



RoHS 2 Compliant

#### **Application**

All high-density boards

#### **Product Features**

- 0805 Chip Size, Fast Trip Time, Low DCR Resistance
- AEC-Q Compliant
- Meets Bel automotive qualification\*
  - \* Largely based on internal AEC-Q test plan

#### **Operating (Hold Current) Range**

100mA - 1A

#### **Maximum Voltage**

6 - 15V (per table)

#### **Temperature Range**

-40°C to 85°C

#### **Agency Approval**

TUV (Std. EN60738-1-1, Cert. R50102117)

UL Recognized Component (Std. UL1434, File E305051)

UL Conditions of Acceptability:

- These devices have been investigated for use in safety circuits and are suitable as a limiting device.
- 2. These devices have been calibrated to limit the current to 8 amps within 5 seconds, per ANSI/NFPA 70, "National Electrical Code".

LEAD FREE =



HALOGEN FREE = HF



	Part Number	Part Number Hold Current Current	Rated	Maximum	Typical	Max Time to Trip		Resistance Tolerance		Agency Approvals		
			Current	Voltage	Current	Power	Current	Time	Rmin	R1max	c <b>91</b> 2°us	Δ TÜV
			Ін, А	It, A	Vmax, Vdc	Imax, A	Pd, W	А	Sec	Ohms	Ohms	C 744 US
Α	0ZCK0010FF2G	0.10	0.30	15	100	0.5	0.50	1.50	0.700	6.000	Υ	Y
В	0ZCK0020FF2G	0.20	0.50	9	100	0.5	8.00	0.02	0.400	3.500	Υ	Υ
С	0ZCK0035FF2G	0.35	0.75	6	100	0.5	8.00	0.10	0.250	1.200	Υ	Υ
D	0ZCK0050FF2E	0.50	1.00	6	100	0.5	8.00	0.10	0.150	0.850	Υ	Υ
D	0ZCK0050AF2E	0.50	1.00	9	100	0.5	8.00	0.10	0.150	0.850	Υ	Υ
Е	0ZCK0075FF2E	0.75	1.50	6	40	0.6	8.00	0.20	0.090	0.350	Υ	Υ
F	0ZCK0100FF2E	1.00	1.95	6	40	0.6	8.00	0.30	0.060	0.210	Υ	Υ

 $\!\!$  Hold Current-maximum current at which the device will not trip in still air at 23  $^{\circ}$ C.

IT Trip current-minimum current at which the device will always trip in still air at  $23^{\circ}$ C.

Imax Maximum fault current device can withstand without damage at rated voltage (Vmax).

Vmax Maximum voltage device can withstand without damage at its rated current.

A CRUS

**AEC-Q Compliant** 

Rmin Minimum device resistance at  $23^{\circ}$ C.

R1max Maximum device resistance at 23°C, 1 hour after initial device trip, or after being soldered to PCB in end application.



Specifications subject to change without notice

# PTC's - Basic Theory of Operation / "Tripped" Resistance Explanation

Fundamentally, a Bel PTC consists of a block of polymeric material containing conductive filler and bonded between two conductive, planar terminations.

At currents below the device IHOLD rating, AND at temperatures below 100C, the PTC maintains a resistance value below its R1 MAX rating.

As the device's temperature approaches 130C, either due to an increase in ambient temperature or a current exceeding its I TRIP rating, volumetric expansion of the filled polymer breaks apart the majority of conductive pathways across the terminals created by chain contact of adjacent filler particles or device resistance increases sharply by several orders of magnitude.

At the much higher "Tripped" resistance, there is just enough leakage current to allow internal heating to "hold" the device in its tripped state (around 125C) until power is interrupted. Once power is removed, the PTC's core cools and contracts allowing conductive chains to reform and return the device to its low resistance state.

The catalog data for each device specifies a "Typical Power" value. This is the power required to exactly match the heat lost by the tripped device to its ambient surroundings at 23C. By Ohm's Law, power can be stated as:  $W = E^2/R$ . Thus the approximate resistance of a "Tripped" PTC can be determined by:  $R = E^2/M$ , where "E" is the voltage appearing across the PTC (usually the supply's open circuit voltage), and "W" is the Typical Power value for the particular PTC.

Since the PPTC acts to maintain a constant internal temperature, its apparent resistance will change based upon applied voltage and, to a lesser degree, ambient conditions. Consider the following example....

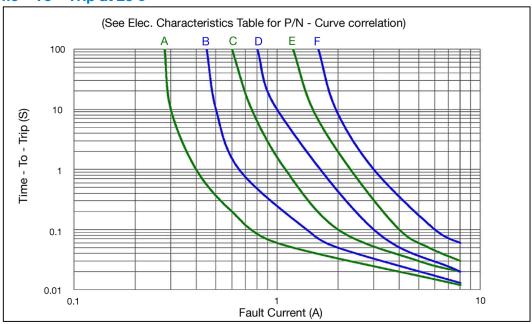
A PTC with a Typical Power of 1 watt protecting a circuit using a 60V supply will demonstrate an apparent, tripped resistance "R" of:

 $R = 60^2/1 = 3,600 \text{ ohms}$ 

This same tripped device when used to protect a 12V circuit would now present an apparent resistance of:  $R = 12^2/1 = 144$  ohms

The value for Typical Power is "typical" because any physical factors that affect heat loss (such as ambient temperature or air convection) will somewhat alter the level of power that the PTC needs to maintain its internal temperature. In short, PTCs do not exhibit a constant, quantifiable tripped resistance value.







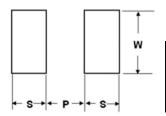
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All dimensions in mm.

# Type OZCK Series

#### **Pad Layout**

The dimensions in the table below provide the recommended pad layout.

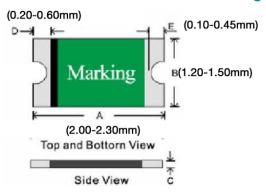


F	)	;	S	W		
Non	ninal	Nor	ninal	Nominal		
mm	Inch	mm	Inch	mm	Inch	
1.20	0.047	1.00	0.039	1.50	0.059	

#### **Termination Pad Materials**

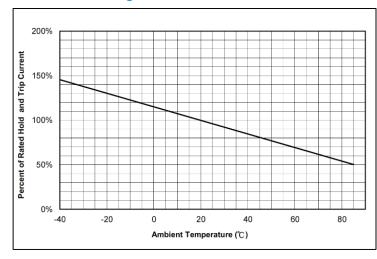
Matte Tin - Plated Copper

Mechanical	<b>Dimensions</b>	and	Marking
Micondinoui		ullu	IVIGITATION



#### **Dimensions** Marking Code Part Number C "b", IH code Min Max 0ZCK0010FF2G 0.30 1.00 D 0ZCK0020FF2G F 0.30 1.00 0ZCK0035FF2G 0.25 0.75 J М 0ZCK0050FF2E 0.55 1 25 0ZCK0050AF2E 0.40 0.90 Ν 0ZCK0075FF2E Р 0.55 1.25 0ZCK0100FF2E

### **Thermal Derating Curve**



#### **Cautionary Notes**

- Operation beyond the specified maximum ratings or improper use may result in damage and possible electrical arcing and/or flame.
- These Polymer PTC (PPTC) devices are intended for protection against occasional overcurrent/ overtemperature fault conditions and may not be suitable for use in applications where repeated and/or prolonged fault conditions are anticipated.
- Avoid contact of PTC device with chemical solvent.
   Prolonged contact may adversely impact the PTC performance.
- These PTC devices may not be suitable for use in circuits with a large inductance, as the PTC trip can generate circuit voltage spikes above the PTC rated voltage.
- These devices are intended for use in DC voltage applications only. Use in AC voltage applications should be first discussed with Bel Fuse engineering.
- Not recommended for use on potted or conformal coated PCB's. Restriction of free air flow could affect electrical performance and/or result in device failure. Consult Bel Fuse engineering.
- 7. MSL: 2a (According to IPC J-Std-020).



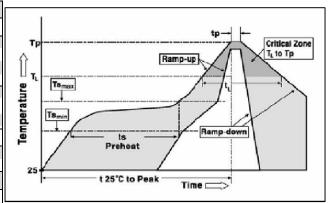
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**Bel Fuse Inc.** 206 Van Vorst Street Jersey City, NJ 07302 USA +1 201.432.0463 Bel.US.CS@belf.com belfuse.com/circuit-protection **Environmental Specifications** 

Temperature cycling	JESD22 Method JA-104
Biased humidity	MIL-STD-202 Method 103
Operational life	MIL-STD-202 Method 108
Resistance to solvents	MIL-STD-202 Method 215
Mechanical shock	MIL-STD-202 Method 213
Vibration	MIL-STD-202 Method 204
Resistance to soldering heat	MIL-STD-202 Method 210
Thermal shock	MIL-STD-202 Method 107
Solderability	ANSI/J-STD-002
Board flex(SMD)	AEC-Q200-005
Terminal strength	AEC-Q200-006

#### **Solder Reflow and Rework Recommendations**

Profile Feature	Pb-Free Assembly			
Average Ramp-Up Rate (Tsmax to Tp)	3°C/second max			
Preheat:				
Temperature Min (Tsmin)	150℃			
Temperature Max (Tsmax)	200℃			
Time (tsmin to tsmax)	60-180 seconds			
Time maintained above:				
Temperature(TL)	217℃			
Time (tL)	60-150 seconds			
Peak/Classification Temperature(Tp):	260℃			
Time within 5°C of actual Peak:				
Temperature (tp)	20-40 seconds			
Ramp-Down Rate :	6°C/second max.			
Time 25℃ to Peak Temperature :	8 minutes max			



#### Solder Reflow

Due to "lead free / RoHS 2" construction of these PTC devices , the required Temperature and Dwell Time in the "Soldering" zone of the reflow profile are greater than those used for non-RoHS devices.

- 1. Recommended reflow methods; IR, vapor phase oven, hot air oven.
- 2. Not Recommended For Wave Solder / Direct Immersion.
- 3. Recommended paste thickness range 0.20 0.25mm.
- 4. Devices are compatible with standard industry cleaning solvents and methods.
- 5. MSL: 2a (According to IPC J-Std-020).

#### Caution

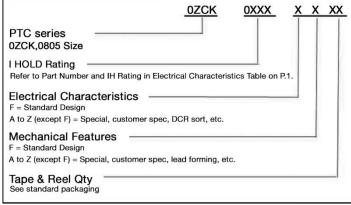
If reflow temperature / dwell times exceed the recommended profile, the electrical performance of the PTC may be affected. Rework: MIL-STD-202G Method 210F, Test Condition A.

### **Standard Packaging**

Part Number	Tape/Reel Qty	
0ZCK0010FF2G		
Thru	4,000	
0ZCK0035FF2G		
0ZCK0050FF2E		
Thru	3,000	
0ZCK0100FF2E		

4000 or 3000 fuses in 7 inches dia. Reel, 8mm wide tape, 4mm pitch, per EIA-481(equivalent IEC-286 part 3).

## P/N Explanation and Ordering Information



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