

AMP Standard Terminals and Splices





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Product Facts

- Solderless terminals and splices performs up to today's standards for reliable termination in applications ranging from control circuits to heavy duty power wiring
- This catalog describes only standard terminals and splices accommodating wire sizes from 26 AWG through 4/0 AWG
- These terminals are preinsulated and color coded by wire size for easy identification
- Funnel entry on many terminals allows for easy wire insertion for high speed production
- Nylon or vinyl insulation provides high dielectric strength
- The serration or dimple feature inside the terminal barrel provides exceptional barrel contact and tensile strength
- Special plating process creates a high resistance to corrosion
- Use of AMP application tooling is designed for uniform high quality terminations
- UL, CSA, Military Approved

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Numerical values

To convert U.S. customary unit values in this catalog to their metric equivalents, use the following formulas:

| To convert from | to | Multiply by |
|-------------------------------|--------------------------|------------------------------|
| inch | millimeter (mm) | 2.540000 x 10 |
| inch | metre (m) | 2.540000 x 10 ⁻² |
| inch | centimeter (cm) | 2.540000 |
| foot | metre (m) | 3.0480000 x 10 ⁻¹ |
| pound-force | newton (N) | 4.448222 |
| bar | pascal (Pa) | 1.000000 x 10 ⁵ |
| pound-force/inch ² | pascal (Pa) | 6.894757 x 10 ³ |
| pound-mass | kilogram (kg) | 4.535924 x 10 ⁻¹ |
| ounce-mass | kilogram (kg) | 2.834952 x 10 ⁻² |
| To convert with aire | (ANAC) to the equivalent | mantuin value vaina the |

To convert wire size (AWG) to the equivalent metric value using the circular mil area of the wire, use the following formula:

circular mil area (CMA)/1550.003 = square millimeter (mm^2)

Note: Dimensions in this catalog are for reference purposes only. Customer drawings are available on request.

Specifications subject to change. Consult Tyco Electronics for latest design specifications.

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Call Technical Support: 1-800-522-6752

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Terminals and Splices



PIDG Terminals and Splices Page 7(Insulation Restricting
Terminals also)



PIDG FASTON Terminals and Splices Page 33 (Insulation Restricting Terminals also)



PLASTI-GRIP Terminals and Splices Page 37



TERMINYL Terminals and Splices Page 53



CERTI-SEAL Splices Page 57



Ordering Information

This catalog is designed for easy selection of terminal type to meet your needs. All terminals and splices are cataloged by tongue type and wire size.

If the part number is known, refer to the numerical index at the back of this catalog for page location of tabular information. In many instances the part is available in loose piece as well as tape mounted. FASTON terminals are available in strip form. When ordering tape mounted parts, specify the terminal or splice part number, the total quantity of parts required, the part number of the tooling to be used and the type of packaging desired (if applicable). The table shown at top right, lists the wire sizes available and the quantity per package for tape mounted and loose piece.

Insulated terminals and splices are color coded to indicate wire range and to help match the terminal with the appropriate tool. The table shown at right identifies the specific wire range insulation color.

Standard Packaging Quantities

| Wire Size Range AWG | Packaging Quantity Loose Piece | Tape Mounted |
|------------------------|-----------------------------------|--------------|
| 26-22 | 1M/Box | 2,500/Reel |
| 22-14 | 1M/Box | 5,000/Reel |
| 16-14 H.D. | 500/Box | 2,500/Reel |
| 12-10 | 500/Box | 2,500/Reel |
| 8 thru 4 | 100/Box | _ |
| 2 thru 4/0 | 50/Box | _ |

Note: Package quantities may vary with specific part numbers.

Insulation Color Code

| Insulation Color Code | Wire Size Range AWG | Comments |
|--------------------------|------------------------|------------|
| Yellow | 26-22 | _ |
| Transparent | 24-20 | _ |
| Red | 22-16 | _ |
| Blue | 16-14 | _ |
| Yellow/Black | 16-14 | Heavy Duty |
| Yellow | 12-10 | _ |
| Red | 8 | _ |
| Blue | 6 | _ |
| Yellow | 4 | _ |
| Red | 2 | _ |
| Blue | 1/0 | _ |
| Yellow | 2/0 | _ |
| Red | 3/0 | _ |
| Blue | 4/0 | _ |

Terminals and Splices Performance Specifications

For detailed test information and product specifications, request appropriate report or refer to the applicable specification listed in the following table.

| Product Type | Test Report Number | Application Specification |
|---|-----------------------|---------------------------|
| PIDG Terminals Nylon Insulation | 501-31 | MIL-T-7928 |
| PIDG Insulation Restriction Terminals | GPR-575-69 110-236 | MIL-T-7928/1 |
| PIDG FASTON Terminals | _ | UL310 |
| PLASTI-GRIP Terminals | 110-11514 | UL486 |
| TERMINYL Terminals | 110-178 | MIL-T-7928 |
| CERTI-SEAL Terminals | _ | _ |



Terminal and Splices Performance Specifications (Continued)

The many millions of AMP terminals and splices that have given ten, fifteen and twenty years of service are ample proof of the testing and research that went into their design and manufacturing. Like all AMP solderless wiring devices, they are thoroughly tested to conform to standards of performance under heavy usage. Tests conducted in Tyco Electronics laboratories and research facilities, some of the best-equipped in their field, indicate that these terminals and splices meet or exceed applicable industrial requirements and military specifications. The result of some of the most popular tests are tabulated here.

Upon request, a formal test report will be supplied to support these values and document additional performance requirements not listed.

MIL-T-7928

| Wire | Group III Tensile Strength After Spec. Vibration - Lb. | | Group VI Tensile Strength After Corrosion - Lb. |
|------|--|---------------|---|
| Size | Min. lb. | Terminal Type | Terminal Type |
| | | PIDG | PIDG |
| 26 | 7 | 11.7 | 10.7 |
| 24 | 10 | 19.8 | 19.2 |
| 22 | 15 | 29.0 | 23.5 |
| 20 | 19 | 37.7 | 46.5 |
| 18 | 38 | 58.9 | 70.5 |
| 16 | 50 | 78.5 | 81.9 |
| 14 | 70 | 100 | 105 |
| 12 | 110 | 209 | 213 |
| 10 | 150 | 247 | 282 |
| | | TERMINYL | TERMINYL |
| 8 | 225 | 299 | 310 |
| 6 | 300 | 600 | 609 |
| 4 | 400 | 784 | 835 |
| 2 | 550 | 1,035 | 1,136 |
| 1/0 | 700 | 1,781 | 1,767 |
| 2/0 | 750 | 1,787 | 1,721 |
| 3/0 | 825 | 2,845 | 2,880 |
| 4/0 | 875 | 3.048 | 3,268 |

MIL-T-7928

| Wire | Specification Maximum | Group II Millivolt Drop After Current Cycling ² | Group III Millivolt Drop After Vibration ² | Group VI Millivolt Drop After Corrosion² |
|------|-----------------------------|--|---|--|
| Size | Millivolt Drop ¹ | Terminal Type | Terminal Type | Terminal Type |
| | | PIDG | PIDG | PIDG |
| 26 | 9.2 | 3.2 | 3.1 | 3.3 |
| 24 | 7.9 | 2.6 | 4.9 | 2.9 |
| 22 | 9.0 | 4.5 | 3.8 | 6.0 |
| 20 | 7.5 | 3.6 | 3.8 | 3.6 |
| 18 | 7.2 | 3.1 | 3.6 | 3.1 |
| 16 | 7.7 | 3.6 | 3.7 | 3.9 |
| 14 | 7.7 | 3.7 | 4.0 | 3.6 |
| 12 | 8.4 | 4.0 | 4.6 | 4.2 |
| 10 | 7.5 | 3.3 | 3.6 | 3.3 |
| | | TERMINYL | TERMINYL | TERMINYL |
| 8 | 5.2 | 3.7 | 3.8 | 4.2 |
| 6 | 5.7 | 4.3 | 4.1 | 4.1 |
| 4 | 5.4 | 4.1 | 4.0 | 4.1 |
| 2 | 5.5 | 5.5 4.2 4.2 | | 4.2 |
| 1/0 | 6.8 | 4.4 | 4.3 | 4.4 |
| 2/0 | 6.7 | 4.2 | 4.2 | 4.2 |
| 3/0 | 6.3 | 4.2 | 4.1 | 4.1 |
| 4/0 | 6.4 | 4.0 | 4.1 | 4.1 |

Value is millivolt drop permitted after test plus equal length of wire.

²Value includes equal length of wire.



Terminal Stud Hole Size

Use to Select Proper Size Terminal

The chart shows sizes and dimensions of various studs and the corresponding terminal stud hole sizes used with AMP devices.

For example, with stud #5 (.125 Diameter), use AMP device listed for #5 stud (.129 Hole Diameter).

Terminal stud hole sizes may easily be checked by fitting sample terminal to black cir-

| Stud | Size | a. 1-: | Minimum 1 | Terminal | Stud | Size | C44 D:- | Minimum Terminal | |
|------------|--------|-----------|-----------------------|----------|------------|--------|-----------|-----------------------------------|-------|
| U.S. Cust. | Metric | Stud Dia. | Minimum 1 Hole Dia | meter | U.S. Cust. | Metric | Stud Dia. | Minimum Terminal Hole Diameter | |
| #O | | .060 | • | .064 | | | | | |
| #1 | | .073 | • | .077 | 5/8" | M16 | .625 | .651 | |
| #2 | M2 | .086 | • | .090 | | | | | |
| #3 | | .099 | • | .103 | | | | | |
| #4 | | .112 | • | .116 | 3/4" | | .750 | .776 | |
| #5 | M3 | .125 | • | .129 | | | | | |
| #6 | M3.5 | .138 | • | .142 | | | | | |
| #8 | M4 | .164 | • | .168 | 7/8" | M22 | .875 | .901 | |
| #10 | | .190 | • | .194 | | | | | |
| #12 | | .216 | | .220 | | | | | |
| #14 | | .242 | | .245 | 1" | | 1.000 | 1.000 | 1.026 |
| 1/4" | M6 | .250 | | .260 | | | | | |
| 5/16" | M8 | .312 | | .323 | | | | | |
| 3/8" | | .375 | | .385 | 1 1/8" | | 1.125 | 1.151 | |
| 7/16" | | .437 | | .448 | | | | | |
| 1/2" | M12 | .500 | | .510 | 11/4" | | 1.250 | 1.276 | |



PIDG Terminals and Splices

Product Facts

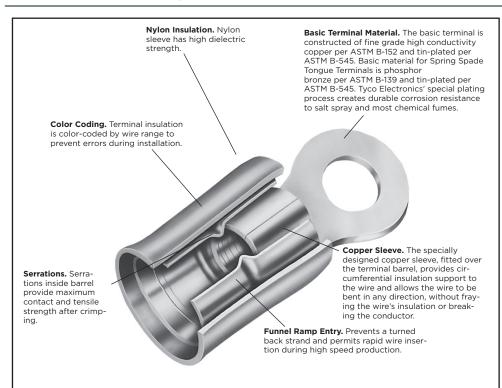
- Pre-insulated terminal designed for uniform reliability in most difficult circuit environments
- PIDG Terminals consist of tin plated copper or tin plated phosphor bronze body for spring spades with a copper sleeve and insulation sleeve fitted over terminal barrel
- Design of the tool dies and construction of the terminal allows for uniform insulation thickness under crimping pressure, transmitting this pressure evenly to the center of the crimp area

The AMP Mated Tool/Terminal Concept

- AMP compression crimping produces crimps for a given size wire and terminal that are alike in appearance and performance
- Terminal and crimping tool are designed as uniform matched devices
- Dies are precisionengineered from the finest hard-metal alloys
- Crimping pressure is controlled by a ratchet device on the hand tool or a corresponding pre-calibration in the crimping jaws of AMP automated crimping machines

The Crimp

- When done properly, crimping pressure can neither overstress nor under stress the terminal barrel-machined dies fully bottom to the precise crimp height
- Resulting termination is free of contamination
- Resistant to shock and critical environments
- Tensile strength approaches that of the wire itself
- PIDG Terminals meet or exceed the requirements of MIL-T-7928, Type II, Class 1 and 2
- Refer to AMP Qualified Products for Military Application, Catalog 73-159 for Military Specification Number to AMP Part Number cross reference



Temperature Rating: 105°C Max.

AMP PIDG Terminals (Use PIDG Tooling)

AMP Wire Range







22-16 22-16 Solid or Stranded

16-14 16-14 Solid or Stranded 300 V Max., 105°C. Max.¹ 12-10 12-10 Solid or Stranded

Note: 22-16 terminals are stamped 22-18 in accordance with MIL-T-7928.

¹UL & CSA - Nvlon

AMP PIDG Nylon Butt Window Splice (Use PIDG Tooling)

Note: Over size expansions are provided in vinyl insulation only.

Range





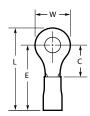
22-16 22-16 Stranded or Solid

16-14 16-14 Stranded or Solid 300 V Max., 105°C. Max. 12-10 12-10 Stranded or Solid

Note: 22-16 splices are stamped 22-18 in accordance with MIL-T-7928.



Ring Tongue Terminals



Material Insulation-Nylon, UL 94V-2 Terminal Body and Metallic Sleeve-Copper per ASTM B-152

Plating-Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling -pg. 66

| Wire Size | Tongue Material | Stud | | Dime | ensions | | Terminal | Wire Insulation | Part | Numbers | | | | |
|-----------------------------------|---------------------|-----------|---------------------|---------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|---------------------|---------------------|-----------|-----------|
| Circular Mils | Thickness | Size | w | С | E | L | Insulation | Diameter | Loose | Tape | | | | |
| [mm²] | Max. | 3126 | | Min. | Max. | Max. | Color | Max. | Piece | Mounted | | | | |
| | - | 2 M2 | .203 5.16 | .211 5.36 | .632 16.05 | .739 18.77 | Yellow | .105 2.67 | 54310-1 [†] | _ | | | | |
| | | 4 | .203 5.16 | .211 5.36 | .632 16.05 | .736 18.69 | Yellow | .105 2.67 | 52189† | _ | | | | |
| 26-24 238-475 | .029 0.74 | 6 M3.5 | .250 6.35 | .243 6.17 | .664 16.87 | .792 20.12 | Yellow | .105 2.67 | 53073 [†] | _ | | | | |
| [0.12-0.24] | | 8 M4 | .281 7.14 | .250 6.35 | .671 17.04 | .814 20.68 | Yellow | .105 2.67 | 54311-1 [†] | _ | | | | |
| | | 10 | .312 7.92 | .281 7.14 | .702 17.83 | .868 22.05 | Yellow | .105 2.67 | 54312-1 [†] | 54312-2 | | | | |
| | | 0 | .140 3.56 | .121 3.07 | .452 11.48 | .525 13.34 | Yellow | .082 2.08 | 321013 | _ | | | | |
| | | | .140 3.56 | .121 3.07 | .452 11.48 | .525 13.34 | Yellow | .082 2.08 | 323912* | 2-323912- | | | | |
| | | 2 | .140 3.56 | .211 5.36 | .542 13.77 | .615 15.62 | Yellow | .082 2.08 | 329951* | _ | | | | |
| | | | | | | M2 | .165 4.19 | .211 5.36 | .542 13.77 | .617 15.67 | Yellow/Br. | .082 2.08 | 321620* | 1-321620- |
| | | | .203 5.16 | .211 5.36 | .542 13.77 | .646 16.41 | Yellow | .082 2.08 | 323913 | 2-323913 | | | | |
| 20.22 | .020 0.51 | | 4 | .203 5.16 | .211 5.36 | .542 13.77 | .646 16.41 | Yellow | .082 2.08 | 323914* | 2-323914 | | | |
| 26-22 202-810 [0.10-0.41] | | | | .198 5.03 | .308 7.82 | .643 16.33 | .745 18.92 | Yellow | .082 2.08 | 321617 | _ | | | |
| 2000 2000 | | | | 6 M3.5 | .203 5.16 | .211 5.36 | .542 13.77 | .646 16.41 | Yellow | .082 2.08 | 323915* | 2-323915- | | |
| | | | .250 6.35 | .281 7.14 | .612 15.54 | .740 18.80 | Yellow | .082 2.08 | 326875* | 2-326875 | | | | |
| | | 8 M4 | .250 6.35 | .281 7.14 | .612 15.54 | .740 18.80 | Yellow | .082 2.08 | 323916* | 2-323916- | | | | |
| | | | .300 7.62 | .281 7.14 | .612 15.54 | .765 19.43 | Yellow | .082 2.08 | 52124 | 52124-2 | | | | |
| | | 10 | .250 6.35 | .281 7.14 | .612 15.54 | .740 18.80 | Yellow | .082 2.08 | 324075* | 2-324075 | | | | |
| | | | .300 7.62 | .281 7.14 | .612 15.54 | .765 19.43 | Yellow | .082 2.08 | 52124-1 | _ | | | | |
| | | 0 | .160 4.06 | .125 3.18 | .506 12.85 | .589 14.96 | Natural | .100 2.54 | _ | 2-328489 | | | | |
| 24-20 320-1,290 [0.16-0.65] | | 2 M2 | .160 4.06 | .125 3.18 | .506 12.85 | .589 14.96 | Natural | .100 2.54 | 329636 | 2-324075-1 | | | | |
| | | 4 | .203 5.16 | .250 6.35 | .631 16.03 | .735 18.67 | Natural | . 100 2.54 | 50534 | _ | | | | |
| | .025 0.64 | | .281 7.14 | .250 6.35 | .631 16.03 | .774 19.66 | Natural | . 100 2.54 | 323985 | _ | | | | |
| · | | 6 M3.5 | .281 7.14 | .250 6.35 | .631 16.03 | .774 19.66 | Natural | .100 2.54 | 323986 | 2-323986 | | | | |
| | | | | | 8 M4 | .312 7.92 | .281 7.14 | .662 16.81 | .821 20.85 | Natural | .100 2.54 | 323989 | 1-323989- | |
| | | 10 | .312 7.92 | .281 7.14 | .662 16.81 | .821 20.85 | Natural | .100 2.54 | 323990 | 2-323990 | | | | |

^{*}Available in small packaging quantities.

Must be crimped with 22-18 or 22-16 PIDG (red) Tooling.



Ring Tongue Terminals

(Continued)

| Wire Size | Tongue | | | Dime | ensions | | Terminal | Wire Insulation | Part Numbers | |
|--------------------------|-----------------------|--------------|---------------------|-----------------------------|-----------------------|-----------------------|---------------------|----------------------|---|-----------------|
| Circular Mils [mm²] | Material Thickness | Stud Size | W | C Min. | E Max. | L Max. | Insulation Color | Diameter | Loose Piece | Tape Mounted |
| | Max. | 1 | .160 | .156 | .560 | .643 | Red | .125 | 327174 | 2-327174 |
| | | | 4.06 .182 | 3.96 . 172 | .576 | 16.33 . 669 | Red | 3.18 .125 | 324158 | 2-324158 |
| | | 2 | 4.62 .182 | 4.37 .172 | 14.63 .576 | 16.99 . 669 | | 3.18 . 140 | | 2-324130 |
| | | M2 | 4.62 .218 | 4.37 .156 | 14.63 . 560 | 16.99 . 672 | Red | 3.56 .125 | 320773 | |
| | | | 5.54 | 3.96 .172 | 14.22 | 17.07 | Red | 3.18 .125 | 328657* | 2-328657 |
| | | | 4.62 | 4.37 | 14.63 | 16.99 | Red/Green | 3.18 | 327654* | _ |
| | | | .182 4.62 | .172 4.37 | .576 14.63 | .669 16.99 | Red | .140 3.56 | 320882* | 2-320882 |
| | | | 5.54 3. | .156 3.96 | .560 14.22 | .672 17.07 | Red | .125 3.18 | 320553* | 2-320553 |
| | | | .218 5.54 | .156 3.96 | .560 14.22 | .672 17.07 | Red | .125 3.18 | 36254 ¹ | |
| | | 4 | .218 5.54 | .156 3.96 | .560 14.22 | .672 17.07 | Red | .140 3.56 | 31880* | 2-31880- |
| | | | .218 5.54 | .156 3.96 | .560 14.22 | .672 17.07 | Black | .140 3.56 | 35229 | _ |
| | | | .250 6.35 | .312 7.92 | .716 18.19 | .844 21.44 | Red | .125 3.18 | 323758 | 2-323758 |
| | | | .250 6.35 | .312 | .716 18.19 | .844 21.44 | Red | .140 3.56 | 330648 | 2-330648 |
| | | | .218 5.54 | 7.92 .156 3.96 | .560 14.22 | .672 17.07 | Red | .125 3.18 | 36149* | 2-36149- |
| | | | .218 5.54 | .156 3.96 | .560 14.22 | .672 17.07 | Red | .140 3.56 | 36150* | 2-36150- |
| 22-16 | .033 | | .250 6.35 | .250 6.35 | .654 16.61 | .782 19.86 | Red | .125 3.18 | 35229 — 35229 — 323758 2-32375 330648 2-3306 36149* 2-3614 36150* 2-3615 36151* 2-3615 36152* 2-3615 323008 2-32306 | 51863-1 |
| 509-3,260 [0.26-1.65] | 0.84 | 6 M3.5 | .281 7.14 | .250 6.35 | .654 16.61 | .797 20.24 | Red | .125 3.18 | 36151* | 2-36151-2 |
| | | | .281 7.14 | .250 6.35 | .654 16.61 | .797 20.24 | Red | . 140 3.56 | 36152* | 2-36152- |
| | | | .312 7.92 | .281 7.14 | .685 17.40 | .844 21.44 | Red | .125 3.18 | 323008 | 2-323008 |
| | | | .312 7.92 | .281 7.14 | .685 17.40 | .844 21.44 | Red | .140 3.56 | 326878 | 2-326878 |
| | | | .281 7.14 | .250 6.35 | .654 16.61 | .797 20.24 | Red | .125 3.18 | 320554* | 2-320554 |
| | | | .281 7.14 | .250 6.35 | .654 16.61 | .797 20.24 | Red | .140 3.56 | 31886* | 2-31886- |
| | | 8 M4 | .312 7.92 | .281 7.14 | .685 17.40 | .844 21.44 | Red | .125 3.18 | 320551* | 1-320551 |
| | | | .312 7.92 | .281 7.14 | .685 17.40 | .844 21.44 | Red | .140 3.56 | 31890* | 2-31890- |
| | | | .344 8.74 | .297 7.54 | .701 17.81 | .876 22.25 | Red | .140 3.56 | 32835 | 2-32835- |
| | | | .281 7.14 | .250 6.35 | .654 16.61 | .797 20.24 | Red | .125 3.18 | 320552* | 2-320552 |
| | | | .281 7.14 | .250 6.35 | .654 16.61 | .797 20.24 | Red | .140 3.56 | 31887* | 2-31887- |
| | | | .312 7.92 | .281 7.14 | .685 17.40 | .844 21.44 | Red | .125 3.18 | 36153* | 2-36153- |
| | | 10 | .312 7.92 | .281 7.14 | .685 17.40 | .844 21.44 | Red | .140 3.56 | 36154* | 2-36154- |
| | | | .344 8.74 | .297 7.54 | . 701 17.81 | .876 22.25 | Red | .125 3.18 | 32836* | _ |
| | | | .344 8.74 | .297 7.54 | .701 17.81 | .876 22.25 | Red | .140 3.56 | 32837* | 32837-1 |

^{*}Available in small packaging quantities.

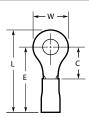
Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.

¹Slightly larger than standard #4 stud hole. (.128 in./3.25 mm.)



Ring Tongue Terminals

(Continued)



Material Insulation-Nylon, UL 94V-2 Terminal Body and Metallic Sleeve-Copper per ASTM B-152

Plating-Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue Material | Stud | | Dime | ensions | | Terminal | Wire Insulation | Part Numbers | | |
|--|---------------------|------------|----------------------|----------------------|----------------------|-----------------------|----------------------|---------------------|---------------------|--|---------|
| [mm ²] Thickness | | Size | W | C Min. | E Max. | L Max. | Insulation Color | Diameter Max. | Loose Piece | Tape Mounted | |
| | | | .469 11.91 | .437 11.10 | .841 21.36 | 1.078 27.38 | Red | .125 3.18 | 320571* | 2-320571-2 | |
| | | 1/4 M6 | .469 11.91 | .437 11.10 | .841 21.36 | 1.078 27.38 | Black | .125 3.18 | 55936-1 | 55936-2 | |
| | | | .469 11.91 | .437 11.10 | .841 21.36 | 1.078 27.38 | Red | .140 3.56 | 31894* | 2-31894-2 | |
| | | | .469 11.91 | .437 11.10 | .841 21.36 | 1.078 27.38 | Red | .125 3.18 | 320572* | 2-320572- | |
| 22-16 | .033 | 5/16 M8 | .469 11.91 | .437 11.10 | .841 21.36 | 1.078 27.38 | Red | .140 3.56 | 31895* | 2-31895-1 | |
| 509-3,260 [0.26-1.65] | 0.84 | | .531 13.49 | .546 13.87 | .950 24.13 | 1.218 30.94 | Red | .125 3.18 | 324123 | _ | |
| | | | .531 13.49 | .546 13.87 | .950 24.13 | 1.218 30.94 | Red | .125 3.18 | 320573* | 2-320573-4 | |
| | | 3/8 | .531 13.49 | .546 13.87 | .950 24.13 | 1.218 30.94 | Red | .140 3.56 | 31897* | 2-31897-2 | |
| | | | .656 16.66 | .437 11.10 | .841 21.36 | 1.171 29.74 | Red | .125 3.18 | 321522 | _ | |
| | | 1/2 M12 | .713 18.11 | .530 13.46 | .934 23.72 | 1.293 32.84 | Red | .125 3.18 | 328975* | _ | |
| 20-16HD ¹ 992-2,800 [0.50-1.42] | .042 1.07 | 10 | .469 11.91 | .312 7.92 | .718 18.24 | .955 24.26 | Blue | .150 3.81 | 150247 | _ | |
| | | 2 M2 | .180 4.57 | .171 4.34 | .575 14.61 | .668 16.97 | Blue | .170 4.32 | 324993 | _ | |
| | | | .250 6.35 | .171 4.34 | .575 14.61 | .703 17.86 | Blue | .150 3.81 | 324159* | 2-324159-2 | |
| | | | .250 6.35 | .171 4.34 | .575 14.61 | .703 17.86 | Blue | .170 4.32 | 328996* | 2-328996- | |
| | | | .250 6.35 | .281 7.14 | .685 17.40 | .813 20.65 | Blue | .150 3.81 | 323676 | _ | |
| | | | .250 6.35 | .171 4.34 | .575 14.61 | .703 17.86 | Blue | .150 3.81 | 320561* | 2-320561-2 | |
| | | | .250 6.35 | .171 4.34 | .575 14.61 | .703 17.86 | Blue | .170 4.32 | 320619* | 2-320619- | |
| 10.14 | | | .250 6.35 | .281 7.14 | .685 17.40 | .813 20.65 | Blue | .170 4.32 | 50881 | 50881-2 | |
| 16-14 2,050-5,180 [1.04-2.62] | .033 0.84 | 6 M3.5 | .312 7.92 | .250 6.35 | .654 16.61 | .813 20.65 | Blue | .170 4.32 | 326882* | 2-326882- | |
| [1.04 2.02] | | | | .312 7.92 | .281 7.14 | .685 17.40 | .844 21.44 | Blue | .150 3.81 | 51864* | 51864-3 |
| | | | .343 8.71 | .281 7.14 | .685 17.40 | .859 21.82 | Blue | .150 3.81 | 36157* | 2-320572-1 2-31895-1 — 2-320573-4 2-31897-2 — — — — — — — 2-324159-2 2-328996-1 — 2-320561-2 2-320619-1 50881-2 2-326882-1 | |
| | | | .343 8.71 | .281 7.14 | .685 17.40 | .859 21.82 | Blue | .170 4.32 | 36158* | 2-36158-1 | |
| | | | .312 7.92 | .250 6.35 | .654 16.61 | .813 20.65 | Blue | .170 4.32 | 53941-1* | 53941-2 | |
| | | .8 | .312 7.92 | .281 7.14 | .685 17.40 | .844 21.44 | Blue | .150 3.81 | 51864-1* | 51864-5 | |
| | | M4 | .343 8.71 | .281 7.14 | .685 17.40 | .859 21.82 | Blue | .150 3.81 | 320560* | 2-320560- | |
| | | | .343 8.71 | .281 7.14 | .685 17.40 | .859 21.82 | Blue | .170 4.32 | 320565* | 2-320565- | |

^{*}Available in small packaging quantities.

¹Heavy duty for extra mechanical strength.



Ring Tongue Terminals

(Continued)

| Wire Size | Tongue | C4d | | Dime | ensions | | Terminal | Wire | Part Numbers | |
|--|-------------------------------|--------------|----------------------|----------------------|-----------------------|-----------------------|---------------------|--------------------------------|----------------|--|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| | | | .312 7.92 | .250 6.35 | .654 16.61 | .813 20.65 | Blue | .170 4.32 | 53942-1 | 53942-2 |
| | | | .312 7.92 | .281 7.14 | .685 17.40 | .844 21.44 | Blue | .150 3.81 | 51864-2* | 51864-4 |
| | | 10 | .343 8.71 | .281 7.14 | .685 17.40 | .859 21.82 | Blue | .150 3.81 | 320574* | 2-320574- |
| | | | .343 8.71 | .281 7.14 | .685 17.40 | .859 21.82 | Blue | .170 4.32 | 36160* | 2-36160-1 |
| | | | .469 11.91 | .437 11.10 | .841 21.36 | 1.078 27.38 | Blue | .170 4.32 | 324533 | 2-324533- |
| | | 12 | .469 11.91 | .437 11.10 | .841 21.36 | 1.078 27.38 | Blue | . 170 4.32 | 324086 | 2-324086 |
| | | 14 | .468 11.89 | .312 7.92 | .716 18.19 | .953 24.21 | Blue | .170 4.32 | 35274 | _ |
| 16-14 | .033 | | .469 11.91 | .437 11.10 | .841 21.36 | 1.078 27.38 | Blue | .150 3.81 | 320563* | 2-320563- |
| 2,050-5,180 [1.04-2.62] | 0.84 | 1/4 M6 | .469 11.91 | .437 11.10 | .841 21.36 | 1.078 27.38 | Blue | .170 4.32 | 321045* | 2-321045- |
| | | | .469 11.91 | .437 11.10 | .841 21.36 | 1.078 27.38 | Black | .170 4.32 | 325034 | 2-325034 |
| | | 5/16 | .469 11.91 | .437 11.10 | .841 21.36 | 1.078 27.38 | Blue | .150 3.81 | 320575* | 2-320575 |
| | | M8 | .469 11.91 | .437 11.10 | .841 21.36 | 1.078 27.38 | Blue | .170 4.32 | 328998* | 2-328998 |
| | | - /- | .531 13.49 | .546 13.87 | .950 24.13 | 1.218 30.94 | Blue | .150 3.81 | 320564* | 2-320564 |
| | | 3/8 | .531 13.49 | .546 13.87 | .950 24.13 | 1.218 30.94 | Blue | .170 4.32 | 328999* | |
| | | 1/2 | .713 18.11 | .530 13.46 | .934 23.72 | 1.293 32.84 | Blue | .150 3.81 | 328976 | |
| | | 1/2 M12 | .713 18.11 | .530 13.46 | .934 23.72 | 1.293 32.84 | Blue | .170 4.32 | 328849* | _ |
| | | 4 | .281 7.14 | .219 5.56 | .810 20.57 | .953 24.21 | Yellow/Blk. | .230 5.84 | 33734 | _ |
| | | | .281 7.14 | .219 5.56 | .810 20.57 | .953 24.21 | Yellow/Blk. | .230 5.84 | 320631* | 2-320631- |
| | | 6 M3.5 | .281 7.14 | .219 5.56 | .810 20.57 | .953 24.21 | Yellow/Blk. | .250 6.35 | 35634* | _ |
| | | | .343 8.71 | .281 7.14 | .872 22.15 | 1.046 26.57 | Yellow/Blk. | .230 5.84 | 33724 | 2* 51864-4 4* 2-320574-2 * 2-36160-1 3 2-324533-2 6 2-324086-1 4 — 3* 2-320563-2 5* 2-321045-1 4 2-325034-1 5* 2-320564-3 9* 2-328999-1 6 — 9* — 1* 2-320631-1 * — 1* 2-320631-1 1* — 7* 1-320627-0 * 2-34806-1 0* 2-34806-3 2-34806-2 |
| | | 8 | .343 8.71 | .281 7.14 | .872 22.15 | 1.046 26.57 | Yellow/Blk. | .230 5.84 | 320627* | 1-320627- |
| | | M4 | .343 8.71 | .281 7.14 | .872 22.15 | 1.046 26.57 | Yellow/Blk. | .250 6.35 | 35106* | 2-320631-1 — — — 1-320627-0 2-35106-1 |
| | | | .343 8.71 | .281 7.14 | .872 22.15 | 1.046 26.57 | Yellow/Blk. | .230 5.84 | 320630* | 2-320630 |
| 16-14HD ¹ 2,050-5,180 [1.04-2.62] | .050 1.27 | 10 | .343 8.71 | .281 7.14 | .872 22.15 | 1.046 26.57 | Yellow/Blk. | .250 6.35 | 34805* | 2-34805- |
| [1.04-2.62] | | | .500 12.70 | .344 8.74 | 1.179 29.95 | 1.432 36.37 | Yellow/Blk. | .220 5.59 | 329391 | _ |
| | | | .500 12.70 | .344 8.74 | .935 23.75 | 1.188 30.18 | Yellow/Blk. | .230 5.84 | 34974* | 2-34974- |
| | | | .500 12.70 | .344 8.74 | .935 23.75 | 1.188 30.18 | Yellow/Blk. | .250 6.35 | 323682 | 2-323682- |
| | | 1/4 M6 | .531 13.49 | .437 11.10 | 1.028 26.11 | 1.296 32.92 | Yellow/Blk. | .230 5.84 | 327743 | 1-327743- |
| | | | .531 13.49 | .437 11.10 | 1.028 26.11 | 1.296 32.92 | Yellow/Blk. | .250 6.35 | 34806* | 2-34806- |
| | | | .531 13.49 | .437 11.10 | 1.028 26.11 | 1.296 32.92 | Blue | .250 6.35 | _ | 2-34806- |
| | | 5/16 M8 | .531 13.49 | .437 11.10 | 1.028 26.11 | 1.296 32.92 | Yellow/Blk. | .250 6.35 | 34810 | 1-34810-1 |

^{*}Available in small packaging quantities.

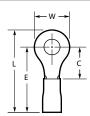
Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.

¹Heavy duty for extra mechanical strength.



Ring Tongue Terminals

(Continued)



Material Insulation-Nylon, UL 94V-2

Terminal Body and Metallic Sleeve-Copper per ASTM B-152

Plating-Tin per ASTM B-545 except where noted.

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue Material | Stud | | Dime | ensions | | Terminal | Wire Insulation | Part N | Numbers |
|-------------------------------------|--------------------|-----------|-----------------------|----------------------|-----------------------|-----------------------|-------------|---------------------|------------|------------|
| Circular Mils | Thickness | Size | w | С | E | L | Insulation | Diameter | Loose | Tape |
| [mm²] | Max. | | | Min. | Max. | Max. | Color | Max. | Piece | Mounted |
| | | 3/8 | .531 13.49 | .437 11.10 | 1.028 26.11 | 1.296 32.92 | Yellow/Blk. | .230 5.84 | 330896 | _ |
| 16-14HD ¹ 2,050-5,180 | .050 | 1/2 | .750 19.05 | .625 15.88 | 1.216 30.89 | 1.594 40.49 | Yellow/Blk. | .250 6.35 | 35316* | _ |
| [1.04-2.62] | 1.27 | M12 | 1.250 31.75 | 1.000 25.40 | 1.591 40.41 | 2.219 56.36 | Yellow/Blk. | .250 6.35 | 36203 | _ |
| | | 3/4 | 1.250 31.75 | 1.000 25.40 | 1.591 40.41 | 2.219 56.36 | Yellow/Blk. | .250 6.35 | 322724 | _ |
| | | 4 | .281 7.14 | .219 5.56 | .810 20.57 | .953 24.21 | Yellow | .250 6.35 | 35148* | 1-35148-1 |
| | | | .281 7.14 | .219 5.56 | .810 20.57 | .953 24.21 | Yellow | .230 5.84 | 320634* | 2-320634- |
| | | | .281 7.14 | .219 5.56 | .810 20.57 | .953 24.21 | Yellow | .250 6.35 | 35149* | 2-35149-1 |
| | | 6 M3.5 | .312 7.92 | .302 7.67 | .893 22.68 | 1.052 26.72 | Yellow | .230 5.84 | 326886 | 326886-1 |
| | | | .375 9.53 | .302 7.67 | .893 22.68 | 1.083 27.51 | Yellow | .230 5.84 | 320567* | 2-320567- |
| | | | .375 9.53 | .302 7.67 | .893 22.68 | 1.083 27.51 | Yellow | .250 6.35 | 35107* | 2-35107-1 |
| | | | .312 7.92 | .281 7.14 | .872 22.15 | 1.031 26.19 | Yellow | .230 5.84 | 35787* | 1-35787-0 |
| | | 8 | .312 7.92 | .302 7.67 | .893 22.68 | 1.052 26.72 | Yellow | .230 5.84 | 324915* | _ |
| | | M4 | .375 9.53 | .302 7.67 | .893 22.68 | 1.083 27.51 | Yellow | .230 5.84 | 320568* | 2-320568- |
| 12-10 F 180 17 100 | .042 | | .375 9.53 | .302 7.67 | .893 22.68 | 1.083 27.51 | Yellow | .250 6.35 | 35108* | 2-35108-1 |
| 5,180-13,100 [2.62-6.64] | 1.07 | | .312 7.92 | .302 7.67 | .893 22.68 | 1.052 26.72 | Yellow | .230 5.84 | 324918* | 1-324918-0 |
| | | | .343 8.71 | .281 7.14 | .872 22.15 | 1.046 26.57 | Yellow | .230 5.84 | 32883* | 1-32883-0 |
| | | 10 | .375 9.53 | .302 7.67 | .893 22.68 | 1.083 27.51 | Yellow | .230 5.84 | 36161* | 2-36161-2 |
| | | 10 | .375 9.53 | .302 7.67 | .893 22.68 | 1.083 27.51 | Yellow | .250 6.35 | 35109* | 2-35109-1 |
| | | | .500 12.70 | .344 8.74 | .935 23.75 | 1.188 30.18 | Yellow | .230 5.84 | 2-323762-1 | 2-323762- |
| | | | .500 12.70 | .344 8.74 | 1.179 29.95 | 1.432 36.37 | Yellow | .220 5.59 | 329389 | _ |
| | | | .500 12.70 | .344 8.74 | .935 23.75 | 1.188 30.18 | Yellow | .230 5.84 | 35273* | 2-35273-2 |
| | | 1/4 M6 | .531 13.49 | .468 11.89 | 1.054 26.77 | 1.322 33.58 | Yellow | .230 5.84 | 320569* | 2-320569- |
| | | | .531 13.49 | .468 11.89 | 1.054 26.77 | 1.322 33.58 | Yellow | .230 5.84 | _ | 2-32545-4 |
| | | | .531 13.49 | .468 11.89 | 1.054 26.77 | 1.322 33.58 | Yellow | .250 6.35 | 35110* | 2-35110-1 |

^{*}Available in small packaging quantities.

¹Heavy duty for extra mechanical strength.

 $^{^2\}mbox{Terminal body plating}-\mbox{Gold per MIL-G-45204}$ Type II over Nickel per QQ-N-290.

³Terminal body plating – Nickel per QQ-N-290.



Ring Tongue Terminals

(Continued)

| Wire Size | Tongue | a | | Dime | ensions | | Terminal | Wire | Part | Numbers |
|--------------------------------------|-------------------------------|--------------|-----------------------|----------------------|-----------------------|-----------------------|---------------------|--------------------------------|----------------|----------------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| | | M5 | .375 9.53 | .302 7.67 | .967 24.56 | 1.160 29.46 | Yellow | .300 7.62 | _ | 55157-2 [†] |
| | | 5/16 | .531 13.49 | .468 11.89 | 1.054 26.77 | 1.322 33.58 | Yellow | .230 5.84 | 320576* | 2-320576 |
| | | M8 | .531 13.49 | .468 11.89 | 1.054 26.77 | 1.322 33.58 | Yellow | .250 6.35 | 35111* | 2-35111-1 |
| | | | .593 15.06 | .531 13.49 | 1.115 28.32 | 1.414 35.92 | Yellow | .230 5.84 | 320577* | 2-320577 |
| | | 3/8 | .593 15.06 | .531 13.49 | 1.115 28.32 | 1.414 35.92 | Yellow | .250 6.35 | 35112* | _ |
| 12-10 5,180-13,100 [2.62-6.64] | .042 1.07 | | .750 19.05 | .625 15.88 | 1.216 30.89 | 1.594 40.49 | Yellow | .250 6.35 | 35150 | _ |
| [2.02-0.04] | | | .715 18.16 | .474 12.04 | 1.065 27.05 | 1.414 35.92 | Yellow | .230 5.84 | 52077 | _ |
| | | 1/2 | .715 18.16 | .560 14.22 | 1.151 29.24 | 1.511 38.38 | Yellow | .230 5.84 | 331467 | _ |
| | | M12 | .750 19.05 | .625 15.88 | 1.216 30.89 | 1.594 40.49 | Yellow | .230 5.84 | 323784 | _ |
| | | | .750 19.05 | .625 15.88 | 1.216 30.89 | 1.594 40.49 | Yellow | .250 6.35 | 35151* | _ |
| | | 5/8 M16 | 1.250 31.75 | 1.000 25.40 | 1.591 40.41 | 2.219 56.36 | Yellow | .230 5.84 | 324615 | _ |

^{*}Available in small packaging quantities.

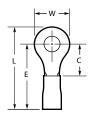
Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.

'Vinyl insulation material



Ring Tongue Terminals

(Vinyl)



Material

Insulation-Vinyl, UL 94V-0

Terminal Body and Metallic

Sleeve-Copper per ASTM B-152

Plating-Tin per ASTM B-545 except where noted.

| Wire Size | Tongue Material | Stud | | Dim | ensions | | Terminal | Wire Insulation | Part N | lumbers |
|-------------------------------------|---------------------|------------|----------------------|----------------------|-----------------------|-----------------------|-------------|---------------------|------------|------------|
| Circular Mils [mm²] | Thickness | Size | w | С | E | L | Insulation | Diameter | Loose | Tape |
| <u></u> | Max. | | | Min. | Max. | Max. | Color | Max. | Piece | Mounted |
| | | 6 M3.5 | .281 7.14 | .250 6.35 | .654 16.61 | .797 20.24 | Red | .140 3.56 | 31885 | _ |
| 22-16 | | 8 | .312 7.92 | .281 7.14 | .685 17.40 | .844 21.44 | Red | .125 3.18 | 31888 | _ |
| 509-3,260 [0.26-1.65] | .033 0.84 | M4 | .312 7.92 | .281 7.14 | .685 17.40 | .844 21.44 | Red | .125 3.18 | 2-31888-12 | _ |
| [| | 10 | .281 7.14 | .250 6.35 | .654 16.61 | .797 20.24 | Red | .125 3.18 | 31884 | _ |
| | | 10 | .312 7.92 | .281 7.14 | .685 17.40 | .844 21.44 | Red | .140 3.56 | 31891 | _ |
| 16.14 | | | .312 7.92 | .250 6.35 | .654 16.61 | .813 20.65 | Blue | .170 4.32 | _ | 2-322238- |
| 16-14 2,050-5,180 [1.04-2.62] | .033 0.84 | 10 | .312 7.92 | .281 7.14 | .685 17.40 | .844 21.44 | Blue | .150 3.81 | _ | 51861-4 |
| [2.02] | | | .343 8.71 | .281 7.14 | .685 17.40 | .859 21.82 | Blue | .170 4.32 | 31903 | _ |
| | | 10 | .343 8.71 | .281 7.14 | .961 24.41 | 1.135 28.83 | Yellow/Blk. | .300 7.62 | 35363* | _ |
| 16-14HD ¹ 2,050-5,180 | .050 | 1/4 M6 | .531 13.49 | .437 11.10 | 1.117 28.37 | 1.385 35.18 | Yellow/Blk. | .300 7.62 | 35362* | _ |
| [1.04-2.62] | 1.27 | 5/16 M8 | .531 13.49 | .437 11.10 | 1.117 28.37 | 1.385 35.18 | Yellow/Blk. | .300 7.62 | 35538 | - |
| | | 1/2 M12 | 1.250 31.75 | 1.000 25.40 | 1.680 42.67 | 2.308 58.62 | Yellow/Blk. | .300 7.62 | 36485 | _ |
| | | 6 M3.5 | .375 9.53 | .302 7.67 | .982 24.94 | 1.172 29.77 | Yellow | .300 7.62 | 35604 | _ |
| | | 8 M4 | .375 9.53 | .302 7.67 | .982 24.94 | 1.172 29.77 | Yellow | .300 7.62 | 35605* | 2-35605-2 |
| | | 10 | .375 9.53 | .302 7.67 | .982 24.94 | 1.172 29.77 | Yellow | .300 7.62 | 35364* | 2-35364-1 |
| 12-10 5,180-13,100 | .042 | 5mm³ | .375 9.53 | .302 7.67 | .967 24.56 | 1.160 29.46 | Yellow | .300 7.62 | _ | 55157-2 |
| [2.62-6.64] | 1.07 | 1/4 | .500 12.70 | .344 8.74 | 1.024 26.01 | 1.277 32.44 | Yellow | .300 7.62 | 323763 | 2-323763-: |
| | | M6 | .531 13.49 | .468 11.89 | 1.148 29.16 | 1.416 35.97 | Yellow | .300 7.62 | 35345* | 2-35345-1 |
| | | 5/16 M8 | .531 13.49 | .468 11.89 | 1.148 29.16 | 1.416 35.97 | Yellow | .300 7.62 | 35346* | 2-35346-1 |
| | | 3/8 | .593 15.06 | .531 13.49 | 1.211 30.76 | 1.510 38.35 | Yellow | .300 7.62 | 35478 | 1-35478-C |

^{*}Available in small packaging quantities.

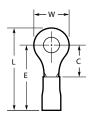
¹Heavy duty for extra mechanical strength.

²Terminal body plating – Gold per MIL-G-45204 Type II over Nickel per QQ-N-290.

³#10 stud may be substituted.



Ring Tongue Terminals (Insulation Restricting)



Material

Insulation-Nylon, UL 94V-2 **Terminal Body**-Copper per

ASTM B-152

Plating-Tin per ASTM B-545 **Metallic Sleeve**-Copper per

ASTM B-152

Plating-Nickel per QQ-N-290 or Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue | | | Dime | nsions | | Terminal | Wire | Part Nu | umbers |
|---------------------|-----------------------|----------------|----------------------|----------------------|----------------------|-----------------------|---------------------|------------------------------|--------------------|-----------|
| Circular Mils | Material Thickness | Stud Size | w | С | E | L | Insulation Color | Insulation Diameter | Loose | Tape |
| [mm²] | Max. | 0.20 | | Min. | Max. | Max. | Solid/Stripe | Range | Piece | Mounted |
| | | 2 M2 | .203 5.16 | .211 5.36 | .632 16.05 | .739 18.77 | Yellow/Black | .026055 0.66-1.40 | 53078 [†] | _ |
| 25 | | 4 | .203 5.16 | .211 5.36 | .632 16.05 | .736 18.69 | Yellow/Black | .026055 0.66-1.40 | 53049 [†] | _ |
| 26 304 [0.15] | .029 0.74 | 6 M3.5 | .250 6.35 | .243 6.17 | .664 16.87 | .792 20.12 | Yellow/Black | .026055 0.66-1.40 | 53050 [†] | _ |
| [66] | | 8 M4 | .281 7.14 | .250 6.35 | .671 17.04 | .814 20.68 | Yellow/Black | .026055 0.66-1.40 | 53051 [†] | _ |
| | | 10 | .312 7.92 | .281 7.14 | .702 17.83 | .863 21.92 | Yellow/Black | .026055 0.66-1.40 | 53052 [†] | _ |
| | | 4 | .203 5.16 | .211 5.36 | .587 14.91 | .691 17.55 | Yellow/Blue | .031055 0.79-1.40 | 2-323914-2 | - |
| | .020 | 6 M3.5 | .250 6.35 | .281 7.14 | .657 16.69 | .785 19.94 | Yellow/Blue | .031055 0.79-1.40 | 2-326875-4 | _ |
| | 0.51 | 8 M4 | .250 6.35 | .281 7.14 | .657 16.69 | .785 19.94 | Yellow/Blue | .031055 0.79-1.40 | 2-323916-3 | - |
| | | 10 | .250 6.35 | .281 7.14 | .657 16.69 | .785 19.94 | Yellow/Blue | .031055 0.79-1.40 | 2-326875-5 | _ |
| 24 475 [0.24] | | 2 M2 | .203 5.16 | .211 5.36 | .632 16.05 | .739 18.77 | Yellow/Blue | . 031055 0.79-1.40 | 53053 [†] | _ |
| 20.2.3 | | 4 | .203 5.16 | .211 5.36 | .632 16.05 | .736 18.69 | Yellow/Blue | .031055 0.79-1.40 | 53054 [†] | _ |
| | .029 0.74 | 6 M3.5 | .250 6.35 | .243 6.17 | .664 16.87 | .792 20.12 | Yellow/Blue | .031055 0.79-1.40 | 53055 [†] | 53055-1 |
| | | 8 <u>M4</u> | .281 7.14 | .250 6.35 | .671 17.04 | .814 20.68 | Yellow/Blue | .031055 0.79-1.40 | 53056† | _ |
| | | 10 | . 312 7.92 | .281 7.14 | .702 17.83 | .860 21.84 | Yellow/Blue | .031055 0.79-1.40 | 53057 [†] | 53057-1 |
| | | 2 M2 | .182 4.62 | .172 4.37 | .638 16.21 | .731 18.57 | Red/Green | .038110 0.97-2.79 | 52307 | _ |
| | | 4 | .218 5.54 | .156 3.96 | .622 15.80 | .734 18.64 | Red/Green | .038110 0.97-2.79 | 52273* | _ |
| | | 6_ | .218 5.54 | .156 3.96 | .622 15.80 | .734 18.64 | Red/Green | .038110 0.97-2.79 | 2-36149-3* | _ |
| | | M3.5 | .250 6.35 | .250 6.35 | .716 18.19 | .844 21.44 | Red/Green | .038110 0.97-2.79 | 51863-2* | 51863-5 |
| 22 754 | .033 | 8 M4 | .312 7.92 | .281 7.14 | .747 18.97 | .906 23.01 | Red/Green | .038110 0.97-2.79 | 1-320551-2* | 1-320551- |
| [0.38] | 0.84 | 10 | .312 7.92 | .281 7.14 | .747 18.97 | .906 23.01 | Red/Green | .038110 0.97-2.79 | 2-36153-3* | 2-36153- |
| | | 1/4 M6 | .469 11.91 | .437 11.10 | .903 22.94 | 1.140 28.96 | Red/Green | .038110 0.97-2.79 | 2-320571-3 | _ |
| | | 5/16 M8 | .469 11.91 | .437 11.10 | .903 22.94 | 1.140 28.96 | Red/Green | .038110 0.97-2.79 | 2-320572-2 | _ |
| | | 3/8 | .531 13.49 | .546 13.87 | 1.012 25.70 | 1.280 32.51 | Red/Green | .038110 0.97-2.79 | 2-320573-1 | _ |
| | | 1/2 M12 | .713 18.11 | .530 13.46 | .996 25.30 | 1.355 34.42 | Red/Green | .038110 0.97-2.79 | 2-328975-1 | _ |

^{*}Available in small packaging quantities.

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.

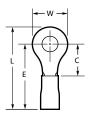
Must be crimped with 22-18 or 22-16 PIDG (red) Tooling.



Ring Tongue Terminals

(Insulation Restricting)

(Continued)



Material

Insulation-Nylon, UL 94V-2 Terminal Body-Copper per ASTM B-152

Plating-Tin per ASTM B-545 Metallic Sleeve-Copper per ASTM B-152

Plating-Nickel per QQ-N-290 or Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue | . | | Dime | nsions | | Terminal | Wire | Part N | umbers |
|-----------------------|-----------------------|--------------|----------------------|----------------------|-----------------------|-----------------------|---------------------|-----------------------------|-------------|-----------|
| Circular Mils | Material Thickness | Stud Size | W | С | Е | L | Insulation Color | Insulation Diameter | Loose | Tape |
| [mm²] | Max. | Size | | Min. | Max. | Max. | Solid/Stripe | Range | Piece | Mounted |
| | | 2 M2 | .182 4.62 | .172 4.37 | .638 16.21 | .731 18.57 | Red/Red | .046110 1.17-2.79 | 52307-1 | _ |
| | | 4 | .218 5.54 | .156 3.96 | .622 15.80 | .734 18.64 | Red/Red | .046110 1.17-2.79 | 52273-1* | _ |
| | | 6 | .218 5.54 | .156 3.96 | . 622 15.80 | .734 18.64 | Red/Red | .046110 1.17-2.79 | 2-36149-4* | _ |
| | | M3.5 | .250 6.35 | .250 6.35 | .716 18.19 | .844 21.44 | Red/Red | .046110 1.17-2.79 | 51863-3 | 51863-6 |
| 20 1,186 | .033 | 8 M4 | .312 7.92 | .281 7.14 | .747 18.97 | .906 23.01 | Red/Red | .046110 1.17-2.79 | 1-320551-3* | 1-320551- |
| [0.60] | 0.84 | 10 | .312 7.92 | .281 7.14 | .747 18.97 | .906 23.01 | Red/Red | .046110 1.17-2.79 | 2-36153-4* | _ |
| | | 1/4 M6 | .469 11.91 | .437 11.10 | .903 22.94 | 1.140 28.96 | Red/Red | .046110 1.17-2.79 | 2-320571-4 | _ |
| | | 5/16 M8 | .469 11.91 | .437 11.10 | .903 22.94 | 1.140 28.96 | Red/Red | .046110 1.17-2.79 | 2-320572-3 | _ |
| | | 3/8 | .531 13.49 | .546 13.87 | 1.012 25.70 | 1.280 32.51 | Red/Red | .046110 1.17-2.79 | 2-320573-2 | |
| | | 1/2 M12 | .713 18.11 | .530 13.46 | .996 25.30 | 1.355 34.42 | Red/Red | .046110 1.17-2.79 | 2-328975-2 | _ |
| | | 4 | .218 5.54 | .156 3.96 | .622 15.80 | .734 18.64 | Red/White | .056110 1.42-2.79 | 52273-2* | _ |
| | | . 6 | .218 5.54 | .156 3.96 | . 622 15.80 | .734 18.64 | Red/White | .056110 1.42-2.79 | 2-36149-5* | _ |
| | | M3.5 | .250 6.35 | .250 6.35 | .716 18.19 | .844 21.44 | Red/White | .056110 1.42-2.79 | 51863-4* | 51863-7 |
| 10 | | 8 M4 | .312 7.92 | .281 7.14 | .747 18.97 | .906 23.01 | Red/White | .056110 1.42-2.79 | 1-320551-4* | 1-320551- |
| 18 1,900 [0.96] | .033 0.84 | 10 | .312 7.92 | .281 7.14 | .747 18.97 | .906 23.01 | Red/White | .056110 1.42-2.79 | 2-36153-5* | 2-36153-9 |
| | | 1/4 M6 | .469 11.91 | .437 11.10 | .903 22.94 | 1.140 28.96 | Red/White | .056110 1.42-2.79 | 2-320571-5 | _ |
| | | 5/16 M8 | .469 11.91 | .437 11.10 | .903 22.94 | 1.140 28.96 | Red/White | .056110 1.42-2.79 | 2-320572-4 | 2-320574 |
| | | 3/8 | .531 13.49 | .546 13.87 | 1.012 25.70 | 1.280 32.51 | Red/White | .056110 1.42-2.79 | 2-320573-3 | _ |
| | | 1/2 M12 | .713 18.11 | .530 13.46 | .996 25.30 | 1.355 34.42 | Red/White | .056110 1.42-2.79 | 2-328975-3 | _ |
| | | 4 | .250 6.35 | .171 4.34 | .637 16.18 | .765 19.43 | Blue/Blue | .063130 1.60-3.30 | 52274 | _ |
| | | 6 | .250 6.35 | .171 4.34 | .637 16.18 | .765 19.43 | Blue/Blue | .063130 1.60-3.30 | 2-320561-3* | 2-320561- |
| | | M3.5 | .312 7.92 | .281 7.14 | .747 18.97 | .906 23.01 | Blue/Blue | .063130 1.60-3.30 | 51864-6* | 1-51864-2 |
| 16 | | 8 M4 | .312 7.92 | .281 7.14 | .747 18.97 | .906 23.01 | Blue/Blue | .063130 1.60-3.30 | 1-51864-0* | 1-51864-6 |
| 2,800 [1.42] | .033 0.84 | 10 | .312 7.92 | .281 7.14 | .747 18.97 | .906 23.01 | Blue/Blue | .063130 1.60-3.30 | 51864-7* | _ |
| - - | | 1/4 M6 | .469 11.91 | .437 11.10 | .903 22.94 | 1.140 28.96 | Blue/Blue | .063130 1.60-3.30 | 2-320563-3 | _ |
| | | 5/16 M8 | .469 11.91 | .437 11.10 | .903 22.94 | 1.140 28.96 | Blue/Blue | .063130 1.60-3.30 | 2-320575-2 | _ |
| | | 3/8 | .531 13.49 | .546 13.87 | 1.012 25.70 | 1.280 32.51 | Blue/Blue | .063130 1.60-3.30 | 2-320564-1 | _ |
| | | 1/2 M12 | .713 18.11 | .530 13.46 | .996 25.30 | 1.355 34.42 | Blue/Blue | .063130 1.60-3.30 | 2-328976-1 | _ |

^{*}Available in small packaging quantities.



Ring Tongue Terminals

(Insulation Restricting)

(Continued)

| Wire Size | Tongue | | | Dime | nsions | | Terminal | Wire | Part Nu | ımbers |
|------------------------|-----------------------|--------------|-----------------------|----------------------|-----------------------|-----------------------|---------------------|------------------------------|-------------|-----------|
| Circular Mils [mm²] | Material Thickness | Stud Size | W | C | E | L | Insulation Color | Insulation Diameter | Loose | Tape |
| [] | Max. | | | Min. | Max. | Max. | Solid/Stripe | Range | Piece | Mounted |
| | | 4 | .250 6.35 | .171 4.34 | .637 16.18 | .765 19.43 | Blue/Green | .078130 1.98-3.30 | 52274-1 | _ |
| | | 6 | .250 6.35 | .171 4.34 | .637 16.18 | .765 19.43 | Blue/Green | .078130 1.98-3.30 | 2-320561-4 | _ |
| | | M3.5 | .312 7.92 | .281 7.14 | .747 18.97 | .906 23.01 | Blue/Green | .078130 1.98-3.30 | 51864-8* | 1-51864-4 |
| 14 | | 8 M4 | .312 7.92 | .281 7.14 | .747 18.97 | .906 23.01 | Blue/Green | .078130 1.98-3.30 | 1-51864-1* | 1-51864-7 |
| 14 4,234 [2.15] | .033 0.84 | 10 | .312 7.92 | .281 7.14 | .747 18.97 | .906 23.01 | Blue/Green | .078130 1.98-3.30 | 51864-9* | 1-51864-5 |
| | | 1/4 M6 | .469 11.91 | .437 11.10 | .903 22.94 | 1.140 28.96 | Blue/Green | .078130 1.98-3.30 | 2-320563-4 | _ |
| | | 5/16 M8 | .469 11.91 | .437 11.10 | .903 22.94 | 1.140 28.96 | Blue/Green | .078130 1.98-3.30 | 2-320575-3 | _ |
| | | 3/8 | .531 13.49 | .546 13.87 | 1.012 25.70 | 1.280 32.51 | Blue/Green | .078130 1.98-3.30 | 2-320564-2 | _ |
| | | 1/2 M12 | .713 18.11 | .530 13.46 | .996 25.30 | 1.355 34.42 | Blue/Green | .078130 1.98-3.30 | 2-328976-2 | _ |
| | | 6 M3.5 | .375 9.53 | .302 7.67 | .958 24.33 | 1.148 29.16 | Yellow/Yellow | .095200 2.41-5.08 | 2-36161-5 | _ |
| | | 8 M4 | .375 9.53 | .302 7.67 | .958 24.33 | 1.148 29.16 | Yellow/Yellow | . 095200 2.41-5.08 | 2-320568-2* | _ |
| 12 | | 10 | .375 9.53 | .302 7.67 | .958 24.33 | 1.148 29.16 | Yellow/Yellow | .095200 2.41-5.08 | 2-36161-3* | _ |
| 6,654 [3.37] | .042 1.07 | 1/4 M6 | .531 13.49 | .468 11.89 | 1.124 28.55 | 1.392 35.36 | Yellow/Yellow | .095200 2.41-5.08 | 2-320569-5 | |
| | | 5/16 | .531 13.49 | .468 11.89 | 1.124 28.55 | 1.392 35.36 | Yellow/Yellow | .095200 2.41-5.08 | 2-320576-2 | |
| | | 3/8 | . 593 15.06 | .531 13.49 | 1.187 30.15 | 1.486 37.74 | Yellow/Yellow | .095200 2.41-5.08 | 2-320577-1 | _ |
| | | 1/2 M12 | .715 18.16 | .474 12.04 | 1.130 28.70 | 1.490 37.85 | Yellow/Yellow | .095200 2.41-5.08 | 52077-1 | |
| | | 6 M3.5 | .375 9.53 | .302 7.67 | .958 24.33 | 1.148 29.16 | Yellow/Brown | .119200 3.02-5.08 | 2-36161-6 | 3-36161-0 |
| | | 8 M4 | .375 9.53 | .302 7.67 | .958 24.33 | 1.148 29.16 | Yellow/Brown | .119200 3.02-5.08 | 2-320568-3* | |
| 10 | 042 | 10 | 9.53 | 7.67 | .958 24.33 | 1.148 29.16 | Yellow/Brown | 3.02-5.08 | 2-36161-4 | 2-36161-8 |
| 12,066 [6.11] | .042 1.07 | 1/4 M6 | .531 13.49 | .468 11.89 | 1.124 28.55 | 1.392 35.36 | Yellow/Brown | .119200 3.02-5.08 | 2-320569-6 | 2-320569- |
| | | 5/16 M8 | .531 13.49 | .468 11.89 | 1.124 28.55 | 1.392 35.36 | Yellow/Brown | .119200 3.02-5.08 | 2-320576-3 | _ |
| | | 3/8 | .593 15.06 | .531 13.49 | 1.187 30.15 | 1.486 37.74 | Yellow/Brown | .119200 3.02-5.08 | 2-320577-2 | _ |
| | | 1/2 M12 | .715 18.16 | .474 12.04 | 1.130 28.70 | 1.490 37.85 | Yellow/Brown | . 119200 3.02-5.08 | 52077-2 | _ |

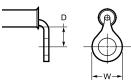
^{*}Available in small packaging quantities.

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.

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Ring Tongue Terminals 90° Bend



Material Insulation-Vinyl, UL 94V-0 Terminal Body and Metallic Sleeve-Copper per ASTM B-152

Plating-Tin per ASTM B-545

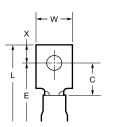
Related Product Data
Insulation Color Code-pg. 4
Packaging Quantities-pg. 4
Performance Specifications-pgs. 4 & 5

Application Tooling-pg. 66

| | Wire Size | Tongue | | Dimer | nsions | Terminal | Wire | Part Number |
|-------|--------------------------------------|-------------------------------|--------------|---------------------|---------------------|---------------------|--------------------------------|----------------|
| | Cicular Mils [mm²] | Material Thickness Max. | Stud Size | w | D Min. | Insulation Color | Insulation Diameter Max. | Loose Piece |
| Vinyl | 22-16 509-3,260 [0.26-1.65] | .033 0.84 | 10 | .312 7.92 | .157 3.99 | Red | .140 3.56 | 55148-1 |
| Nylon | 12-10 5,180-13,100 [2.62-6.64] | .040 1.02 | 6 | .375 9.53 | .206 5.23 | Yellow | .250 6.35 | 696020-1 |



Rectangular Tongue Terminals



Material

Insulation -Nylon except where noted.

Terminal Body and Metallic Sleeve -Copper per ASTM B-152 except where noted.

Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue Material | Stud | | | Dimen | sions | | Terminal | Wire Insulation | Part Nu | ımbers |
|----------------------------|--------------------|-----------|---------------------|----------------------|----------------------|----------------------|---------------------|---------------------|---------------------|---------------------|----------------|
| Circular Mils [mm²] | Thickness Max. | Size | w | C Min. | E Max. | L Max. | X | Insulation Color | Diameter Max. | Loose Piece | Tape Mounte |
| 26-22 | .020 | 2 M2 | .182 4.62 | .211 5.36 | .542 13.77 | .647 16.43 | .100 2.54 | Yellow | .082 2.08 | 321206 ² | _ |
| 202-810 [0.10-0.41] | 0.51 | 6 M3.5 | .277 7.04 | .308 7.82 | .643 16.33 | .783 19.89 | .130 3.30 | Yellow | .082 2.08 | 330250 | _ |
| | | 2 M2 | .182 4.62 | .203 5.16 | .607 15.42 | .727 18.47 | .115 2.92 | Red | .125 3.18 | 325148 | _ |
| | | 4 | .237 6.02 | .237 6.02 | .643 16.33 | .796 20.22 | .143 3.63 | Red | .140 3.56 | 2-327968-1 | _ |
| | | 4 | .237 6.02 | .404 10.26 | .810 20.57 | 1.015 25.78 | .195 4.95 | Red | .140 3.56 | 327962 | _ |
| | | 5 | .250 6.35 | .187 4.75 | .591 15.01 | .736 18.69 | .140 3.56 | Red | .140 3.56 | 55777-1 | _ |
| | | M3 | .277 7.04 | .277 7.04 | .702 17.83 | .855 21.72 | .143 3.63 | Red | .140 3.56 | 2-327950-1 | _ |
| 22-16 | .033 | | .237 6.02 | .404 10.26 | .810 20.57 | 1.015 25.78 | .195 4.95 | Red | .140 3.56 | 2-327956-1 | _ |
| 509-3,260 [0.26-1.65] | 0.84 | 6 | .250 6.35 | .312 7.92 | .716 18.19 | .846 21.49 | .125 3.18 | Red | .125 3.18 | 320629 | 2-32062 |
| | | M3.5 | .250 6.35 | .312 7.92 | .716 18.19 | .846 21.49 | .125 3.18 | Red | .140 3.56 | 33476* | 2-33476 |
| | | | .302 7.67 | .465 11.81 | .872 22.15 | 1.109 28.17 | .227 5.77 | Red | .140 3.56 | 2-327938-1 | 2-327938 |
| | | 8 | .302 7.67 | .465 11.81 | .872 22.15 | 1.109 28.17 | .227 5.77 | Red | .140 3.56 | 327944* | 2-327944 |
| | | M4 | .390 9.91 | .621 15.77 | 1.039 26.39 | 1.359 34.52 | .310 7.87 | Red | .140 3.56 | 327932 | _ |
| | | 10 | .312 7.92 | .281 7.14 | .685 17.40 | .893 22.68 | .203 5.16 | Red | .140 3.56 | 320209* | _ |
| | | 4 | .237 6.02 | .237 6.02 | .643 16.33 | .796 20.22 | .143 3.63 | Blue | .150 3.81 | 2-327970-4 | _ |
| 16-14 | .033 | 4 | .237 6.02 | .404 10.26 | .810 20.57 | 1.015 25.78 | .195 4.95 | Blue | .150 3.81 | 2-327964-4 | _ |
| 2,050-5,180 [1.04-2.62] | 0.84 | 5 | .244 6.20 | .312 7.92 | .716 18.19 | .856 21.74 | .125 3.18 | Blue | .150 3.81 | _ | 55694- |
| | | М3 | .277 7.04 | .277 7.04 | .702 17.83 | .855 21.72 | .143 3.63 | Blue | .150 3.81 | 2-327952-2 | _ |

^{*}Available in small packaging quantities.

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.

Downloaded from **Arrow.com**.

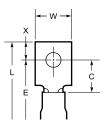
¹Insulation - Vinyl

²Terminal Body - Brass per MIL-C-50.



Rectangular Tongue Terminals

(Continued)



Material

Insulation -Nylon except where noted.

Terminal Body and Metallic Sleeve -Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4

 $\begin{array}{l} \textbf{Performance Specifications-} \\ \textbf{pgs.} \ 4 \ \& \ 5 \end{array}$

Application Tooling – pg. 66

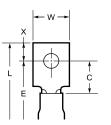
| Wire Size | Tongue Material | Stud | | | Dimen | sions | | Terminal | Wire Insulation | Part Nu | ımbers |
|-------------------------------------|---------------------|-----------|---------------------|----------------------|-----------------------|-----------------------|---------------------|------------|----------------------|------------|----------|
| Circular Mils | Thickness | Size | w | С | E | L | х | Insulation | Diameter | Loose | Tape |
| [mm²] | Max. | | | Min. | Max. | Max. | | Color | Max. | Piece | Mounte |
| | | | .237 6.02 | .404 10.26 | .810 20.57 | 1.015 25.78 | .195 4.95 | Blue | .150 3.81 | 2-327958-4 | _ |
| | | | .237 6.02 | .404 10.26 | .810 20.57 | 1.015 25.78 | .195 4.95 | Blue | .170 4.32 | 2-327958-1 | _ |
| | | 6 | .244 6.20 | .312 7.92 | .716 18.19 | .856 21.74 | .125 3.18 | Blue | .150 3.81 | 33172 | _ |
| | | M3.5 | .244 6.20 | .312 7.92 | .716 18.19 | .856 21.74 | .125 3.18 | Blue | .170 4.32 | 33173* | _ |
| 10.14 | | | .296 7.52 | .203 5.16 | .607 15.42 | .752 19.10 | .140 3.56 | Blue | . 150 3.81 | 33168 | _ |
| 16-14 2,050-5,180 [1.04-2.62] | .033 0.84 | | .302 7.67 | .465 11.81 | .872 22.15 | 1.109 28.17 | .227 5.77 | Blue | .150 3.81 | 2-327940-4 | _ |
| [| | | .244 6.20 | .312 7.92 | .716 18.19 | .856 21.74 | .125 3.18 | Blue | .170 4.32 | 35279 | _ |
| | | .8 | .296 7.52 | .343 8.71 | .747 18.97 | .939 23.85 | .187 4.75 | Blue | .170 4.32 | 321283* | _ |
| | | M4 | .302 7.67 | .465 11.81 | .872 22.15 | 1.109 28.17 | .227 5.77 | Blue | .150 3.81 | 2-327946-4 | _ |
| | | | .390 9.91 | .621 15.77 | 1.039 26.39 | 1.359 34.52 | .310 7.87 | Blue | .150 3.81 | 2-327934-2 | _ |
| | | 10 | .312 7.92 | .281 7.14 | .685 17.40 | .940 23.88 | .250 6.35 | Blue | .170 4.32 | 324603 | _ |
| | | 4 | .237 6.02 | .237 6.02 | .831 21.11 | .984 24.99 | .143 3.63 | Yellow | .230 5.84 | 327972 | _ |
| | | | .237 6.02 | .404 10.26 | .998 25.35 | 1.203 30.56 | .195 4.95 | Yellow | .230 5.84 | 327966 | _ |
| | | 5 M3 | .277 7.04 | .277 7.04 | .889 22.58 | 1.042 26.47 | .143 3.63 | Yellow | .230 5.84 | 327954 | 2-327954 |
| | | | .237 6.02 | .404 10.26 | .998 25.35 | 1.203 30.56 | .195 4.95 | Yellow | .230 5.84 | 2-327960-1 | 2-327960 |
| 12-10 5,180-13,100 | .042 1.07 | 6 M3.5 | .250 6.35 | .302 7.67 | .893 22.68 | 1.085 27.56 | .187 4.75 | Yellow | .230 5.84 | 329697 | _ |
| [2.62-6.64] | 1.07 | 1113.3 | .290 7.37 | .218 5.54 | .809 20.55 | . 954 24.23 | .140 3.56 | Yellow | .230 5.84 | 34512 | |
| | | | .302 7.67 | .465 11.81 | 1.044 26.52 | 1.281 32.54 | .227 5.77 | Yellow | .230 5.84 | 327942 | |
| | | 0 | .302 7.67 | .465 11.81 | 1.044 26.52 | 1.281 32.54 | .227 5.77 | Yellow | .230 5.84 | 327948 | |
| | | 8 M4 | .302 7.67 | .465 11.81 | 1.077 27.36 | 1.247 31.67 | .160 4.06 | Yellow | .230 5.84 | 331268 | 2-331268 |
| | | | .390 9.91 | .621 15.77 | 1.211 30.76 | 1.531 38.89 | .310 7.87 | Yellow | .230 5.84 | 327936 | _ |

^{*}Available in small packaging quantities.



Rectangular Tongue Terminals

(Continued)



Material

Insulation - Nylon, UL 94V-2
Terminal Body - Copper per

ASTM B-152

Plating -Tin per ASTM B-545 **Metallic Sleeve** -Copper per

ASTM B-152

Plating — Nickel per QQ-N-290

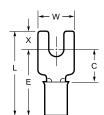
Related Product Data
Insulation Color Code-pg. 4
Packaging Quantities-pg. 4
Performance Specifications-pgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue | | | | Dimen | sions | | Terminal | Wire | Part Numbers |
|------------------------|-------------------------------|--------------|---------------------|----------------------|----------------------|-----------------------|---------------------|-------------------------------------|---------------------------------|----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | х | Insulation Color Solid/Stripe | Insulation Diameter Range | Loose Piece |
| 24 475 [0.24] | .020 0.51 | 6 M3.5 | .312 7.92 | .308 7.82 | .683 17.35 | .875 22.23 | .187 4.75 | Yellow/Blue | .031055 0.79-1.40 | 2-326876-2 |
| 10 | .042 | 5 M3 | .277 7.04 | .277 7.04 | .934 23.72 | 1.087 27.61 | .143 3.63 | Yellow/Brown | .119200 3.02-5.08 | 53912-2 |
| 12,066 [6.11] | 1.07 | 8 M4 | .390 9.91 | .621 15.77 | 1.276 32.41 | 1.596 40.54 | .310 7.87 | Yellow/Brown | .119200 3.02-5.08 | 53914-2 |

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.

Spade Tongue Terminals



Material

Insulation - Nylon, UL 94V-2
Terminal Body and Metallic
Sleeve - Copper per ASTM
R-152

Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue | 6 1 1 | | | Dimen | sions | | Terminal | Wire | Part N | umbers |
|---------------------------------|-------------------------------|--------------|---------------------|---------------------|----------------------|----------------------|---------------------|---------------------|--------------------------------|----------------|-----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | X | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| 26-24 238-475 [0.12-0.24] | .029 0.74 | 6 M3.5 | .250 6.35 | .211 5.36 | .632 16.05 | .709 18.01 | .072 1.83 | Yellow | .095 2.41 | _ | 53115-2 |
| 26-22 | .020 | 0 | .125 3.18 | .078 1.98 | .409 10.39 | .476 12.09 | .062 1.57 | Yellow | .082 2.08 | 322001 | _ |
| 202-810 [0.10-0.41] | 0.51 | 4 | .203 5.16 | .211 5.36 | .542 13.77 | .627 15.93 | .076 1.93 | Yellow | .082 2.08 | 321035* | 2-321035 |
| | | 2 M2 | .182 4.62 | .203 5.16 | .607 15.42 | .727 18.47 | .115 2.92 | Red | .140 3.56 | 328394* | 2-328394 |
| | | 4 | .218 5.54 | .156 3.96 | .560 14.22 | .674 17.12 | .109 2.77 | Red | .125 3.18 | 1-327717-0 | _ |
| | | 4 | .218 5.54 | .156 3.96 | .560 14.22 | .674 17.12 | .109 2.77 | Red | .140 3.56 | 327717* | 1-327717 |
| | | | .250 6.35 | .312 7.92 | .716 18.19 | .846 21.49 | .125 3.18 | Red | .140 3.56 | 34541* | 2-34541 |
| | | | .297 7.54 | .203 5.16 | .607 15.42 | .753 19.13 | .141 3.58 | Red | .125 3.18 | 34080* | 2-34080 |
| 22-16 509-3.260 | .033 | 6 M3.5 | .297 7.54 | .203 5.16 | .607 15.42 | .753 19.13 | .141 3.58 | Red | .140 3.56 | 326861* | 2-32686 |
| [0.26-1.65] | 0.84 | | .344 8.74 | .218 5.54 | .622 15.80 | .783 19.89 | .156 3.96 | Red | .125 3.18 | 32403 | _ |
| | | | .344 8.74 | .218 5.54 | .622 15.80 | .783 19.89 | .156 3.96 | Red | .140 3.56 | 32404 | 2-32404 |
| | | 8 | .375 9.53 | .312 7.92 | .716 18.19 | .908 23.06 | .187 4.75 | Red | .125 3.18 | 32050* | 2-32050 |
| | | M4 | .375 9.53 | .312 7.92 | .716 18.19 | .908 23.06 | .187 4.75 | Red | .140 3.56 | 32053* | 2-32053 |
| | | 10 | .375 9.53 | .312 7.92 | .716 18.19 | .908 23.06 | .187 4.75 | Red | .125 3.18 | 32051* | 2-32051 |
| | | 10 | .375 9.53 | .312 7.92 | .716 18.19 | .908 23.06 | .187 4.75 | Red | .140 3.56 | 32054* | 2-32054 |

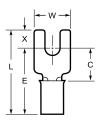
^{*}Available in small packaging quantities.

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.



Spade Tongue Terminals

(Continued)



Material

Insulation - Nylon, UL 94V-2 Terminal Body and Metallic Sleeve - Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

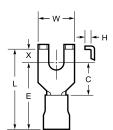
Application Tooling-pg. 66

| Wire Size | Tongue | | | | Dimens | sions | | T | Wire | Part N | lumbers |
|-------------------------------------|-------------------------------|--------------|---------------------|----------------------|----------------------|-----------------------|---------------------|---------------------------------|--------------------------------|----------------|----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | х | Terminal Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounte |
| | | | .244 6.20 | .312 7.92 | .716 18.19 | .846 21.49 | .125 3.18 | Blue | .170 4.32 | 328281* | 1-32828 |
| | | 6 M3.5 | .297 7.54 | .203 5.16 | .607 15.42 | .753 19.13 | .141 3.58 | Blue | .170 4.32 | 35559* | 2-35559 |
| | | | .385 9.78 | .312 7.92 | .716 18.19 | .908 23.06 | .187 4.75 | Blue | .170 4.32 | 32058* | _ |
| 10.14 | | | .297 7.54 | .203 5.16 | .607 15.42 | .753 19.13 | .141 3.58 | Blue | .170 4.32 | 321233* | 2-321233 |
| 16-14 2,050-5,180 [1.04-2.62] | .033 0.84 | 8 | .312 7.92 | .375 9.53 | .779 19.79 | 1.034 26.26 | .250 6.35 | Blue | .170 4.32 | 325199 | |
| [2.02] | | M4 | .385 9.78 | .312 7.92 | .716 18.19 | .908 23.06 | .187 4.75 | Blue | .150 3.81 | 32056* | 2-32056 |
| | | | .385 9.78 | .312 7.92 | .716 18.19 | .908 23.06 | .187 4.75 | Blue | .170 4.32 | 32059* | 2-32059 |
| | | 10 | .385 9.78 | .312 7.92 | .716 18.19 | .908 23.06 | .187 4.75 | Blue | .150 3.81 | 32057 | _ |
| | | 10 | .385 9.78 | .312 7.92 | .716 18.19 | .908 23.06 | .187 4.75 | Blue | .170 4.32 | 32060* | 2-32060 |
| | | 6 | .290 7.37 | .218 5.54 | .809 20.55 | .954 24.23 | .140 3.56 | Yellow | .230 5.84 | 322985* | 1-322985 |
| | | M3.5 | .312 7.92 | .296 7.52 | .887 22.53 | 1.095 27.81 | .203 5.16 | Yellow | .230 5.84 | 326859* | 2-32685 |
| 12-10 5.180-13.100 | .042 | | .312 7.92 | .468 11.89 | 1.059 26.90 | 1.314 33.38 | .250 6.35 | Yellow | .230 5.84 | 325197 | _ |
| [2.62-6.64] | 1.07 | 8 M4 | .406 10.31 | .296 7.52 | .887 22.53 | 1.095 27.81 | .203 5.16 | Yellow | .230 5.84 | 32588* | 2-32588 |
| | | | .406 10.31 | .296 7.52 | .887 22.53 | 1.095 27.81 | .203 5.16 | Yellow | .250 6.35 | 35152* | 2-35152 |
| | | 10 | .406 10.31 | .296 7.52 | .887 22.53 | 1.095 27.81 | .203 5.16 | Yellow | .230 5.84 | 32589* | 2-32589 |

^{*}Available in small packaging quantities.



Flanged Spade Tongue Terminals



Material Insulation - Nylon, UL 94V-2 Terminal Body and Metallic Sleeve - Copper per ASTM

B-152

Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66

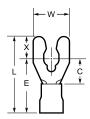
| Wire Size | Tongue | | | | Dimer | sions | | | Terminal | Wire | Part N | lumbers |
|-------------------------------------|-------------------------------|--------------|----------------------|---------------------|----------------------|----------------------|---------------------|---------------------|---------------------|--------------------------------|----------------|-----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | W | C Min. | E Max. | L Max. | X | H Min. | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| | | 2 M2 | .182 4.62 | .203 5.16 | .534 13.56 | .649 16.48 | .110 2.79 | .026 0.66 | Yellow | .082 2.08 | 324597* | 2-324597 |
| 26-22 202-810 [0.10-0.41] | .020 0.51 | 4 | .193 4.90 | .203 5.16 | .534 13.56 | .649 16.48 | .110 2.79 | .026 0.66 | Yellow | .082 2.08 | 52369* | 52369-1 |
| [0.10-0.41] | | 6 M3.5 | .250 6.35 | .203 5.16 | .534 13.56 | .649 16.48 | .110 2.79 | .026 0.66 | Yellow | .082 2.08 | 51874* | 51874-1 |
| | | 2 | .182 4.62 | .203 5.16 | .607 15.42 | .727 18.47 | .115 2.92 | .041 1.04 | Red | .125 3.18 | 2-324608-2 | _ |
| | | M2 | .182 4.62 | .203 5.16 | .607 15.42 | .727 18.47 | .115 2.92 | .041 1.04 | Red | .140 3.56 | 324608* | 2-324608 |
| | | | .250 6.35 | .203 5.16 | .607 15.42 | .737 18.72 | .125 3.18 | .046 1.17 | Red | .125 3.18 | 322777* | 2-322777 |
| | | | .265 6.73 | .203 5.16 | .607 15.42 | .737 18.72 | .125 3.18 | .046 1.17 | Red | .140 3.56 | 322426 | - |
| 22-16 | | 6 M3.5 | .296 7.52 | .203 5.16 | .607 15.42 | .737 18.72 | .125 3.18 | .046 1.17 | Red | .125 3.18 | 32561* | 2-32561- |
| 509-3,260 [0.26-1.65] | .033 0.84 | | .296 7.52 | .203 5.16 | .607 15.42 | .737 18.72 | .125 3.18 | .046 1.17 | Red | .140 3.56 | 32562* | 2-32562- |
| [0.20-1.03] | | | .328 8.33 | .203 5.16 | .607 15.42 | .737 18.72 | .125 3.18 | .046 1.17 | Red | .140 3.56 | 324557 | 2-324557 |
| | | | .296 7.52 | .203 5.16 | .607 15.42 | .737 18.72 | .125 3.18 | .046 1.17 | Red | .140 3.56 | 2-32562-2 | 2-32562- |
| | | 8 M4 | .416 10.57 | .250 6.35 | .654 16.61 | .830 21.08 | .171 4.34 | .062 1.57 | Red | .125 3.18 | 32497 | 2-32497- |
| | | | .416 10.57 | .250 6.35 | .654 16.61 | .830 21.08 | .171 4.34 | .062 1.57 | Red | .140 3.56 | 32498* | 2-32498- |
| | | 10 | .296 7.52 | .203 5.16 | .607 15.42 | .737 18.72 | .125 3.18 | .046 1.17 | Red | .140 3.56 | 1-331366-0 | 1-331366 |
| | | | .294 7.47 | .203 5.16 | .607 15.42 | .737 18.72 | .125 3.18 | .047 1.19 | Blue | .150 3.81 | 2-320861-2 | 2-320861 |
| | | 6 M3.5 | .294 7.47 | .203 5.16 | .607 15.42 | .737 18.72 | .125 3.18 | .047 1.19 | Blue | .170 4.32 | 320861* | 2-320861 |
| 10.11 | | | .328 8.33 | .203 5.16 | .607 15.42 | .737 18.72 | .125 3.18 | .047 1.19 | Blue | .170 4.32 | 324567* | - |
| 16-14 2,050-5,180 [1.04-2.62] | .033 0.84 | | .294 7.47 | .203 5.16 | .607 15.42 | .737 18.72 | .125 3.18 | .047 1.19 | Blue | .170 4.32 | 320862* | 2-320862 |
| [2.02] | | 8 M4 | .416 10.57 | .250 6.35 | .654 16.61 | .830 21.08 | .171 4.34 | .062 1.57 | Blue | .150 3.81 | 33155* | - |
| | | | .416 10.57 | .250 6.35 | .654 16.61 | .830 21.08 | .171 4.34 | .062 1.57 | Blue | .170 4.32 | 33156 | 2-33156- |
| | | 10 | .294 7.47 | .203 5.16 | .607 15.42 | .737 18.72 | .125 3.18 | .052 1.19 | Blue | .170 4.32 | 320863* | 2-320863 |
| | | | .296 7.52 | .250 6.35 | .841 21.36 | 1.017 25.83 | .171 4.34 | .052 1.32 | Yellow | .230 5.84 | 324577 | 1-324577- |
| | | 6 M3.5 | .296 7.52 | .250 6.35 | .841 21.36 | 1.017 25.83 | .171 4.34 | .052 1.32 | Yellow | .250 6.35 | 325150* | _ |
| 12-10 5,180-13,100 | .042 | | .328 8.33 | .250 6.35 | .841 21.36 | 1.017 25.83 | .171 4.34 | .052 1.32 | Yellow | .230 5.84 | 324587 | _ |
| [2.62-6.64] | 1.07 | 8 M4 | .416 10.57 | .250 6.35 | .841 21.36 | 1.017 25.83 | .171 4.34 | .052 1.32 | Yellow | .230 5.84 | 32510* | 2-32510- |
| | | 10 | .416 10.57 | .250 6.35 | .841 21.36 | 1.017 25.83 | .171 4.34 | .052 1.32 | Yellow | .230 5.84 | 326865 | 2-326865 |
| | | 10 | .416 10.57 | .250 6.35 | .841 21.36 | 1.017 25.83 | .171 4.34 | .052 1.32 | Yellow | .250 6.35 | 324015* | 2-324015 |

^{*}Available in small packaging quantities.

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.



Short Spring Spade Tongue Terminals



Material

Insulation -Nylon, UL 94V-2 **Terminal Body** -Phosphor Bronze per ASTM B-139

Metallic Sleeve -Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

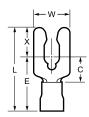
Application Tooling-pg. 66

| Wire Size | Tongue | | | | imension | s | | Terminal | Wire | Part N | umbers |
|---------------------------------|-----------------------|--------------|---------------------|---------------------|----------------------|----------------------|---------------------|------------|------------------------|----------|---------|
| Circular Mils [mm²] | Material Thickness | Stud Size | w | С | E | L | x | Insulation | Insulation Diameter | Loose | Tape |
| | Max. | | | Min. | Max. | Max. | | Color | Max. | Piece | Mounted |
| | | 2 M2 | .171 4.34 | .206 5.23 | .537 13.64 | .651 16.54 | .109 2.77 | Yellow | .082 2.08 | 52921* | 52921-1 |
| | | 4 | .203 5.16 | .219 5.56 | .550 13.97 | .695 17.65 | .140 3.56 | Yellow | .082 2.08 | 52922* | 52922-1 |
| 26-22 202-810 [0.10-0.41] | .020 0.51 | 5 M3 | .250 6.35 | .203 5.16 | .534 13.56 | .679 17.25 | .140 3.56 | Yellow | .082 2.08 | 52923 | 52923-1 |
| [0.10-0.41] | | 6 M3.5 | .250 6.35 | .203 5.16 | .534 13.56 | .679 17.25 | .140 3.56 | Yellow | .082 2.08 | 52924* | 52924- |
| | | 8 M4 | .375 9.53 | .281 7.14 | .612 15.54 | .787 19.99 | .170 4.32 | Yellow | .082 2.08 | 52925 | 52925-1 |
| | | 4 | .203 5.16 | .250 6.35 | .654 16.61 | .799 20.29 | .140 3.56 | Red | .125 3.18 | 52927* | 52927-1 |
| | | 5 M3 | .250 6.35 | .250 6.35 | .654 16.61 | .799 20.29 | .140 3.56 | Red | .125 3.18 | 52928* | 52928-1 |
| | | 6 | .250 6.35 | .250 6.35 | .654 16.61 | .799 20.29 | .140 3.56 | Red | .125 3.18 | 52929* | 52929- |
| | | M3.5 | .250 6.35 | .250 6.35 | .654 16.61 | .799 20.29 | .140 3.56 | Red | .140 3.56 | _ | 52929-3 |
| 22-16 | .033 | - | .244 6.20 | .281 7.14 | .725 18.42 | .895 22.73 | .170 4.32 | Red | .140 3.56 | _ | 55768-1 |
| 509-3,260 [0.26-1.65] | 0.84 | 8 M4 | .375 9.53 | .281 7.14 | .685 17.40 | .860 21.84 | .170 4.32 | Red | .125 3.18 | 52930* | 52930- |
| | | | .375 9.53 | .281 7.14 | .685 17.40 | .860 21.84 | .170 4.32 | Red | .140 3.56 | _ | 52930- |
| | | - | . 406 10.31 | .281 7.14 | .685 17.40 | .908 23.06 | .218 5.54 | Red | .125 3.18 | 52931* | 52931-1 |
| | | 10 | .406 10.31 | .281 7.14 | .685 17.40 | .908 23.06 | .218 5.54 | Red | .140 3.56 | _ | 52931-3 |
| | | 1/4 M6 | .625 15.88 | .343 8.71 | .747 18.97 | 1.033 26.24 | .281 7.14 | Red | .125 3.18 | 52933* | _ |
| | | 5 M3 | .250 6.35 | .250 6.35 | .654 16.61 | .799 20.29 | .140 3.56 | Blue | .170 4.32 | 52934* | 52934- |
| | | 6 | .250 6.35 | .250 6.35 | .654 16.61 | .799 20.29 | .140 3.56 | Blue | .170 4.32 | 52935* | 52935- |
| | | M3.5 | .250 6.35 | .250 6.35 | .654 16.61 | .799 20.29 | .140 3.56 | Blue | .182 4.62 | 52935-2* | 52935-3 |
| 16-14 | .033 | 8 | .375 9.53 | .281 7.14 | .685 17.40 | .860 21.84 | .170 4.32 | Blue | .170 4.32 | 52936* | 52936- |
| 2,050-5,180 [1.04-2.62] | 0.84 | M4 | .375 9.53 | .281 7.14 | .685 17.40 | .860 21.84 | .170 4.32 | Blue | .182 4.62 | 52936-2 | 52936-3 |
| | | | .406 10.31 | .281 7.14 | .685 17.40 | .908 23.06 | .218 5.54 | Blue | .170 4.32 | 52937* | 52937-1 |
| | | 10 | .406 10.31 | .281 7.14 | .685 17.40 | .908 23.06 | .218 5.54 | Blue | .182 4.62 | 52937-2* | 52937-3 |
| | | 1/4 M6 | .625 15.88 | .343 8.71 | .747 18.97 | 1.033 26.24 | .281 7.14 | Blue | .170 4.32 | 52939 | _ |
| | | 5 M3 | .250 6.35 | .169 4.29 | .770 19.56 | .959 24.36 | .184 4.67 | Yellow | .250 6.35 | 52940* | 52940- |
| | | 6 M3.5 | .250 6.35 | .174 4.42 | .775 19.69 | .959 24.36 | .179 4.55 | Yellow | .250 6.35 | 52941* | 52941-1 |
| 12-10 5,180-13,100 | .042 1.07 | 8 M4 | .375 9.53 | .276 7.01 | .877 22.28 | 1.052 26.72 | .170 4.32 | Yellow | .250 6.35 | 52942* | 52942- |
| [2.62-6.64] | 1.07 | 10 | .406 10.31 | .276 7.01 | .877 22.28 | 1.100 27.94 | .218 5.54 | Yellow | .250 6.35 | 52943* | 52943- |
| | | 1/4 M6 | .625 15.88 | .338 8.59 | .939 23.85 | 1.225 31.12 | .281 7.14 | Yellow | .250 6.35 | 52945* | |

^{*}Available in small packaging quantities.



Long Spring Spade Tongue Terminals



Material

Insulation - Nylon, UL 94V-2 Terminal Body - Phosphor Bronze per ASTM B-139

Metallic Sleeve - Copper per

ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66

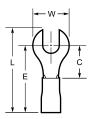
| Wire Size | Tongue | | | | Dimer | nsions | | Terminal | Wire | Part N | umbers | | | | | |
|---------------------------------|-------------------------------|--------------|----------------------|---------------------|----------------------|-----------------------|---------------------|---------------------|--|----------------------|-----------------------|---------------------|--------|---------------------|-------|--------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | W | C Min. | E Max. | L Max. | х | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounte | | | | | |
| 26-22 202-810 [0.10-0.41] | .020 0.51 | 6 M3.5 | .250 6.35 | .235 5.97 | .566 14.38 | .847 21.51 | .276 7.01 | Yellow | .082 2.08 | 52403 | 52403- | | | | | |
| | | 4 | .203 5.16 | .201 5.11 | .615 15.62 | .896 22.76 | .276 7.01 | Red | .125 3.18 | 52408 | _ | | | | | |
| 22-16 | | 6 | .250 6.35 | .238 6.05 | .652 16.56 | .933 23.70 | .276 7.01 | Red | .125 3.18 | 52409* | 52409- | | | | | |
| 509-3,260 [0.26-1.65] | .033 0.84 | M3.5 | .250 6.35 | .238 6.05 | .652 16.56 | .933 23.70 | .276 7.01 | Red | .140 3.56 | 52409-2 | 52409- | | | | | |
| | | 8 M4 | .281 7.14 | .270 6.86 | .684 17.37 | .979 24.87 | .290 7.37 | Red | .125 3.18 | 52410* | 52410- | | | | | |
| | | 10 | .343 8.71 | .283 7.19 | .697 17.70 | 1.005 25.53 | .303 7.70 | Red | .125 3.18 | 52411* | 52411-1 | | | | | |
| | | 6 | .250 6.35 | .238 6.05 | .652 16.56 | .933 23.70 | .276 7.01 | Blue | .150 3.81 | 52420* | 52420- | | | | | |
| | | M3.5 | .250 6.35 | .238 6.05 | .652 16.56 | .933 23.70 | .276 7.01 | Blue | 4.52 | 52420-1* | 52420- | | | | | |
| 16-14 2.050-5.180 | .033 | 8 | .281 7.14 | .270 6.86 | .684 17.37 | .979 24.87 | .290 7.37 | Blue | .150 3.81 | 52421* | | | | | | |
| [1.04-2.62] | 0.84 | M4 | .281 7.14 | .270 6.86 | .684 17.37 | .979 24.87 | .290 7.37 | Blue | .170 4.32 | 52421-1* | 52421-3 | | | | | |
| | | 10 | .343 8.71 | .283 7.19 | .697 17.70 | 1.005 25.53 | .303 7.70 | Blue | .170 4.32 | 52422-1* | 52422- | | | | | |
| | | 1/4 M6 | .437 11.10 | .345 8.76 | .759 19.28 | 1.102 27.99 | .338 8.59 | Blue | .150 3.81 | 52423 | 52423- | | | | | |
| | | | | | | | . 6 _ | .312 7.92 | .242 6.15 | .843 21.41 | 1.131 28.73 | .283 7.19 | Yellow | .230 5.84 | 52430 | 52430- |
| | | M3.5 | .312 7.92 | .242 6.15 | .843 21.41 | 1.131 28.73 | .283 7.19 | Yellow | .250 6.35 | 52430-1 | 52430- | | | | | |
| 12-10 5.180-13.100 | .042 | 8 M4 | .375 9.53 | .273 6.93 | .874 22.20 | 1.174 29.82 | .295 7.49 | Yellow | .250 6.35 | 52431-1 | 52431-3 | | | | | |
| [2.62-6.64] | 1.07 | 10 | .375 9.53 | .305 7.75 | .906 23.01 | 1.219 30.96 | .308 7.82 | Yellow | .230 5.84 — .250 6.35 52432-1 | _ | 52432- | | | | | |
| | | | .375 9.53 | .305 7.75 | .906 23.01 | 1.219 30.96 | .308 7.82 | Yellow | | 52432- | | | | | | |
| | | 1/4 M6 | .437 11.10 | .345 8.76 | .946 24.03 | 1.289 32.74 | .338 8.59 | Yellow | .250 6.35 | 52433-1 | _ | | | | | |

^{*}Available in small packaging quantities.

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.



Slotted Ring Tongue Terminals



Material

Insulation-Nylon except where noted.

Terminal Body and Metallic Sleeve -Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data
Insulation Color Code-pg. 4
Packaging Quantities-pg. 4
Performance Specifications-

Application Tooling-pg. 66

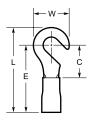
pgs. 4 & 5

| Wire Size | Tongue | | | Dime | ensions | | Terminal | Wire | Part N | lumbers |
|--|-------------------------------|--------------|----------------------|----------------------|-----------------------|-----------------------|---------------------|--------------------------------|---------------------|-----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| 26-22 202-810 [0.10-0.41] | .020 0.51 | 6 M3.5 | .250 6.35 | .281 7.14 | .612 15.54 | .719 18.26 | Yellow | .082 2.08 | 323011 | 2-323011-2 |
| | | 6 M3.5 | .312 7.92 | .281 7.14 | .685 17.40 | .828 21.03 | Red | .140 3.56 | 35216* | 2-35216-1 |
| 22-16 | .033 | 8 M4 | .281 7.14 | .250 6.35 | .654 16.61 | .770 19.56 | Red | .140 3.56 | 36954* | 2-36954-2 |
| 509-3,260 [0.26-1.65] | 0.84 | 10 | .312 7.92 | .281 7.14 | .685 17.40 | .812 20.62 | Red | .125 3.18 | 331453 | 1-331453-0 |
| | | 1/4 M6 | .469 11.91 | .437 11.10 | .841 21.36 | 1.039 26.39 | Red | .125 3.18 | 321808 | _ |
| 16-14 2.050-5.180 | .033 | 6 M3.5 | .343 8.71 | .281 7.14 | .685 17.40 | .844 21.44 | Blue | .170 4.32 | 34406 | _ |
| [1.04-2.62] | 0.84 | 8 M4 | .344 8.74 | .281 7.14 | .685 17.40 | .837 21.26 | Blue | .170 4.32 | 35440 | _ |
| 16-14 HD 2,050-5,180 [1.04-2.62] | .048 1.22 | 3/8 | .750 19.05 | .625 15.88 | 1.216 30.89 | 1.594 40.49 | Yellow/Black | .250 6.35 | 696077-2 | 696077-1 |
| 12-10 | .042 1.07 | 1/4 M6 | .531 13.49 | .468 11.89 | 1.156 29.36 | 1.390 35.31 | Yellow | .300 7.62 | 321611 ¹ | _ |
| 5,180-13,100 [2.62-6.64] | .040 1.02 | 3/8 | .750 19.05 | .625 15.88 | 1.216 30.89 | 1.594 40.49 | Yellow | .250 6.35 | 696076-2 | 696076-1 |

^{*}Available in small packaging quantities.

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.

Hook Tongue Terminals



Material

Insulation -Nylon except where noted.

Terminal Body and Metallic Sleeve -Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue | | | Dime | nsions | | Terminal | Wire Insulation | Part I | Numbers |
|-------------------------------------|-------------------------------|--------------|---------------------|---------------------|----------------------|----------------------|---------------------|---------------------|--------------------|-----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | Insulation Color | Diameter Max. | Loose Piece | Tape Mounted |
| 22-16 | 0.84 | 6 M3.5 | .281 7.14 | .203 5.16 | .607 15.42 | .750 19.05 | Red | .140 3.56 | 34313* | _ |
| 509-3,260 [0.26-1.65] | .033 | 8 M4 | .343 8.71 | .296 7.52 | .705 17.91 | .879 22.33 | Red | .140 3.56 | 32456 | _ |
| 40.44 | | 6 M3.5 | .343 8.71 | .281 7.14 | .685 17.40 | .859 21.82 | Blue | .150 3.81 | 320381 | 2-320381-1 |
| 16-14 2,050-5,180 [1.04-2.62] | .033 0.84 | 8 M4 | .343 8.71 | .281 7.14 | .685 17.40 | .859 21.82 | Blue | .170 4.32 | 320306* | 2-320306-1 |
| [7 2.02] | | 10 | .343 8.71 | .281 7.14 | .685 17.40 | .859 21.82 | Blue | .170 4.32 | 35481 ¹ | _ |

^{*}Available in small packaging quantities.

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.

Dimensions are in millimeters

and inches unless otherwise

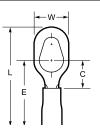
South America: 54-11-4733-2015 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080208

¹Insulation — Vinyl.

¹Insulation — Vinyl.



Multiple Stud Terminals



Material

Insulation - Nylon, UL 94V-2 Terminal Body - Copper per ASTM B-152

Plating -Tin per ASTM B-545 **Metallic Sleeve** -Copper per ASTM B-152

Plating - Nickel per QQ-N-290

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

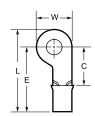
Application Tooling-pg. 66

| Wire Size | Tongue | | | Dim | ensions | | Terminal | Wire | Part N | lumbers |
|--------------------------------------|-------------------------------|--------------|---------------------|---------------------|----------------------|--------------------|---------------------|--------------------------------|----------------|-----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| 22-16 509-3,260 [0.26-1.65] | .033 0.84 | 6-8-10 | .325 8.26 | .281 7.14 | .685 17.40 | .957 24.31 | Red | .125 3.18 | 54771-1* | 54771-2 |
| 12-10 5,180-13,100 [2.62-6.64] | .042 1.07 | 6-8-10 | .325 8.26 | .302 7.67 | .893 22.68 | 1.165 29.59 | Yellow | .230 5.84 | 54773-1* | _ |

^{*}Available in small packaging quantities.

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.

Offset Ring Tongue Terminals



Material

Insulation-Nylon, UL 94V-2
Terminal Body and Metallic
Sleeve-Copper per ASTM
B-152

Plating -Tin per ASTM B-545

Related Product Data
Insulation Color Code-pg. 4
Packaging Quantities-pg. 4
Performance Specificationspgs. 4 & 5

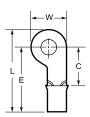
Application Tooling-pg. 66

| Wire Size | Tongue | | | Dime | nsions | | Terminal | Wire | Part Numbers |
|----------------------------|-------------------------------|--------------|---------------------|---------------------|----------------------|-------------------|---------------------|--------------------------------|----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | Insulation Color | Insulation Diameter Max. | Loose Piece |
| 22-16 | 260 .033 | 6 | .375 9.53 | .312 7.92 | .716 18.19 | .906 23.01 | Red | .125 3.18 | 323039 |
| 509-3,260 [0.26-1.65] | 0.84 | M3.5 | .375 9.53 | .312 7.92 | .716 18.19 | .906 23.01 | Red | .125 3.18 | 324011 |
| 16-14 | .033 | 6 M3.5 | .375 9.53 | .312 7.92 | .716 18.19 | .906 23.01 | Blue | .150 3.81 | 323817 |
| 2,050-5,180 [1.04-2.62] | 0.84 | 10 | .375 9.53 | .312 7.92 | .716 18.19 | .906 23.01 | Blue | .150 3.81 | 323818 |



Offset Ring Tongue Terminals

(Insulation Restricting)



Material

Insulation - Nylon, UL 94V-2 Terminal Body and Metallic Sleeve - Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

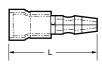
Application Tooling-pg. 66

| Wire Size | Tongue | | | Dime | nsions | | Terminal | Wire | Part Numbers |
|------------------------|-------------------------------|--------------|---------------------|---------------------|----------------------|----------------------|-------------------------------------|---------------------------------|----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | Insulation Color Solid/Stripe | Insulation Diameter Range | Loose Piece |
| 22 754 [0.38] | .033 0.84 | 6 M3.5 | .375 9.53 | .312 7.92 | .758 19.25 | .946 24.03 | Red/Green | .038110 0.97-2.79 | 52284-4 |
| 20 | .033 | 6 M3.5 | .375 9.53 | .312 7.92 | .758 19.25 | .946 24.03 | Red/Red | .046110 1.17-2.79 | 52284-2 |
| 1,186 [0.60] | 0.84 | 10 | .375 9.53 | .312 7.92 | .758 19.25 | .946 24.03 | Red/Red | .046110 1.17-2.79 | 52284-3 |
| 16 2,800 [1.42] | .033 0.84 | 6 M3.5 | .375 9.53 | .312 7.92 | .748 19.00 | .938 23.83 | Blue/Blue | .063130 1.60-3.30 | 52283-2 |
| 14 4,234 [2.15] | .033 0.84 | 10 | .375 9.53 | .312 7.92 | .748 19.00 | .938 23.83 | Blue/Green | .078130 1.98-3.30 | 52283-1 |



Material

SHUR-PLUG Terminal



.156 Series

Insulation -Nylon, UL 94V-2
Terminal Body and Metallic
Sleeve -Copper per ASTM
B-152

Plating -Tin per ASTM B-545

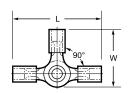
Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Dimension | Terminal | Wire Insulation | Part I | Numbers |
|--|----------------------|------------|---------------------|----------|-----------|
| Circular Mils | | Insulation | Diameter | Loose | Tape |
| [mm²] | Max. | Color | Max. | Piece | Mounted |
| 16-14 2,050-5,180 [1.04-2.62] | .790 20.07 | Blue | .170 4.32 | 324225* | 2-324225- |
| 16-14 Receptacle 2,050-5,180 [1.04-2.62] | .768 19.51 | Blue | .157 3.99 | 165429-1 | _ |

^{*}Available in small packaging quantities.

3-Way Connector Terminal



Material

Insulation - Nylon, UL 94V-2 Terminal Body and Metallic Sleeve - Copper per ASTM B-152

Rivet -Brass per QQ-B-626 **Plating** -Tin per ASTM B-545

Related Product Data

Insulation Color Code-pg. 4
Packaging Quantities-pg. 4
Performance Specifications-pgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue | Dime | nsions | Terminal | Wire Insulation | Part Number |
|-------------------------------------|---------------------|----------------------|-----------------------|------------|---------------------|-------------|
| Circular Mils | Material | w | L | Insulation | Diameter | Loose |
| [mm²] | Thickness Max. | Max. | Max. | Color | Max. | Piece |
| 16-14 2,050-5,180 [1.04-2.62] | .033 0.84 | .859 21.82 | 1.370 34.80 | Blue | .170 4.32 | 53222-1* |

^{*}Available in small packaging quantities.



Tabs

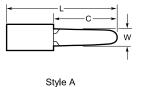
Material

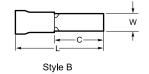
Insulation - Nylon, UL 94V-2 Terminal Body and Metallic Sleeve - Copper per ASTM B-152

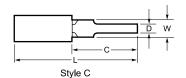
Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66







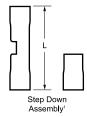
| Wire Size | Tongue | | | Dime | nsions | | Terminal | Wire | Part Numbers |
|--------------------------------------|-------------------------------|-------|---------------------|----------------------|-----------------------|---------------------|---------------------|--------------------------------|----------------|
| Circular Mils [mm²] | Material Thickness Max. | Style | W | C Min. | L Max. | D | Insulation Color | Insulation Diameter Max. | Loose Piece |
| 22-16 509-3,260 [0.26-1.65] | .033 0.84 | А | .140 3.56 | .480 12.19 | .904 22.96 | - | Red | .140 3.56 | 34294* |
| 16-14 2,050-5,180 [1.04-2.62] | .033 0.84 | В | .156 3.96 | .375 9.53 | .809 20.55 | _ | Blue | .170 4.32 | 327748 |
| 12-10 5,180-13,100 [2.62-6.64] | .042 1.07 | С | .225 5.72 | .600 15.24 | 1.194 30.33 | .125 3.18 | Yellow | .230 5.84 | 324543* |

^{*}Available in small packaging quantities.



Butt Splices







Material Insulation Sleeve -

Standard, Step Down Assembly and Special - Nylon Radiation Resistant - Polyvinylidene Fluoride (PVF₂)

Splice Body and Insulation Support Sleeve -Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data
Insulation Color Code-pg. 4
Packaging Quantities-pg. 4
Performance Specifications-pgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | | Dimension | Splice | Wire Insulation | Part Nu | |
|--|-----------------------|-----------------------|------------------------------|-------------------------------|---------------------|------------|
| Circular Mils ² | Style | L | Insulation | Diameter | Loose | Tape |
| [mm²] | | Max. | Color | Max. | Piece | Mounted |
| 26-24 ³ 238-475 [0.12-0.24] | | .890 22.61 | Yellow | .082 2.08 | 323994 | 2-323994-1 |
| 26-22 202-810 [0.10-0.41] | | .890 22.61 | Yellow | .082 2.08 | 2-323994-2* | _ |
| 24-20 320-1,290 [0.16-0.65] | Standard | 1.035 26.29 | Natural | .100 2.54 | 323975 | 2-323975-3 |
| 22-16 ⁴ 509-3,260 [0.26-1.65] | Standard | 1.265 32.13 | Red | .125 3.18 | 320559* | 2-320559-4 |
| 16-14 2,050-5,180 [1.04-2.62] | | 1.265 32.13 | Blue | .150 3.81 | 320562* | 2-320562-3 |
| 12-10 5,180-13,100 [2.62-6.64] | | 1.656 42.06 | Yellow | .220 5.59 | 320570* | 2-320570-3 |
| 16-14 22-18 2,050-5,180 to 509-1,900 [1.04-2.62] [0.26-0.96] | | 1.265 32.13 | Blue | .150/.115 3.81/2.92 | 327583 | 2-327583-1 |
| 12-10 22-18 5,180-13,100 to 509-1,900 [2.62-6.64] [0.26-0.96] | Step Down Assembly | 1.656 42.06 | Yellow | .220/.140 5.59/3.56 | 327639 | _ |
| 12-10 16-14 5,180-13,100 to2,050-5,180 [2.62-6.64] [1.04-2.62] | | 1.656 42.06 | Yellow | .220/.170 5.59/4.32 | 327638 | _ |
| 26-24 ³ 238-475 [0.12-0.24] | | .890 22.61 | Natural w/ Yellow Stripes | .082 2.08 | 53546-1 | _ |
| 26-22 202-810 [0.10-0.41] | | .890 22.61 | Natural w/ Yellow Stripes | .082 2.08 | 53546-3 | _ |
| 24-20 320-1,290 [0.16-0.65] | Radiation | 1.035 26.29 | Natural w/ White Stripes | .100 2.54 | 53547-1 | 53547-2 |
| 22-16 ⁴ 509-3,260 [0.26-1.65] | Resistant | 1.265 32.13 | Natural w/ Red Stripes | .125 3.18 | 53548-1* | 53548-2 |
| 16-14 2,050-5,180 [1.04-2.62] | | 1.265 32.13 | Natural w/ Blue Stripes | .150 3.81 | 53549-1* | 53549-2 |
| 12-10 5,180-13,100 [2.62-6.64] | | 1.656 42.06 | Natural w/ Yellow Stripes | .220 5.59 | 53550-1* | _ |
| 12-10 5,180-13,100 [2.62-6.64] | Special | 1.245 31.62 | Yellow | .220 5.59 | 328961 ⁵ | _ |

^{*}Available in small packaging quantities.

¹Includes adapter insert.

²When using two or more wires in either end of a butt splice, the combined cross sectional area must be within the (CMA) circular mil area range listed.

³26-24 range in accordance with MIL-T-7928.

⁴22-16 splices are 22-18 range in accordance with MIL-T-7928.

⁵12-10 butt splice, threaded 8-32 one end.

[†]AMP-TAPETRONIC machine tools only.



Butt Splice Step Down Adapter Inserts¹



Material

Adapter Body-Copper per ASTM B-152

Plating -Zinc Plate / DyeChromate

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

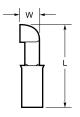
Application Tooling-pg. 66

| Butt Sp | lice | | Adapter Insert | | | | | | | |
|-----------------------------|------------|------------------------------------|----------------------|-------|--------------|--|--|--|--|--|
| Wire Size | Part No. | Wire Size | Dimension | Color | Part Numbers | | | | | |
| Circular Mils | i dit itoi | Circular Mils | L | Code | | | | | | |
| [mm²] | | [mm²] | | | | | | | | |
| 16-14 | 320562 | 22-18 | .350 8.89 | Red | 1-327635-1 | | | | | |
| 2,050-5,180 [1.04-2.62] | 320362 | 509-1,900 [0.26-0.96] | .402 10.21 | Red | 327635* | | | | | |
| 12-10 | 320570 | 22-18 509-1,900 [0.26-0.96] | .562 14.27 | Red | 327636* | | | | | |
| 5,180-13,100 [2.62-6.64] | 320570 | 16-14 2,050-5,180 1.04-2.62] | .562 14.27 | Blue | 327637* | | | | | |

^{*}Available in small packaging quantities.

1Adapter inserts can be ordered separately for use in specific Standard PIDG Butt Splices.

Knife Disconnect Splices



Material Insulation - Nylon, UL 94V-2 Splice Body and Metallic Sleeve - Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4

Packaging Quantities -pg. 4

Performance Specifications - pgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Material | Dimensions | | Splice | Wire Insulation | Part Numbers | | |
|-----------------------------|-----------|---------------------|-----------------------|---------------------|---------------------|--------------|--------------|--|
| Circular Mils [mm²] | Thickness | W | L Max. | Insulation Color | Diameter Max. | Loose Piece | Tape Mounted | |
| 22-16 | .031 | .203 5.16 | .878 22.30 | | 320555* | _ | | |
| 509-3,260 [0.26-1.65] | 0.79 | .203 5.16 | .878 22.30 | Red | .140 3.56 | 32446* | 2-32446-1 | |
| 16-14 | .031 | .203 5.16 | .878 22.30 | Blue | .150 3.81 | 320566* | _ | |
| 2,050-5,180 [1.04-2.62] | 0.79 | .203 5.16 | .878 22.30 | Blue | .170 4.32 | 32448* | _ | |
| 12-10 | .040 | .281 7.14 | 1.234 31.34 | Yellow | .230 5.84 | 320620* | _ | |
| 5,180-13,100 [2.62-6.64] | 1.02 | .281 7.14 | 1.260 32.00 | Yellow | .250 6.35 | 35762* | _ | |

^{*}Available in small packaging quantities.



PIDG FASTON Terminals and Splices

Product Facts

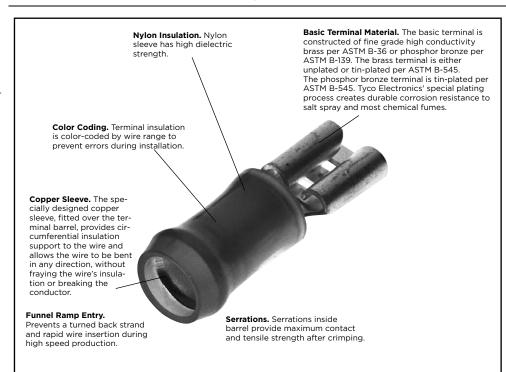
- Pre-insulated terminal designed for uniformed reliability in most difficult circuit environment
- Consists of an unplated or tin-plated brass body or a tin-plated phosphor bronze body with a specially designed copper sleeve and insulation sleeve fitted over the terminal barrel
- Design of the tool dies and construction of the terminal permits uniform insulation thickness under crimping pressure, transmitting this pressure evenly to the center of the crimp area

The AMP Mated Tool/Terminal Concept

- AMP compression crimping produces crimps for a given size wire and terminal that are alike in appearance and performance
- Terminal and the crimping tool are designed as uniform matched devices
- Dies are precisionengineered from the finest hard-metal alloys
- Crimping pressure is controlled by a ratchet device on the hand tool or a corresponding pre-calibration in the crimping jaws of AMP automated crimping machines

The Crimp

- When done properly, crimping pressure can neither overstress nor under stress the terminal barrel—machined dies fully bottom to the precise crimp height
- Resulting termination is free of contamination
- Resistant to shock and critical environments
- Tensile strength approaches that of the wire itself



Temperature Rating: 105°C Max.

AMP PIDG FASTON Terminals (Use TETRA-CRIMP Tooling)

| AMP Wire Range | Component Recognized File E 66717 | © LR 7189 Certified |
|----------------------|---|--------------------------------------|
| 22-18 | 22-18 Stranded | |
| 16-14 | 16-14 Stranded | 300 V Max., 105°C. Max. ¹ |
| 12-10 | 12-10 Stranded | |

¹UL & CSA – Nylon except where noted

AMP PIDG FASTON Line Splice Connectors "250" Series

| Component Recognized File E 66717 | Max. | © LR 7189 Certified | 105°C Max. (Vinyl) |
|--|---------------|--|--------------------------|
| AMP Part No. 1-321235-0 1-321235-1 | 600 V Max. | AMP Part No. 1-321235-0 1-321235-1 | 300 V Max. |
| 321235 321688 | 300 V Max. | 321235 321688 | 300 V Max. |



Receptacles

Receptacle Style:

- A No dimple with wire stop
- **B** Dimple with wire stop
- C No dimple, no wire stop

Material

Insulation -Nylon, UL 94V-2

Receptacle Body -Brass per ASTM B-36 or Phosphor Bronze per ASTM B-139

Plating-Tin per ASTM B-545 except where noted.

Metallic Sleeve -Copper per ASTM B-152

Plating -Tin per ASTM B-545

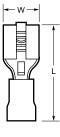
Related Product Data

Insulation Color Code-pg. 4

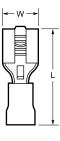
Packaging Quantities-pg. 4

Performance Specifications - pgs. 4 & 5

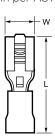
Application Tooling-pg. 67



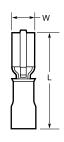




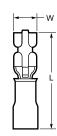
.205 Series



.187 Series



110 Series-Standard



.110 Series-Low Insertion

| | Wire Size | | Dime | nsions | Terminal | Wire | | | Fits | P | art Numbe | rs |
|---------------|--------------------------------------|-------------------|---------------------|----------------------|---------------------|--------------------------------|------------------|---------------------|---------------------|----------------------|-----------------------|---------------|
| Series | Circular Mils [mm²] | Style | W Nom. | L Max. | Insulation Color | Insulation Diameter Max. | Recept. Matl. | Stock Thk. | Tab Thk. | Loose Piece | Tape Mounted | Strip Form |
| | 22-18 509-1,900 | В | . 300 7.62 | .900 22.86 | Red | .140 3.56 | Brass | .018 0.46 | .032 0.81 | 640903-1* | 640903-2 | 640902- |
| | [0.26-0.96] | | .300 7.62 | .900 22.86 | Red | .140 3.56 | Brass | .018 0.46 | .032 0.81 | 55675-1 ² | 55675-2 ² | _ |
| | 16-14 2,050-5,180 [1.04-2.62] | В | .300 7.62 | .900 22.86 | Blue | .170 4.32 | Brass | .018 0.46 | .032 0.81 | 640905-1* | 640905-2 | 640904 |
| .250 | 14-12 | В | .300 7.62 | 1.012 25.70 | Green | .250 6.35 | Brass | .018 0.46 | .032 0.81 | 42844-1*† | 42844-3 ⁺ | 60544-3 |
| | 3,831-6,470¹ [1.94-3.28] | | .300 7.62 | 1.012 25.70 | Green | .250 6.35 | Phos. Brz. | .018 0.46 | .032 0.81 | 42844-2** | _ | _ |
| | 12-10 5,180-13,100 [2.62-6.64] | 13,100 B 6.64] | .300 7.62 | 1.012 25.70 | Yellow | .250 6.35 | Brass | .018 0.46 | .032 0.81 | 640907-1* | 640907-2 | 640906 |
| | | | .300 7.62 | 1.012 25.70 | Yellow | .250 6.35 | Phos. Brz. | .018 0.46 | .032 0.81 | 61198-2 | 61198-4 | - |
| .250 Low — | 22-18 509-1,900 [0.26-0.96] | | .300 7.62 | .900 22.86 | Red | .145 3.68 | Brass | .016 .406 | .032 .813 | 184262-1 | 184262-2 | 184261- |
| Insertion | 16-14 2,050-5,180 [1.04-2.62] | | .300 7.62 | .900 22.86 | Blue | .173 4.39 | Brass | .016 .406 | .032 .813 | 184265-1 | 184265-2 | 184264- |
| | | | .250 6.35 | .800 20.32 | Red | .135 3.43 | Brass | .016 0.41 | .020 0.51 | 696018-1 | 696018-2 | _ |
| | 22-18 509-1.900 | В | .250 6.35 | .800 20.32 | Red | .140 3.56 | Brass | .016 0.41 | .020 0.51 | 640909-1* | 640909-2 | 640908 |
| .205 | [0.26-0.96] | В | .250 6.35 | .800 20.32 | Red/Black | .140 3.56 | Brass | .016 0.41 | .020 0.51 | 640174-1 | - | - |
| .200 | | | .250 6.35 | .800 20.32 | Red | .140 3.56 | Brass | .016 0.41 | .032 0.81 | 640911-1* | 640911-2 | 640910- |
| | 16-14 2,050-5,180 | В | .250 6.35 | .800 20.32 | Blue | .170 4.32 | Brass | .016 0.41 | .020 0.51 | 640913-1* | 640913-2 | _ |
| | [1.04-2.62] | | .250 6.35 | .800 20.32 | Blue | .170 4.32 | Brass | .016 0.41 | .032 0.81 | 640915-1* | 640915-2 | _ |
| .187 | 26-24 238-475 [0.12-0.24] | В | .230 5.84 | .700 17.78 | Yellow | .082 2.08 | Brass | .016 0.41 | .020 0.51 | 641321-1* | 641321-2† | 641320- |
| | 22-18 509-1,900 [0.26-0.96] | В | .230 5.84 | .800 20.32 | Red | .140 3.56 | Brass | .016 0.41 | .020 0.51 | 640917-1* | 640917-2 | 640916- |
| | | D | .230 5.84 | .800 20.32 | Red | .140 3.56 | Brass | .016 0.41 | .040 1.02 | _ | 640578-2 ⁺ | _ |

[†]Not UL or CSA approved or listed. *Available in small packaging quantities. ¹Wire range is limited as noted. ²Unplated receptacle body.

Catalog 82042 Revised 07-08 Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are equivalent U.S. Customary Units. Dimensions are shown for reference purposes only. Specifications subject to change. USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-5-729-0425 South America: 54-11-4733-2015 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080208



Reseptacles

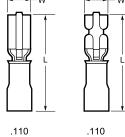
(Continued)

| | Wire Size | | Dime | nsions | Terminal | Wire | | | Fits | Pa | art Numbe | rs | | | |
|--------------------|-------------------------------------|-------|---------------------|----------------------|------------|---------------------|----------------------|---------------------|---------------------|-----------------------|-----------------------|-----------------------|-----------|----------------------|---|
| Series | Circular Mils | Style | w | L | Insulation | Insulation | Recept. | Stock | Tab | Loose | Tape | Strip | | | |
| | [mm²] | | Nom. | Max. | Color | Diameter Max. | Matl. | Thk. | Thk. | Piece | Mounted | Form | | | |
| .187 | 16-14 | В | .230 5.84 | .800 20.32 | Blue | .170 4.32 | Brass | .016 0.41 | .020 0.51 | 640919-1* | 640919-2 | 640918-1 | | | |
| .187 | 2,050-5,180 [1.04-2.62] | В | .230 5.84 | .900 22.86 | Blue | .250 6.35 | Brass | .016 0.41 | .020 0.51 | 696108-1 | 696108-2 | _ | | | |
| .187 | 22-18 509-1,900 [0.26-0.96] | | .230 5.84 | .800 22.86 | Red | .145 3.68 | Brass | .016 .406 | .032 .813 | 184268-1 | 184268-2 | 184267-1 | | | |
| Low — Insertion | 16-14 2,050-5,180 [1.04-2.62] | | .300 7.62 | .900 22.86 | Blue | .173 4.39 | Brass | .016 .406 | .032 .813 | 184235-1 | 184235-2 | 184234-1 | | | |
| .110 | | | | | | .148 3.76 | .734 18.64 | Natural | .110 2.79 | Brass | .012 0.30 | .016 0.41 | 61048-1*† | 61048-2 [†] | _ |
| | 22-18 509-1.900 | Б | .148 3.76 | .734 18.64 | Natural | .110 2.79 | Brass | .012 0.30 | .020 0.51 | 61060-1* [†] | 61060-2 [†] | 61059-2 [†] | | | |
| Standard | [0.26-0.96] | В | .148 3.76 | .734 18.64 | Natural | .110 2.79 | Brass | .012 0.30 | .032 0.81 | 60894-1** | 60894-2 [†] | 60893-2 [†] | | | |
| | | | .148 3.76 | .734 18.64 | Black | .110 2.79 | Brass | .012 0.30 | .032 0.81 | _ | 61678-2 [†] | _ | | | |
| | 26-24 238-475 [0.12-0.24] | А | .160 4.06 | .700 17.78 | Yellow | .082 2.08 | Brass | .016 0.41 | .020 0.51 | 641324-1 [†] | 641324-2 ⁺ | _ | | | |
| | | | .160 4.06 | .796 20.22 | Red | .140 3.56 | Brass | .016 0.41 | .012 0.30 | _ | _ | 350871-1 [†] | | | |
| | 22-18 509-1,900 | А | .160 4.06 | .800 20.32 | Red | .140 3.56 | Brass | .016 0.41 | .016 0.41 | 640921-1 | 640921-2 | _ | | | |
| .110 | [0.26-0.96] | A | .160 4.06 | .800 20.32 | Red | .140 3.56 | Brass | .016 0.41 | .020 0.51 | 640923-1* | 640923-2 | 640922-1 | | | |
| Low nsertion _ | | | .160 4.06 | .800 20.32 | Red | .140 3.56 | Brass | .016 0.41 | .032 0.81 | 640925-1* | 640925-2 | 640924-1 | | | |
| | | А | .160 4.06 | .800 20.32 | Blue | .170 4.32 | Brass | .016 0.41 | .020 0.51 | 640929-1* | 640929-2 | _ | | | |
| | 16-14 2.050-5.180 | А | .160 4.06 | .800 20.32 | Blue | .170 4.32 | Brass | .016 0.41 | .032 0.81 | 640931-1* | 640931-2 | _ | | | |
| | [1.04-2.62] | В | .160 4.06 | .800 20.32 | Blue | .170 4.32 | Brass | .016 0.41 | .016 0.41 | 640927-1 | 640927-2 | _ | | | |
| | | С | .160 4.06 | .796 20.19 | Blue | .170 4.32 | Brass | .016 0.41 | .032 0.81 | 641317-1 | _ | _ | | | |

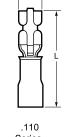
[†]Not UL or CSA approved or listed.

Receptacles

(Insulation Restricting)



Series-Standard



Series-Low Insertion

Material

Insulation - Nylon, UL 94V-2 Receptacle Body - Brass per ASTM B-36

Receptacle Style B-Dimple with wire stop

Plating -Tin per ASTM B-545 Metallic Sleeve - Copper per ASTM B-152

Plating -Tin per ASTM B-545 or Nickel per QQ-N-290

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities -pg. 4 **Performance Specifications -**

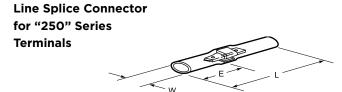
Application Tooling-pg. 67

pgs. 4 & 5

| | Wire Size | | Dime | nsions | Terminal | Diameter | Recept. Matl. | | Fits Tab Thk. | Part Numbers | | |
|------------------|------------------------|-------|---------------------|----------------------|---------------|--------------------------|------------------|------------------|---------------------|----------------|-----------------|---------------|
| Series | Circular Mils [mm²] | Style | W Nom. | L Max. | Color | | | Stock Thk. | | Loose Piece | Tape Mounted | Strip Form |
| .110 Standard | 22 754 [0.38] | В | .148 3.76 | .780 19.81 | Red/ Green | .040080 1.02-2.03 | Brass | .012 0.30 | .016 0.41 | 55319-1 | 55319-3 | _ |

^{*}Available in small packaging quantities.





Material Insulation - Vinyl, UL 94V-0

Splice Body - Brass per ASTM

B-36

Color - Natural

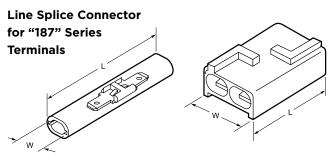
Plating -Tin per ASTM B-545 except where noted.

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities -pg. 4 **Performance Specifications** pgs. 4 & 5

| | | | Dimensions | | Part Numbers |
|-----------|----------|-----------------------|-----------------------|-----------------------|--------------|
| Wire Size | Plating | W | L | E | Loose Piece |
| | | | Max. | Min. | 2003011000 |
| | Unplated | .391 9.93 | 2.093 53.16 | .860 21.84 | 321235* |
| | Tin | .391 9.93 | 2.093 53.16 | .860 21.84 | 321688 |
| 22-10 | Unplated | .409 10.39 | 2.625 66.68 | 1.151 29.24 | 1-321235-0 |
| | Tin | .409 10.39 | 2.625 66.68 | 1.151 29.24 | 1-321235-1 |
| | Unplated | . 409 10.39 | 2.451 62.26 | .970² 24.64 | 1-321235-31 |

^{*}Available in small packaging quantities.

²E min. on expansion end only.



Material Housing - Nylon, UL 94V-2 Splice Body - Brass per ASTM

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities -pg. 4 **Performance Specifications** pgs. 4 & 5

| Single | Dua |
|--------|-----|
|--------|-----|

| Time | Housing | Dime | nsions | Temperature | Part Numbers | |
|--------|---------|----------------------|-----------------------|-------------|-----------------------|--|
| Type | Color | W | L | Rating | Loose Piece | |
| Single | Natural | .345 8.76 | 1.750 44.45 | _ | 360035-1 [†] | |
| Dual | Natural | .650 16.51 | 1.750 44.45 | 105°C | 360025-1 | |
| Dual | Black | .650 16.51 | 1.750 44.45 | 150°C | 360025-2 [†] | |

^{*}UL File E66717 600 V Max

Receptacle (Low Insertion Force)

| | Wire Size | Dime | Dimensions | | Wire | | | Fits | P | Part Numbers | | |
|-----------------------|-------------------------------------|---------------------|----------------------|---------------------|--------------------------------|------------------|---------------------|------------------|----------------|-----------------|---------------|--|
| Series | Circular Mils [mm²] | W Nom. | L Max. | Insulation Color | Insulation Diameter Max. | Recept. Matl. | Stock Thk. | Tab Thk. | Loose Piece | Tape Mounted | Strip Form | |
| .250 Low Insertion | 22-18 509-1,900 [0.26-0.96] | .300 7.62 | .900 22.86 | Red | .145 3.68 | Brass | .016 .406 | .032 .813 | 184262-1 | 184262-2 | 184261-1 | |
| .250 Low Insertion | 16-14 2,050-5,180 [1.04-2.62] | .300 7.62 | .900 22.86 | Blue | .173 4.39 | Brass | .016 .406 | .032 .813 | 184265-1 | 184265-2 | 184264-1 | |
| .187 Low Insertion | 22-18 509-1,900 [0.26-0.96] | .230 5.84 | .800 22.86 | Red | .145 3.68 | Brass | .016 .406 | .032 .813 | 184268-1 | 184268-2 | 184267-1 | |
| .187 Low Insertion | 16-14 2,050-5,180 [1.04-2.62] | .300 7.62 | .900 22.86 | Blue | .173 4.39 | Brass | .016 .406 | .032 .813 | 184235-1 | 184235-2 | 184234-1 | |

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-5-729-0425

South America: 54-11-4733-2015 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080208

¹Oval expansion at end opposite "w". (.380 x .320 inside diameter.)



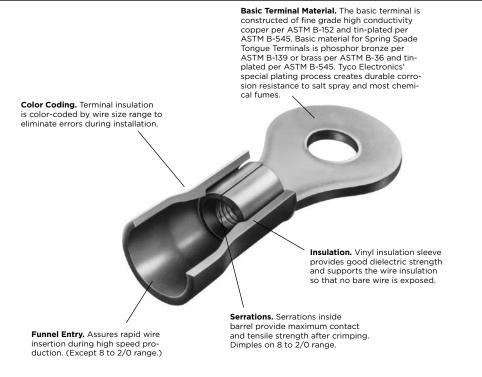
PLASTI-GRIP Terminals and Splices

Product Facts

- Pre-insulated PLASTI-GRIP solderless terminals and splices
- Designed specifically to answer the need for inexpensive, insulated electrical terminations
- Can be used in almost every type of commercial application
- Accommodate wire sizes from 22 AWG through 2/0 AWG

The Crimp

- Carefully engineered application tooling has been developed to ensure uniformly high quality terminations
- Tool and terminal have been designed as a team to promote ease and speed of application and at the same time to provide precise crimping pressure for every wire
- The wire and the terminal barrel form a homogeneous mass of metal, providing a connection of maximum conductivity, tensile strength, and high resistance to corrosion
- The quality performance, the facility of installation and the inherent simplicity make them wellsuited for many industrial applications



Temperature Rating: 90°C Max.

AMP PLASTI-GRIP Terminals and Splices (Use PLASTI-GRIP or PIDG Tooling)

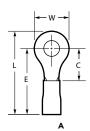
| AMP Wire Range | Listed | © LR 7189 Certified | 8 thru 4/0 600V |
|----------------------|--|-------------------------------|---|
| | Except as noted with inc | lividual part number listing. | |
| 22-16 | Terminals, Butt & Parallel Splices 22-16 Solid or Stranded ¹ | 600 V Max. | Recognized under |
| 16-14 | Terminals, Butt & Parallel Splices 16-14 Solid or Stranded ¹ | (1000 V Fixture or Sign) | the component program of Underwriters Laboratories Incorporated |
| 12-10 | Terminals, Butt & Parallel Splices 12-10 Solid or Stranded ¹ | 90°C Max. | File No. E13288 |

Note: 22-16 terminals and splices are stamped 22-18 in accordance with MIL-T-7928.

¹Stranded wire only using TETRA-CRIMP tooling.



Ring Tongue Terminals



Material Insulation - Vinyl, UL 94V-0 Terminal Body - Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue | | | | Dime | nsions | | Terminal | Wire | Part N | umbers |
|------------------------|-------------------------------|--------------|-------|----------------------|----------------------|----------------------|----------------------|---------------------|--------------------------------|----------------|-----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | Style | w | C Min. | E Max. | L Max. | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| | <u> </u> | 2 M2 | Α | .218 5.54 | .156 3.96 | .572 14.53 | .684 17.37 | Red | .140 3.56 | 34140* | 2-34140-1 |
| | | - 112 | | .218 5.54 | .156 3.96 | .572 14.53 | .684 17.37 | Red | .125 3.18 | 32944* | 2-32944-1 |
| | | 4 | Α | .218 5.54 | .156 3.96 | .572 14.53 | .684 17.37 | Red | .140 3.56 | 34141* | 2-34141-1 |
| | | | | .281 7.14 | .250 6.35 | .666 16.92 | .809 20.55 | Red | .140 3.56 | 34143 | 2-34143-1 |
| | | | | .218 5.54 | .156 3.96 | .572 14.53 | .684 17.37 | Red | .125 3.18 | 32945* | 2-32945- |
| | | | | .218 5.54 | .156 3.96 | .572 14.53 | .684 17.37 | Red | .140 3.56 | 34142* | 1-34142-1 |
| | | | | .281 7.14 | .250 6.35 | .666 16.92 | .809 20.55 | Red | .125 3.18 | 32947* | 2-32947- |
| | | | | .281 7.14 | .250 6.35 | .666 16.92 | .809 20.55 | Red | .140 3.56 | 34144* | 2-34144- |
| | | 6 M3.5 | Α | .281 7.14 | .250 6.35 | .666 16.92 | .809 20.55 | Black | .140 3.56 | 326819 | 2-326819- |
| | | | | .281 7.14 | .250 6.35 | .666 16.92 | .809 20.55 | Red | .170 4.32 | _ | 2-35449- |
| | | | | .312 7.92 | .281 7.14 | .697 17.70 | .856 21.74 | Red | .125 3.18 | 32950 | 2-32950- |
| | | | | .312 7.92 | .281 7.14 | .697 17.70 | .856 21.74 | Red | .140 3.56 | 34147* | 2-34147- |
| | | | | .281 7.14 | .250 6.35 | .666 16.92 | .809 20.55 | Red | .125 3.18 | 32948* | 2-32948- |
| 22-16 509-3,260 | .033 0.84 | | | .281 7.14 | .250 6.35 | .666 16.92 | .809 20.55 | Red | .140 3.56 | 34145* | 2-34145- |
| [0.26-1.65] | | 8 M4 | Α | .312 7.92 | .281 7.14 | .697 17.70 | .856 21.74 | Red | .125 3.18 | 32951* | 2-32951- |
| | | | | .312 7.92 | .281 7.14 | .697 17.70 | .856 21.74 | Red | .140 3.56 | 34148* | 2-34148- |
| | | | | .312 7.92 | .281 7.14 | .746 18.95 | .905 22.99 | Red | .200 5.08 | _ | 2-34148-4 |
| | | | | .281 7.14 | .250 6.35 | .666 16.92 | .809 20.55 | Red | .125 3.18 | 32949* | 2-32949- |
| | | | | .281 7.14 | .250 6.35 | .666 16.92 | .809 20.55 | Red | .140 3.56 | 34146* | 2-34146- |
| | | | | .281 7.14 | .250 6.35 | .666 16.92 | .809 20.55 | Black | .140 3.56 | 2-34146-4 | 2-34146- |
| | | 10 | Α | .281 7.14 | .250 6.35 | .666 16.92 | .809 20.55 | Red | .170 4.32 | 35451 | 2-35451- |
| | | | _ | .312 7.92 | .281 7.14 | .697 17.70 | .856 21.74 | Red | .125 3.18 | 32952* | 2-32952- |
| | | | | .312 7.92 | .281 7.14 | .697 17.70 | .856 21.74 | Red | .140 3.56 | 34149* | 2-34149- |
| | | | | .312 7.92 | .281 7.14 | .746 18.95 | .905 22.99 | Red | .200 5.08 | _ | 2-34149-3 |
| | | | | .469 11.91 | .437 11.10 | .853 21.67 | 1.090 27.69 | Red | .125 3.18 | 32953* | 2-32953- |
| | | 1/4 M6 | A | .469 11.91 | .437 11.10 | .853 21.67 | 1.090 27.69 | Red | .140 3.56 | 34150* | 2-34150- |
| | | | | .469 11.91 | .437 11.10 | .853 21.67 | 1.090 27.69 | Black | .140 3.56 | _ | 2-34150-3 |

^{*}Available in small packaging quantities.



Ring Tongue Terminals

(Continued)

| Wire Size | Tongue Material | د | | | Dime | nsions | | Terminal | Wire | Part N | umbers |
|-------------------------------------|-------------------------------|--------------|---------|----------------------|----------------------|----------------------|-----------------------|---------------------|--------------------------------|--------------------|------------------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | Style | w | C Min. | E Max. | L Max. | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| lote: "C" dimensi | on applies from e | dge of met | al wire | barrel to | | | | Α & E). | Max. | | |
| | | 5/16 M8 | A - | .469 11.91 | .437 11.10 | .853 21.67 | 1.090 27.69 | Red | .140 3.56 | 34151* | 2-34151-1 |
| 22-16 509-3,260 | .033 | M8 | Α - | .469 11.91 | .437 11.10 | .853 21.67 | 1.090 27.69 | Black | .140 3.56 | _ | 2-34151-3 |
| [0.26-1.65] | 0.84 | 7/0 | ٨ | .531 13.49 | .546 13.87 | .962 24.43 | 1.230 31.24 | Red | .140 3.56 | 34152* | 2-34152-2 |
| | | 3/8 | Α – | .531 13.49 | .546 13.87 | .962 24.43 | 1.230 31.24 | Black | .140 3.56 | _ | 2-34152-4 |
| | | 4 | Α | .250 6.35 | .171 4.34 | .587 14.91 | .715 18.16 | Blue | .170 4.32 | 34157* | 2-34157-1 |
| | | | | .250 6.35 | .171 4.34 | .587 14.91 | .715 18.16 | Blue | .145 3.68 | 32957* | 2-32957-1 |
| | | 6 | | .250 6.35 | .171 4.34 | .587 14.91 | .715 18.16 | Blue | .170 4.32 | 34158* | 2-34158-1 |
| | | M3.5 | А | .343 8.71 | .281 7.14 | .697 17.70 | .871 22.12 | Blue | .145 3.68 | 32958* | 2-32958-1 |
| | | | | .343 8.71 | .281 7.14 | .697 17.70 | .871 22.12 | Blue | .170 4.32 | 34159* | 2-34159-1 |
| | | | | .312 7.92 | .250 6.35 | .666 16.92 | .825 20.96 | Blue | .170 4.32 | 328527* | 2-328527-1 |
| | | 8 | | .343 8.71 | .281 7.14 | .697 17.70 | .871 22.12 | Blue | .145 3.68 | 32959* | 2-32959-1 |
| | | M4 | Α | .343 8.71 | .281 7.14 | .697 17.70 | .871 22.12 | Blue | .170 4.32 | 34160* | 2-34160-1 |
| | | | | .343 8.71 | .281 7.14 | .746 18.95 | .920 23.37 | Blue | .250 6.35 | 2-34160-2 | 2-34160-3 |
| 16-14 | .033 | | | .343 8.71 | .281 7.14 | .697 17.70 | .871 22.12 | Blue | .145 3.68 | 32960* | 2-32960-1 |
| 2,050-5,180 [1.04-2.62] | 0.84 | | | .343 8.71 | .281 7.14 | .697 17.70 | .871 22.12 | Blue | .170 4.32 | 34161* | 2-34161-1 |
| | | 10 | Α | .343 8.71 | .281 7.14 | .746 18.95 | .920 23.37 | Blue | .250 6.35 | 2-34161-2 | 2-34161-3 |
| | | | | .343 8.71 | .281 7.14 | .746 18.95 | .920 23.37 | Black | .250 6.35 | _ | 2-34959-1 |
| | | | | .468 11.89 | .312 7.92 | .728 18.49 | .965 24.51 | Blue | .170 4.32 | _ | 2-34954-1 |
| | | | | .469 11.91 | .437 11.10 | .853 21.67 | 1.090 27.69 | Blue | .145 3.68 | 32961* | 2-32961-1 |
| | | 1/4 M6 | Α | .469 11.91 | .437 11.10 | .853 21.67 | 1.090 27.69 | Blue | .170 4.32 | 34162* | 2-34162-1 |
| | | | | .469 11.91 | .437 11.10 | .853 21.67 | 1.090 27.69 | Black | .170 4.32 | 2-34162-2 | 2-34162-3 |
| | | 5/16 M8 | Α | .469 11.91 | .437 11.10 | .853 21.67 | 1.090 27.69 | Blue | .170 4.32 | 34163* | 2-34163-1 |
| | | 7/0 | ^ | .531 13.49 | .546 13.87 | .962 24.43 | 1.248 31.70 | Blue | .170 4.32 | 34164* | 2-34164-2 |
| | | 3/8 | Α | .531 13.49 | .546 13.87 | .962 24.43 | 1.248 31.70 | Black | .170 4.32 | _ | 2-34164-4 |
| | | 6 M3.5 | А | .281 7.14 | .219 5.56 | .810 20.57 | .953 24.21 | Yellow/Blk. | .200 5.08 | 34821 | 2-34821-1 |
| 16-14HD ¹ 2,050-5,180 | .050 | 8 M4 | А | .343 8.71 | .281 7.14 | .872 22.15 | 1.046 26.57 | Yellow/Blk. | .200 5.08 | 34822 [†] | _ |
| [1.04-2.62] | 1.27 | 10 | ^ | .343 8.71 | .281 7.14 | .872 22.15 | 1.046 26.57 | Yellow/Blk. | .200 5.08 | 34823* | 2-34823-1 [†] |
| | | 10 | Α | .343 8.71 | .281 7.14 | .872 22.15 | 1.046 26.57 | Yellow/Blk. | .250 6.35 | 321518 | 2-321518-1 |

[†] Not UL or CSA Approved or Listed.

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole. (Styles A & E).

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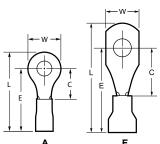
^{*}Available in small packaging quantities.

¹Heavy Duty for extra mechanical strength.



Ring Tongue Terminals

(Continued)



Material Insulation - Vinyl, UL 94V-0 Terminal Body - Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data
Insulation Color Code-pg. 4
Packaging Quantities-pg. 4
Performance Specificationspgs 4 & 5

Application Tooling - pgs. 66 & 67

| | | Α | | | E | | | | | | |
|--|-----------------------|--------------|-------|------------------------------|------------------------------|--------------------------------|---------------------------------|------------------|---------------------------------------|------------|---------------------|
| Wire Size | Tongue | | | | Dime | nsions | | Terminal | Wire | Part N | umbers |
| Circular Mils | Material Thickness | Stud Size | Style | w | С | E | | Insulation | Insulation Diameter | Loose | Tape |
| [mm²] | Max. | 3126 | | | Min. | Max. | Max. | Color | Max. | Piece | Mounted |
| | | 1/4 | ٨ | .500 12.70 | .344 8.74 | .935 23.75 | 1.188 30.18 | Yellow/Blk. | .230 5.84 | 35349 | 2-35349- |
| 10 141101 | | M6 | Α | .531 13.49 | .437 11.10 | 1.028 26.11 | 1.296 32.92 | Yellow/Blk. | .200 5.08 | 34824 | 2-34824- |
| 16-14HD ¹ 2,050-5,180 [1.04-2.62] | .050 1.27 | 5/16 M8 | Α | .531 13.49 | .437 11.10 | 1.028 26.11 | 1.296 32.92 | Yellow/Blk. | .200 5.08 | 34825 | _ |
| | | 3/8 | Α | .750 19.05 | .625 15.88 | 1.216 30.89 | 1.594 40.49 | Yellow/Blk. | .200 5.08 | 34826 | _ |
| | | 1/2 M12 | Α | .750 19.05 | .625 15.88 | 1.216 30.89 | 1.594 40.49 | Yellow/Blk. | .200 5.08 | 34827 | _ |
| | | 0 | Α | 7.14 | .219 5.56 | .810 20.57 | .953 24.21 | Yellow | .250 6.35 | 2-34835-4 | _ |
| | | 4 | Α | .281 7.14 .281 | .219 5.56 .219 | .810 20.57 .810 | .953 24.21 .953 | Yellow | .250 6.35 .250 | 34835 | 2-34835- |
| | | 6 M3.5 | Α | 7.14 | 5.56 | 20.57 | 24.21 | Yellow | 6.35 | 34852* | 2-34852- |
| | | | | 9.53 | 7.67 | 22.68 | 27.89 1.062 | Yellow | 5.84 | 34168* | 2-34168- |
| | | | | 7.92 . 312 | 7.67 . 302 | 22.68 . 893 | 26.97 1.062 | Yellow | 6.35 .250 | | 696047- |
| | | 8 M4 | Α | 7.92 . 375 | 7.67 . 302 | . 893 | 26.97 1.098 | Yellow Yellow | 6.35 . 230 | 34169* | 696048- 2-34169- |
| | | | | 9.53 . 375 | 7.67 . 302 | . 893 | 27.89 1.098 | Yellow | .250 | 34853* | 2-34853- |
| | | | | 9.53 . 312 7.92 | 7.67 . 302 7.67 | 22.68 . 893 22.68 | 27.89 1.052 26.72 | Yellow | 6.35 .230 5.84 | 330518 | _ |
| | | | | .312 7.92 | . 302 7.67 | .953 24.21 | 1.111 28.22 | Yellow | .300 7.62 ¹²⁻ 10 | _ | 1-330518- |
| 12-10 5,180-13,100 | .042 | 10 | Α | .375 9.53 | .302 7.67 | .893 22.68 | 1.083 27.51 | Black | .250 6.35 | _ | 2-328261 |
| [2.62-6.64] | 1.07 | | | .375 9.53 | .302 7.67 | .893 22.68 | 1.098 27.89 | Yellow | .230 5.84 | 34170* | 2-34170- |
| | | | | .375 9.53 | .302 7.67 | .893 22.68 | 1.098 27.89 | Yellow | .250 6.35 | 34854* | 2-34854- |
| | | | E | .400 10.16 | .468 11.89 | 1.118 28.40 | 1.373 34.87 | Yellow | .300 7.62 | 55678-1 | 55678-2 |
| | | 1/4 M6 | | 12.70 | .344 8.74 | .994 25.25 | 1.247 31.67 | Black | .300 7.62 | 35492 | _ |
| | | MP | Α | . 531 13.49 | 11.89 | 1.059 26.90 | 1.327 33.71 | Yellow | .230 5.84 | 34171* | 2-34171-1 |
| | | | | . 531 13.49 | .468 11.89 | 1.059 26.90 | 1.327 33.71 | Yellow | .250 6.35 | 34855* | 2-34855- |
| | | E /16 | | . 531 13.49 | . 468 11.89 | 1.059 26.90 | 1.327 33.71 | Yellow | .230 5.84 .230 | 34172* | 2-34172- |
| | | 5/16 M8 | Α | .531 13.49 .531 | .468 11.89 .468 | 1.059 26.90 1.059 | 1.327 33.71 1.327 | Black | 5.84 .250 | _ | 2-34172-3 |
| | | | | 13.49 | 11.89 | 26.90 | 33.71 1.421 | Yellow | 6.35 | 34856* | 2-34856- |
| | | 3/8 1/2 | A | 15.06 | 13.49 | 28.50 1.216 | 36.09 1.594 | Yellow | 5.84 | 34173* | 2-34173- |
| | | M12 | A | 19.05 | 15.88 | 30.89 | 40.49 | Yellow | 6.35 | 34837* | 2-34837-4 |

*Available in small packaging quantities.

¹Heavy Duty for extra mechanical strength.

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole. (Styles A & E).

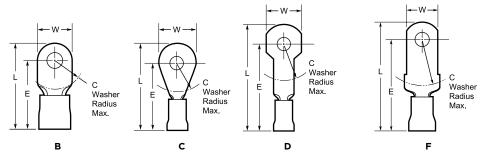
40

Catalog 82042 Revised 07-08 Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are equivalent U.S. Customary Units. Dimensions are shown for reference purposes only. Specifications subject to change. USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-5-729-0425 South America: 54-11-4733-2015 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080208



Ring Tongue Terminals

(Continued)



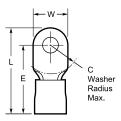
| Wire Size | Tongue | 6 | | | Dime | nsions | | Terminal | Wire | Part No | ımbers | | | | | |
|-----------------------------------|-----------------------|-------------------|---------|-----------------------|---------------------------------------|---------------------------------------|---------------------------------------|------------|------------------------|---------------------|--------------------|-------|------|-------|---------|---|
| Circular Mils | Material Thickness | Stud Size | Style | w | С | Е | L | Insulation | Insulation Diameter | Loose | Tape | | | | | |
| [mm²] | Max. | Size | | •• | · | Max. | – Max. | Color | Max. | Piece | Mounted | | | | | |
| | Tiuni | 8 M4 | С | .478 12.14 | .437 11.10 | 1.344 34.14 | 1.586 40.28 | Red | .360 9.14 | 52041 | 52041-6 | | | | | |
| | | | D | .430 10.92 | .437 11.10 | 1.363 34.62 | 1.605 40.77 | Red | .360 9.14 | _ | 54351-2 | | | | | |
| | | 10 | | .431 10.95 | .437 11.10 | 1.338 33.99 | 1.556 39.52 | Red | .360 9.14 | 52263 | 52263-2 | | | | | |
| | | 10 | В | .431 10.95 | .437 11.10 | 1.338 33.99 | 1.556 39.52 | Red | .390 9.91 | 52263-5 | 52263-4 | | | | | |
| 8 | | | | .431 10.95 | .437 11.10 | 1.358 34.49 | 1.576 40.03 | Red | .330 8.38 | 52263-1 | 52263-3 | | | | | |
| 13,100-20,800 [6.64-10.5] | .043 1.09 | | | .431 10.95 | .437 11.10 | 1.303 33.10 | 1.561 39.65 | Red | .360 9.14 | 55621-1 | 55621-2 | | | | | |
| | | 1/4 M6 | С | 12.14 | .437 11.10 | 1.344 34.14 | 1.586 40.28 | Red | .360 9.14 | 52041-1 | 52041-7 | | | | | |
| | | E /16 | | .478 12.14 .587 | .437 11.10 .500 | 1.358 34.49 1.400 | 1.600 40.64 | Red | .330 8.38 .360 | 52041-3* | 52041-9 | | | | | |
| | | 5/16 M8 3/8 | С | 14.91 | 12.70 | 35.56 | 1.696 43.08 | Red | 9.14 | 52291* | 52291-4 | | | | | |
| | | | С | .587 14.91 | .500 12.70 | 1.400 35.56 | 1.696 43.08 | Red | .360 9.14 | 52291-1* | 52291-5 | | | | | |
| | | 1/2 M12 | Α | .875 22.23 | .625 15.88 | 1.420 36.07 | 1.860 47.24 | Red | .330 8.38 | 52262-1 | _ | | | | | |
| | | 8 | С | .500 12.70 | .515 13.08 | 1.591 40.41 | 1.844 46.84 | Blue | .436 11.07 | 52042 | _ | | | | | |
| | | M4 | | .500 12.70 | .515 13.08 | 1.591 40.41 | 1.869 47.47 | Blue | .360 9.14 | 52042-2 | _ | | | | | |
| | | | В | .468 11.89 .468 | . 421 10.69 . 421 | 1.482 37.64 1.482 | 1.719 43.66 1.719 | Blue | .360 9.14 .436 | _ | 52265-4 | | | | | |
| | | 10 | | 11.89 | 10.69 | 37.64 1.591 | 43.66 | Blue | 11.07 | 52265* | 52265-3 | | | | | |
| | | | | | | | 10 | С | 12.70 | 13.08 | 40.41 | 46.84 | Blue | 11.07 | 52042-4 | _ |
| 6 20,800-33,100 [10.5-16.8] | .048 1.22 | | | 12.70 | 13.08 | 40.41 1.591 | 47.47 1.846 | Blue | 9.14 | 52042-5* | | | | | | |
| [10.5-10.6] | 6.8] 1.22 1/4 M6 5/16 | | F —— | 10.11 | 13.08 . 515 | 40.41 1.591 | 46.89 1.844 | Blue | 11.43 .436 | 55679-1 | 55679-2 | | | | | |
| | | 1/4 M6 | С | 12.70 . 500 | 13.08 . 515 | 40.41 1.591 | 46.84 1.869 | Blue | .360 | 52042-1 52042-3* | 52042-7 52042-9 | | | | | |
| | | | В | 12.70 . 625 | 13.08 . 515 | 40.41 1.591 | 47.47 1.906 | Blue | 9.14 .450 | 52264* | 52264-4 | | | | | |
| | | 5/16 M8 3/8 | В | .625 | 13.08 . 515 | 40.41 1.591 | 48.41 1.906 | Blue | 11.43 . 450 | 52264-1* | 52264-5 | | | | | |
| | | 1/2 M12 | С | .815 20.70 | 13.08 . 515 13.08 | 40.41 1.441 36.60 | 48.41 1.851 47.02 | Blue | .436 11.07 | 52350* | _ | | | | | |

^{*}Available in small packaging quantities.



Ring Tongue Terminals

(Continued)



Material Insulation - Vinyl, UL 94V-0 Terminal Body - Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

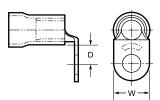
Application Tooling-pg. 67

| Wire Size | Tongue | | | | Dime | nsions | | Terminal | Wire | Part N | umbers |
|--------------------------------------|-------------------------------|--------------|-------|-----------------------|-----------------------|-----------------------|-----------------------|---------------------|--------------------------------|----------------|-----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | Style | w | С | E Max. | L Max. | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| | | 10 | В | .546 13.87 | .531 13.49 | 1.672 42.47 | 1.948 49.48 | Yellow | .450 11.43 | 52043-2 | _ |
| | | | Ь | .546 13.87 | .531 13.49 | 1.672 42.47 | 1.948 49.48 | Yellow | .515 13.08 | 52043 | 52043-4 |
| | | | | .391 9.93 | .531 13.49 | 1.672 42.47 | 1.927 48.95 | Yellow | .450 11.43 | _ | 55680-2 |
| 4 | | 1/4 M6 | В | .546 13.87 | .531 13.49 | 1.672 42.47 | 1.948 49.48 | Yellow | .450 11.43 | 52043-3* | 52043-7 |
| 4 33,100-52,600 Γ16.8-26.71 | .051 1.30 | | | .546 13.87 | .531 13.49 | 1.672 42.47 | 1.948 49.48 | Yellow | .515 13.08 | 52043-1 | 52043-5 |
| [] | | 5/16 | В | .679 17.25 | .531 13.49 | 1.672 42.47 | 2.014 51.16 | Yellow | .450 11.43 | 52266-3 | 52266-9 |
| | | M8 | | .679 17.25 | .531 13.49 | 1.672 42.47 | 2.014 51.16 | Yellow | .515 13.08 | 52266 | _ |
| | | 3/8 | В | .679 17.25 | .531 13.49 | 1.672 42.47 | 2.014 51.16 | Yellow | .450 11.43 | 52266-4* | 1-52266-C |
| | | | | .679 17.25 | .531 13.49 | 1.672 42.47 | 2.014 51.16 | Yellow | .515 13.08 | 52266-1 | _ |
| | | 1/4 | В | .675 17.15 | .578 14.68 | 1.731 43.97 | 2.071 52.60 | Red | .560 14.22 | 52267-1 | _ |
| | | M6 | | .675 17.15 | .578 14.68 | 1.731 43.97 | 2.071 52.60 | Red | .632 16.05 | 52267 | _ |
| 2 52,600-83,700 | .060 | 5/16 | В | .711 18.06 | .578 14.68 | 1.731 43.97 | 2.089 53.06 | Red | .560 14.22 | 52044-4 | _ |
| [26.7-42.4] | 1.52 | M8 | | .711 18.06 | .578 14.68 | 1.731 43.97 | 2.089 53.06 | Red | .632 16.05 | 52044-1 | _ |
| | | 3/8 | В | . 711 18.06 | .578 14.68 | 1.731 43.97 | 2.089 53.06 | Red | . 560 14.22 | 52044-5 | _ |
| | | | | .711 18.06 | .578 14.68 | 1.731 43.97 | 2.089 53.06 | Red | .632 16.05 | 52044-2 | _ |
| | | 5/16 M8 | В | .807 20.50 | .625 15.88 | 2.041 51.84 | 2.447 62.15 | Blue | .684 17.37 | 52045-1 | _ |
| 1/0 83,700-119,500 | .073 1.85 | 3/8 | В | .807 20.50 | .625 15.88 | 2.041 51.84 | 2.447 62.15 | Blue | .665 16.89 | 52045-5 | _ |
| [42.4-60.6] | 1.03 | 1/0 | | . 807 20.50 | . 625 15.88 | 2.041 51.84 | 2.447 62.15 | Blue | .684 17.37 | 52045-2 | _ |
| 0./0 | | 1/2 M12 | В | .875 22.23 | .625 15.88 | 2.041 51.84 | 2.478 62.94 | Blue | .684 17.37 | 52289 | _ |
| 2/0 19,500-150,500 [60.6-76.3] | .083 2.11 | 5/16 M8 | В | .926 23.52 | .625 15.88 | 2.082 52.88 | 2.477 62.92 | Yellow | .775 19.69 | 52046-1 | _ |

^{*}Available in small packaging quantities.



Ring Tongue 90° Bend Terminals



Material Insulation - Vinyl, UL 94V-0 Terminal Body - Copper per ASTM B-152

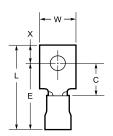
Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling -pg. 67

| Wire Size | Tongue Material | Stud | Dime | nsions | Terminal | Wire Insulation | Part Numbers |
|------------------------|--------------------|-----------|----------------------|----------------------|---------------------|----------------------|----------------|
| Circular Mils [mm²] | Thickness | Size | W | D Min. | Insulation Color | Diameter | Loose Piece |
| | Max. | | | Min. | | Max. | Piece |
| 8 13,100-20,800 | .043 | 10 | .431 10.95 | .311 7.90 | Red | .360 9.14 | 55654-1 |
| [6.64-10.5] | 1.09 | 1/4 M6 | .478 12.14 | .435 11.05 | Red | .360 9.14 | 54725-1 |
| 6 20.800-33.100 | .048 | 10 | .500 12.70 | .310 7.87 | Blue | .436 11.07 | 54753-1 |
| [10.5-16.8] | 1.22 | 1/4 M6 | .500 12.70 | .379 9.63 | Blue | .436 11.07 | 54754-1 |

Rectangular Tongue Terminals



Material Insulation - Vinyl, UL 94V-0 Terminal Body - Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specifications-pgs. 4 & 5

Application Tooling-pg. 66

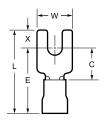
| Wire Size | Tongue | | | | Dimension | าร | | Terminal | Wire | Part N | umbers |
|-------------------------------------|-------------------------------|--------------|------------------|---------------------|-------------------|-------------------|---------------------|---------------------|--------------------------------|----------------|-----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | х | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| 16-14 2,050-5,180 [1.04-2.62] | .033 0.84 | 6 M3.5 | .249 6.32 | .312 7.92 | .728 18.49 | .868 22.05 | .125 3.18 | Blue | .145 3.68 | 34898 | _ |

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.

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Spade Tongue Terminals



Material Insulation - Vinyl, UL 94V-0 Terminal Body - Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data
Insulation Color Code-pg. 4
Packaging Quantities-pg. 4
Performance Specifications-pgs. 4 & 5

Application Tooling-pg. 66

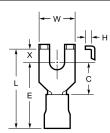
| Wire Size | Tongue | a | | | Dimensio | ons | | Terminal | Wire | Part N | umbers |
|-----------------------------------|-------------------------------|--------------|---------------------|---------------------|----------------------|-----------------------|---------------------|---------------------|--------------------------------|-----------------------|-----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | х | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| | | | .250 6.35 | .312 7.92 | .728 18.49 | .858 21.79 | .125 3.18 | Red | .140 3.56 | 327043* | 2-327043- |
| | | 6 M3.5 | .297 7.54 | .203 5.16 | .619 15.72 | .765 19.43 | .141 3.58 | Red | .125 3.18 | 327735* | 2-327735- |
| 00.10 | | | .297 7.54 | .203 5.16 | .619 15.72 | .765 19.43 | .141 3.58 | Red | .140 3.56 | 320665* | 2-320665 |
| 22-16 509-3,260 [0.26-1.65] | .033 0.84 | | .307 7.80 | .245 6.22 | .661 16.79 | .836 21.23 | .175 4.45 | Red | .140 3.56 | 696003-1 | 696003-2 |
| | | 8 M4 | .375 9.53 | .312 7.92 | .728 18.49 | .920 23.37 | .187 4.75 | Red | .120 3.18 | | 2-32981-1 |
| | | | .375 9.53 | .312 7.92 | .728 18.49 | .920 23.37 | .187 4.75 | Red | .140 3.56 | 34155* | 2-34155-1 |
| | | 10 | .375 9.53 | .312 7.92 | .728 18.49 | .920 23.37 | .187 4.75 | Red | .140 3.56 | 34156* | 2-34156-1 |
| | | 5 | .237 6.02 | .312 7.92 | .728 18.49 | .865 21.97 | .125 3.18 | Blue | .145 3.68 | 696006-1 [†] | _ |
| | | | .297 7.54 | .203 5.16 | .619 15.72 | .765 19.43 | .141 3.58 | Blue | .145 3.68 | 322994* | 2-322994 |
| | | 6 M3.5 | .297 7.54 | .203 5.16 | .619 15.72 | .765 19.43 | .141 3.58 | Blue | .170 4.32 | 54367-1 | 54367-2 |
| 16-14 2.050-5.180 | .033 | | .385 9.78 | .312 7.92 | .728 18.49 | .920 23.37 | .187 4.75 | Blue | .170 4.32 | 34165* | _ |
| [1.04-2.62] | 0.84 | | .297 7.54 | .203 5.16 | .619 15.72 | .765 19.43 | .141 3.58 | Blue | .170 4.32 | 326741 | 2-326741- |
| | | 8 M4 | .307 7.80 | .245 6.22 | .661 16.79 | .836 21.23 | .175 4.45 | Blue | .170 4.32 | 696024-1 | 696024-2 |
| | | | .385 9.78 | .312 7.92 | .728 18.49 | .920 23.37 | .187 4.75 | Blue | .170 4.32 | 34166* | 2-34166-1 |
| | | 10 | .385 9.78 | .312 7.92 | .728 18.49 | .920 23.37 | .187 4.75 | Blue | .170 4.32 | 34167* | 2-34167-1 |
| 12-10 5,180-13,100 | .042 | 5 | .237 6.02 | .296 7.52 | .887 22.53 | 1.095 27.81 | .203 5.16 | Yellow | .230 5.84 | 696007-1 [†] | _ |
| [2.62-6.64] | 1.07 | 10 | .406 10.31 | .296 7.52 | .887 22.53 | 1.095 27.81 | .203 5.16 | Yellow | .230 5.84 | 34176* | 2-34176-1 |

^{*}Available in small packaging quantities.

Gold



Flanged Spade Tongue Terminals



Material Insulation - Vinyl, UL 94V-0 Terminal Body - Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data Insulation Color Code -pg. 4 Packaging Quantities -pg. 4 Performance Specifications pgs. 4 & 5

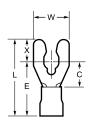
Application Tooling-pg. 66

| Wire Size | Tongue Material | China | | | Dime | nsions | | | Terminal | Wire Insulation | Part N | umbers |
|--------------------------------------|---------------------|--------------|---------------------|------------------|----------------------|--------------------|---------------------|---------------------|---------------------|---------------------|----------------|-----------------|
| Circular Mils [mm²] | Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | X | H Min. | Insulation Color | Diameter Max. | Loose Piece | Tape Mounted |
| | | 6 | .296 7.52 | .203 5.16 | .619 15.72 | .749 19.02 | .125 3.18 | .045 1.14 | Red | .140 3.56 | 322249* | 1-322249-1 |
| | | M3.5 | .328 8.33 | .203 5.16 | .619 15.72 | .749 19.02 | .125 3.18 | .045 1.14 | Red | .140 3.56 | 324560 | 2-324560-1 |
| 22-16 509-3,260 [0.26-1.65] | .033 0.84 | 8 | .296 7.52 | .203 5.16 | .619 15.72 | .749 19.02 | .125 3.18 | .045 1.14 | Red | .140 3.56 | 1-322249-0 | 1-322249-9 |
| [0.26-1.65] | | M4 | .416 10.57 | .250 6.35 | .666 16.92 | .842 21.39 | .171 4.34 | .062 1.57 | Red | .140 3.56 | 324169* | 2-324169-1 |
| | | 10 | .296 7.52 | .203 5.16 | .619 15.72 | .749 19.02 | .125 3.18 | .045 1.14 | Red | .140 3.56 | 328516* | 2-328516-1 |
| | | 6 | .294 7.47 | .203 5.16 | .619 15.72 | .749 19.02 | .125 3.18 | .047 1.19 | Blue | .170 4.32 | 324165* | 2-324165-1 |
| 16-14 | .033 | M3.5 | .294 7.47 | .203 5.16 | .668 16.97 | .798 20.27 | .125 3.18 | .047 1.19 | Blue | .250 6.35 | _ | 2-324165-4 |
| 2,050-5,180 [1.04-2.62] | 0.84 | 8 | .294 7.47 | .203 5.16 | .619 15.72 | .749 19.02 | .125 3.18 | .047 1.19 | Blue | .170 4.32 | 53874-1 | 53874-2 |
| | | M4 | .416 10.57 | .250 6.35 | .666 16.92 | .842 21.39 | .171 4.34 | .062 1.57 | Blue | .170 4.32 | 324170 | 2-324170-1 |
| | | 6 M3.5 | .296 7.52 | .250 6.35 | .841 21.36 | 1.017 25.83 | .171 4.34 | .052 1.32 | Yellow | .230 5.84 | 324581* | 1-324581-1 |
| 12-10 5,180-13,100 [2.62-6.64] | .042 1.07 | 8 M4 | .416 10.57 | .250 6.35 | .841 21.36 | 1.017 25.83 | .171 4.34 | .052 1.32 | Yellow | .230 5.84 | 324172* | 1-324172-0 |
| [2.02-0.04] | | 10 | .416 10.57 | .250 6.35 | .841 21.36 | 1.017 25.83 | .171 4.34 | .052 1.32 | Yellow | .250 6.35 | 52856 | 52856-1 |

^{*}Available in small packaging quantities.



Short Spring Spade Tongue Terminals



Material Insulation - Vinyl, UL 94V-0 Terminal Body - Phosphor Bronze per ASTM B-139 for wire sizes 24 to 14 Brass per ASTM B-36 for wire sizes 12 to 10

Plating -Tin per ASTM B-545 except where noted

Related Product Data
Insulation Color Code-pg. 4
Packaging Quantities-pg. 4
Performance Specifications-pgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue Material | Stud | | D | imensio | ns | | Terminal | Wire Insulation | Part N | umbers | | | |
|-----------------------------------|---------------------|---------------------|-----------------------|---------------------------------------|-----------------------|----------------------|---------------------|----------------------|---------------------|----------------------|---------|------------------|---|---------|
| Circular Mils | Thickness | Size | w | С | E | L | X | Insulation | Diameter | Loose | Tape | | | |
| [mm²] | Max. | 5.25 | | Min. | Max. | Max. | | Color | Max. | Piece | Mounted | | | |
| 24-20 320-1,290 [0.16-0.65] | .025 0.64 | 4 | .203 5.16 | .219 5.56 | .624 15.85 | .744 18.90 | .115 2.92 | White | .125 3.18 | _ | 53829-2 | | | |
| - | | 4 | .203 5.16 | .250 6.35 | .666 16.92 | .811 20.60 | .140 3.56 | Red | .140 3.56 | 52947* | 52947-1 | | | |
| | | 5 M3 | .250 6.35 | .250 6.35 | .666 16.92 | .811 20.60 | .140 3.56 | Red | .140 3.56 | 52948* | 52948-1 | | | |
| | | | .234 5.94 | .250 6.35 | .666 16.92 | .811 20.60 | .140 3.56 | Red | .140 3.56 | 53240-1* | 53240-2 | | | |
| | | 6 M3.5 | .250 6.35 | .250 6.35 | .666 16.92 | .811 20.60 | .140 3.56 | Red | .140 3.56 | 52949* | 52949-1 | | | |
| | | | .250 6.35 | .250 6.35 | .715 18.16 | .860 21.84 | .140 3.56 | Red | .200 5.08 | 52949-2 | 52949-3 | | | |
| 22-16 509-3,260 | .033 | | .244 6.20 | .281 7.14 | .697 17.70 | .872 22.15 | .170 4.32 | Red | .140 3.56 | 53241-1 | 53241-2 | | | |
| [0.26-1.65] | 0.84 | 8 M4 | .375 9.53 | .281 7.14 | .697 17.70 | .872 22.15 | .170 4.32 | Red | .140 3.56 | 52950* | 52950-1 | | | |
| | | | .375 9.53 | .281 7.14 | .746 18.95 | .921 23.39 | .170 4.32 | Red | .200 5.08 | 52950-2 | 52950-3 | | | |
| | | | .294 7.47 | .281 7.14 | .697 17.70 | .920 23.37 | .218 5.54 | Red | .140 3.56 | 53242-1* | 53242-2 | | | |
| | | 10 | .294 7.47 | .281 7.14 | .746 18.95 | .969 24.61 | .218 5.54 | Red | .200 5.08 | 53242-5 | 53242-6 | | | |
| | | 10 | .406 10.31 | .281 7.14 | .697 17.70 | .920 23.37 | .218 5.54 | Red | .140 3.56 | 52951* | 52951-1 | | | |
| | | | .406 10.31 | .281 7.14 | .746 18.95 | .969 24.61 | .218 5.54 | Red | .200 5.08 | _ | 52951-3 | | | |
| | | | .250 6.35 | .250 6.35 | .666 16.92 | .811 20.60 | .140 3.56 | Blue | .170 4.32 | 52955* | 52955-1 | | | |
| | | 6 M3.5 | .250 6.35 | .250 6.35 | .715 18.16 | .860 21.84 | .140 3.56 | Blue | .250 6.35 | 52955-2 | 52955-3 | | | |
| | | | .250 6.35 | .250 6.35 | .715 18.16 | .860 21.84 | .140 3.56 | Blue | .250 6.35 | 52955-4 ¹ | | | | |
| | | | .244 6.20 | .281 7.14 | .697 17.70 | .872 22.15 | .170 4.32 | Blue | .170 4.32 | 53244-1* | 53244-2 | | | |
| 16-14 | | 8 M4 | | | | .244 6.20 | .281 7.14 | .746 18.95 | .921 23.39 | .170 4.32 | Blue | .250 6.35 | _ | 53244-4 |
| 2,050-5,180 [1.04-2.62] | .033 0.84 | | 9.53 | .281 7.14 | .697 17.70 | .872 22.15 | .170 4.32 | Blue | .170 4.32 | 52956* | 52956-1 | | | |
| | 10 | | .375 9.53 | .281 7.14 | . 746 18.95 | .921 23.39 | 4.32 | Blue | .250 6.35 | 52956-2* | 52956-3 | | | |
| | | 7.47 .294 | .281 7.14 .281 | . 697 17.70 . 746 | .920 23.37 .969 | .218 5.54 .218 | Blue | .170 4.32 .250 | 53245-1 | 53245-2 | | | | |
| | | 7.47 | 7.14 | 18.95 | 24.61 | 5.54 | Blue | 6.35 | | 53245-6 | | | | |
| | | | . 406 10.31 | .281 7.14 | .697 17.70 | .920 23.37 | .218 5.54 | Blue | .170 4.32 | 52957* | 52957-1 | | | |
| | | | .406 10.31 | .281 7.14 | .746 18.95 | .969 24.61 | .218 5.54 | Blue | .250 6.35 | 52957-2 | 52957-3 | | | |

^{*}Available in small packaging quantities.

¹Terminal body plating – Gold per MIL-G-45204 over Nickel per QQ-N-290.



Short Spring Spade Tongue Terminals

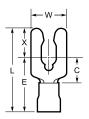
(Continued)

| Wire Size | Tongue | 6 1 1 | | D | imensio | ns | | Terminal | Wire | Part N | umbers |
|-----------------------------|-------------------------------|--------------|---------------------|---------------------|----------------------|-----------------------|---------------------|---------------------|--------------------------|----------------|-----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | x | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| | | | .250 6.35 | .174 4.42 | .775 19.69 | .959 24.36 | .179 4.55 | Yellow | .200 5.08 | 52961* | 52961-1 |
| | | 6 M3.5 | .250 6.35 | .174 4.42 | .775 19.69 | .959 24.36 | .179 4.55 | Yellow | .250 6.35 | 53246-1* | 53246-2 |
| | | | .250 6.35 | .174 4.42 | .775 19.69 | .959 24.36 | .179 4.55 | Yellow | .250 6.35 | 53246-3¹ | _ |
| | | | .312 7.92 | .276 7.01 | .877 22.28 | 1.052 26.72 | .170 4.32 | Yellow | .250 6.35 | 53247-1* | 53247-2 |
| 12-10 | .042 | 8 M4 | .375 9.53 | .276 7.01 | .877 22.28 | 1.052 26.72 | .170 4.32 | Yellow | .200 5.08 | 52962* | 52962-1 |
| 5,180-13,100 [2.62-6.64] | 1.07 | | .375 9.53 | .276 7.01 | .936 23.77 | 1.111 28.22 | .170 4.32 | Yellow | .300 7.62 | 52962-2 | 52962-3 |
| | | | .312 7.92 | .276 7.01 | .877 22.28 | 1.100 27.94 | .218 5.54 | Yellow | .250 6.35 | 53248-1 | 53248-2 |
| | | 10 | .406 10.31 | .276 7.01 | .877 22.28 | 1.100 27.94 | .218 5.54 | Yellow | .200 5.08 | 52963 | 52963-1 |
| | | 10 | .406 10.31 | .276 7.01 | .877 22.28 | 1.100 27.94 | .218 5.54 | Yellow | .250 6.35 | 52963-2* | 52963-3 |
| | | | .406 10.31 | .276 7.01 | .936 23.77 | 1.159 29.44 | .218 5.54 | Yellow | .300 7.62 | 52963-4 | 52963-5 |

^{*}Available in small packaging quantities.

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.

Long Spring Spade Tongue Terminals



Material

Insulation - Vinyl, UL 94V-0
Terminal Body - Phosphor
Bronze per ASTM B-139 for
wire sizes 22 to 14
Brass per ASTM B-36 for wire
sizes 12 to 10

Plating -Tin per ASTM B-545

Related Product Data

Insulation Color Code -pg. 4 Packaging Quantities -pg. 4 Performance Specifications -pgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue | | | | imensio | ns | | Terminal | Wire | Part N | umbers |
|-------------------------------------|-------------------------------|--------------|---------------------|---------------------|----------------------|-----------------------|---------------------|---------------------|--------------------------------|----------------|-----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | x | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| | | 6 M3.5 | .250 6.35 | .238 6.05 | .664 16.87 | .945 24.00 | .276 7.01 | Red | .140 3.56 | 52453* | 52453-1 |
| 22-16 509-3,260 0.84 | | 8 M4 | .281 7.14 | .270 6.86 | .696 17.68 | .991 25.17 | .290 7.37 | Red | .140 3.56 | 52454* | 52454-1 |
| [0.26-1.65] | | 10 | .343 8.71 | .283 7.19 | .709 18.01 | 1.017 25.83 | .303 7.70 | Red | .140 3.56 | 52455* | 52455-1 |
| | .033 | 6 M3.5 | .250 6.35 | .238 6.05 | .664 16.87 | .945 24.00 | .276 7.01 | Blue | .170 4.32 | 52463* | 52463-1 |
| 16-14 2,050-5,180 [1.04-2.62] | | 8 M4 | .281 7.14 | .270 6.86 | .696 17.68 | .991 25.17 | .290 7.37 | Blue | .170 4.32 | 52464* | 52464-1 |
| [1.04-2.62] | | 10 | .343 8.71 | .283 7.19 | .709 18.01 | 1.017 25.83 | .303 7.70 | Blue | .170 4.32 | 52465* | 52465-1 |
| | 8 M² | 8 M4 | .375 9.53 | .273 6.93 | .874 22.20 | 1.174 29.82 | .295 7.49 | Yellow | .200 5.08 | 52474 | 52474-1 |
| 12-10 5,180-13,100 | .042 1.07 | 10 | .375 9.53 | .305 7.75 | .906 23.01 | 1.219 30.96 | .308 7.82 | Yellow | .200 5.08 | 52475 | 52475-1 |
| [2.62-6.64] | | 10 | .375 9.53 | .305 7.75 | .965 24.51 | 1.278 32.46 | .308 7.82 | Yellow | .300 7.62 | _ | 52475-3 |

^{*}Available in small packaging quantities.

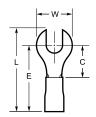
 $\textbf{Note: } \verb"C" dimension applies from edge of metal wire barrel to center of stud hole.$

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 $^{^{1}}$ Terminal body plating – Gold per MIL-G-45204 over Nickel per QQ-N-290.



Slotted Ring Tongue Terminals



Material Insulation - Vinyl, UL 94V-0 Terminal Body - Copper per ASTM B-152

Plating -Tin per ASTM B-545

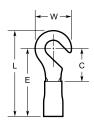
Related Product Data
Insulation Color Code-pg. 4
Packaging Quantities-pg. 4
Performance Specifications-pgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Material | | | Dime | nsions | | _ Terminal | Wire | Part Numbers | |
|--------------------------|-------------------------------|--------------|---------------------|---------------------|----------------------|----------------------|---------------------|--------------------------------|----------------|-----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| 22-16 | .033 | 6 M3.5 | .218 5.54 | .156 3.96 | .572 14.53 | .658 16.71 | Red | .125 3.18 | 34090 | _ |
| 509-3,260 [0.26-1.65] | 0.84 | 8 M4 | .281 7.14 | .250 6.35 | .666 16.92 | .782 19.86 | Red | .140 3.56 | 324184 | 2-324184-1 |

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.

Hook Tongue Terminals



Material Insulation - Vinyl, UL 94V-0 Terminal Body - Copper per ASTM B-152

Plating -Tin per ASTM B-545

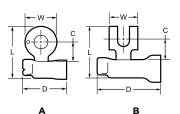
Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue | 6 1 1 | | Dime | nsions | | Terminal | Wire | Part Numbers | |
|-------------------------------------|-------------------------------|--------------|---------------------|---------------------|----------------------|-------------------|---------------------|--------------------------------|----------------|-----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | w | C Min. | E Max. | L Max. | Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| 16-14 2,050-5,180 [1.04-2.62] | .033 0.84 | 8 M4 | .343 8.71 | .281 7.14 | .697 17.70 | .871 22.12 | Blue | .170 4.32 | 320263 | 2-320263-1 |



Flag Tongue Terminals



Material Insulation - Vinyl, UL 94V-0 Color - Natural

Terminal Body -Copper per ASTM B-152

Plating -Tin per ASTM B-545

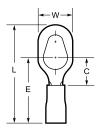
Related Product Data Insulation Color Code -pg. 4 Packaging Quantities -pg. 4 Performance Specifications pgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue | | 6 1 1 | | Dime | nsions | | Terminal | Wire | Part Numbers | | | | | | | | | | | |
|--|-------------------------------|-------|--------------|---------------------|---------------------|----------------------|----------------------|-------------------------------|--------------------------------|--------------|-----|-----|-----|----|-------------------|---------------------|-------------------|----------------------|-------|---------------------|--------|
| Circular Mils [mm²] | Material Thickness Max. | Style | Stud Size | W | C Min. | L Max. | D Max. | Insulation Stripe Color | Insulation Diameter Max. | Loose Piece | | | | | | | | | | | |
| 20-16HD ¹ 810-3,260 [0.41-1.65] | .042 1.07 | Α | 14 | .500 12.70 | .266 6.76 | .749 19.02 | .695 17.65 | Green | .170 4.32 | 322307 | | | | | | | | | | | |
| 16-14 | .033 | В | 10 | .385 9.78 | .272 6.91 | .741 18.82 | .695 17.65 | Blue | .170 4.32 | 322834 | | | | | | | | | | | |
| 2,050-5,180 [1.04-2.62] | 0.84 | Α | 14 | .500 12.70 | .266 6.76 | .749 19.02 | .695 17.65 | Blue | .170 4.32 | 322310 | | | | | | | | | | | |
| 16-14HD¹ | .050 | | 10 | .500 12.70 | .266 6.76 | .810 20.57 | .775 19.69 | Black | .230 5.84 | 322312 | | | | | | | | | | | |
| 2,050-5,180 [1.04-2.62] | 1.27 | А | А | А | Α | Α | А | Α | Α | A | Α - | Α - | Α - | 14 | .500 12.70 | .266 6.76 | .810 20.57 | .775 19.69 | Black | .230 5.84 | 322313 |
| | | | 10 | .500 12.70 | .266 6.76 | .812 20.62 | .775 19.69 | Yellow | .230 5.84 | 322315 | | | | | | | | | | | |
| 12-10 5,180-13,100 [2.62-6.64] .042 | | | 14 | .500 12.70 | .266 6.76 | .812 20.62 | .775 19.69 | Yellow | .230 5.84 | 322316 | | | | | | | | | | | |
| | | | 14 | .500 12.70 | .266 6.76 | .812 20.62 | .775 19.69 | Yellow | .280 7.11 | 322395 | | | | | | | | | | | |

¹Heavy Duty for extra mechanical strength.

Multiple Stud Terminals



Material Insulation - Vinyl, UL 94V-0 Terminal Body - Copper per ASTM B-152

Plating -Tin per ASTM B-545

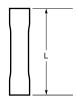
Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue | _ | | Dimensions | | | | Wire | Part Numbers | |
|-------------------------------------|-------------------------------|--------------|---------------------|---------------------|----------------------|----------------------|---------------------------------|--------------------------------|----------------|-----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | | C Min. | E Max. | L Max. | Terminal Insulation Color | Insulation Diameter Max. | Loose Piece | Tape Mounted |
| 22-16 509-3,260 [0.26-1.65] | .033 0.84 | 6-8-10 | .325 8.26 | .271 6.88 | .691 17.55 | .969 24.61 | Red | .125 3.18 | 54774-1 | 54774-2 |
| 16-14 2,050-5,180 [1.04-2.62] | .033 0.84 | 6-8-10 | .325 8.26 | .271 6.88 | .691 17.55 | .969 24.61 | Blue | .145 3.68 | 54775-1 | 54775-2 |



Butt Splices



Material Insulation - Vinyl, UL 94V-0 Splice Body - Copper per **ASTM B-152**

Plating - Tin per ASTM B-545

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities -pg. 4 **Performance Specifications** pgs. 4 & 5

Application Tooling-pg. 66

| | | | | 7.pp.:ed.:e | | | |
|---|--------------------------------|------------------------------|---|-----------------------------------|----------------------|--|--|
| Wire Size Circular Mils ¹ | Dimension L | Splice Insulation | Wire Insulation Diameter | | umbers | | |
| [mm²] | Max. | Color | Max. | Loose | Tape | | |
| 26-22 202-810 | . 620 15.75 | Yellow | .080 2.03 | Piece 321026* [†] | 2-321026-1 | | |
| [0.10-0.41] 22-18/16-14 | 1.065 27.05 | Red/Blue Stripe | .170 /.115 6.86/ 2.92 | 696010-1 | _ | | |
| | 1.065 27.05 | Red | .120 3.05 | 34067* | 2-34067-1 | | |
| | 1.065 27.05 | Red | .170 4.32 | 34243* | 1-34243-1 | | |
| 22-16 ² 509-3,260 | 1.076 27.33 | Natural w/ Red Letters | .120 3.05 | 324138* | _ | | |
| [0.26-1.65] | 1.076 27.33 | Red | .140 3.56 | 34070* | 1-34070-1 | | |
| | 1.076 27.33 | Natural w/ Red Stripes | .140 3.56 | 55792-1* | 55792-2 | | |
| | 1.065 27.05 .600 | Red | .083 x .171 2.11 x 4.34 | 34203 ³ * | _ | | |
| | 15.24 1.065 | Blue | .140 | 55629-2 | | | |
| | 27.05 1.065 | Blue Natural w/ | 3.56 .140 | 34068* | 2-34068-1 | | |
| | 27.05 1.065 | Blue Letters | 3.56 . 170 | 328427* | 0.740711 | | |
| 16-14 2,050-5,180 [1.04-2.62] | 27.05 1.065 | Blue Natural w/ | 4.32 .170 | 34071* 55785-1* | 2-34071-1 55785-2 | | |
| [| 27.05 1.065 | Blue Stripes Blue | 4.32 . 215 | 35244* | 2-35244-1 | | |
| | 27.05 1.105 | Blue | 5.46 . 170 | 2-34071-24 | 2-34071-3 | | |
| | 28.07 1.065 27.05 | Blue | 4.32 .135 x .245 3.43 x 6.22 | 34204 ³ * | 1-34204-0 | | |
| | 1.160 29.46 | Yellow | . 200 5.08 | 34069 | _ | | |
| | 1.160 29.46 | Yellow | .230 5.84 | 34072* | 2-34072-2 | | |
| | 1.160 29.46 | Natural w/ Yellow Stripes | .230 5.84 | 55793-1* | 55793-2 | | |
| 12-10 5,180-13,100 | 1.160 29.46 | Yellow | .250 6.35 | 34945* | _ | | |
| [2.62-6.64] | 1.160 29.46 | Yellow | .300 7.62 | 326742 | _ | | |
| | 1.200 30.48 | Yellow | . 250 6.35 | 2-34945-14 | 2-34945-2 | | |
| | 1.160 29.46 | Yellow | .250 /.165 x .315 6.35 / 4.19 x 8.00 | 321286 ^{5†} | _ | | |
| | 1.160 29.46 | Yellow | .138 x .281 3.51 x 7.14 | 34205 ³ * | _ | | |
| 8 | 1.340 34.04 | Red | .250 6.35 | 696025-1 | _ | | |
| 6 | 1.530 38.86 | Blue | .330 8.38 | 696026-1 | _ | | |

Not UL or CSA Approved or Listed.

Catalog 82042

Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are equivalent U.S. Customary Units.

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 C. America: 52-55-5-729-0425 South America: 54-11-4733-2015 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080208

50

^{*}Available in small packaging quantities.

When using two or more wires in either end of a butt splice, the combined cross sectional area must be within the (CMA) circular mil range listed. (Not UL or CSA approved with use of multiple wires.)

²22-16 splices are 22-18 range in accordance with MIL-T-7928.

³Oval expansion.

⁴Funnel entry

⁵Oval expansion at one end; circular expansion at other end.



Parallel Splices



Material Insulation - Vinyl, UL 94V-0 Splice Body - Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data
Insulation Color Code-pg. 4
Packaging Quantities-pg. 4
Performance Specifications-pgs. 4 & 5

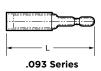
Application Tooling-pg. 66

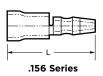
| Wire Size | Dimension | Splice | Wire | | |
|-------------------------------------|----------------------|------------|-----------------------------------|----------------------|--|
| Circular Mils ¹ | L | Insulation | Insulation | Part Numbers | |
| [mm²] | Max. | Color | Diameter | Loose Piece | |
| 2 2 | | 33.5. | Max. | | |
| 22-16 | .760 19.30 | Red | .120 3.05 | 34131* | |
| 509-3,260 [0.26-1.65] | .760 19.30 | Red | .140 3.56 | 34132* | |
| | .760 19.30 | Blue | .140 3.56 | 34133* | |
| 16-14 2,050-5,180 [1.04-2.62] | .760 19.30 | Blue | . 170 4.32 | 34134* | |
| [1.04 2.02] | .760 19.30 | Blue | .135 x .245 3.43 x 6.22 | 34207 ² * | |
| 12-10 | .843 21.41 | Yellow | .200 5.08 | 34135 | |
| 5,180-13,100 [2.62-6.64] | .870 22.10 | Yellow | .230 5.84 | 34136* | |

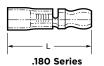
^{*}Available in small packaging quantities.

Shur-Plug

(.093, .156 and .180 Series)







Material (.093 Series) Insulation - Vinyl, UL 94V-0 Terminal Body - Brass per ASTM B-36

Material (.156 & .180 Series) Insulation - Vinyl, UL 94V-0 Terminal Body - Copper per ASTM B-152 Plating - Tin per ASTM B-545 Related Product Data Insulation Color Code-pg. 4 Packaging Quantities-pg. 4 Performance Specificationspgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue | | Dimension | Terminal | Wire Insulation | Part N | lumbers |
|-----------------------------------|-----------|-----------------------|----------------------|--------------|----------------------|----------------------|-----------------|
| Circular Mils [mm²] | Thickness | Series | Series L Max. | | Diameter Max. | Loose Piece | Tape Mounted |
| 22-16 509-3,260 [0.26-1.65] | _ | .093 | .812 20.62 | Red | .140 3.56 | 34178 | _ |
| 16-14 | .033 | .156 | .800 20.32 | Blue | .170 4.32 | 324227* [†] | 1-324227-0 |
| 2,050-5,180 0.84 [1.04-2.62] | .180 | . 753 19.13 | Blue | . 170 | 324228* [†] | _ | |

[†] Not UL or CSA Approved or Listed.

Downloaded from Arrow.com.

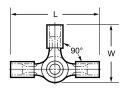
When using two or more wires in a parallel splice, the combined cross sectional area must be within the (CMA) circular mil area listed.

²Oval expansion.

^{*}Available in small packaging quantities.



3-Way Connector



Material

Insulation - Vinyl, UL 94V-0 Terminal Body - Copper per ASTM B-152

Rivet -Brass per QQ-B-626 **Plating** -Tin per ASTM B-545

Related Product Data

Insulation Color Code-pg. 4 **Packaging Quantities**-pg. 4

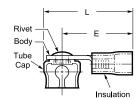
Performance Specifications - pgs. 4 & 5

Application Tooling-pg. 66

| Wire Size | Tongue Material | | | Terminal | Wire Insulation | Part Number | |
|-------------------------------------|---------------------|----------------------|-----------------------|------------|---------------------|-------------|--|
| Circular Mils | Thickness | W | L | Insulation | Diameter | Loose Piece | |
| [mm²] | Max. | Max. | Max. | Color | Max. | | |
| 16-14 2,050-5,180 [1.04-2.62] | .033 0.84 | .877 22.28 | 1.400 35.56 | Blue | .145 3.68 | 34073* | |

^{*}Available in small packaging quantities.

.250 Tube Cap Assembly



Material

Insulation - Vinyl, UL 94V-0 Terminal Body - Copper per ASTM B-152

Plating -Tin per ASTM B-545 **Tube Cap** -Copper/Zinc alloy per MIL-C-50

Plating-Tin per ASTM B-545

Rivet - Brass

Plating -Tin per ASTM B-545 over Copper

Related Product Data

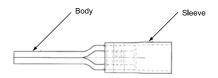
Insulation Color Code-pg. 4
Packaging Quantities-pg. 4
Performance Specifications-pgs. 4 & 5

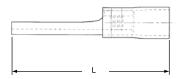
Application Tooling-pg. 66

| Wire Size | Tongue Material | Dime | nsions | Terminal | Wire Insulation | Part Number Loose Piece | |
|-----------------------------------|---------------------|----------------------|----------------------|------------|---------------------|----------------------------|--|
| Circular Mils | Thickness | E | L | Insulation | Diameter | | |
| [mm²] | Max. | Max. | Max. | Color | Max. | | |
| 22-16 509-3,260 [0.26-1.65] | .033 0.84 | .666 16.92 | .978 24.84 | Black | .140 3.56 | 55137-1 [†] | |

[†] Not UL or CSA Approved or Listed.

Wire Pins





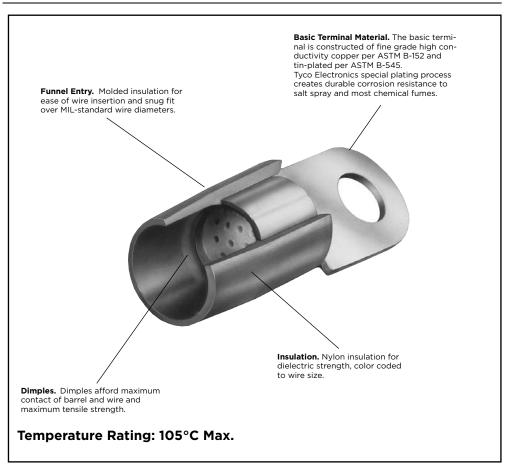
| Wire Size | | Dime | nsions | Terminal | Wire Insulation | | |
|---------------|---------------------|---------------------|----------------------|------------|---------------------|----------------------|--|
| Circular Mils | Tab | Ins. | L | Insulation | Diameter | Part Number | |
| [mm²] | | | Max. | Color | Max. | | |
| 22-16 | .070 1.78 | .140 3.56 | .943 23.95 | Red | .145 3.68 | 696116-1 (Tape) | |
| 22 10 | .071 1.80 | .135 3.43 | .905 22.99 | Red | .145 3.68 | 165167 (Loose Piece) | |



TERMINYL Terminals and Splices

Product Facts

- Designed to provide insulated terminals and splices for large wire sizes, many of which are used in airborne and ground support applications
- Tested under the procedures stipulated by MIL Spec. MIL-T-7928, they meet and exceed requirements
- Designed and engineered to withstand extreme vibration, shock and structural stresses, elevated temperatures and other conditions which could adversely affect the circuit requirements in complex air and space flight equipment
- The use of matching AMP tooling provides for precision crimping which makes all terminations identical
- This uniformity promotes maximum reliability and, coupled with tool die marks on the barrel indicating the wire size and color coding of the insulation sleeve, also serves as a built-in quality control factor
- Pre-insulated with color coded nylon which also acts as insulation support
- Wire size range of terminals is 8 AWG through 4/0 AWG



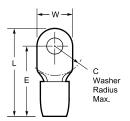
TERMINYL Terminals meet or exceed the requirements of MIL-T-7928, Type II, Class 2. Refer to AMP Qualified Products for Military Application, Catalog 73-159 for Military Specification Number to AMP Part Number cross reference.

www.tvcoelectronics.com



TERMINYL Terminals and Splices (Continued)

Ring Tongue Terminals



Material Insulation - Nylon, UL 94V-2 Terminal Body - Copper per ASTM B-152

Plating -Tin per ASTM B-545

Related Product Data
Insulation Color Code-pg. 4
Packaging Quantities-pg. 4
Performance Specifications-pgs. 4 & 5

Application Tooling -pg. 67

| Wire Size | Tongue | | | Dime | nsions | | Terminal | Wire | Part Numbers | | |
|--|--|--------------|----------------------|----------------------|-----------------------|-----------------------|----------------------|------------------------|-----------------------|-----------------------|--------|
| Circular Mils | Material Thickness | Stud Size | w | С | E | L | Insulation | Insulation Diameter | Loose | | |
| | Max. | | | | Max. | Max. | Color | Max. | Piece | | |
| | | 8 M4 | .478 12.14 | .437 11.10 | 1.183 30.05 | 1.425 36.20 | Red | .256 6.50 | 53041 | | |
| | | 10 | .431 10.95 | .437 11.10 | 1.183 30.05 | 1.402 35.61 | Red | .256 6.50 | 324043 | | |
| 8 13,100-20,800 [6.64-10.5] | .043 1.09 | 1/4 M6 | .478 12.14 | .437 11.10 | 1.183 30.05 | 1.425 36.20 | Red | .256 6.50 | 324082 | | |
| [0.04-10.5] | • | 5/16 M8 | .587 14.91 | .500 12.70 | 1.246 31.65 | 1.542 39.17 | Red | .256 6.50 | 324044 | | |
| | • | 3/8 | .587 14.91 | .500 12.70 | 1.246 31.65 | 1.542 39.17 | Red | .256 6.50 | 324045 | | |
| | | 10 | .398 10.11 | .515 13.08 | 1.447 36.75 | 1.700 43.18 | Blue | .314 7.98 | 53119-1 ¹ | | |
| | | 10 | .468 11.89 | .421 10.69 | 1.338 33.99 | 1.575 40.01 | Blue | .314 7.98 | 324046 | | |
| 6 20,800-33,100 [10.5-16.8] | . 048 1.22 | 1/4 M6 | .500 12.70 | .515 13.08 | 1.447 36.75 | 1.700 43.18 | Blue | .314 7.98 | 324047 | | |
| | | 5/16 M8 | .625 15.88 | .515 13.08 | 1.447 36.75 | 1.762 44.75 | Blue | .314 7.98 | 324048 | | |
| | • | 3/8 | .625 15.88 | .515 13.08 | 1.447 36.75 | 1.762 44.75 | Blue | .314 7.98 | 324049 | | |
| | | 8 M4 | .437 11.10 | .265 6.73 | 1.155 29.34 | 1.376 34.95 | Yellow | .382 9.70 | 331456 | | |
| | . 051 – 00 1.30 _– | 10 | .437 11.10 | .265 6.73 | 1.155 29.34 | 1.376 34.95 | Yellow | .382 9.70 | 1-331456-0 | | |
| | | 10 | .546 13.87 | .531 13.49 | 1.536 39.01 | 1.812 46.02 | Yellow | .382 9.70 | 324111 | | |
| 4 33,100-52,600 | | | ^{)O} 1.30 | 1/4 M6 | .546 13.87 | .531 13.49 | 1.536 39.01 | 1.812 46.02 | Yellow | .382 9.70 | 324050 |
| [16.8-26.7] | | | | 1.50 | _ | 5/16 M8 | .679 17.25 | .531 13.49 | 1.536 39.01 | 1.878 47.70 | Yellow |
| | | 3/8 | .679 17.25 | .531 13.49 | 1.536 39.01 | 1.878 47.70 | Yellow | .382 9.70 | 324052* | | |
| | • | 1/2 M12 | .679 17.25 | .531 13.49 | 1.536 39.01 | 1.878 47.70 | Yellow | .382 9.70 | 324114 | | |
| _ | | 1/4 M6 | .500 12.70 | .390 9.91 | 1.349 34.26 | 1.602 40.69 | Yellow | .443 11.25 | 330966 | | |
| 4HD ³ 33,100-52,600 [16.8-26.7] | .094 2.39 | 5/16 M8 | .679 17.25 | .456 11.58 | 1.565 39.75 | 1.907 48.44 | Yellow | .443 11.25 | 1-331421-0 | | |
| [10.0 20.7] | | 3/8 | .679 17.25 | .456 11.58 | 1.565 39.75 | 1.907 48.44 | Yellow | .443 11.25 | 1-331421-1 | | |
| | | 10 | .711 18.06 | .578 14.68 | 1.705 43.31 | 2.063 52.40 | Red | .468 11.89 | 328655 | | |
| | • | 1/4 M6 | .679 17.25 | .578 14.68 | 1.705 43.31 | 2.045 51.94 | Red | .468 11.89 | 324053 | | |
| 2 52,600-83,700 [26.7-42.4] | .060 1.52 | 5/16 M8 | .711 18.06 | .578 14.68 | 1.705 43.31 | 2.063 52.40 | Red | .468 11.89 | 324112 | | |
| [20.7 (2.7] | 1.52 _ | 3/8 | .711 18.06 | .578 14.68 | 1.705 43.31 | 2.063 52.40 | Red | .468 11.89 | 324054 | | |
| | | 1/2 M12 | .855 21.72 | .578 14.68 | 1.705 43.31 | 2.135 54.23 | Red | .468 11.89 | 324055 | | |

^{*}Available in small packaging quantities.

¹Rectangular tongue terminal

²90° bend ring tongue terminal

³Heavy duty for extra mechanical strength.



TERMINYL Terminals and Splices (Continued)

Ring Tongue Terminals

(Continued)

| Wire Size | Tongue | | | Dime | nsions | | Terminal | Wire | Part Numbers |
|---------------------------------------|-------------------------------|--------------|-----------------------|----------------------|--------------------|--------------------|---------------------|--------------------------------|----------------|
| Circular Mils [mm²] | Material Thickness Max. | Stud Size | W | С | E Max. | L Max. | Insulation Color | Insulation Diameter Max. | Loose Piece |
| | | 1/4 | .675 17.15 | .625 15.88 | 2.033 51.64 | 2.360 59.94 | Blue | .580 14.73 | 55822-1 |
| 1/0 | | M6 | .807 20.50 | .625 15.88 | 2.033 51.64 | 2.426 61.62 | Blue | .580 14.73 | 324056 |
| 1/0 83,700-119,500 [42.4-60.6] | .073 1.85 | 5/16 M8 | .807 20.50 | .625 15.88 | 2.033 51.64 | 2.426 61.62 | Blue | .580 14.73 | 324113 |
| [42.4 00.0] | | 3/8 | .807 20.50 | .625 15.88 | 2.033 51.64 | 2.426 61.62 | Blue | .580 14.73 | 324057 |
| | | 1/2 M12 | .875 22.23 | .625 15.88 | 2.017 51.23 | 2.454 62.33 | Blue | .580 14.73 | 324058 |
| 0.40 | .083 2.11 | 5/16 M8 | .926 23.52 | .625 15.88 | 2.026 51.46 | 2.416 61.37 | Yellow | .610 15.49 | 324083 |
| 2/0 119,500-150,500 [60.6-76.3] | | 3/8 | .926 23.52 | .625 15.88 | 2.026 51.46 | 2.416 61.37 | Yellow | .610 15.49 | 324084 |
| [56.6 76.6] | • | 1/2 M12 | .926 23.52 | .625 15.88 | 2.026 51.46 | 2.416 61.37 | Yellow | .610 15.49 | 324085 |
| 3/0 150,500-190,000 [76.3-96.3] | .094 2.39 | 3/8 | 1.082 27.48 | .625 15.88 | 2.294 58.27 | 2.794 70.97 | Red | .680 17.27 | 324185 |
| 4/0 190,000-231,100 F96,3-1171 | | 7/0 | .835 21.21 | .625 15.88 | 2.295 58.29 | 2.700 68.58 | Blue | .765 19.43 | 329150 |
| | | 3/8 | 1.150 29.21 | .625 15.88 | 2.295 58.29 | 2.858 72.59 | Blue | .765 19.43 | 324187 |
| [30.5 117] | • | 1/2 M12 | 1.150 29.21 | .625 15.88 | 2.295 58.29 | 2.858 72.59 | Blue | .765 19.43 | 324188 |

South America: 54-11-4733-2015

Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080208



TERMINYL Terminals and Splices (Continued)

Butt Splices

Material

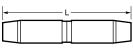
Insulation Sleeve -Nylon, UL 94V-2

Splice Body-Copper per ASTM B-152

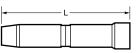
Plating -Tin per ASTM B-545

Related Product Data
Insulation Color Code-pg. 4
Packaging Quantities-pg. 4
Performance Specificationspgs. 4 & 5

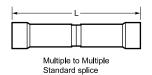
Application Tooling -pg. 67











| Wire Size | | Dimension | Splice | Wire Insulatio | n Diameter Max. | |
|---|---|-----------------------|------------------------------------|----------------------|----------------------|--------------|
| Circular Mils | Style | L | Insulation | Cinada End | Maddinla Food | Part Numbers |
| [mm²] | | Max. | Color | Single End | Multiple End | |
| 8 to 12-10 13,100-20,800 [6.64-10.5] to 5,180-13,100 [2.62-6.64] | Single to Single Step-Down Assembly | 2.066 52.48 | Red w/ Yellow at adapter end | .255 6.48 | - | 328569 |
| 6 to 8 20,800-33,100 [10.5-16.8] to 13,100-20,800 [6.64-10.5] | Single to Single Step-Down Assembly | 2.265 57.53 | Blue w/ Red at adapter end | .310 7.87 | _ | 328571 |
| 8 13,100-20,800 [6.64-10.5] | | 2.066 52.48 | Red | .255 6.48 | - | 324625 |
| 6 20,800-33,100 [10.5-16.8] | Single to Single | 2.265 57.53 | Blue | .310 7.87 | _ | 324660 |
| 4 33,100-52,600 [16.8-26.7] | Standard Splice | 2.804 71.22 | Yellow | .370 9.40 | _ | 324622 |
| 2 52,600-83,700 [26.7-42.4] | | 3.094 78.59 | Red | .445 11.30 | _ | 324623 |
| 8 13,100-20,800 [6.64-10.5] | | 2.171 55.14 | Red | .255 6.48 | .335 8.51 | 324658 |
| 6 20,800-33,100 [10.5-16.8] | Single to Multiple Standard Splice | 2.359 59.92 | Blue | .310 7.87 | .415 10.54 | 324621 |
| 4 33,100-52,600 [16.8-26.7] | | 2.804 71.22 | Yellow | .370 9.40 | .495 12.57 | 324662 |
| 8 13,100-20,800 [6.64-10.5] | | 2.276 57.81 | Red | - | .335 8.51 | 324657 |
| 6 20,800-33,100 [10.5-16.8] | Multiple to Multiple Standard Splice | 2.484 63.09 | Blue | - | .415 10.54 | 324659 |
| 2 52,600-83,700 [26.7-42.4] | | 3.094 78.59 | Red | _ | .595 15.11 | 324663 |

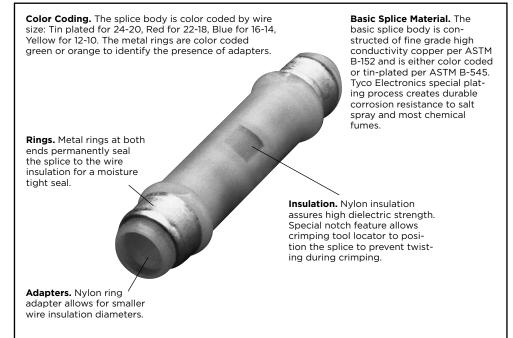
¹Step-Down Assembly includes adapter which is visible through insulation sleeve window.



CERTI-SEAL Terminals and Splices

Product Facts

- Nylon window splice for military, commercial, aircraft, and missile applications that seals out vapors and fluids and imparts exceptional wire insulation support
- Metal rings at both ends of splice and permanently crimped to wire insulation for a moisture tight seal, even at altitude
- Designed to fit more than 100 insulation diameters in MIL-Spec wires from #24 to #10 AWG, and is available in three types
- First type is made with a nylon ring adapter within the wire entrance
- Second type, without nylon ring adapters
- Third type with a nylon ring adapter in one end only
- Special notch feature on the outside of the splice allows locator in the crimping tool to precisely position splice before crimping and to prevent twisting or horizontal movement during crimping
- Window area of each splice permits visual inspection of the linear plane of the crimp in relation to the inner metal sleeve
- Wire-stops in splice barrel indicate exact insertion depth of stripped wireends

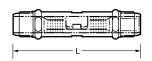


South America: 54-11-4733-2015



CERTI-SEAL Terminals and Splices (Continued)

Splice



Material

Insulation - Nylon, UL 94V-2 Splice Body - Copper per **ASTM B-152**

Plating -Tin per ASTM B-545 or Zinc Plate/Dye Chromate

Related Product Data Insulation Color Code-pg. 4 Packaging Quantities -pg. 4 **Performance Specifications -**

Application Tooling-shown below

Splices with nylon wire insulation diameter adapters

| Wire Size Circular Mils [mm²] | L Max. | Body Color | Ring Color | Wire Insulation Dia. Max. | Part Numbers | Hand Tool Part No. |
|--------------------------------------|-----------------------|---------------|---------------|---------------------------------|-----------------|-----------------------|
| 24-20 320-1,290 [0.16-0.65] | .970 24.64 | Tin Plated | Green | .065 1.65 | 324987 | 46073 |
| 24-20 320-1,290 [0.16-0.65] | .970 24.64 | Tin Plated | Orange | .073 1.85 | 1-324987-0 | 46073 |
| 22-18 509-1,900 [0.26-0.96] | 1.156 29.36 | Red | Green | .101 2.57 | 324988 | 46074 |
| 16-14 2,050-5,180 [1.04-2.62] | 1.156 29.36 | Blue | Green | .120 3.05 | 324989 | 59282 |
| 12-10 5,180-13,100 [2.62-6.64] | 1.345 34.16 | Yellow | Green | .150 3.81 | 324990 | 58325-1 |

Splices without nylon wire insulation diameter adapters

| Wire Size Circular Mils [mm²] | L Max. | Body Color | Ring Color | Wire Insulation Dia. Max. | Part Numbers | Hand Tool Part No. |
|--------------------------------------|-----------------------|---------------|---------------|---------------------------------|-----------------|-----------------------|
| 24-20 320-1,290 [0.16-0.65] | .970 24.64 | Tin Plated | Tin Plated | .100 2.54 | 324544 | 46073 |
| 22-18 509-1900 [0.26-0.96] | 1.156 29.36 | Red | Tin Plated | .133 3.38 | 324548 | 46074 |
| 16-14 2,050-5,180 [1.04-2.62] | 1.156 29.36 | Blue | Tin Plated | .157 3.99 | 324549 | 59282 |
| 12-10 5,180-13,100 [2.62-6.64] | 1.345 34.16 | Yellow | Tin Plated | .218 5.54 | 324631 | 58325-1 |
| 16-14 HD | 1.345 34.16 | Tin Plated | Tin Plated | .218 5.54 | 55685-1 | 58325-1 |

Splices with nylon wire insulation diameter adapter in one end

| Wire Size L | | Body | Ring | Wire Insulati | on Dia. Max. | Part | Hand Tool |
|-----------------------------------|----------------------|------------|---------------------|---------------------|---------------------|------------|-----------|
| Circular Mils [mm²] | Max. | Color | Color | Adapter End | Other End | Number | Part No. |
| 24-20 320-1,290 [0.16-0.65] | .970 24.64 | Tin Plated | Orange & Tin Plated | .073 1.85 | .100 2.54 | 1-324987-1 | 46073 |

Tooling





Tool Part No. 46073 or 46074

Tool Part No. 59282 or 58325-1

Hand tooling features the AMP CERTI-CRIMP ratchet so that the operator fully closes tool so that crimping dies in tool head fully "bottom". Locator feature in head assures that splice is properly oriented in tool. CERTI-SEAL Tools do not require wire insulation adjustment prior to crimping.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 South America: 54-11-4733-2015 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080208



Class 1 and Class 2 Military Approvals

| Approval | Dimensional | Application | Use | Performance |
|--------------|---|--|---|--|
| , .pp. 0 .u. | Requirement | Tooling | | Requirement |
| Class 1 | Terminals must comply with the dimensional requirements specified by the military. | Hand application tool which must conform to the military's dimensional and performance specification. | For procurement by government agencies for maintenance and repair. | |
| Class 2 | Terminals must comply with the dimensional requirements specified by the manufacturer's customer drawing. For field repair purposes Class 2 terminals must be capable of being replaced by Class 1 Terminals. | The terminal manufacturers recommended application tooling. Note: Several tape mounted part numbers are currently Class 2 approved. | For procurement by contractors and manufacturers for high volume production, modification, and repair. | Per Military Specification Mil-T-7928G |

Military Specifications MS 25036

| | MS25036 | PIDG Pai | rt Numbers | | Stud Size |
|-------|---------|-------------|--------------|-------|-----------|
| AWG | Dash | Loose Piece | Tape Mounted | Class | |
| | Numbers | | | | |
| | | 36149 | _ | 1 & 2 | 6 |
| | 101 | | 2-36149-2 | 2 | 6 |
| | | 36150 | | 1 & 2 | 6 |
| | | | 2-36150-1 | 2 | 6 |
| | 102 | 51863 | _ | 1 & 2 | 6 |
| | | _ | 51863-1 | 2 | 6 |
| | | 36153 | | 1 & 2 | 10 |
| | 103 | | 2-36153-2 | 2 | 10 |
| 22-18 | | 36154 | | 1 & 2 | 10 |
| 0 | | _ | 2-36154-2 | 2 | 10 |
| | | 31895 | _ | 1 & 2 | 5/16 |
| | 104 | | 2-31895-1 | 2 | 5/16 |
| | 10 1 | 320572 | _ | 1 & 2 | 5/16 |
| | | _ | 2-320572-1 | 2 | 5/16 |
| | | 31897 | | 1 & 2 | 3/8 |
| | 105 | | 2-31897-2 | 2 | 3/8 |
| | 103 | 320573 | | 1 & 2 | 3/8 |
| | | _ | 2-320573-4 | 2 | 3/8 |
| | 106 | 320561 | _ | 1 & 2 | 6 |
| | | _ | 2-320561-2 | 2 | 6 |
| | 107 | 51864 | _ | 1 & 2 | 6 |
| | | _ | 51864-3 | 2 | 6 |
| 16-14 | 108 | 51864-2 | _ | 1 & 2 | 10 |
| 10-14 | | _ | 51864-4 | 2 | 10 |
| | 109 | 320575 | _ | 1 & 2 | 5/16 |
| | 109 | _ | 2-320575-1 | 2 | 5/16 |
| | 110 | 320564 | _ | 1 & 2 | 3/8 |
| | 110 | | 2-320564-3 | 2 | 3/8 |
| | | 35107 | _ | 1 & 2 | 6 |
| | 111 | | 2-35107-1 | 2 | 6 |
| | 111 | 320567 | | 1 & 2 | 6 |
| | | _ | 2-320567-2 | 2 | 6 |
| | | 35109 | | 1 & 2 | 10 |
| | 110 | _ | 2-35109-1 | 2 | 10 |
| | 112 | 36161 | _ | 1 & 2 | 10 |
| 12-10 | | | 2-36161-2 | 2 | 10 |
| | | 35111 | | 1 & 2 | 5/16 |
| | 11.7 | _ | 2-35111-1 | 2 | 5/16 |
| | 113 | 320576 | _ | 1 & 2 | 5/16 |
| | | | 2-320576-1 | 2 | 5/16 |
| | | 35112 | _ | 1 & 2 | 3/8 |
| | 114 | 320577 | _ | 1 & 2 | 3/8 |
| | | | 2-320577-3 | 2 | 3/8 |



Military Specifications MS 25036

(Continued)

| | MS25036 | TERMINYL | Part Numbers | | Stud Size |
|-----|---------|-------------|---------------|-------|-----------|
| AWG | Dash | Loose Piece | Tape Mounted | Class | |
| | Numbers | Loose Fiece | Tupe Prounted | | |
| | 115 | 324043 | _ | 2 | 10 |
| 8 | 116 | 324082 | _ | 2 | 1/4 |
| 8 | 117 | 324044 | _ | 2 | 5/16 |
| | 118 | 324045 | _ | 2 | 3/8 |
| | 119 | 324046 | _ | 2 | 10 |
| • | 120 | 324047 | _ | 2 | 1/4 |
| 6 | 121 | 324048 | _ | 2 | 5/16 |
| | 122 | 324049 | _ | 2 | 3/8 |
| | 123 | 324050 | _ | 2 | 1/4 |
| 4 | 124 | 324051 | _ | 2 | 5/16 |
| | 125 | 324052 | _ | 2 | 3/8 |
| | 126 | 324053 | _ | 2 | 1/4 |
| 2 | 127 | 324054 | _ | 2 | 3/8 |
| | 128 | 324055 | _ | 2 | 1/2 |
| | 129 | 324056 | _ | 2 | 1/4 |
| 11 | 130 | 324057 | _ | 2 | 3/8 |
| 11 | 131 | 324058 | _ | 2 | 1/2 |
| | 132 | 324056 | _ | 2 | 1/4 |
| 1/0 | 133 | 324057 | _ | 2 | 3/8 |
| | 134 | 324058 | _ | 2 | 1/2 |
| | 135 | 324083 | _ | 2 | 5/16 |
| 2/0 | 136 | 324084 | _ | 2 | 3/8 |
| | 137 | 324085 | _ | 2 | 1/2 |
| 3/0 | 138 | 324185 | _ | 2 | 3/8 |
| 1/0 | 140 | 324187 | _ | 2 | 3/8 |
| 4/0 | 141 | 324188 | _ | 2 | 1/2 |

¹Tyco Electronics recommends #1/0 AWG terminals for #1 AWG application.



Military Specifications MS 25036

(Continued)

| | MS25036 | PIDG Par | rt Numbers | | |
|-------|-----------------|-------------|--------------|-------|-----------|
| AWG | Dash Numbers | Loose Piece | Tape Mounted | Class | Stud Size |
| | | | | | |
| | 143 | 54310-1 | _ | 1 & 2 | 2 |
| | | 323913 | _ | 2 | 2 |
| | 144 | 52189 | _ | 1 & 2 | 4 |
| | | 323914 | 2-323914-1 | 2 | 4 |
| | 145 | 53073 | _ | 1 & 2 | 6 |
| 26-24 | | 326875 | 2-326875-1 | 2 | 6 |
| | 146 | 54311-1 | _ | 1 & 2 | 8 |
| | 140 | 323916 | 2-323916-1 | 2 | 8 |
| | | 54312-1 | _ | 1 & 2 | 10 |
| | 147 | | 54312-2 | 2 | 10 |
| | | 324075 | 2-324075-1 | 2 | 10 |
| | | 31880 | _ | 1 & 2 | 4 |
| | 140 | _ | 2-31880-1 | 2 | 4 |
| | 148 | 320553 | _ | 1 & 2 | 4 |
| | | _ | 2-320553-2 | 2 | 4 |
| | | 31890 | _ | 1 & 2 | 8 |
| | | | 2-31890-1 | 2 | 8 |
| 22-18 | 149 | 320551 | _ | 1 & 2 | 8 |
| | | | 1-320551-1 | 2 | 8 |
| | 150 | 31894 | _ | 1 & 2 | 1/4 |
| | | | 2-31894-2 | 2 | 1/4 |
| | | 320571 | _ | 1 & 2 | 1/4 |
| | | <u> </u> | 2-320571-2 | 2 | 1/4 |
| | 151 | 328975 | _ | 1 & 2 | 1/2 |
| | 152 | 324159 | _ | 1 & 2 | 4 |
| | | 51864-1 | _ | 1 & 2 | 8 |
| | 153 | | 51864-5 | 2 | 8 |
| 16-14 | | 320563 | _ | 1 & 2 | 1/4 |
| | 154 | | 2-320563-2 | 2 | 1/4 |
| | 155 | 328976 | - | 1 & 2 | 1/2 |
| | | 35108 | _ | 1 & 2 | 8 |
| | | | 2-35108-1 | 2 | 8 |
| | 156 | 320568 | _ | 1 & 2 | 8 |
| | | | 2-320568-1 | 2 | 8 |
| 12-10 | | 35110 | | 1 & 2 | 1/4 |
| | | | 2-35110-1 | 2 | 1/4 |
| | 157 | 320569 | 2-33110-1 | 1 & 2 | 1/4 |
| | | | 2-320569-3 | 2 | 1/4 |
| | 158 | 52077 | 2-320309-3 | 2 | 1/4 |



Military Specifications M7928/1

| | M7928/1 | | on Restricting | | |
|-----|---------|--------------|----------------|-------|-----------|
| AWG | Dash | Part N | umbers | Class | Stud Size |
| | Numbers | Loose Piece | Tape Mounted | | |
| | 1 | 53078 | _ | 1 & 2 | 2 |
| | 2 | 53049 | _ | 1 & 2 | 4 |
| 26 | 3 | 53050 | _ | 1 & 2 | 6 |
| | 4 | 53051 | | 1 & 2 | 8 |
| | 5 | 53052 | | 1 & 2 | 10 |
| | 6 | 53052 | | 1 & 2 | 2 |
| | | | | | 4 |
| 0.4 | 7 | 53054 | | 1 & 2 | |
| 24 | 8 | 53055 | | 1 & 2 | 6 |
| | 9 | 53056 | | 1 & 2 | 8 |
| | 10 | 53057 | _ | 1 & 2 | 10 |
| | 11 | 52273 | _ | 1 & 2 | 4 |
| | 12 | 2-36149-3 | _ | 1 & 2 | 6 |
| | 17 | 51863-2 | _ | 1 & 2 | 6 |
| | 13 | | 51863-5 | 2 | 6 |
| | | 1-320551-2 | _ | 1 & 2 | 8 |
| | 14 | _ | 1-320551-5 | 2 | 8 |
| 22 | | 2-36153-3 | | 1 & 2 | 10 |
| | 15 | | 2-36153-6 | 2 | 10 |
| | 10 | 2 720571 7 | 2-30133-0 | | 1/4 |
| | 16 | 2-320571-3 | | 1 & 2 | |
| | 17 | 2-320572-2 | | 1 & 2 | 5/16 |
| | 18 | 2-320573-1 | | 1 & 2 | 3/8 |
| | 19 | 2-328975-1 | | 1 & 2 | 1/2 |
| | 20 | 52273-1 | _ | 1 & 2 | 4 |
| | 21 | 2-36149-4 | _ | 1 & 2 | 6 |
| | 22 | 51863-3 | _ | 1 & 2 | 6 |
| | 22 | _ | 51863-6 | 2 | 6 |
| | 23 | 1-320551-3 | _ | 1 & 2 | 8 |
| 20 | | 2-36153-4 | _ | 1 & 2 | 10 |
| | 24 | | 2-36153-8 | 2 | 10 |
| | 25 | 2-320571-4 | _ | 1 & 2 | 1/4 |
| | 26 | 2-320572-3 | | 1 & 2 | 5/16 |
| | 27 | 2-320572-3 | | 1 & 2 | 3/8 |
| | | | _ | | |
| | 28 | 2-328975-2 | - | 1 & 2 | 1/2 |
| | 29 | 52273-2 | | 1 & 2 | 4 |
| | 30 | 2-36149-5 | | 1 & 2 | 6 |
| | 31 | 51863-4 | | 1 & 2 | 6 |
| | | _ | 51863-7 | 2 | 6 |
| | 32 | 1-320551-4 | _ | 1 & 2 | 8 |
| 18 | | _ | 1-320551-8 | 2 | 8 |
| 10 | 77 | 2-36153-5 | _ | 1 & 2 | 10 |
| | 33 | | 2-36153-9 | 2 | 10 |
| | 34 | 2-320571-5 | _ | 1 & 2 | 1/4 |
| | 35 | 2-320572-4 | _ | 1 & 2 | 5/16 |
| | 36 | 2-320572 1 | _ | 1 & 2 | 3/8 |
| | 37 | 2-328975-3 | | 1 & 2 | 1/2 |
| | 38 | 52274 | <u> </u> | 1 & 2 | 4 |
| | | | - | | |
| | 39 | 2-320561-3 | _ | 1 & 2 | 6 |
| | 40 | 51864-6 | | 1 & 2 | 6 |
| | | _ | 1-51864-2 | 2 | 6 |
| | 41 | 1-51864-0 | _ | 1 & 2 | 8 |
| 16 | 42 | 51864-7 | | 1 & 2 | 10 |
| | | | 1-51864-3 | 2 | 10 |
| | 43 | 2-320563-3 | | 1 & 2 | 1/4 |
| | 44 | 2-320575-2 | _ | 1 & 2 | 5/16 |
| | 45 | 2-320564-1 | _ | 1 & 2 | 3/8 |
| | 46 | 2-328976-1 | | 1 & 2 | 1/2 |



Military Specifications M7928/1

(Continued)

| | M7928/1 | PIDG-Insulat | ion Restricting | | | |
|-----|---------|--------------|-----------------|-------|-----------|--|
| AWG | Dash | Part N | umbers | Class | Stud Size | |
| | Numbers | Loose Piece | Tape Mounted | | | |
| | 47 | 52274-1 | _ | 1 & 2 | 4 | |
| | 48 | 2-320561-4 | _ | 1 & 2 | 6 | |
| | 49 | 51864-8 | _ | 1 & 2 | 6 | |
| | | 1-51864-1 | _ | 1 & 2 | 8 | |
| | 50 | | 1-51864-7 | 2 | 8 | |
| 14 | | 51864-9 | _ | 1 & 2 | 10 | |
| | 51 | | 1-51864-5 | 2 | 10 | |
| | 52 | 2-320563-4 | _ | 1 & 2 | 1/4 | |
| | 53 | 2-320575-3 | _ | 1 & 2 | 5/16 | |
| | 54 | 2-320564-2 | _ | 1 & 2 | 3/8 | |
| | 55 | 2-328976-2 | _ | 1 & 2 | 1/2 | |
| | 56 | 2-36161-5 | _ | 1 & 2 | 6 | |
| | 57 | 2-320568-2 | _ | 1 & 2 | 8 | |
| | 58 | 2-36161-3 | _ | 1 & 2 | 10 | |
| 12 | 59 | 2-320569-5 | _ | 1 & 2 | 1/4 | |
| | 60 | 2-320576-2 | _ | 1 & 2 | 5/16 | |
| | 61 | 2-320577-1 | _ | 1 & 2 | 3/8 | |
| | 62 | 52077-1 | _ | 2 | 1/2 | |
| | 63 | 2-36161-6 | _ | 1 & 2 | 6 | |
| | 64 | 2-320568-3 | _ | 1 & 2 | 8 | |
| | | 2-36161-4 | _ | 1 & 2 | 10 | |
| | 65 | | 2-36161-8 | 2 | 10 | |
| 10 | | 2-320569-6 | _ | 1 & 2 | 1/4 | |
| | 66 | | 2-320569-8 | 2 | 1/4 | |
| | 67 | 2-320576-3 | _ | 1 & 2 | 5/16 | |
| | 68 | 2-320577-2 | _ | 1 & 2 | 3/8 | |
| | 69 | 52077-2 | _ | 2 | 1/2 | |

Military Specifications M7928/4

| | M7928/4 | PIDO | FPVF ₂ | | | |
|-------|---------|-------------|-------------------|-------|-----------|--|
| AWG | Dash | Part N | umbers | Class | Stud Size | |
| | Numbers | Loose Piece | Tape Mounted | | | |
| | 101 | 53406-1 | _ | 1 & 2 | 6 | |
| | 102 | 53407-1 | _ | 1 & 2 | 6 | |
| 22-18 | 102 | | 53407-2 | 2 | 6 | |
| 22-18 | 103 | 53409-1 | _ | 1 & 2 | 10 | |
| | 104 | 53411-1 | _ | 1 & 2 | 5/16 | |
| | 105 | 53412-1 | _ | 1 & 2 | 3/8 | |
| 16-14 | 106 | 53415-1 | _ | 1 & 2 | 6 | |
| | 107 | 53416-1 | _ | 1 & 2 | 6 | |
| | 107 | | 53416-2 | 2 | 6 | |
| | 108 | 53418-1 | _ | 1 & 2 | 10 | |
| | 108 | _ | 53418-2 | 2 | 10 | |
| | 109 | 53420-1 | _ | 1 & 2 | 5/16 | |
| | 110 | 53421-1 | _ | 1 & 2 | 3/8 | |
| | 111 | 53423-1 | _ | 1 & 2 | 6 | |
| | 112 | 53425-1 | _ | 1 & 2 | 10 | |
| 12-10 | 112 | | 53425-2 | 2 | 10 | |
| | 113 | 53427-1 | _ | 1 & 2 | 5/16 | |
| | 114 | 53428-1 | _ | 1 & 2 | 3/8 | |
| | 143 | 53400-1 | _ | 1 & 2 | 2 | |
| | 144 | 53401-1 | _ | 1 & 2 | 4 | |
| 26-24 | 145 | 53402-1 | _ | 1 & 2 | 6 | |
| | 146 | 53403-1 | _ | 1 & 2 | 8 | |
| | 147 | 53404-1 | _ | 1 & 2 | 10 | |

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Military Specifications M7928/4

(Continued)

| | M7928/4 | PIDO | 3 PVF ₂ | | · |
|-------|---------|-------------|--------------------|-------|-----------|
| AWG | Dash | Part N | lumbers | Class | Stud Size |
| | Numbers | Loose Piece | Tape Mounted | | |
| | 148 | 53405-1 | _ | 1 & 2 | 4 |
| | 149 | 53408-1 | _ | 1 & 2 | 8 |
| 22-18 | 149 | _ | 53408-2 | 2 | 8 |
| 22-10 | 150 | 53410-1 | _ | 1 & 2 | 1/4 |
| | | _ | 53410-2 | 2 | 1/4 |
| | 151 | 53413-1 | _ | 1 & 2 | 1/2 |
| | 152 | 53414-1 | _ | 1 & 2 | 4 |
| 16-14 | 153 | 53417-1 | _ | 1 & 2 | 8 |
| 10-14 | 154 | 53419-1 | _ | 1 & 2 | 1/4 |
| | 155 | 53422-1 | _ | 1 & 2 | 1/2 |
| | 156 | 53424-1 | _ | 1 & 2 | 8 |
| 12-10 | 130 | _ | 53424-2 | 2 | 8 |
| 12-10 | 157 | 53426-1 | _ | 1 & 2 | 1/4 |
| | 158 | 53429-1 | _ | 2 | 1/2 |

Military Specifications M7928/5

| M7928/5 | | PIDG Wir | | |
|---------|---------|-------------|--------------|-------|
| AWG | Dash | Part N | Numbers | Class |
| | Numbers | Loose Piece | Tape Mounted | |
| 26-24 | 1 | 323994 | _ | 1 & 2 |
| 24-20 2 | 2 | 323975 | _ | 1 & 2 |
| | 2 — | _ | 2-323975-3 | 2 |
| 22-18 | 3 — | 320559 | _ | 1 & 2 |
| 22-18 | s —— | _ | 2-320559-4 | 2 |
| 10 14 | 4 | 320562 | _ | 1 & 2 |
| 16-14 | 4 —— | _ | 2-320562-3 | 2 |
| 12-10 | 5 | 320570 | _ | 1 & 2 |

Military Specifications M7928/6

| M7928/6 | | PIDG Windo | | |
|---------|---------------|-------------|--------------|-------|
| AWG | Dash | Part N | Numbers | Class |
| | Numbers | Loose Piece | Tape Mounted | |
| 26-24 | 1 | 53546-1 | _ | 1 & 2 |
| 24-20 | 2 | 53547-1 | _ | 1 & 2 |
| 24-20 | 2 | _ | 53547-2 | 2 |
| 22.16 | 7 | 53548-1 | _ | 1 & 2 |
| 22-16 | s | _ | 53548-2 | 2 |
| 16-14 | 4 | 53549-1 | _ | 1 & 2 |

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Military Specifications MS 17143

| | MS17143 | = | IDG | | |
|---------|---------|--------------|--------------|-------|-----------|
| AWG | Dash | Part Numbers | | Class | Stud Size |
| Numbers | | Loose Piece | Tape Mounted | | |
| 22-18 | 1 | 327932 | _ | 1 & 2 | 8 |
| 16-14 | 2 | 2-327934-2 | _ | 1 & 2 | 8 |
| 12-10 | 3 | 327936 | _ | 1 & 2 | 8 |
| 22-18 | 4 | 2-327938-1 | _ | 1 & 2 | 6 |
| 22-18 | 4 | | 2-327938-2 | 2 | 6 |
| 16-14 | 5 | 2-327940-4 | _ | 1 & 2 | 6 |
| 12-10 | 6 | 327942 | _ | 1 & 2 | 6 |
| 22-18 | 7 | 327944 | _ | 1 & 2 | 8 |
| 22-18 | / | _ | 2-327944-2 | 2 | 8 |
| 16-14 | 8 | 2-327946-4 | _ | 1 & 2 | 8 |
| 12-10 | 9 | 327948 | _ | 1 & 2 | 8 |
| 22-18 | 10 | 2-327950-1 | _ | 1 & 2 | 5 |
| 16-14 | 11 | 2-327952-2 | _ | 1 & 2 | 5 |
| 16-14 | 11 | | 2-327952-6 | 2 | 5 |
| 12-10 | 12 | 327954 | _ | 1 & 2 | 5 |
| 12-10 | IZ | _ | 2-327954-2 | 2 | 5 |
| 22-18 | 13 | 2-327956-1 | _ | 1 & 2 | 6 |
| 16-14 | 14 | 2-327958-4 | _ | 1 & 2 | 6 |
| 12-10 | 15 | 2-327960-1 | _ | 1 & 2 | 6 |
| 12-10 | 15 | _ | 2-327960-2 | 2 | 6 |
| 22-18 | 16 | 327962 | _ | 1 & 2 | 4 |
| 16-14 | 17 | 2-327964-4 | _ | 1 & 2 | 4 |
| 12-10 | 18 | 327966 | _ | 1 & 2 | 4 |
| 22-18 | 19 | 2-327968-1 | _ | 1 & 2 | 4 |
| 16-14 | 20 | 2-327970-4 | _ | 1 & 2 | 4 |
| 12-10 | 21 | 327972 | _ | 1 & 2 | 4 |

South America: 54-11-4733-2015

Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080208



Tooling

Insulated Terminals and Splices — 30 to 10 AWG Wire Range

| | | | Tools for I | oose Piece Te | rmination | | | Tools for T | ape Mounted Te | rminations | |
|---------------------------------|----------------------|--|--|---|--|---|--|--|--|--|--|
| | | Hand To | ools | P | neumatic Tools | 5 | Tape Dies for | Tape Dies for | Tape Dies for | Tape Dies for | Tape Dies for |
| Description | AMP Wire Range | Single Wire Range | Multi- Wire Range | Heads for 6-26 Single Wire Range | Heads for 6-26 Multi-Wire Range | Dies for 69365, 4 69365-2, 69710-1 ³ , 217200-1 ⁴ | 69875 MP-TAPETRONIC No Applicator Required | 354500-1 AMP-O-LECTRIC Model "G" Applicator 567200-3 | 818380-1 AUTO-PRO Applicator 818057-2 | AMPOMATOR CLS III G, CLS IV Applicator 687658-1 | 565435-5 AMP-O-LECTRIC Model "K" Applicator 567200-2 |
| | 30-26 | 69163-uses 26-22 Terms. | - | _ | - | - | - | _ | - | - | - |
| | 26-22 | 46121 [†] | 59275 [†] | 314537-1 | - | 69344 | 69877 | 69877 | 69877 | 69877 | 69877 |
| PIDG Terminals & Splices | 22-16 | 47386 [†] | 59250 [†] 59824-1 58433-3 ² | 314270-3 | 679305-1 | 47806-2 | 69872* 59826-1 ¹ | 69872* 59826-1 ¹ | 69872* 59826-1 ¹ | 69872* 59826-1 ¹ | 69872* 59826-1 ¹ |
| and PLASTI-GRIP Terminals | 16-14 | 68343-1 (.250 exp.) 47387 | 59250 [†] 59824-1 ¹ 58433-3 ² | 314269-1 | 679305-1 | 47807-1 | 69873* 59827-1 ¹ | 69873* 59827-1 ¹ | 69873* 59827-1 ¹ | 69873* 59827-1 ¹ | 69873* 59827-1 ¹ |
| | 12-10 16-14 HD | 59239-4 [†] 59287-2 (.300 exp.) | 59824-1 ¹ 58433-3 ² | 679300-1 | 679305-1 | 47808-6 Std. 47808-5 (.300 exp.) | 69874* 69897 (.300 exp.) 59828-1 ¹ | 69874* 69897 (.300 exp.) 59828-1 | 69874* 69897 (.300 exp.) 59828-1 ¹ | 69874* 69897 (.300 exp.) 59828-1 ¹ | 69874* 69897 (.300 exp.) 59828-1 ¹ |
| | 26-22 | 46121 (butt spl. only) | - | _ | - | _ | - | _ | - | _ | - |
| | 22-16 | 45160 (butt spl. only) 45449 (parallel spl. only) | 58433-3 ² (butt spl. only) | 314868-1 (butt spl. only) | - | - | 69872 (butt spl. only) | 69872 (butt spl. only) | 69872 (butt spl. only) | 69872 (butt spl. only) | 69872 (butt spl. only) |
| PLASTI-GRIP Splices | 16-14 | 45575-1 (butt spl. only) 45450 (parallel spl. only) | 58433-3 ² (butt spl. only) | 314869-1 (butt spl. only) | - | _ | 69873 (butt spl. only) | 69873 (butt spl. only) | 69873 (butt spl. only) | 69873 (butt spl. only) | 69873 (butt spl. only |
| | 12-10 16-14 HD | 59489 (butt spl. only) 59287-1 (.300 exp. butt spl. only) 59270 (parallel spl. only) | 58433-3 ² (butt spl. only) | - | - | - | 69874 (butt spl. only) | 69874 (butt spl. only) | 69874 (butt spl. only) | 69874 (butt spl. only) | 69874 (butt spl. only) |

[†]Tooling with adjustable insulation crimp.

^{*}Same die set/configuration as in hand tools.

¹TETRA-CRIMP die configuration.

²PRO-CRIMPER II commercial tool not approved for UL applications.

³69710-1 hand tool.

⁴6-26 Pneumatic Tool Adapter



Insulated Terminals and Splices — 8 to 4/0 AWG Wire Range

| | | | Tools for Loose Pied | | Tools for Tape Mou | unted Terminations | |
|---|--------------|------------|---|--|---|--|--|
| Description | Wire Size | Hand Tools | Dies for Crimp Head 69051 ¹ & Hydraulic Hand Tool 59974-1 | Dies for Crimp Head 69066 ¹ & 58422-1 ¹ | Head for Pneumatic Hand Tool 69015 | Dies for AMP-TAPETRONIC Machine 68250-1 | Dies for AMP- TAPETRONIC Machine with Insulation Adjustment 68250-2 |
| | 8 | 69959 | 48752-1 47820 ² | _ | - | 68247-12 | 1214512-1 ³ 1214512-2 ⁴ |
| | 6 | = | 48753-1 47821 ² | = | 68325-1 | 68248-1 ² | 1213500-1 ³ 1213500-2 ⁴ |
| PLASTI-GRIP Terminals and Splices | 4 | - | 48754-1 47822 ² | = | - | 68249-12 | 1213098-1 ³ 1213098-2 ⁴ |
| | 2 | = | 48755-1 47823 ² | = | = | = | = |
| | 1/0 | _ | = | 48756-1 | = | = | = |
| | 2/0 | = | = | 48757-1 | = | = | = |
| | 8 | = | 47820 | = | 68285-1 | = | = |
| | 6 | _ | 47821 | - | _ | - | _ |
| | 4 | _ | 47822 | - | _ | - | = |
| TERMINYL | 2 | - | 47823 | = | = | = | = |
| Terminals | 1/0 | = | = | 47824 | = | = | = |
| and Splices | 2/0 | = | = | 47825 | = | = | = |
| | 3/0 | = | = | 47915 | = | = | = |
| | 4/0 | _ | = | 47918 | = | = | = |
| | 4 HD | - | = | 69463 | = | = | = |

¹Heads for Power Units 69120-1, 69120-2, or 314979-1.

Insulated FASTON Terminals and Splices—26 to 10 AWG Wire Range

| | | Tools | for Tape Mounted Terminatio | ns | Tools for Strip Form Terminations |
|--------------------|-----------|---|---|--|---|
| Wire Size Hand To | Hand Tool | Tape Dies for 69875 AMP-TAPETRONIC No Applicator Required | Tape Dies for AMP-O-LECTRIC ¹ Model "G" Applicator 567200-3 | Tape Dies for AMPOMATOR CLS III G, CLS IV Applicator 687658-1 | AMPOMATOR CLS III G, CLS IV Applicators |
| 26-24 | 48518-2 | 69877-2 | 69877-2 | 69877-2 | = |
| 22-18 | 59824-1 | 59826-1 | 59826-1* | 59826-1 | 466788-3 ² |
| 22-18 (Natural) | 90185-1 | 90248-2 | 90248-2 | 90248-2 | 466554-3 |
| 16-14 | 59824-1 | 59827-1 | 59827-1* | 59827-1 | 466789-3 ² |
| 14-12 | 90246-1 | 90240-2 | 90240-2 | 90240-2 | - |
| 12-10 | 59824-1 | 59828-1 | 59828-1* | 59828-1 | 466790-4 ² |

^{*}Only UL and CSA approved.

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²No insulation crimp.

³Without insulation crimp.

⁴With insulation crimp.

¹AMP-O-LECTRIC Model "K" 565435-5 uses applicator 567200-2.

 $^{^2\}mbox{\rm Die}$ included with applicator.



Loose Form Terminal and Splice Tooling

CERTI-CRIMP Hand Tools



Double Action Hand Tool

Heavy Head Hand Tool



"C" Head Straight Action Hand Tool Part No. 69710-1



PRO-CRIMPER II Hand Tool Part No. 58433-3



T-HEAD Tool Part No. 59250, 59275

TETRA-CRIMP Hand Tool



Part No. 59824-1

Hydraulic Hand Tools



Part No. 59974-1 (Dies Required)

Dimensions are in millimeters



Pneumatic Tools



Part No. 69015



Part No. 69365 (Hand Actuation) Part No. 69365-2 (Foot Actuation)

Crimping Heads



Part No. 58422-1 (408-9535)



Part No. 69066 (408-2453)



Part No. 69051

6-26 Tool

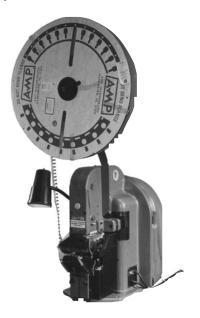


South America: 54-11-4733-2015

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Tape Mounted



AMP-TAPETRONIC Machine 69875, 68250-1 (Requires Dies)



AMP-O-LECTRIC, Model "G" Machine (Requires Applicator and Dies)



AUTO-PRO Machine 818380-1 (Requires Applicator and Dies)



AMPOMATOR CLS IV Machine 217500-1 (Requires Applicator and Dies)

Dimensions are in millimeters

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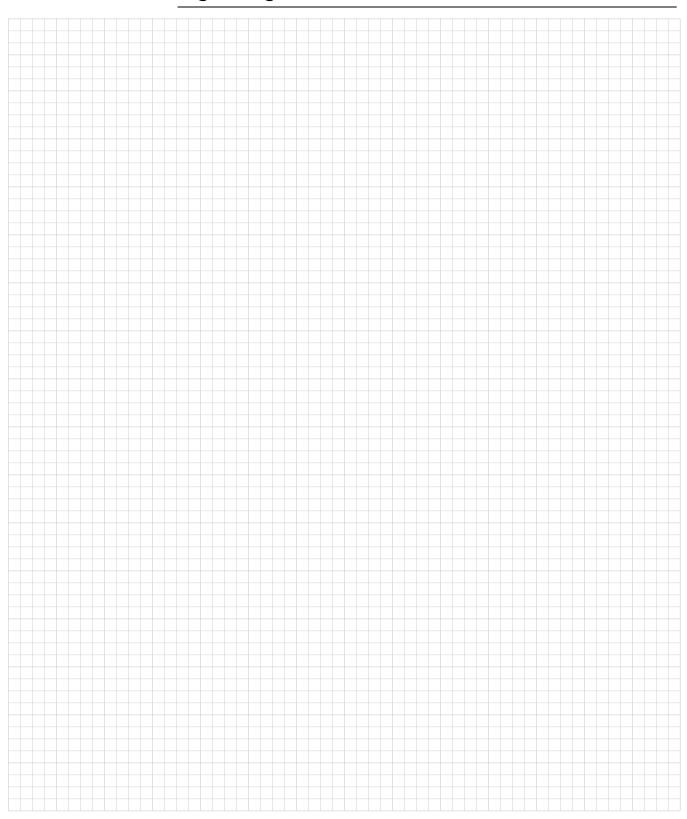
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