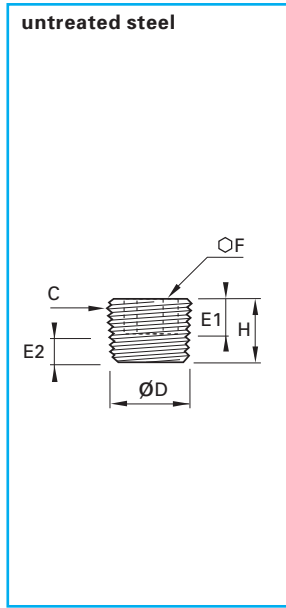


steel plugs

0206 internal hexagon headed BSP taper and NPT thread

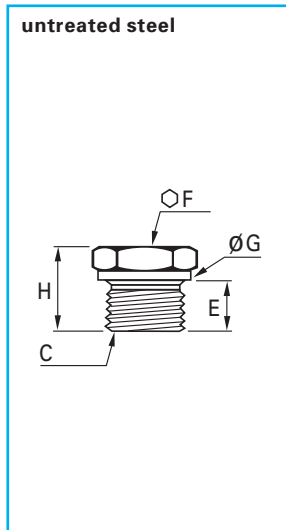


| C BSP | | ØD | E1 | E1 mini | E2 maxi | F | H | Δkg |
|----------|------------|--------|----|------------|------------|----|----|-------|
| R1/8 | 0206 10 00 | 9,728 | 6 | 3,1 | 4,9 | 5 | 8 | 0,003 |
| R1/4 | 0206 13 00 | 13,157 | 8 | 4,7 | 7,3 | 6 | 10 | 0,007 |
| R3/8 | 0206 17 00 | 16,662 | 8 | 5,1 | 7,7 | 8 | 11 | 0,012 |
| R1/2 | 0206 21 00 | 20,955 | 8 | 6,4 | 10 | 10 | 13 | 0,024 |
| R3/4 | 0206 27 00 | 26,441 | 11 | 7,7 | 11,3 | 14 | 17 | 0,048 |
| R1" | 0206 34 00 | 33,249 | 13 | 8,1 | 12,7 | 17 | 19 | 0,086 |
| R1"1/4 | 0206 42 00 | 41,910 | 14 | 10,4 | 15 | 22 | 22 | 0,162 |
| R1"1/2 | 0206 49 00 | 47,803 | 14 | 10,4 | 15 | 24 | 22 | 0,222 |

| C NPT | | ØD | E1 | E1 mini | E2 maxi | F | H | Δkg |
|----------|------------|--------|----|------------|------------|----|----|-------|
| 1/16 | 0206 08 00 | 7,800 | 6 | 3,8 | 6,4 | 4 | 7 | 0,002 |
| 1/8 | 0206 11 00 | 10,242 | 6 | 3,2 | 5 | 5 | 8 | 0,003 |
| 1/4 | 0206 14 00 | 13,616 | 8 | 4,4 | 7,2 | 6 | 10 | 0,007 |
| 3/8 | 0206 18 00 | 17,055 | 8 | 4,7 | 7,5 | 8 | 11 | 0,012 |
| 1/2 | 0206 22 00 | 21,223 | 8 | 6,3 | 9,9 | 10 | 13 | 0,024 |
| 3/4 | 0206 28 00 | 26,568 | 11 | 6,8 | 10,4 | 14 | 17 | 0,047 |
| 1" | 0206 35 00 | 33,227 | 13 | 8 | 12,4 | 17 | 19 | 0,083 |

*For BSP taper plus 1/2" - 1 1/2" inclusive - conforms generally to standard DIN906 - thread standard EN 10226-1

0210 hexagon headed metric and BSP parallel thread

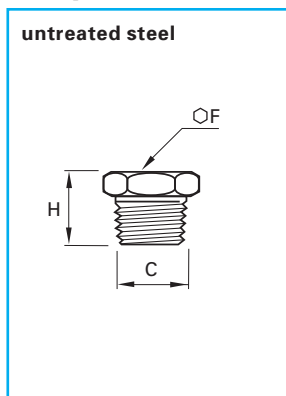


| C | | E | F | G | H | Δkg |
|--------|------------|----|----|----|----|-------|
| G1/8 | 0210 10 00 | 8 | 14 | 14 | 15 | 0,013 |
| G1/4 | 0210 13 00 | 12 | 19 | 18 | 21 | 0,031 |
| G3/8 | 0210 17 00 | 12 | 22 | 22 | 21 | 0,046 |
| G1/2 | 0210 21 00 | 14 | 27 | 26 | 24 | 0,078 |
| G3/4 | 0210 27 00 | 16 | 32 | 32 | 27 | 0,133 |
| G1" | 0210 34 00 | 18 | 41 | 39 | 33 | 0,269 |
| G1"1/4 | 0210 42 00 | 20 | 50 | 49 | 35 | 0,436 |

| C | | E | F | G | H | Δkg |
|----------|------------|----|----|----|----|-------|
| M8x1,25 | 0210 57 00 | 8 | 14 | 12 | 15 | 0,011 |
| M10x1 | 0210 60 00 | 8 | 14 | 14 | 15 | 0,013 |
| M12x1,25 | 0210 66 00 | 10 | 17 | 17 | 18 | 0,021 |
| M14x1,25 | 0210 70 00 | 11 | 19 | 19 | 20 | 0,032 |

Profile of head undercut conforms to DIN 3852-1 form D/E
Parallel threads - standard ISO 228-1
Parallel metric BSP threads - standard NFE 03-054

0216 hexagon headed BSP taper and NPT thread

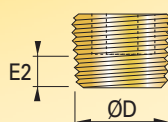


| C BSP | | F | H | Δkg |
|----------|------------|----|----|-------|
| R1/8 | 0216 10 00 | 13 | 16 | 0,012 |
| R1/4 | 0216 13 00 | 17 | 19 | 0,024 |
| R3/8 | 0216 17 00 | 19 | 21 | 0,038 |
| R1/2 | 0216 21 00 | 22 | 23 | 0,060 |

| C NPT | | F | H | Δkg |
|----------|------------|----|----|-------|
| 1/8 | 0216 11 00 | 13 | 16 | 0,013 |
| 1/4 | 0216 14 00 | 17 | 19 | 0,024 |
| 3/8 | 0216 18 00 | 19 | 21 | 0,039 |
| 1/2 | 0216 22 00 | 22 | 23 | 0,060 |

BSP taper thread conforms to standard 10226-1

Definition of dimensions ØD and E2 for product 0206



D = diameter of gauge drawing

E2 = maxi. and mini. length of gauge diameter (D)