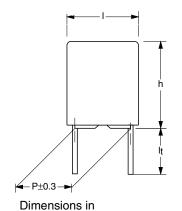
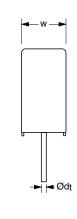


# Metallized Polyester Film Capacitors MKT Radial Potted Type





#### **APPLICATIONS**

Blocking, coupling and decoupling. Bypass and energy reservoir

#### **MARKING**

C-value; tolerance; rated voltage; year and week of manufacturer; manufacturer's type designation, manufacturers logo or name, location

#### **DIELECTRIC**

Polyester film

#### **ELECTRODES**

Vacuum deposited aluminum

#### **ENCAPSULATION**

Flame retardant plastic case and epoxy resin (UL-class 94 V-0)

#### CONSTRUCTION

Wound mono construction

#### **LEADS**

Tinned wire

#### **CAPACITANCE TOLERANCE**

± 10 %; ± 5 %

#### **FEATURES**

Pitch 5 mm available loose in box, ammopack and taped on reel.

Material categorization:
 For definitions of compliance please see <a href="https://www.vishay.com/doc?99912">www.vishay.com/doc?99912</a>

# Pb-free



RoHS

FREE
GREEN
(5-2008)

# CAPACITANCE RANGE (E12 SERIES)

0.001  $\mu F$  to 1.2  $\mu F$ 

#### RATED (DC) VOLTAGE

63 V; 100 V; 250 V; 400 V

#### RATED (AC) VOLTAGE

40 V; 63 V; 160 V; 200 V

#### **CLIMATIC CATEGORY**

55/125/56

#### **RATED TEMPERATURE**

85 °C

#### **MAXIMUM APPLICATION TEMPERATURE**

125 °C

#### REFERENCE SPECIFICATIONS

IEC 60384-2

#### **PERFORMANCE GRADE**

Grade 1 (long life)

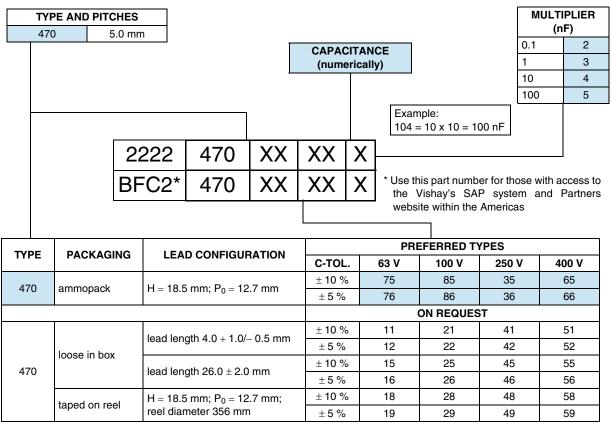
#### **DETAIL SPECIFICATION**

For more detailed data and test requirements contact: dc-film@vishay.com

### Metallized Polyester Film Capacitors MKT Radial Potted Type



#### **COMPOSITION OF CATALOG NUMBER**



#### Note

#### **SPECIFIC REFERENCE DATA**

DESCRIPTION	VALUE						
Tangent of loss angle:	at 1 kHz	at 10 kHz	at 100 kHz	at 1 MHz			
C ≤ 0.1 μF	≤ 60 x 10 <sup>-4</sup>	≤ 120 x 10 <sup>-4</sup>	≤ 200 x 10 <sup>-4</sup>	≤ 250 x 10 <sup>-4 (1)</sup>			
0.1 μF < C ≤ 0.47 μF	$\leq$ 60 x 10 <sup>-4</sup>	≤ 120 x 10 <sup>-4</sup>	≤ 200 x 10 <sup>-4</sup>	-			
0.47 μF < C ≤ 1.2 μF	$\leq$ 60 x 10 <sup>-4</sup>	≤ 120 x 10 <sup>-4</sup>	-	-			
Rated voltage pulse slope (dU/dt) <sub>R</sub> at	63 V <sub>DC</sub>	100 V <sub>DC</sub>	250 V <sub>DC</sub>	400 V <sub>DC</sub>			
	100 V/μs	160 V/μs	400 V/μs	800 V/μs			
R between leads, for C $\leq$ 0.33 $\mu$ F:							
at 10 V; 1 min	$>$ 15 000 M $\Omega$						
at 100 V; 1 min		$>$ 15 000 M $\Omega$	$>$ 15 000 M $\Omega$	$>$ 15 000 M $\Omega$			
RC between leads, for C > 0.33 μF							
at 10 V; 1 min	> 5000 s						
at 100 V; 1 min		> 5000 s					
R between interconnected leads and	> 30 000 MΩ	> 30 000 MΩ	> 30 000 MΩ	> 30 000 MΩ			
casing (foil method)	> 00 000 14122	> 00 000 IVIS2	> 00 000 10122	> 00 000 14125			
Withstanding (DC) voltage (cut off current	100 V; 1 min	160 V; 1 min	400 V; 1 min	640 V; 1 min			
10 mA) <sup>(2)</sup> ; rise time ≤ 1000 V/s	100 V, 1 111111	100 V, 1 111111	400 0, 1 111111	040 V, 1 111111			
Withstanding (DC) voltage between leads and case	200 V; 1 min	200 V; 1 min	500 V; 1 min	800 V; 1 min			

#### Notes

<sup>•</sup> For detailed tape specification refer to packaging information www.vishav.com/doc?27139

<sup>(1)</sup> Only for 250 V and 400 V for C  $\leq$  0.01  $\mu$ F

<sup>(2)</sup> See "Voltage Proof Test for Metalized Film Capacitors": www.vishay.com/doc?28169



# Vishay BCcomponents

 $U_{Rdc} = 63 \text{ V}; U_{Rac} = 40 \text{ V}$ 

			CATALOG NUMBER 2222 470 AND PACKAGING					
	DIMENSIONS		AMMOPACK (2)			REEL (2)	LOOSE	IN BOX
С	DIMENSIONS W x H x L	MASS (1)		H = 18.5 mm			short leads	long leads
(μF)	(mm)	(g)	C-tol. = ± 10 %	C-tol. = ± 5 %				
	()		last 5 digits of catalog number	last 5 digits of catalog number	SPQ	SPQ	SPQ	SPQ
Pitch = 5.0	$\pm$ 0.3 mm; $d_t = 0.50 \pm 0.0$	.05 mm						
0.068			75683	76683			2000	1000
0.082	2.5 x 6.5 x 7.2	0.25	75823	76823	2000 2000	2000		
0.1			75104	76104				
0.12			75124	76124	1500 1500		2000	
0.15			75154	76154				
0.18			75184	76184				
0.22	3.5 x 8.0 x 7.2	0.35	75224	76224		1500		1000
0.27			75274	76274				
0.33			75334	76334				
0.39			75394	76394				
0.47			75474	76474				
0.56	4.5 x 9.0 x 7.2	0.45	75564	76564	1000	1000	2000	1000
0.68			75684	76684				
0.82			75824	76824				
1	6.0 x 11.0 x 7.2	0.60	75105	76105	750 100	1000	2000	1000
1.2			75125	76125				

#### Notes

- (1) Net weight for short lead product only
- $^{(2)}$  H = In-tape height;  $P_0$  = Sprocket hole distance; for detailed specifications refer to Packaging Information
- SPQ = Standard packing quantity

 $U_{Rdc} = 100 \text{ V}; U_{Rac} = 63 \text{ V}$ 

			CATALOG NUMBER 2222 470 AND PACKAGING						
			AMMOPACK (2)			REEL (2)	LOOSE	IN BOX	
С	DIMENSIONS W x H x L	MASS (1)		H = 18.5 mm			short leads	long leads	
(μF)	(mm)	(g)	C-tol. = ± 10 %	C-tol. = ± 5 %					
	(,		last 5 digits of catalog number	last 5 digits of catalog number	SPQ	SPQ	SPQ	SPQ	
Pitch = 5.0	$\pm$ 0.3 mm; $d_t = 0.50 \pm 0$	.05 mm							
0.022			85223	86223				1000	
0.027			85273	86273			2000		
0.033	$2.5 \times 6.5 \times 7.2$	0.25	85333	86333	2000	2000			
0.039	2.5 × 0.5 × 7.2	0.20	85393	86393					
0.047			85473	86473					
0.056			85563	86563					
0.068			85683	86683	1500	1500	2000	1000	
0.082	$3.5 \times 8.0 \times 7.2$	0.35	85823	86823					
0.1	0.0 × 0.0 × 7.2	0.00	85104	86104	1000	1000	2000		
0.12			85124	86124					
0.15			85154	86154					
0.18	$4.5\times9.0\times7.2$	0.45	85184	86184	1000	1000	2000	1000	
0.22			85224	86224					
0.27			85274	86274	750			1000	
0.33	6.0 × 11.0 × 7.2	0.65	85334	86334		1000	2000		
0.39	3.5 11.6 × 7.12	3.00	85394	86394	. 30	. 300	2000	. 500	
0.47			85474	86474					

- (1) Net weight for short lead product only
- (2) H = In-tape height; P<sub>0</sub> = Sprocket hole distance; for detailed specifications refer to Packaging Information
- SPQ = Standard packing quantity

## Metallized Polyester Film Capacitors MKT Radial Potted Type



U<sub>Rdc</sub> = 250 V; U<sub>Rac</sub> = 160 V

			CATALOG NUMBER 2222 470 AND PACKAGING						
			А	MMOPACK (2)		REEL (2)	LOOSE	IN BOX	
С	DIMENSIONS W x H x L	MASS (1)		H = 18.5 mm			short leads	long leads	
(μ <b>F</b> )	(mm)	(g)	C-tol. = ± 10 %	C-tol. = ± 5 %					
	()		last 5 digits of catalog number	last 5 digits of catalog number	SPQ	SPQ	SPQ	SPQ	
Pitch = 5.0	$\pm$ 0.3 mm; $d_t = 0.50 \pm 0$	).05 mm							
0.01			35103	36103		2000	2000	1000	
0.012	2.5 x 6.5 x 7.2	0.25	35123	36123	2000				
0.015			35153	36153					
0.018			35183	36183					
0.022			35223	36223	1500	1500	2000	1000	
0.027	3.5 x 8.0 x 7.2	0.35	35273	36273					
0.033	3.3 X 6.0 X 7.2	0.35	35333	36333	1500				
0.039			35393	36393					
0.047			35473	36473					
0.056	4.5 x 9.0 x 7.2	0.45	35563	36563	1000	1000	2000	1000	
0.068			35683	36683					
0.082			35823	36823	750			1000	
0.1	6.0 x 11.0 x 7.2	0.60	35104	36104		1000	2000		
0.12			35124	36124					

#### **Notes**

- (1) Net weight for short lead product only
- (2) H = In-tape height; P<sub>0</sub> = Sprocket hole distance; for detailed specifications refer to Packaging Information
- SPQ = Standard packing quantity

 $U_{Rdc} = 400 \text{ V}; \ U_{Rac} = 200 \text{ V}$ 

			CATALOG NUMBER 2222 470 AND PACKAGING					
	DIMENSIONS		AMMOPACK (2)			REEL (2)	LOOSE IN BOX	
С	C DIMENSIONS W x H x L	MASS (1)	H = 18	.5 mm			short leads	long leads
(μ <b>F</b> )	(mm)	(g)	C-tol. = ± 10 %	C-tol. = ± 5 %				
	()		last 5 digits of catalog number	last 5 digits of catalog number	SPQ	SPQ	SPQ	SPQ
Pitch = 5.0	$\pm$ 0.3 mm; $d_t = 0.50 \pm 0$	.05 mm						
0.001			65102	66102				
0.0012			65122	66122				
0.0015			65152	66152			2000	1000
0.0018			65182	66182				
0.0022			65222	66222				
0.0027	2.5 x 6.5 x 7.2	0.25	65272	66272	2000	2000		
0.0033	2.3 x 0.3 x 7.2	0.25	65332	66332	2000	2000		
0.0039			65392	66392				
0.0047			65472	66472				
0.0056			65562	66562				
0.0068			65682	66682				
0.0082			65822	66822				
0.01			65103	66103				
0.012	3.5 x 8.0 x 7.2	0.35	65123	66123	1500	1500	2000	1000
0.015			65153	66153				
0.018			65183	66183				
0.022	4.5 x 9.0 x 7.2	0.45	65223	66223	1000	1000	2000	1000
0.027			65273	66273				
0.033			65333	66333				
0.039	6.0 x 11.0 x 7.2	0.60	65393	66393	750	1000	2000	1000
0.047			65473	66473				

#### Notes

- (1) Net weight for short lead product only
- (2) H = In-tape height; P<sub>0</sub> = Sprocket hole distance; for detailed specifications refer to Packaging Information
- SPQ = Standard packing quantity

Document Number: 28112



# Vishay BCcomponents

#### **MOUNTING**

#### **Normal Use**

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to: "Packaging Information": www.vishay.com/doc?28139

#### Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

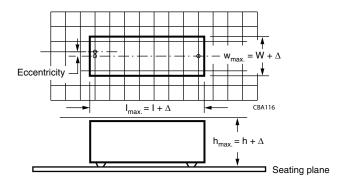
- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

#### **Space Requirements on Printed-Circuit Board**

The maximum space for length  $(I_{max.})$ , width  $(w_{max.})$  and height  $(h_{max.})$  of film capacitors to take in account on the printed circuit board is shown in the drawings.

For products with pitch  $\leq 15$  mm,  $\Delta w = \Delta l = 0.3$  mm and  $\Delta h = 0.1$  mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



#### SOLDERING

For general soldering conditions and wave soldering profile, we refer to the application note: "Soldering Guidelines for Film Capacitors": www.vishav.com/doc?28171

#### **Storage Temperature**

Storage temperature:  $T_{stq} = -25$  °C to + 40 °C with RH maximum 80 % without condensation

#### **Ratings and Characteristics Reference Conditions**

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 %  $\pm$  2 %.

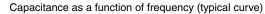
For reference testing, a conditioning period shall be applied over 96 h ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

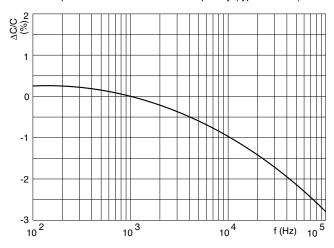
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## Metallized Polyester Film Capacitors MKT Radial Potted Type

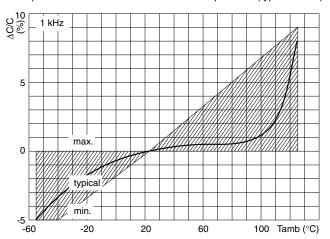


#### **CHARACTERISTICS**

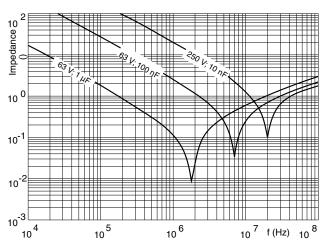




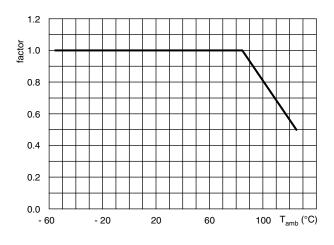
Capacitance as a function of ambient temperature (typical curve)



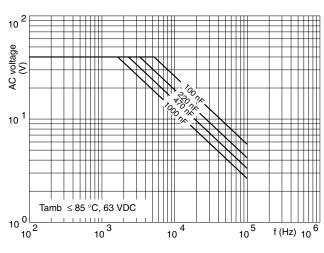
Impedance as a function of frequency (typical curve)



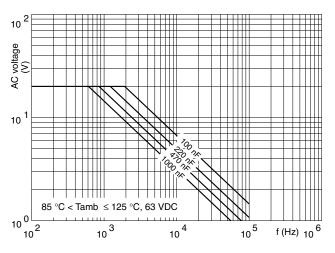
Maximum DC and AC voltage as a function of temperature



Maximum RMS voltage as a function of frequency

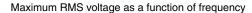


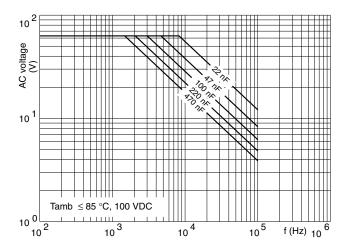
Maximum RMS current as a function of frequency



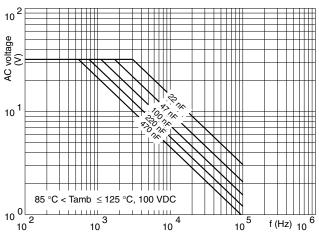


# Vishay BCcomponents

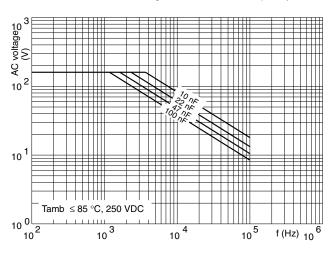




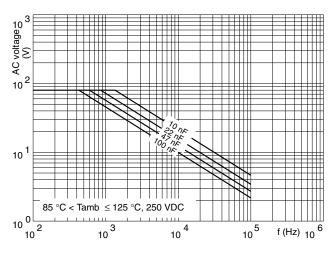
Maximum RMS current as a function of frequency



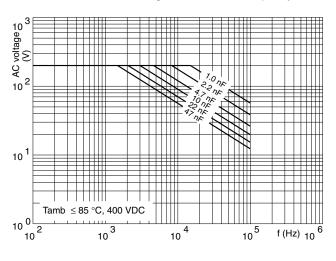
Maximum RMS voltage as a function of frequency



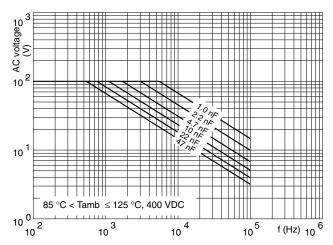
Maximum RMS current as a function of frequency



Maximum RMS voltage as a function of frequency



Maximum RMS current as a function of frequency



### Metallized Polyester Film Capacitors MKT Radial Potted Type

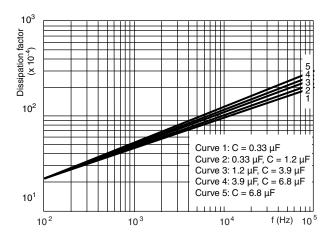


### MAXIMUM RMS CURRENT (SINEWAVE) AS A FUNCTION OF FREQUENCY

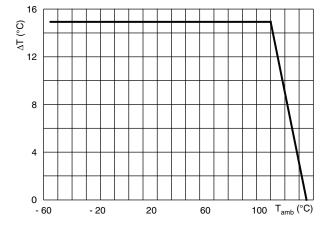
The maximum RMS current is defined by  $I_{ac} = \omega x C x U_{ac}$ .

Uac is the maximum AC voltage depending on the ambient temperature in the curves "Maximum RMS voltage and AC current as a function of frequency".

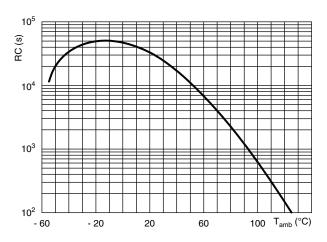
Tangent of loss angle as a function of frequency (typical curve)



Maximum allowed component temperature rise ( $\Delta T$ ) as a function of the ambient temperature (Tamb)



Insulation resistance as a function of ambient temperature (typical curve)



Maximum DC and AC voltage as a function of temperature



# Vishay BCcomponents

#### HEAT CONDUCTIVITY (G) AS A FUNCTION OF PITCH AND CAPACITOR BODY THICKNESS IN mW/°C

W <sub>max.</sub>	HEAT CONDUCTIVITY (mW/°C)			
(mm)	PITCH 5 mm			
2.5	2.5			
3.5	3.0			
4.5	4.0			
6.0	5.5			

#### POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE

The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free ambient temperature.

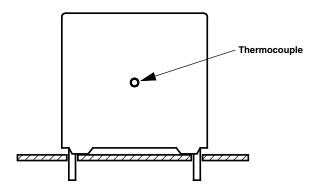
The power dissipation can be calculated according type detail specification "HQN-384-01/101: Technical Information Film Capacitors".

The component temperature rise ( $\Delta T$ ) can be measured (see section "Measuring the Component Temperature" for more details) or calculated by  $\Delta T = P/G$ :

- ΔT = Component temperature rise (°C)
- P = Power dissipation of the component (mW)
- G = Heat conductivity of the component (mW/°C)

#### **MEASURING THE COMPONENT TEMPERATURE**

A thermocouple must be attached to the capacitor body as in:



The temperature is measured in unloaded (T<sub>amb</sub>) and maximum loaded condition (T<sub>C</sub>).

The temperature rise is given by  $\Delta T = T_C - T_{amb}$ .

To avoid radiation or convection, the capacitor should be tested in a wind-free box.

### Metallized Polyester Film Capacitors MKT Radial Potted Type



#### APPLICATION NOTE AND LIMITING CONDITIONS

These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection, as described hereunder. These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used.

For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: dc-film@vishav.com

To select the capacitor for a certain application, the following conditions must be checked:

- 1. The peak voltage (U<sub>P</sub>) shall not be greater than the rated DC voltage (U<sub>BDC</sub>).
- 2. The peak-to-peak voltage ( $U_{P-P}$ ) shall not be greater than  $2\sqrt{2}$  x  $U_{RAC}$  to avoid the ionization inception level.
- 3. The voltage pulse slope (dU/dt) shall not exceed the rated voltage pulse slope in an RC-circuit at rated voltage and without ringing. If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by URDC and divided by the applied voltage.

For all other pulses following equation must be fulfilled:

$$2 \times \int_{0}^{T} \left(\frac{dU}{dt}\right)^{2} \times dt < U_{Rdc} \times \left(\frac{dU}{dt}\right)_{rated}$$

T is the pulse duration.

The rated voltage pulse slope is valid for ambient temperatures up to 85 °C. For higher temperatures a derating factor of 3 % per K shall be applied.

- 4. The maximum component surface temperature rise must be lower than the limits (see graph "Max. allowed component temperature rise").
- 5. Since in circuits used at voltages over 280 V peak-to-peak the risk for an intrinsically active flammability after a capacitor breakdown (short circuit) increases, it is recommended that the power to the component is limited to 100 times the values mentioned in the table: "Heat Conductivity"
- 6. When using these capacitors as across-the-line capacitor in the input filter for mains applications or as series connected with an impedance to the mains the applicant must guarantee that the following conditions are fulfilled in any case (spikes and surge voltages from the mains or line card supply included).

#### **Voltage Conditions for 6 Above**

ALLOWED VOLTAGES	T <sub>amb</sub> ≤ 85 °C	$85  ^{\circ}\text{C} < T_{amb} \le 100  ^{\circ}\text{C}$	100 °C < T <sub>amb</sub> ≤ 125 °C
Maximum continuous RMS voltage	U <sub>RAC</sub>	0.8 x U <sub>RAC</sub>	0.5 x U <sub>RAC</sub>
Maximum temperature RMS-overvoltage (< 24 h)	1.25 x U <sub>RAC</sub>	$U_RAC$	0.625 x U <sub>RAC</sub>
Maximum peak voltage (V <sub>O-P</sub> ) (< 2 s)	1.6 x U <sub>RDC</sub>	1.3 x U <sub>RDC</sub>	0.8 x U <sub>RDC</sub>

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# Vishay BCcomponents

#### **INSPECTION REQUIREMENTS**

#### **General Notes:**

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-2 and Specific Reference Data".

#### **Group C Inspection Requirements**

SUB-C	LAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
	ROUP C1A PART OF SAMPLE B-GROUP C1		
4.1	Dimensions (detail)		As specified in chapters "General Data" of this specification
4.3.1	Initial measurements	Capacitance Tangent of loss angle for: C ≤ 10 nF at 1 MHz 10 nF < C ≤ 470 nF at 100 kHz C > 470 nF at 10 kHz	No visible damage
4.3	Robustness of terminations	Tensile: Load 10 N; 10 s Bending: Load 5 N; 4 x 90°	
4.4	Resistance to soldering heat	Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s	
4.14	Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h	
4.4.2	Final measurements	Visual examination	No visible damage Legible marking
		Capacitance	$ \Delta C/C  \le 2$ % of the value measured initially
		Tangent of loss angle	Increase of $\tan \delta$ $\leq 0.005$ for: $C \leq 10$ nF or $\leq 0.003$ for: $10$ nF < $C \leq 470$ nF or $\leq 0.002$ for: $C > 470$ nF Compared to values measured in 4.3.1
	ROUP C1B PART OF SAMPLE B-GROUP C1		
4.6.1	Initial measurements	Capacitance Tangent of loss angle for: C ≤ 10 nF at 1 MHz 10 nF < C ≤ 470 nF at 100 kHz C > 470 nF at 10 kHz	
4.6	Rapid change of temperature	$\theta A = -55$ °C $\theta B = +125$ °C 5 cycles Duration t = 30 min	
4.7	Vibration	Visual examination Mounting: See section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s² (whichever is less severe) Total duration 6 h	No visible damage
4.7.2	Final inspection	Visual examination	No visible damage

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For technical questions, contact: dc-film@vishay.com

# Metallized Polyester Film Capacitors MKT Radial Potted Type



SUB-CLAUSE NUMBER	AND TEST CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1B PART ( OF SUB-GROUP C1	OF SAMPLE	
4.9 Shock	Mounting: See section "Mountin Pulse shape: Half sin Acceleration: 490 m/s Duration of pulse: 11	S <sup>2</sup>
4.9.3 Final measureme	nts Visual examination Capacitance	No visible damage $ \Delta C/C  \leq 5 \text{ % for w} = 2.5 \text{ mm or }  \Delta C/C  \leq 3 \text{ % for w} > 2.5 \text{ mm of the value } $ measured in 4.6.1
	Tangent of loss angle	Increase of $\tan \delta$ : $\leq 0.005$ for: $C \leq 10$ nF or $\leq 0.003$ for: $10$ nF < $C \leq 470$ nF or $\leq 0.002$ for: $C > 470$ nF Compared to values measured in 4.6.1
	Insulation resistance	As specified in section "Insulation Resistance" of this specification
SUB-GROUP C1 COMBIN OF SPECIMENS OF SUB- C1A AND C1B	_	
4.10 Climatic sequence	e	
4.10.2 Dry heat	Temperature: + 125 ° Duration: 16 h	rc e
4.10.3 Damp heat cyclic Test Db, first cycle	e	
4.10.4 Cold	Temperature: - 55 °C Duration: 2 h	
4.10.6 Damp heat cyclic Test Db, remainin		
4.10.6.2 Final measureme		
	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C  \le 5$ % of the value measured in 4.4.2 or 4.9.3
	Tangent of loss angle	Increase of $\tan \delta$ : $\leq 0.008$ for: $C \leq 10$ nF or $\leq 0.005$ for: $10$ nF $< C \leq 470$ nF or $\leq 0.003$ for: $C > 470$ nF Compared to values measured in 4.3.1 or $4.6.1$
	Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification
SUB-GROUP C2		
4.11 Damp heat stead	y state 56 days, 40 °C, 90 %	to 95 % RH
4.11.1 Initial measureme	ents Capacitance Tangent of loss angle	e at 1 kHz
4.11.3 Final measureme	nts Voltage proof = U <sub>RDC</sub> 15 min after removal	for 1 min within from test chamber  No breakdown or flash-over
	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C  \le 5$ % of the value measured in 4.11.1.
	Tangent of loss angle	Increase of $\tan \delta$ : $\leq 0.005$ for: $C \leq 470$ nF or $\leq 0.003$ for: $C > 470$ nF Compared to values measured in 4.11.1
	Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification



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SUB-C	LAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-G	ROUP C3		
4.12	Endurance	Duration: 2000 h 1.25 x U <sub>RDC</sub> at 85 °C 0.625 x U <sub>RDC</sub> at 125 °C	
4.12.1	Initial measurements	Capacitance Tangent of loss angle for: C ≤ 10 nF at 1 MHz 10 nF < C ≤ 470 nF at 100 kHz C > 470 nF at 10 kHz	
4.12.5	Final measurements	Visual examination	No visible damage Legible marking
		Capacitance	$ \Delta C/C  \le 5$ % compared to values measured in 4.12.1
		Tangent of loss angle	Increase of $\tan \delta$ : $\leq 0.005$ for: $C \leq 10$ nF or $\leq 0.003$ for: $10$ nF $< C \leq 470$ nF or $\leq 0.002$ for: $C > 470$ nF Compared to values measured in 4.12.1
		Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification
SUB-G	ROUP C4		
4.13	Charge and discharge	10 000 cycles   Charged to $U_{RDC}$ Discharge resistance: $R = \frac{U_R}{C \times 5 \times (dU/dt)_R}$	
4.13.1	Initial measurements	Capacitance Tangent of loss angle for: $C \le 10 \text{ nF at } 1 \text{ MHz}$ $10 \text{ nF } < C \le 470 \text{ nF at } 100 \text{ kHz}$ $C > 470 \text{ nF at } 10 \text{ kHz}$	
4.13.3	Final measurements	Capacitance	$ \Delta C/C  \le 3$ % compared to values measured in 4.13.1
		Tangent of loss angle	Increase of $\tan \delta$ : $\leq 0.005$ for: $C \leq 10$ nF or $\leq 0.003$ for: $10$ nF $< C \leq 470$ nF or $\leq 0.002$ for: $C > 470$ nF Compared to values measured in 4.13.1
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification



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