

|                                    |              |         |
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|                                    | Revision No. | 1.0     |
|                                    | Drawing No.  | KFC6279 |
| Model No. : KP1710M1-6279          |              |         |

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Revision No.

1.0

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KFC6279

## 1. Scope

This specification is applied to the dynamic speaker which is used all of the electrical acoustic product.

-- compact, rich sound

-- applications: mobile phone, PDA, notebook computer, etc. ...

## 2. General

2.1 Out-Diameter : 17x10 mm

2.2 Height : 3.7 mm

2.3 Weight : 1.2 g

2.4 Operating Temperature range:

-20~+70℃ without loss of function

2.5 Store Temperature range:

-40~+85℃ without loss of function

## 3. Electrical and Acoustic Characteristics.

Test condition : 15 ~ 35 ℃, 25% ~ 85% RH, 860~1060 mbar

### 3.1 Speaker

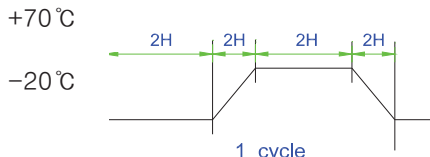
| No | Items                | Specification   |
|----|----------------------|---|
| 1  | Impedance            | 8 Ω ± 15% (at 1Vrms,1.5kHz)   |
| 2  | Sound Pressure Level | 86 dB ± 3dB (at 1kHz/0.1W/0.1M )  |
| 3  | Resonance Frequency  | 1000 Hz ± 20%   |
| 4  | Frequency Range      | F0 ~ 10.0kHz  |
| 5  | Input Power          | Rated 0.5 W / Max. 0.8 W  |
| 6  | Distortion           | <10% Max. at 2kHz/2Vrms   |
| 7  | Buzz and Rattle      | Should not be audible buzzes,rattles when the 2V sine wave signal swept at frequency range. |
| 8  | Polarity             | When supplied plus D.C. voltage to (+) terminal, the cone diaphragm must move to forward.   |

### 3.2 Receiver

| No | Items                | Specification  |
|----|----------------------|--|
| 1  | Impedance            | 8 Ω ± 15% (at 1Vrms,1.5kHz)  |
| 2  | Sound Pressure Level | 118 dB ± 3dB (1kHz/100mV)  |
| 3  | Frequency Range      | 300~3400Hz   |
| 4  | Input Power          | Rated 0.01 W / Max. 0.03 W   |
| 5  | Distortion           | <3% Max. at 1kHz/1Vrms   |
| 6  | Buzz and Rattle      | Should not be audible buzzes,rattles when the 0.28V sine wave signal swept at frequency range. |

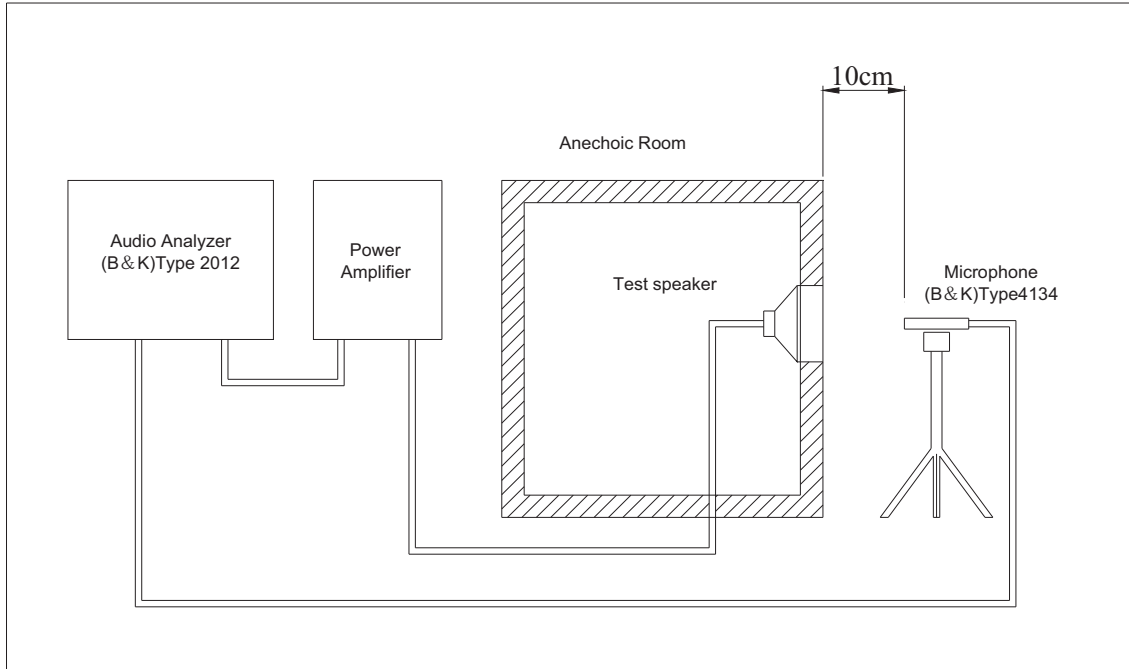
## 4. Reliability Test

After test(1~7item), the speaker S.P.L . difference shall be within  $\pm 3\text{dB}$ , and the appearance not exist any change to be harmful to normal operation (e.g. cracks,rusts,damages and especially distortion).

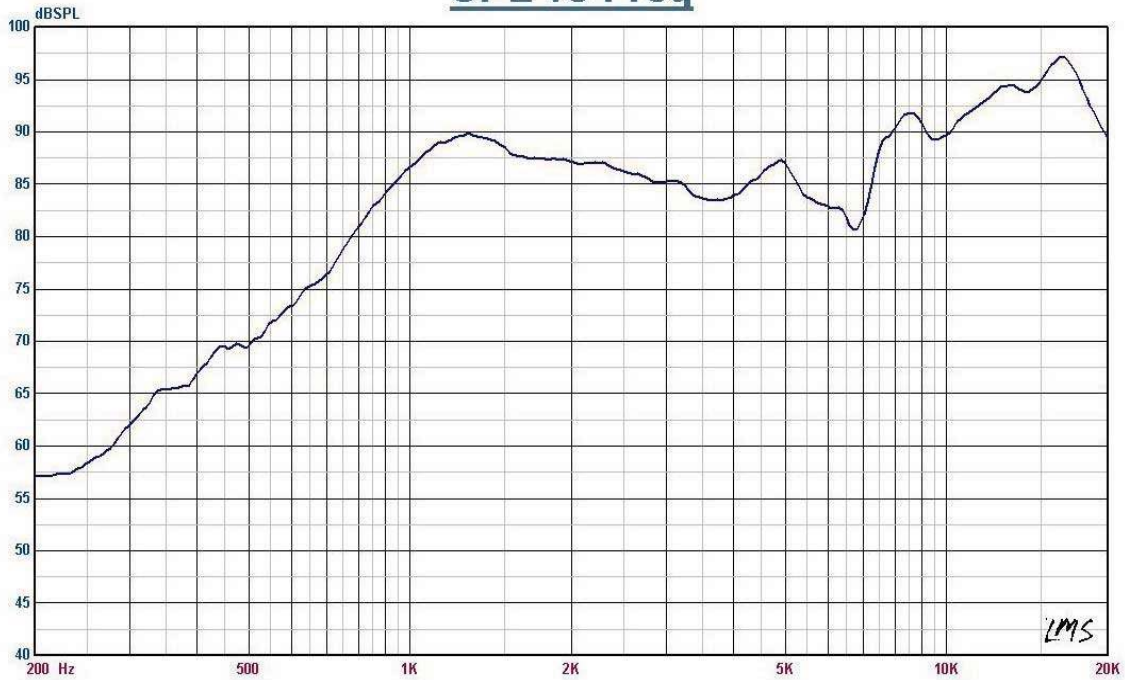
| No | Items                 | Specification   |
|----|-----------------------|---|
| 1  | High Temperature Test | After being placed in a chamber with $+85\pm 3\text{ }^{\circ}\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.  |
| 2  | Low Temperature Test  | After being placed in a chamber with $-40\pm 3\text{ }^{\circ}\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.  |
| 3  | Humidity Test         | After being placed in a chamber with 85 to 90%R.H. at $+40\pm 2\text{ }^{\circ}\text{C}$ for hours and then being placed in natural condition for 1 hour, speaker shall be measured.  |
| 4  | Thermal Shock Test    | <p>After being placed in a chamber at <math>+70^{\circ}\text{C}</math> for 1 hour, then speaker shall be placed in a chamber at <math>-20^{\circ}\text{C}</math> for 1 hour(1 cycle is the below diagram). After 6 above cycles, speaker shall be measured after being placed in natural condition for 1 hour.</p>  <p>The diagram illustrates one cycle of thermal shock. It shows a temperature profile starting at a baseline, rising to <math>+70^{\circ}\text{C}</math>, staying there for 2 hours, then falling to <math>-20^{\circ}\text{C}</math>, staying there for 2 hours, then rising back to <math>+70^{\circ}\text{C}</math> for 2 hours, and finally falling back to the baseline for 2 hours. The entire sequence is labeled '1 cycle'.</p> |
| 5  | Vibration Test        | After being applied vibration of amplitude of 1.5mm with 10 to 55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured.   |
| 6  | Drop Test             | The speaker when mounted in the jig which weight 85g~100g, shall with stand 15 times random drops from a height of 1.5 meter to a concrete floor faced with 5mm thick hard wood board.and be nothing mechanical damage.   |
| 7  | Load test             | After being applied loading white noise with input power 0.5W(2Vrms.) for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured.   |
| 8  | Insulation test       | When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than $1\text{ M}\Omega$  |

### 5. Measurement Block Diagram & Response curve

Speaker

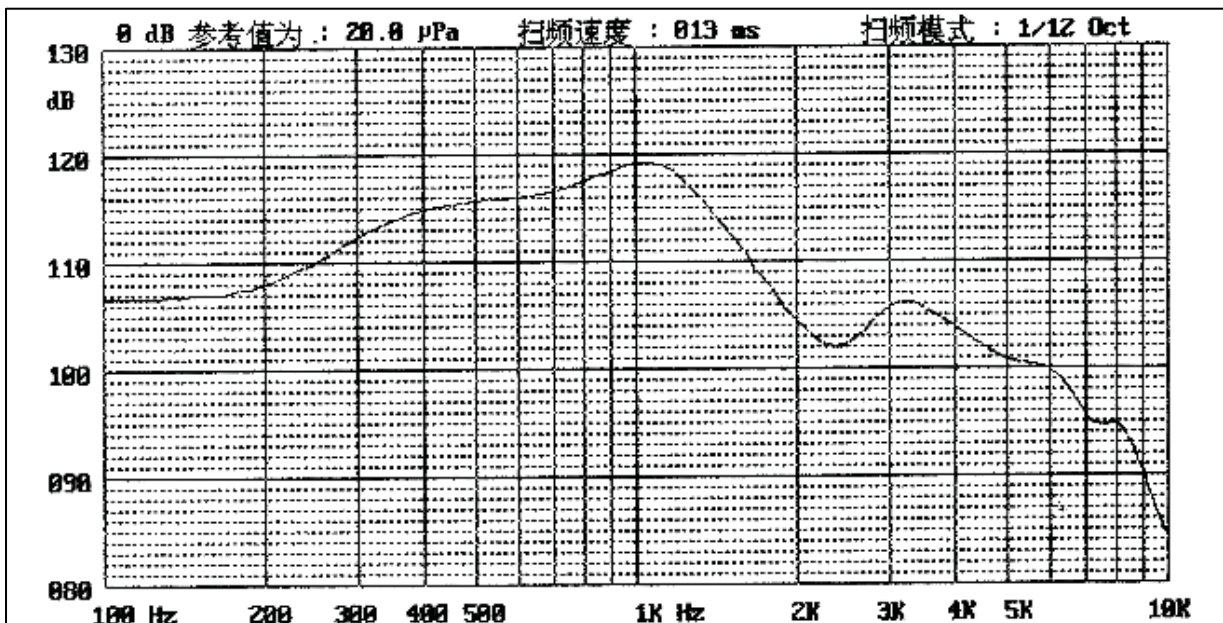
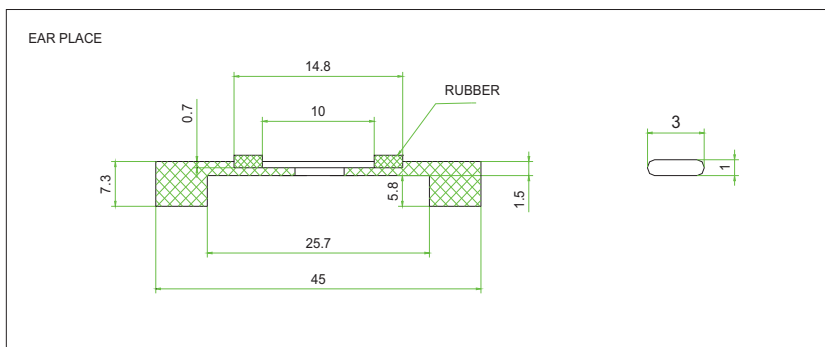
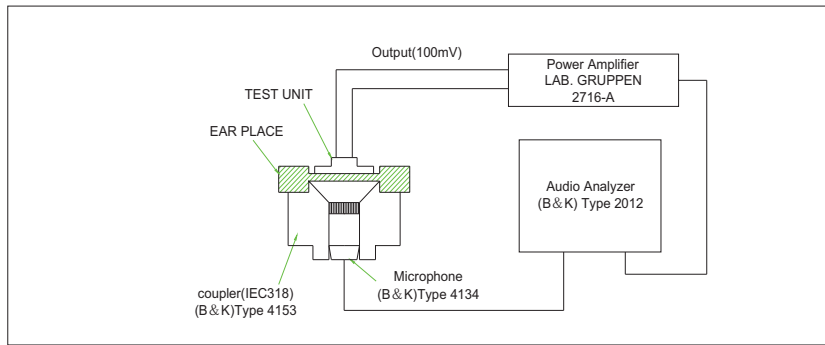


**SPL vs Freq**



## 6. Measurement Block Diagram & Response curve

Receiver



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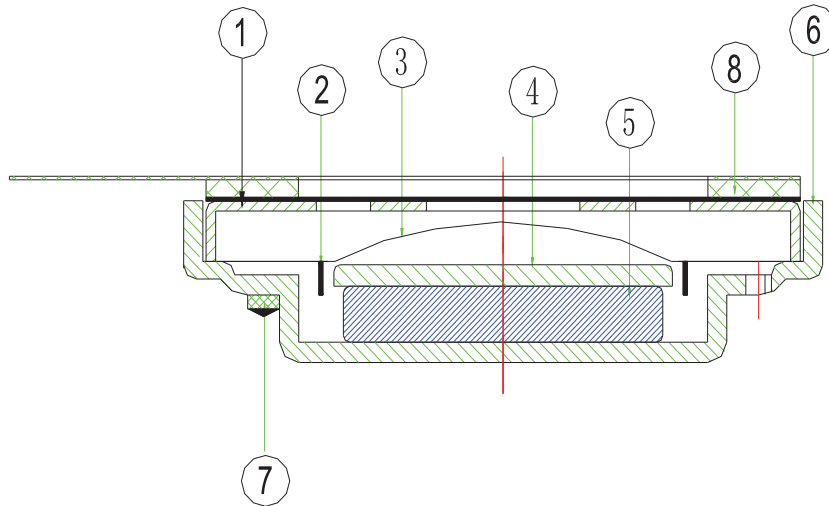
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## 7. Structure



| No. | Part Name  | Q'ty | Material       | Remarks |
|-----|------------|------|----------------|---------|
| 8   | Gasket     | 1    | unwoven fabric |         |
| 7   | Terminal   | 1    | EPOXY PCB      |         |
| 6   | Frame      | 1    | SPCC           |         |
| 5   | Magnet1    | 1    | Nd-Fe-B        |         |
| 4   | Plate1     | 1    | Spcc           |         |
| 3   | Diaphragm  | 1    | PEI            |         |
| 2   | Voice Coil | 1    | Copper         |         |
| 1   | Cap        | 1    | SUS304         |         |

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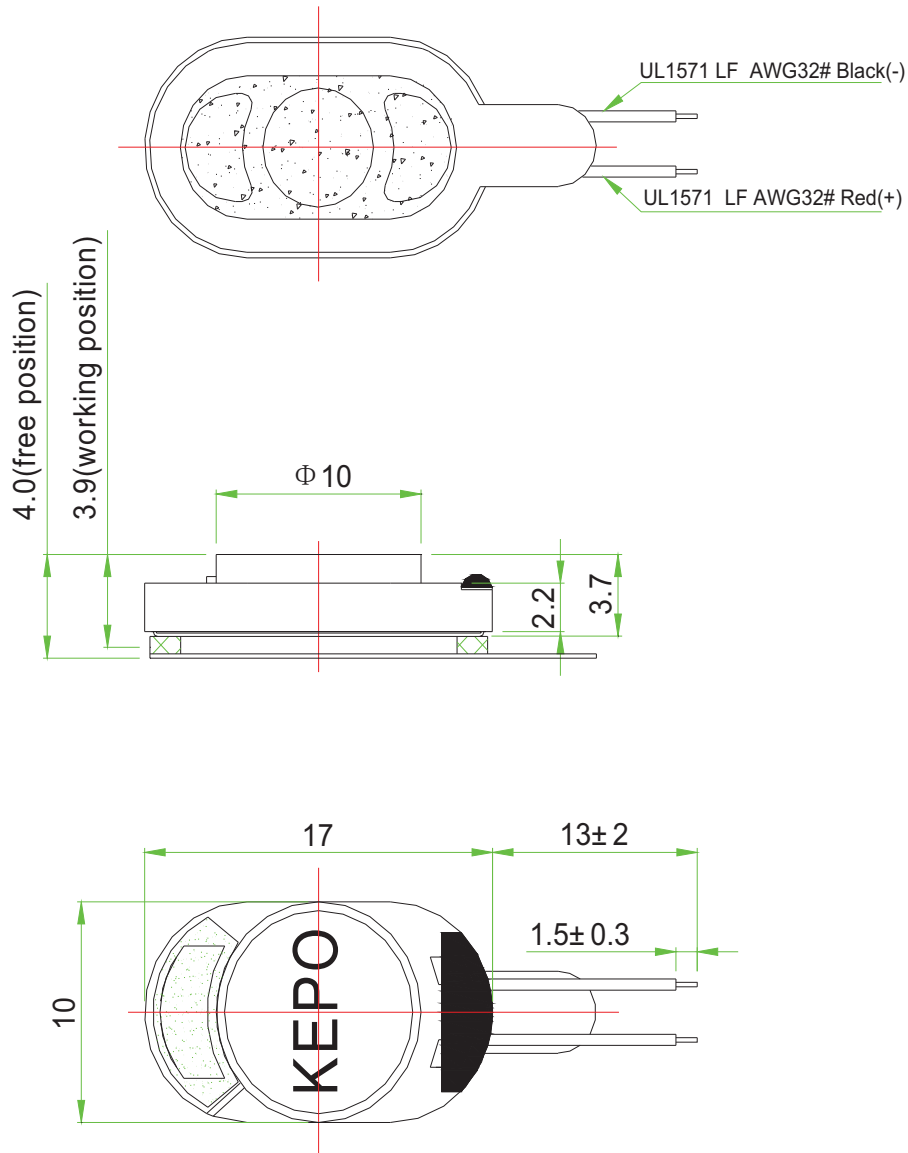
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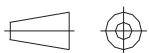
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## 8. Dimensions



FIRST ANGLE PROJECTION



UNIT : mm

Tolerance :  $\pm 0.2$