 2 s; 235 °C: Solder bath method; SnPb40 3 s; 245 °C: Solder bath method; SnAg3Cu0.5 | Good tinning (≥ 95 % covered); no visible damage | | |
| 4.18 | 20 (Tb) | Resistance to soldering heat | Thermal shock: 10 s; 260 °C; 3 mm from body | \pm (1 % R + 0.1 Ω) | | |
| 4.29 | 45 (XA) | Component solvent resistance | Isopropyl alcohol | No visible damage | | |
| 4.6.11 | - | Insulation resistance | U = 500 V _{DC} during 1 min, V-block method | R _{ins} min. 104 MΩ | | |
| 4.7 | - | Voltage proof on insulation | U _{RMS} = 700 V during 1 min, V-block method | No flashover or breakdown | | |

12NC INFORMATION FOR HISTORICAL CODING REFERENCE ONLY

- The resistors have a 12 digit ordering code starting with 2306
- The next 4 or 5 digits indicate the resistor type and packaging
- For 5 % tolerance the last 3 digits indicate the resistance value:
 - The first 2 digits indicate the resistance value
 - The last digit indicates the resistance decade in accordance with table
- For 1 % tolerance the last 4 digits indicate the resistance value:
 - The first 3 digits indicate the resistance value
 - The last digit indicates the resistance decade in accordance with table

Last Digit of 12NC Indicating Resistance Decade

| RESISTANCE DECADE (5 %) | RESISTANCE DECADE (1 %) | LAST DIGIT |
|----------------------------------|----------------------------------|------------|
| 100 k Ω to 910 k Ω | 100 k Ω to 976 k Ω | 4 |
| 1 MΩ to 9.1 MΩ | 1 M Ω to 9.76 M Ω | 5 |
| = 10 MΩ | = 10 MΩ | 6 |

12NC Example

HVR25, 150 k $\Omega, \pm 5$ %, ammopack 1000 pieces is 2306 241 13154

| 12NC - resistor type and packaging | | | | | | | |
|------------------------------------|------------|-----------|-----------------------|------------|------------|----------------------|--|
| | | | 2306 | | | | |
| DESCRIPTION | | | BANDOLIER IN AMMOPACK | | | BANDOLIER ON REEL | |
| - | TAPE WIDTH | TOLERANCE | RADIAL TAPED | 1000 UNITS | 5000 UNITS | 5000 UNITS | |
| TYPE | | | 4000 UNITS | | | | |
| HVR25 | 50 F | ±5 % | 241 36 | 241 13 | 241 53 | 241 23 | |
| | HVR25 52.5 | ±1 % | 241 0 | 241 8 | 241 7 | 241 6 | |
| HVR37 52.5 | 52 5 | ± 5 % | - | 242 13 | - | 242 23 | |
| | 52.5 | ±1 % | _ | 242 8 | - | 242 6 | |



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