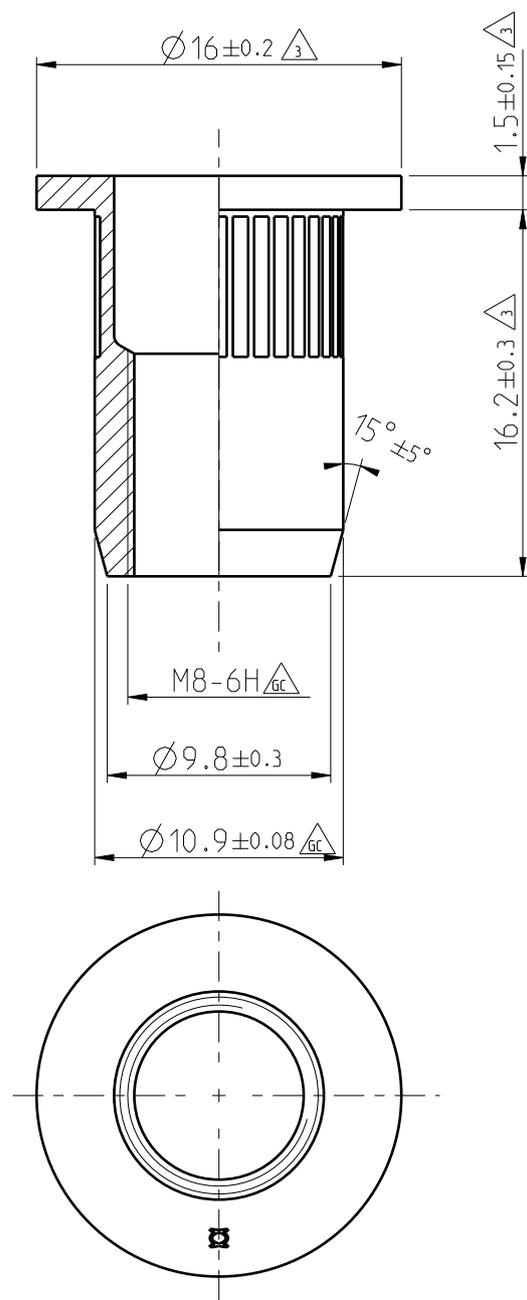


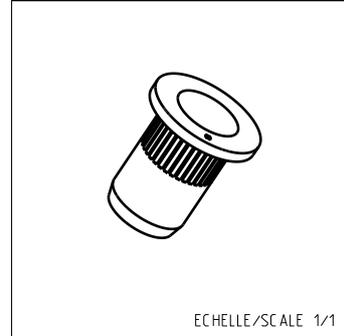
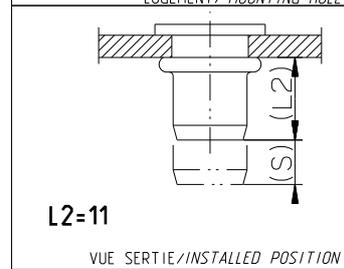
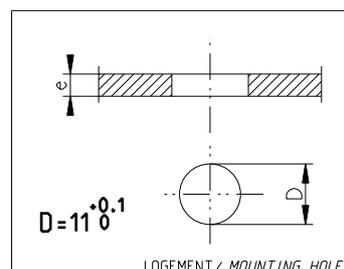
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CE PLAN APPARTIENT A LA SOCIETE BOLLHOFF.IL NE PEUT ETRE COPIE, REPRODUIT OU COMMUNIQUE A DES TIERS SANS AUTORISATION.SYSTEME CAD : PRO-ENGINEER WILDFIRE 3.

HIERARCHISATION/ CLASSIFICATION : △SR CpK ≥ 1.66. △1 CpK ≥ 1.47. △2 CpK ≥ 1.33. △3 CpK ≥ 1. △GC GAUGE CONTROL/ CONTROLE AUX ATTRIBUTS.  
 AUTRES DIMENSIONS NON SUJETTES A CAPABILITE/OTHER DIMENSIONS NOT SUBJECT TO CAPABILITY.



ISO 13715 ±0.3



( ) = VALEUR INDICATIVE/INDICATIVE VALUE

20/05/11	FJY	NBL	MISE A JOUR PLAN: C4C-1.024 --- C4C-1.0303 UPDATE DRAWING: C4C-1.024 --- C4C-1.0303
DATE/DATE	NOM/NAME	VERIFIE PAR/ CHECKED BY	DERNIERE MODIFICATION/LAST MODIFICATION

CE PRODUIT EST CONCU POUR ETRE SERTI SUR LES MATIERES SUIVANTES: **ACIER**  
 THIS PRODUCT IS DESIGNED TO BE SET ON THE FOLLOWING MATERIALS: **STEEL**

EFFORT DE POSE MIN SUR EPAISSEUR MAX/ MIN SETTING LOAD ON MAX GRIP	(N): 15000	CHARGE D'EPREUVE/ PROOFLOAD (N):	24000
PLAGE DE SERTISSAGE/GRIP RANGE	e(mm): 0.5 A/TO 3	COUPLE DE SERRAGE MAX/ MAX TORQUE ON SCREW (N.m):	24
COURSE DE SERTISSAGE/STROKE	S(mm): 5.5 -e	LONGUEUR TARAUDAGE UTILE/ COMPLETE THREAD LENGTH:	9MIN
	FR (BOLLHOFF SPECIFICATION)	PIECE IMMOBILISEE/ PART HELD STATIONARY	MR (BOLLHOFF SPECIFICATION)

MATIERE/MATERIAL:	TRAITEMENT DE SURFACE/COATING:	<b>BOLLHOFF</b>
C 10C -1.0214 C 4C -1.0303	Zn8KPlus/Fe <b>BOLLHOFF SPECIFICATION</b>	

FINITION RENF./ TOP COAT:	NO	LUBRIFICATION/ LUBRICATION:	YES
FORMAT/PAPER:	POIDS/WEIGHT:	ECHELLE/SCALE:	DATE/DATE:
A4	~6.5 g	3/1	31/08/07
DESSINE PAR/ DRAWN BY:	VERIFIE PAR/ CHECKED BY:	FAMILLE/FAMILY:	
SFR	NBL	RIVKLE® M8 N° PLAN/DRAWING NUMBER	

DESIGNATION		N° ARTICLE/PART NUMBER	TYPE	REV.
RK07 M 8 230 PLUS		23307080230	02	D