



SPECIFICATIONS:

1. PLATE - STEEL - NICKEL PLATE.
2. TIE SLEEVE - BRASS-NI.PI.
3. INSULATOR - PHENOLIC, POLYESTER $\text{\textcircled{D}}$
4. HANDLE - BLACK
5. TERMINALS - TIN PL.
6. TIP ROD TORQUE: .75 IN.-LBS. AT SWEDGED AREA.

CUSTOMER DRAWING $\text{\textcircled{D}}$

| ISS. SYN. | REVISION | BY | DATE |
|-----------|-----------------------------------|----|---------|
| 1 | REDRAWN | RT | 6-2-64 |
| 2 | ADDED ITEM 6 TO SPEC. ECO # 14982 | RT | 7-10-64 |
| A | ECO 14982 | VL | 6-22-64 |
| B | ECO 14853 | VL | 8-1-64 |
| C | ECO 15683 | VL | 11-1-64 |
| D | ECO # 18370 | VL | 10-3-64 |
| E | ECO # 19660. | TA | 3-1-65 |
| F | ECO # 20559 | TA | 3-1-65 |
| G | ECO # 20627 | TA | 2-2-66 |

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT, INC., AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.

UNLESS OTHERWISE SPECIFIED:

| | | | |
|--|---------------------------|-----------------|----------------------|
| 1 - DECIMAL DIMENSIONS $\pm .005$ | DRAWN BY <i>J.L.T.</i> | DATE 6-2-64 | FINISH |
| 2 - FRACTIONAL DIMENSIONS $\pm 1/64$ | CHECKED BY <i>RR</i> | DATE 7-10-64 | PER FINISH SPEC. NO. |
| 3 - ANGLES $\pm 1/2^\circ$ | APPROVED BY <i>L6</i> | DATE 7-18-64 | MATERIAL |
| 4 - ALL DIA'S CONCENTRIC WITHIN .005 T.I.R. | SCALE 2:1 | FIRST USED ON | PER MAT. SPEC. NO. |
| 5 - ALL DIMENSIONS IN INCHES | NAME FLAT PLUG | PART NO. 220 | ISSUE G |
| 6 - FOR THREADS USE UNIFIED PLUG AND RING GAGES ONLY. | 2 COND. SCREW TERM. | SHEET 1 OF 1 | |
| 7 - REMOVE ALL BURRS. | DO NOT SCALE DRAWING | | |
| 8 - PART TO BE FABRICATED AS SPECIFIED. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC. | | | |
| 9 - HOLES ON SAME CENTERLINE MUST BE ALIGNED WITHIN $\pm .002$ | | | |

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