

## Features

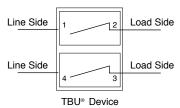
- Superior circuit protection
- Overcurrent and overvoltage protection
- Blocks surges up to rated limits
- High-speed performance
- Small SMT package
- RoHS compliant\*

## Applications

- Ethernet ports
- Protection modules and dongles
- Process control equipment
- Test and measurement equipment
- General electronics

## **General Information**

The TBU-DT Series of Bourns® TBU® (Transient Blocking Unit) products are very low capacitance dual unidirectional high-speed surge protection components designed to protect against faults caused by short circuits, AC power cross, induction and lightning surges.



TBU-DT Series - TBU® High-Speed Protectors

The TBU-DT series is a unidirectional TBU® device; the TBU® protector will trip in less than 1  $\mu s$  when the current reaches the maximum value in one direction

only, that is when Pin 1 is positive in voltage with respect to Pin 2, and Pin 4 is positive with respect to Pin 3. No current limiting exists in the opposite polarity, and the TBU<sup>®</sup> device appears as resistive in nature. The reverse current should not exceed the maximum trigger current level of the TBU<sup>®</sup> device. An external diode may be used to prevent reverse current in DC biased applications.

The TBU<sup>®</sup> protector blocks surges and provides an effective barrier behind which sensitive electronics will not be exposed to large voltages or currents during surge events. After the surge, the TBU<sup>®</sup> device resets when the voltage across the TBU<sup>®</sup> device falls to the V<sub>reset</sub> level. The TBU<sup>®</sup> device will automatically reset on lines which have no DC bias or have DC bias below V<sub>reset</sub> (such as unpowered signal lines).

The TBU® device is provided in a surface mount DFN package and meets industry standard requirements such as RoHS and Pb Free solder reflow profiles.

## Absolute Maximum Ratings (@ T<sub>A</sub> = 25 °C Unless Otherwise Noted)

Symbol	Parameter	Part Number	Value	Unit
M	Dealy impulse voltage withstand with duration less than 10 ms	TBU-DT065-xxx-WH	650	V
V <sub>imp</sub>	Peak impulse voltage withstand with duration less than 10 ms	TBU-DT085-xxx-WH	850	v
V	Continuous A.C. DMC voltage	TBU-DT065-xxx-WH	300	V
V <sub>rms</sub>	Continuous A.C. RMS voltage	TBU-DT085-xxx-WH	425	v
Top	Operating temperature range		-40 to +125	°C
T <sub>stg</sub>	Storage temperature range		-65 to +150	°C

## Electrical Characteristics (@ T<sub>A</sub> = 25 °C Unless Otherwise Noted)

Symbol	Parameter	Part Number	Min.	Тур.	Max.	Unit	
I <sub>trigger</sub>	Current required for th protected state	e device to go from operating state to	TBU-DTxxx-100-WH TBU-DTxxx-200-WH TBU-DTxxx-300-WH TBU-DTxxx-500-WH	100 200 300 500	150 300 450 750	200 400 600 1000	mA
R <sub>device</sub>	Series resistance of the TBU® device	Vimp = 650 V Itrigger (min.) = 100 mA   Vimp = 650 V Itrigger (min.) = 200 mA   Vimp = 650 V Itrigger (min.) = 300 mA   Vimp = 650 V Itrigger (min.) = 500 mA   Vimp = 850 V Itrigger (min.) = 100 mA   Vimp = 850 V Itrigger (min.) = 200 mA   Vimp = 850 V Itrigger (min.) = 200 mA   Vimp = 850 V Itrigger (min.) = 300 mA   Vimp = 850 V Itrigger (min.) = 500 mA   Vimp = 850 V Itrigger (min.) = 300 mA   Vimp = 850 V Itrigger (min.) = 300 mA   Vimp = 850 V Itrigger (min.) = 500 mA			8.5 5.6 4.6 4.0 10.3 7.4 6.5 5.8	10.0 6.6 5.6 4.8 12.1 8.7 7.7 6.9	Ω
R <sub>match</sub>	Package resistance m	atching of the TBU <sup>®</sup> device #1 - TBU <sup>®</sup> de	vice #2	-0.5		+0.5	Ω
t <sub>block</sub>	Time for the device to	ed state			1	μs	
lq	Current through the tr	voltage	0.25	0.50	1.00	mA	
V <sub>reset</sub>	Voltage below which t	normal operating state	10	14	18	V	
R <sub>th(j-l)</sub>	Junction to package p	ads - FR4 using recommended pad layou	ıt		116		°C/W
R <sub>th(j-l)</sub>	Junction to package p	ads - FR4 using heat sink on board (6 cm	1 <sup>2</sup> )		96		°C/W

## Additional Information

Click these links for more information:



## Agency Listing

Description							
UL	File Number: E315805						

#### WARNING Cancer and

Cancer and Reproductive Harm www.P65Warnings.ca.gov

\*RoHS Directive 2015/863, Mar 31, 2015 and Annex. Specifications are subject to change without notice. Users should verify actual device performance in their specific applications.

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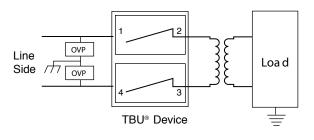
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#### **Environmental Characteristics**

Parameter	Value
Moisture Sensitivity Level	1
ESD Classification (HBM)	1B

#### **Reference Application**

The TBU<sup>®</sup> device can be used to protect against excessive voltage surges in transformer coupled equipment, as shown in the figure below. The TBU<sup>®</sup> protector prevents any surges from causing damage. An overvoltage protection device, such as an MOV or GDT, may be used to provide additional overvoltage protection if the surge voltage is likely to be above the maximum rating of the TBU<sup>®</sup> device.



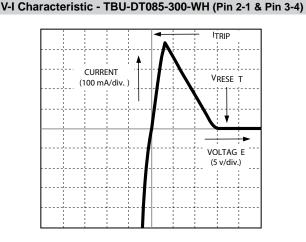
## **Basic TBU Operation**

The TBU<sup>®</sup> device is a silicon-based, solid-state, resettable device which is placed in series with a signal path. The TBU<sup>®</sup> device operates in approximately 1  $\mu$ s - once line current exceeds the TBU<sup>®</sup> device's trigger current l<sub>trigger</sub>. When operated, the TBU<sup>®</sup> device will limit the current to less than the l<sub>trigger</sub> value within the t<sub>block</sub> duration. If voltage above V<sub>reset</sub> is continuously sustained, the TBU<sup>®</sup> device will subsequently reduce the current to a quiescent current level within a period of time that is dependent upon the applied voltage.

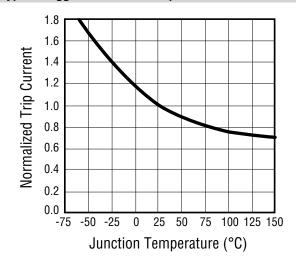
After the surge, the TBU<sup>®</sup> device resets when the voltage across the TBU<sup>®</sup> device falls to the V<sub>reset</sub> level. The TBU<sup>®</sup> device will automatically reset on lines which have no DC bias or have DC bias below V<sub>reset</sub> (such as unpowered signal lines).

If the line has a normal DC bias above  $V_{reset}$ , the voltage across the TBU® device may not fall below  $V_{reset}$  after the surge. In such cases, special care needs to be taken to ensure that the TBU® device will reset, otherwise an automatic or manual power down will be required. Bourns application engineers can provide further assistance.

#### **Performance Graphs**



#### Typical Trigger Current vs. Temperature



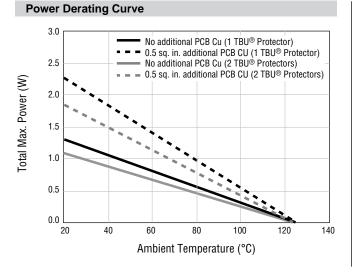
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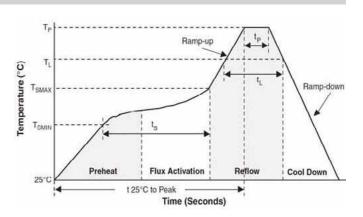
## Performance Graphs (Continued)



2.2 2.0 Normalized Resistance 1.8 1.6 1.4 1.2 1.0 0.8 0.6 0.4 0.2 0.0 -50 -25 0 25 50 75 100 125 150 -75 Junction Temperature (°C)

## **Reflow Profile**

Profile Feature	Pb-Free Assembly			
Average Ramp-Up Rate (Tsmax to Tp)	3 °C/sec. max.			
Preheat - Temperature Min. (Tsmin) - Temperature Max. (Tsmax) - Time (tsmin to tsmax)	150 °C 200 °C 60-180 sec.			
Time maintained above: - Temperature (TL) - Time (tL)	217 °C 60-150 sec.			
Peak/Classification Temperature (Tp)	260 °C			
Time within 5 °C of Actual Peak Temp. (tp)	20-40 sec.			
Ramp-Down Rate	6 °C/sec. max.			
Time 25 °C to Peak Temperature	8 min. max.			



## Typical Resistance vs. Temperature

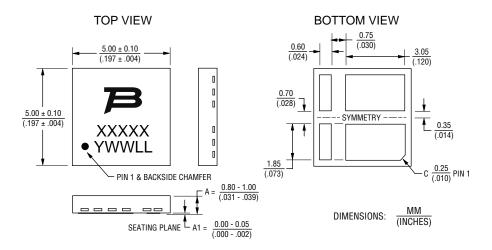
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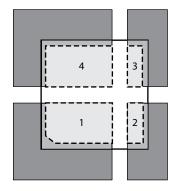
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#### **Product Dimensions**



## **Recommended Pad Layout**

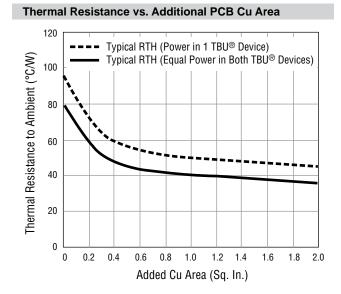
TBU<sup>®</sup> High-Speed Protectors have a 100 % matte-tin termination finish. For improved thermal dissipation, the recommended layout uses PCB copper areas which extend beyond the exposed solder pad. The exposed solder pads should be defined by a solder mask which matches the pad layout of the TBU<sup>®</sup> device in size and spacing. It is recommended that they should be the same dimension as the TBU<sup>®</sup> pads but if smaller solder pads are used, they should be centered on the TBU<sup>®</sup> package terminal pads and not more than 0.10-0.12 mm (0.004-0.005 in.) smaller in overall width or length. Solder pad areas should not be larger than the TBU<sup>®</sup> pad sizes to ensure adequate clearance is maintained. The



# Pad DesignationPad #Pin Out1Line Side 12Load Side 13Load Side 24Line Side 2

Dark grey areas show added PCB copper area for better thermal resistance.

recommended stencil thickness is 0.10-0.12 mm (0.004-0.005 in.) with a stencil opening size 0.025 mm (0.0010 in.) less than the solder pad size. Extended copper areas beyond the solder pad significantly improve the junction to ambient thermal resistance, resulting in operation at lower junction temperatures with a corresponding benefit of reliability. All pads should soldered to the PCB, including pads marked as NC or NU but no electrical connection should be made to these pads. For minimum parasitic capacitance, it is recommended that signal, ground or power signals are not routed beneath any pad.

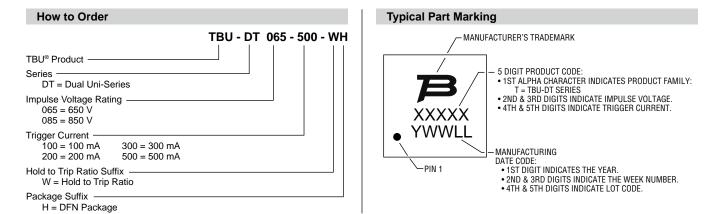


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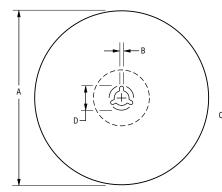
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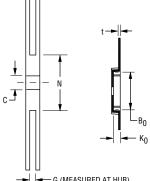
#### **Packaging Specifications**



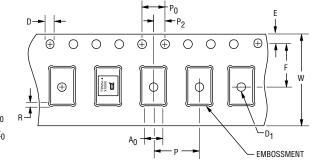
MM

(INCHES)

DIMENSIONS:







The type of corner on carrier will vary at different assembly sites.

USER DIRECTION OF FEED

1	4	В		B C		D		G	N
Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Ref.	Ref.
<u>326</u> (12.835)	<u>330</u> (13.002)	<u>1.5</u> (.059)	<u>2.5</u> (.098)	<u>12.8</u> (.504)	<u>13.5</u> (.531)	<u>20.2</u> (.795)	_	<u>16.5</u> (.650)	<u>102</u> (4.016)

A	0	В	0	[	)	D	1	E		F	-
Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
<u>5.15</u> (.203)	<u>5.35</u> (.211)	<u>5.15</u> (.203)	<u>5.35</u> (.211)	<u>1.5</u> (.059)	<u>1.6</u> (.063)	<u>1.5</u> (.059)	—	<u>1.65</u> (.065)	<u>1.85</u> (.073)	<u>5.45</u> (.214)	<u>5.55</u> (.218)

К	0	I	כ	Р	0	Р	2	F	र	1	t
Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
<u>1.0</u> (.039)	<u>1.2</u> (.047)	<u>7.9</u> (.311)	<u>8.1</u> (.319)	<u>3.8</u> (.150)	<u>4.2</u> (.165)	<u>1.95</u> (.077)	<u>2.05</u> (.081)	$\frac{0}{(0)}$	<u>0.5</u> (.020)	<u>0.25</u> (.010)	<u>0.35</u> (.014)

W								
Min.	Max.							
11.7	12.3							
(.461)	(.484)							

MM DIMENSIONS: (INCHES)

## REV. 02/19

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