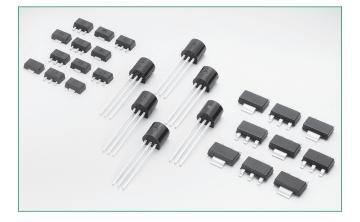
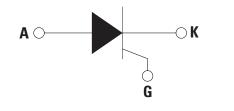
## SxX8xSx EV Series



Main Features						
Symbol	Value	Unit				
I <sub>T(RMS)</sub>	0.8	А				
V <sub>DRM</sub> /V <sub>RRM</sub>	400, 600, or 800	V				
Ι <sub>GT</sub>	5 to 450	μΑ				

#### Schematic Symbol



#### Description

This new component series offers high static dv/dt and low turn off time (tq) sensitive SCR. It is specifically designed for GFCI (Ground Fault Circuit Interrupter) and Gas Ignition applications. All SCRs junctions are glass-passivated to ensure long term reliability and parametric stability.

RoHS

#### Features

- RoHS compliant and Halogen-Free
- Through-hole and surface mount packages
- Surge current capability > 10Amps
- Blocking voltage (V<sub>DRM</sub> / V<sub>RRM</sub>) capability - up to 800V

#### Applications

The SxX8xSx EV series is specifically designed for GFCI (Ground Fault Circuit Interrupter) and gas ignition applications.

#### **Additional Information**





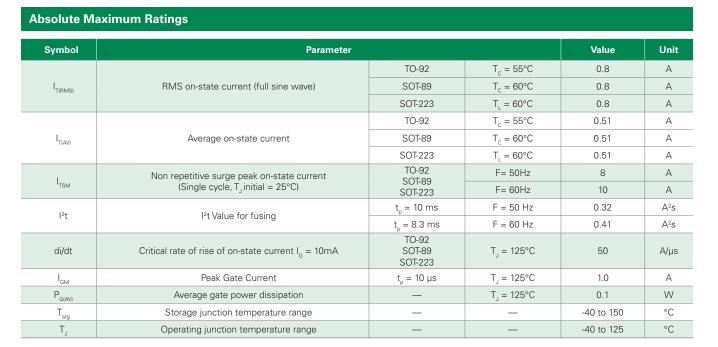
• High dv/dt noise immunity

Improved turn-off time (t<sub>a</sub>)

• Sensitive gate for direct

microprocessor interface

< 25 µsec





Symbol	Description	Test Conditions	Limit		Va	lue		Unit
Symbol	Description	lest Conditions	Limit	SxX8yS1	SxX8yS2	SxX8yS	SxX8yS3	Unit
	DC Gate Trigger Current	$V_{p} = 6V$	MIN.	0.5	1	15	70	μA
I <sub>GT</sub>	DC Gate ingger Current	$R_L = 100 \Omega$	MAX.	5	50	200	450	μA
V <sub>gt</sub>	DC Gate Trigger Voltage	$ \begin{array}{c c} V_{\rm D} = 6V \\ R_{\rm L} = 100 \ \Omega \end{array} \qquad {\rm MAX}. \qquad \qquad 0.8 \end{array} $			V			
V <sub>grm</sub>	Peak Reverse Gate Voltage	I <sub>RG</sub> = 10μΑ	MIN.	5			V	
I <sub>H</sub>	Holding Current	$R_{_{GK}} = 1 \text{ K}\Omega$ Initial Current = 20mA	MAX.	5		10	mA	
(dv/dt)s	Critical Rate-of-Rise of Off-State Voltage	$T_J = 125^{\circ}C$ $V_D = V_{DRM} N_{RRM}$ Exp. Waveform $R_{GK} = 1 k\Omega$	MIN.	75		200	V/µs	
$V_{gD}$	Gate Non-Trigger Voltage	$V_D = V_{DRM}$ $R_{GK} = 1 k\Omega$ $T_1 = 125^{\circ}C$	MIN.	0.2		V		
t <sub>q</sub>	Turn-Off Time	T <sub>J</sub> = 25°C @ 600 V R <sub>GK</sub> =1 kΩ	MAX.	30	25	25	15	μs
t <sub>gt</sub>	Turn-On Time	l <sub>g</sub> =10mA PW = 15μsec I <sub>τ</sub> = 1.6A(pk)	TYP.	2.0	2.0	2.0	4	μs

Note: x = voltage/100, y = package

Static C	Static Characteristics (T <sub>j</sub> = 25°C, unless otherwise specified)								
Cumhal	Description	Test Conditions	Lincit	Value			11		
Symbol	Description	Test Conditions Lim	Limit	SxX8yS1	SxX8yS2	SxX8yS	SxX8yS3	Unit	
V <sub>TM</sub>	Peak On-State Voltage	I <sub>TM</sub> = 1.6A (pk)	MAX.	1.7		V			
I	Off State Current Deak Ponctitive	$T_{J} = 25^{\circ}C @V_{D} = V_{DRM}$ $R_{GK} = 1 k\Omega$	MAX.		3			μA	
DRM	I <sub>DRM</sub> Off-State Current, Peak Repetitive	$T_J = 125^{\circ}C @VD = V_{DRM}$ $R_{GK} = 1 k\Omega$	MAX.		500		100	μA	

ermal Resistances								
Symbol	Description	Test Conditio	ns	Value	Unit			
			TO-92	75	°C/W			
R <sub>euc</sub>	Junction to case (AC)	$I_{T}=0.8A_{(RMS)}^{1}$	SOT-223	30	°C/W			
			SOT-89	50	°C/W			
			TO-92	150	°C/W			
R <sub>ejc</sub>	Junction to ambient	$I_{T} = 0.8A_{(RMS)}^{1}$	SOT-223	60	°C/W			
			SOT-89	90	°C/W			

1 - 60Hz AC resistive load condition, 100% conduction.



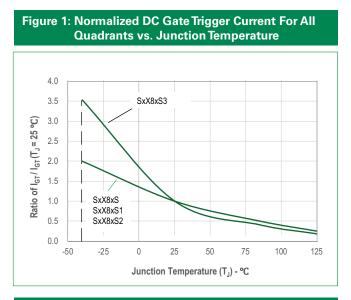
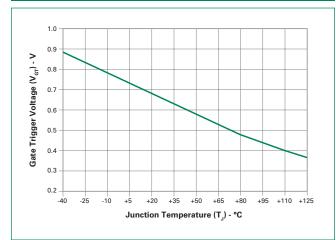
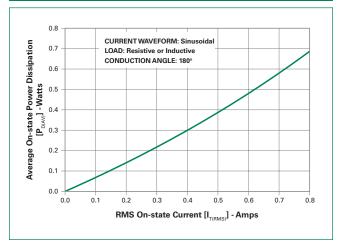


Figure 3: Normalized DC Gate Trigger Voltage vs. Junction Temperature







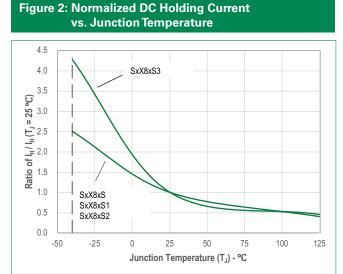
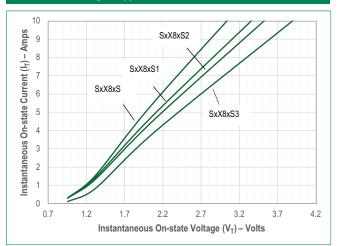
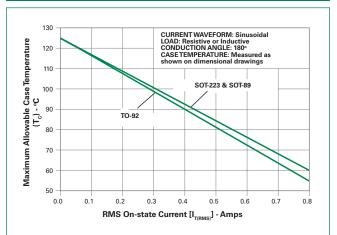


Figure 4: On-State Current vs. On-State Voltage (Typical)



# Figure 6: Maximum Allowable Case Temperature vs. On-State Current



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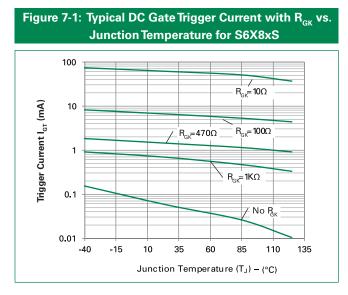
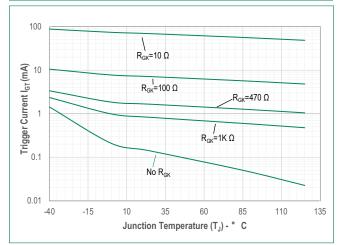


Figure 7-3: Typical DC Gate Trigger Current with R<sub>GK</sub> vs. Junction Temperature for S6X8xS3





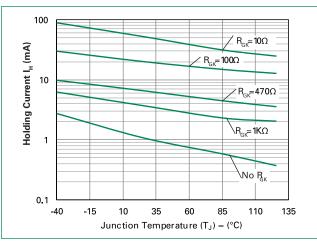


Figure 7-2: Typical DC Gate Trigger Current with R<sub>GK</sub> vs. Junction Temperature for S8X8xS

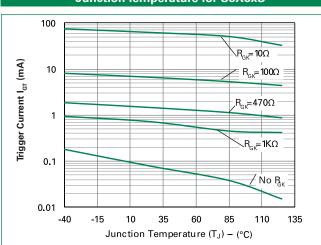


Figure 8-1: Typical DC Holding Current with R<sub>GK</sub> vs. Junction Temperature for S6X8xS

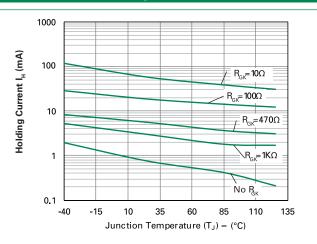
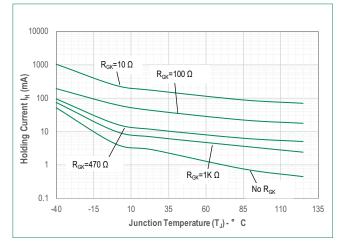


Figure 8-3: Typical DC Holding Current with R<sub>GK</sub> vs. Junction Temperature for S6X8xS3



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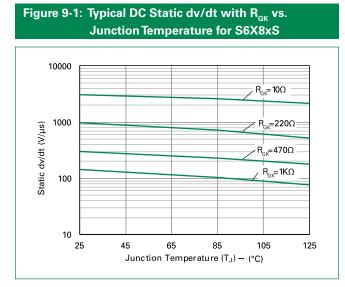
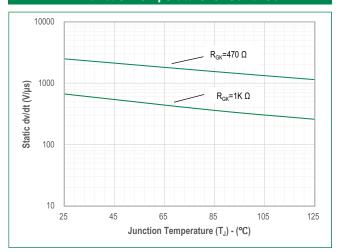


Figure 9-3: Typical DC Static dv/dt with R<sub>gκ</sub> vs. Junction Temperature for S6X8xS3





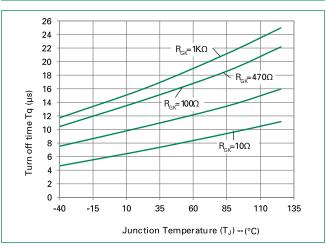


Figure 9-2: Typical DC Static dv/dt with R<sub>GK</sub> vs. Junction Temperature for S8X8xS

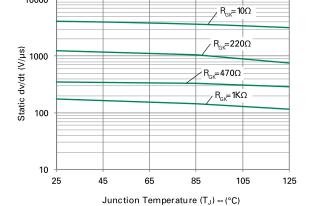
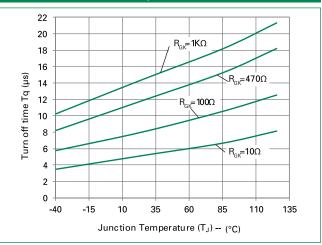
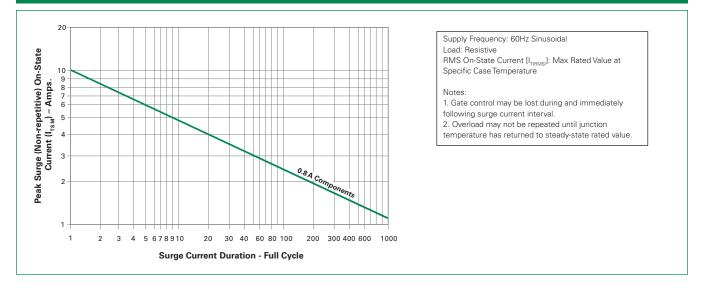


Figure 10-1: Typical DC turn off time with R<sub>gk</sub> vs. Junction Temperature for S6X8xS

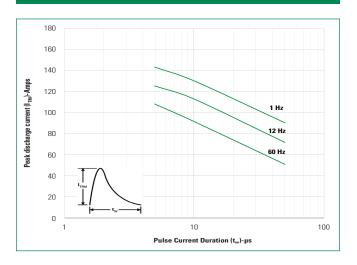




#### Figure 11: Surge Peak On-State Current vs. Number of Cycles



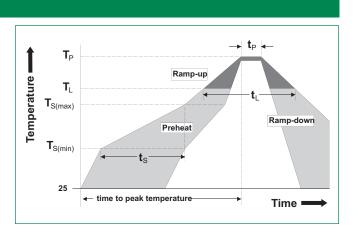
#### Figure 12: Peak Repetitive Sinusoidal Pulse Current





#### **Soldering Parameters**

Reflow Cond	dition	Pb – Free assembly
	- Temperature Min (T <sub>s(min)</sub> )	150°C
Pre Heat	- Temperature Max (T <sub>s(max)</sub> )	200°C
	- Time (min to max) (t <sub>s</sub> )	60 - 180 secs
Average ram	np up rate (Liquidus Temp) ( $T_L$ ) to peak	5°C/second max
$T_{S(max)}$ to $T_L$ -	5°C/second max	
Reflow	- Temperature (T <sub>L</sub> ) (Liquidus)	217°C
nellow	- Time (min to max) (t <sub>s</sub> )	60 - 150 seconds
Peak Temper	rature (T <sub>P</sub> )	260+ <sup>0/-5</sup> °C
Time within	5°C of actual peak Temperature ( $t_p$ )	20 – 40 seconds
Ramp-down	Rate	5°C/second max
Time 25°C to	o peak Temperature (T <sub>P</sub> )	8 minutes Max.
Do not exce	ed	280°C



#### **Physical Specifications**

Terminal Finish	100% Matte Tin-plated.
Body Material	UL Recognized compound meeting flammability rating V-0
Lead Material	Copper Alloy

#### **Reliability/Environmental Tests**

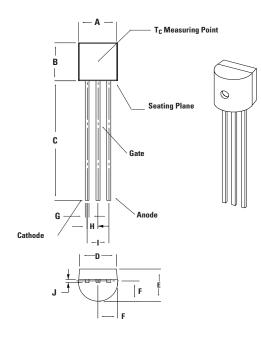
Test	Specifications and Conditions
AC Blocking	MIL-STD-750, M-1040, Cond A Applied Peak AC voltage @ 110°C for 1008 hours
Temperature Cycling	MIL-STD-750, M-1051, 100 cycles; -40°C to +150°C; 15-min dwell-time
Temperature/Humidity	EIA / JEDEC, JESD22-A101 1008 hours; 320V - DC: 85°C; 85% rel humidity
High Temp Storage	MIL-STD-750, M-1031, 1008 hours; 150°C
Low-Temp Storage	1008 hours; -40°C
Resistance to Solder Heat	MIL-STD-750 Method 2031
Solderability	ANSI/J-STD-002, category 3, Test A
Lead Bend	MIL-STD-750, M-2036 Cond E

#### **Design Considerations**

Careful selection of the correct component for the application's operating parameters and environment will go a long way toward extending the operating life of the Thyristor. Good design practice should limit the maximum continuous current through the main terminals to 75% of the component rating. Other ways to ensure long life for a power discrete semiconductor are proper heat sinking and selection of voltage ratings for worst case conditions. Overheating, overvoltage (including dv/dt), and surge currents are the main killers of semiconductors. Correct mounting, soldering, and forming of the leads also help protect against component damage.

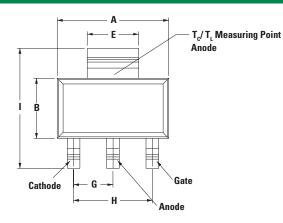


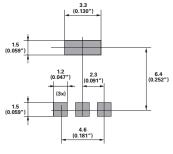
Dimensions – TO-92



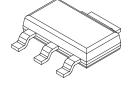
Dimension	Inc	hes	Millimeters		
Dimension	Min	Max	Min	Max	
А	0.175	0.205	4.450	5.200	
В	0.170	0.210	4.320	5.330	
С	0.500	-	12.70	-	
D	0.135	-	3.430	-	
E	0.125	0.165	3.180	4.190	
F	0.080	0.105	2.040	2.660	
G	0.016	0.021	0.407	0.533	
н	0.045	0.055	1.150	1.390	
I	0.095	0.105	2.420	2.660	
J	0.015	0.020	0.380	0.500	

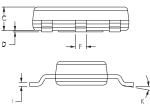
#### **Dimensions – SOT-223**





Dimensions in Millimeters (Inches)

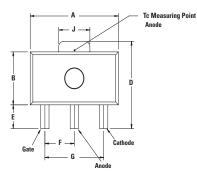


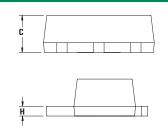


Dimensions		Inches		Γ	Villimeter	s
Dimensions	Min	Тур	Max	Min	Тур	Max
Α	0.248	0.256	0.264	6.30	6.50	6.71
В	0.130	0.138	0.146	3.30	3.50	3.70
С	—	—	0.071	_	—	1.80
D	0.001	—	0.005	0.02	—	0.13
E	0.114	0.118	0.124	2.90	3.00	3.15
F	0.024	0.027	0.034	0.60	0.70	0.85
G	—	0.090	—	—	2.30	—
н	—	0.181	_	_	4.60	_
I	0.264	0.276	0.287	6.70	7.00	7.30
J	0.009	0.010	0.014	0.23	0.26	0.35
к			10° I	MAX		



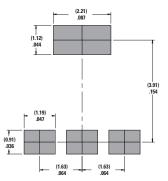
**Dimensions – SOT-89** 





Dimension		Inches		Millimeters			
Dimension	Min	Тур	Max	Min	Тур	Max	
Α	0.173	—	0.181	4.40	—	4.60	
В	0.090	—	0.102	2.29	—	2.60	
С	0.055	—	0.063	1.40	—	1.60	
D	0.155	_	0.167	3.94	_	4.25	
E	0.035	—	0.047	0.89	—	1.20	
F	0.056	—	0.062	1.42	—	1.57	
G	0.115	—	0.121	2.92	—	3.07	
н	0.014	—	0.017	0.35	—	0.44	
I	0.014	—	0.019	0.36	—	0.48	
J	0.064	0.067	0.072	1.62	1.69	1.83	

Pad Layout for SOT-89



Dimensions in Millimeters (Inches)



**Product Selector** 

Part Numbr		Voltage	Gate Sensitivity		
	400V	600V	800V	Gate Sensitivity	Package
SxX8BS	Х	Х	-	200 µA	SOT-89
SxX8ES	Х	Х	Х	200 µA	TO-92
SxX8TS	Х	Х	Х	200 µA	SOT-223
SxX8BS1	Х	Х	-	5 μΑ	SOT-89
SxX8ES1	Х	Х	X	5 μΑ	TO-92
SxX8TS1	Х	Х	Х	5 μΑ	SOT-223
SxX8BS2	Х	Х	-	50 µA	SOT-89
SxX8ES2	Х	Х	Х	50 µA	TO-92
SxX8TS2	Х	Х	Х	50 µA	SOT-223
SxX8TS3	-	Х	-	450 µA	SOT-223

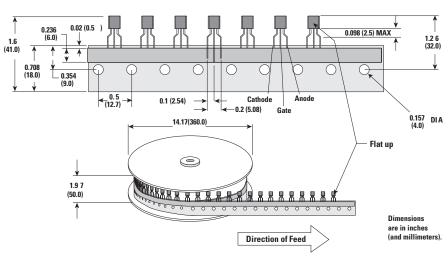
#### **Packing Options**

Part Number	Marking	Weight	Packing Mode	Base Quantity
SxX8ESy	SxX8ESy	0.217g	Bulk	2500
SxX8ESyAP	SxX8ESy	0.217g	Ammo Pack	2000
SxX8ESyRP	SxX8ESy	0.217g	Tape & Reel	2000
SxX8TSyRP	SxX8TSy	0.120g	Tape & Reel	1000
SxX8BSyRP	хХ8у	0.053g	Tape & Reel	1000
SxX8BSyRP1	хХ8у	0.053g	Tape & Reel	1000

Note: x = voltage/100, y = gate sensitivity

#### TO-92 (3-lead) Reel Pack (RP) Radial Leaded Specifications

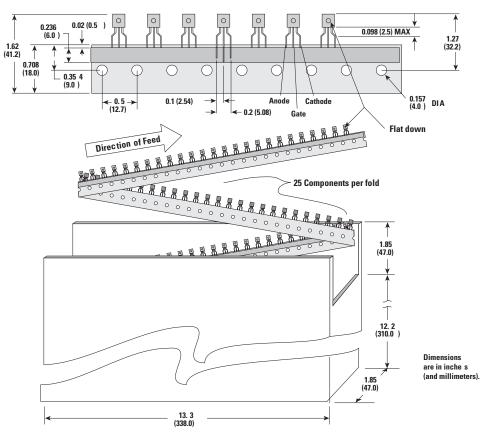
#### Meets all EIA-468-C Standards



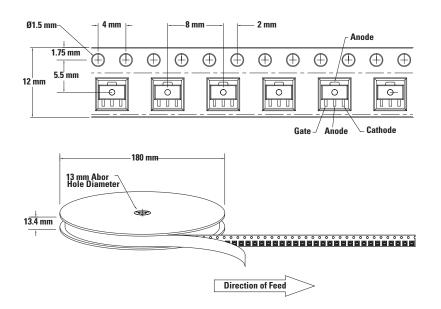


#### TO-92 (3-lead) Ammo Pack (AP) Radial Leaded Specifications

#### Meets all EIA-468-C Standards

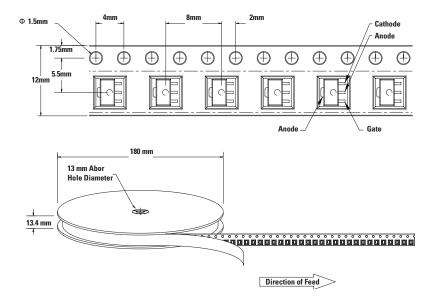


#### SOT-89 Reel Pack (RP) Specifications

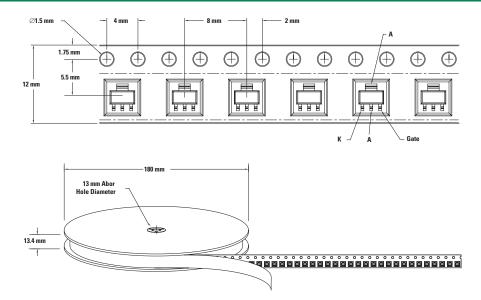




#### SOT-89 Reel Pack (RP1) Specifications

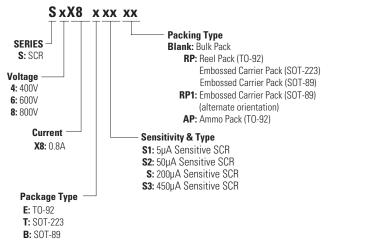


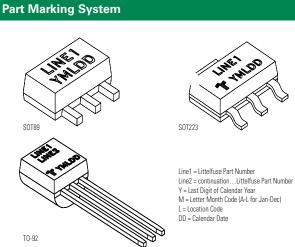
#### SOT-223 Reel Pack (RP) Specifications





### Part Numbering System





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