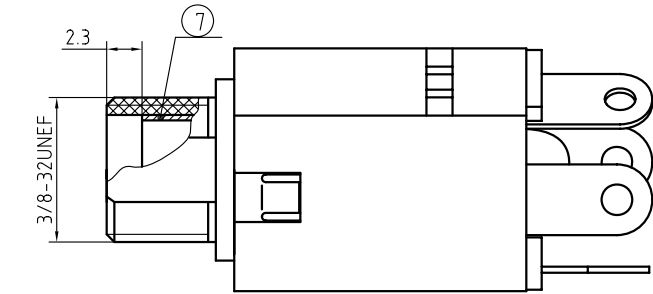


HEX NUT

FLAT WASHER



PART NUMBER	ACJM-MIVS-2	ACJM-MIVS-2S	ACJS-MIVS-3	ACJS-MIVS-3S	ACJS-MIVS-5	WITH HEX NUT & FLAT WASHER
	ACJM-LIVS-2	ACJM-LIVS-2S	ACJS-LIVS-3	ACJS-LIVS-3S	ACJS-LIVS-5	WITHOUT HEX NUT & FLAT WASHER
GENERAL SCHEMATIC						

9	HEX NUT	1	H59 (COPPER ALLOY)	Ni-PLATED(Cu:2-3um, Ni:2-3um) RoHS COMPLIANT
8	FLAT WASHER	1	H62Y OR STEEL t=0.5	
7	SLEEVE	1	H59 (COPPER ALLOY)	
6	HOUSING	1	PBT G10 94HB	RoHS COMPLIANT
5	5# TERMINAL	1	QSn6.5-0.1Y t=0.35 (C5210R-H)	Ag-PLATED(Cu:2-3um, Ag:0.3um) RoHS COMPLIANT
4	4# TERMINAL	1	QSn6.5-0.1Y t=0.4 (C5210R-H)	
3	3# TERMINAL	1	QSn6.5-0.1Y t=0.35 (C5210R-H)	
2	2# TERMINAL	1	QSn6.5-0.1Y t=0.4 (C5210R-H)	
1	1# TERMINAL	1	QSn6.5-0.1Y t=0.4 (C5210R-H)	

UNLESS OTHERWISE SPECIFIED TOLERANCE TO BE

LINEAR	ANGULAR
X ± 0.50	X* ± 1°
X,X ± 0.20	X** ± 30°
X,X ± 0.10	X** ± 15°

THIS DOCUMENT IS THE PROPERTY OF AMPHENOL AUSTRALIA PTY. LTD.. NO PART THEREOF MAY BE REPRODUCED AND USED WITHOUT THE PRIOR WRITTEN CONSENT OF THE OWNER

BREAK ALL SHARP EDGES AND REMOVE ALL BURRS

DO NOT SCALE

CAD FILE: 55010635000111 DRN: M.H DATE: 22-10-09

MATL: SEE NOTES CKD: M.H DATE: 02-03-11

FINISH: SEE NOTES APP'D: P.M DATE: 02-03-11

SCALE: NTS

2	CHANGE SLEEVE FROM FULL TO 2.3mm RECESS-ITEM 7	M.H	02-03-11	8992
1	CHANGE P/N FROM 55010635 TO CAT P/N ACJM/S-MIVS	M.H	05-03-10	----
0	FIRST ISSUE	M.N.H	22-10-09	----
REV.	CHANGE DETAILS	BY	DATE	CHG/No

TITLE: 1/4 STEREO INSULATED PHONE JACK CUSTOMER DRAWING

Amphenol
Amphenol Australia Pty.Ltd, 2 Freeways Blvd, Keysborough, Vic.3173

DRAWING NO. 55010635-000-1 SHEET 1 OF 1

NO.	NAME	QTY	MATERIAL(THICK,COLOR)	REMARK
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DIMENSIONS IN MILLIMETRES		SCALE: NTS	PART No: SEE SCHEMATIC	SIZE: A4
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