

REVISONS		DATE	DMN	APVD
NO.	DESCRIPTION			
B5	REVISED	ECR-17-015885	27OCT2017	TS
B6	OBSOLETE -3,-6	ECR-19-016520	13FEB2020	DM
B7	ADD 1-1318745-2	ECR-19-018614	09MAR2020	DM

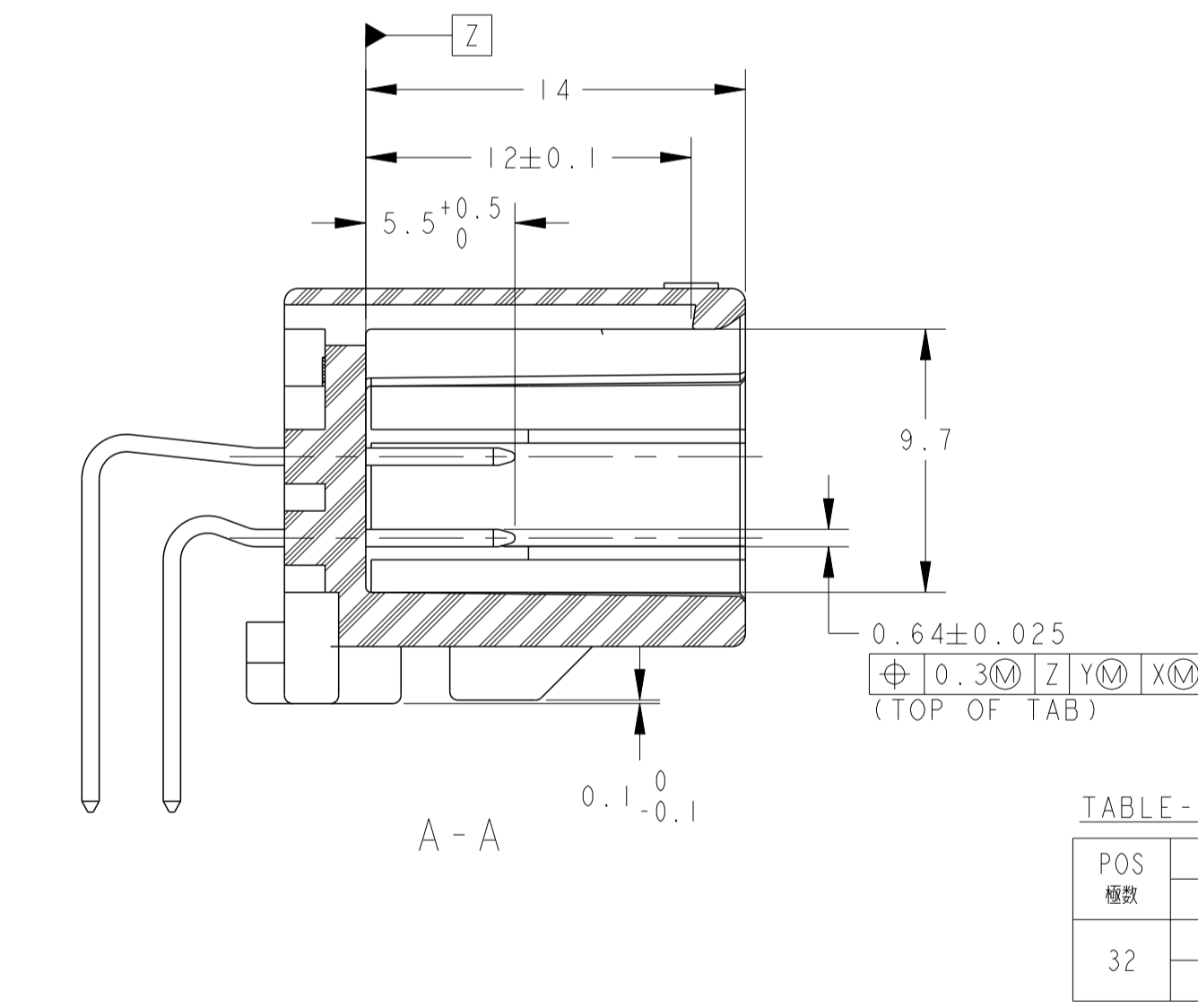
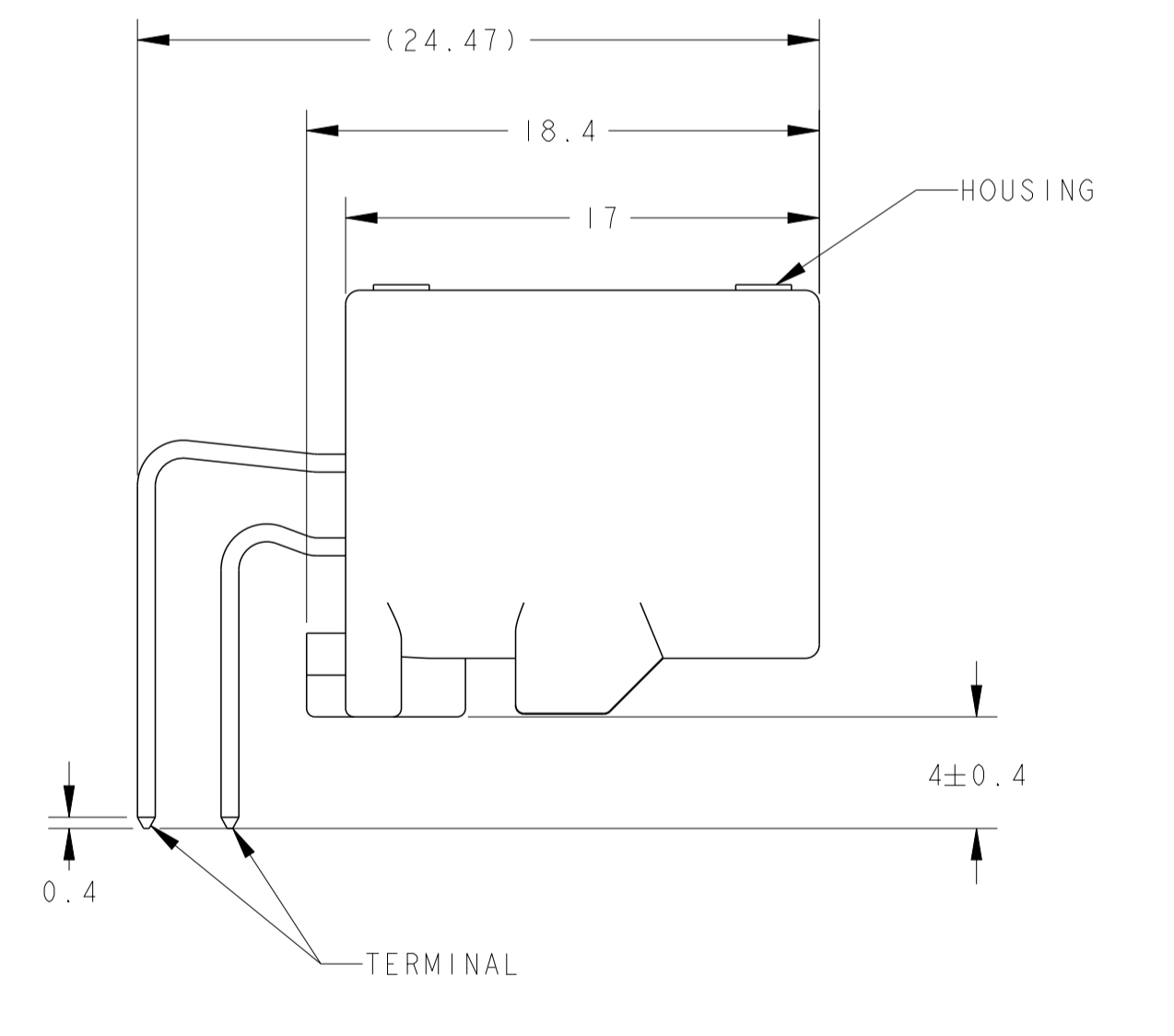
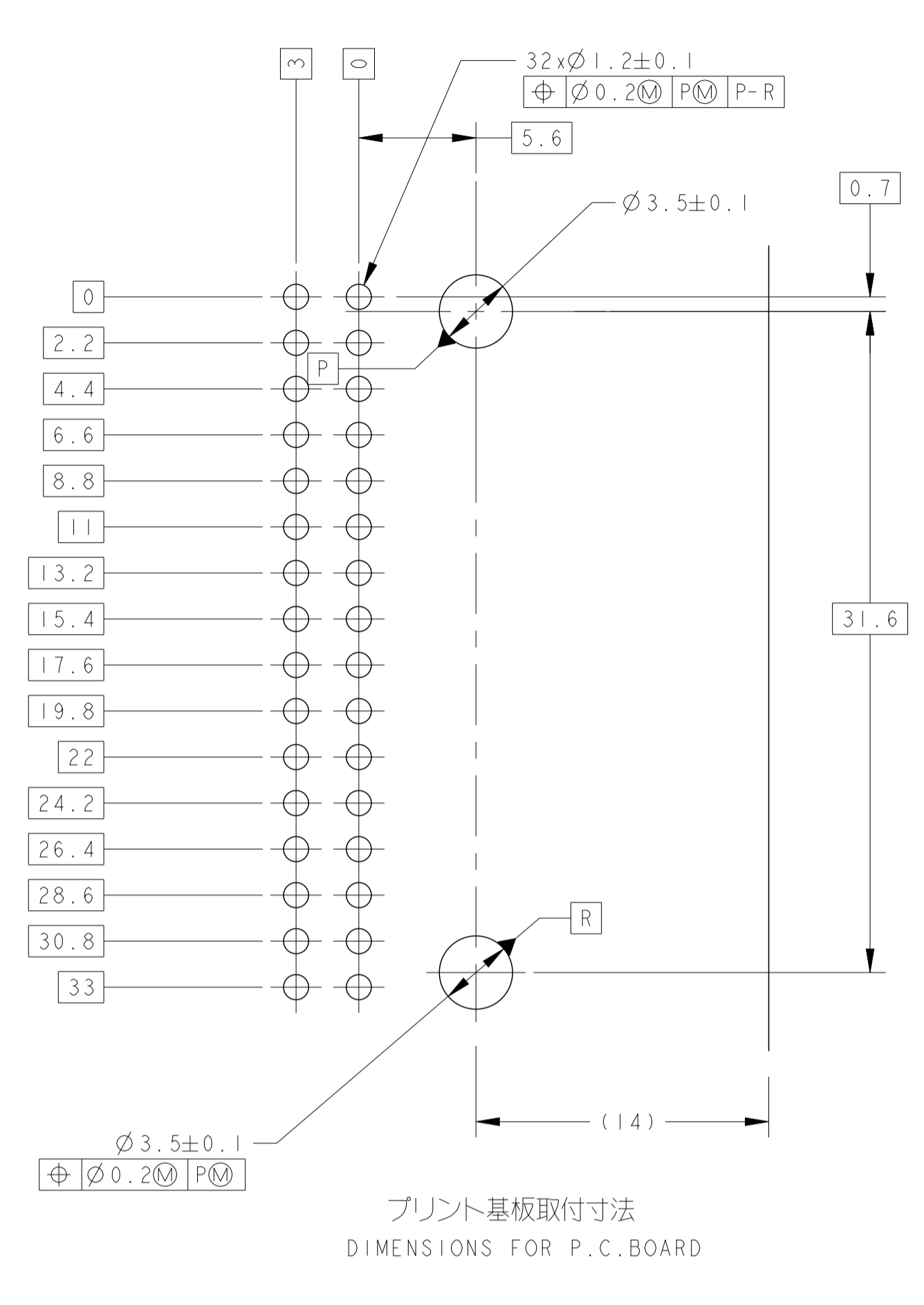
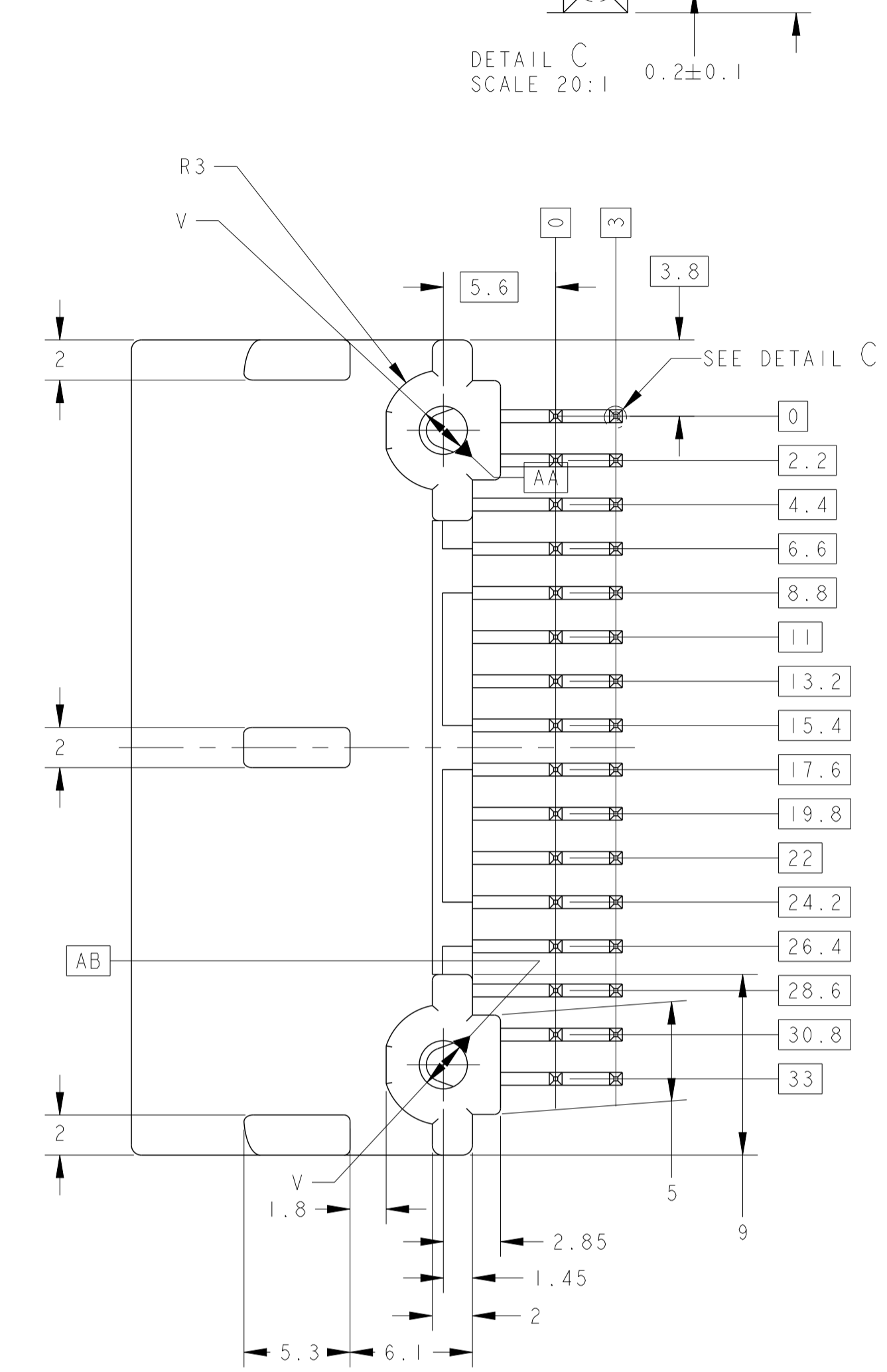
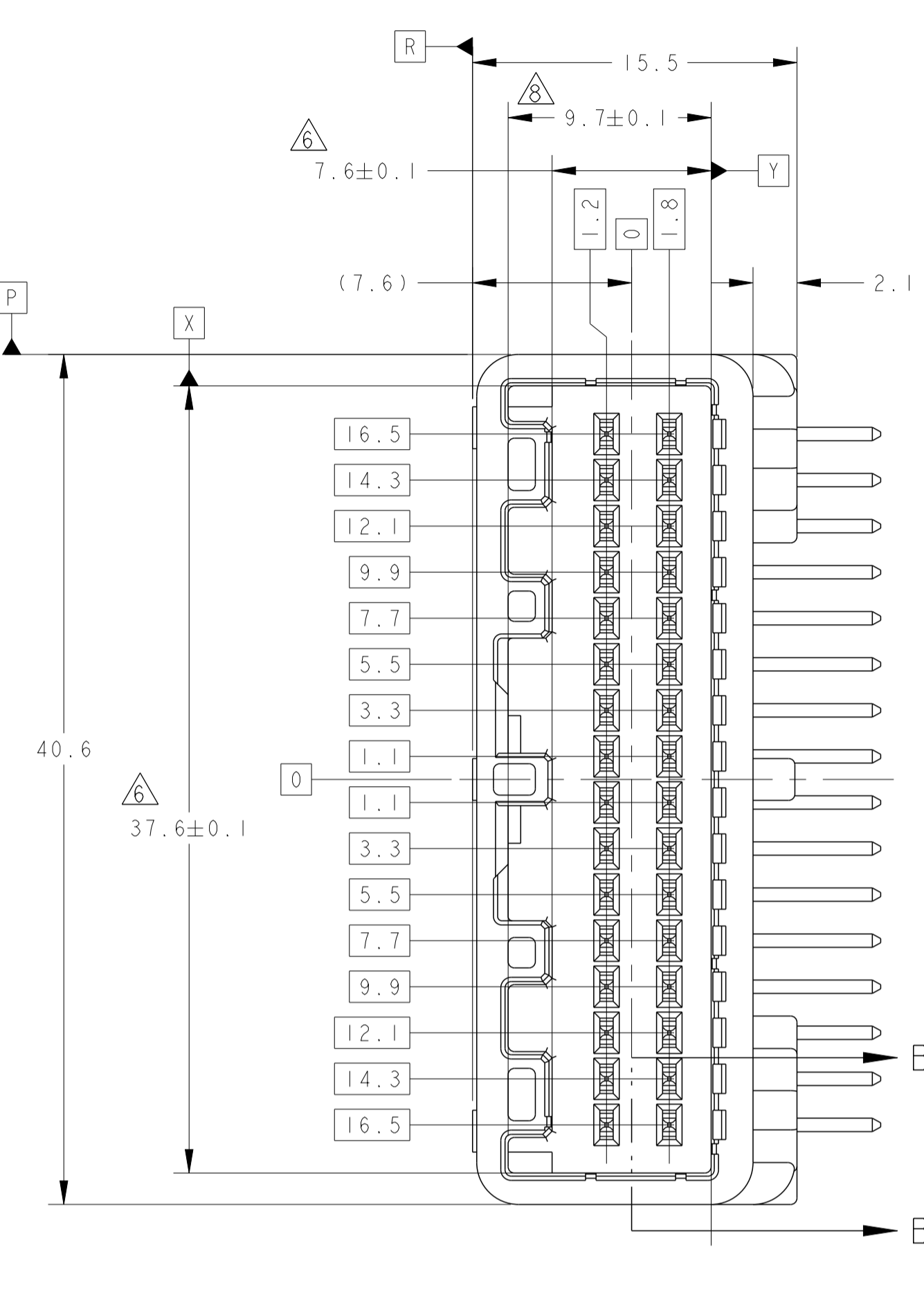
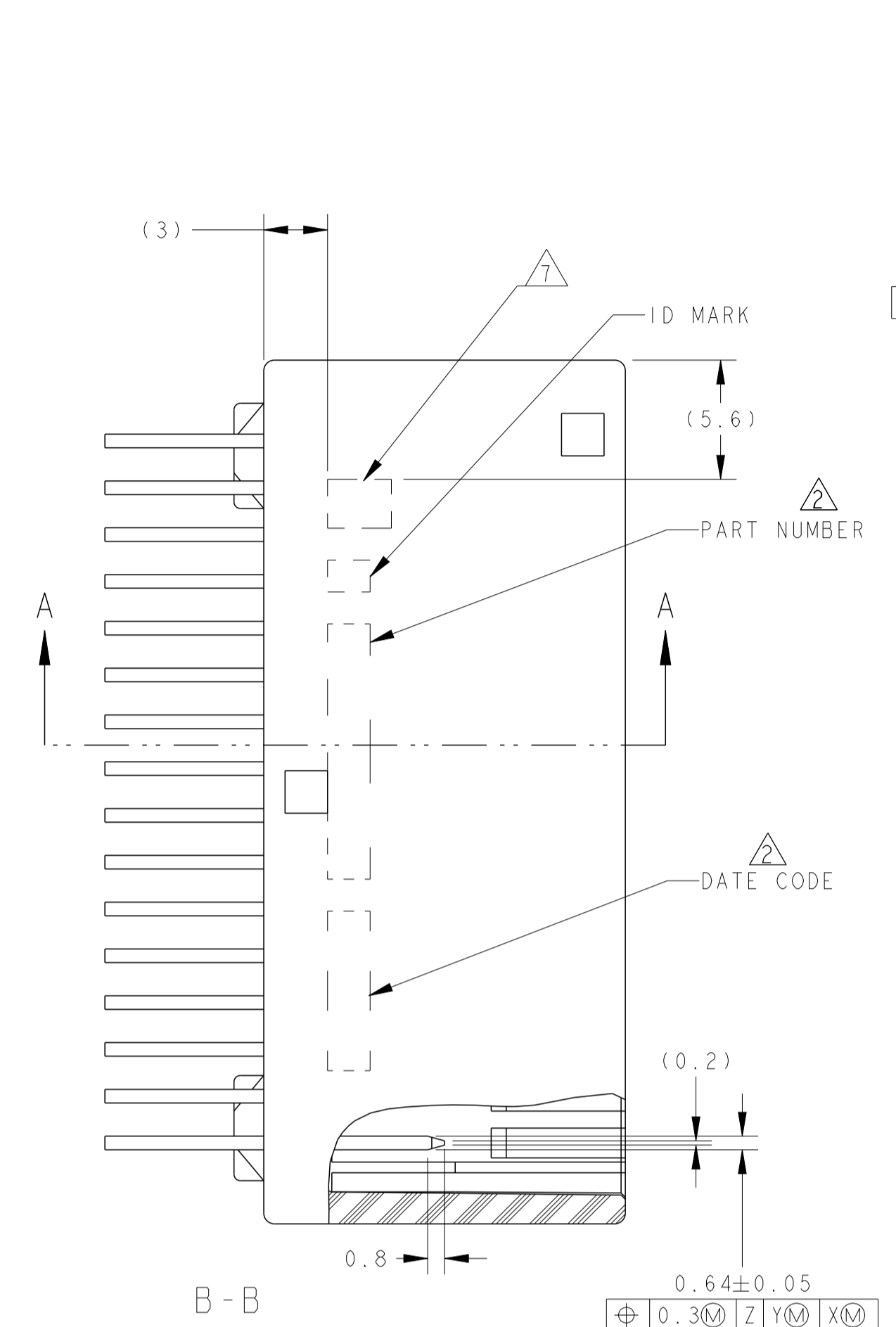
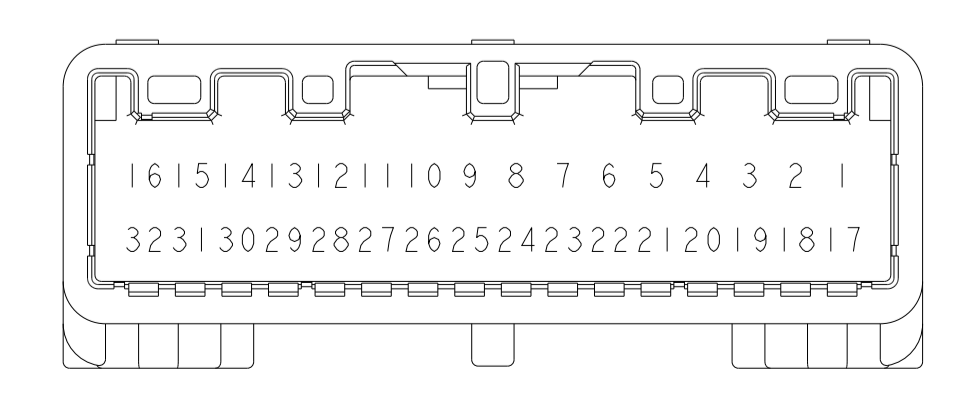


TABLE-1

POS	FEMALE HSG	メスハウジング
32	1318747	1717118

TABLE-2

プリント基板厚 (mm)	1.2	1.6
THICKNESS OF PCB (mm)		
固定用ねじの長さ (mm)	5	6
NOMINAL LENGTH OF SCREW (mm)		



POS	標準	外径	ハウジング	チューブ	ピッチ	めっき	めっき	めっき	めっき	ハウジング	カラー	部品番号
60	8.0	∅2.4	PAPER BOX	PLASTIC TUBE	1~32	SELECTIVE TIN (MATTE)	SELECTIVE GOLD	PBT GF15	BLACK	6318745-6		
62	8.0	∅2.4	PLASTIC BOX	PLASTIC TUBE	1, 2, 17, 23, 24	SELECTIVE TIN (MATTE)	SELECTIVE TIN (BRIGHT)	PBT GF15	NATURAL	6318745-4		
60	8.0	∅2.4	PAPER BOX	PLASTIC TUBE	1~32	SELECTIVE TIN (MATTE)	SELECTIVE GOLD	PBT GF15	NATURAL	6318745-3		
△	8.0	∅2.4	PLASTIC BOX	PLASTIC TUBE	1, 3, 17, 19	SELECTIVE TIN (MATTE)	SELECTIVE TIN (BRIGHT)	PBT GF15	NATURAL	1-1318745-2		
△	8.0	∅2.4	PAPER BOX	PLASTIC TUBE	1, 7, 8, 14, 15, 17, 23, 24, 30, 31	SELECTIVE TIN (MATTE)	SELECTIVE TIN (BRIGHT)	PBT GF15	NATURAL	1-1318745-0		
△	8.0	∅2.4	PAPER BOX	PLASTIC TUBE	-	SELECTIVE TIN (MATTE)	SELECTIVE TIN (BRIGHT)	PBT GF15	NATURAL	1318745-9		
△	3	∅2.63	PLASTIC BOX	PLASTIC TUBE	-	SELECTIVE TIN (MATTE)	SELECTIVE TIN (BRIGHT)	SPS GF17	NATURAL	1318745-8		
△	4	∅2.63	PLASTIC BOX	PLASTIC TUBE	1~32	SELECTIVE TIN (MATTE)	SELECTIVE GOLD	SPS GF17	NATURAL	1318745-7		
△	3	∅2.63	PAPER BOX	PLASTIC TUBE	-	SELECTIVE TIN (MATTE)	SELECTIVE TIN (BRIGHT)	SPS GF17	NATURAL	1318745-5		
2	8.0	∅2.4	PLASTIC BOX	PLASTIC TUBE	1, 2, 17, 23, 24	TIN LEAD	SELECTIVE GOLD	PBT GF15	NATURAL	1318745-4		
1	8.0	∅2.4	PAPER BOX	PLASTIC TUBE	-	PRE-TIN	PBT GF15	NATURAL	1318745-2			
1	8.0	∅2.4	PLASTIC BOX	PLASTIC TUBE	-	PRE-TIN	PBT GF15	NATURAL	1318745-1			
MARKING	WEIGHT (g)	V	OUTER	INNER	PACKING STYLE	GOLD PLATED CIRCUIT NO	CONTACT FINISH	HOUSING	PART NUMBER			

- PLUG HOUSING TO BE MATED ; SEE TABLE-1.
- DATE CODE, PART NUMBER INDICATED
- RECOMMENDED SCREW : PAN-HEADED, TYPE 2 TAPPING SCREW, NOMINAL DIAMETER 3mm LENGTH; SEE TABLE-2 (JIS B1115, B1122).
- FASTENING TORQUE FOR SCREW (FOR REFERENCE): 0.392N·m REF.
- AS FOR THE HANDLING OF THIS PRODUCT, FOLLOW THE INSTRUCTION SHEET No.: 411-5928

- 適合相手ハウジング型番: TABLE-1 参照
- DATE CODE, PART NUMBER を表示
- 推奨取付ねじ: JIS B1115, B1122 タッピングねじ, ねじ径: 呼称 3, 長さ: TABLE-2 参照
- ねじ締めトルク (参考): 0.392N·m REF.
- 本品の取扱いについては、取扱説明書 No.: 411-5928 に従ってください

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONS: mm. TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.3. MATERIAL: CONTACT: BRASS, HOUSING: SEE TABLE. FINISH: SEE TABLE. WEIGHT: SEE TABLE. CUSTOMER DRAWING.

OWN: N. YASUDA, TOMAROO. CHK: N. SAI, TOMAROO. APVD: N. SAI, TOMAROO. PRODUCT SPEC: 108-5668. APPLICATION SPEC: 114-5250. SIZE: A100779. CAGE CODE: 1318745. SHEET: 1 OF 2. REV: B7.

STE TE Connectivity. 025 SERIES 32POSITION (PCB H-TYPE) CAP HOUSING ASSEMBLY. 4:1

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

2015

© COPYRIGHT 2015

ALL RIGHTS RESERVED.

LOC
J

DIST


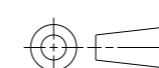
REVISIONS
変更

P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

Technical drawing showing a cross-section of the cap assembly. Two vertical dimension lines are shown on the right side, indicating dimensions of (37.4) and (40.6).

Technical drawing showing a cross-section of the cap assembly and plug assembly engagement. Dimensions are indicated: (24.5) for the cap housing assembly, (15.8) for the plug housing assembly, and (17.2) for the engagement length. Labels 'CAP HOUSING ASSEMBLY' and 'PLUG HOUSING ASSEMBLY' are present.

CAP ASSEMBLY & PLUG ASSEMBLY ENGAGEMENT DRAWING
 キャップアッセンブリ & プラグアッセンブリ 嵌合図

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN N. YASUDA	IOMAR00	 TE Connectivity	NAME 名称 025 SERIES 32 POSITION (PCB H-TYPE) CAP HOUSING ASSEMBLY
DIMENSIONS: 単位: 概 mm		CHK N. SAI	IOMAR00		
		APVD N. SAI	IOMAR00		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 一般公差 = ± 0.3		PRODUCT SPEC 製品規格		SIZE	
0 PLC ±		SEE SHEET 1 OF 2		A3	
1 PLC ±0.1		APPLICATION SPEC 取付適用規格		CAGE CODE	
2 PLC ±0.01		SEE SHEET 1 OF 2		00779	
3 PLC ±0.001		WEIGHT		DRAWING NO	
4 PLC ±0.0001		SEE SHEET 1 OF 2		G-1318745	
ANGLES ±3'00"		CUSTOMER DRAWING		RESTRICTED TO	
MATERIAL 材料 SEE SHEET 1 OF 2		FINISH 仕上 SEE SHEET 1 OF 2		SCALE 尺度 4:1	
				SHEET 2 OF 2	
				REV B7	

1470-19 (3/11)