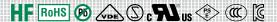
TE5 > Time-Lag Fuse > 392 Series

392 Series, TE5 Time-Lag Fuse





Agency Approvals

Agency	Agency File Number	Ampere Range			
VDE	126983	0.28A - 6.3A*			
\bigcirc	1606079	0.8A - 6.3A			
c FL °us	E67006	0.28A - 6.3A			
PS	JET1896-31007-2002	1A - 5A			
(1)	CQC07012021162	0.8A - 6.3A			
K	SU05024 - 7013A SU05024 - 7014B SU05024 - 7015B SU05024 - 7016B SU05024 - 7017B SU05024 - 7018B	0.8A 1A - 2.5A 3.15A 4A 5A 6.3A			

^{*}Red Phosphorus Free from 0.28A to 5A.

Additional Information









Description

The 392 Series is a TE5 Fuse. It is a time-Lag, 250V rated fuse that is designed in accordance to IEC 60127-3, Standard Sheet 4.

Features

- Reduced PCB space requirements
- Direct solderable or plug-in versions
- Internationally approved
- Low internal resistance
- Shock safe casing
- Vibration resistant
- Halogen free, Lead-free and RoHS compliant

- Red Phosphorus Free
- Conforms to EN/IEC/J/K 60127-1 and EN/IEC/J/K 60127-3
- Conforms to GB/T 9364.1 and GB/T 9364.3
- Recognized to UL/CSA/ NMX 248-1 and UL/CSA/ NMX 248-14

Applications

- Battery Chargers
- Consumer Electronics
- Power supplies
- Industrial Controllers
- Chargers

Electrical Characteristics for Series

% of Ampere Rating	Opening Time
150%	1 Hour, Min.
210%	120 s, Max.
275%	400 ms Min. ; 10 Sec. Max.
400%	150 ms Min. ; 3 Sec. Max.
1000%	20 ms Min. ; 150 ms Max .

Electrical Characteristic Specifications by Item

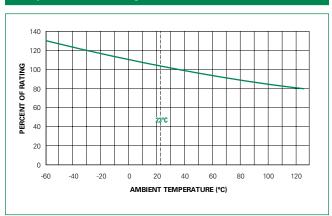
				Nominal Cold Voltage Drop		Power Melting		Agency Approvals					
Rated Amp Current Code	Amp Code		Breaking Capacity	Resistance 1.0×I _N	1.0×I _N max. (mV)	max. Dissipation	Integral 10×I _N max. (A²s)	VDE	\bigcirc	c FL °us	⟨PS⟩ E	@	
280 mA	0280	250V	35A@250VAC	0.3300	115	168	0.048	Х	-	X	-	-	-
800 mA	0800	250V		0.0960	110	280	5.120	X	X	X	-	х	Х
1.00 A	1100	250V		0.0715	115	400	8.00	X	Х	X	Х	х	Х
1.25 A	1125	250V	25A@250VAC	0.0569	100	500	11.95	X	Х	X	Х	х	х
1.60 A	1160	250V		0.0400	95	600	18.43	X	Х	X	Х	х	Х
2.00 A	1200	250V		0.0298	90	700	29.00	X	Х	X	Х	х	Х
2.50 A	1250	250V		0.0240	85	750	47.81	Х	Х	Х	Х	Х	Х
3.15 A	1315	250V	32A@250VAC	0.0170	80	1100	78.39	х	Х	X	Х	х	Х
4.00 A	1400	250V	40A@250VAC	0.0128	75	1200	126.40	Х	X	X	Х	Х	Х
5.00 A	1500	250V	50A@250VAC	0.0101	70	1000	106.25	Х	Х	X	Х	Х	Х
6.30 A	1630	250V	63A@250VAC	0.0077	65	1200	160.74	Х	Х	X	-	Х	х

Notes:

- 1) 1.00 means the number one with two decimal places. 1,000 means the number one thousand.
- 2) Resistance is measured at 10% of rated current, 25°C.

TE5 > Time-Lag Fuse > 392 Series

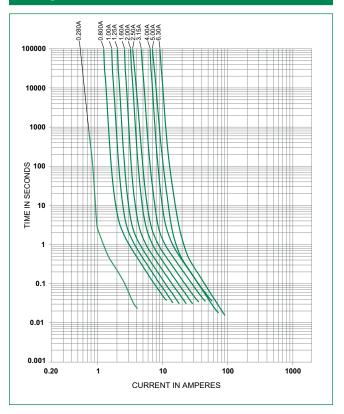
Temperature Re-rating Curve



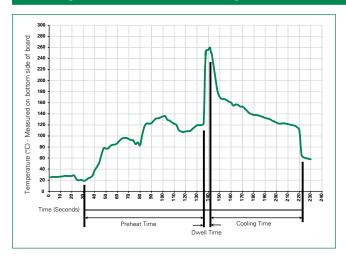
Note

Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation		
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100°C		
Temperature Maximum:	150°C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260°C Maximum		
Solder Dwell Time:	2-5 seconds		

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C

Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.



Radial Lead Fuses

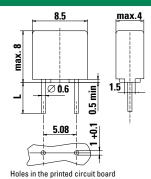
TE5 > Time-Lag Fuse > 392 Series

Product Characteristics

Materials	Base/Cap: Thermoplastic Polyamide PA 6.6, UL 94 V-0 Round Pins: Copper, Tin-plated		
Lead Pull Strength	10 N (IEC 60068-2-21)		
Solderability	260°C, ≤ 3 sec. (Wave) 350°C, ≤ 3 sec. (Soldering iron)		
Soldering Heat Resistance	260°C, 10 sec. (IEC 60068-2-20) 350°C, ≤ 3 sec. (Soldering iron)		

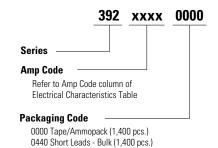
Operating Temperature	-40°C to +125°C (Consider re-rating)		
Climatic Category	-40°C to +85°C/21 days (IEC 60068-1, -2-1, -2-2, -2-78)		
Stock Condition	+10°C to +60°C Relative humidity ≤ 75% yearly average, without dew, maximum value for 30 days - 95%		
Vibration Resistance	24 cycles at 15 min. each (IEC 60068-2-6) 10 – 60Hz at 0.75mm amplitude 60 – 2000Hz at 10g acceleration		

Dimensions



Long Leads (L=18.8mm) Short Leads (L=4.3mm)

Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
Tape and Ammopack	N/A	1,400	0000	N/A
Short Leads	N/A	1,400	0440	N/A

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