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PRODUCT NO. 72478-WXY1

NOTES:	
1. SEE APPLICATION SPECIFICATION	
GS-20-003 FOR INSTRUCTIONS	
ON WIRE INSERTION AND ASSEMBLY	MATERIAL
OF COMPONENTS FOR CONNECTORS.	INSULATORS, COVERS AND KEYS
2. PLUGS INTO STANDARD METRAL 5-ROW	GLASS FILLED 612 POLYAMIDE (UL 94 V-0)
HEADERS AND SHROUDS.	LATCH FINGERS
3. MAXIMUM CABLE DIAMETER	POLYETHERIMIDE (UL 94 V-0)
STANDARD LATCH = 7.0 mm	CONTACTS
SHORT LATCH = 11.0mm	PHOSPHOR BRONZE
* THE USE OF MULTIPLE CABLES OR THE	SnPb FINISH ON IDC DIMPLES
STRIPPING OF THE CABLE JACKET WILL	
ALLOW THE USER TO OVERCOME SOME	OPTIONAL CODING KEYS
RESTRICTIONS.	PART NUMBER 72388–0AA1 18 VARIETIES AA = 01 TO 18
4. THE PRODUCTS WHERE THE PART NUMBERS END IN LF	USE IN CONJUNCTIONS WITH HEADER CODING
MEET THE EUROPEAN UNION DIRECTIVES AND OTHER	KEYS 70274-001 KEYS 1 TO 18 RESPECTIVELY
COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.	
5. THESE PRODUCTS LISTED ON THIS DRAWING WILL NOT	COMPONENT PART NUMBERS AND INFORMATION
WITHSTAND WAVE SOLDER OR REFLOW OPERATIONS	
6 FOR LEADFREE PART NUMBERS, ADD AN 'LF' SUFFIX.	CONNECTOR SUBASSEMBLY PART NUMBER 72387–W0Y1
EXAMPLE: 75478-WXY1LF	* 3 REQUIRED PER CONNECTOR
	PLATING ON CONTACT AREA.
	W=1 FOR 0.8 um GOLD W=2 FOR 2.0 um GOLD
ORDERING INFORMATION FOR KITS AND PARTS	W=2 FOR 2.0 um GOLD W=3 FOR 1.3 um GOLD
EACH KIT (CONNECTOR) CONSISTS OF:	W=9 FOR 0.8 um GXT
3 CONNECTOR SUB-ASSEMBLIES	COPPER WIRE SIZE
1 COVER, NON-LATCH SIDE	Y=1 FOR 26 TO 24 GAGE
1 COVER, LATCH SIDE 1 LATCH FINGER	Y=2 FOR 30 TO 28 GAGE
I LAIGH FINGER	COVER, LATCH SIDE COVER, NON-LATCH SIDE
ORDER KITS 72478-WXY1 WHERE	PART NUMBER 72390-0021 PART NUMBER 72390-0011
PLATING ON CONTACT AREA.	SHORT LATCH FINGER STANDARD LATCH FINGER
W=1 FOR 0.8 um GOLD	PART NUMBER 72389-0011 PART NUMBER 70289-001
W=2 FOR 2.0 um GOLD	
W=3 FOR 1.3 um GOLD	
W=9 FOR 0.8 um GXT	
LATCH FINGER SIZE	mat'l. code surface tolerance projection
X=1 FOR STANDARD LATCH FINGER	SEE NOTES ASME Y14.5 V ASME Y14.5 Utr lecn no ldr ldate tolerances unless otherwise specified
X=2 FOR SHORT LATCH FINGER	
COPPER WIRE SIZE Y=1 FOR 26 TO 24 GAGE	
Y=2 FOR 30 TO 28 GAGE	0° ±2' 5000 ±051 scale 1:
	dr J.VOLSTROF 11/5/97 engr J.VOLSTROF 11/5/97
	engr J.Volstrof 11/5/97
	appd J.VOLSTROF 11/5/97
	sheet revision
	index sheet

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product family

title

dwg no

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PDM: Rev:D

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scale 1:1

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STATUS Released Printed: Jul 28, 201

METRAL CABLE

5X6 UNSHIELDED

CABLE CONNECTOR KIT

72478

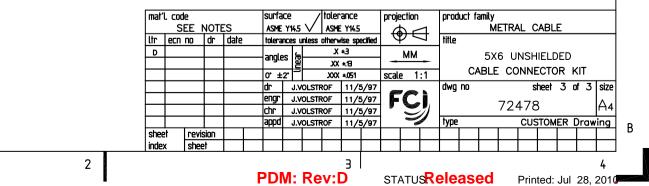
sheet 2 of 3 size

CUSTOMER Drawing

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PRODUCT NO. 72478-WXY1LF SEE NOTE 6									
EACH KIT (CONNEG 3 CONNECTOR 1 COVER, NON 1 COVER, LATO 1 LATCH FING ORDER KITS 72478 PLATING ON CON W=1 FOR 0.8 W=2 FOR 2.0 W=3 FOR 1.3 W=9 FOR 0.8 LATCH FINGER SI X=1 FOR STAI	CH SIDE ER ITACT AREA. UM GOLD UM GOLD UM GOLD UM GXT IZE NDARD LATCH FINGER ZE TO 24 GAGE	S	COV PAR SHO	LATCH FINGERS POLYETHERIMIDE (UL CONTACTS PHOSPHOR BRONZE SN SOLDER FINISH OPTIONAL CODING KEY PART NUMBER 7238 18 VARIETIES AA = USE IN CONJUNCTIO KEYS 70274-001 H COMPONENT PART NU CONNECTOR SUBAS PART NUMBER 723 * 3 REQUIRED PER PLATING ON CONT W=1 FOR 0.8 W=2 FOR 2.0 W=3 FOR 1.3 W=9 FOR 0.8 COPPER WIRE SIZ Y=1 FOR 26 T Y=2 FOR 30 T Y=2 FOR 30 T Y=2 FOR 30 T	POLYAMIDE (UL 94 V-0 . 94 V-0) H ON IDC DIMPLES (LE 88-0AA1LF = 01 TO 18 DNS WITH HEADER CODING KEYS 1 TO 18 RESPECTIVEL UMBERS AND INFORMATION SEMBLY 87-W0Y1LF CONNECTOR TACT AREA. um GOLD um GOLD	AD FREE) Y		A	L –



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