

# Hi-Force®

## HSS - SINGLE ACTING MULTI-PURPOSE CYLINDERS

**B**



Capacities from 4.5 to 109 tonnes

Stroke lengths from 25 to 457mm

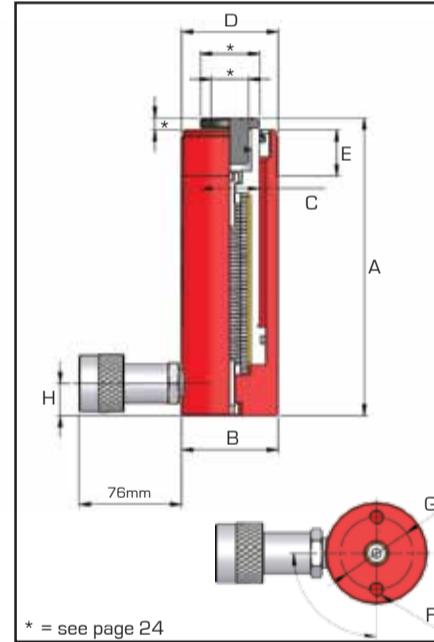
Working pressure 700 Bar

The HSS single acting multi-purpose cylinder range offers the widest choice of stroke lengths and lifting capacities available, and provides an excellent choice for maintenance, production, fabrication and construction applications. All models are provided with a collar thread and thread protector, cylinder base and piston rod mountings for easy fixturing, making the HSS range the most versatile and adaptable multi-purpose cylinders available. Major user industries include power generation, railways, steelworks, mining, shipyards and oil & gas.

- » Spring assisted return
- » Nitrocarburised piston rod
- » Low friction bearing surfaces
- » Anti-extrusion seals
- » Collar threads withstand full load
- » Piston rod thread on all models up to 30t
- » Base mounting holes on all models (except HSS308)
- » Optional piston rod saddles (see page 25)
- » Collar thread protector supplied as standard
- » Lightweight aluminium alternatives available (see page 16)



Lightweight aluminium alternatives available (see page 16)



Model number	Capacity tonnes	Stroke mm	Oil cap. cm³	Cyl. eff. area cm²	Weight kg
<b>HSS51</b>	4.5	25	16	6.4	1.0
<b>HSS52</b>	4.5	50	32	6.4	1.2
<b>HSS53</b>	4.5	75	48	6.4	1.4
<b>HSS54</b>	4.5	100	64	6.4	1.5
<b>HSS55</b>	4.5	125	80	6.4	1.8
<b>HSS57</b>	4.5	176	113	6.4	2.0
<b>HSS59</b>	4.5	227	146	6.4	2.4
<b>HSS101</b>	10	25	36	14.4	1.8
<b>HSS102</b>	10	56	81	14.4	2.4
<b>HSS104</b>	10	100	144	14.4	3.0
<b>HSS106</b>	10	150	217	14.4	4.2
<b>HSS108</b>	10	206	297	14.4	5.0
<b>HSS1010</b>	10	250	361	14.4	5.4
<b>HSS1012</b>	10	305	440	14.4	6.2

Dimensions in mm (unless otherwise stated)								
A	B	C	D	E	F	G	H	
107	38	24	1 ½"-16un	28	M6	25	19	
132	38	24	1 ½"-16un	28	M6	25	19	
157	38	24	1 ½"-16un	28	M6	25	19	
182	38	24	1 ½"-16un	28	M6	25	19	
207	38	24	1 ½"-16un	28	M6	25	19	
258	38	24	1 ½"-16un	28	M6	25	19	
308	38	24	1 ½"-16un	28	M6	25	19	
100	57	35	2 ¼"-14un	27	M8	40	19	
131	57	35	2 ¼"-14un	27	M8	40	19	
175	57	35	2 ¼"-14un	27	M8	40	19	
225	57	35	2 ¼"-14un	27	M8	40	19	
281	57	35	2 ¼"-14un	27	M8	40	19	
325	57	35	2 ¼"-14un	27	M8	40	19	
379	57	35	2 ¼"-14un	27	M8	40	16	