

**HDC insert**  
**HDC HE 16 FS**
**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

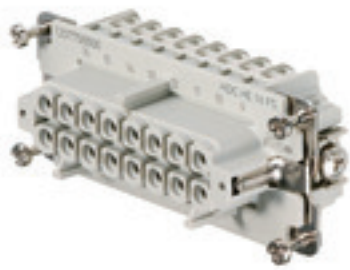
D-32758 Detmold

Germany

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For the screw connection, the wire connection level is designed as a screw element. All screw connections are equipped with a wire protection spring (with the exception of size 1).

Number of poles: **16**

Rated current: **16 A**

Rated voltage: **500 V**

Nominal voltage acc. to UL/CSA: **600 V AC/DC**

Screw connection

**General ordering data**

Type	HDC HE 16 FS
Order No.	<a href="#">1207700000</a>
Version	HDC insert, Female, 500 V, 16 A, Number of poles: 16, Screw connection, Size: 6
GTIN (EAN)	4008190136383
Qty.	1 pc(s).

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**Technical data****Dimensions and weights**

Width	34 mm	Width (inches)	1.339 inch
Height	35.2 mm	Height (inches)	1.386 inch
Depth	84.5 mm	Depth (inches)	3.327 inch
Net weight	100 g		

**Temperatures**

Limit temperature	-40 °C ... 125 °C
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**Environmental Product Compliance**

REACH SVHC	Lead 7439-92-1
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**Dimensions**

Height of socket	35.2 mm	Total length base	84.5 mm
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**General data**

Conductor cross-section	2.5 mm <sup>2</sup>	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation strength	10 <sup>10</sup> Ω
Material	Copper alloy	Max. torque for main contact	0.55 Nm
Min. torque for main contact	0.5 Nm	Number of poles	16
Plugging cycles, silver	≥ 500	Pollution severity	3
Rated current (DIN EN 61984)	16 A	Rated impulse voltage (DIN EN 61984)	6 kV
Rated voltage (DIN EN 61984)	500 V	Rated voltage according to UL/CSA	600 V AC/DC
Series	HE	Size	6
Surface finish	Silver passivated	Type	Female
UL 94 flammability rating	V-0	Volume resistance	≤ 2mΩ

**Connection data PE**

Blade size, crosshead	size PH1	Blade size, slotted (PE connection)	SD 0.8 x 4.0
Connection type PE	Screw connection	Fixing screw	M 4
Rated cross-section	4 mm <sup>2</sup>	Stripping length PE connection	10 mm
Tightening torque, max. PE connection	1.5 Nm	Tightening torque, min. PE connection	1.2 Nm
Wire connection cross section, finely stranded, max.	2.5 mm <sup>2</sup>	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	2.5 mm <sup>2</sup>
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm <sup>2</sup>	Wire connection cross-section, finely stranded, min.	0.5 mm <sup>2</sup>
Wire cross section, AWG (PE), max.	AWG 12	Wire cross section, AWG (PE), min.	AWG 20
Wire cross-section, solid, max.	2.5 mm <sup>2</sup>	Wire cross-section, solid, min.	0.5 mm <sup>2</sup>

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**Technical data****Version**

Blade size	size PZO	Blade size, slotted (screw connection)	SD 0.6 x 3.5
Clamping screw	M 3	Conductor cross-section, max.	2.5 mm <sup>2</sup>
Conductor cross-section, min.	0.5 mm <sup>2</sup>	Material	Copper alloy
Max. torque for main contact	0.55 Nm	Min. torque for main contact	0.5 Nm
Size	6	Stripping length, rated connection	9 mm
Surface finish	Silver passivated	Type of connection	Screw connection
Volume resistance	≤ 2mΩ	Wire connection cross section AWG, max.	AWG 14
Wire connection cross section AWG, min.	AWG 20	Wire connection cross section, finely stranded, max.	2.5 mm <sup>2</sup>
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	2.5 mm <sup>2</sup>	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm <sup>2</sup>
Wire connection cross-section, finely stranded, min.	0.5 mm <sup>2</sup>	Wire cross-section, solid, max.	2.5 mm <sup>2</sup>
Wire cross-section, solid, min.	0.5 mm <sup>2</sup>		

**Classifications**

ETIM 6.0	EC000438	ETIM 7.0	EC000438
eClass 9.0	27-44-02-05	eClass 9.1	27-44-02-05
eClass 10.0	27-44-02-05	UNSPSC	30-21-18-01

**Approvals**

Approvals



ROHS

Conform

**Downloads**

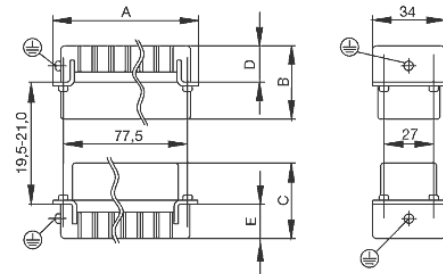
Brochure/Catalogue	<a href="#">CAT 3 HDC 17/18 EN</a> <a href="#">FL FIELDWIRING EN</a>
Engineering Data	<a href="#">EPLAN, WSCAD, Zuken E3.S</a>
Engineering Data	<a href="#">STEP</a>
Technical Documentation	<a href="#">1207700000 HDC HE 16 FS STP Blatt 1.pdf</a>

**Data sheet**

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**Drawings**



# Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket	
<b>M 2.5</b>	<b>Signal contacts</b>			
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
<b>M 2.9 x 0.5</b>	<b>Fastening screws</b>			
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
<b>M 3</b>	<b>Contact screws</b>			
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm	
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm	
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0	
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Signal contacts:</b>			
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>PE connection via female contact</b>			
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm	
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm	
	<b>PE terminal</b>			
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm	
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm	
	<b>Fastening screws</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Guide pin</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Guide bush</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>Coding pins</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	<b>M 4</b>	<b>Contact screws</b>		
		HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
<b>PE connection via male contact</b>				
S 4		0.5 - 0.8	SD 0.6 x 3.5 mm	
ConCept modular frame, metal		1.2 - 1.5	SD 0.6 x 3.5 mm	
<b>PE terminal</b>				
HA		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HEE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HVE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1	
HDD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1	
S 6/6 (for signal contacts)		1.2 - 1.5	0.8 x 4 mm or PZ1	
ConCept modular frame, plastic		1.2 - 1.5	0.8 x 4 mm or PZ1	
<b>M 5</b>		<b>PE terminal</b>		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2	
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2	
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2	
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	<b>M 6</b>	<b>Power contacts</b>		
S 4/0 (Screw connection)		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm	
S 4/2		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm	
S 4/8		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm	
<b>M 7 x 0.75</b>	<b>Power contacts</b>			
	S 4	1.1 - 1.7	SW 2	
	S 6/6 (+ PE)	6 - 8	SW 4	
<b>M 8 x 0.75</b>	<b>Power contacts</b>			
	S 6/12	1.1 - 1.7	SW 2	
	S 8/0 (+ PE)	6 (10-16 mm <sup>2</sup> ) - 7 (25 mm <sup>2</sup> )	SW 4	
<b>M10 x 1</b>	<b>Power contacts</b>			
	S 4/0 (Axial connection)	2 - 3	SW 3	

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.