

Features

- Compliant with AEC-Q200 Rev-D Stress Test Qualification for Passive Components in Automotive Applications
- 100 % electrically compatible with all previous generations of 1812 SMT devices
- Compatible with Pb and Pb-free solder reflow profiles
- RoHS compliant* and halogen free**
- Surface mount packaging for automated assembly
- Agency recognition: c <table-cell> us
- Standard 4532 mm (1812 mils) footprint

MF-MSMF Series - PTC Resettable Fuses

Electrical Characteristics

	V _{max}	x I _{max}	I _{hold}	I _{trip}	Resis	tance	Max. Time to Trip		Tripped Power Dissipation	Agency Recognition		AEC-Q200
Model			at 23 °C		at 23 °C Ohms		at 23 °C		at 23 °C Watts	cUL	ΤÜV	Compliant
	Volts	Amps	An	nps	R _{Min}	R _{1Max}	Amps	Seconds	Тур.	<u>E174545</u>	R50256634	
MF-MSMF010	60	40	0.1	0.3	0.7	15	0.5	1.5	0.8	1	1	1
MF-MSMF014	60	40	0.14	0.34	0.4	6.5	1.5	0.15	0.8	1	1	1
MF-MSMF020	30	80	0.2	0.4	0.4	6.0	6.0	0.06	0.8	1	1	1
MF-MSMF020/60	60	40	0.2	0.4	0.4	6.0	1.5	0.15	0.8	1	1	1
MF-MSMF030	30	10	0.3	0.6	0.3	3.0	8.0	0.1	0.8	1	1	1
MF-MSMF050	15	100	0.5	1.0	0.15	1.0	8.0	0.15	0.8	1	1	1
MF-MSMF050/30X	30	40	0.5	1.0	0.15	1.3	8.0	0.15	0.8	1	1	1
MF-MSMF050/40X	40	20	0.5	1.0	0.15	1.3	8.0	0.15	0.8	1		
MF-MSMF075	13.2	100	0.75	1.5	0.11	0.45	8.0	0.2	0.8	1	1	1
MF-MSMF075/24	24	40	0.75	1.5	0.11	0.45	8.0	0.2	0.8	1	1	1
MF-MSMF075/33X	33	20	0.75	1.5	0.11	0.40	8.0	0.2	1.4	1		1
MF-MSMF110	6	100	1.1	2.2	0.04	0.21	8.0	0.3	0.8	1	1	
MF-MSMF110/16	16	100	1.1	2.2	0.04	0.21	8.0	0.3	0.8	1	1	1
MF-MSMF110/24X	24	20	1.1	2.2	0.06	0.18	8.0	0.5	0.8	1	1	1
MF-MSMF125	6	100	1.25	2.5	0.05	0.14	8.0	0.4	0.8	1	1	
MF-MSMF150	6	100	1.5	3.0	0.03	0.12	8.0	0.5	0.8	1	1	
MF-MSMF150/12	12	100	1.5	3.0	0.03	0.12	8.0	0.5	0.8	1	1	1
MF-MSMF150/24X	24	20	1.5	3.0	0.03	0.12	8.0	1.5	1.0	1	1	1
MF-MSMF160	8	100	1.6	2.8	0.035	0.099	8.0	2.0	0.8	1	1	
MF-MSMF200	8	40	2.0	4.0	0.020	0.080	8.0	2.0	0.8	1	1	
MF-MSMF250/16X	16	100	2.5	5.0	0.015	0.100	8.0	5.0	1.2	1	1	1
MF-MSMF260	6	100	2.6	5.2	0.015	0.080	8.0	5.0	0.8	1	1	
MF-MSMF260/16X	16	100	2.6	5.0	0.015	0.050	8.0	5.0	1.2	1	1	1
MF-MSMF300X	6	100	3.0	5.0	0.010	0.040	8.0	5.0	1.2	1		

Environmental Characteristics

Item	Condition	Criteria
Operating Temperature	-40 °C to +85 °C	
Recommended Storage	+40 °C max. / 70 % R.H. max.	
Passive Aging	+85 °C, 1000 hours	±5 % typical resistance change
Humidity Aging	+85 °C, 85 % R.H. 1000 hours	±5 % typical resistance change
Thermal Shock	-40 °C to +85 °C, 20 times	±10 % typical resistance change
Solvent Resistance	MIL-STD-202, Method 215	No change (marking still legible)
Vibration	MIL-STD-883C, Method 2007.1 Condition A	No change (R _{min} < R < R _{1max})
Moisture Sensitivity Level (MSL)	See Note	
ESD Classification	Class 6 (per AEC-Q200-2, HBM)	

Additional Information

Click these links for more information:







Cancer and Reproductive Harm www.P65Warnings.ca.gov

RoHS Directive 2015/863, Mar 31, 2015 and Annex. *: * Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

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Applications

- Overcurrent and overtemperature protection of automotive electronics
- Hard disk drives
- PC motherboards
- PC peripherals

- Point-of-sale (POS) equipment
- PCMCIA cards
- USB port protection USB 2.0, 3.0 & OTG
- HDMI 1.4 Source protection

MF-MSMF Series - PTC Resettable Fuses

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(INCHES)

DIMENSIONS:

Test Procedures and Requirements

Item	Test Condition	Accept/Reject Criteria
Visual/Mechanical	Verify dimensions and materials	Per MF physical description
Resistance	In still air @ 23 °C	R _{min} ≤ R ≤ R _{max}
Time to Trip	At specified current, V _{max} , 23 °C, still air	T ≤ max. time to trip (seconds)
Hold Current	30 min. at I _{hold} , still air	No trip
Trip Cycle Life	V _{max} , I _{max} , 100 cycles	No arcing or burning
Trip Endurance	V _{max} , I _{max} , 48 hours	No arcing or burning
Solderability	245 °C ±5 °C, 5 seconds	95 % min. coverage

Product Dimensions (see next page for outline drawings)

			4	E	3		С	
Model	Style	Min.	Max.	Min.	Max.	Min.	Max.	Min.
MF-MSMF010								
MF-MSMF014				<u>3.07</u> (0.121)			<u>1.10</u> (0.043)	
MF-MSMF020	1	$\frac{4.37}{(0.172)}$	<u>4.73</u> (0.186)		$\frac{3.41}{(0.134)}$	<u>0.70</u> (0.028)		
MF-MSMF020/60		(0.172)			(0.134)			
MF-MSMF030								
MF-MSMF050	1	<u>4.37</u> (0.172)	<u>4.73</u> (0.186)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.55</u> (0.022)	<u>0.85</u> (0.033)	
MF-MSMF050/30X	0	4.37	4.83	3.07	3.41	0.40	0.85	
MF-MSMF050/40X	2	(0.172)	(0.190)	(0.121)	(0.134)	(0.016)	(0.033)	
MF-MSMF075	- 1	4.37	4.73	3.07	3.41	0.55	0.85	
MF-MSMF075/24		(0.172)	(0.186)	(0.121)	(0.134)	(0.022)	(0.033)	
MF-MSMF075/33X	2	<u>4.37</u> (0.172)	<u>4.83</u> (0.190)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.70</u> (0.028)	<u>1.60</u> (0.063)	
MF-MSMF110		4.37	4.73	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.55</u> (0.022)	<u>0.85</u> (0.033)	
MF-MSMF110/16	1	(0.172)	(0.186)					
MF-MSMF110/24X	2	<u>4.37</u> (0.172)	<u>4.83</u> (0.190)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.70</u> (0.028)	<u>1.60</u> (0.063)	<u>0.30</u> (0.012)
MF-MSMF125								
MF-MSMF150	1	$\frac{4.37}{(0.172)}$		$\frac{3.07}{(0.121)}$	<u>3.41</u> (0.134)	<u>0.55</u> (0.022)	<u>0.85</u> (0.033)	
MF-MSMF150/12		(0.172)	(0.180)	(0.121)	(0.134)	(0.022)	(0.033)	
MF-MSMF150/24X	2	<u>4.37</u> (0.172)	<u>4.83</u> (0.190)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.70</u> (0.028)	<u>1.60</u> (0.063)	
MF-MSMF160	1	<u>4.37</u> (0.172)	<u>4.73</u> (0.186)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.55</u> (0.022)	<u>0.85</u> (0.033)	
MF-MSMF200		<u>4.37</u> (0.172)	<u>4.73</u> (0.186)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.45</u> (0.018)	<u>0.85</u> (0.033)	
MF-MSMF250/16X	2	<u>4.37</u> (0.172)	<u>4.83</u> (0.190)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.70</u> (0.028)	<u>1.60</u> (0.063)	
MF-MSMF260	1	<u>4.37</u> (0.172)	<u>4.73</u> (0.186)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.45</u> (0.018)	<u>0.85</u> (0.033)	
MF-MSMF260/16X MF-MSMF300X	2	<u>4.37</u> (0.172)	<u>4.83</u> (0.190)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.70</u> (0.028)	<u>1.60</u> (0.063)	

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3.2 ± 0.1

(0.126 ± .004)

2.95 ± 0.10

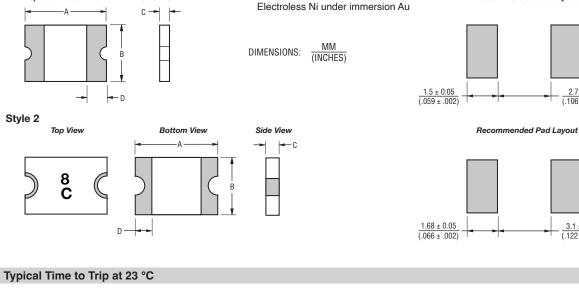
(.116 ± .004)

 $\frac{2.7 \pm 0.1}{(.106 \pm .004)}$

3.1 ± 0.10

(.122 ± .004)

Recommended Pad Layout



ME-MSME260

MF-MSMF160 MF-MSMF150 MF-MSMF125

> MF-MSMF110 MF-MSMF075

> > 100

ME-MSME200

Terminal material:

Product Dimensions (see previous page for dimensions)

Side View

Style 1

100

10

1

0.1

0.01

0.001

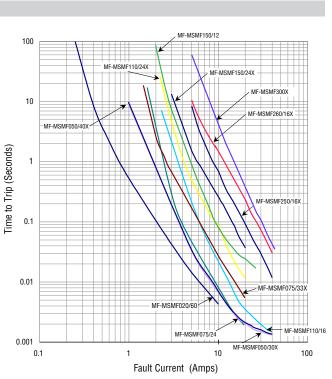
0.1

MF-MSMF030

MF-MSI

Time to Trip (Seconds)

Top and Bottom View



The Time to Trip curves represent typical performance of a device in a simulated application environment. Actual performance in specific customer applications may differ from these values due to the influence of other variables.

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1

MF-MSMF014

Fault Current (Amps)

AF-MSMF020

MF-MSMF050

10

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	Ambient Operating Temperature								
Model	-40 °C	-20 °C	0 °C	23 °C	40 °C	50 °C	60 °C	70 °C	85 °C
MF-MSMF010	0.16	0.14	0.12	0.10	0.08	0.07	0.06	0.05	0.03
MF-MSMF014	0.23	0.20	0.17	0.14	0.12	0.10	0.09	0.08	0.06
MF-MSMF020	0.30	0.27	0.23	0.20	0.17	0.15	0.13	0.12	0.09
MF-MSMF020/60	0.29	0.26	0.23	0.20	0.17	0.15	0.13	0.11	0.08
MF-MSMF030	0.46	0.40	0.36	0.30	0.26	0.22	0.20	0.18	0.14
MF-MSMF050	0.77	0.68	0.59	0.50	0.44	0.40	0.37	0.33	0.29
MF-MSMF050/30X	0.77	0.68	0.59	0.50	0.44	0.40	0.37	0.33	0.25
MF-MSMF050/40X	0.77	0.68	0.59	0.50	0.44	0.40	0.37	0.33	0.25
MF-MSMF075	1.15	1.01	0.88	0.75	0.65	0.60	0.55	0.49	0.43
MF-MSMF075/24	1.15	1.01	0.88	0.75	0.65	0.60	0.55	0.49	0.43
MF-MSMF075/33X	1.16	1.03	0.90	0.75	0.63	0.56	0.49	0.42	0.32
MF-MSMF110	1.59	1.43	1.26	1.10	0.95	0.87	0.80	0.71	0.60
MF-MSMF110/16	1.59	1.43	1.26	1.10	0.95	0.87	0.80	0.71	0.60
MF-MSMF110/24X	2.00	1.70	1.40	1.10	0.95	0.88	0.80	0.73	0.61
MF-MSMF125	2.00	1.69	1.47	1.25	1.03	0.92	0.90	0.69	0.53
MF-MSMF150	2.17	1.95	1.72	1.50	1.30	1.18	1.09	0.97	0.82
MF-MSMF150/12	2.17	1.95	1.72	1.50	1.30	1.18	1.09	0.97	0.82
MF-MSMF150/24X	2.10	1.90	1.70	1.50	1.25	1.13	1.00	0.88	0.69
MF-MSMF160	2.30	2.20	1.90	1.60	1.45	1.30	1.15	1.03	0.91
MF-MSMF200	3.08	2.71	2.35	2.00	1.80	1.60	1.50	1.40	1.25
MF-MSMF250/16X	3.90	3.42	2.96	2.50	2.24	1.98	1.85	1.29	0.94
MF-MSMF260	3.40	3.16	2.90	2.60	2.32	2.18	2.00	1.90	1.69
MF-MSMF260/16X	3.50	3.20	3.00	2.60	2.30	2.15	2.00	1.85	1.63
MF-MSMF300X	4.13	3.75	3.33	3.00	2.70	2.54	2.35	2.22	1.98

Thermal Derating Table - Ihold (Amps)

Packaging Quantity

MF-MSMF010 ~ MF-MSMF030 = 1500 pcs. per reel MF-MSMF050 ~ MF-MSMF260 = 2000 pcs. per reel

MF-MSMF075/33X, MF-MSMF110/24X, MF-MSMF150/24X, MF-MSMF250/16X, MF-MSMF260/16X & MF-MSMF300X = 1500 pcs. per reel

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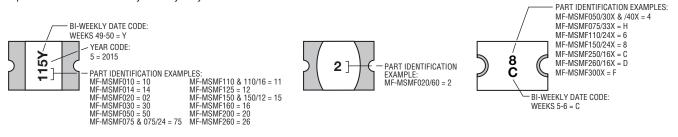
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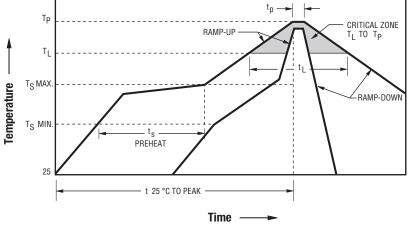
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Typical Part Marking

Represents total content. Layout may vary.



Solder Reflow Recommendations



Notes:

- MF-MSMF models are intended for reflow soldering (including but not limited to heating plate, hot air, IR, nitrogen, and vapor phase).
- Wave soldering is permissible only if the device is on the top of the PCB, opposite the heat source.
- · Hand soldering is not recommended for these devices.
- All temperatures refer to the topside of the device, measured on the device body surface.
- If reflow temperatures exceed the recommended profile, devices may not meet the published specifications.
- · Compatible with Pb and Pb-free solder reflow profiles.
- · Excess solder may cause a short circuit.
- Please refer to the <u>Multifuse[®] Polymer PTC Resettable Fuse</u> <u>Soldering Recommendations</u> document for more details.

Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate (Ts _{max} to T _p)	3 °C / second max.
PREHEAT:	
Temperature Min. (Ts _{min})	150 °C
Temperature Max. (Ts _{max})	200 °C
Time (Ts _{min} to Ts _{max}) (ts)	60~180 seconds
TIME MAINTAINED ABOVE:	
Temperature (T _L)	217 °C
Time (t _L)	60~150 seconds
Peak Temperature (T _p)	260 °C
Time within 5 °C of Actual Peak Temperature (t_p)	20~40 seconds
Ramp-Down Rate	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

How to Order MF - MSMF 075/24 - 2 Multifuse® Product Designator _______ Series _______ MSMF = 4532 mm (1812 mils) Surface Mount Component Hold Current, Ihold ______ 010-300 (0.10 Amps - 3.0 Amps) Higher Voltage Option ______ Blank = Standard Voltage /12, /16, /24, /30, /33, /40, /60 = Specific Voltage Rated X = Multifuse® freeXpansion Design" Packaging ______ -2 = Tape and Reel*

* Packaged per EIA-481

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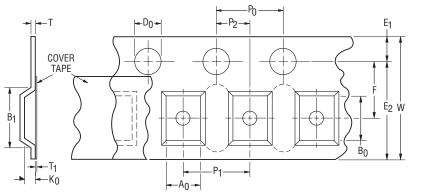
Users should verify actual device performance in their specific applications.

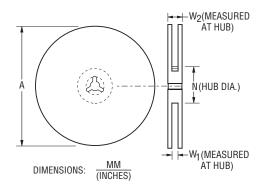
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MF-MSMF Series Tape and Reel Specifications

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Tape Dimensions per EIA-481	MF-MSMF010 MF-MSMF014 MF-MSMF020 MF-MSMF020/60 MF-MSMF030	MF-MSMF050 MF-MSMF050/30X MF-MSMF050/40X MF-MSMF075 MF-MSMF075/24 MF-MSMF110 MF-MSMF110/16	MF-MSMF125 MF-MSMF150 MF-MSMF150/12 MF-MSMF160 MF-MSMF200 MF-MSMF260	MF-MSMF075/33X MF-MSMF110/24X MF-MSMF150/24X MF-MSMF250/16X MF-MSMF260/16X MF-MSMF300X							
w		$\frac{12.00 \pm 0.30}{(0.472 \pm 0.012)}$									
Po	$\frac{4.00 \pm 0.10}{(0.157 \pm 0.004)}$										
10 P ₀			± 0.20 ± 0.008)								
P ₁		8.00 :	± 0.10 ± 0.004)								
P ₂		2.00 :	± 0.05 ± 0.002)								
A ₀	$\frac{3.58 \pm 0.10}{(0.141 \pm 0.004)}$		± 0.15 ± 0.006)	$\frac{3.70 \pm 0.10}{(0.146 \pm 0.004)}$							
B ₀	$\frac{4.93 \pm 0.10}{(0.194 \pm 0.004)}$		± 0.15 ± 0.006)	$\frac{5.10 \pm 0.10}{(0.201 \pm 0.004)}$							
B ₁ max.		5.90 (0.232)									
D ₀		<u> 1.50 +0.10/-0 (0.059 +0.004/-0) (0.059 +0.004/-0) (0.059 +0.004/-0) (0.059 +0.004/-0) (0.059 +0.004/-0) (0.059 +0.004/-0) (0.059 +0.004/-0) (0.059 +0.004/-0) (0.059 +0.004/-0) </u>									
F		$\frac{5.50 \pm 0.05}{(0.217 \pm 0.002)}$									
E ₁		$\frac{1.75 \pm 0.10}{(0.069 \pm 0.004)}$									
E ₂ typ.			. <u>25</u> 104)								
T max.		$\frac{0.60}{(0.024)}$									
T ₁ max.			<u>10</u> 004)								
к _о	$\frac{1.30 \pm 0.10}{(0.051 \pm 0.004)}$	$\frac{0.95 \pm 0.10}{(0.037 \pm 0.004)} \qquad \frac{1.50 \pm 0.10}{(0.059 \pm 0.004)}$									
Leader min.		<u>390</u> (15.4)									
Trailer min.		$\frac{160}{(6.3)}$									
Reel Dimensions											
A max.		<u>185</u> (7.3)									
N min.		$\frac{50}{(2.0)}$									
W ₁		$\frac{12.4 + 2.0/-0}{(0.49 + 0.08/-0)}$									
W ₂ max.		<u>(0.49 +0.00/0)</u> <u>18.4</u> (0.72)									





MF-MSMF SERIES, REV. AW, 12/23

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Bourns® Multifuse® PPTC Resettable Fuses

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Application Notice

- Users are responsible for independent and adequate evaluation of Bourns[®] Multifuse[®] Polymer PTC devices in the user's application, including the PPTC device characteristics stated in the applicable data sheet.
- Polymer PTC devices must not be allowed to operate beyond their stated maximum ratings. Operation in excess of such
 maximum ratings could result in damage to the PTC device and possibly lead to electrical arcing and/or fire. Circuits with
 inductance may generate a voltage above the rated voltage of the polymer PTC device and should be thoroughly evaluated
 within the user's application during the PTC selection and qualification process.
- Polymer PTC devices are intended to protect against adverse effects of temporary overcurrent or overtemperature conditions up to rated limits and are not intended to serve as protective devices where overcurrent or overvoltage conditions are expected to be repetitive or prolonged.
- In normal operation, polymer PTC devices experience thermal expansion under fault conditions. Thus, a polymer PTC device must be protected against mechanical stress, and must be given adequate clearance within the user's application to accommodate such thermal expansion. Rigid potting materials or fixed housings or coverings that do not provide adequate clearance should be thoroughly examined and tested by the user, as they may result in the malfunction of polymer PTC devices if the thermal expansion is inhibited.
- Exposure to lubricants, silicon-based oils, solvents, gels, electrolytes, acids, and other related or similar materials may adversely affect the performance of polymer PTC devices.
- Aggressive solvents may adversely affect the performance of polymer PTC devices. Conformal coating, encapsulating, potting, molding, and sealing materials may contain aggressive solvents including but not limited to xylene and toluene, which are known to cause adverse effects on the performance of polymer PTCs. Such aggressive solvents must be thoroughly cured or baked to ensure their complete removal from polymer PTCs to minimize the possible adverse effect on the device.
- Recommended storage conditions should be followed at all times. Such conditions can be found on the applicable data sheet and on the Multifuse[®] Polymer PTC Moisture/Reflow Sensitivity Classification (MSL) note: <u>https://www.bourns.com/docs/RoHS-MSL/msl_mf.pdf</u>

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