# **TECHNOLOGY**

Model No: HB-050WISB0GA0-B

	Appro	ved By	

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#### **RECORD OF REVISION**

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#### 1. GENERAL DESCRIPTION

#### 1.1 Description

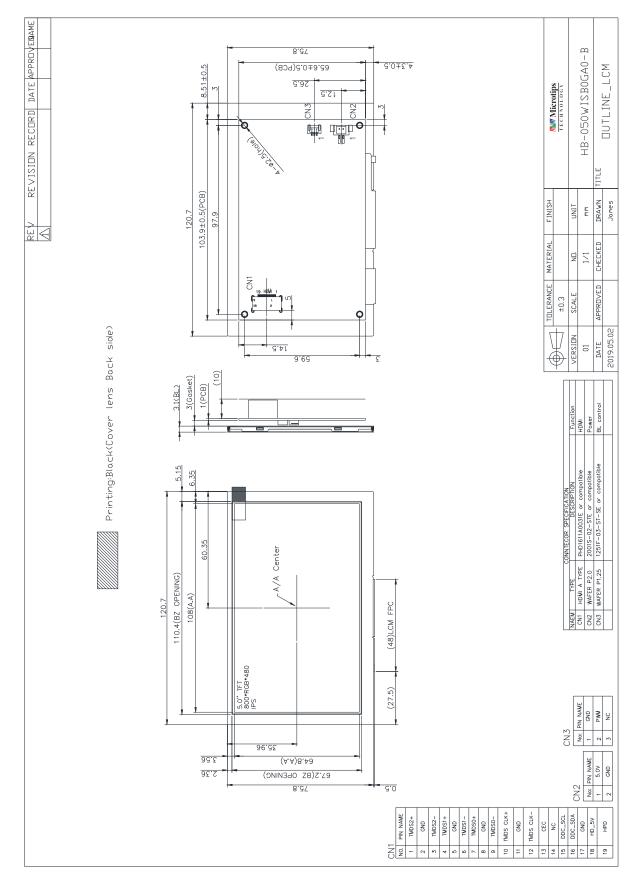
HB-050WISB0GA0-B is a 5.0 (16:9) inch diagonally measured active display with high resolution WXGA 800x480 display and high brightness. This model is composed of a TFT LCD panel, backlight system, and HDMI interface . It is designed to make Raspberry Pi usage easy. You can simply use this TFT display with your Raspberry Pi, or also you can use this as computer display with any device which has HDMI output. This 5.0" TFT model comes in 800x480 resolution that would be great for embedded computing usage too.

No.	ltem	Specification	Unit
1	Panel Size	5.0"	Inch
2	Number of Pixels	800 (W) x RGB x 480 (H)	Pixels
3	Active Area	108 (W) × 64.8 (H)	mm
4	Pixel Pitch	0.135 (W) x 0.135 (H)	mm
5	Outline Dimension	120.7 (W) × 75.8 (H) × 17.1 (T)	mm
6	Number of Colors	16.7M	
7	Display Mode	IPS / Normally Black / Transmissive	
8	View Direction	Free direction	
9	Display Format	RGB vertical stripe	
10	Surface Treatment	Anti-Glare	
11	Contrast Ratio	600 (Typ.)	
12	Luminance (cd/m^2)	500 (Typ.)	cd/m2
13	HDMI		
12	Video Input Interface	(Compliance HDMI V1.4 and include HDCP decryption)	
14	Backlight	White LED	
15	Operation Temperature	-30 ~ 70	°C
16	Storage Temperature	-30 ~ 80	°C
17	Weight	TBD	Ø

#### 1.2 Features:



#### 2. MECHANICAL SPECIFICATION



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#### 3. PIN DESCRIPTION

3.1 HD	MI (CN1)		[HDMI A TYPE:PHD1611A0031E or compatible			
Pin No.	Symbol	I/0	Function	Note		
1	TMDS 2+	I	TMDS Data2+			
2	GND	Р	TMDS Data2 Shield			
3	TMDS 2-	I	TMDS Data2-			
4	TMDS 1+	I	TMDS Data1+			
5	GND	Р	TMDS Data1 Shield			
6	TMDS 1-	I	TMDS Data1-			
7	TMDS 0+	I	TMDS Data0+			
8	GND	Р	TMDS Data0 Shield			
9	TMDS 0-	I	TMDS Data0-			
10	TMDS CLK+	Ι	TMDS Clock+			
11	GND	Р	TMDS Clock Shield			
12	TMDS CLK-	I	TMDS Clock-			
13	CEC	I	CEC			
14	N.C.	-	N.C.			
15	DDC_SCL	I	IIC SCL to EDID ROM			
16	DDC_SDA	I/0	IIC SDA to EDID ROM			
17	GND	Р	DDC/CEC Ground			
18	HD_5V	Р	+5V Power			
19	HPD	0	Hot Plug Detect			

#### 3.2 Power Input(CN2) [WAFER P2.0mm:20

[WAFER P2.0mm:2001S-02-RTE or compatible]

Pin No.	Symbol	I/O	Function	Note
1	5.0V	Ρ	Power Supply +5V	
2	GND	Р	Ground	

#### 3.3 Back-light Control(CN3) [WAFER P1.25mm:1251F-03-ST-SE or compatible]

Pin No.	Symbol	1/0	Function	Note
1	GND	Р	Ground	
2	PWM	I	Back-light Dimming control (internal pull up to 3.3V)	*1
3	NC	-	No connection.	

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#### 4. ABSOLUTE MAXIMUM RATINGS

#### 4.2 Electrical Absolute Rating

#### 4.2.1 HDMI TFT LCD Module

ltom	Symbol	Val	ues	Upit	Note	
ltem	Symbol	Min	Max.	Unit	Note	
Power supply voltage	5.0V	4.5	5.5	V		

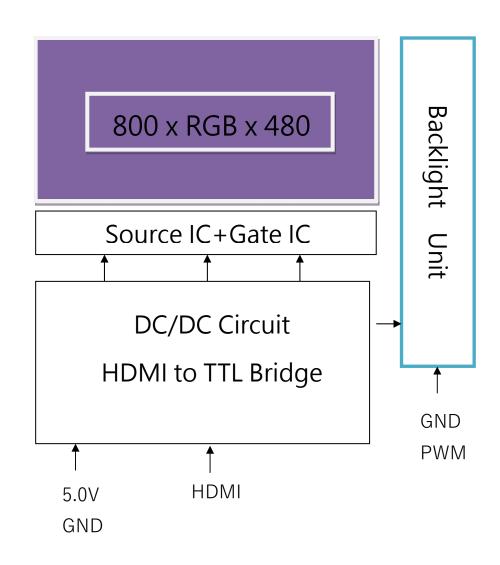
#### 4.2.2 Environment Absolute Rating

ltom	Symbol		Values		Unit	Noto
ltem	Symbol	Min	Тур	Max.	Unit	Note
Operating Temperature	Тор	-30	-	70	°C	Ambient
Storage Temperature	Tst	-30	-	80	°C	temperature



#### 5. BLOCK DIAGRAM

5.2 TFT LCD Module



#### 6. ELECTRICAL CHARACTERISTICS

#### 6.2 HDMI TFT LCD Module

ltem	Symbol		Values		Unit	Note
item	Symbol	Min	Тур.	Max.	Unit	NOLE
Supply Voltage	5.0V	4.5	5	5.5	V	
PWM frequency		200	-	200K	Hz	
PWM Dimming	Vpwm-ih	2	3.3	5	۷	
Voltage	VPWM-IL	-	-	0.8	۷	
Supply Current	ICC(5V)	-	TBD	-	mA	
LED life time		-	50000	-	Hr	(1)

Note 1:

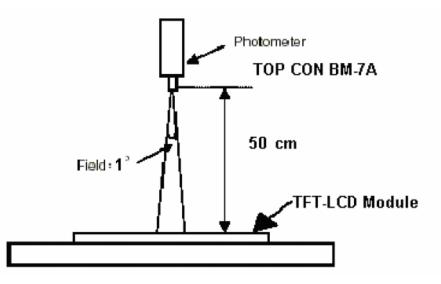
The "LED life time" is defined as the module brightness decrease to 50% original brightness that the ambient temperature is  $25^{\circ}$ C 60% RH.

#### 7. OPTICAL CHARACTERISTICS

ltem		Symbol	Condition	Min.	Тур.	Max.	Unit
Bright	ness			400	500		cd/m2
Unifor	mity	B-uni	Note1, Note 3,	70	75	-	%
V Contra	st Ratio	CR	$(\theta = 0^\circ)$	500	600		
Response Time		Tr + Tf	Normal		30	40	ms
Color	White	Wx	Viewing Angle)	0.260	0.310	0.360	
Chromaticity	white	Wy	Ang(C)	0.280	0.330	0.380	
	Horizontal	heta x+		70	80		
View angle	ΠΟΠΖΟΠΙΔΙ	<i>θ</i> x-	Center	70	80		
	Vertical	θ <b>Y</b> +	CR≥10	70	80		
	vertical	θ <b>Y</b> -		70	80		

Note : The following optical specifications shall be measured in a darkroom or equivalent state(ambient luminance  $\leq 1$  lux, and at room temperature). The operation temperature is 25°C±2°C. The measurement method is shown in Note1.

Note1: The method of optical measurement:

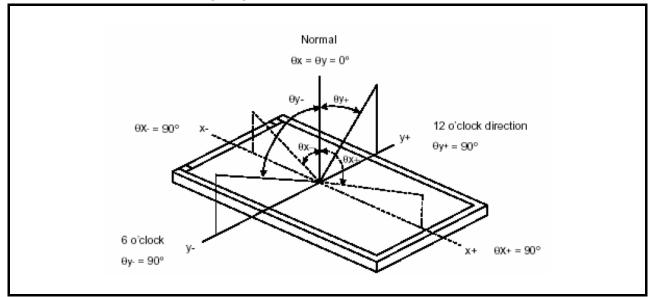


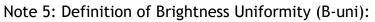
Note2: Measured at the center area of the panel and at the viewing angle of the  $\theta x = \theta y$ =0°

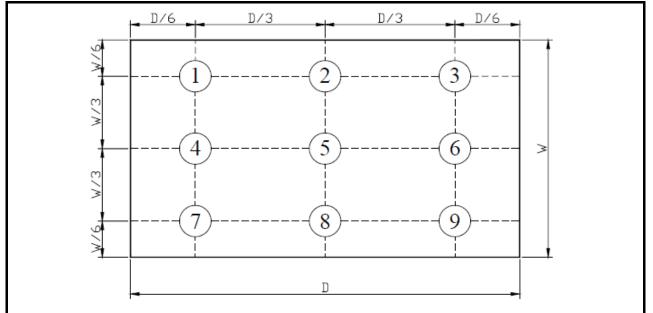
Note3: Definition of Contrast Ratio (CR):

CR = Luminance with all pixels in white state  $\div$  Luminance with all pixels in Black state

Note 4: Definition of Viewing Angle:





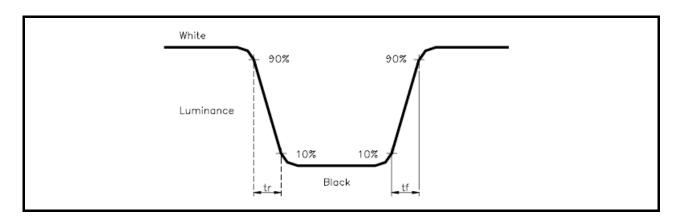


B-uni = (Minimum luminance of 9 points  $\div$  Maximum luminance of 9 points)X100%



Note 6: Definition of Response Time:

The Response Time is set initially by defining the "Rising Time (Tr)" and the "Falling Time (Tf)" respectively. Tr and Tf are defined as following figure



Note 7: Definition of Chromaticity:

The color coordinates (Wx,Wy),(Rx,Ry),(Gx,Gy),and (Bx,By) are obtained with all pixels in the viewing field at white, red, green, and blue states, respectively.

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#### 8. RELIABILITY

#### 8.1 Test Condition

8.1.1 Temperature and Humidity(Ambient Temperature) Temperature :  $25 \pm 5^{\circ}$ C Humidity :  $65 \pm 5^{\circ}$ 

## 8.1.2 OperationUnless specified otherwise, test will be conducted under function state.

- 8.1.3 ContainerUnless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.
- 8.1.4 Test Frequency In case of related to deterioration such as shock test. It will be conducted only once.

8.2	TESTS
<b>U. L</b>	

No.	ITEM	CONDITION CRITERION			
1	High Temperature Storage	80°C, 120 hrs			
2	Low Temperature Storage	-30°C, 120 hrs			
3	High Temperature Operating	70°C, 120 hrs			
4	Low Temperature Operating	-30°C, 120 hrs			
5	High Temperature/Humidity Non-Operating	40°C, 90%RH, 120 hrs			
6	Temperature Shock Non-Operating	-30°C $\leftrightarrow \rightarrow$ 80°C (0.5hr each), 100 cycles			
7	Vibration Test Non-Operating	Frequency:0 ~ 55 Hz Amplitude:1.5 mm Sweep Time:11min Test Period:6 Cycles for each Direction of X,Y,Z			
8	Electro-static Discharge	$\pm$ 2KV, Human Body Mode, 100pF/1500 $\Omega$			

Note1: The test sample have recovery time for 24 hours at room temperature before the function check. In the standard conditions, there is no any touch panel function NG issue occurred.

#### 8.3 JUDGMENT STANDARD

The judgment of the above test should be made as follow:

Pass: Normal display image with no obvious non-uniformity and no line defect. Partial transformation of the module parts should be ignored.

Fail: No display image, obvious non-uniformity, or line defects.



#### 8.4 INCOMING INSPECTION STANDARDS

No.	Parameter			Criteria			
110.	rarameter	Display function: No	Displa			ior)	
		Display function: No Display malfunction (Major) Contrast ratio (Black, White):					
		Does not meet spe			ne spec (l	Maior) (N	lote:3)
		Line Defect: No obv	ious V	ertical an	d Horizon	tal line d	lefect in bright
					r) (Note:1		ieleet in bright
		Point Defect : Active					
					· · · · ·	010.1)	
		Item	ACC	eptable r		Total	
				Active A	rea		
		Bright		2		-	
		Dark		4		5	
				т			
1	Operating						
		Non-uniformity: Vis					
		Forei <u>g</u> n material in	Black	or White	spots sha	pe (W>1	/4L)
		Zor			Class	6	
			1.00	ceptable	Of		AQL
		Dimension	<u>n</u>	umber	Defec	ts	Level
		Dimension D> 0.5		0			
			5	5	M diaman	_	15
		0.3 < D ≤ 0.	0	5 *	Mino		1.5
		D ≤ 0.3					
		D = (Long +			Disregard		
		Foreign Material in	Line c	or spiral s	hape (W≤	1/4L) (N	ote: 4)
			Zone	e 🗛	ceptable	Class	AQL
					number	Of	
		L (mm) W(i	mm)		lamper	Defects	Level
		L >5	W>0.	1	0		
		0.5 < L ≤ 5 0.0	03 < W	/≤0.1	5	Minor	1.5
		L ≤0.5	W≤0.0	)3	*		
			/:Widt		)isregard		
		Dimension: Outline					
		Bezel appearance			.)		
		Scratch on the pol			/		
			-	Accepta	Clas	s	AQL
				ble	Of Def		Level
		L (mm) W(m	m	number			
					N.4:		1.5
			>0.1	0	Mino	or	1.5
		L ≤ 3 W	≤0.1	3			
	External Inspection	-		th ∗:Di	-		
2	(non-operating)	Dent or bubble on t	he pola	arize (Not			<b>i</b>
		Zone	1	contable	Class	AQL	
				ceptable umber	Of	Leve	
		Dimension	$\neg$ "	unnbel	Defects	Leve	'
		D≤0.3		*	Minar	4.5	
		D≤0.5		3	Minor	1.5	
		5_0.0		-	l	1	1
		D = (Long + Sł	nort) / 2	2	∗ : Disr	egard	
		- (2011g · 01		-	. 2131	Jana	

			Definition
Class of	Major		It is a defect that is likely to result in failure or to reduce materially the
defects	wiajoi		usability of the product for the intended function.
uciects	Minor	AOL 15%	It is a defect that will not result in functioning problem with deviation
	Minor		classified.

Note1:

(a)Bright point defect is defined as point defect of R,G,B with area >1/2 pixel respectively (b)Dark point defect is defined as visible in full white pattern.

(c)Definition of distribution of point defect is as follows:

-minimum separation between dark point defects should be larger than 5mm.

-minimum separation between bright point defects should be larger than 5mm.

(d)Definition of joined bright point defect and joined dark point defect are as follows:

-Two or more joined bright point defects must be nil.

-Three joined dark point defects must be nil.

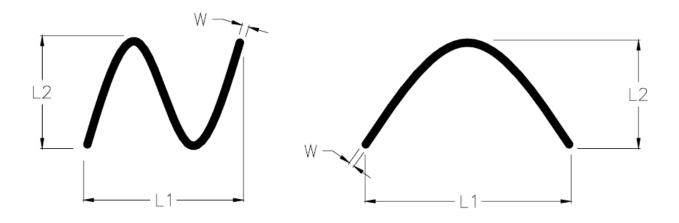
-Coupling of one dark and one bright point in junction is counted as one dark and bright spot with 1 pair maximum.

-Two Joined dark point is counted as two dark points with 2 pair maximum.

Note2: The external inspection should be conducted at the distance  $30\pm$  5cm between the eyes of inspector and the panel.

Note3: Luminance measurement for contrast ratio is at the distance  $50\pm$  5cm between the detective head and the panel with ambient luminance less than 1 lux. Contrast ratio is obtained at optimum view angle.

Note4: W-Width in mm , L-length of Max.(L1,L2) in mm.





#### 8.5 Sampling Condition

Unless otherwise agree in written, the sampling inspection shall be applied to the incoming inspection of customer.

Lot size: Quantity of shipment lot per model.

Sampling type: normal inspection, single sampling

Sampling table: MIL-STD-105E

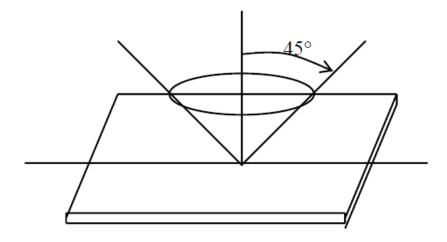
Inspection level: Level II

#### 8.6 Inspection conditions

The LCD shall be inspected under 40W white fluorescent light.

 $\theta \leq 45^{\circ}$  inspection under non-operating condition.

 $\theta \leq 5^{\circ}$  inspection under operating condition



#### 9. PRECAUTION RELATING PRODUCT HANDLING

- 9.1 SAFETY
- 9.1.1 If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.
- 9.1.2 If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.
- 9.2 HANDLING
- 9.2.1 Avoid any strong mechanical shock which can break the glass.
- 9.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module, be sure to ground your body and any electrical equipment you may be using.
- 9.2.3 Do not remove the panel or frame from the module.
- 9.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully, Do not touch, push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 9.2.5 Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
- 9.2.6 Do not touch the display area with bare hands , this will stain the display area.
- 9.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 9.2.8 To control temperature and time of soldering is  $280 \pm 10^{\circ}$ C and 3-5 sec.
- 9.2.9 To avoid liquid (include organic solvent) stained on LCM.
- 9.3 STORAGE
- 9.3.1 Store the panel or module in a dark place where the temperature is  $25^{\circ}C \pm 5^{\circ}C$  and the humidity is below 65% RH.
- 9.3.2 Do not place the module near organics solvents or corrosive gases.
- 9.3.3 Do not crush, shake, or jolt the module.

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