

APPROVAL SPECIFICATIONS

Title. PUSH SWITCH

Part NO. PB22E06371-0625

Customer's Part NO.

Model:

PB22E06

Customer's Approval Requested.

Please return this copy as a certification of your approval.

Checked by: _____ Date: _____

Approved by: _____ Date: _____

APPROVE	REVIEW	POLT
廖明谷	项永才	王蕾蕾



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		PB22E06371-0625	PUSH SWITCH	A

1、概述
GENERAL

1.2 适用范围
APPLICATION
此规格书适用于机械式按键开关的相关要求
This specification is applied to the requirements for PUSH SWITCH (MECHANICAL CONTACT)

1.3 工作温度范围
Operating Temperature Range
-5℃~35℃(在标准大气压、标准湿度条件下)
-5℃~35℃ (Normal humidity, normal air pressure)

1.4 贮藏温度范围
Storage Temperature Range
-30℃~80℃(在标准大气压、标准湿度条件下)
-30℃~80℃ (Normal humidity, normal air pressure)

1.5 测试条件
Test Conditions
在没有其它特定的条件下，应该在以下的条件下进行测试和测量：
Unless otherwise specified, tests and measurement shall be made in the following standard conditions:

常温.....5℃~35℃
Normal temperature.....5℃~35℃
标准湿度.....相对湿度 45%~85%
Normal humidity.....relative humidity 45%~85%
标准大气压.....860Pa~1060pa
Normal air pressure.....860pa~1060pa

在制造过程中，测试和测量应该在以下的条件下进行：
If any doubt arise from the judgment, tests shall be conducted at the following conditions:

温度.....20℃±2℃
Temperature.....20℃±2℃
环境气压.....860Pa~1060pa
Air pressure.....860Pa~1060pa



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GANGYUAN

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2、 详细说明

Detailed specification

2.1 外观：应无影响、降低产品性能的缺陷；

Appearance: There should be no defects that affect the serviceability of product.

2.2 结构尺寸和安装尺寸：应符合装配图要求；

Style and dimension: shall conform to the assemble drawings.

2.3 操作形式：有触觉反应的操作

Type of actuating: Tactile feedback.

2.4 接触方式：具体的触点结构在装配图中已绘出；

Details of contact arrangement are given in the assembly drawings.

2.5 最大功率：DC 30V, 0.1A (有效值)

Most ratings: 30V DC, 0.1A (effective value)

3. 电气性能：

ELECTRICAL SPECIFICATION

项 目 ITEM		试 验 条 件 TEST CONDITIONS	要 求 REQUIREMENTS
1	接触电阻 Contact Resistance	在不低于 1KHz 的交流电源的电路中，以一个等于 2 倍按力的静负荷施加于按钮中心 Applying a static load of 2 times operating force to the center of the button, measurements shall be more than 1KHZ AC small-current contact resistance meter.	100mΩ . max
2	绝缘电阻 Insulation Resistance	在端子之间施加 DC 500V /1min 的条件下，测量端间和壳体的电阻值 Measurement shall be made following application of 100V DC potential, across terminals, and across terminals and substance, for one minute.	100MΩ . min

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项目 ITEM		试验条件 TEST CONDITIONS			要求 REQUIREMENTS
3	绝缘耐压 Insulation voltage proof	在端子和壳体之间施加 500V AC(50HZ 或 60HZ)/1min 500V AV (50HZ or 60HZ) shall be applied across terminals and substance, for one minute.			无击穿、无飞弧 There should be no breakdown and flashover
4. 机械性能: MECHANICAL SPECIFICATION					
1	按力 Operating Force	开关垂直于操作方向放置，在开关驱动件顶端中心逐渐施力，测量开关导通所需的最大力度。 Placing the switch such that the direction of switch operation is vertical and then gradually increasing the load applied to the center of the stem, the maximum load required for the switch to come to a stop shall be measured.			按装配图所示 Refer to assembly drawings
2	最大行程 Full Travel	开关垂直于操作方向放置，以一个等于 2 倍按力的静负荷施加在开关驱动件顶端中心，测量顶端移动的距离。 Placing the switch such that the direction of switch operation is vertical and then applying static load of 2times operating force to the center of the stem; the travel distance for the switch to come to a stop shall be measured.			按装配图所示 Refer to assembly drawings
3	可焊性 Solderability	在以下设定条件下进行测量: Measurements shall be made following the test set forth below: (1) 焊接温度:255±5℃ Solder temperature : 255±5℃ (2) 浸入时间:2s±0.5s Immersion time: 2s±0.5s 对于其它步骤参考《GB 5095.6—86》试验 12a The other steps please refer to 《GB 5095.6-86》TEST 12a			除边缘外涂层应均匀覆盖 90%以上 Except for the edge, the coating should cover a minimum 90%
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5、极限电气性能：
ENVIRONMENTAL SPECIFICATION

1	低温测试 Resistance to low temperature	<p>样品应放在常温及标准湿度的环境中 1 小时后，根据下面的测试要求进行测试： Following the test set forth below the sample shall be left in normal temperature and humidity conditions for 1 h before measurements are made:</p> <p>(1)温度：—20±2℃ Temperature :-30±2℃</p> <p>(2)时间：72h Time: 72h</p> <p>(3)水滴应擦去 Dripping should be get rid of.</p>	<p>①接触电阻 < 500m Ω Contact resistance : < 500m Ω</p> <p>②绝缘电阻 > 10M Ω Insulation Resistance: > 10M Ω</p> <p>③项目 3.3</p>
2	高温测试 Heat resistance	<p>样品应放在常温及标准湿度的环境中 1 小时后，根据下面的测试要求进行测试： Following the test set forth below the sample shall be left in normal temperature and humidity conditions for 1 h before measurements are made:</p> <p>(1) 温度：80±2℃ temperature:80±2℃</p> <p>(2) 时间：72h time: 72h</p>	
3	湿温测试 Moisture resistance	<p>样品应放在常温及标准湿度的环境中 1 小时后，根据下面的测试要求进行测试： Following the test set forth below the sample shall be left in normal temperature and humidity conditions for 1 h before measurements are made:</p> <p>(1) 温度：40±2℃ temperature: 40±2℃</p> <p>(2) 相对湿度：90%~95% relative humidity:90% to 95%</p> <p>(3) 时间：72h time: 72h</p> <p>(4) 水滴应擦去 Dripping should be get rid of.</p>	

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6、极限机械性能:

ENDURANCE SPECIFICATION

项目 ITEM	试验条件 TEST CONDITIONS	要求 REQUIREMENTS			
1 工作寿命 Operation life	<p>根据下面的测试要求进行测试: Measurement shall be made following the test set forth below:</p> <p>(1) DC 5V, 50mA 带负载 DC 5V, 50 mA resistive load</p> <p>(1) 按动速率: 15~30 次/min Rate of operation: 15 to 30 times/min</p> <p>(1) 按力: 按力的 2 倍 (2) Operating Force: Operating Force 2 double</p> <p>(3) 平均无故障寿命: 10,000 次 Average fault-free life: 10000 cycles</p>	<p>①接触电阻 < 500mΩ Contact resistance: < 500mΩ</p> <p>②绝缘电阻 > 10MΩ Insulation Resistance: > 10MΩ</p> <p>③按力: 初值的 ±30% Operating Force: initial value ±30%</p> <p>④项目 3.3 Item 3.3</p>			
2 振动 Vibration	<p>根据以下给定条件进行测试: Measurement shall be made following the test set forth below:</p> <p>(1) 振动频率范围: 10~55~10Hz Vibration frequency range: 10 to 55 to 10Hz</p> <p>(2) 振幅 (峰-峰): 1.5mm Amplitude: 1.5mm</p> <p>(3) 振动方向: 包括手柄行程方向在内的三个相互垂直的方向 Direction of vibration: Three mutually perpendicular direction including the direction of stem travel</p> <p>(4) 测试时间: 每次 2hours, 共 6 小时 Duration: Each 2hours.together 6 hours</p>	<p>项目 3, 4.1 Item 3, 4.1</p>			
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7. 焊接条件:

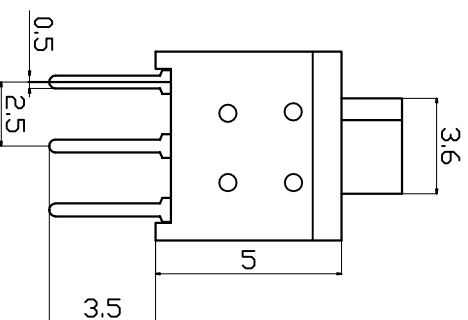
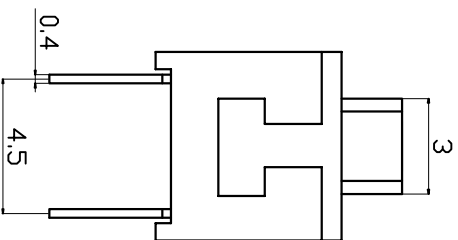
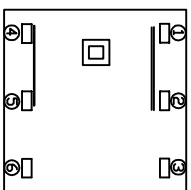
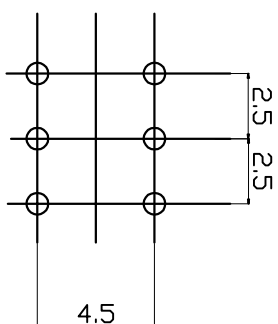
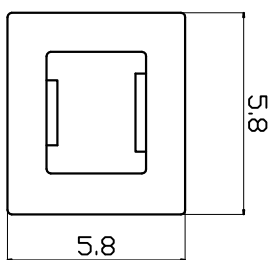
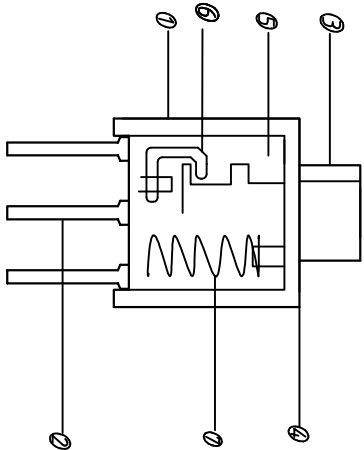
SOLDERING CONDITIONS:

项目 ITEM		推荐条件 Recommended conditions	
7.1	手工焊接 Hand soldering	请按以下条件进行焊接: (1) 焊锡温度: $\leq 350^{\circ}\text{C}$ (2) 连续焊接时间: $\leq 3\text{s}$ Please practice according to below conditions: (1) Soldering temperature: $\leq 350^{\circ}\text{C}$ Max. (2) Continuous soldering time: 3s Max.	
7.1	自动浸焊 Conditions for Auto-dip	项目 Items	条件 Condition
		助焊剂附着量 Flux built-up	不附着于零部件贴装面的程度 Mounting surface should not be coated with flux
		预热温度 Preheating temperature	印刷电路板焊接面的周围温度 100°C max. Ambient temperature of the soldered surface of PC board. 100°C max.
		预热温度时间 Preheating time	45s max.
		焊接温度 Soldering temperature	255°C max.
		焊接浸渍时间 Continuous dipping time	5s max.
	焊接次数 Number of soldering	2次以下 2times max.	

说明:

- 建议选用含助焊剂 0.2% 以下的锡膏，并避免助焊剂进入开关内而导致开关失效。
- 设计按压推柄时，请参考所提供的图低，切勿以尖状物直接按压开关，且压柄需垂直置于开关中心位置按压，并将压柄摇晃度控制在 $\pm 3^{\circ}$ 以内。
- 开关焊接加工时，应特别注意将温度及时间控制在 $255^{\circ}\text{C} \pm 2^{\circ}\text{C}$ 、5 秒内，否则过高的温度及过长的时间会导致开关的损坏或使用寿命减短。
- 焊接加工时开关应保持 OFF 状态，以避免开关损坏。

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按下
开关按下状态
1-2, 4-5通导

松开
开关松开状态
2-3, 5-6通导

旧底图总号	
底图总号	
日期	签名

尺寸范围	公差取值
>0.1	-0.05
<10	±0.2

型号	PB22E06371-0625
按力	200 ±50gf
机械行程	1.2 ±0.1mm

编号	组成部分	材料名称及型号	备注
1	底座	PA66	黑色
2	针脚	黄铜镀银	镀银
3	导心	POM	乳白
4	盖子	PA66	灰色
5	簧片	复合银铜	本色
6	钩针	不锈钢	本色
7	弹簧	碳素钢丝	本色