












## Control cable | iguPUR | chainflex® CF891

- For flexing applications
- iguPUR outer jacket
- Oil-resistant
- Shielded
- Flame retardant


### Dynamic information

	<b>Bend radius</b>	<b>e-chain®</b>	minimum 12.5 x d
		<b>flexible</b>	minimum 10 x d
	<b>Temperature</b>	<b>fixed</b>	minimum 7 x d
		<b>e-chain®</b>	-20 °C to +80 °C
		<b>flexible</b>	-40 °C to +80 °C (following DIN EN 60811-504)
	<b>v max.</b>	<b>fixed</b>	-50 °C to +80 °C (following DIN EN 50305)
		<b>unsupported</b>	3 m/s
	<b>a max.</b>	20 m/s <sup>2</sup>	
	<b>Travel distance</b>	Unsupported travel distances up to 10 m, Class 1	

### Cable structure










	<b>Conductor</b>	Conductor consisting of bare copper wires (following DIN EN 60228).
	<b>Core insulation</b>	Mechanically high-quality PVC mixture.
	<b>Core structure</b>	Cores wound with an optimised pitch length.
	<b>Core identification</b>	Black cores with white numerals, one core green-yellow.
	<b>Overall shield</b>	Braiding made of tinned copper wires. Coverage approx. 60 % optical
	<b>Outer jacket</b>	Low-adhesion iguPUR mixture, adapted to suit the requirements in e-chains®. Colour: Jet black (similar to RAL 9005)

### Electrical information

	<b>Nominal voltage</b>	300/500 V
	<b>Testing voltage</b>	2000 V (following DIN EN 50395)

## Class 3.1.3.1

### Properties and approvals

	<b>UV resistance</b>	Medium.
	<b>Oil resistance</b>	Oil-resistant (following DIN EN 50363-10-2), Class 3.
	<b>Flame retardant</b>	According to IEC 60332-1-2, CEI 20-35, FT1, VW-1
	<b>Silicone-free</b>	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992).
	<b>UL/CSA</b>	Style 11008 and 20940, 600 V, 80 °C
	<b>EAC</b>	Certificate no. RU C-DE.ME77.B.01560 (TR ZU)
	<b>CTP</b>	Certificate no. C-DE.PB49.B.00449 (Fire safety)
	<b>Lead-free</b>	Following 2011/65/EU (RoHS-II).
	<b>CE</b>	Following 2014/35/EU.

### Guaranteed lifetime according to guarantee conditions (Page 22-23)

Double strokes*	1 million	3 million	5 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-20/-10	15	16	17
-10/+70	12.5	13.5	14.5
+70/+80	15	16	17

\* Higher number of double strokes? Online lifetime calculation: [www.igus.eu/chainflexlife](http://www.igus.eu/chainflexlife)

### Typical mechanical application areas

- For flexing applications
- With influence of oil
- Indoor and outdoor applications without direct solar radiation
- Especially for unsupported travels
- Machining units/machine tools, low temperature applications



igus® chainflex® CF891

Example image

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Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. mm	Copper index kg/km	Weight kg/km
CF891.05.02	(2x0.5)C	6.0	28	50
CF891.05.03	(3G0.5)C	6.5	34	57
CF891.05.05	(5G0.5)C	7.5	50	82
CF891.05.12	(12G0.5)C	10.5	104	165
CF891.05.18	(18G0.5)C	12.0	141	228
CF891.05.25	(25G0.5)C	14.5	203	325
CF891.07.02	(2x0.75)C	6.5	34	57
CF891.07.03	(3G0.75)C	7.0	47	72
CF891.07.04	(4G0.75)C	7.5	55	84
CF891.07.05	(5G0.75)C	8.0	69	106
CF891.07.07	(7G0.75)C	10.0	90	143
CF891.07.12	(12G0.75)C	11.5	136	207
CF891.07.18	(18G0.75)C	13.5	194	295
CF891.07.25	(25G0.75)C	16.0	280	418
CF891.10.02	(2x1.0)C	7.0	44	69
CF891.10.03	(3G1.0)C	7.5	55	82
CF891.10.04	(4G1.0)C	8.0	72	103
CF891.10.05	(5G1.0)C	8.5	82	121
CF891.10.07	(7G1.0)C	10.5	114	170
CF891.10.12	(12G1.0)C	12.0	173	247
CF891.10.18	(18G1.0)C	14.5	262	373
CF891.10.25	(25G1.0)C	17.0	356	506
CF891.15.02	(2x1.5)C	8.5	61	99
CF891.15.03	(3G1.5)C	9.0	77	119
CF891.15.04	(4G1.5)C	10.0	98	153
CF891.15.05	(5G1.5)C	11.0	120	185
CF891.15.07	(7G1.5)C	13.0	163	259
CF891.15.12	(12G1.5)C	16.0	272	410
CF891.15.18	(18G1.5)C	18.5	387	588
CF891.15.25	(25G1.5)C	22.0	519	787
CF891.25.04	(4G2.5)C	11.0	146	213
CF891.25.05	(5G2.5)C	12.0	178	253
CF891.25.07	(7G2.5)C	15.0	256	371
CF891.25.12	(12G2.5)C	17.5	409	567
CF891.25.25	(25G2.5)C	25.0	792	1106

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.  
G = with green-yellow earth core x = without earth core

