

AC/DC Converter Non-Isolation Buck Converter PWM method 2.6 W 13 V BM2P139TF Reference Board

User's Guide

< High Voltage Safety Precautions >

♦ Read all safety precautions before use

Please note that this document covers only the BM2P139TF evaluation board (BM2P139TF-EVK-001) and its functions. For additional information, please refer to the datasheet.

To ensure safe operation, please carefully read all precautions before handling the evaluation board



Depending on the configuration of the board and voltages used,

Potentially lethal voltages may be generated.

Therefore, please make sure to read and observe all safety precautions described in the red box below.

Before Use

- [1] Verify that the parts/components are not damaged or missing (i.e. due to the drops).
- [2] Check that there are no conductive foreign objects on the board.
- [3] Be careful when performing soldering on the module and/or evaluation board to ensure that solder splash does not occur.
- [4] Check that there is no condensation or water droplets on the circuit board.

During Use

- [5] Be careful to not allow conductive objects to come into contact with the board.
- [6] Brief accidental contact or even bringing your hand close to the board may result in discharge and lead to severe injury or death.

Therefore, DO NOT touch the board with your bare hands or bring them too close to the board. In addition, as mentioned above please exercise extreme caution when using conductive tools such as tweezers and screwdrivers.

- [7] If used under conditions beyond its rated voltage, it may cause defects such as short-circuit or, depending on the circumstances, explosion or other permanent damages.
- [8] Be sure to wear insulated gloves when handling is required during operation.

After Use

- [9] The ROHM Evaluation Board contains the circuits which store the high voltage. Since it stores the charges even after the connected power circuits are cut, please discharge the electricity after using it, and please deal with it after confirming such electric discharge.
- [10] Protect against electric shocks by wearing insulated gloves when handling.

This evaluation board is intended for use only in research and development facilities and should by handled only by qualified personnel familiar with all safety and operating procedures.

We recommend carrying out operation in a safe environment that includes the use of high voltage signage at all entrances, safety interlocks, and protective glasses.

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User's Guide

AC/DC Converter

Non-Isolation Buck Converter PWM method Output 2.6 W 13 V

BM2P139TF Reference Board

BM2P139TF-EVK-001

The BM2P139TF-EVK-001 evaluation board outputs 13 V voltage from the input of 90 Vac to 264 Vac. The output current supplies up to 0.2 A. BM2P139TF which is PWM method DC/DC converter IC built-in 650 V MOSFET is used.

The BM2P139TF contributes to low power consumption by built-in a 650 V starting circuit. Built-in current detection resistor realizes compact power supply design.

Current mode control imposes current limitation on every cycle, providing superior performance in bandwidth and transient response.

The switching frequency is 100 kHz in fixed mode. At light load, frequency is reduced and high efficiency is realized. Built-in frequency hopping function contributes to low EMI. Low on-resistance 9.5 Ω 650 V MOSFET built-in contributes to low power consumption and easy design.



Figure 1. BM2P139TF-EVK-001

Electronics Characteristics

Not guarantee the characteristics, is representative value.

Unless otherwise noted :V_{IN} = 230 Vac, I_{OUT} = 150 mA, Ta:25 °C

Parameter	Min	Тур	Max	Units	Conditions
Input Voltage Range	90	230	264	Vac	
Input Frequency	47	50/60	63	Hz	
Output Voltage	11.7	13.0	14.3	V	
Maximum Output Power	-	-	2.6	W	I _{OUT} = 200 mA
Output Current Range (NOTE1)	2	150	200	mA	
Stand-by Power	-	33	-	mW	I _{OUT} = 0 A
Efficiency	-	79.1	-	%	
Output Ripple Voltage (NOTE2)	-	34	-	mVpp	
Operating Temperature Range	-10	+25	+65	\mathcal{C}	

(NOTE1) Please adjust operating time, within any parts surface temperature under 105 $^{\circ}$ C

(NOTE2) Not include spike noise

Operation Procedure

- 1. Operation Equipment
 - (1) AC Power supply 90 Vac~264 Vac, over 10W
 - (2) Electronic Load capacity 0.20 A
 - (3) Multi meter
- 2. Connect method
 - (1) AC power supply presetting range 90~264 Vac, Output switch is off.
 - (2) Load setting under 0.20 A. Load switch is off.
 - (3) AC power supply N terminal connect to the board AC (N) of CN1, and L terminal connect to AC(L).
 - (4) Load + terminal connect to VOUT, GND terminal connect to GND terminal
 - (5) AC power meter connect between AC power supply and board.
 - (6) Output test equipment connects to output terminal
 - (7) AC power supply switch ON.
 - (8) Check that output voltage is 13 V.
 - (9) Electronic load switch ON
 - (10) Check output voltage drop by load connect wire resistance



CN1: from the top AC (L), AC (N)

Figure 2. Connection Circuit

Deleting

Maximum Output Power Po of this reference board is 2.6 W. The derating curve is shown on the right. If ambient temperature is over 40 ℃, Please adjust load continuous time by o ver 105 ℃ of any parts surface temperature.

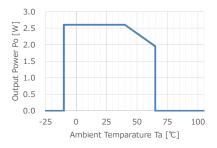


Figure 3. Temperature Deleting curve

Application Circuit

V_{IN} = 90 ~ 264 Vac, V_{OUT} = 13 V

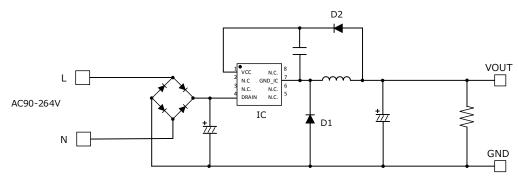


Figure 4. BM2P129TF-EVK-001 Application Circuit

The BM2P139TF is non-insulation method without opto-coupler and feeds back the VCC voltage to 13.0 V typ. This VCC voltage is the voltage between the VCC pin and the GND_IC pin.

The output voltage VOUT is defined by the following equation.

$$VOUT = V_{CNT} + V_{FD2} - V_{FD1}$$

V_{CNT}: VCC Control Voltage

V_{FD1}: Forward Voltage of diode D1 V_{FD2}: Forward Voltage of diode D2

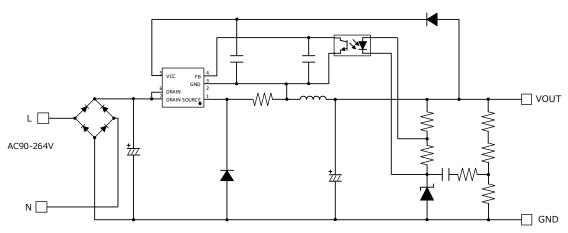


Figure 5. General Buck converter application circuit

Compared to the general Buck converter as shown above, the number of parts is reduced because the feedback circuit is not required. However, the output voltage may rise at light load because the VCC voltage and the output voltage that are fed back are different. In that case, please put a resistance on the output terminal and lower the output voltage.

BM2P139TF Overview

Feature

- PWM Frequency =100kHz
- PWM current mode method
- Frequency hopping function
- Burst operation at light load
- Built-in 650 start circuit
- Built-in 650V switching MOSFET
- VCC pin under voltage protection
- VCC pin over voltage protection
- Over current limiter function per cycle
- Soft start function

Key specifications

Power Supply Voltage Operation Range:

VCC: 10.60 V to 14.05 V

DRAIN: to 650 V

Normal Operation Current: 0.85 mA(Typ)

Burst Operation Current: 0.45 mA(Typ)

Oscillation Frequency: 100 kHz(Typ)

Operation Temperature Range: -40 ℃ ~ +105 ℃

Application

LED lights, air conditioners, and cleaners, (etc.).

$W(Typ) \times D(Typ) \times H(Typ)$

MOSFET Ron:

SOP-J8 5.00 mm x 6.20 mm x 1.71 mm

Pitch 1.27 mm

9.5 Ω (Typ.)



Figure 6. SOP8 Package

- (*) Product structure: Silicon monolithic integrated circuit This product has no designed protection against radioactive rays
- (*) Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.

Table 1. BM2P139TF Pin description

No	No. Name I/O Function		ESD	Diode	
NO.	Name	2	Function	VCC	GND
1	VCC		Power Supply input pin	1	✓
2	-	-	-	-	-
3	-	-	-	-	-
4	DRAIN	I/O	MOSFET DRAIN pin	-	✓
5	-	-	-	-	-
6		-	-	-	-
7	GND_IC	I/O	GND pin	>	-
8		-	-	-	-

Design Overview

1 Important Parameter

■ V_{IN} : Input Voltage Range AC 90 V ~ 264 Vac (DC 100 V ~ 380 V)

■ V_{OUT} : Output Voltage DC 13 V
■ I_{OUT}(Typ) : Constant Output Current 0.15 A

■ I_{OUT}(Max) : Max Output Current 0.20 A

f_{SW}: Switching Frequency Min:94 kHz, Typ:100 kHz, Max:106 kHz
 Ipeak(Min): Over Current Limit Min:0.395 A, Typ:0.450 A, Max:0.505A

2 Coil Selection

2.1 Determining coil inductance

The switching operation mode determines the L value so that it becomes as discontinuous mode (DCM) as possible. In the continuous mode (CCM), reverse current in trr of the diode flows, which leads to an increase in power loss of diode. Furthermore, this reverse current becomes the peak current when the MOSFET is ON, and the power loss of the MOSFET also increases. The constant load current I_{OUT} (Typ): 0.15 A, the peak current I_L flowing through the inductor is:

$$I_P(BCM) = I_{OUT}(Typ) \times 2 = 0.3$$
 [A]

It tends to be in continuous mode (CCM) when the input voltage drops. Calculate with input voltage minimum voltage 100 Vdc. From the output voltage V_{OUT} : 13 V and the diode V_{F} : 1 V, Calculate the maximum value of Duty: Duty (Max).

$$Duty(max) = \frac{V_{OUT} + VF}{V_{IN}(Min)}$$

From the minimum switching frequency f_{SW} (Min) = 94 kHz, Calculate on time ton (Max)

$$ton(Max) = \frac{Duty(Max)}{f_{SW}(Min)} = 1.49 [\mu sec]$$

Calculate L value to operate in discontinuous mode.

$$L < ton(Max) \times \frac{V_{IN}(Min) - V_{OUT}}{I_P} = 431.9 \quad [\mu H]$$

Then, the L value is provisionally selected to be 330 μH in consideration of generality.

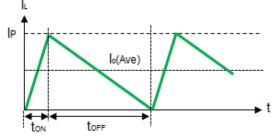


Figure 7. Coil current waveform in BCM

2.1 Determining coil inductance - Continued

Also, calculate L value so that the overcurrent detection becomes maximum load current I_{OUT} : 200 mA or more. Overcurrent detection is calculated by the current flowing through the MOSFET when operating in continuous mode at the minimum switching frequency f_{SW} (Min) = 94 kHz. When the current flowing through the MOSFET (\neq the coil current at switching ON) exceeds the minimum value Ipeak (Min): 0.395 A of the overcurrent detection current, the MOSFET is turned OFF. Since a delay of approximately tdly = 0.1 µsec occurs, in reality, the peak current exceeds the Ipeak value and the peak current becomes Ip. The peak current Ip is obtained by setting the current slope at switching ON to ΔI_L ,

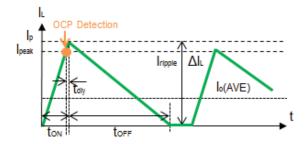


Figure 8. Coil waveform at overcurrent detection (DCM)

The peak current IP at the time of over current detection is

$$I_P = I_{PEAK}(Min) + \Delta I_L \times tdly$$

$$I_P = I_{PEAK}(Min) + \frac{V_{IN}(Min) - V_{OUT}}{L} \times tdly = 421.4$$
 [mA]

Assuming the discontinuous mode (DCM), Switching ON time: ton, OFF time: toff are

$$t_{ON}(DCM) = \frac{I_P \times L}{V_{IN}(Min) - V_{OUT}} = 1.60$$
 [µsec]

$$t_{OFF}(DCM) = \frac{I_P \times L}{V_{OUT} + V_F} = 9.93 \text{ [µsec]}$$

$$t_{ON}(DCM) + t_{OFF}(DCM) = 11.53$$
 [µsec]

Since the total of ON time and OFF time is more than 10.64 µsec in switching cycle, it becomes continuous mode (CCM) when detecting over current. The current at the time of overcurrent detection in continuous mode (CCM): IOUT (LIM) is

$$I_{OUT}(LIM) = I_P - \frac{(V_{OUT} + V_F) \times (V_{IN}(Min) - V_{OUT})}{2 \times V_{IN}(Min) \times f_{SW} \times L} = 225.1 \text{ [mA]}$$

It is confirmed that the minimum over current detection current is 225.1 mA and the maximum load current is 200 mA or more.

2 Coil Selection - Continued

2.2 Inductor Current Calculation

Calculate the maximum peak current of the inductor. The condition where the peak current is maximized is when the input voltage is the maximum voltage VIN (Max): 380 V, the maximum load current lo (Max): 0.20 A, and the switching frequency is 106 kHz at the minimum. The peak current IP of the coil is given by the following formula.

$$I_P = \sqrt{\frac{2 \times I_O \times (V_{IN}(Max) - V_O) \times (V_O + V_F)}{F_{SW}(Max) \times L \times (V_{IN} + V_F)}} = 393 \text{ [mA]}$$

Select a coil with an rated current of 0.393 A or more.

In this EVK, we use inductance value: 330 μ H, rated: 0.65 A product

Radial inductor (closed magnetic circuit type) Core Size Φ 7.8 mm x 7.5 mm

Product: 744 731 331

Manufacture: Wurth Electronix

3 Diode Selection

3.1 Flywheel Diode: D1

Flywheel diode uses fast diode (fast recovery diode). The reverse voltage of the diode is VIN (Max): 380 V when the output voltage at startup is 0 V. Consider the derating and select 600 V diode. The condition where the effective current of the diode is maximized is when the input voltage is the maximum voltage V_{IN} (Max): 380 V, the maximum load current lo (Max): 0.20 A, and the switching frequency is 94 kHz at the minimum.

$$Duty = \frac{V_{OUT} + V_F}{V_{IN}(Max)} = 3.7$$
 [%]

The average current Ip of the diode is calculated from the peak current Ip: 0.393 A by the following formula

$$I_D(rms) = I_P \times \sqrt{\frac{1 - Duty}{3}} = 0.222$$
 [A]

Select the rated current of 0.222 A or more.

In fact, we used RFN1LAM6S of 0.8 A / 600 V product as a result of mounting the board and considering the parts temperature.

3.2 VCC Rectifier Diode: D2

Rectifier diodes are used for diodes to supply VCC. The reverse voltage applied to the diode is VIN (Max): 380 V. Consider the derating and select 600 V diode. Since the current flowing to the IC is small enough, we use the 0.2 A / 600 V RRE02VSM6S.

Design Overview - Continued

4 Capacitor Selection

4.1 Input Capacitor: C1

The input capacitor is determined by input voltage V_I and output power P_{OUT}. As a guide, for an input voltage of 90 to 264 Vac, 2 x Pout [W] µF. For 176 to 264 Vac, set 1 x Pout [W] µF. Since the output power Pout = 2 W, 4.7 µF / 400 V is selected with a guidline of 5.2 µF.

4.2 VCC Capacitor: C3

The VCC capacitor C3 is required for stable operation of the device and stable feedback of the output voltage. A withstand voltage of 25 V or more is required, and 1.0 μF to 4.7 μF is recommended. 1 μF / 50 V is selected.

4.3 Output Capacitor: C2, C4

For the output capacitor, select output voltage Vo of 25 V or more in consideration of derating. For C2 electrolytic capacitors, capacitance, impedance and rated ripple current must be taken into consideration.

The output ripple voltage is a composite waveform generated by electrostatic capacity: Cout, impedance: ESR when the ripple component of inductor current: ΔI_L flows into the output capacitor and is expressed by the following formula.

$$\Delta Vripple = \Delta I_L \times \left(\frac{1}{8 \times Cout \times f_{sw}}\right) + ESR$$

The inductor ripple current is

$$\Delta I_L = 2 \times \{I_P - I_{OUT}(max)\} = 2 \times (0.393 - 0.200) = 0.386$$
 [A]

For this EVK, we use electrostatic capacity: 220 μF, ESR: 0.075 Ω, and the design value of output ripple voltage is less than 100 mV.

$$\Delta Vripple = \Delta I_L \times \left\{ \left(\frac{1}{8 \times Cout \times f_{SW}} \right) + ESR \right\} = 0.386 \times \left\{ \left(\frac{1}{8 \times 220 \mu \times 100 k} \right) + 0.075 \right\} = 31.1 \quad \text{[mV]}$$

Next, check whether the ripple current of the capacitor satisfies the rated ripple current. Inductor ripple current RMS conversion,

$$I_L[rms] = \Delta I_L \times \sqrt{\frac{1}{3}} = 0.223$$
 [A]

The ripple current of the capacitor is

$$I_C[rms] = \sqrt{I_L^2 - I_{OUT}^2} = \sqrt{0.223^2 - 0.200^2} = 0.099$$
 [A]

4.3 Output Capacitor C2, C4 - Continued

Select a rated current of 0.099 A or more.

The output capacitor C2 used a rated ripple current of 0.75 A at 220 μF / 25 V.

C8 has added a 0.1 μF ceramic capacitor to reduce switching noise.

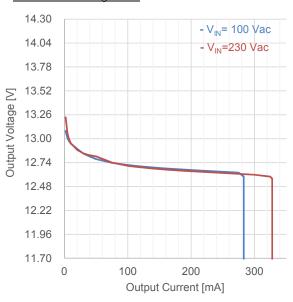
5. Resistor Selection

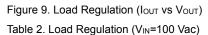
5.1 Bleeder Resister: R1

Because it is indirectly fed back to the output voltage, the output voltage increases at light load. This board uses bleeder resistance for its improvement. Reducing the resistance value improves the rise in the output voltage of the light load, but increases the power loss. $10 \text{ k}\Omega$ / 0.1 W is used.

Performance Data

Constant Load Regulation





l _{out}	V _{OUT}	Efficiency		
50 mA	12.779 V	78.40 %		
100 mA	12.713 V	81.70 %		
150 mA	12.681 V	82.52 %		
200 mA	12.659 V	81.59 %		

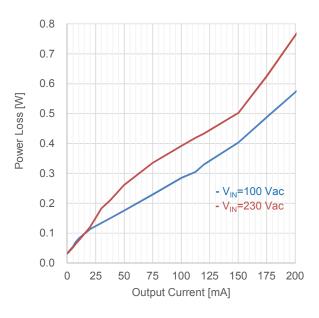


Figure 11. Load Regulation (Iout vs PLOSS)

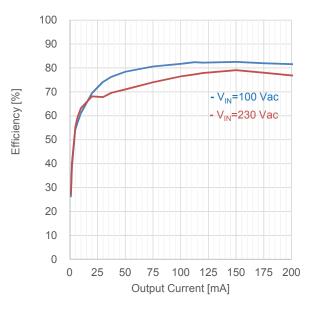


Figure 10. Load Regulation (IouT vs Efficiency)

Table 3. Load Regulation (V_{IN}=230 Vac)

l _{out}	V _{OUT}	Efficiency		
50 mA	12.807 V	70.99 %		
100 mA	12.705 V	76.44 %		
150 mA	12.669 V	79.12 %		
200 mA	12.647 V	76.86 %		

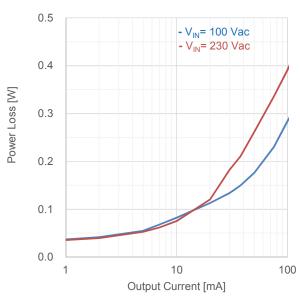


Figure 12. Load Regulation (Iout vs PLOSS)

Table 4. Load Regulation : V_{IN} =100 Vac

Table 5. Load Regulation: V_{IN}=230 Vac

Vin [Vac]	Pin [W]	V оит [V]	Iо∪т [A]	Ро ит [W]	PLOSS [W]	Efficiency [%]	VIN [Vac]	Pin [W]	V оит [V]	Iо∪т [A]	Ро ит [W]	PLOSS [W]	Efficiency [%]
100	0.032	13.242	0.0	0.000	0.032	0.00	230	0.033	13.641	0.0	0.000	0.033	0.00
100	0.050	13.137	1.0	0.013	0.037	26.27	230	0.049	13.366	1.0	0.013	0.036	27.28
100	0.068	13.084	2.0	0.026	0.042	38.48	230	0.066	13.233	2.0	0.026	0.040	40.10
100	0.120	13.006	5.0	0.065	0.055	54.19	230	0.118	13.057	5.0	0.065	0.053	55.33
100	0.159	12.976	7.0	0.091	0.068	57.13	230	0.153	13.002	7.0	0.091	0.062	59.49
100	0.212	12.947	10.0	0.129	0.083	61.07	230	0.205	12.953	10.0	0.130	0.075	63.19
100	0.371	12.892	20.0	0.258	0.113	69.50	230	0.378	12.879	20.0	0.258	0.120	68.14
100	0.519	12.840	30.0	0.385	0.134	74.22	230	0.568	12.841	30.0	0.385	0.183	67.82
100	0.630	12.813	37.5	0.480	0.150	76.27	230	0.691	12.825	37.5	0.481	0.210	69.60
100	0.815	12.779	50.0	0.639	0.176	78.40	230	0.902	12.807	50.0	0.640	0.262	70.99
100	1.185	12.738	75.0	0.955	0.230	80.62	230	1.291	12.740	75.0	0.956	0.336	74.01
100	1.556	12.713	100.0	1.271	0.285	81.70	230	1.662	12.705	100.0	1.271	0.392	76.44
100	1.734	12.704	112.5	1.429	0.305	82.42	230	1.847	12.695	112.5	1.428	0.419	77.32
100	1.854	12.699	120.0	1.524	0.330	82.19	230	1.956	12.690	120.0	1.523	0.433	77.85
100	2.305	12.681	150.0	1.902	0.403	82.52	230	2.402	12.669	150.0	1.900	0.502	79.12
100	2.705	12.670	175.0	2.217	0.488	81.97	230	2.840	12.657	175.0	2.215	0.625	77.99
100	3.103	12.659	200.0	2.532	0.571	81.59	230	3.291	12.647	200.0	2.529	0.762	76.86
100	3.425	12.651	220.0	2.783	0.642	81.26	230	4.190	12.627	250.0	3.157	1.033	75.34
100	3.912	12.640	250.0	3.160	0.752	80.78	230	4.662	12.618	275.0	3.470	1.192	74.43
100	4.330	12.631	275.0	3.474	0.856	80.22	230	5.138	12.608	300.0	3.782	1.356	73.62
100	4.460	12.590	283.0	3.563	0.897	79.89	230	5.618	12.588	325.0	4.091	1.527	72.82
100	0.050	0.000	284.0	0.000	0.050	0.00	230	5.721	12.565	328.0	4.121	1.600	72.04
							230	0.130	0.000	329.0	0.000	0.130	0.00

Line Regulation 14.30 14.04 13.78 - I_{OUT}= 10 mA - I_{OUT}=100 mA Output Voltage [V] 13.52 - I_{OUT}=150 mA 13.26 - I_{OUT}=200 mA 13.00 12.74 12.48 12.22 11.96 11.70 80 100 120 140 160 180 200 220 240 260 280 Input Voltage [Vac]

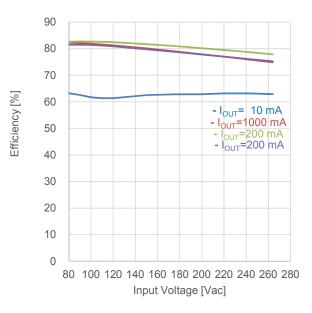
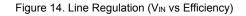
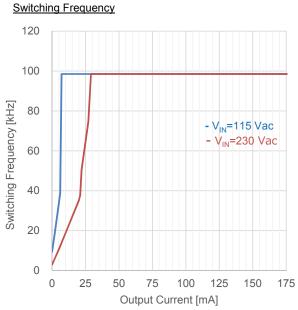
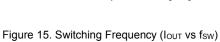


Figure 13. Line Regulation (V_{IN} vs V_{OUT})







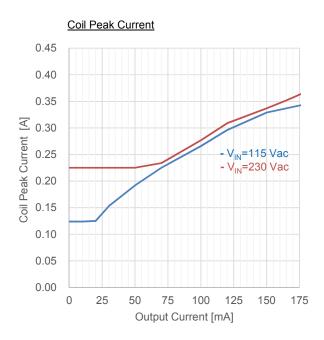


Figure 16. Coil Peak Current (Iout vs IP)

Output Ripple Voltage

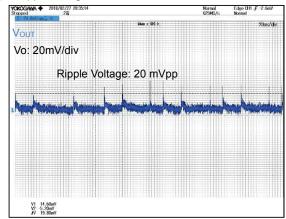


Figure 17. V_{IN} = 115 Vac, I_{OUT} = 10 mA

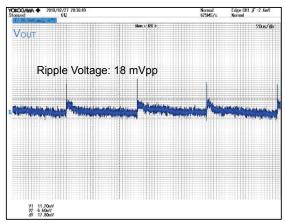


Figure 18. V_{IN} = 230 Vac, I_{OUT} = 10 mA

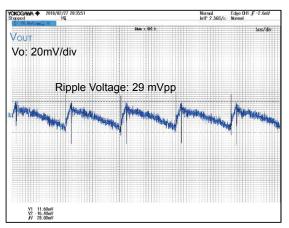


Figure 19. V_{IN} = 115 Vac, I_{OUT} = 0.15 A

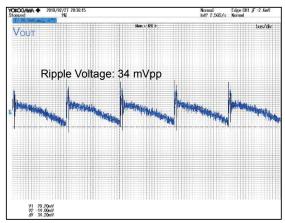


Figure 20. $V_{IN} = 230 \text{ Vac}$, $I_{OUT} = 0.15 \text{ A}$

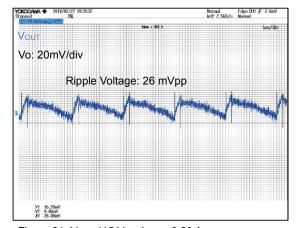


Figure 21. V_{IN} = 115 Vac, I_{OUT} = 0.20 A

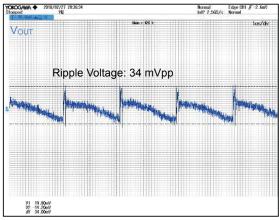


Figure 22. V_{IN} = 230 Vac, I_{OUT} = 0.20 A

Parts surface temperature

Table 6. Parts surface temperature

※Ta = 25 ℃, measured 30 minutes after setup

	Condition						
Part	V _{IN} =90 Vac, I _{OUT} =0.15 A	V _{IN} =90 Vac, I _{OUT} =0.20 A	V _{IN} =264 Vac, I _{OUT} =0.15 A	V _{IN} =264 Vac, I _{OUT} =0.20 A			
IC1	48.9 ℃	59.1 ℃	64.6 ℃	89.5 ℃			
D1	51.8 ℃	57.0 ℃	58.4 ℃	69.4 ℃			
L1	49.4 ℃	51.4 ℃	61.4 ℃	71.5 ℃			

2018.3

Schematics

 $V_{IN} = 90 \sim 264 \text{ Vac}, V_{OUT} = 13 \text{ V}$

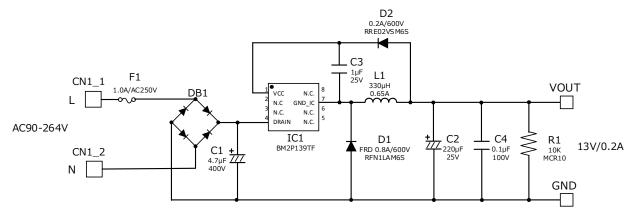


Figure 23. BM2P139TF-EVK-001 Schematics

Bill of Materials

Table 7. BoM of BM2P139TF-EVK-001

Part Reference	Qty.	Туре	Value	Description	Part Number	Manufacture	Configuration mm (inch)
C1	1	Electrolytic	4.7 µF	400 V, ±20%	860 021 374 008	Wurth	-
C2	1	Electrolytic	220 μF	25 V, ±20%	860 080 474 010	Wurth	-
C3	1	Ceramic	1 μF	25 V, X7R, ±20%	TMK107B7105MA-T	Taiyo Yuden	1608 (0603)
C4	1	Ceramic	0.1 μF	100 V, X7R, ±20%	HMK107B7104MA-T	Taiyo Yuden	1608 (0603)
CN1	1	Connector	-	2pin	B2P-VH	JST	-
D1	1	FRD	0.8 A	600 V	RFN1LAM6S	ROHM	PMDS
D2	1	Diode	0.2 A	600 V	RRE02VSM6S	ROHM	TUMD2SM
DB1	1	Bridge	1 A	800 V	D1UBA80-7062	Shindengen	SOPA-4
F1	1	Fuse	1 A	250 V	39211000000	Littelfuse	-
IC1	1	AC/DC Converter	-	-	BM2P139TF	ROHM	SOP8
L1	1	Coil	330 µH	0.65 A	744 731 331	Wurth	-
R1	1	Resistor	10k Ω	0.1 W, ±5%	MCR10EZPJ103	ROHM	2012 (0805)

Layout

Size: 18 mm x 40 mm

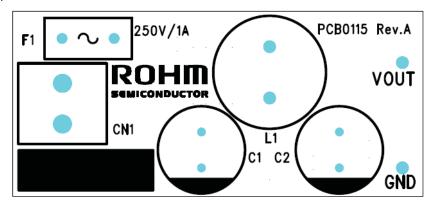


Figure 24. TOP Silkscreen (Top view)

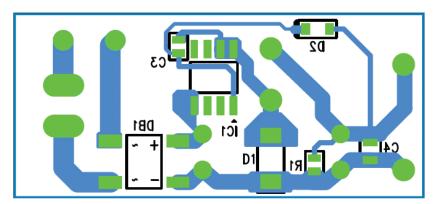


Figure 25. Bottom Layout (TOP View)

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