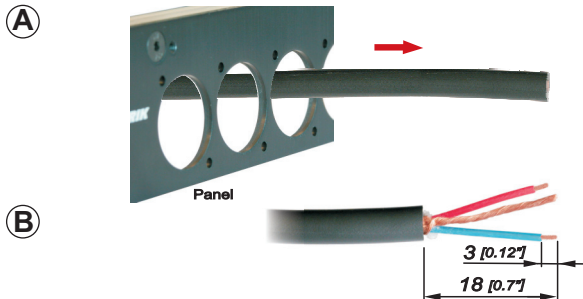




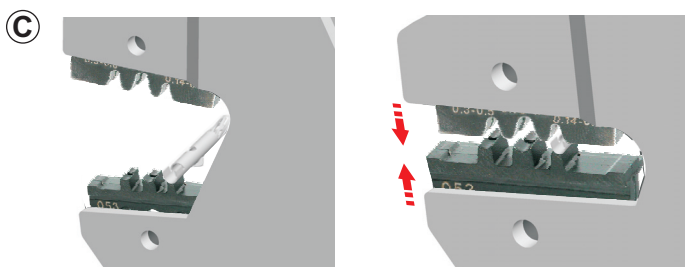
ASSEMBLY INSTRUCTION

NC3FD-LX-HA | DLX Serie - Crimp XLR Chassis Connector



(A) ATTENTION:
Cable length protruding the panel should give enough space for crimp operation.

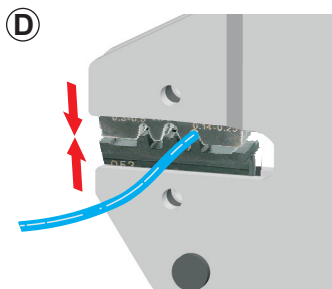
(B) Prepare cable as shown (twist the screen).



(C) Position a contact in the die and hold the contact by pressing the tool slightly together - DO NOT CRIMP!

(D) Position the wire in the contact & crimp it.

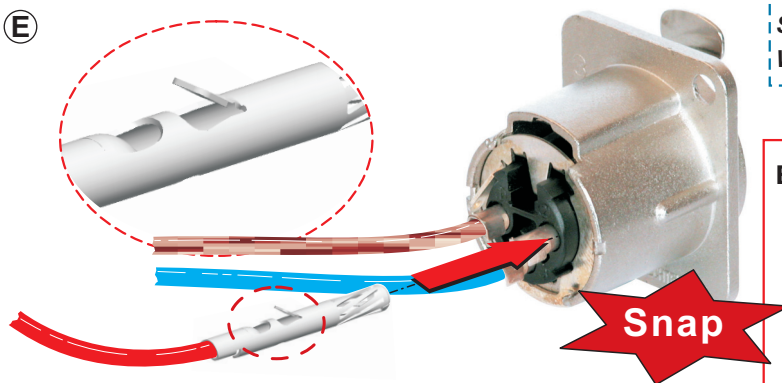
Repeat steps C, D, E for the remaining two contacts.



(E) Push the crimped contacts into the insert until you notice a snap.

Attention:
Align lug to the top!
Pay attention to correct wiring!

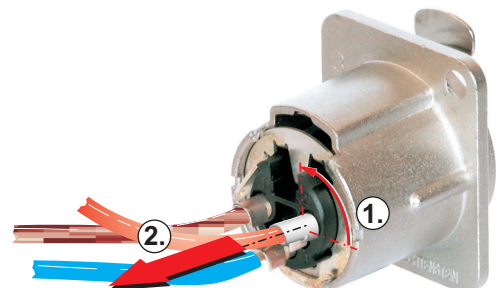
PIN 1 ... Screen
PIN 2 ... Hot, +
PIN 3 ... Cold, -



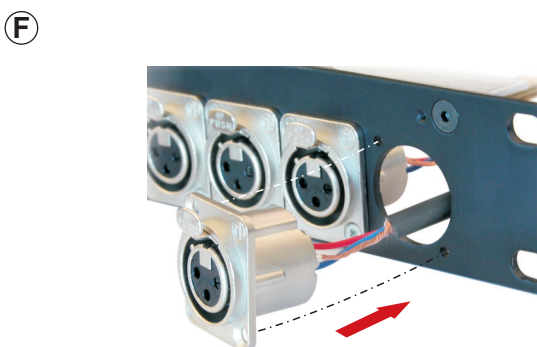
(F) Position the connector in the panel and fasten it.

Standard crimp according IEC 60352-2 (B crimp).
Wire size AWG 22 - 24, 0.22 - 0.34 mm².

EXTRACTION OF CONTACT



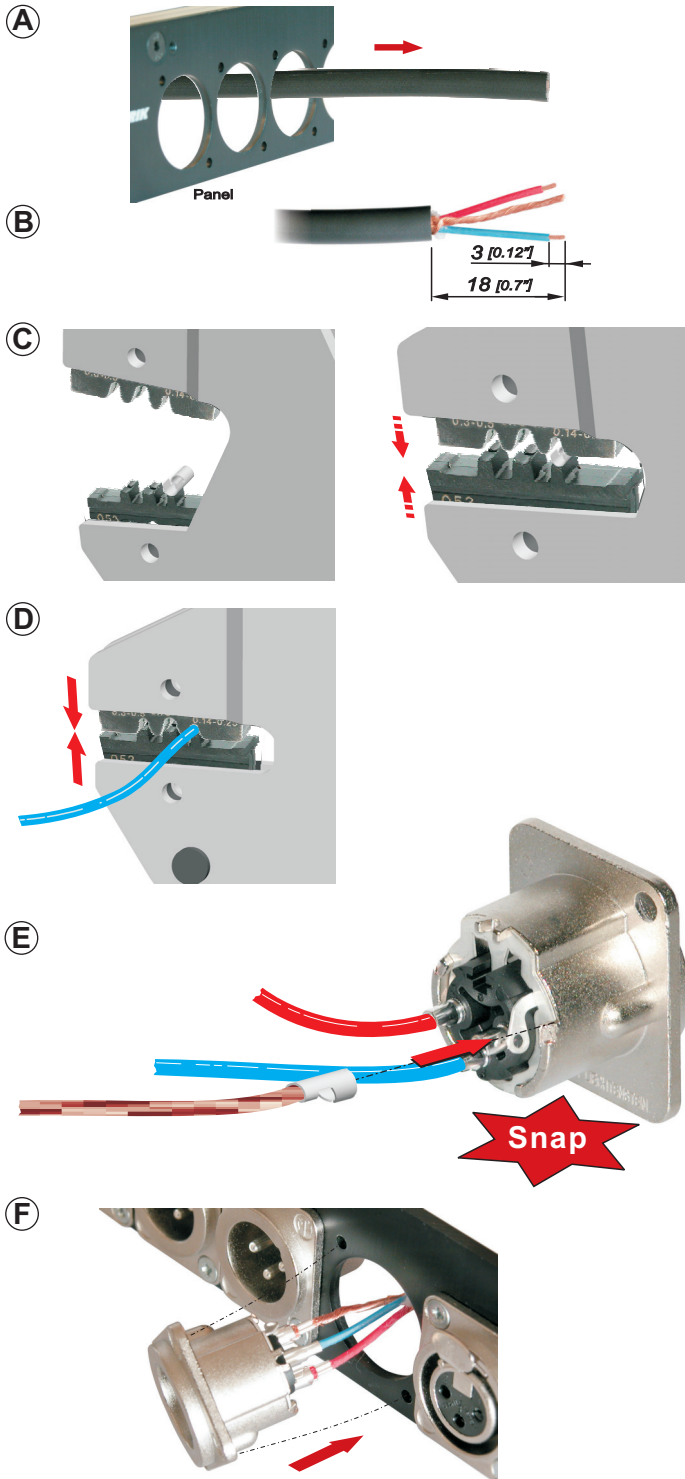
1. Turn the contact 90°
2. Pull the contact out of the insert
3. Insert new Contact





ASSEMBLY INSTRUCTION

NC3MD-LX-HA | DLX Serie - Crimp XLR Chassis Connector



(A) ATTENTION:
Cable length protruding the panel should give enough space for crimp operation.

(B) Prepare cable as shown (twist the screen).

(C) Position a contact in the die and hold the contact by pressing the tool slightly together - **DO NOT CRIMP!**

(D) Position the wire in the contact & crimp it.

Repeat steps C, D, E for the remaining two contacts.

(E) Push the crimped contacts into the insert until you notice a snap.

Attention:
Align lug to the top!
Pay attention to correct wiring!

PIN 1 ... Screen
PIN 2 ... Hot, +
PIN 3 ... Cold, -

(F) Position the connector in the panel and fasten it.

Standard crimp according IEC 60352-2 (B crimp).
Wire size AWG 22 - 24, 0.22 - 0.34 mm².

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