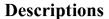


# Full Color PLCC4 Type SMD LED VAOS-SP4RGB4

#### **Features**

- PLCC4 package.
- White package.
- Colorless clear window.
- Pb free
- RoHS compliant version.



- 120° viewing angle.
- Low power comsumption.



#### **Applications**

- Automotive: backlighting in dashboard and switch.
- Portable equipment.
- Flat backlight for LCD's, switches and symbols.
- General use.

#### **Device Selection Guide**

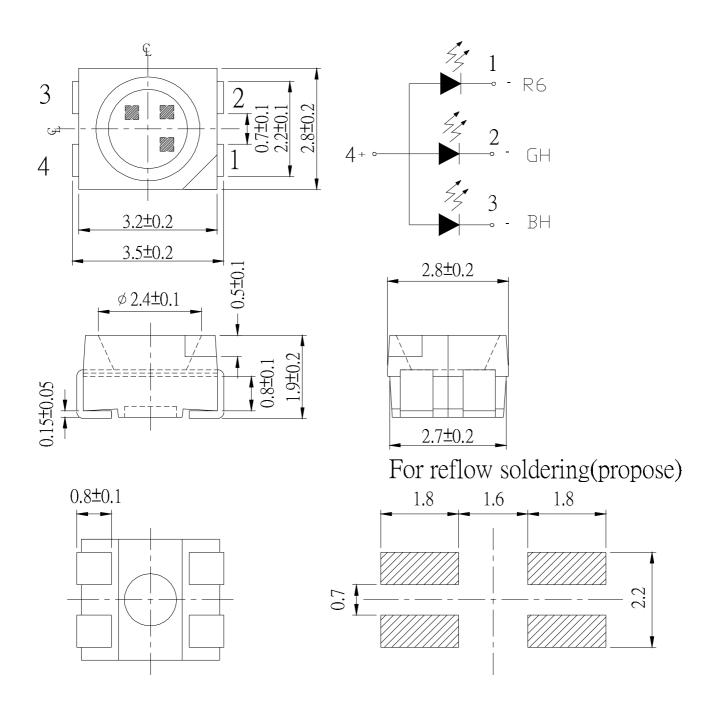
	Lens Color			
Туре	Material Emitted Color		Lens Color	
R6	AlGaInP	Brilliant Red		
GH	InGaN	Brilliant Green	Water Clear	
ВН	InGaN	Blue		







## **Package Outline Dimensions**



**Notes:** All dimensions are in millimeters.







## Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol		Unit		
Reverse Voltage	VR		V		
		R6	25		
Forward Current	IF	GH	25	mA	
		ВН	25		
Operating Temperature	Topr		<b>-4</b> 0 ~ +85	°C	
Storage Temperature	Tstg		$^{\circ}\mathbb{C}$		
Electrostatic Discharge(HBM)		R6	2000		
	ESD	GH	150	V	
<u> </u>		ВН	150		
		R6	120		
Power Dissipation	Pd	GH	110	mW	
		ВН	110		
		R6	100		
Peak Forward Current(Duty 1/10 @ 1KHz)	Ifp	GH	100	mA	
1/10 @ 11112)		ВН	100		
Soldering Temperature	Tsol	Reflow Soldering: 260 °C for 10 sec.			

Specific binning requirements- please contact our home office







## Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol		Min.	Тур.		Unit	Condition
		R6	112		285		
Luminous Intensity	Iv	GH	180		450	med	I <sub>F</sub> =20mA
		ВН	72		180		
		R6		632			
Peak Wavelength	λр	GH		518		nm	I =2@mA
		ВН		468			
	λd	R6	621		631	nm	I <sub>F</sub> =20mA
Dominant Wavelength		GH	520		530		
		ВН	465		475		
		R6		20		nm	I <sub>F</sub> =20mA
Spectrum Radiation Bandwidth	Δλ	GH		35			
Buildwigan		ВН		35			
		R6		2.0	2.4		
Forward Voltage	$V_{\mathrm{F}}$	GH		3.4	3.95	V	I <sub>F</sub> =20mA
		ВН		3.4	3.95		
Viewing Angle	2 \theta 1/2			120		deg	I <sub>F</sub> =20mA
		R6			10		
Reverse Current	Ir	GH			50	$\mu$ A	V <sub>R</sub> =5V
		ВН			50		

<sup>\*</sup>The luminous intensity data did not including ±10% testing tolerance.







**Bin Rang Of Luminous Intensity** 

		· •			
Chip	Bin	Min	Max	Unit	Condition
R6	R	112	180		
	S	180	285	mcd	I <sub>F</sub> =20mA
GH	S	180	285		
	T	285	450		
ВН	Q	72	112		
	R	112	180		

**Bin Rang Of Dominate Wavelength** 

Chip	Bin	Min	Max	Unit	Condition
R6	FF1	621	626		
	FF2	626	631	nm	I =2θmA
GH	X	520	525		
	Y	525	530		
ВН	X	465	470		
	Y	470	475		

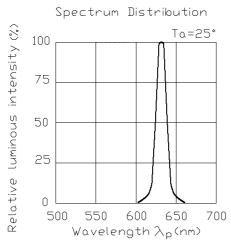
<sup>\*</sup>The luminous intensity data did not including ±10% testing tolerance.

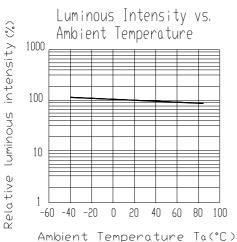


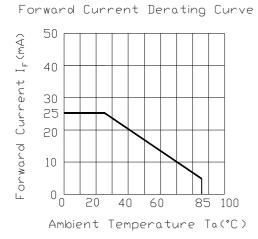


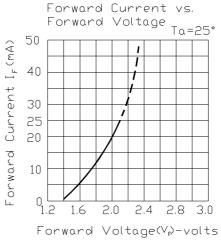


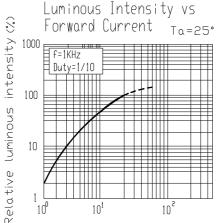
## **Typical Electro-Optical Characteristics Curves (R6)**

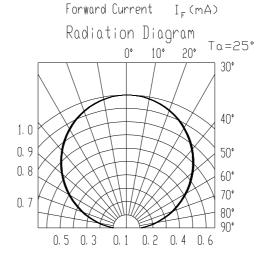








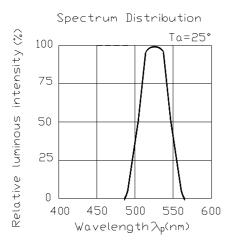


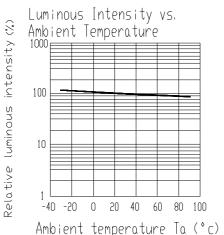


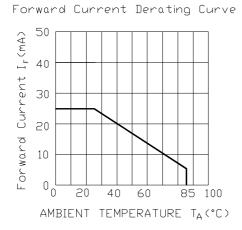


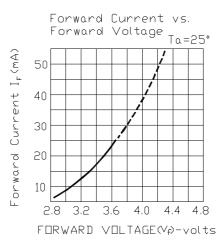


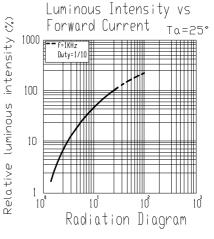
## **Typical Electro-Optical Characteristics Curves (GH)**

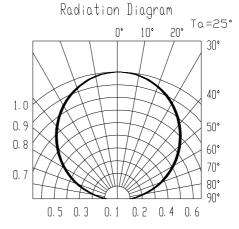








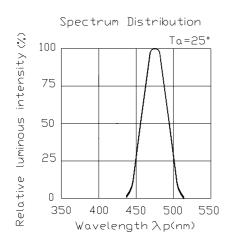


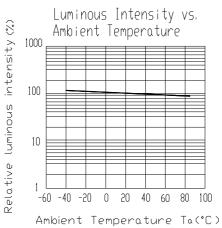


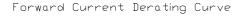


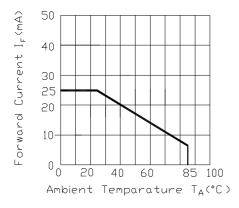


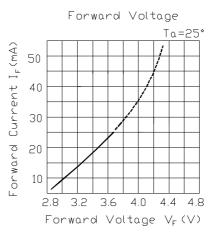
#### **Typical Electro-Optical Characteristics Curves (BH)**

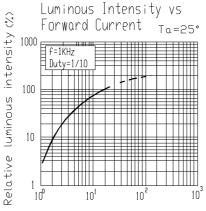




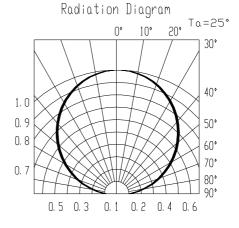








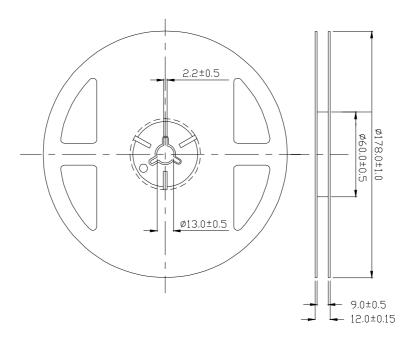
Forward Current I (mA)







#### **Reel Dimensions**



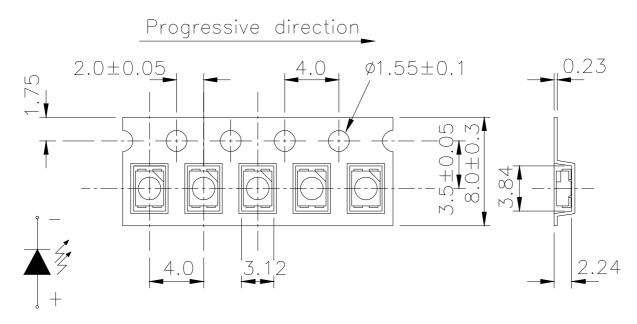
**Note:** Tolerances Unless Dimension  $\pm 0.1$ mm ,Unit = mm







#### Carrier Tape Dimensions: Loaded quantity 2000 PCS per reel.

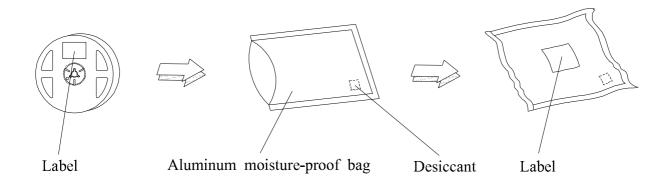


Polarity

NOTE :TOLERANCES UNLESS DIMENSION  $\pm 0.1 \text{ mm}$ 

UNIT: mm

## **Moisture Resistant Packaging**









## **Reliability Test Items And Conditions**

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%

LTPD: 10%

1	Reflow Soldering	Temp. : 260°C ±5°C Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	$H:+100^{\circ}\mathbb{C}$ 15min $\int$ 5 min $L:-40^{\circ}\mathbb{C}$ 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	$H:+100^{\circ}\mathbb{C}$ 5min $\int 10 \sec$ $L:-10^{\circ}\mathbb{C}$ 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°℃	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	$I_F = 20 \text{ mA}$	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C/85%RH.	1000 Hrs.	22 PCS.	0/1
1	Reflow Soldering	Temp. : 260°C ±5°C Min. 5sec.	6 Min.	22 PCS.	0/1







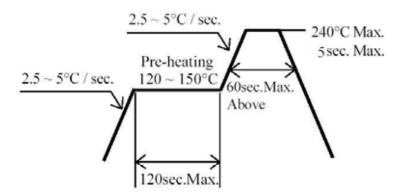
#### **Precautions For Use**

1. Customer must apply resistors for protection, otherwise a slight voltage shift will cause a big current change.

#### 2. Storage

- 2.1 Do not open moisture proof bag before the products are ready to use
- 2.2 Before opening the package: The LEDs should be kept at  $30^{\circ}$ C or less and 90%RH or less.
- 2.3 After opening the package: The LED's floor life is 1 year under 30 deg C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.
- 2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

  Baking treatment: 60±5°C for 24 hours.
  - 3. Soldering Condition
  - 3.1 Pb free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.
- 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than  $350^{\circ}$ C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.





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VCC:

VAOS-SP4RGB4