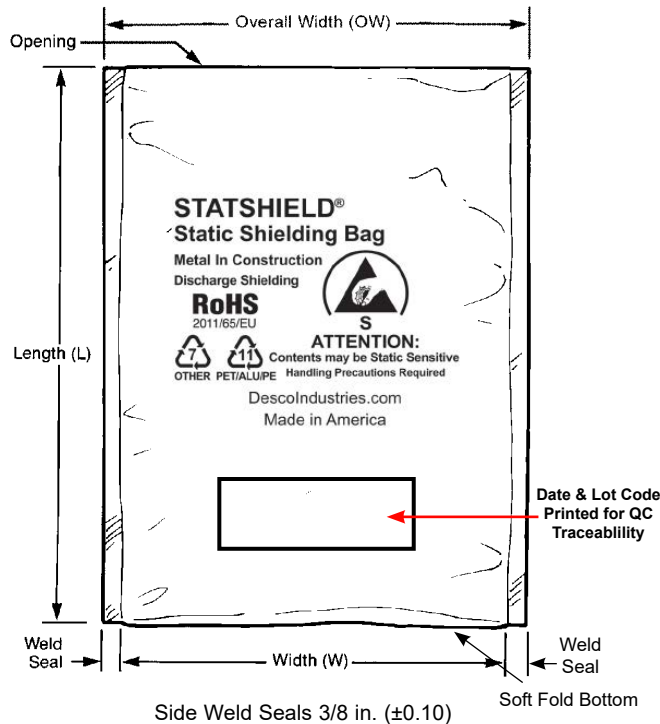


STATSHIELD® METAL-IN BOXED SERIES



Specifications:

Standard Document
ANSI/ESD S541 (ANSI/ESD S20.20)
ANSI/ESD S11.4

Electrical Properties

Surface Resistance:
Outer Surface
Inner Surface
Discharge Shielding
Charge Generation
Capacitance Probe (to dissipate 1 KV)

Typical Values

1×10^4 to $< 1 \times 10^{11}$ ohms
 1×10^4 to $< 1 \times 10^{11}$ ohms
<20 nJ
Teflon: 0.09 nC/sq. in.
Quartz: 0.01 nC/sq. in.
<30 volts

Physical Properties

Film Thickness
Width (Inside Dimensions)
Length (Inside Dimensions)
Light Transmission
Heat Seal
Tensile Strength
Puncture Resistance
Non-corrosive
Silicone
Marking Adhesion

Nominal 0.0030" (0.0762mm) $\pm 10\%$
Nominal -0" / + 0.125"
Nominal ± 0.125 "
>40% (Tobias)
>10 lbs/in
4600 PSI, 32 MPa
>10 lbs
Pass
Not detected
Pass

Meets Requirements of:
ESD Protective Packaging
Level 3 Technical Requirements

Test Procedures/Method

ANSI/ESD STM11.11
ANSI/ESD STM11.11
ANSI/ESD STM11.31, EIA 541
Modified Incline Plane
Modified Incline Plane
ANSI/EIA-541/Appendix E, 1KV Discharge

MIL-STD-3010, 1003
ASTM D-1003
375°F, 1/2 sec 60 psi
ASTM 882
MIL-STD-3010, 2065
MIL-STD-3010, M3005
FTIR
IPC-TM-650 2.4.1

Side Weld Seals 3/8 in. (± 0.10)

Soft Fold Bottom

Low Charging Static
Dissipative Proprietary
Outer Polyester Layer

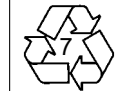
Aluminum Shielding Layer

Low Charging Static
Dissipative Proprietary
Inner Polyethylene Layer

Mixed Unsortable Plastic Scrap

Mixed unsortable plastic scrap shall contain assorted plastics of multiple grades that are co-extruded, bonded or laminated together which are unsortable into individual grades

Desco's bags are recyclable



ANSI/ESD S541 Section 6.2 Outside an EPA

"Transportation of sensitive products outside of an EPA shall require packaging that provides:

1. Low charge generation
2. Dissipative or conductive materials for intimate contact
3. A structure that provides electrostatic discharge shielding."

RoHS, REACH and Conflict Minerals Statement

See the Desco Industries RoHS, REACH, and Conflict Minerals Statement:
[Desco.com/pdf/REACHRoHSConflictMinerals-Desco_Bags.pdf](https://www.desco.com/pdf/REACHRoHSConflictMinerals-Desco_Bags.pdf)

See the Desco Limited Warranty:
[Desco.DescoIndustries.com/Limited-Warranty.aspx](https://www.DescoIndustries.com/Limited-Warranty.aspx)

Statshield® and Statfree® are Registered Trademarks of Desco Industries Inc.
See Bag Selection Chart Click [HERE](#).



Made in the
United States of America

Specifications and procedures subject to change without notice.

STATSHIELD® METAL-IN BOXED, 0.0030" (0.0762mm)

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PHONE (909) 627-8178

DESCO EAST: ONE COLGATE WAY, CANTON, MA 02021-1407
PHONE (781) 821-8370

**DRAWING
NUMBER**
13330

DATE:
April
2018

DESCO