

# CH DELSS1.22

## FIREFLY® E1608

The FIREFLY E1608 family expands OSRAM Opto Semiconductors' portfolio of visible products for use in mobile devices like fitness tracking or health monitoring.

It offers one of the smallest LED footprints in a highly reliable and proven package. The compact size of only 0.8 mm x 1.6 mm x 0.6 mm allows customers the benefit of more flexible product designs. The hyper red CH DELSS1.22 is specially designed for SPO2 applications. It features a special narrow wavelength of 655 nm to improve signal detection, that is ideally matched to these applications.



## Applications

- Health Monitoring (Heart Rate Monitoring, Pulse Oximetry)

## Features:

- Package: white SMT package, colorless clear resin
- Chip technology: Thinfilm
- Typ. Radiation: 120° (Lambertian emitter)
- Color:  $\lambda_{\text{centroid}} = 655 \text{ nm}$  (● hyper red)
- ESD: 2 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2)

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## Ordering Information

Type	Radiant Intensity <sup>1)</sup> $I_F = 20 \text{ mA}$ $I_e$	Radiant Intensity $I_F = 20 \text{ mA}$ $I_e$	Ordering Code
CH DELSS1.22-N1P2-35	2.80 ... 7.10 mW/sr	4.50 mW/sr	Q65113A4318

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## Maximum Ratings

Parameter	Symbol		Values
Operating Temperature	$T_{op}$	min.	-40 °C
		max.	85 °C
Storage Temperature	$T_{stg}$	min.	-40 °C
		max.	85 °C
Junction Temperature	$T_j$	max.	90 °C
Forward current $T_s = 25\text{ °C}$	$I_F$	min.	1 mA
		max.	70 mA
Forward current pulsed $t \leq 300\ \mu\text{s}$ ; $D = 0.005$ ; $T_s = 25\text{ °C}$	$I_{F\ pulse}$	max.	0.15 A
Reverse voltage <sup>2)</sup> $T_s = 25\text{ °C}$	$V_R$	max.	12 V
ESD withstand voltage acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2)	$V_{ESD}$		2 kV

## Characteristics

$I_F = 20 \text{ mA}$ ;  $T_s = 25 \text{ °C}$

Parameter	Symbol		Values
Peak Wavelength	$\lambda_{\text{peak}}$	typ.	660 nm
Centroid Wavelength <sup>3)</sup> $I_F = 20 \text{ mA}$	$\lambda_{\text{centroid}}$	min. typ. max.	648 nm 655 nm 667 nm
Viewing angle at 50% $I_v$	$2\phi$	typ.	120 °
Total radiant flux <sup>4)</sup> $I_F = 20 \text{ mA}$	$\Phi_e$	typ.	14 mW
Forward Voltage <sup>5)</sup> $I_F = 20 \text{ mA}$	$V_F$	min. typ. max.	1.80 V 1.90 V 2.10 V
Reverse current <sup>2)</sup> $V_R = 12 \text{ V}$	$I_R$	typ. max.	0.01 $\mu\text{A}$ 10 $\mu\text{A}$
Real thermal resistance junction/solderpoint <sup>6)</sup>	$R_{\text{thJS real}}$	typ. max.	35 K / W 43 K / W

## Brightness Groups

Group	Radiant Intensity <sup>1)</sup>	
	$I_F = 20 \text{ mA}$ min. $I_e$	$I_F = 20 \text{ mA}$ max. $I_e$
N1	2.80 mW/sr	3.55 mW/sr
N2	3.55 mW/sr	4.50 mW/sr
P1	4.50 mW/sr	5.60 mW/sr
P2	5.60 mW/sr	7.10 mW/sr

## Centroid Wavelength

Group	Centroid Wavelength <sup>3)</sup>	
	$I_F = 20 \text{ mA}$ min. $\lambda_{\text{centroid}}$	$I_F = 20 \text{ mA}$ max. $\lambda_{\text{centroid}}$
3	648 nm	654 nm
4	654 nm	660 nm
5	660 nm	667 nm

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## Group Name on Label

### Example: N1-3

Brightness

Wavelength

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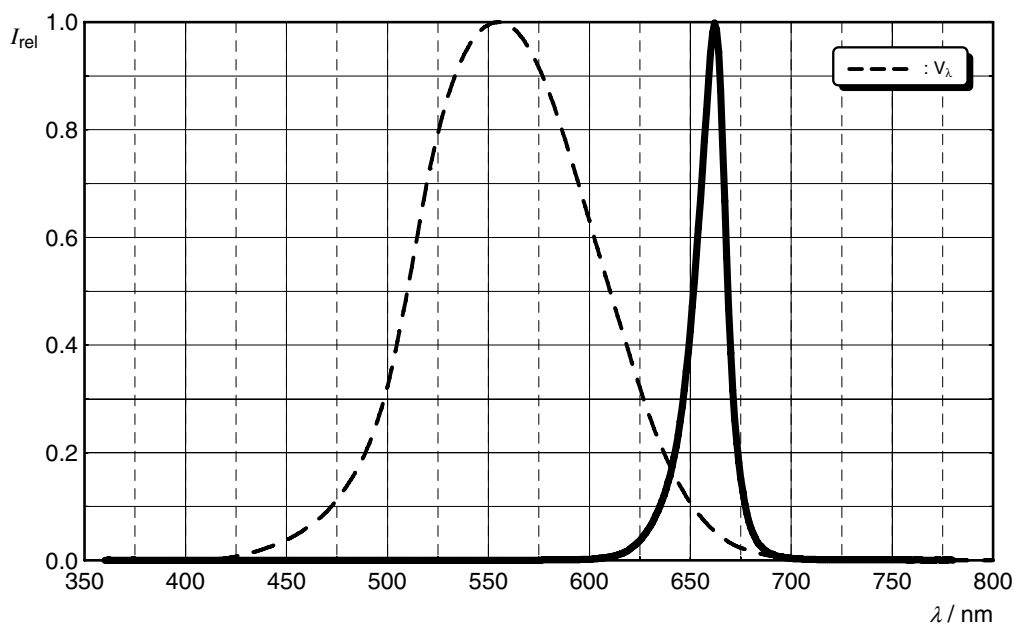
N1

3

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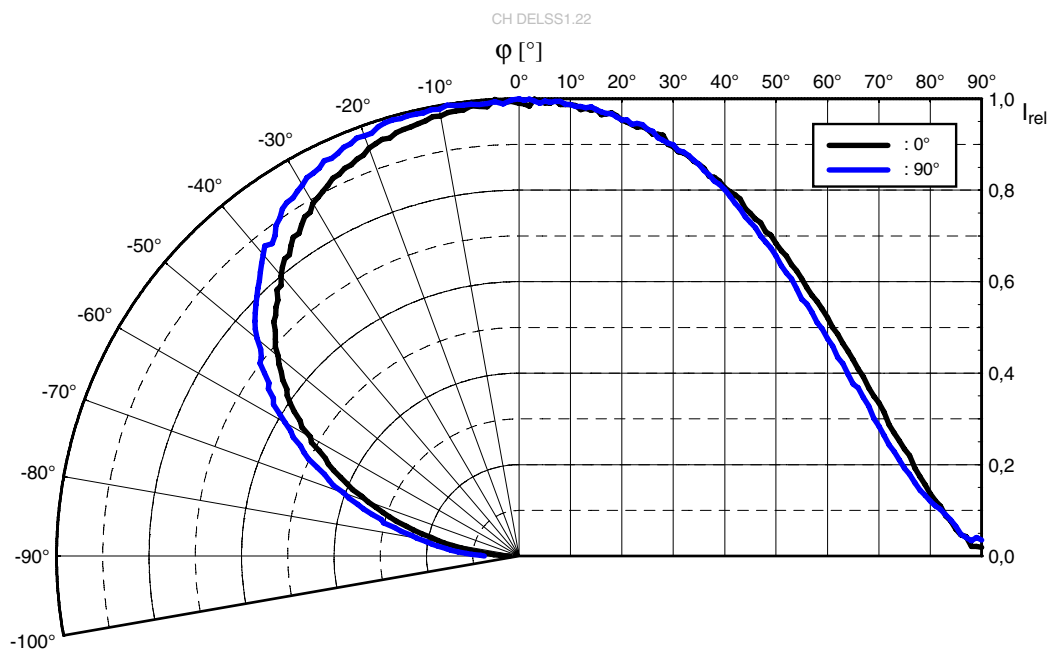
### Relative Spectral Emission <sup>7)</sup>

$I_{rel} = f(\lambda); I_F = 20 \text{ mA}; T_S = 25 \text{ }^\circ\text{C}$



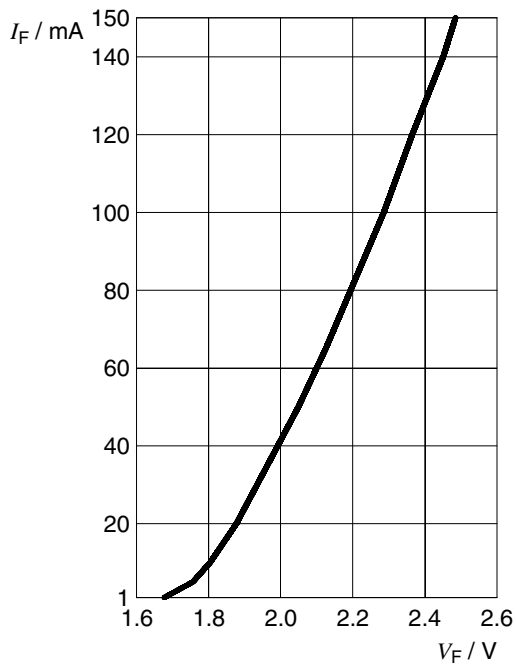
### Radiation Characteristics <sup>7)</sup>

$I_{rel} = f(\phi); T_S = 25 \text{ }^\circ\text{C}$



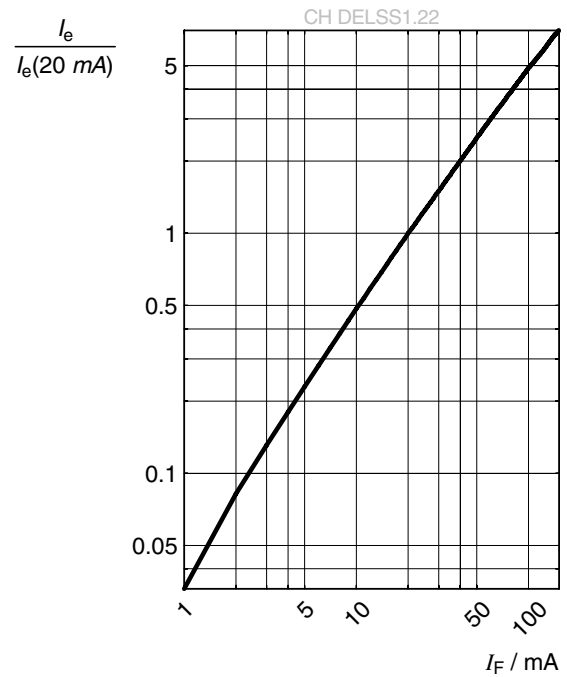
### Forward current <sup>7)</sup>

$$I_F = f(V_F); T_S = 25 \text{ }^\circ\text{C}$$



### Relative Radiant Intensity <sup>7), 8)</sup>

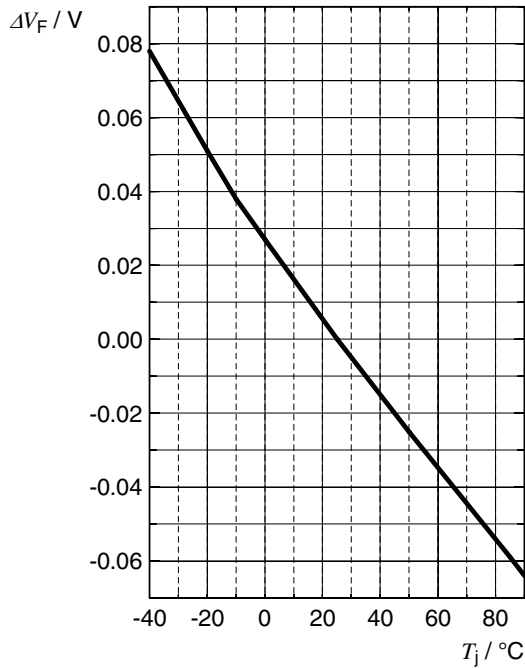
$$I_E/I_E(20 \text{ mA}) = f(I_F); T_S = 25 \text{ }^\circ\text{C}$$





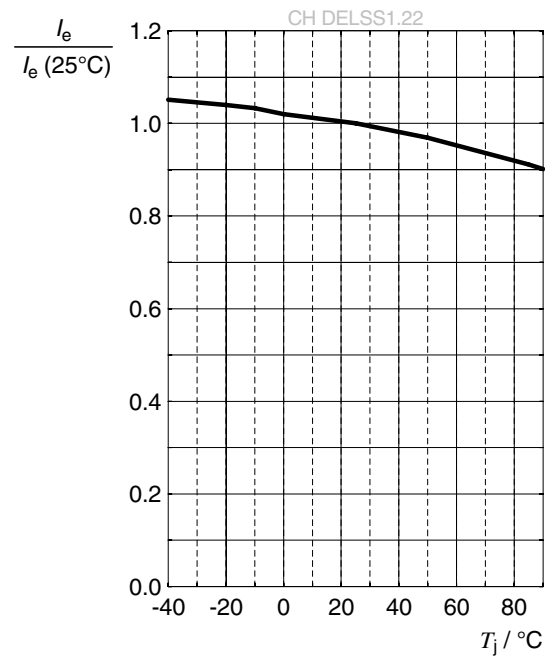
### Forward Voltage <sup>7)</sup>

$$\Delta V_F = V_F - V_F(25\text{ }^\circ\text{C}) = f(T_j); I_F = 20\text{ mA}$$



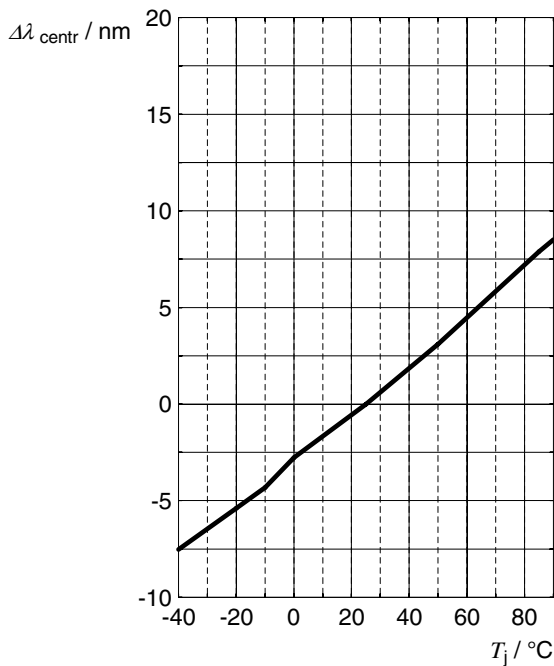
### Relative Radiant Intensity <sup>7)</sup>

$$I_E/I_E(25\text{ }^\circ\text{C}) = f(T_j); I_F = 20\text{ mA}$$



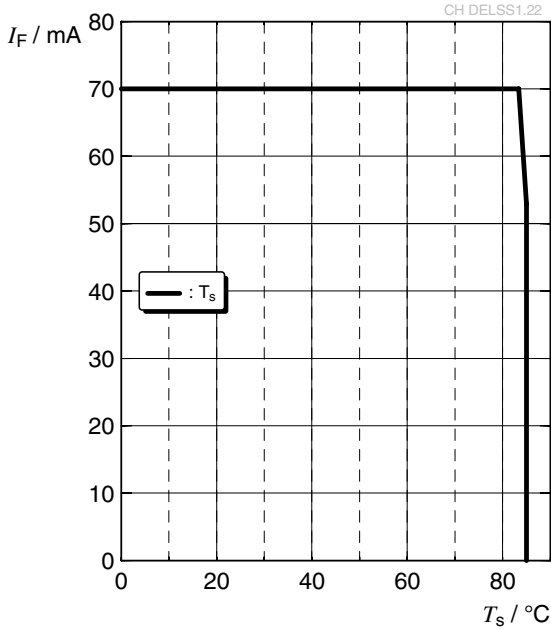
### Centroid Wavelength <sup>7)</sup>

$$\Delta \lambda_{\text{centr}} = \lambda_{\text{centr}} - \lambda_{\text{centr}}(25\text{ }^\circ\text{C}) = f(T_j); I_F = 20\text{ mA}$$



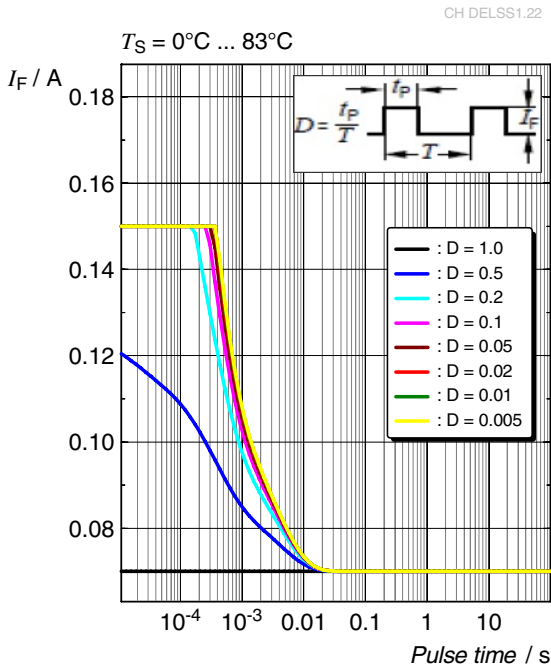
### Max. Permissible Forward Current

$$I_{F,max} = f(T_S); R_{th_{js}} = 43K / W$$



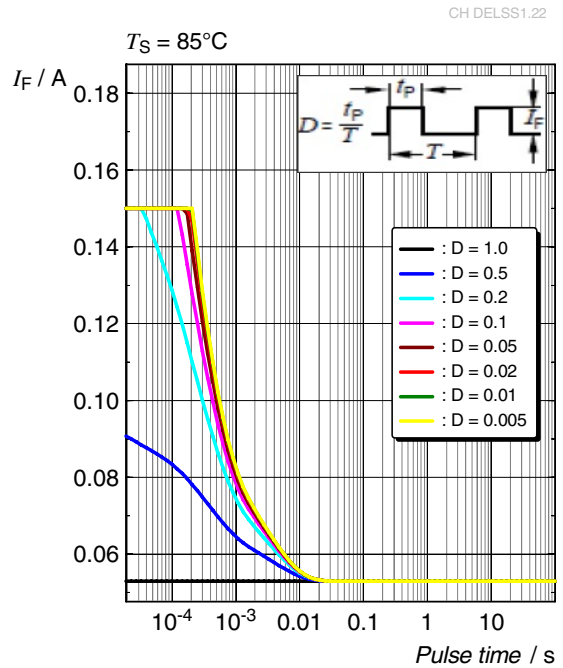
### Permissible Pulse Handling Capability

$$I_F = f(t_p); D: \text{Duty cycle}$$

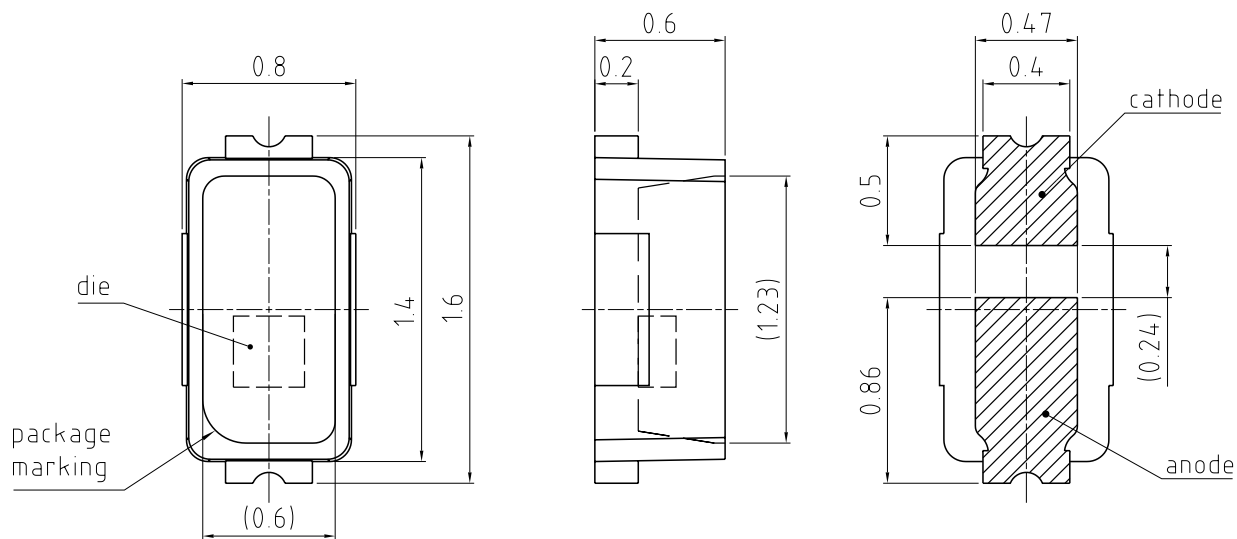


### Permissible Pulse Handling Capability

$$I_F = f(t_p); D: \text{Duty cycle}$$



## Dimensional Drawing <sup>9)</sup>



general tolerance  $\pm 0.1$   
 lead finish Ag 

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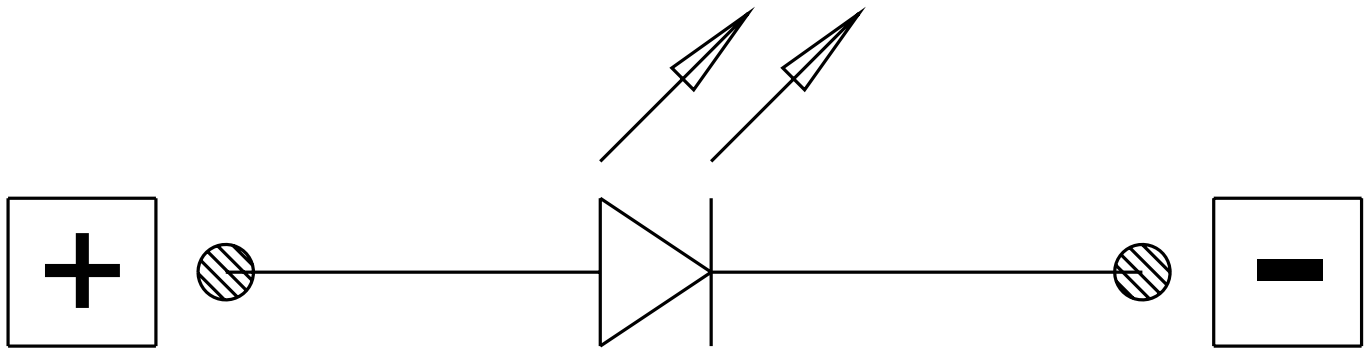
### Further Information:

**Approximate Weight:** 2.0 mg

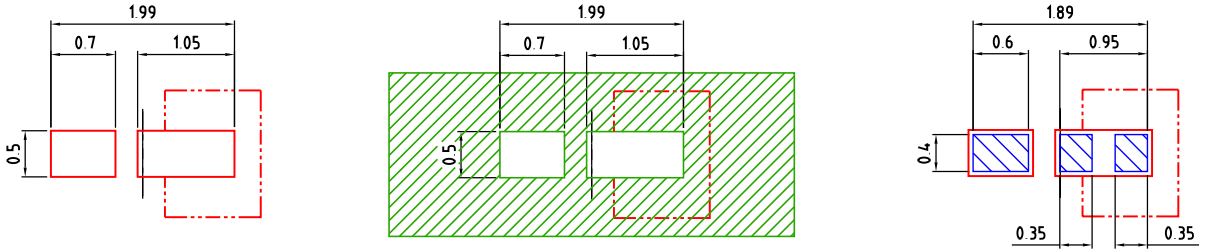
**Package marking:** Anode

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## Electrical Internal Circuit



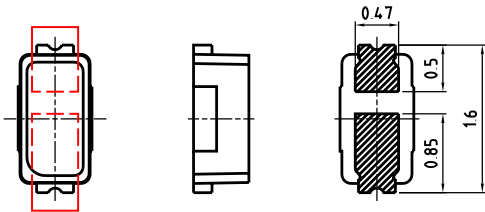
**Recommended Solder Pad** <sup>9)</sup>



- foot print
- Cu area
- solder resist
- solder stencil

The usage of solder resist between anode and cathode pads is mandatory for applications where water may condense

**Component Location on Pad**

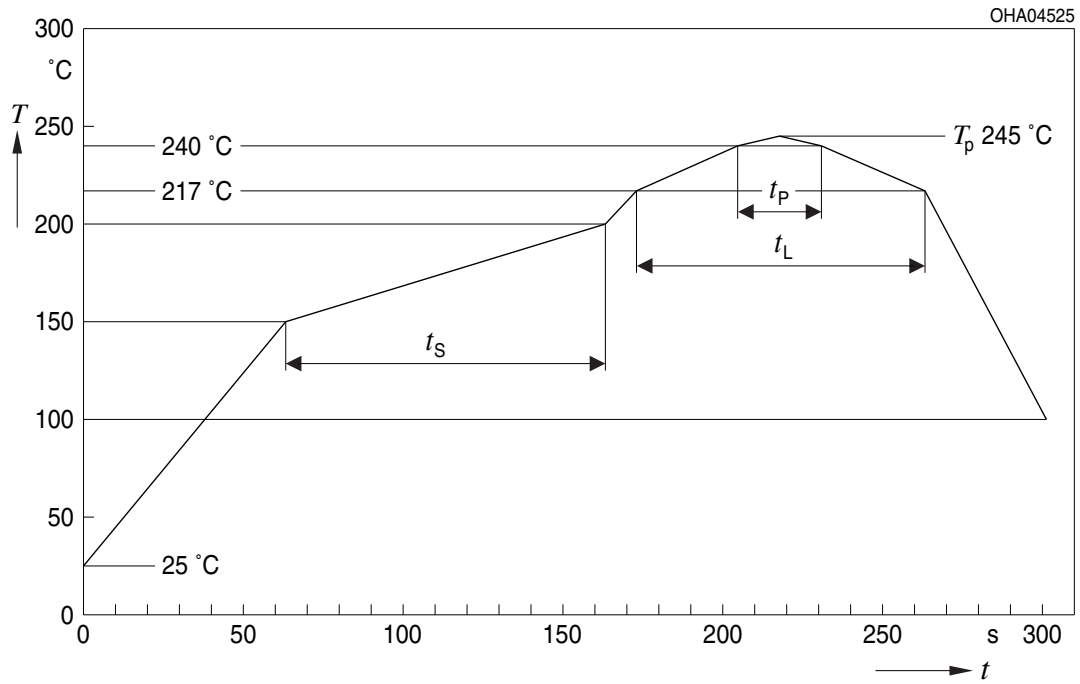


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For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere. Package not suitable for ultra sonic cleaning.

## Reflow Soldering Profile

Product complies to MSL Level 3 acc. to JEDEC J-STD-020E

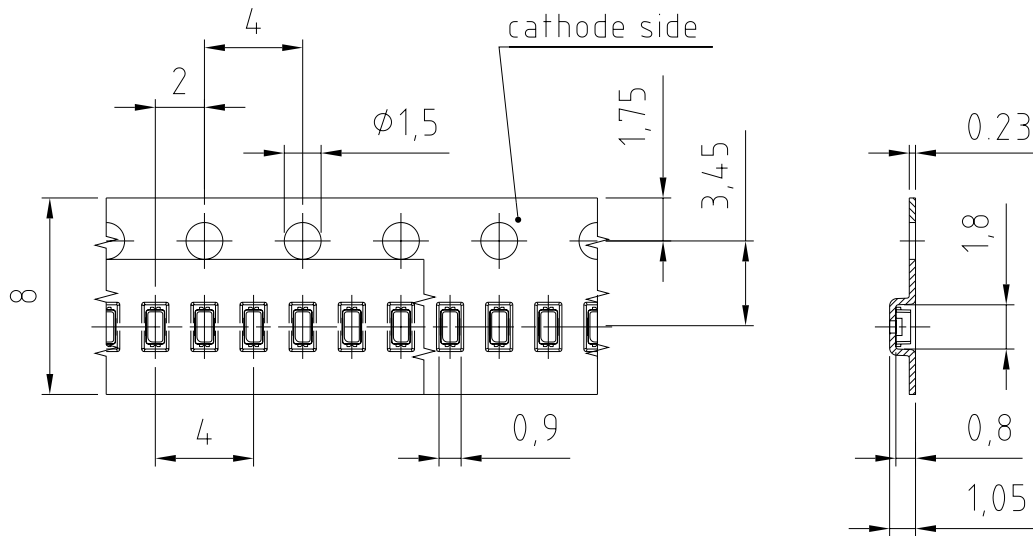


Profile Feature	Symbol	Pb-Free (SnAgCu) Assembly			Unit
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat <sup>*)</sup> 25 °C to 150 °C			2	3	K/s
Time $t_s$ $T_{Smin}$ to $T_{Smax}$	$t_s$	60	100	120	s
Ramp-up rate to peak <sup>*)</sup> $T_{Smax}$ to $T_p$			2	3	K/s
Liquidus temperature	$T_L$		217		°C
Time above liquidus temperature	$t_L$		80	100	s
Peak temperature	$T_p$		245	260	°C
Time within 5 °C of the specified peak temperature $T_p - 5$ K	$t_p$	10	20	30	s
Ramp-down rate* $T_p$ to 100 °C			3	6	K/s
Time 25 °C to $T_p$				480	s

All temperatures refer to the center of the package, measured on the top of the component

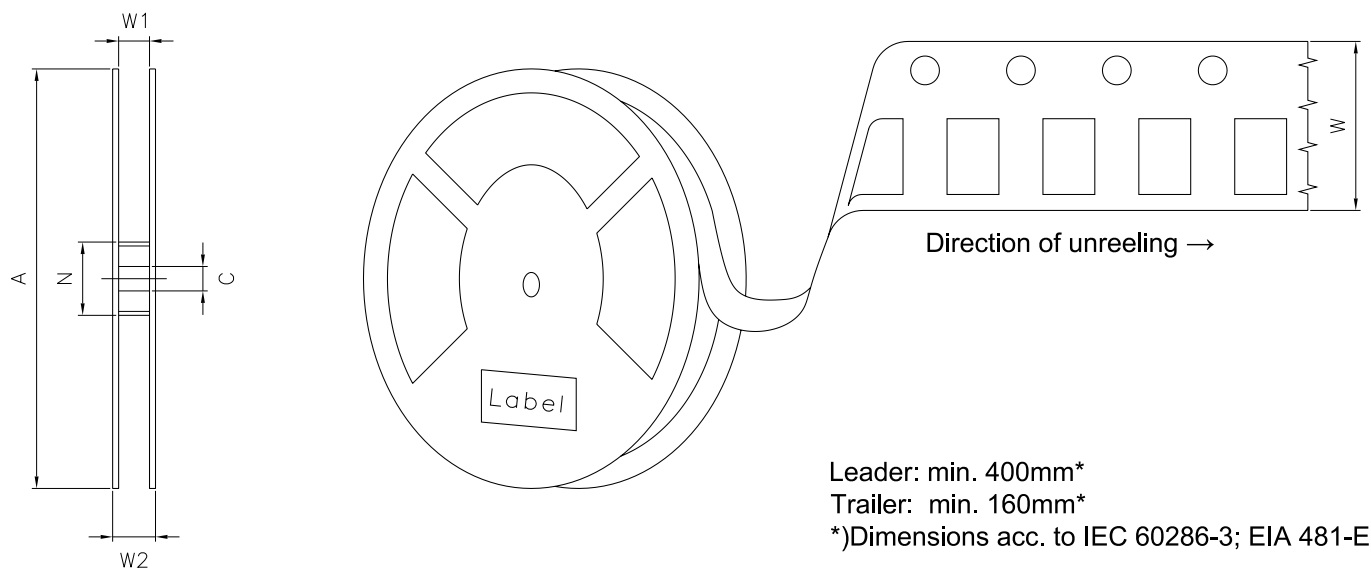
\* slope calculation  $DT/Dt$ :  $Dt$  max. 5 s; fulfillment for the whole T-range

**Taping** <sup>9)</sup>



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## Tape and Reel <sup>10)</sup>



### Reel Dimensions

A	W	$N_{\min}$	$W_1$	$W_{2\max}$	Pieces per PU
180 mm	$8 + 0.3 / - 0.1$ mm	60 mm	$8.4 + 2$ mm	14.4 mm	2000



### Barcode-Product-Label (BPL)

**OSRAM Opto Semiconductors** LX XXXX BIN1: XX-XX-X-XXX-X

RoHS Compliant

(6P) BATCH NO: 1234567890

(1T) LOT NO: 1234567890 (9D) D/C: 1234

(X) PROD NO: 123456789(Q)QTY: 9999 (G) GROUP: XX-XX-X-X

ML Temp ST  
X XXX °C X

Pack: RXX  
DEMY XXX  
X\_X123\_1234.1234 X

The diagram shows a rectangular label with rounded corners. It contains the OSRAM logo and product name at the top left. To the right are fields for 'LX XXXX' and 'BIN1: XX-XX-X-XXX-X'. Below the logo is a 'RoHS Compliant' statement. The label features three horizontal barcode sections. The first is labeled '(6P) BATCH NO: 1234567890'. The second is labeled '(1T) LOT NO: 1234567890' and '(9D) D/C: 1234'. The third is labeled '(X) PROD NO: 123456789(Q)QTY: 9999' and '(G) GROUP: XX-XX-X-X'. To the right of the second barcode is a 'No Moisture' symbol (a circle with a diagonal line and three drops) and the text 'ML Temp ST X XXX °C X'. Below that is 'Pack: RXX', 'DEMY XXX', and 'X\_X123\_1234.1234 X'. A square QR code is located on the right side of the label.

OHA04563

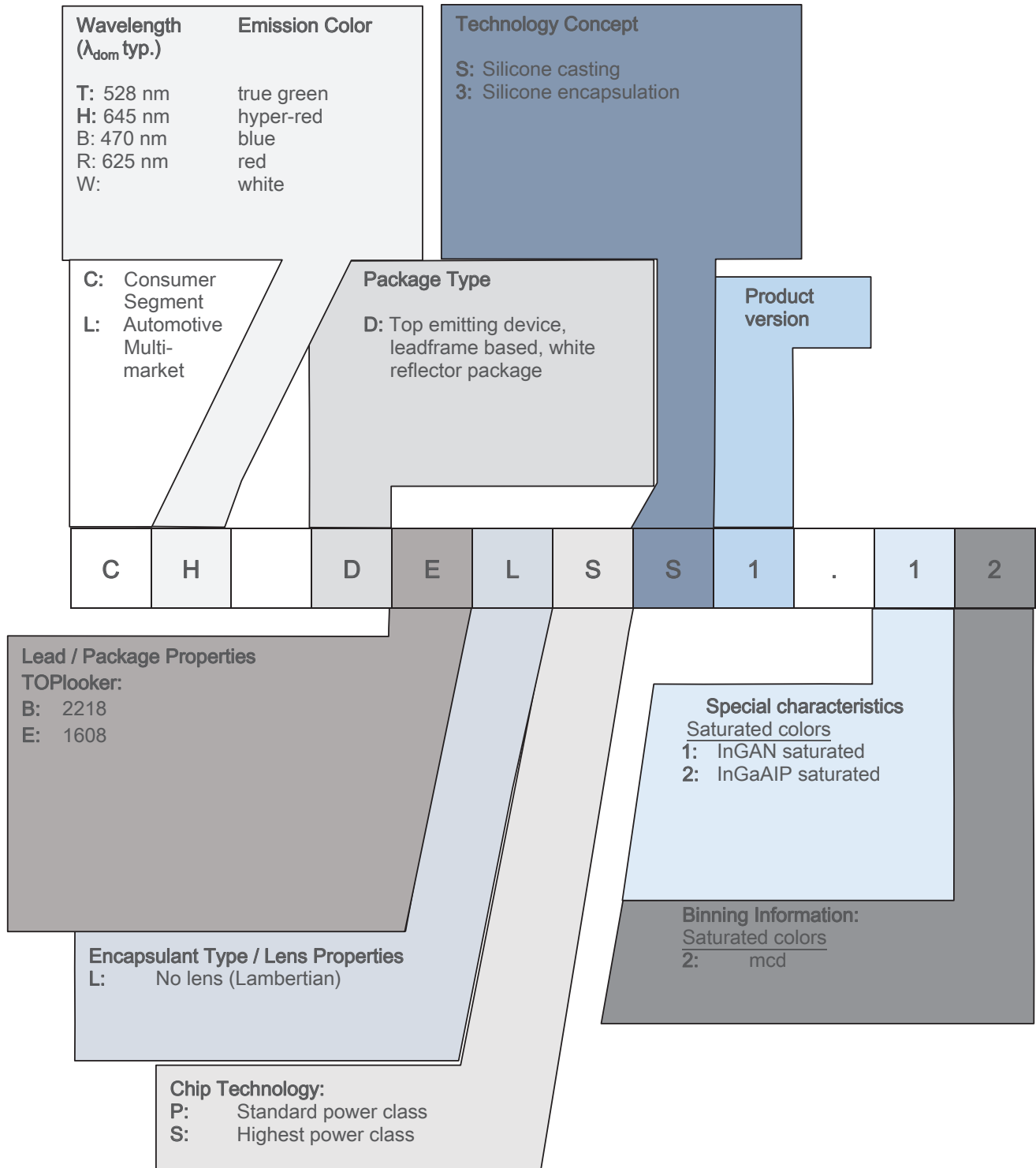
### Dry Packing Process and Materials <sup>9)</sup>



OHA00539

Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.

### Type Designation System



## Notes

The evaluation of eye safety occurs according to the standard IEC 62471:2006 (photo biological safety of lamps and lamp systems). Within the risk grouping system of this IEC standard, the device specified in this data sheet fall into the class **exempt group (exposure time 10000 s)**. Under real circumstances (for exposure time, conditions of the eye pupils, observation distance), it is assumed that no endangerment to the eye exists from these devices. As a matter of principle, however, it should be mentioned that intense light sources have a high secondary exposure potential due to their blinding effect. When looking at bright light sources (e.g. headlights), temporary reduction in visual acuity and afterimages can occur, leading to irritation, annoyance, visual impairment, and even accidents, depending on the situation.

Subcomponents of this device contain, in addition to other substances, metal filled materials including silver. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers minimize device exposure to aggressive substances during storage, production, and use. Devices that showed visible discoloration when tested using the described tests above did show no performance deviations within failure limits during the stated test duration. Respective failure limits are described in the IEC60810.

For further application related information please visit [www.osram-os.com/appnotes](http://www.osram-os.com/appnotes)

## Disclaimer

### **Attention please!**

The information describes the type of component and shall not be considered as assured characteristics. Terms of delivery and rights to change design reserved. Due to technical requirements components may contain dangerous substances.

For information on the types in question please contact our Sales Organization.

If printed or downloaded, please find the latest version on the OSRAM OS website.

### **Packing**

Please use the recycling operators known to you. We can also help you – get in touch with your nearest sales office. By agreement we will take packing material back, if it is sorted. You must bear the costs of transport. For packing material that is returned to us unsorted or which we are not obliged to accept, we shall have to invoice you for any costs incurred.

### **Product and functional safety devices/applications or medical devices/applications**

OSRAM OS components are not developed, constructed or tested for the application as safety relevant component or for the application in medical devices.

OSRAM OS products are not qualified at module and system level for such application.

In case buyer – or customer supplied by buyer – considers using OSRAM OS components in product safety devices/applications or medical devices/applications, buyer and/or customer has to inform the local sales partner of OSRAM OS immediately and OSRAM OS and buyer and /or customer will analyze and coordinate the customer-specific request between OSRAM OS and buyer and/or customer.

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## Glossary

- 1) **Brightness:** Brightness values are measured during a current pulse of typically 25 ms, with an internal reproducibility of  $\pm 8\%$  and an expanded uncertainty of  $\pm 11\%$  (acc. to GUM with a coverage factor of  $k = 3$ ).
- 2) **Reverse Operation:** This product is intended to be operated applying a forward current within the specified range. Applying any continuous reverse bias or forward bias below the voltage range of light emission shall be avoided because it may cause migration which can change the electro-optical characteristics or damage the LED.
- 3) **Wavelength:** The wavelength is measured at a current pulse of typically 25 ms, with an internal reproducibility of  $\pm 0.5$  nm and an expanded uncertainty of  $\pm 1$  nm (acc. to GUM with a coverage factor of  $k = 3$ ).
- 4) **Total radiant flux:** Measured with integrating sphere.
- 5) **Forward Voltage:** The forward voltage is measured during a current pulse of typically 8 ms, with an internal reproducibility of  $\pm 0.05$  V and an expanded uncertainty of  $\pm 0.1$  V (acc. to GUM with a coverage factor of  $k = 3$ ).
- 6) **Thermal Resistance:**  $R_{th\ max}$  is based on statistic values ( $6\sigma$ ).
- 7) **Typical Values:** Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- 8) **Characteristic curve:** In the range where the line of the graph is broken, you must expect higher differences between single devices within one packing unit.
- 9) **Tolerance of Measure:** Unless otherwise noted in drawing, tolerances are specified with  $\pm 0.1$  and dimensions are specified in mm.
- 10) **Tape and Reel:** All dimensions and tolerances are specified acc. IEC 60286-3 and specified in mm.

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## Revision History

Version	Date	Change
1.4	2021-04-27	Features Notes
1.5	2021-12-01	Ordering Information Maximum Ratings Characteristics Electro - Optical Characteristics (Diagrams)

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