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KILOVAC High Voltage DC Contactors Quick Reference Guide

		(MAP) Aerospace Military			
eries	MAP101	MAP100	MAP200	MAP201	
act Data					
s Current	A 100	100	500	350	
oltage Range	/dc 12-900	12-900	12-900	12-900	
-	rcles 25,000	15,000	1,000	5,000	
Resistive Load					
Make/Break) @ 350 Vdc	A 2,000/2,000	500/1,500	650/2,000	2,000/2,000	
reak only) @ 350 Vdc	A 2,000	1,500	2,000	2,000	
rangement	SPST	SPST	SPST	SPST	
rm	Latch	X (NO) or Latch	X (NO)	X (NO)	
esistance @ Rated Current mill	ohms 0.75	0.5	0.2	0.3	
Contact Data					
orm/Quantity of Sets (Max.)	Form A/1	Form A/1	Form A/1	Form A/1	
ting @ 30 Vdc (Ag/Au), Max.	A 2.0/0.1	2.0/0.1	2.0/0.1	2.0/0.1	
Signal Level Vdc.	/mAdc Ag 6V/15mA Au 5V/5mA	Ag 6V/15mA Au 5V/5mA	Ag 6V/15mA Au 5V/5mA	Ag 6V/15mA Au 5V/5mA	
Withstanding Voltage					
Coil to All Other Points V	rms 1,500	1,500	2,200	2,200	
Resistance					
500 Vdc meg	johms 100	100	100	100	
life @ 500 Vdc meg	johms 50	50	50	50	
ental Data					
Temperature Range	°C -55 to +85	-55 to +85	-55 to +85	-55 to +85	
emperature Range	°C -65 to +125	-65 to +125	-65 to +125	-65 to +125	
ns, 1/2 Sine	G's 20	20	20	20	
Sine (55-2,000 Hz) (G's 20	20	20	20	
ient Suppression	No	X, Yes/Latch, No	Yes	Yes	
al Data					
me @ 25°C Bounce), Max./Typ.	ms 40/20	40/20	40/20	40/20	
me, Max.	ns 15	15	15	15	
ne, Max.	ns 5	5	5	5	
I Life, Min. Cy	rcles 100,000	100,000	100,000	100,000	
ominal) lb.	(kg) 0.79 (.35)	0.79 (.35)	0.95 (.43)	0.95 (.43)	
ge (Nominal)	/dc 28	28	28	28	
I Life, Min. Cy minal) Ib.	rcles 100,000 (kg) 0.79 (.35)	100,000 0.79 (.35)	100,000 0.95 (.43)	100,000 0.95 (.43)	

Note: Consult TE Connectivity for complete specifications, detailed performance characteristics and additional models.

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



A	(CAP) Aerospace Commercial			(EV) OEM/Commercial &Electric Vehicle				EV) Commercial
CAP202	CAP200	CAP100	EV200A	EV200B	EV200P	EV100	LEV100	LEV200
300	500	100	500	500	500	100	100	500
12-900	12-900	12-900	12-900	12-900	12-900	12-900	900	12-900
10,000	1,000	6,000	1,000	500	500	6,000	6,000	1,000
650/2,000	650/2,000	600/1000	650/2000	650/1000	650/1000	600/1000	600/1000	650/2000
2,000	2,000	1000	2000	1000	1000	1000	1000	1000
DPST	SPST	SPST	SPST	SPST	SPST	SPST	SPST	SPST
2X (NO)	X (NO)	X (NO)	X(NO)	Y(NC)	X (LATCH)	X(NO)	X(NO)	X(NO)
 0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
Form C/4	Form A/2	Form C/1	Form A/1	Form A/1	Form A/1	None	Form X/1	Form X/1
2.0/0.1	2.0/0.1	2.0/0.1	2.0/0.1	2.0/0.1	2.0/0.1	2.0/0.1	2.0/0.1	2.0/0.1
Ag 6V/15mA Au 5V/5mA	Ag 6V/15mA Au 5V/5mA	Ag 6V/15mA Au 5V/5mA	Ag 6V/15mA Au 5V/5mA	Ag 6V/15mA Au 5V/5mA	Ag 6V/15mA Au 5V/5mA	—	_	Ag 6V/15mA Au 5V/5mA
2,200	2,200	2,200	2,200	2,200	2,200	2,200	2,000	2,200
100	100	100	100	100	100	100	100	100
50	50	50	50	50	50	50	50	50
-55 to +85	-55 to +85	-55 to +85	-40 to +85	-40 to +60	-40 to +85	-40 to +85	-40 to +85	-40 to +85
-65 to +125	-65 to +125	-65 to +125	-65 to +125	-65 to +125	-65 to +125	-65 to +125	-65 to +125	-65 to +125
30	20	20	20	30 (Closed)/ 10 (Open)	30	20	20	20
20	20	20	20	10	20	20	20	20
Yes	Yes	Yes	Yes	Yes	No	Yes	No	No
40/20	40/20	25/15	25/15	25/15	25/15	25/15	25/15	25
 15	15	10	12	15	15	15	10	15
5	5	5	7	5	5	5	5	5
100,000	100,000	100,000	1,000,000	100,000	100,000	1,000,000	1,000,000	100,000
1.3 (.59)	0.95 (.43)	6.70 (190)	0.95 (.43)	0.95 (.43)	.99 (.53)	.28 (.130)	0.42 (.19)	1.3 (.60)
28	28	28	9-36	12/24	12/24	9-36	12/24/48	12/24/48

KILOVAC High Voltage DC Contactors Quick Reference Guide (Continued)

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



Product Facts

- Dual contact material (copper/moly) designed for high current make and interrupt military aerospace, ground vehicle and naval applications
- Hermetically sealed, intrinsically safe, operates in explosive/harsh environments with no oxidation or contamination of coils or contacts, during long periods of nonoperation
- Comes standard with 1 SPST-NO Aux. contact
- Not position sensitive, can be mounted in any orientation
- RoHS versions available



Physical Data Contact Arrangement — Main Contacts — SPST-Latching (form X) 1X Auxiliary Contact — SPST-NO (form A)

Dimensions — See drawing Weight, Nominal — 0.35 Kg (12.35 oz)

Environmental Data Shock, 11ms 1/2 Sine (Operating) — 20 G_{peak} Sine Vibration, 20 G_{peak} — 55-2000 Hz

Random Vibration, **14.06 Grms** — 15 Hz (.002 G²/Hz), 100 Hz (.002 G²/Hz), 450 Hz (.12 G²/Hz), 900 Hz (.12 G²/Hz), 2000 Hz (.083 G²/Hz) **Operating Temperature Range** —

-55°C to +85°C

Electrical Data

Voltage Rating — Main Contacts (max) — 400 Vdc Auxiliary Contacts — 30 Vdc

Current Rating, Continuous — Main Contacts ¹ — 100 A Auxiliary Contacts — 3 A

Contact Resistance — Main Contacts — $100 \text{ m}\Omega \text{ max} @ 1 \text{ amp}$

0.75 m Ω max @ rated current Auxiliary Contacts — 200 m Ω max

Electric Life at Rated Current 270 Vdc, Resistive Load — 25.000 cvcles

Mechanical Life — 1 million cycles Dielectric Withstand Voltage — Terminal to Terminal/ Terminals to Coil — 1mA max @ 1,300Vrms Insulation Resistance —

KILOVAC MAP101 Series Contactor with 1 Form A (SPST-NO) Contacts Rated up to 100 Amps, 12-900 Vdc Dual Contact Material (Cu/Mo)

Terminal to Terminal/ Terminals to Coil

100M Ω min @ 500Vdc new 50M Ω min @ 500Vdc end of life

Note:

¹ Continuous current rating is affected by conductors attached. Keep terminals below 150°C max continuous.

Ordering Information

Typical Part Number ► MAP101 R B A F E
Series: MAP101 = 100 Amp, 12-900VDC Contactor
Dual Contact Material
Contact Form: R - Latch with 1 SPST NO Aux.
Coil Voltage: B = 28 Vdc Coil
Lead Length: A = 15.3 in. (300 mm)
Coil Terminal Connector: N = None F = Plug on Flying Lead, 9 Pin Micro-D
Mounting & Power Terminals E = side mount with 2x#8

10-32 Female Power Terminals

Coil Data

Coil Voltage, Nominal/ Max — 28/ 32 Vdc

 $\begin{array}{l} \mbox{Coil Resistance @ 25°C --} \\ \mbox{Contacts Close Coil -- 18 } \Omega \\ \mbox{Contacts Open Coil -- 13 } \Omega \end{array}$

Pick Up/ Drop Out (Max) — 16 Vdc (-55°C to +25°C) 18 Vdc (+25°C to +85°C)

Coil Current (Max) @ 32Vdc/ -40°C — 4.0 A

Coil Current On Time (Minimum Required to Latch) — 40 ms Main Contacts — Operate Time (Max) — 40 ms

Operate Bounce (Max) — 5 ms Release Time — 25 ms

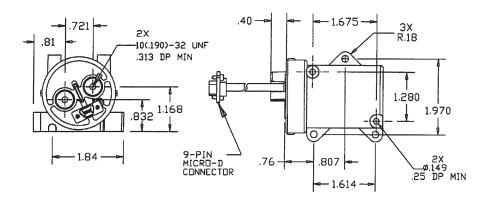
Auxiliary Contacts Operate/ Release — Within ± 5 ms of main

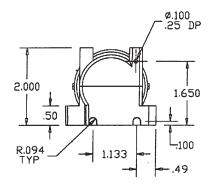
For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

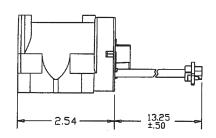


KILOVAC MAP101 Series Contactor (Continued)

Outline Dimensions

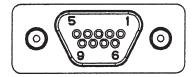






Connector Pin-Out

1	Not Connected
2	Aux. NO
3	Close Return
4	Close Return
5	+28Vdc
6	Aux. Com.
7	Open Return
8	Open Return
9	+28V





For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



KILOVAC MAP100 Series Contactor with 1 Form A (SPST-NO) Contacts Rated up to 100 Amps, 12-900 Vdc

Product Facts

- Solid copper contacts designed for high current carry military aerospace, ground vehicle and naval applications
- Hermetically sealed, intrinsically safe, operates in explosive/ harsh environments with no contact oxidation or contamination of coil or contacts, during long periods of non- operation
- Comes standard with 1 SPST-NO Aux. contact
- Not position sensitive, can be mounted in any orientation
- RoHS versions available



Physical Data Contact Arrangement — Main Contacts — SPST-Latching (or NO Form X) 1X Auxiliary Contact — SPST-NO (form A)

Dimensions — See drawing Weight, Nominal — 0.35 Kg (12.35 oz)

Environmental Data

Shock, 11ms 1/2 Sine (Operating) — 20 G_{peak} Sine Vibration, 20 G_{peak} — 55-2000 Hz

Random Vibration, 14.06 Grms — 15 Hz (.002 G2/Hz), 100 Hz (.002 G2/Hz), 450 Hz (.12 G2/Hz), 900 Hz (.12 G2/Hz), 2000 Hz (.083 G2/Hz) **Operating Temperature Range** —

-55°C to +85°C

Electrical Data

Voltage Rating — Main Contacts (max) — 400 Vdc Auxiliary Contacts — 30 Vdc

Current Rating, Continuous — Main Contacts 1 — 100 A Auxiliary Contacts — 3 A

Contact Resistance — Main Contacts —

 $100 \text{ m}\Omega \text{ max} @ 1 \text{ amp}$ $0.75 \text{ m}\Omega \text{ max} @ \text{ rated current}$ Auxiliary Contacts — $200 \text{ m}\Omega \text{ max}$

Electrical Life at Rated Current, 270 Vdc, Resistive Load — 15.000 cvcles

Mechanical Life — 1 million cycles Dielectric Withstand Voltage — Terminal to Terminal/ Terminals to Coil — 1mA max @ 1,300Vrms Insulation Resistance — Terminal to Terminal/ Terminals to Coil

_____ 100MΩ min @ 500Vdc new

 $50M\Omega$ min @ 500Vdc end of life

Note:

¹ Continuous current rating is affected by conductors attached. Keep terminals below 150°C max continuous.

Ope

Coil Voltage, Nominal/ Max — 28/ 32 Vdc Coil Resistance @ 25°C —

Contacts Close Coil — 18 Ω Contacts Open Coil — 13 Ω

Coil Data

Pick Up/ Drop Out (Max) — 16 Vdc (-55°C to +25°C) 18 Vdc (+25°C to +85°C)

Coil Current (Max) @ 32Vdc/ -40°C — 4.0 A

Coil Current On Time (Minimum Required to Latch) — 40 ms Main Contacts — Operate Time (Max) — 40 ms

Operate Bounce (Max) — 5 ms Release Time — 25 ms

Auxiliary Contacts Operate/ Release — Within ± 5 ms of main

MAP100 R B A F E

Ordering Information

Typical Part Number 🕨	
-----------------------	--

Series: ______ MAP100 = 100 Amp, 12-900VDC Contactor

A 100 = 100 Amp, 12-300 00 00 00 mac

Contact Form: ______ H = NO with 1 SPST NO Aux.

R - Latch with 1 SPST NO Aux.

Coil Voltage:

B = 28 Vdc Coil Lead Length:

A = 15.3 in. (300 mm)

Coil Terminal Connector: N = None F = Plug on Flying Lead, 9 Pin Micro-D

Mounting & Power Terminals – E = side mount with 2x#8 10-32 Female Power Terminals

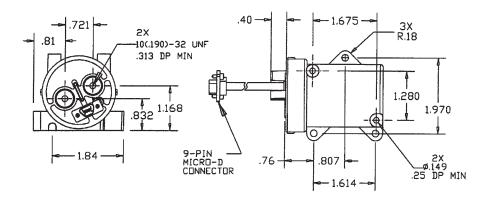


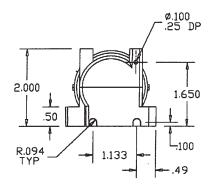
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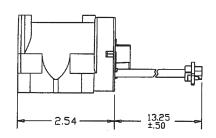


KILOVAC MAP100 Series Contactor (Continued)

Outline Dimensions

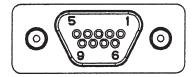






Connector Pin-Out

1	Not Connected
2	Aux. NO
3	Close Return
4	Close Return
5	+28Vdc
6	Aux. Com.
7	Open Return
8	Open Return
9	+28V





For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



KILOVAC MAP200 Series Contactor with 1 Form A (SPST-NO) Contacts Rated up to 500 Amps, 12-900 Vdc

Product Facts

- Designed to be the smallest, lightest weight, lowest cost sealed contactor in the industry with its current rating for military aerospace, ground vehicle and naval, high current applications
- Built-in coil economizer (models requiring external economizer also available)
- Optional auxiliary contact for easy monitoring of power contact position
- Hermetically sealed - intrinsically safe, operates in explosive/ harsh environments with no oxidation or contamination of coil or contacts, including long periods of non-operation
- Versatile coil and power connections
- RoHS versions available



Notes:

² 50 at end of life

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



Performance Data

Contact Arrangement, Power Contacts — 1 Form A (SPST-NO) Rated Operating Voltage -12 - 900 VDC Continuous (Carry) Current, Typical — 500 A @ 85°C, 400 mcm conductors Consult Factory for required conductors for higher currents Make/Break Current at Various Voltages 1 — See graph next page Break Current at 320VDC 1 2,000 A, 1 cycle Contact Resistance, Typ. (@200A) - 0.2 mohms Load Life — See graph next page Mechanical Life — 1 million cycles **Contact Arrangement, Auxiliary** Contacts — 1 Form A (SPST-NO) Aux. Contact Current, Max. ---¹ Main power contacts

Coil Operating Voltage (Valid Over Temperature Range)			
Voltage (Will Operate)	18-32VDC		
Voltage (Max.)	32VDC		
Pickup (Close) Voltage Max.	18VDC		
Hold Voltage (Min.)	10VDC		
Dropout (Open) Voltage (Min.)	2VDC		
Inrush Current (Max.)	4.5A		
Holding Current (Avg.)	0.5A		
Inrush Time (Max.)	100ms		

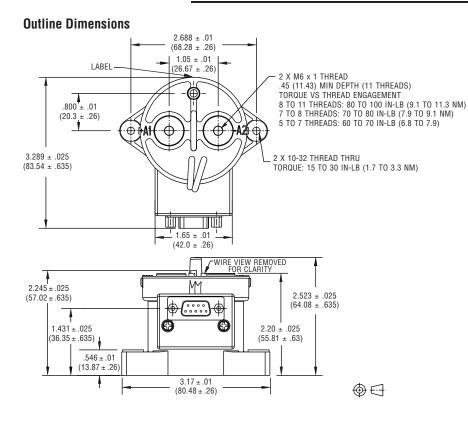
Ordering Information

Typical Part Number ► MAP200 A R D E A
Series: MAP200 = 500 Amp, 12-900VDC Contactor
Contact Form: A = Normally Open H = Normally Open with Aux. Contacts
Coil Voltage: R = 28 Vdc, Mechanical Economizer S = 28 Vdc, Electrical Cut-throat Economizer
Coil Wire Length: A = 15.3 in (390 mm) D = Coil connector on relay (requires option "E" or "X" in next step).
Coil Terminal Connector: N = No connector E = 9-pin subminiature "D" plug mounted on contactor housing X = Special configuration (consult factory)
Mounting & Power Terminals: A = Bottom Mount & Male M8 x 1.25 Thread Terminals B = Bottom Mount & Female 1/4-20 Thread Terminals

D = Bottom Mount & Female M6 x 1 Thread Terminals



KILOVAC MAP200 Series (Continued)



MAP200HR D-Sub

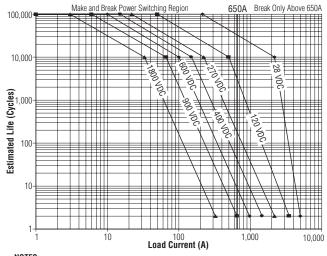
Pin Out

Coil+ = Pin 2 Coil - = Pin 6 Aux. COM = Pin 8 Aux. NO = Pin 4

MAP200AR

Coil + = Pin 2Coil - = Pin 6

Estimated Make & Break Power Switching Ratings



NOTES:

Downloaded from Arrow.com.

1) For resistive loads with 300 μ H maximum inductance. Consult factory for inductive loads.

2) Estimates based on extrapolated data. User is encouraged to confirm performance in application.

3) End of life when dielectric strength between terminals falls below 50 megohms @ 500VDC.

4) The maximum make current is 650A to avoid contact welding.

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



KILOVAC MAP201 Series Contactor with 2 Form A (SPST-NO) Contacts Rated up to 350 Amps, 12-900 Vdc Dual Contact Material (Cu/Mo)

Coil Data

28/ 32 Vdc

3.5 A

Coil Voltage, Nominal/Max —

Inrush Current @ 28Vdc (Max) —

Inrush Time (Max) — 100 ms

Hold Current (Max) - 0.32 A

Operate Time (Max) - 18 ms

Operate Bounce (Max) — 5 ms

Auxiliary Contacts Operate/ Release — Within ± 5 ms of main

MAP201 A R D E A

Drop Out — 4 to 10 Vdc

Release Time — 18 ms

Main Contacts -

Pick Up (Max) - 16 Vdc

Product Facts

- Designed to be the smallest, lightest weight, lowest cost sealed contactor in the industry with its current rating for military aerospace
- Built-in coil economizer (models requiring external economizer also available)
- Optional auxiliary contact for easy monitoring of power contact position
- Hermetically sealed

 intrinsically safe,
 operates in explosive/
 harsh environments with no
 oxidation or contamination
 of coil or contacts,
 including long periods of
 non-operation
- Versatile coil and power connections
- RoHS versions available



Physical Data

Contact Arrangement — Power Contacts — SPST-NO (form X) 2X Auxiliary Contacts ¹ — SPST-NO (form A) Dimensions — See drawing Weight, Nominal — 0.45 Kg (0.99 lb)

Environmental Data

Shock, 11ms 1/2 Sine (Operating) — 20 G_{peak} Sine Vibration, 20 G_{peak} — 55-2000 Hz

Random Vibration, 14.06 Grms — 15 Hz (.002 G²/Hz), 100 Hz (.002 G²/Hz), 450 Hz (.12 G²/Hz), 900 Hz (.12 G²/Hz), 2000 Hz (.083 G²/Hz)

Operating Temperature Range — -55°C to +85°C

Electrical Data

Voltage Rating —

Main Contacts (max) — 400 Vdc Auxiliary Contacts — 30 Vdc

Current Rating, Continuous — Main Contacts ² — 300 A Auxiliary Contacts — 3 A

Contact Resistance —

Main Contacts 3 — $100 \text{ m}\Omega \text{ max} @ 1 \text{ amp}$ $0.3 \text{ m}\Omega \text{ max} @ rated current}$ Auxiliary Contacts — $200 \text{ m}\Omega \text{ max}$

Hot Switching Performance

(Polarity Sensitive) — 600A make/ 265A break @ ± 270Vdc — 11,000 cycles 550A make/ break @ ± 360Vdc — 100 cycles 2000A capacitive make — 100 cycles 2000A make/ break @ +360Vdc — 5 cycles 1000A make/ break @ -360Vdc —

2 cycles Mechanical Life — 1 million cycles

Dielectric Withstand Voltage —

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Terminal to Terminal/ Terminals to Coil — 1mA max @ 2,200Vrms Insulation Resistance — Terminal to Terminal/ Terminals to Coil

100M Ω min @ 500Vdc

Notes:

- ¹ Two form A available with electronic coil economizer, 1 form A available with mechanical coil economizer
- ² Continuous current rating is affected by conductors attached. Keep terminals below 150°C max continuous, 175C for 1 hour max, and 200C for 1 minute max.
- a Initial contact resistance may be higher than 0.3mΩ, but will drop below within 30 minutes maximum

Ordering Information

Typical Part Number

Series: -----

MAP201 = 350 Amp, 12-900VDC Contactor

Contact Form: — A = Normally Open

H = Normally Open with Aux. Contacts

Coil Voltage: -

- R = 28 Vdc, Mechanical Economizer
- S = 28 Vdc, Electrical Cut-throat Economizer

Coil Wire Length:

- A = 15.3 in (390 mm)
- D = Coil connector on relay (requires option "E" or "X" in next step).

Coil Terminal Connector: -

- N = No connector
- E = 9-pin subminiature "D" plug mounted on contactor housing
- X = Special configuration (consult factory)

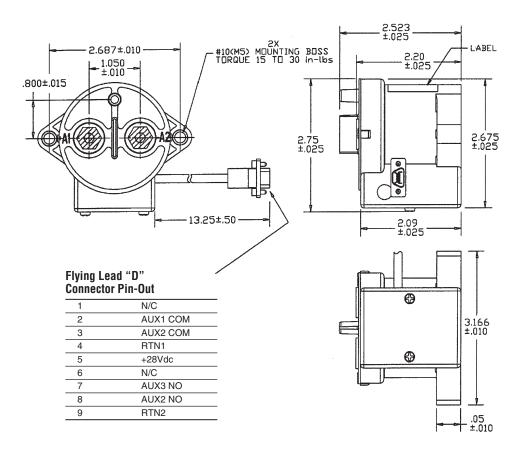
Mounting & Power Terminals:-

- A = Bottom Mount & Male M8 x 1.25 Thread Terminals
- B = Bottom Mount & Female 1/4-20 Thread Terminals
- D = Bottom Mount & Female M6 x 1 Thread Terminals



KILOVAC MAP201 Series Contactor (Continued)

Outline Dimensions*



MAP200HR D-Sub

Pin Out Coil+ = Pin 2 Coil - = Pin 6 Aux. COM = Pin 8 Aux. NO = Pin 4

MAP200AR

Coil+ = Pin 2 Coil - = Pin 6

*Alternate coil and main terminal connections available, consult factory.

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



KILOVAC High Voltage DC Contactors

Product Facts

- Hermetically sealed
- Up to 4X SPDT auxiliary switch outputs: 30 Vdc/2A max switching or 6V/5mA min. signal
- Integrated coil economizer with coil suppression
- EMC compliant no radiated coil emission
- Bidirectional switching main contacts not polarity sensitive
- Mount in any orientation -not position sensitive



(DPST-NO). Contacts Rated up to 300 Amps. 12-600 Vdc

Description

2-pole single throw hermetically sealed DC contactor; 12-900 Vdc/350A per pole

Not position sensitive

Bi-directional switching

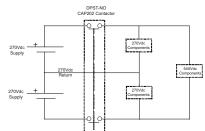
Applications

High Voltage DC Converter Systems (ref schematic below)

Test Equipment

Power Distribution

Power Motion Control



Electrical

Compact epoxy-sealed resin enclosure occupies only about 4 in³ (65.5 cm³)

Contact arrangement: DPST-No (2 form X)

Voltage rating: 12-900 Vdc (main contacts); 30 Vdc (auxiliary)

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Mechanical life: 100,000 cycles

Physical or Other Properties

KILOVAC CAP202 Series Aerospace Commercial Contactor with 2 Form X

Weight: 0.79 Kg

Hermetically sealed

Safe for harsh/corrosive environments

No contacts oxidation over periods on non-use

Number of SPDT Auxiliary Contacts per Contactor Type: CAP202AS - None CAP202MS — Two CAP202FS — Four

Performance Data

Physical Data

Contact Arrangement — Power Contacts — DPST-NO (2 Form X) Auxiliary Switches — SPDT (form C) Dimensions — See drawings on next

Electrical Data

Voltage Rating -Main Contacts - 12-900Vdc Auxiliary Catacts - 30VdC

Current Rating — Main Contacts¹ — 350A/pole Auxiliary Catacts - 3A

Contact Resistance -Main Contacts — (2) $100 \text{ m}\Omega \text{ max} @ 1 \text{ amp}$ 0.3 m max. @ 200A after 3 mins. Auxiliary Catacts — 200 m Ω max

Hot Switching Performance @ ± 400 Vdc (3)

100A make/break — 10,000 cycles 250A make/break — 2,500 cycles 700A break only - 10 cycles Hot Switching Performance @

± 270 Vdc (4)

100A make/break — 40,000 cycles 250A make/break — 7.500 cvcles 2000A break only @ ±370Vdc (5) -2 cycles

Maximum Make Current - 700A Dielectric Withstand Voltage over Life — Terminal to Terminal/Terminals

to Coil — 1mA max @ 2,200Vrms Insulation Resistance over Life

- Terminal to Terminal/Terminals to Coil — $50m\Omega$ min @ 500Vdc

Mechanical Life — 100,000 cycles **Environmental Data**

Shock, 11ms 1/2 sine (operating) — 20G peak

Sine Vibration, 10G peak — 55-2.000 Hz.

Random Vibration, 14 Grms —

300 100 900 2000 Hz 15 .2 .2 .01 G2/Hz .01 .01

Operating Temperature Range — -55°C to +85°C

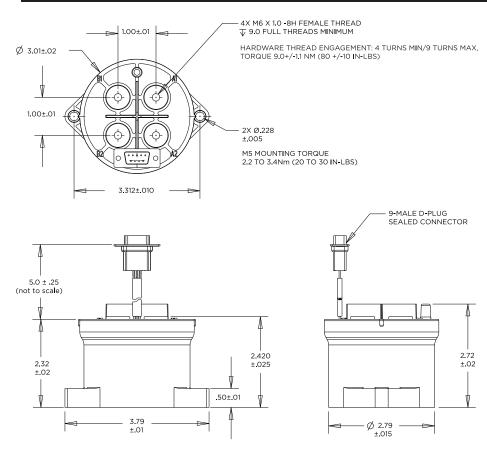
Notes:

- ¹ Using 4/0 conductor. Current rating is affected by attached conductor size and design. Keep terminals below 150°C max. continuous, 175°C for 2 hours max. and 200°C for 1 minute max. For mounting large conductors, request terminal adapter PN 3-1618396-7.
- ² Operational contact resistance is measured by millivolt drop across contacts a > 100A current. Initial contact resistance may be higher than $0.3m\Omega$, but will drop below within 30 mins. max.
- ³ Voltage applied to each contact set separately.
- Voltage applied across both contact sets in series.
- ⁵ May not pass 2,200 Vrms dielectric testing after second interrupt cycle.

AEROSPACE, DEFENSE & MARINE /// HIGH PERFORMANCE RELAYS

page Weight — 0.79 Kg (1.74 lb.)

Outline Dimensions*



KILOVAC CAP202 Series 12-900Vdc Contactors

Coil Data (-40 to +85°C temp range unless otherwise noted)				
Voltage/Nominal Max.	28-32VDC			
Pickup Voltage Max.	16VDC			
Inrush Current @ 28 Vdc nominal/@32V maximum	3.4/6.0A			
Inrush Time (nominal/maximum)	75/150mS			
Hold Current @28V nominal / @32V maximum	0.27/0.48A			
Drop Out Voltage	3 to 8Vdc			
Internal Coil Suppression (max.)	60Vdc			
Main Contacts: Operate Time, nominal/maximum	13/20mS			
Main Contacts: Operate Bounce, nominal/maximum	3/10mS			
Main Contacts: Release Time, nominal/maximum	25mS			
Main Contacts: Release Time, maximum including				
Maximum arc time	7/12mS			

Ordering Information

Typical Part Number CAP202 M S B F D Series: · CAP202 = 2 form X, DPST-N0-DM Contactor Auxiliary Contact Outputs (SPDT form C): -A = None M = TwoF = Four Coil Voltage: -S = 28V (with built-in electronically switched dual coil economizer) Coil and Aux. Wire Length: -A = 15.3 inches B = 6 inches X = Customer Special Coil and Aux. Connector: -N = NoneF = D Plug on flying leads (may affect wire length) Mounting & Power Terminals: -

D = 2X M5 Bottom Mount with 4X, M6 x 1 Female thread terminals

Specifications are subject to change without notice.



DC Contactors

KILOVAC High Voltage

KILOVAC CAP200 Series Contactor with 1 Form A (SPST-NO) Contacts Rated up to 500 Amps, 12-900 Vdc

Product Facts

- Designed to be the smallest, lightest weight, lowest cost sealed contactor in the industry with its current rating
- Built-in coil economizer

 only 1.7W hold power
 @ 12VDC and it limits
 back EMF to 0V. (models requiring external economizer also available)
- Optional auxiliary contact for easy monitoring of power contact position
- Hermetically sealed — intrinsically safe, operates in explosive/ harsh environments with no oxidation or contamination of coil or contacts, including long periods of non-operation
- Versatile coil and power connections
- RoHS versions available



Coil Operating Voltage (Valid Over Temperature Range)							
Voltage (Will Operate)	9-36VDC	32-95VDC	48-95VDC				
Voltage (Max.)	36VDC	95VDC	95VDC				
Pickup (Close) Voltage Max.	9VDC	32VDC	48VDC				
Hold Voltage (Min.)	7.5VDC	22VDC	34VDC				
Dropout (Open) Voltage (Min.)	6VDC	18VDC	27VDC				
Inrush Current (Max.)	3.8A	1.3A	0.7A				
Holding Current (Avg.)	0.13A@12V, 0.07A@24V	0.03A@48V	0.02A@72V				
Inrush Time (Max.)	130ms	130ms	130ms				

Ordering Information

Typical Part Number

```
<u>CAP200 A A A N A</u>
```

Series: ----

CAP200 = 500 Amp, 12-900VDC Contactor

Contact Form: -

- A = Normally Open
- H = Normally Open with Aux. Contacts

Coil Voltage: -

- A = 9-36VDC (1 = requires external coil economizer)
- D = 32-95VDC (2 = requires external coil economizer)
- J = 48-95VDC (3 = requires external coil economizer)
- R = 28 Vdc with mechanical economizer

Coil Wire Length: -

- A = 15.3 in (390 mm)
- D = Coil connector on relay (requires option "E" or "X" in next step)

Coil Terminal Connector: -

- N = None
- E = 9-pin subminiature "D" plug mounted on contactor housing
- F = 9-pin subminiature "D" plug mounted on 15.3 in (390 mm) flying leads.
- X = Special configuration (consult factory)

For factory-direct application assistance, Mounting & Power Terminals:

A = Bottom Mount & Male 10mm x 8 Terminals

Performance Data Contact Arrangement, Power

Contacts — 1 Form A (SPST-NO) Rated Operating Voltage -12 - 900 VDC Continuous (Carry) Current, **Typical** — 500 A @ 85°C, 400 mcm conductors Consult Factory for required conductors for higher currents Make/Break Current at Various Voltages 1 — See graph next page Break Current at 320VDC 1 -2,000 A, 1 cycle 3 Contact Resistance, Typ. (@200A) - 0.2 mohms Load Life — See graph next page Mechanical Life — 1 million cycles

Contact Arrangement, Auxiliary Contacts — 1 Form A (SPST-NO)

Aux. Contact Current, Max. —

2A @ 30VDC / 3A @ 125VAC Aux. Contact Current. Min. —

100mA @ 8V

Aux. Contact Resistance, Max. — 0.417 ohms @ 30VDC / .150 ohms @ 125VAC

Dielectric Withstanding Voltage — 2,200 Vrms @ sea level

Insulation Resistance @ 500VDC — 100 meaohms ²

Shock, 11ms 1/2 Sine, Peak, Operating — 20 G

Vibration, Sine, 80-2000Hz., Peak — 20 G

Operating Temperature — -40°C to +85°C

Weight, Nominal — .95 lb. (.43 kg)

Notes:

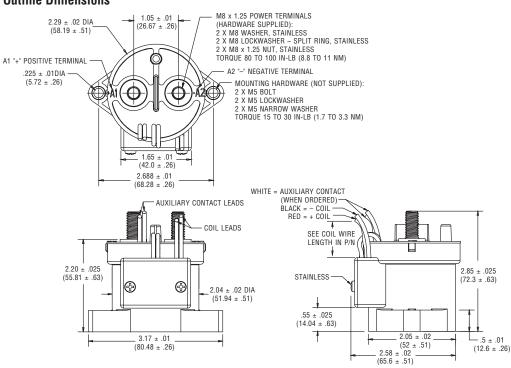
¹ Main power contacts

² 50 at end of life

³ Does not meet dielectric & IR after test, 1700 amp for unit with Aux. Contacts

dial 800-253-4560, ext. 2055, or

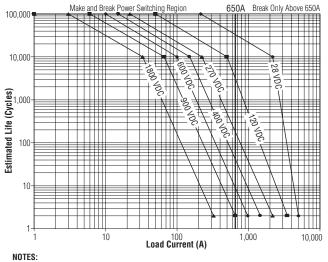
805-220-2055.



KILOVAC CAP200 Series (Continued)

Outline Dimensions

Estimated Make & Break Power Switching Ratings



For resistive loads with 300µH maximum inductance. Consult factory for inductive loads.
 Estimates based on extrapolated data. User is encouraged to confirm performance in application.
 End of life when dielectric strength between terminals falls below 50 megohms @ 500VDC.
 The maximum make current is 650A to avoid contact welding.

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Downloaded from Arrow.com.

KILOVAC CAP120 Series 900 Vdc Contactor

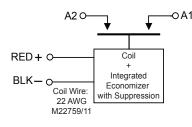
Product Facts

- Suitable for application in harsh and explosive environments
- No contact oxidation over periods of non-use
- Size reduced version of MAP/CAP 100 Series contactors
- Bidirectional switching
- Main contacts not polarity sensitive
- Panel mount
- Not position sensitive: mounts in any orientation
- Integrated dual-coil electronic "cut-throat" economizer with suppression

Applications

- Energy storage systems
- Power distribution
- High-current battery systems
- Lithium ion battery systems
- Solar power

Schematic





Description

Designed for harsh environments and loads, the new KILOVAC CAP120 contactor from TE Connectivity (TE) offers exceptional performance for a device this small and light. A reducedsize version of our popular MAP and CAP series contactors, the CAP120 contactor's small size and light weight opens up new application possibilities for a 150 A/600 Vdc device.

High break levels—1000 A at 400 Vdc and 600 A at 600 Vdc—help increase system flexibility and reliability.

CAP120 contactors provide reliable and long-lasting performance in military ground, military and commercial aerospace, and marine applications.

Performance Data

Electrical Data Contact Arrangement — SPST-NO (form X)

Voltage Rating — 600 Vdc Current Rating — 150 A continuous

Contact Resistance — $0.6 \text{ m}\Omega$ Contact Voltage Drop @ 150 A — 80 mV max.

Hot-Switching Performance, Resistive Load @ 600 Vdc — 100 A Make/Break — 1000 cycles 600 A Break — 5 cycles 600 A Make — 25 cycles

Hot-Switching Performance, Resistive Load @ 400 Vdc — 150 A Make/Break — 3250 cycles 1000 A Break Only — 5 cycles

Maximum Pulse Through Closed Contacts — 1250 A

Dielectric Withstanding Voltage over Life — Terminal to Terminal — 1 mA max.

@2800 Vrms Terminals to Coil — 1 mA max. @1500 Vrms

Insulation Resistance over Life — Terminal to Terminal — 100 MΩ @ 500 Vdc new

Terminals to Coil — 50 M Ω min. @ 500 Vdc end of life Mechanical Life — 100,000 cycles min

min.

Mechanical Data

Shock — 11ms 1/2 sine (operating): 20 g peak Sine Vibration — 25 g peak: 55 to 2000 Hz

Random Vibration — 13.3 grms: Operating Temperature Range — 40°C to +85°C Weight — 0.14 kg

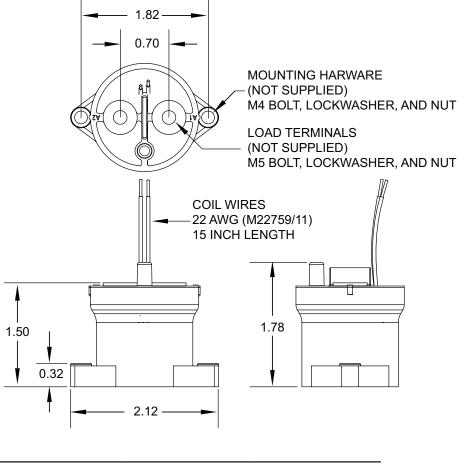
Sealing — Hermetic

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

KILOVAC CAP120 Series (Continued)

Coil Operating Voltage (Valid Over Temperature Range)

	28 Vdc	12 Vdc
Coil Voltage, nom .:	28 Vdc	12 Vdc
Pick Up Voltage, max. over temperature range:	16 Vdc	8.5 Vdc
Hold Voltage, min:	12 Vdc	7 Vdc
Dropout Voltage:	6 Vdc min.	7 Vdc max.
Pickup Coil Resistance:	6.5 Ω	2.5 Ω
Hold Coil Resistance:	200 Ω	51 Ω
Coil Inrush Current @ 28 Vdc nom .:	4.5 A	4.5 A
Hold Current @28 Vdc	0.15 A	0.25 A
Coil Inrush Time, max.:	100 ms	100 ms
Operate Time:	8 ms	15 ms
Operate Bounce:	3 ms	5 ms
Release Time:	5 ms	5 ms
Coil Suppression (max.)	42 V	42 V



Coil Voltage	Description	Part No.
28 Vdc	CAP120ASANG	2-1618403-6
12 Vdc	CAP120AVANG	2-1618411-9

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



KILOVAC KHR500 High-Voltage 600 Amp Contactors

Product Facts

- 600 A carry
- **3300** A break at 400 Vdc
- 4000 A make current
- Bidirectional load switching
- Safe for application in harsh and explosive environments
- Not position sensitive
- Rugged, robust design
- Smaller and up to 64% lighter than our popular EV500 BUBBA contactors
- Integrated dual-coil electronic "cut throat" economizer
- Switches voltages from 28 to 1000 Vdc

Applications

- Aerospace
- Ground vehicles
- Marine
- Solar
- Automotive
- Energy storage systems
- UL 508 recognized for US and Canada



Description

TE Connectivity's (TE) KILOVAC KHR500 "BUBBA II" feature smaller size and lighter weight than our popular EV500 "BUBBA" high-voltage contactors. Capable of handling inrush currents as high 4000 A, the contactors are hermetically sealed for use in hazardous or explosive environments.

Configured as a single-pole, single-throw device, the contactors can handle voltages from 28 to 1000 Vdc and continuous 600 A currents.

Because it is not polarity sensitive, the contactor allows bidirectional load switching. An integrated coil economizer reduces the power required to hold the contacts closed to 320 mA at 24 Vdc.

A single-pole, double-throw auxiliary switch supports 3 A @ 125 Vrms or 1 A @ 30 Vdc, and low-level signals down to 5 V/10 mA.

Electrical Data

Main Contact Arrangement — SPST (1 Form X) Auxiliary Contact Arrangement — SPDT (1 For C) Voltage Rating:

vollage Raling:

Main Contact — 28 to 1000 Vdc Auxiliary Contacts — (3 A @ 125 Vrms or 1 A @ 30 Vdc)

Current Rating: Main Contacts, Continuous —

600 A Contact Resistance:

Main Contacts — 0.3 m Ω max @ 600 A

Auxiliary Contacts — 150 m Ω @ 1 A Hot Switching Performance @ 400 Vdc:

200 A Make/Break — 4000 cycles 600 A Make/Break — 10 cycles 3000 A Make/Break — 3 cycles 4000 A Make or Pulse through Closed Contacts (1 ms risetime, 10 ms pulse duration)

— 10 cycles Dielectric Withstand Voltage — 1 mA max @ 2800 Vrms

Insulation Resistance @ 500 Vdc - 100 M Ω initial, 50 M Ω end of life

Mechanical/Environmental Contact Arrangement —

Power Contacts: SPST (1 Form X) Auxiliary Switches — SPDT (1 Form C) **Shock** — (11 ms 1/2 sine, (operating): 25 g (Z axis)/35 g (X, Y axes) peak

Sine Vibration — 55 to 2000 Hz: 25 g (Z axis), 35 g (X, Y axes)

Random Vibration (13.3 G_{rms}): @ 15 Hz: .002 g²/Hz @ 100 Hz: .002 g²/Hz @ 450 Hz: .12 g²/Hz @ 900 Hz: .12 g²/Hz @ 2000 Hz: .083 g²/Hz

Operating Temperature Range — -55 to +125°C

Weight — 0.56 kg (1.2 lb.) Mechanical Life — 100,000 cycles, min.

Hermetically Sealed for Operation in Harsh/Explosive Environments

Coil Data

24/28 Vdc models at 20°C Consult TE for 12 Vdc model or other voltages **Coil Voltage** — 24 Vdc nom./32 Vdc max.

Pick Up — 13 Vdc

 $\begin{array}{l} \mbox{Dropout Voltage (max.)} & - 8 \mbox{ Vdc} \\ \mbox{Coil Resistance} & - 3.2 \ \Omega/85 \ \Omega \end{array}$

Pickup/Hold Inrush Current (max @ 24 Vdc) — 4.5 A

Inrush Time (max.) — 100 ms Timing —

Operate Time — 25 ms typ. Operate Bounce — 5 ms max. Release Time — 15 ms max. Simultaneity (Aux/Main) — 5 ms max.



KILOVAC KHR500 High-Voltage 600 Amp Contactors (Continued)

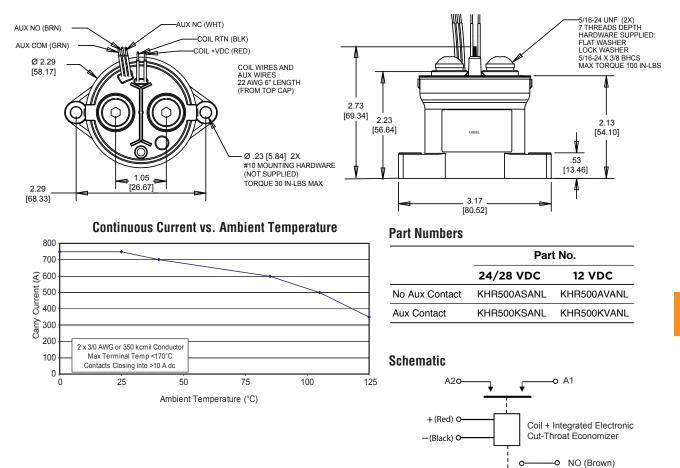
Part Numbering System 🕨	<u>KHR500</u> <u>K</u>	<u>S</u>	A	N	Ļ
Series:					
Contact Form: A = Form X, SPST-NO, Double Make K = Form X, SPST-NO, Double Make with 1 SPDT	- Auxiliary Contact				
Coil Voltage: S = 24/28 Vdc, Electric Cut-Throat Economizer V = 12 Vdc, Electric Cut-Throat Economizer					
Coil Leads: A = 15 [°] Coil/Auxiliary Leads (No Connector)					
Coil/Auxiliary Connector: N = None					
Mounting: L = Bottom Mount, No. 10 Hole, 5/16-24 Female T	erminal Main Power	Conn	ection		

COM (Green) O

0

- NC (White)

Product Dimensions





KILOVAC High Voltage DC Contactors

Product Facts

- Handles up to 1000 A/1000 V
- Suitable for application in harsh and explosive environments
- No contact oxidation over periods of non-use
- Bidirectional switching
- Main contacts not polarity sensitive
- Bottom or buss bar mount
- Integrated dual-coil electronic "cut-throat" economizer with internal suppression
- One of the smallest 1000 A/1000 V hermetically-sealed contactors in the industry

Applications

- Energy Storage/Battery Storage
- Power Distribution
- Alternative Energy
- Electric Vehicles (Military and Commercial)
- Test Equipment



KILOVAC K1K High-Voltage Contactor

Description

As one of the smallest, lowest cost, hermetically sealed 1000 A/1000 V switching devices in the Industry, the KILOVAC K1K contactor from TE Connectivity (TE) operates reliably in harsh and explosive environments without oxidation or contamination of contacts, even after long periods of non-operation. The K1K is well suited for power switching at voltages as low as 5 VDC and as high as 1000 VDC. Typical applications include main disconnect contactor for large battery bank applications, for carry and interrupt battery fault currents and other high current applications, power/motor control circuit isolation, and circuit protection and safety.

Electrical Data

Main Contacts Contact Arrangement — SPST-N0 (Form X) Voltage Rating (Max.) — 1000 VDC Current Rating, Continuous — 1000 A (At 25°C ambient with four 4/0 conductors or equivalent) Current Rating, Short Term — 1200 A/180 sec

 $\begin{array}{l} \text{Contact Resistance} \longrightarrow 0.2 \text{ m}\Omega \text{ max.} \\ \text{at rated current} \end{array}$

Hot-Switching Performance, Resistive Load —

50 A/1000 VDC — 25,000 cycles 130 A/1000 VDC — 10,000 cycles 200 A/1000 VDC — 3500 cycles 100 A/600 VDC — 10,000 cycles 240 A/600 VDC — 2000 cycles 1000 VDC/1200 A — 4 cycles (Break Only)

Maximum Pulse Through Closed Contacts —

6000 A (half cycle, 60 Hz) Dielectric Withstanding Voltage over Life:

Between Open Contacts — 2800 Vrms Contacts to Coil — 2800 Vrms/4000 VDC End of Life Between Open Contacts — 2200 Vrms

Insulation Resistance over Life, Terminal to Terminal; Terminals to Coil —

 $\begin{array}{l} \text{Beginning of Life} & --100 \ \text{M}\Omega \ \text{min.} @ \\ 500 \ \text{VDC} \\ \text{End of Life} & --50 \ \text{M}\Omega \ \text{min.} @ 500 \ \text{VDC} \\ \end{array} \\ \begin{array}{l} \text{Mechanical Life} & --100,000 \ \text{cycles} \\ \text{minimum} \end{array}$

Environmental/Mechanical

Shock — 11 ms, 1/2 sine (operating), 20 g peak Sine Vibration — 20 gpeak (operating) 55 to 2000 Hz Operating Temperature Range — -40°C to +105°C Weight, Nominal — 1.02 kg

Sealing — Hermetic

Coil Data

Coil Data @ 20°C (Internal Two-Coil Economizer) Coil Voltage Range — 24 VDC nom./32 VDC max. Maximum Pickup Current — 5.5 A Nominal Holding Current — 0.33 A Pickup Voltage — 18 VDC Dropout Voltage — 10 VDC

Pickup Pulse (Max) — 75 ms

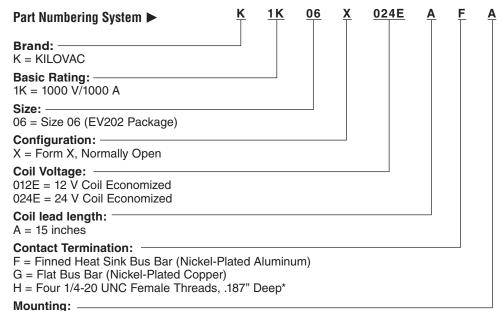
Coil Resistance ±5% — 4.7 Ω

Pickup/72 Ω Hold Coil Holding Power — 8 W

Main Contacts —

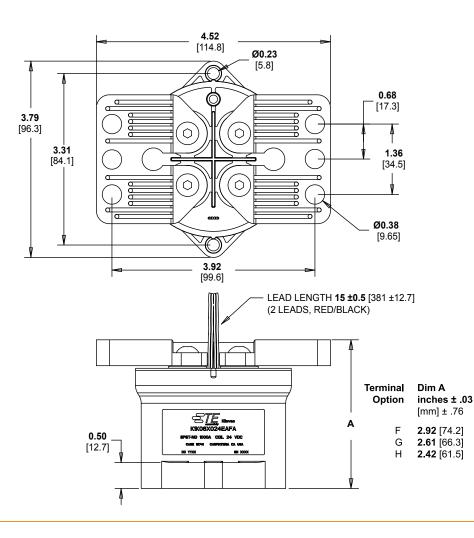
Operate Time (Max) — 50 ms Operate Bounce (Typ.)— 5 ms Release (Typ.) — 8 ms

KILOVAC K1K High-Voltage Contactor (Continued)



A = Bottom Mount

*User furnished bus bar must be equivalent to four 4/0 conductors. Torque to 45-55 in-lbs. per connection (5.1 - 6.2 Nm)





KILOVAC High Voltage DC Contactors

KILOVAC KCS01 Current-Sensing High-Voltage Contactor

Product Facts

- Saves space by eliminating the need for external sensor
- Simplifies design
- Flexible configuration for application needs
- Suitable for many applications in harsh, explosive, and corrosive environments
- No oxidation or contamination of contacts, including long periods of non-operation
- Extremely small size
- Lightweight contactor: 145 grams
- Bidirectional switching
- Main contacts not polarity sensitive
- Not position sensitive: mounts in any orientation
- Integrated dual-coil electronic economizer with coil suppression
- EMC compliant: no radiated coil emissions

Applications

- Energy Storage/Battery Storage
- Power Distribution
- Power Motion Control
- High-Voltage DC Converter Systems
- Alternative Energy
- Military and Commercial Electric Vehicles
- Test Equipment



Description

The new KILOVAC Current Sensing contactors from TE Connectivity (TE) eliminate the need for a discrete current sensor, saving the customer money, weight and space. The sensor function also has a programmable trip feature, allowing for immediate, delayed or disabled trip.

In addition to the integrated current sensing feature, KCS01 contactors are rugged and hermetically sealed, making them suitable for a variety of applications in harsh, corrosive and explosive environments. Even after long periods of non-operation, the contacts are impervious to oxidation and contamination.

The KCS01 contactor is extremely small and lightweight. It features bidirectional switching and an integrated dual-coil electronic economizer with internal coil suppression, and can be mounted in any orientation. Main contacts are not polarity sensitive, and the KCS01 is EMC compliant with no radiated coil emissions.

Performance Data

Main Contacts Contact Arrangement — SPST-NO (Form X)

Voltage Rating, Switching — 600 VDC max.

Current Rating, Continuous — $\pm 100 \text{ A}$

Current Rating, Short Term — ±200 A / 3 minutes

Contact Resistance, Main Contacts $-0.75 \text{ m}\Omega \text{ max}$. at rated current

Hot-Switching Performance,

Resistive Load 1 A / 600 VDC — 1,000,000 cycles 100 A / 28 VDC — 100,000 cycles 100 A / 400 VDC — 25,000 cycles 100 A / 600 VDC — 20,000 cycles 1000 A / 28 VDC — 100 cycles

1000 A / 400 VDC — 10 cycles

1000 A / 600 VDC — 5 cycles Maximum Pulse Through Closed

Contacts — 1250 A (half cycle, 60 Hz)

Dielectric Withstanding Voltage — Between Open Contacts — 2200 Vrms Contacts to Coil — 2200 Vrms / 1500 VDC

Insulation Resistance (Terminal to

 $\begin{array}{l} \textbf{Terminal; Terminals to Coil)} \\ \textbf{Beginning of Life} & 100 \ \text{M}\Omega \ \text{min.} @ \\ 500 \ \text{VDC} \\ \textbf{End of Life} & 50 \ \text{M}\Omega \ \text{min.} @ \\ 500 \ \text{VDC} \end{array}$

Mechanical/Environmental

Mechanical Life — 1,000,000 cycles Shock — 11 ms 1/2 sine (operating), 20 g peak

Sine Vibration — 20 g peak (operating), 55-2000 Hz Operating Temperature Range —

-40 to +105 °C

RoHS Compliant

Weight, Nominal — 145 grams Hermetically Sealed — Safe for many harsh/corrosive environments Nonoxidizing — No contact oxidation over periods of nonuse

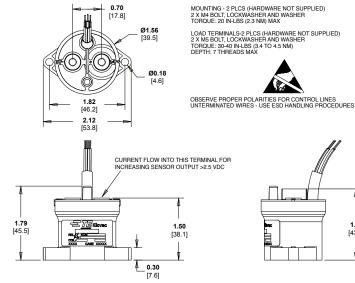
Mounting — Not position-sensitive Noise Emission (at 100 mm distance) — 70 dBa



Coil Data

At 20°C (Internal Two-Coil Economizer)

	12 V Coil	24 V Coil
Coil Voltage Range	9-14 VDC	18-28 VDC
Nominal Pickup Current	4.5 A	4.0 A
Nominal Holding Current	0.25 A	0.125 A
Pickup Voltage	≥9 VDC	≥18 VDC
Dropout Voltage	≤6 VDC	≤12 VDC
Pickup Pulse (max)	40 ms	40 ms
Coil Resistance ±5% Coil Holding Power	2.5 Ω Pickup/54 Ω Hold 2.7 W	7.5 Ω Pickup/210 Ω Hold 2.7 W
Main Contacts:		
Operate Time (max)	20 ms	20 ms
Operate Bounce (max)	3 ms	3 ms
Release Time	5 ms	5 ms
Current Sensing		
Sensing Range (8% accurate -40°C to +105°C)	±10 – 150 A	±10 – 150 A
Null Output @ I = 0	2.5 (±0.04) VDC	2.5 (±0.04) VDC
Output Voltage vs. Current (VDC)	$V(I) = \pm I (.$	013) + 2.50
Current Trip Point vs. Setpoint Resistance	See Page	es 5 and 6
Hysteresis (-40°C to + 105°C)	8% of Full S	Scale Output

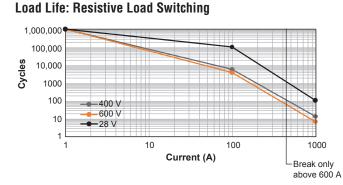


1.72 [43.7] \$

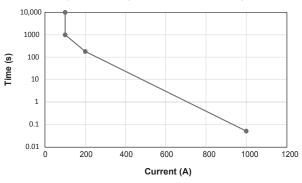
Part Numbering System 🕨	<u>ксs</u>	<u>01</u>	X	<u>024E</u>	<u>A</u>	<u>C</u>	A
Series: KCS = KILOVAC Current Sensing							
Ŭ							
Size: 01 = Size 01 (EV100 Package)							
Configuration: X = Form X, Normally Open							
Coil Voltage: 012E 12 V Coil Economized 024E 24 V Coil Economized							
Coil Lead Length: A = 15 Inch Coil Leads							
Mounting Hardware: C = M5 Female Terminals							
Mounting style: A = Bottom Mount							

LEADS ARE 26 AWG. LENGTH = 15" +/- 0.5" FROM TOP OF TERMINAL SEAT $\begin{array}{l} \mathsf{RED} = \mathsf{+V}_{\mathsf{coll}} \\ \mathsf{BLACK} = \mathsf{RETURN} \\ \mathsf{PURPLE} = \mathsf{TRIP} \mathsf{DELAY/DISABLE} \\ \mathsf{ORANGE} = \mathsf{CURRENT} \mathsf{SENSE} \mathsf{POWER} \\ \mathsf{WHITE} = \mathsf{CURRENT} \mathsf{SENSE} \mathsf{OUTPUT} \\ \mathsf{BLUE} = \mathsf{Rx} \mathsf{CONNECTION} \\ \mathsf{YELLOW} = \mathsf{Rx} \mathsf{CONNECTION} \\ \end{array}$

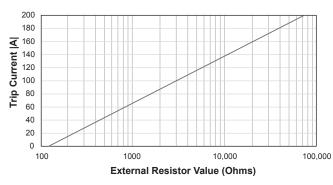




Current Carry vs. Time (\geq #4 AWG conductor)



Trip Function/Trip Delay (10-150A)



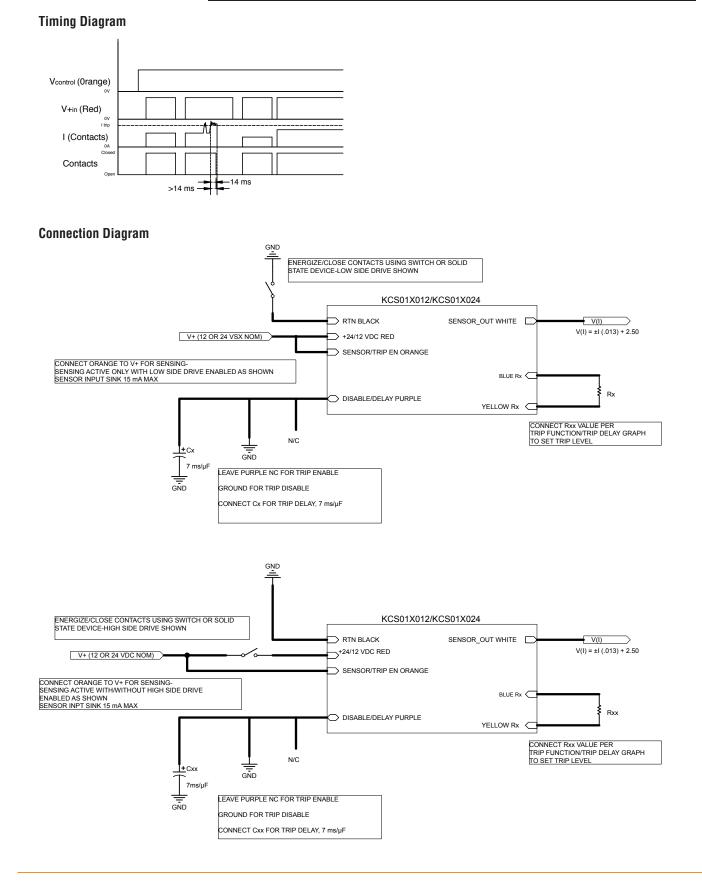
Trip Setpoint Resistor (10 A to 150 A)

Connect Rx across Blue and Yellow for Trip Setpoint Connect Purple to RTN to Disable Trip Function or Connect Purple to External Capacitor Tied to RTN to Delay Trip, 7 ms/ μ F Connect Orange to V+ To Enable Trip and Current Sensing Reset Tripped Contacts by Cycling V+ Off to On

Intrinsic Trip Delay (Blue/Yellow Not Connected to Rx) = 14 ms

				Output			
Control (Orange)	V+ (Red)	RTN (Black)	Main Contact Current (A)	Trip Disable/Time Delay (Purple)	Trip Set Rx (Blue) Trip Set Ax (Yellow)	Hall Output (V) (White)	Main Contacts Top Post
0	Vnom	0	0	NON-ACTIVE	NON-ACTIVE	0	ON (NO TD)
0	0	0	0	NON-ACTIVE	NON-ACTIVE	0	OFF (NO TD)
1	0	0	0	OPEN	OPEN	2.5	OFF
1	Vnom	0	180 A ±7%	OPEN	30K	4.84 (2.5 when relay trip)	RELAY TRIP OPEN AFTER 14 ms
1	0 then 1 remove and re-apply power	0	≤167 A	OPEN	30K	2.5	ON (NO TD)
1	Vnom	0	0	GND (TRIP DISABLE)	Х	2.5	ON (NO TD)
1	Vnom	0	180 A ±7%	GND (TRIP DISABLE)	Х	4.84	ON (NO TD)
1	0	0	0	GND (TRIP DISABLE)	Х	2.5	OFF (NO TD)
1	Vnom	0	0	1 μF is added between Purple and RTN	30K	2.5	ON (NO TD)
1	Vnom	0	180 A ±7%	10 μF is added between Purple and RTN	30K	4.84 (2.5 when relay trip)	RELAY TRIP OPEN AFTER 82 ms
1	Vnom	0	180 A ±7%	10 μF is added between Purple and RTN	30K	4.84 (2.5 when relay trip)	RELAY TRIP OPEN AFTER 720 ms
1	0 then Vnom remove and re-apply power	0	≤167 A	10 μF is added between Purple and RTN	30K	2.5	ON (NO TD)





KILOVAC High Voltage DC Contactors

KILOVAC KCS03 Current-Sensing High-Voltage Contactor

Product Facts

- Saves space by eliminating the need for external sensor
- Simplifies design
- Flexible configuration for application needs
- Suitable for application in many harsh, explosive, and corrosive environments
- No oxidation or contamination of contacts, including long periods of non-operation
- Extremely small size
- Lightweight contactor: 500 grams
- Bidirectional switching
- Main contacts not polarity sensitive
- Not position sensitive: mounts in any orientation
- Integrated dual-coil electronic economizer with coil suppression
- EMC compliant: no radiated coil emissions

Applications

- Energy Storage/Battery Storage
- Power Distribution
- Power Motion Control
- High-Voltage DC Converter Systems
- Alternative Energy
- Military and Commercial



Description

The new KILOVAC Current Sensing contactors from TE Connectivity (TE) eliminate the need for a discrete current sensor, saving the customer money, weight and space. The sensor function also has a programmable trip feature, allowing for immediate, delayed or disabled trip.

In addition to the integrated current sensing feature, KCS03 contactors are rugged and hermetically sealed, making them suitable for a variety of applications in harsh, corrosive and explosive environments. Even after long periods of non-operation, the contacts are impervious to oxidation and contamination.

The KCS03 contactor is extremely small and lightweight. It features bidirectional switching and an integrated dual-coil electronic economizer with internal coil suppression, and can be mounted in any orientation. Main contacts are not polarity sensitive, and the KCS03 is EMC compliant with no radiated coil emissions.

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Performance Data

Physical Data Contact Arrangement — SPST-NO (Form X)

Voltage Rating, Switching — 600 VDC max.

Current Rating, Continuous — ±600 A

Current Rating, Short Term — ±1200 A / 30 sec

 $\begin{array}{l} \mbox{Contact Resistance, Main Contacts}\\ --0.2\ m\Omega\ max.\ at\ rated\ current \end{array}$

Hot-Switching Performance, Resistive Load

1 A / 600 VDC: 1,000,000 cycles 100 A / 28 VDC: 100,000 cycles 100 A / 400 VDC: 25,000 cycles 100 A / 600 VDC: 20,000 cycles 1000 A / 28 VDC: 100 cycles 1000 A / 400 VDC: 10 cycles 1000 A / 600 VDC: 5 cycles

Maximum Pulse Through Closed Contacts — 3000 A (half cycle, 60 Hz) Dielectric Withstanding Voltage — Between Open Contacts: 2800 Vrms Contacts to Coil: 2800 Vrms / 4000 VDC Insulation Resistance (Terminal to Terminal; Terminals to Coil) —

Beginning of Life — 100 M Ω min. @ 500 VDC End of Life — 50 M Ω min. @ 500 VDC

General Characteristics

Mechanical/Environmental

Mechanical Life— 1,000,000 cycles Shock— 11 ms 1/2 sine (operating), 20 g peak

Sine Vibration— 20 g peak (operating), 55-2000 Hz

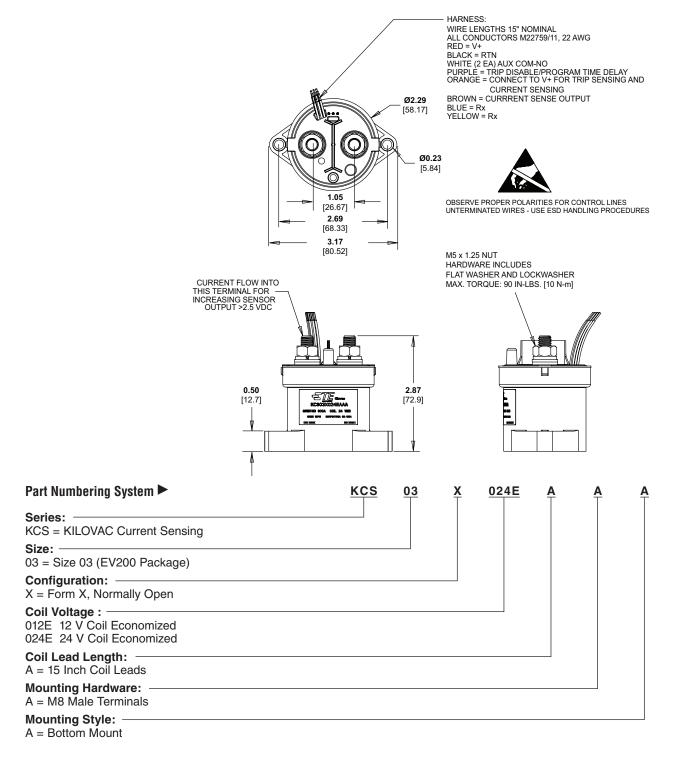
Operating Temperature Range -40 to +105 °C

RoHS Compliant

Weight, Nominal— 500 grams Hermetically Sealed— Safe for many harsh/corrosive environments

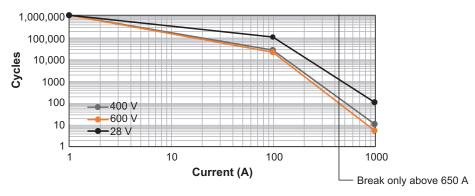
Nonoxidizing— No contact oxidation over periods of nonuse

Mounting— Not position-sensitive Noise Emission (at 100 mm distance)— 70 dBa

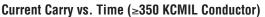


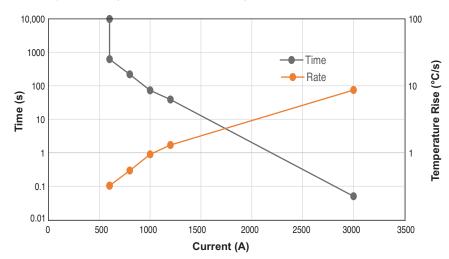
Coil Voltage	Part No.
12 VDC	KCS03X012EAAA
24 VDC	KCS03X024EAAA



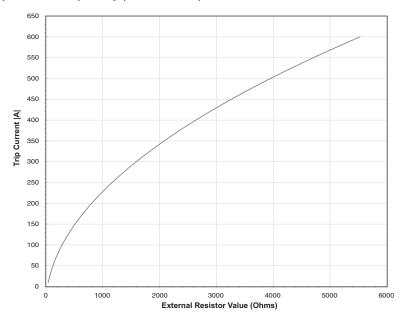


Load Life: Resistive Load Switching





Trip Function/Trip Delay (50 A to 630 A)





Trip Setpoint Resistor (10 A to 150 A)

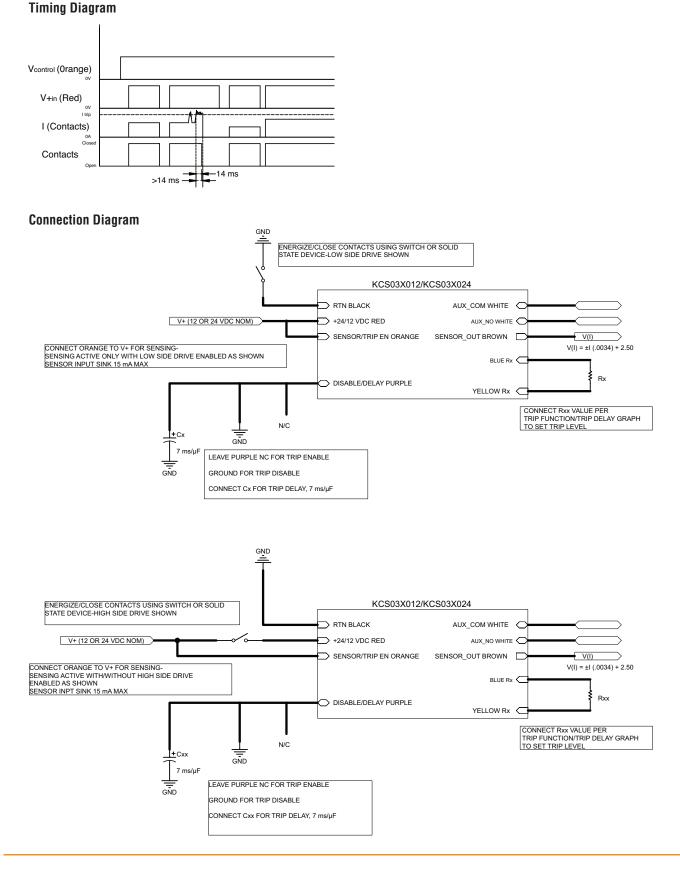
Connect Rx across Blue and Yellow for Trip Setpoint Connect Purple to RTN to Disable Trip Function or Connect Purple to External Capacitor Tied to RTN to Delay Trip, 7 ms/ μ F Connect Orange to V+ To Enable Trip and Current Sensing Reset Tripped Contacts by Cycling V+ Off to On Intrinsic Trip Delay (Blue/Yellow Not Connected to Rx) = 14 ms

Input Output Trip Set Rx Sensing Main Contacts Trip Disable/ Hall Output Aux. Contact RTN Main V+ . (Blue) Time Delay (VDC) Control (Current +/-(N.O.) (Red) (Black) Trip Set Ax Contacts (Orange) ADC) (Purple) (Brown) White/White (Yellow) 9-14 or 0 0 0 NON-ACTIVE NON-ACTIVE 0 ON (NO TD) ON (NO TD) 18-28 0 0 0 0 NON-ACTIVE NON-ACTIVE 0 OFF (NO TD) OFF (NO TD) V+ 0 0 0 OPEN OPEN 2.5 OFF OFF 4.145 RELAY RELAY 9-14 or (2.5 V when V+ 0 500 A ± 7% OPEN 4.2 K TRIP OPEN TRIP OPEN 18-28 tripped) AFTER 14 ms AFTER 14 ms 0. then 9-14 or 18-28 V+ 0 ≤464 OPEN 4.2 K 2.5 ON (NO TD) ON (NO TD) remove and re-apply power 9-14 or GND V+ 0 0 Х 2.5 ON (NO TD) ON (NO TD) (TRIP DISABLE) 18-28 9-14 or GND V+ 0 500 A ± 7% Х 4.145 ON (NO TD) ON (NO TD) (TRIP DISABLE) 18-28 GND 0 V+ 0 0 Х 2.5 OFF (NO TD) OFF (NO TD) (TRIP DISABLE) 1 µF is added 9-14 or V+ 0 0 4.2 K 2.5 ON (NO TD) ON (NO TD) between 18-28 these two wires 10 µF is added 4.145 RELAY RELAY 9-14 or . between (2.5 V when TRIP OPEN TRIP OPEN V+ 0 500 A ± 7% 4.2 K 18-28 these two wires tripped) AFTER 82 ms AFTER 82 ms 100 µF is added RELAY 4.145 RELAY 9-14 or between (2.5 V when TRIP OPEN TRIP OPEN V+ 0 500 A ± 7% 4.2 K 18-28 these two wires tripped) AFTER AFTER 720 ms 720 ms 0, then 100 uF is added 9-14 or 18-28 V+ 0 4.2 K 2.5 ON (NO TD) ON (NO TD) ≤464 between remove and these two wires





re-apply power



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KILOVAC EV202 High-Voltage Contactors

Product Facts

- Suitable for application in harsh, explosive, and corrosive environments
- EMC compliant: no radiated coil emissions
- Extremely small size
- Lightweight contactor: 0.77 kg
- Bidirectional switching
- Main contacts not polarity sensitive
- Not position sensitive: mounts in any orientation
- Integrated dual-coil electronic economizer with coil suppression

Applications

- Energy Storage/Battery Storage
- Power Distribution
- Power Motion Control
- High-Voltage DC Converter Systems
- Alternative Energy
- Military and Commercial Electric Vehicles
- Test Equipment



Description

Hermetically sealed and designed for harsh environments and loads, KILOVAC EV202 high-voltage contactors from TE Connectivity (TE) offers exceptional performance in an extremely small and lightweight device.

Available with 12 or 24-V coils, the contactors are suited to 270 and 400-VDC power systems. They are available with two optional auxiliary contacts.

High break levels—2000 A at 270 VDC and 700 A at 400 VDC—help increase system flexibility and reliability.

EV202 contactors provide reliable and long-lasting performance in military and commercial electric ground vehicles, energy storage systems, and power distribution and motion control applications.

Electrical Data

Configuration: Double pole, single throw, normally open Voltage Rating, Main Contacts: 600 VDC, max. Make Current: 700 A, max. DWV and Insulation Resistance over Life, Terminal to Terminal/ Terminals to Coil Dielectric Withstand Voltage: 1 mA max @ 2200 Vrms Insulation Resistance: 50 mΩ min. @ 500 VDC

Hot Switch Life:

Make/Break Current	@ Voltage	Hot Switch Life
100 A	270 VDC	40,000
	400 VDC	10,000
250 A	270 VDC	7500
	400 VDC	2500
700 A Break Only	400 VDC	10
2000 A Break Only	270 VDC	2

Coil Data (over -40°C to +85°C unless noted)

Coil Voltage, nom./max. Pick up voltage, max. (applied as step voltage only)	12/16 VDC 8 VDC	24/32 VDC 16 VDC
Dropout Voltage	2.5–4 VDC	3–8 VDC
Coil Inrush Current @ V-nom., max.	5 A	4.5 A
Coil Inrush Time, nom./max.	75/150 ms	75/150 ms
Hold Current @ V-nom., max.	0.6 A	0.2 A
Coil Suppression, max.	40 VDC	60 VDC
Operate Times		
Operate Time, nom./max.	13/20 ms	13/20 ms
Operate Bounce, nom./max. Release Time, nom./max.	3/10 ms	3/10 ms
nelease nine, nom./max.	5 ms	5 ms
Release Time, max. (including max. arc time)	25 ms	25 ms



KILOVAC EV202 High-Voltage Contactors (Continued)

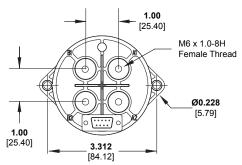
•	al Auxilian ation — Two	•				Typical Part Number ► <u>EV202</u> M S B F D
Ratings - Environ Operating	— 30 VDC/2A 1 mental g Temperatu cally Sealed	switching or I re Range –	5 V/5 mA sig — -55°C to +	85°C		Series: EV202 = Two Form X, DPST-NO-DM Contactor Auxiliary Contact Outputs (SPDT form C): A = None
Nonoxidi of nonuse	zing — No co	ontact oxidati	on over perioc	ls		M = Two Coil Voltage:
	Compliant zer — Integra	ted electronic	cally switched	coil economiz	er with coil	S = 24 V V = 12 V (With Built-In Dual Coil Economizer) Coil and Aux Wire Length (inches):
Mechai	npliant — No nical - 11 ms 1/2 sir					A = 15.3 B = 6 X = Customer-Specified Configuration
Sine Vibr Random	ration — 10 Vibration —	g peak: 10 to • 14 grms:	2000 Hz			Coil and Aux Connector: N = None F = D-Subminiature Plug on Flying Leads
Hz	15	100	300	900	2000	(May Affect Wire Length)
g²/Hz	0.01	0.01	0.2	0.2	0.01	Mounting and Power Terminals:

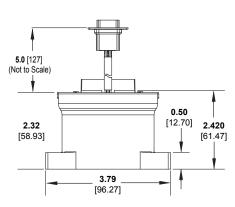
Bidirectional Switching — Main contacts not polarity sensitive Mounting — Mounts in any orientation; not position sensitive Mechanical Life — 100,000 cycles Weight — 0.77 kg

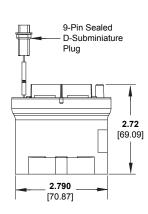
Hz	15	100	300	900	2000
g²/Hz	0.01	0.01	0.2	0.2	0.01

thread terminals

Product Dimensions (Inches)



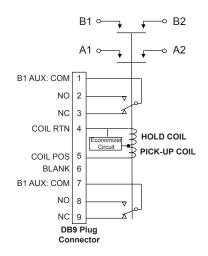




Typical Schematic

D = Two M5 Bottom Mount with Four M6 X 1 Female

(Shown with Auxiliary Contacts)



KILOVAC EV200 Series Contactor With 1 Form X (SPST-NO) Contacts Rated 500+ Amps, 12-900 Vdc

Product Facts

- Designed to be the smallest, lightest weight, lowest cost sealed contactor in the industry with its current rating (500+A carry, 2000A interrupt at 320VDC)
- Built-in coil economizer — only 1.7W hold power @ 12VDC and it imits back EMF to OV. Models requiring external economizer also available
- Optional auxiliary contact for easy monitoring of power contact position
- Hermetically sealed - intrinsically safe, operates in explosive/ harsh environments with no oxidation or contamination of coil or contacts. during long periods of non-operation
- Versatile coil/power connections
- UL Recognized c **FL**[°]us for the U.S. and Canada (File E208033) All contact ratings & coil versions may not be UL Recognized

CE

- CE marked for EC applications
- AIAG QS9000 designed, built and approved
- RoHS versions available



EV200 Series Contactor (CZONKA Relay, Type

Coil Operating Voltage (Valid Over Temperature Range)			
Voltage (Will Operate)	9-36VDC	32-95VDC	48-95VDC
Voltage (Max.)	36VDC	95VDC	95VDC
Pickup (Close) Voltage Max.	9VDC	32VDC	48VDC
Hold Voltage (Min.)	7.5VDC	22VDC	34VDC
Dropout (Open) Voltage (Min.)	6VDC	18VDC	27VDC
Inrush Current (Max.)	3.8A	1.3A	0.7A
Holding Current (Avg.)	0.13A@12V, 0.07A@24V	0.03A@48V	0.02A@72V
Inrush Time (Max.)	130ms	130ms	130ms

Ordering Information

Typical Part Number

EV200 A A A N A

EV200 = 500+ Amp, 12-900VDC Contactor

Contact Form: -

Series:

A = Normally Open

H = Normally Open with NO Aux. Contacts G = Normally Open with NC Aux. Contacts

Coil Voltage:

- A = 9-36VDC (1 = requires external coil economizer) D = 32-95VDC (2 = requires external coil economizer) J = 48-95VDC (3 = requires external coil economizer)
- R = 28VDC with Mechanical Economizer

Coil Wire Length:

A = 15.3 in (390 mm)

Coil Terminal Connector:

- N = None
- C = Molex Mini-fit Jr, 2 Skt, Female 18-24, P/N 39-01-2020 & 39-00-0060 +red is pin 1 (A length only)

Mounting & Power Terminals:

A = Bottom Mount & Male 10mm x M8 Terminals

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



Performance Data

Contact Arrangement, Power Contacts — 1 Form A (SPST-NO) Rated Operating Voltage -

12 - 900 VDC

Continuous (Carry) Current, **Typical** — 500 A @ 85°C, 400 mcm conductors

Consult Factory for required conductors for higher (500+ A) currents

Make/Break Current at Various Voltages 1 — See graph next page Break Current at 320VDC 1 ----

2,000 A, 1 cycle 3 Contact Resistance, Typ.

(@200A) — 0.2 mohms

Load Life — See graph next page

Mechanical Life — 1 million cycles

Contact Arrangement, Auxiliary Contacts — 1 Form A (SPST-NO)

Aux. Contact Current. Max. -2A @ 30VDC / 3A @ 125VAC

Aux. Contact Current. Min. — 100mA @ 8V

Aux. Contact Resistance, Max. — 0.417 ohms @ 30VDC / .150 ohms @ 125VAC

Operate Time @ 25°C —

Close (includes bounce). Tvp. — 15 ms Bounce (after close only), Max. - 7 ms Release (includes arcing), Max @ 2000A — 12 ms

Dielectric Withstanding Voltage — 2,200 Vrms @ sea level (leakage <1mA)

Insulation Resistance @ 500VDC -100 megohms 2

Shock, 11ms 1/2 Sine, Peak, Operating — 20 G Vibration, Sine, 80-2000Hz., Peak — 20 G

Operating Ambient Temperature

-40°C to +85°C

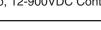
Weight, Nominal — .95 lb. (.43 kg)

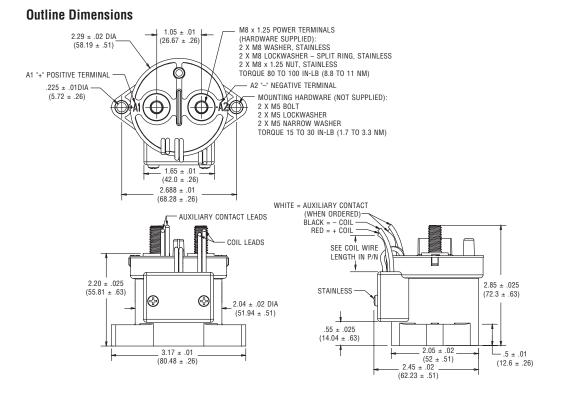
Notes:

¹ Main power contacts

² 50 at end of life ³ Does not meet dielectric & IR after test, 1700 amp for unit with Aux. Contacts

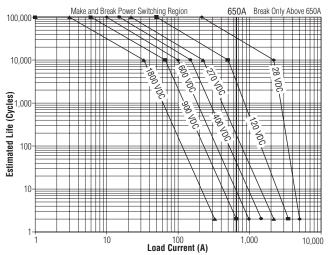






KILOVAC EV200 Series (CZONKA Relay, Type III) (Continued)

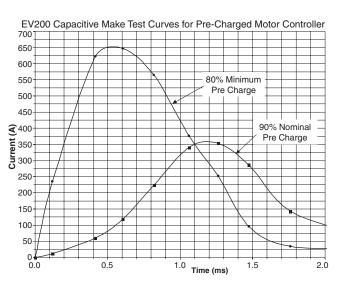
Estimated Make & Break Power Switching Ratings



NOTES:

For resistive loads with 300µH maximum inductance. Consult factory for inductive loads.
 Estimates based on extrapolated data. User is encouraged to confirm performance in application.
 End of life when dielectric strength between terminals falls below 50 megohms @ 500VDC.
 The maximum make current is 650A to avoid contact welding.

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



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KILOVAC EV200B Series Contactor With 1 Form Y (SPST-NC) Contacts Rated 500+ Amps, 12-900 Vdc

Product Facts

- Normally closed version of popular EV200 series contactors
- Designed to be the smallest, lowest cost, lightest weight sealed contactor in the industry at its current rating
- Optional auxiliary contacts for monitoring position of power contacts
- Hermetically sealed operates in explosive/ harsh environments with no oxidation or contamination of coil or contacts during long periods of non-operation
- Not position sensitive, can be mounted in any orientation
- RoHS versions available



Physical Data Contact Arrangements — Main Contacts — SPST, Normally Closed

Dimensions — See drawing **Weight, Nominal** — .95 lb. (.43 kg)

Environmental Data

Shock, 11ms 1/2 Sine (Operating) — 30 G_{peak} (Closed) 10 G_{peak} (Open) Sine Vibration, 10 G_{peak}— 55-2000 Hz

Random Vibration, 7.1 Grms — 15 Hz (.001 G²/Hz), 100 Hz (.04 G²/Hz), 1000 Hz (.04 G²/Hz), 1500 Hz (.02 G²/Hz) Operating Temperature Range — -40°C to +85°C

Electrical Data

Voltage Rating — Main Contacts (Max) — 750 Vdc Current Rating, Continuous —

Main Contacts 1 — 500A

Contact Resistance — Main Contacts ² — 0.2 mΩ max above 300A

0.3 m Ω max between 50 and 300A Hot Switching Performance

(Positive Polarity) 3 — 200A make/ break @ 270Vdc — 10,000 cycles 600A make/ break @ 360Vdc — 100 cycles 800A break only @ 360Vdc — 15 cycles

1500A break only @ 360Vdc — 1 cycle **Mechanical Life (Min)** — 1 million cycles

Dielectric Withstand Voltage — Terminal to Terminal/ Terminals to Coil

1mA max @ 2.200 Vrms

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Insulation Resistance —

Terminal to Terminal/ Terminals to Coil

 $100M\Omega$ min @ 500Vdc new $50M\Omega$ min @ 500Vdc end of life

Coil Data ⁴ Nominal Coil Voltage ⁵ —

Low range — 9.6-14 Vdc High range — 19-28 Vdc **Pick Up (Max) @ 25°C** —

9.6/18.5 Vdc Pick Up @ Max Coil Temperature 10.5/22 Vdc

Ordering Information

Typical Part Number 🕨

Series: ______ EV200 = 500+ Amp, 12-900VDC Contactor Contact Form: _____

B = Normally Closed

D = Normally Closed, 1 SPDT Aux.

Coil Voltage (with Economizer): – A = 12/24 Vdc

Coil Terminals:

A = 15.3 in. (300 mm)

Coil Terminal Connector: – N = None

Mounting & Power Terminations: — A = Bottom Mount & Male 10 Max. M8 Threaded Terminals

Hold (Min) — 6/12 Vdc Dropout (Min) — 4/9 Vdc Pickup Current, Peak ⁶ @ 25°C — 6 A

Operate Specs @ 25°C —

Operate Time (Typ) — 15 ms Operate Bounce (Max) — 5 ms Release Time (Typ) — 15 ms

Economizer Operating Frequency — 18 kHz

Hold Current — 0.9A/12 Vdc 0.3A/24 Vdc

Notes:

- ¹ Ambient conditions and conductor design affect rating. Terminal temperature rise should be 75°C max above ambient. Keep relay terminals below 150°C max continuous, 175°C max for two hours, and 200°C for 1 minute.
- 2 Stabilized reading. Contact resistance may exceed spec in the first 10 minutes of current carry.
- ³ Units are polarity sensitive. Approximately 50% de-rating for reverse polarity switching. Consult factory for review of specific requirements.
- ⁴ Over temperature range unless noted.
- ⁵ Voltage ranged sensed by contactor 10 ms after application of source voltage.
- ⁶ Pickup duration 100 ms.

EV200 B A A N A ontactor

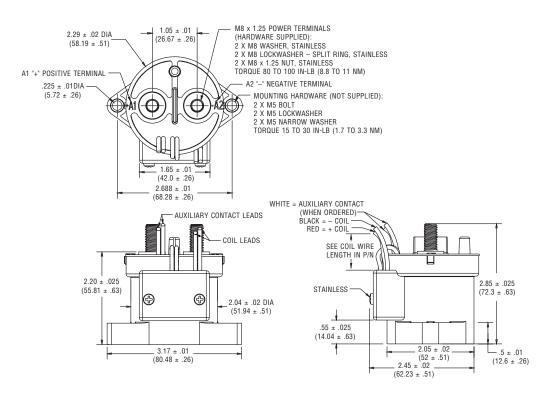


(ILOVAC High Voltag

Contactors

KILOVAC EV200B Series Contactor (Continued)

Outline Dimensions





KILOVAC EV200P Series Latching Contactor With 1 Form X (SPST Latch) Contacts Rated 500+ Amps, 12-900 Vdc

Product Facts

- Latching version of popular EV200 Series
- Designed to be the smallest, lowest cost, lightest weight sealed contactor in the industry at its current rating
- Optional auxiliary contacts for monitoring position of power contacts
- Hermetically sealed operates in explosive/ harsh environments with no oxidation or contamination of coil or contacts during long periods of non-operation
- Not position sensitive, can be mounted in any orientation
- RoHS versions available



Physical Data

Contact Arrangements — Main Contacts — SPST, Latching Auxiliary Contacts 1 — Up to 2 Form A Dimensions — See drawing Weight, Nominal — .95 lb. (.43 kg)

Environmental Data

Shock, 11ms 1/2 Sine (Operating) — 30 G_{peak} Sine Vibration, 20 G_{peak}— 55-2000 Hz

Random Vibration, 14.06 Grms — 15 Hz (.002 G2/Hz), 100 Hz (.002 G2/Hz), 450 Hz (.12 G2/Hz), 900 Hz (.12 G2/Hz), 2000 Hz (.083 G2/Hz)

Operating Temperature Range — -40°C to +85°C

Electrical Data

Voltage Rating — Main Contacts (Max) — 750 Vdc Current Rating, Continuous — Main Contacts ² — 500A

Contact Resistance — Main Contacts 3 — $0.2 \text{ m}\Omega$ max above 300A

 $0.3 \text{ m}\Omega$ max between 50 and 300A Hot Switching Performance

(Positive Polarity) 4 —

200A make/ break @ 270Vdc — 10,000 cycles 600A make/ break @ 360Vdc — 100 cycles 800A break only @ 360Vdc — 15 cycles 2000A break only @ 360Vdc — 1 cycle

Mechanical Life (Min) — 1 million cycles **Dielectric Withstand Voltage** — Terminal to Terminal/ Terminals to Coil

1mA max @ 2,200 Vrms **Insulation Resistance** — Terminal to Terminal/ Terminals to Coil

 $100M\Omega$ min @ 500Vdc new 50M Ω min @ 500Vdc end of life

Coil Data 5 Nominal Coil Voltage 6 — 12 Vdc

Ordering Information

A = 15.3 in. (300 mm)

Coil Termination Connector: – N = None

Mounting & Power Terminals:— A = Bottom Mount & Male 10mm x

M8 Threaded Terminals

Pick Up/Latch (Max) @ 25°C — 9 Vdc Hold (Min) — N/A Reset (Max)/Dropout (Min) — 9 Vdc

Duty Cycle, Max 7 — 20% Coil Resistance @ 25°C — 2.5 Ω

Operate Specs @ 25°C —

Operate Time (Typ) — 15 ms Operate Bounce (Max) — 7 ms Release Time (Max) — 15 ms

Notes:

- Product can be configured alternately with form B or C auxiliary switches if required. This changes the product part number, depending on specific auxiliary configuration. Consult TE for availability and part number
- 2 Ambient conditions and conductor design affect rating. Terminal temperature rise should be 75°C max above ambient. Keep relay terminals below 150°C max continuous, 175°C max for two hours, and 200°C for 1 minute.
- ³ Stabilized reading. Contact resistance may exceed spec in the first 10 minutes of current carry.
- ⁴ Units are polarity sensitive. Approximately 50% de-rating for reverse polarity switching. Consult factory for review of specific requirements.
- 5 Over temperature range unless noted. Suggested coil pulse = 50-100 ms.
- ⁶ 24V and 48V coils available on request consult factory.
- 7 Intermittent Duty Coil. Coil overheating can occur if duty cycle

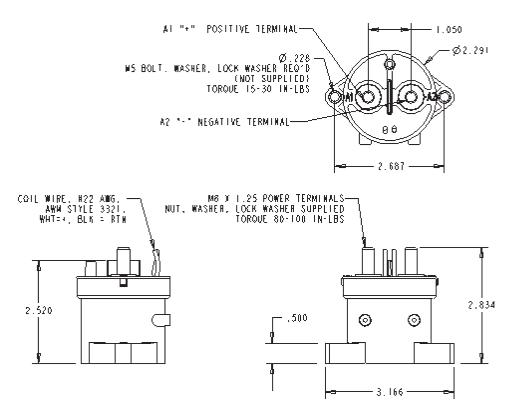
ΑΝ

KILOVAC High Voltage DC Contactors



KILOVAC EV200P Series Latching Contactor (Continued)

Outline Dimensions





KILOVAC EV100 Series Contactor With 1 Form X Contacts Rated 100 Amps Continuous, 600 Vdc

Product Facts

- Hermetically sealed
- Operates in explosive/ harsh environments without oxidation or contamination of contacts, during long periods of non-operation
- 8kV isolation between open contacts permits use for high voltage isolation and carry
- Coil economizer allows for operation between 9-36 VDC
- Designed and built in accordance with AS 9100



Description

Low cost, 600 Vdc, 100 amp, hermetically sealed DC contactor

Economized coil for low power consumption between 9-36 VDC

Bottom mount, not position sensitive

One million cycle mechanical life

Applications

Power/motor control circuit isolation, circuit protection and safety in industrial machinery

Automotive battery switching and backup

Solar inverter switching

Automotive pre-charge

Test Equipment

Power distribution

Electrical

Contact arrangement: SPST-NO (Form X., Double Make)

Voltage rating: 5-600 Vdc at 100 Amps

50K cycles Make/Break: 50 Amps at 400 Vdc

25K cycles Make/Break: 50 Amps at 600 Vdc

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055. Holding current: 0.15 Amps at 24 Vdc

Operate time: 30 ms max. Physical or Other Properties

Hermetically sealed

Safe for harsh/corrosive environments

No contact oxidation over periods of non-use

Mechanical

Small size: 1.5" x 1.5" approximately

Weight: 130 grams

Performance Data

Physical Data Contact Arrangement, Main Contacts — SPST-NO (Form X) Dimensions — See drawings on next page

Weight — 4.58 oz (130g)

Electrical Data Voltage Rating, Main Contacts Switching (Max) — 750VDC Current Rating, Main Contacts

Switching — Continuous 1 — 100A

Short Term, 3 Minutes ² — 200A Contact Voltage Drop, Main Contacts — 0.05 max @ rated current

Resistive Load Performance

(polarity sensitive) 50A make/break @ +400Vdc ----50,000 cycles 50A make/break @ +600Vdc — 25,000 cycles 100A make/break @ +400Vdc ----6,000 cycles 100A make/break @ +600Vdc ----5,000 cycles 100A make/break @ -400Vdc ----1,000 cycles 100A make/break @ -600Vdc ----25 cycles 200A make/break @ +400Vdc ----500 cycles 200A make/break @ +600Vdc ----200 cycles 1.000A break only @ +400Vdc ----5 cycles 600A break only @ +600Vdc — 5 cycles 600A make only — 10 cycles Maximum Short Circuit Current

(1/2 cycle, 60 Hz) — 1,250A (through closed contacts) Dielectric Withstand Voltage —

Between Open Contacts — 2,2000Vrms Contacts to Coil — 1,500Vrms/4,000Vdc

Insulation Resistance, Terminal to Terminal / Terminals to Coil — When New — 100 megohms, min. @ 500Vdc At End of Life — 50 megohms, min.

@ 500Vdc

Mechanical Life — 106

Operate & Release Time Operate Time Max. — 30ms Operate Bounce Max. — 5ms

Release Time — 10ms Environmental Data

Shock, 11ms 1/2 sine (operating) — 20G peak

Sine Vibration, 20G peak — 55-2,000 Hz.

Operating Temperature Range - -40°C to +85°C

Noise Emission (at 100 mm distance) — 70dB(a)

Notes

¹ 8.4mm² conductor. Current rating is affected by conductor size. Keep terminals below 150°C max. continuous.

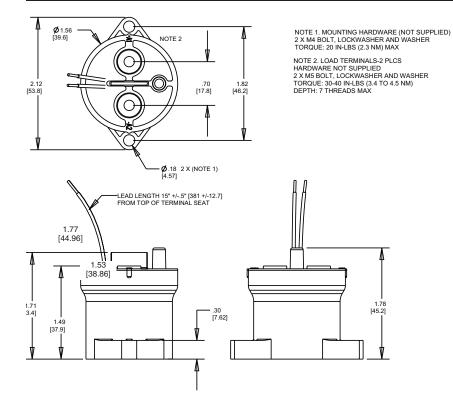
² 3 minutes at +40°C ambient, 1 minute at -80°C ambient with 8.4mm² (#8 AWG) conductor.



KILOVAC EV100 Series (Continued)

Outline Dimensions

Bottom Mount



Coil Data (Internal Coil Economizer)	
Coil Voltage Range	9-32 Vdc
Maximum Pickup Current (20°C)	1.5A
Average Holding Current (20°C)	0.25A@12Vdc/0.15A@24Vdc
Pickup Voltage (20C)	≥ 9Vdc
Dropout Voltage	≤ 8Vdc
Pickup Pulse (max.)	100 ms
Coil Resistance +/-5% (20°C)	8.0 Ω
Coil Economizer Frequency	19.6 kHz
Coil Power Typ. (over temp range)	3-4W

Ordering Information

Typical Part Number 🕨	$\underline{EV100} \stackrel{A}{\to} \stackrel{A}{\to} \stackrel{A}{\to} \stackrel{N}{\to} \stackrel{A}{\to}$
Series: EV100 = 100A, 600 Vdc Contactor	
Contact Form: A = Normally Open	
Coil Voltage: 9-36 Vdc	
Coil Wire Length: A = 15 inches [.4M]	
Coil Termination: N = None – Stripped Wires ———	
Mounting: A = Bottom Mount 2X #8, M5X10 M	ains —

Specifications are subject to change without notice.



KILOVAC LEV100 Series 900 Vdc Contactor With 1 Form X Contacts Rated 100A Continuous

Product Facts

- Hermetically sealed Operates in explosive/ harsh environments without oxidation or contamination of contacts, including long periods of non-operation
- 8kV isolation between open contacts permits use for high voltage isolation and carry
- 12, 24 and 48 Vdc coils
- Designed and built in accordance to AIAG QS9000
- Not position sensitive, can be mounted in any orientation
- Solid copper contacts

 UL Recognized for the U.S. and Canada (File E208033) All contact ratings & coil versions may not be UL Recognized

RoHS versions available



Description

Lowest cost, 900 Vdc 100 amp, hermetically sealed DC contactor in the industry

Compact package available in side- or bottom-mount configurations, not position sensitive

Applications

Power/motor control circuit isolation, circuit protection and safety in industrial machinery

Automotive battery switching and backup

Mechanical

Compact epoxy-sealed resin enclosure occupies only about 4 in³ (65.5 cm³)

Robust integral mounting plate on either bottom or side of enclosure accepts two M4 screws

Inert gas filled contact chamber

Flying leads for coil connections

Load terminals threaded for M5 bolts (not included)

Performance Data

Physical Data

Contact Arrangement, Main Contacts — SPST-NO-DM (1 Form X) Dimensions — See drawings on next page

Weight — 6.7 oz (190g)

Contact Data

Contact Arrangement, Main Contacts — SPST-NO-DM (1 Form X) Voltage Rating, Main Contacts Switching (Max) — 900VDC

Current Rating, Main Contacts Switching —

Continuous 1 — 100A Short Term, 3 Minutes 2 — 200A

Hot Switching Performance (Polarity Sensitive) —

50A make/break @ +400Vdc — 50,000 cycles

100A make/break @ +400Vdc — 6,000 cycles

100A make/break @ -400Vdc — 1,000 cycles 200A make/break @ +400Vdc — 500

cycles 1,000A break only @ +400Vdc — 250

cycles

600A make only — 25 cycles Maximum Short Circuit Current

(1/2 cycle, 60 Hz) — 1,250A (through closed contacts)

Dielectric Withstand Voltage 3 — Between Open Contacts — 5,600Vrms/8,000Vdc Contacts to Coil — 2,000Vrms/4,000Vdc

Insulation Resistance, Terminal to Terminal / Terminals to Coil — When New — 100 meaohms, min. @

500Vdc At End of Life — 50 megohms, min. @ 500Vdc

Mechanical Life — 1 million cycles

Operate & Release Time Operate Time Max. — 25ms Operate Bounce Max. — 5ms Release Time — 10ms

Environmental Data

Shock, 11ms 1/2 sine (operating) — 20G peak Sine Vibration, 20G peak — 55-2,000 Hz.

Operating Temperature Range — -40°C to +85°C

Noise Emission (at 100 mm distance) — 70dB(a)

Notes

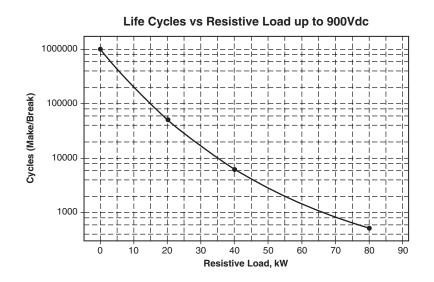
- 1 8.4 mm² conductor. Current rating depends upon conductor size. Keep terminals below 175°C max continuous.
- ² 3 minutes at +40°C ambient with 8.4 mm² (#8 AWG) conductor.
- ³ 2,000Vrms minimum under all conditions, until end of life.

KILOVAC High Voltage DC Contactors

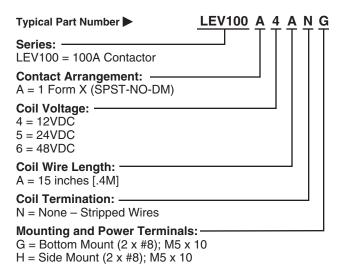


Coil Operating Voltage (Valid Over Temperature Range)					
Nominal Voltage	12Vdc	24Vdc	48Vdc		
Maximum Voltage	16Vdc	28Vdc	52Vdc		
Pick Up Voltage (20°C)	8Vdc	16Vdc	33Vdc		
Drop Out Voltage (20°C)	≤1.2Vdc	≤2.4Vdc	≤4.8Vdc		
Coil Current (Nominal at 20°C, 12vdc)	461mA	250mA	122mA		
Coil Power Nominal @ Vnom, +20°C	5.5W	6.0W	6.0W		
Pickup (Close) Voltage Max.@85°C	9.6Vdc	19.2Vdc	38.4Vdc		
Coil Resistance Nominal @ +20°C ± 5% (ohms)	26	96	392		

KILOVAC LEV100 Series 900 Vdc Contactor (Continued)



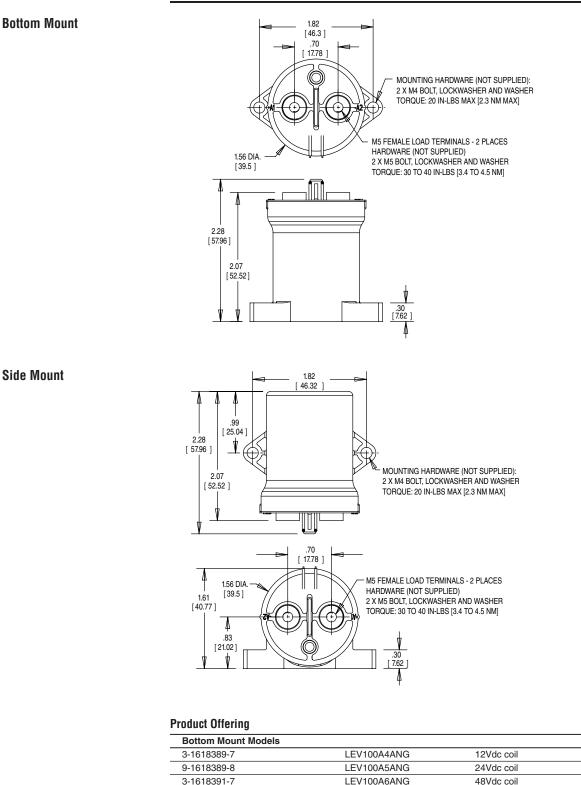
Ordering Information



For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

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KILOVAC LEV100 Series 900 Vdc Contactor (Continued)

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055. Side Mount Models 4-1618391-0

4-1618391-1

4-1618391-2

LEV100A4ANH

LEV100A5ANH

LEV100A6ANH

12Vdc coil

24Vdc coil

48Vdc coil



15" [.4m] leads

15" [.4m] leads 15" [.4m] leads

15" [.4m] leads

15" [.4m] leads

15" [.4m] leads

KILOVAC LEV100H High-Voltage Contactor

Product Facts

- Safe for application in harsh, explosive, and corrosive environments
- No contact oxidation over periods of non-use
- Not position sensitive; available in side and bottom mount configurations
- 8 kV isolation between open contacts permits use for high voltage isolation and carry
- 12, 24, and 48 VDC coils available
- Small 1000 VDC, 150 A contactor

Applications

- Energy Storage/Battery Storage
- Power Distribution
- Alternative Energy
- Hybrid Electric Vehicles (Military and Commercial)
- Test Equipment



Description

The new KILOVAC LEV100H extended performance contactors with auxiliary contacts from TE Connectivity (TE) are designed for harsh environment and load applications. This version of our popular EV and LEV series contactors offers extremely high performance for its small size and low weight. Hermetically sealed, KILOVAC LEV100H contactors are capable of operating in harsh, explosive environments without oxidation or contamination of contacts, even after long periods of non-operation.

Mechanical/Environmental Contact Arrangement —

Main Contacts — SPST-NO (Form X) Auxiliary Contact — SPST-NO (Form A) (Note 1)

Dimensions — See drawings **Weight** — 6.70 oz. (190 g)

Hermetically Sealed Safe for Harsh/Corrosive Environments

Contact Oxidation — None over periods of non-use Shock — 11 ms 1/2 sine (operating, 20 g Peak) Sine Vibration — 20 g peak— 55-2000 Hz Operating Temperature Range— 40°C to +80°C Noise Emission (at 100 mm distance) — 70 dBa

Electrical Data

Mechanical Life — 1,000,000 cycles Voltage Rating — Main Contacts Switching (max.) — 1000 VDC

Continuous (Note 2) 100 A Short Term (3 minutes) (Note 3)— 200 A

Contact Voltage Drop — Main Contacts: 0.05 max. @ rated current Resistive Load Performance (polarity sensitive) —

50 A make/break @ +1000 VDC— 50 cycles 100 A make/break @ +400 VDC— 1000 cycles 200 A make/break @ +400 VDC— 500 cycles 1000 A break only @ +400 VDC— 2 cycles 600 A make only: 10 cycles 50 A @ 400 VDC make only— 25,000 cycles **Maximum Short Circuit Current**

(1/2 cycle, 60 Hz) (through closed contacts) — 1250 A

Dielectric Withstanding Voltage — Between Open Contacts (Note 4) — 5600 Vrms

Contacts to Coil — 2200 Vrms Insulation Resistance @ 500 VDC,

Terminal to Terminal/ Terminals to Coil —

New — 100 M Ω min.

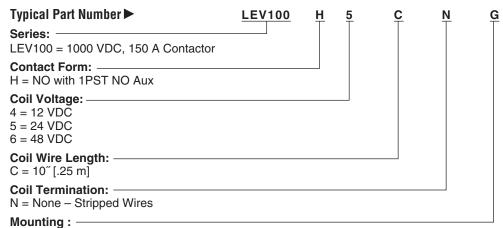
End of Life — 50 $\text{M}\Omega$ min.



KILOVAC LEV100H High-Voltage Contactor (Continued)

Operate and Release Time

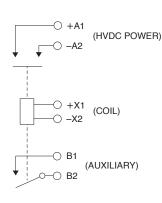
Coil	Voltage, Nominal/Max.	12/16 VDC	24/28 VDC	48/52 VDC
С	oil Resistance (20°C)	26 Ω	96 Ω	392 Ω
Р	ick Up Voltage (20°C)	8 VDC	16 VDC	33 VDC
D	ropout Voltage (20°C)	≤1.2 VDC	≤2.4 VDC	≤4.8 VDC
Coil Cur	rent (Nom. at 20°C, 12 VDC)	0.46 A	0.25 A	0.12 A
Coil Po	ower (Nom. at Vnom, 20°C)	5.5	6.0	6.0
	Operate Time (Max.)		25 ms	
Main Contacts:	Operate Bounce (Max.)		6 ms	
Contacts.	Release Time		10 ms	



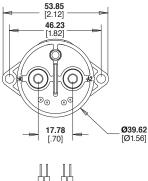
G = Bottom Mount, 2 x #8, M5 x 10 Mains H = Side Mount, 2 x #8, M5 x 10 Mains

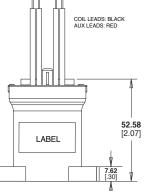
Schematic

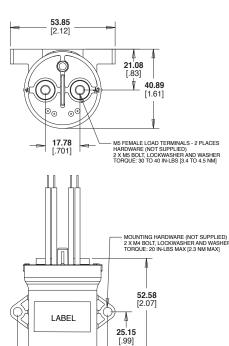
PART drawing



Note: Contactors should be installed so that current flows from A1 (+) to A2 (-)







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KILOVAC LEV200 Series Contactor With 1 Form X Contacts Rated 500+ Amps, 12-900Vdc

Product Facts

- Designed to be the lowest cost sealed contactor in the industry with its current rating (500+A carry, 2000A interrupt at 320Vdc)
- Available with bottom or side mounting — not position sensitive
- Optional auxiliary contact for easy monitoring of power contact position
- Hermetically sealed operates in explosive/ harsh environments with no oxidation or contamination of coils or contacts, including long periods of non-operation
- Typical applications include battery switching and backup, DC voltage power control, circuit protection and safety
- Versatile coil/power connections
- Designed and built in accordance to AIAG QS9000
- RoHS compliant



Coil Data (Valid Over Temperature Range) 4								
Nominal Voltage	12Vdc	24Vdc	48Vdc					
Pickup Voltage (Will Operate)	9.0Vdc	19.0Vdc	38.0Vdc					
Voltage (Max.)	15Vdc	30Vdc	60Vdc					
Dropout Voltage	0.75 - 2.0Vdc	1.0 - 5.0Vdc	2.0 - 7.0Vdc					
Coil Resistance @ 25° (Typ.)	11 ohms	40 ohms	145 ohms					

Ordering Information

```
Series: ·
LEV200 = 500+ Amp, 12-900Vdc Contactor
Contact Form:
A = Normally Open
H = Normally Open with Aux. Contacts. (Option
    "H" requires option "A" in Coil Wire Length
    and option "N" in Coil Terminal Connector.)
Note: Other auxiliary contact forms available.
      Consult factory.
Coil Voltage:
4 = 12Vdc 5 = 24Vdc
                         B = 28Vdc
6 = 48Vdc K = 72Vdc
8 = 96Vdc L = 110Vdc O = 115Vac 9 = 240Vac
Notes: Consult factory for detailed specifications
       and availability of coils not listed in
       "Coil Data" table above. In coil voltage
       codes, 115Vac is designated by the
       letter "O" rather than the numeral "0."
Coil Wire Length:
A = 15.3 \text{ in } (390 \text{ mm})
                         N = None (Requires option
                             "A" in next step.)
Coil Terminal Connector:
N = None, stripped wires
    (Requires option "A" in previous step.)
A = Studs, #10-32 Threaded (Electrical connection
    is made to the tab at the base of the stud.)
Note: Specify option A, stripped wires, for coil voltages
     > 96Vdc
Mounting & Power Terminals:
A = Bottom Mount & Male 10mm x M8 Threaded Terminals
```

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

A = Bottom Mount & Male 10mm x M8 Threaded Termina F = Side Mount & Male 10mm x M8 Threaded Terminals Consult factory regarding other available mountings and power terminals.

Performance Data

Contact Arrangement, Power Contacts — 1 Form X (SPST-NO-DM) Rated Operating Voltage -12 - 900 VDC Continuous (Carry) Current, **Typical** — 500 A @ 65°C, 400 mcm conductors **Consult TE for required conductors** for higher (500+ Å) currents Make/Break Current at Various Voltages 1 — See graph next page Break Current at 320VDC 1 -2,000 A, 1 cycle 3 Contact Resistance, Typ. (@200A) - 0.2 mohms Load Life — See graph next page Mechanical Life — 1 million cycles **Contact Arrangement, Auxiliary** Contacts — 1 Form A (SPST-NO)

Aux. Contact Current, Max. —

2A @ 30VDC / 3A @ 125VAC Aux. Contact Current. Min. —

100mA @ 8V

Aux. Contact Resistance, Max. — 0.417 ohms @ 30VDC / .150 ohms @ 125VAC

Operate Time @ 25°℃ — Close (includes bounce), Typ. — 25 ms Bounce (after close only), Max. — 7 ms Release (includes arcing), Max @ 2000A — 12 ms

Dielectric Withstanding Voltage — 2,200 Vrms @ sea level (leakage <1mA) Insulation Resistance @ 500VDC — 100 megohms ²

Shock, 11ms 1/2 Sine, Peak, Operating — 20 G

Vibration, Sine, 80-2000Hz., Peak — 20 G

Operating Ambient Temperature

-40°C to +85°C

Weight, Typical — 1.3 lb. (.60 kg)

Notes:

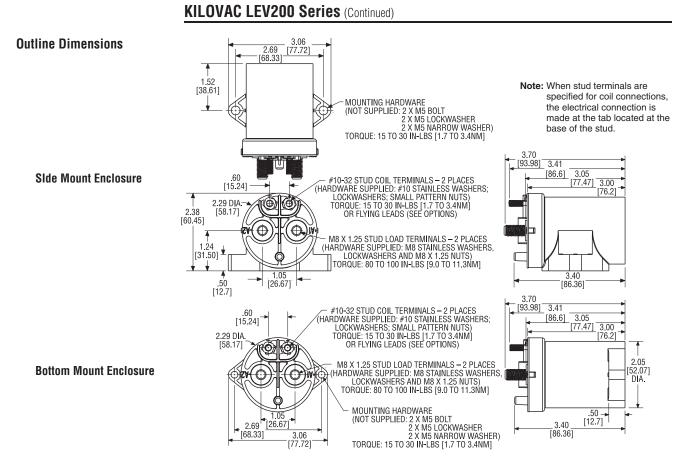
¹ Main power contacts

- ² 50 at end of life
- ³ Does not meet dielectric & IR after test, 1700 amp for unit with Aux. Contacts
- 4 Contacts will operate with $0.8V_{nom}$ $< V_{coil} < 1.1V_{nom}$ over temperature

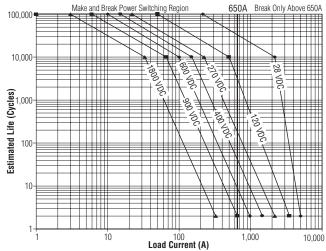
Invalid

Combinations/Reason LEV200H-NA_ No auxiliary function with coil studs LEV200_ONA_ No coil studs with rectifier circuit LEV200_9NA_ No coil studs with rectifier circuit LEV200_0_F No side mont with rectifier circuit LEV200_9_F No side mount with rectifier circuit

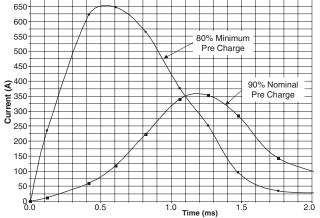




Estimated Make & Break Power Switching Ratings



LEV200 Capacitive Make Test Curves for Pre-Charged Motor Controller



NOTES:

1) For resistive loads with 300µH maximum inductance. Consult factory for inductive loads 2) Estimates based on extrapolated data. User is encouraged to confirm performance in application. 3) End of life when dielectric strength between terminals falls below 50 megohms @ 500VDC. 4) The maximum make current is 650A to avoid contact welding.

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



(ILOVAC High Voltage

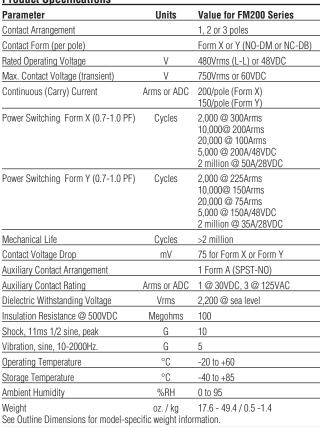
C Contactors

FM200 ("Flatman III") Series Contactor 200 Amps, 480 VAC (50/60 Hz), or 48 Vdc, 1-, 2-, or 3-poles

Product Facts

- Multi-pole configurations
- Normally open, normally closed and mixed contact arrangements
- Optional quick connect tabs for sensing
- Small, lightweight & costeffective – designed to be the smallest, lowest cost contactor in the industry with its current rating
- Standard models available with 12VDC, 24VDC and 115 VAC coils. Consult factory for 240VAC coil models.
- 1 Form A auxiliary contacts

Product Specifications



Available Pole Configurations and Applicable Coil Codes							
No. of NC Poles (across) No. of NO Poles (down)	0	1	2	3			
0		Y Coil D	YY Coil D	YYY Coil D			
1	X Coil A/B/C/E	XY Coil A/B/C/E	YXY Coil D				
2	XX Coil A/B/C/E	XYX Coil A/B/C/E					
3	XXX Coil A/B/C/E						
X = Form X (NO-DM) Y =	Form Y (NC-DB)						

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For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Coil Operating Voltage (valid over temperature range)						
Coil Designator	Units	А	В	С	D	
Nominal Voltage	V	12 (DC)	24 (DC)	115 (AC)	24 (DC)	
Voltage Range 26.4	V	9.6-13.2	19.2-26.4	92-126.5	19.2-	
Hold Voltage	V	≥0.5V _{nom}	≥0.5V _{nom}	≥0.5V _{nom}	≥0.5V _{nom}	
Dropout Voltage	V	≤0.1V _{nom}	≤0.1V _{nom}	≤0.1V _{nom}	≤0.2V _{nom}	

Coil Designator	Units	А	B*	C*	D*
Resistance ±10%	Ohms	X = 36 XX = 18 XXX = 12 XY = 13.2 XYX = 9.6		X = 36 XX = 18 XXX = 12 XY = 13.2 XYX = 9.6	Y = 20.8 YY = 10.4 YYY = 6.9 YXY = 8.1

*Coil resistance not measurable at terminals due to converter/economizer circuit.

Coil Current/Power Data for Pole Configurations (@25°C, V _{coil} =1.1V _{nom})						
Coil Designator	А	B**				
Current/Power	X = 0.37 ADC / 4.84W XX = 0.73ADC / 9.68W XXX = 1.1ADC / 14.5W XY = 1.0ADC / 13.2W XYX = 1.38ADC / 18.2W XYX = 1.31ADC / 18.2W).65ADC / 7.6W).97ADC / 11.3W .98ADC / 12.7W			
Coil Designator	С	D***		Pick-Up I / Duration		
Current/Power	X = 0.067 Arms / 6.8VA XX = 0.115Arms / 11.6VA XXX = 0.146Arms / 14.8VA XY = 0.074Arms / 7.5VA XYX = 0.161Arms / 16.3VA	Y = 0.13ADC / 3.4W YY = 0.23ADC / 6.1W		V 3.0ADC / 75ms		

Average coil current. *Economized.

Operate/Release Time (25°C, $0.8V_{nom} \le V < V_{nom}$) Typ.						
Coil Designator	Units	А	B****	C****	D****	
Operate Time	ms	25-50	30-50	50-150	20-30	
Release Time	ms	10-20	70-80	75-100	75-100	
Bounce Time	ms	2-5	2-5	2-5	2-5	

****Includes internal coil suppression.

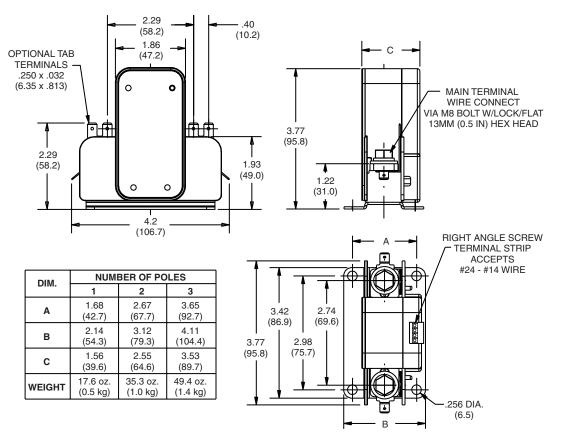


FM200 "Flatman III" Series Contactor (Continued)

Part Numbering System

Typical Part Number	FM200	A	в	хүх
Series: FM200 = Multipole, 200 Amp, 480VAC/48VDC Contactor	-			
Control Voltage: A = 12VDC Coil, No Suppression B = 24VDC Converter, with Suppression C = 115VAC Converter, with Suppression D = 24VDC Electronic Chopper, with Suppression E = 240VAC Converter, with Suppression - Consult Factory for Availability and Specifications		-		
Optional Termination: A = Optional Quick Connect Tabs B = No Optional Terminals			-	
Pole Configuration (All models have a 1 Form A (SPST-NO) auxiliary switch): X = 1 Form X (SPST-NO-DM), Available with control voltage codes A, B, C and E XX = 2 Form X (2PST-NO-DM), Available with control voltage codes A, B, C and E XXX = 3 Form X (3PST-NO-DM), Available with control voltage codes A, B, C and E YY = 1 Form Y (SPST-NC-DB), Available only with control voltage code D YY = 2 Form Y (3PST-NC-DB), Available only with control voltage code D YYY = 3 Form Y (3PST-NC-DB), Available only with control voltage code D YYY = 3 Form Y (3PST-NC-DB), Available only with control voltage code D XYY = 1 Form X (SPST-NC-DB), Available only with control voltage code D XYY = 1 Form X (SPST-NO-DM) + 1 Form Y (SPST-NC-DB), Available with control voltage codes A, B, C and E XYX = 1 Form X (SPST-NO-DM) + 1 Form Y (SPST-NC-DB) + 1 Form X (SPST-NO-DM), Available with control voltage v		C and E		-

Outline Dimensions



For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

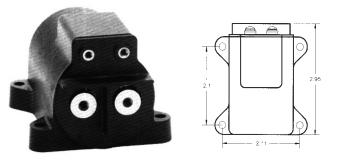


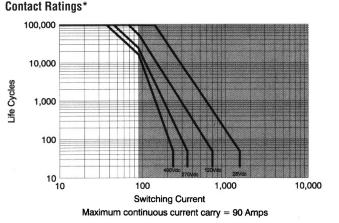
KILOVAC High Voltage AC Contactors

AP90X-05 - 90 Amps SPUD Contactor

Product Facts

- 90 A carry, 350 A overload
 @ 270 Vdc
- Same size and weight as AP50X
- Versatile power, voltage, and current operating range
- Ideal for circuit protection and control
- Bi-directional switching
- Fast operate and release time
- Low power consumption
- Vacuum-sealed contacts; can operate in harsh environments
- Space-rated version built in accordance with customers SCD
- Meets many requirements of MIL-PRF-32085





*Based on data extrapolated from qualification at 270 Vdc with resistive load. Since each application is unique, user is encouraged to verify rating in actual application.

Product Specifications Contact Arrangement — SPST-NO Contact Form — X Rated Resistive Load @ 270 Vdc — 90 A Continuous Current Carry, Max. — 65 A Overload @ 270 Vdc — 350 A

Contact Resistance, Max. — 2 mohm

Dielectric at Sea Level — Coil to Power Terminals — 1,800 Vrms All Other Points — 2,000 Vrms

Shock, 11ms, 1/2 Sine (Peak) — 30 g Vibration, Sinusoidal (55-2000 Hz, Peak) — 20 g Operating Ambient Temperature Range — -55°C to +90°C Load Life @ 270 Vdc, Min. —

25,000 cycles

Operate Time, Excluding Bounce, Max. — 35 ms Release Time, Max. — 10 ms Bounce Time, Max. — 8 ms Insulation Resistance @ 500 Vdc, Min. — Initial — 100 mohm End of Life — 50 mohm

Weight, Nominal — 454 gram (16 oz.)

Coil Data

Volts, Nominal	12	28	120
Pickup, Max.	9.9 Vdc	23 Vdc	99 Vdc
Dropout, Min.	.4 Vdc	1.0 Vdc	4.0 Vdc
Coil Resistance (±10%)	19 Ω	103 Ω	1890 Ω
Energy, Magnetic, Max.	.05 J	.05 J	.05 J

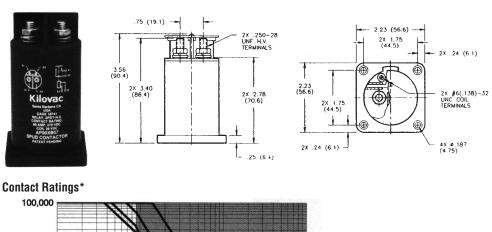
Coil resistance rated at 25°C

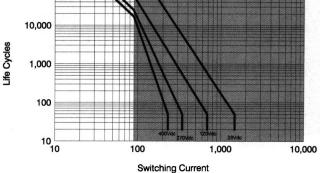


AP90X - 90 Amps SPUD Contactor

Product Facts

- 90 A carry, 350 A overload
 @ 270 Vdc
- Same size and weight as AP50X
- Versatile power, voltage, and current operating range
- Ideal for circuit protection and control
- Bi-directional switching
- Fast operate and release time
- Low power consumption
- Vacuum-sealed contacts; can operate in harsh environments
- Space-rated version built in accordance with customers SCD
- Meets many requirements of MIL-PRF-32085





Maximum continuous current carry = 90 Amps

*Based on data extrapolated from qualification at 270 Vdc with resistive load. Since each application is unique, user is encouraged to verify rating in actual application.

Product Specifications

Contact Arrangement — SPST-NO Contact Form — X Rated Resistive Load @ 270 Vdc — 90 A Continuous Current Carry, Max. — 90 A Overload @ 270 Vdc — 350 A Contact Resistance, Max. —

All Other Points — 2,000 Vrms Shock, 11ms, 1/2 Sine (Peak) — 30 g Vibration, Sinusoidal (55-2000 Hz, Peak) — 20 g Operating Ambient Temperature Range — -55°C to +85°C Load Life @ 270 Vdc, Min. — 25,000 cycles

Dielectric at Sea Level —

Coil to Power Terminals — 1,800 Vrms

Operate Time, Excluding Bounce, Max. — 27 ms Release Time, Max. — 10 ms Bounce Time, Max. — 8 ms Insulation Resistance @ 500 Vdc, Min. — Initial — 100 mohm End of Life — 50 mohm Weight, Nominal — 454 gram (16 oz.)

Coil Data

Volts, Nominal	12	28	120
Pickup, Max.	9.9 Vdc	23 Vdc	99 Vdc
Dropout, Min.	.4 Vdc	1.0 Vdc	4.0 Vdc
Coil Resistance (±10%)	19 Ω	103 Ω	1890 Ω
Energy, Magnetic, Max.	.05 J	.05 J	.05 J

2 mohm

Coil resistance rated at 25°C

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Ordering Information

Sample Part Number 🕨	<u>AP90 X B 5 7</u>
Series:	
Contact Form: — X = SPST-NO Double Make	
Coil Voltage: A = 12 Vdc, Stud Terminals B = 28 Vdc, Stud Terminals C = 120 Vdc, Stud Terminals	
Power Terminals: 5 = Stud Terminals	

Mounting: 7 = Panel Mount

KILOVAC 270+ Vdc Traditional Contactors



AP150X (Form X, Electrically Held)

CZONKA Contactor

Product Facts

- 150 A carry, 500 A overload @ 270 Vdc
- Suitable for circuit protection, control, and battery switching
- Versatile power, voltage, and current operating range
- Bi-directional switching
- Electrically held and latching coil versions
- Fast operate and release time
- Low power consumption
- Vacuum-sealed contacts; can operate in harsh environments
- Space-rated version built in accordance with customers SCD
- Meets many requirements of MIL-PRF-32085



Product Specifications

Rated Resistive Load @ 270 Vdc

Continuous Current Carry, Max.

Overload Make & Break @

Contact Resistance, Max. --

Dielectric at Sea Level —

Vibration, Sinusoidal (55-2000 Hz, Peak) - 20 g **Operating Ambient Temperature** Range — -55°C to +85°C Load Life @ 270 Vdc, Min.

Power Terminals to Terminal —

Power Terminals to All Other Points -

Shock, 11ms, 1/2 Sine (Peak) -

Operate Time (28 Vdc, 25°C) -Close (Includes Bounce), Typ. —

Bounce (After Close Only), Max. ----

Open (Includes Arcing), Max. —

Insulation Resistance @ 500 Vdc.

Min. — Initial/End of Life — 100

270 Vdc - 400/500 A*

Contact Arrangement -

AP150X - SPST-NO

Contact Form

AP150X - X

- 150 A

- 150 A

1 mohm

2.000 Vrms

1,800 Vrms

10,000 cycles

AP150X - 35 ms

AP150X — 8 ms

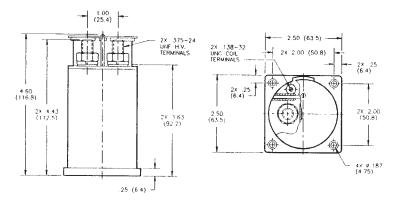
AP150X - 10 ms

mohm/50 mohm

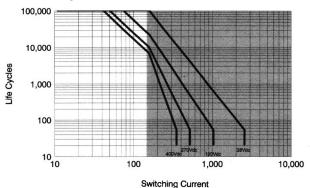
1.66 lb (0.753 kg)

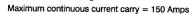
Note:

35 q



Contact Ratings*





*Based on data extrapolated from qualification at 270 Vdc with resistive load. Since each application is unique, user is encouraged to verify rating in actual application.

Coil Data

AP150X	AP150P
28 Vdc	28 Vdc
23 Vdc	20 Vdc
1.0 Vdc	20 Vdc
52 Ω	13 Ω**
Continuous	100 ms to Toggle
0.10 J	0.10 J
2.5 x nom.	500W/ms TVS
	28 Vdc 23 Vdc 1.0 Vdc 52 Ω Continuous 0.10 J

*12, 120 Vdc, or other special coil voltages available upon request. **2 coils are used, both are high common. Switch coil power from low side. High side coil power switch is a special order

Ordering Information

Sample Part Number

Series: -

Contact Form:

X = SPST-NO Electrically Held

Coil Voltage:

*500 = at beginning of life which is 0 A = 12 Vdc, Stud Terminals, .138-32 to 5,000 cycles, 400 = at end of life which is 5,000 to 10,000 cycles.

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

B = 28 Vdc, Stud Terminals, .138-32

C = 120 Vdc, Stud Terminals, .138-32 Power Terminals: -

5 = Stud Terminals, .375-24

Mounting:

7 = Panel Mount

AP150 X B 5

7

Product Specifications

AP265P

Bi-directional

- 265 A

- 265 A

Max.

0.3 mohm

1.000 Vrms

1,000 Vrms

25 g

Contact Arrangement Mains —

AP265X — Form X — SPST-NO Form A — 2 x SPST-NO

Rated Resistive Load @ 270 Vdc

Continuous Current Carry, Max.

Overload Current @ 270 Vdc.

Contact Resistance, Max. —

Power Terminals to All Other Points -

Shock, 11ms, 1/2 Sine (Peak) -

Load Life @ 270 Vdc, Min. —

Operate Time (28 Vdc, 25°C) —

Close (Includes Bounce), Typ. —

Bounce (After Close Only), Max.

Open (Includes Arcing), Max. —

Insulation Resistance @ 500 Vdc,

Initial/End of Life — 100 mohm/50 mohm

Make and Break - 600 A

Dielectric at Sea Level

Vibration, Sinusoidal (55-2000 Hz, Peak) — 10 g Operating Ambient Temperature Range — -55° C to $+85^{\circ}$ C

See graph above

AP265X — 20 ms AP265P — 10 ms

Weight, Nominal -

1.7 lb (0.77 kg)

— 5 ms

15 ms

Min. -

(< 1 mA leakage) — Power Terminals to Terminal —

Break Only - 1000 A

Form X — SPST

Form A — 2 x SPST Polarity (Carry and Switching) –

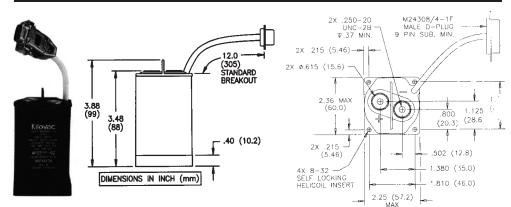
CZONKA II Contactor

Product Facts

- 265 A carry, 1000 A overload @ 270 Vdc
- Bi-directional power switching
- Auxiliary Contacts
- Electrically held and latching coil versions
- Built-in coil drivers for electrically held (5W hold) and latching (coil pulser)
- Coil divers EMC qualified to most of the requirements of MIL-STD-461D
- Versatile power, voltage, and current operating range
- Excellent for safety disconnect and transfer switch applications
- Designed for main generator loads
- Suitable for circuit protection and control
- Remote Power Controller version with overload protection available contact factory for more information
- Hermetically-sealed contacts; can operate in harsh environments
- Space-rated version built in accordance with customers SCD
- Meets many requirements of MIL-PRF-32085

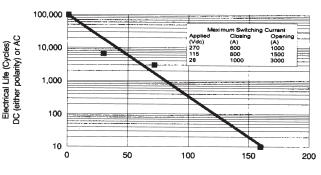
For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

AP265 (Form X, Electrically Held) & AP265P (Form P, Latching) 265 Amps



Electrical Life Cycles vs Power Switching

(Data from 270 Vdc testing @ 265A, 95% Weibull Reliability)



Power Switching (kW) Make and Break Resistive Load

Coil Data

	AP265X	AP265P
Type Driver	"PWM" Econ.	Pulser
Voltage, Nominal	28 Vdc	28 Vdc
Pickup (Close), Max.	20 Vdc	12 Vdc
Dropout (Open), Max.	11 Vdc	12 Vdc
Current @ 28 V, 25°C		
Inrush	1.8 A	2.6 A
Holding (Standby)	0.20 A	<0.05 A
Inrush Time, Max.	100 ms	100 ms

Ordering Information

Sample Part Number 🕨	<u>AP265 X E 9 7</u>
Series: ———	
Contact Form: X = SPST-NO, Electrically Held P = SPST, Latching	
Coil Voltage: — E = 28 Vdc	
Power Terminals: 9 = Female Threads, .250-20	
Mounting:	

7 = Panel Mount, Helcoil Locking





AP350X "BUBBA" Contactor 500 Amps

Product Facts

- 500 A carry, 1200 A make, 3000 A break @ 270 Vdc
- Bi-directional power switching
- Auxiliary Contacts
- Built-in coil power economizing — 6 W holding
- Versatile power, voltage, and current operating range
- Excellent for safety disconnect and transfer switch applications
- Suited for circuit protection control
- Hermetically-sealed contacts; can operate in harsh environments
- Designed for main generator loads
- Space-rated version built in accordance with customers SCD
- Meets many requirements of MIL-PRF-32085

Coil Data

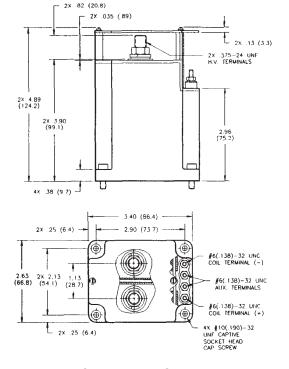
	AP350X
Type Driver	"PWM" Econ.
Voltage, Nominal	28 Vdc
Pickup (Close), Max.	20 Vdc
Dropout (Open), Max	 11 Vdc
Current @ 28 V, 25°C)
Inrush	2.1 A
Holding (Standby)	0.21 A
Inrush Time, Max.	200 ms

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

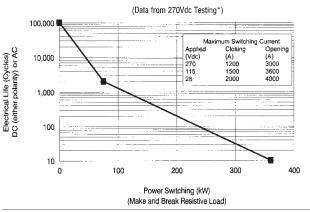


Product Specifications

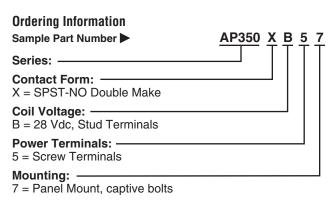
Contact Arrangement with Auxiliary Contact (28 Vdc, 0.1 A) -Form X — SPST-NO Form A - SPST-NO Rated Resistive Load @ 270 Vdc, 85°C — 350 A Continuous Current Carry, Max., 25°C — 500 A Overload Current @ 270 Vdc, Max. Make (Closed Into) - 1200 A Break (Open) — 3000 A Contact Resistance, Max. — 0.2 mohm **Dielectric at Sea Level** (< 1mA leakage) Open Power Terminal to Terminal -2,000 Vrms Closed Power Terminals to All Other Points - 2,000 Vrms Shock, 11ms, 1/2 Sine (Peak) -25 a Vibration, Sinusoidal (55-2000 Hz, Peak) - 10 g **Operating Ambient Temperature Range** — -55°C to +85°C Load Life @ 270 Vdc, Min. — See graph above Operate Time @ 25°C -Close (Includes Bounce), Typ. — 35 ms Bounce (Occurs When Closing), Max. — 5 ms Open (Includes Arcing), Max. — 20 ms Insulation Resistance @ 500 Vdc, Min. Initial/End of Life — 100 mohm/50 mohm Weight, Nominal -3.35 lb (1.52 kg)



Electrical Life Cycles vs Power Switching



*Failure mode: Dielectric withstand voltage test @ 2000 Vdc, power terminal to terminal, leakage exceeds 1.0 A. Current Carry: 500 A @ 25°C. Derate 2.5 A/°C to 350 A @ 85°C for still air, no heat sink, AWG# 00 conductor.



Refer to EV500 Sales Drawing for complete specifications.

EV250-1A & 1B 400 Amps CZONKA-II EVX Make & Break Load Switching

Product Facts

- Hydrogen dielectric for power switching high current loads
- 400 A carry, 2,500 A interrupt @ 320 Vdc
- Suited for circuit protection, control, battery switching, and main power safety disconnect
- Versatile power, voltage, and current operating range: 28-1800 Vdc tested
- Low-cost compact version for volume production applications. Requires external coil economizer (PWM or lower hold voltage)
- "Hammer effect" mechanism breaks light contact welds
- "Super-sealed" environment chamber uniquely protects ALL moving parts
- Can operate in harsh environments
- Moving contact rotates to provide fresh contact surface for low contact resistance and low power consumption
- Sealed control connector. Mating connector with flying leads Part Number 2005 available, see page 7-95
- Logic control enabled by external economizer Part Number 9913
- High temperature (135°C) model with 10 inch flying leads available (-4A — Call TE for sales drawing)
- Bi-directional power switching
- Fast operate and release time

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



Product Specifications

400 A; 6.5 Minutes — 500 A

Break Current @ 320 Vdc —

Contact Resistance, Max. -

Contact Resistance, Typ. --

(Leakage < 1mA) - 2,200 Vrms

Shock, 11ms, 1/2 Sine (Peak),

Operating Ambient Temperature

Load Life — See chart on next page Operate Time, @ 25°C —

Close (Includes Bounce), Typ. —

Bounce (After Close Only), Max.

Open (Includes Arcing), Max. —

Insulation Resistance @ 500 Vdc,

(80-2000 Hz, Peak) - 20 g

Range — -40°C to +85°C

0.0001 - 0.0002 ohm

Operating — 30 g **Vibration, Sinusoidal**

Dielectric at Sea Level

Contact Form — X

2,500 A

30 ms

15 ms

– 5 ms

Min. — 100 mohm

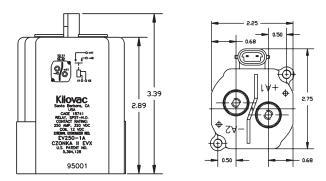
1.54 lb (0.7 kg)

Weight, Nominal —

0.0003 ohm

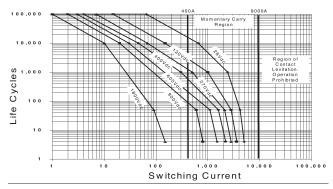
Contact Arrangement — SPST-NO

Continuous Current Carry, Max. —



Note: Dimensions in inches. Multiply values by 25.4 for dimensions in mm.

Contact Ratings*



*For circuit conditions and actual data refer to the EV250 hot switch study. Since each application is unique, user is encouraged to verify rating in actual application.

Coil Data***

	EV250-1A	EV250-1B
Voltage, Nominal*	12 Vdc	24 Vdc
Pickup (Close), Max.	8.3 Vdc	16.6 Vdc
Continuous Hold, Max./Min.**	5.1/3.8 Vdc	10.2/7.6 Vdc
Dropout (Open), Min.	0.88 - 3.3 Vdc	2.4 - 6.6 Vdc
Coil Resistance @ 25°C, ±10%	3 Ω	12 Ω
Coil Energy, Max.	0.2 J	0.2 J
Coil Clamping	3 x nom.	3 x nom.

*Do not apply continuously. Requires external coil economizer. Other special coil voltages available upon request.

**At maximum continuous current and maximum ambient temperature. Hold voltage must be maintained within the limits specified to keep contacts closed and to prevent coil overheating.

***Do not use a free wheeling diode or capacitor across the coil.

Ordering Information

Sample Part Number

EV250-1

- Coil Voltage:
- A = 12 Vdc, Nominal

Series:

B = 24 Vdc, Nominal

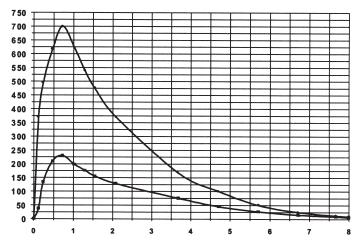
For detailed specifications and recommendations, refer to the EV250-1A & B sales drawings.



Α

EV250-1A & 1B 400 Amps CZONKA-II EVX Make & Break Load Switching (Continued)

Current vs Time



CONTACTS CLOSED INTO 70% AND 90% CAPACITOR PRE CHARGE

Life Ratings and Qualification Test Plan

	Normal Operations		Abnormal Operations	
Test #	1	2	3	4
Current	Reference G	raph and	-250 A	2500 A
Voltage	Test Circuit Diag	ıram (Sht. 8)	320 V	320 V
Load Type	Capacitive	Capacitive	Resistive	Resistive
% Pre Charge	90%	70%	NA	N/A
Switch Mode	Make Only	Make Only	Make/Break	Break Only
Sequence				
1	10K cycles	10 cycles	2	2
2	10K	10	2	_
3	10K	10	2	_
4	10K	10	2	2
5	10K	10	2	
Etc.		Continue Cyc	ling to Relay Failure	

The testing objective is to verify proper relay function for a given number of consecutive and cumulative cycles under both normal and abnormal conditions in a variety of load switching applications. The life rating of 40K cycles minimum was calculated with 95% Weibull reliability.

Electrical Data (Over Temperature Range — Max. Terminal Temp. = 200°C) Make/Break Life for Capacitive & Resistive Loads at 320 Vdc 1.2 — @ 90% Capacitive Pre-Charge — 50,000 cycles @ 70% Capacitive Pre-Charge — 50 cycles @ -250 A (2 Consecutive, Reverse

Polarity) ¹ — 10 cycles @ 3300 A (Break only, 2 Consecutive) ¹ — 4 cycles

Mechanical Life — 100,000 cycles

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Notes:

- $\begin{array}{l} 1 \mbox{ Resistive load includes inductance} \\ \mbox{$L=25$ μH. Load @ 2500 A tested} \\ \mbox{$@200$ μH.} \\ 2 \mbox{ Conductor: } 2 \mbox{ each of copper} \\ 54 \mbox{ mm}^2 \mbox{ (AWG 0) required for} \\ > 250 \mbox{ A carry. } 1 \mbox{ Copper} \mbox{ (AWG 0)} \\ \end{array}$
- conductor recommended for ≤ 250 A





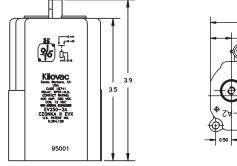
Product Facts

- Hydrogen dielectric for power switching high current loads
- 400 A carry, 2,500 A interrupt @ 320 Vdc
- Suited for circuit protection, control, battery switching, and main power safety disconnect
- Versatile power, voltage, and current operating range: 28-1800 Vdc tested
- Internal coil economizer provides:
 - 4W typical hold power independent of temperature & voltage range
 - EMI spectrum tested and approved
 - Built-in coil suppression
- "Hammer effect" mechanism breaks light contact welds
- Hermetically "Super-sealed" environment chamber uniquely protects ALL moving parts
- Can operate in harsh environments
- Moving contact rotates to provide fresh contact surface for low contact resistance and low power consumption
- Sealed control connector. Mating connector with flying leads Part Number 2005 available
- Special versions available:
 - Economical (-8A/B) for light duty power switching (without arc blowout magnets)
 - 10 inch flying leads model (-7A)

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



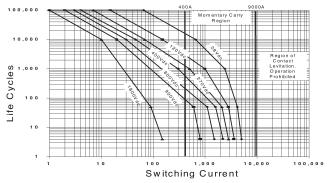
Product Specifications Contact Arrangement — SPST-NO Contact Form - X Continuous Current Carry, Max. — 400 A; 6.5 Minutes — 500 A Break Current @ 320 Vdc -2 500 A Contact Resistance, Max. -0.0003 ohm Contact Resistance, Typ. -0.0001 - 0.0002 ohm **Dielectric at Sea Level** (Leakage < 1mA) - 2,200 Vrms Shock, 11ms, 1/2 Sine (Peak), **Operating** — 30 g Vibration, Sinusoidal (80-2000 Hz. Peak) - 20 a **Operating Ambient Temperature** Range — -40°C to +85°C Load Life — See chart on next page Operate Time, @ 25°C Close (Includes Bounce), Typ. — 18 ms Bounce (After Close Only), Max. — 5 ms Release Time (Includes Arcing), Max. — 15 ms Insulation Resistance @ 500 Vdc, Min. — 100 mohm Weight, Nominal — 1.76 lb (0.8 kg)



EV250-2A & 2B 400 Amps CZONKA II EVX Make & Break Load Switching

Note: Dimensions in inches. Multiply values by 25.4 for dimensions in mm.

Contact Ratings*



*For circuit conditions and actual data refer to the EV250 hot switch study. Since each application is unique, user is encouraged to verify rating in actual application.

Coil Data**

	EV250-2A	EV250-2B
Voltage, Nominal*	12 Vdc	24 Vdc
Pickup (Close), Max.	9 Vdc	18 Vdc
Hold, Min.	7 Vdc	14 Vdc
Dropout (Open), Min.	5 Vdc	10 Vdc
Current (@ VsNom / 25°C)		
Inrush	2.8 A	1.8 A
Holding, Standby	0.34 A	0.11 A
Inrush Time, Max.	200 ms	200 ms

*Other special coil voltages available upon request.

**Do not use a free wheeling diode or capacitor across the coil. Built in suppression limits back EMF to zero volts.

Ordering Information

Sample Part Number 🕨

Series: —

- Model:
- 2 = With Blowout Magnets
- 8 = Without Blowout Magnets
- 7 = 10" Flying Leads (12 V, with Magnets Only)

Coil Voltage: -

- A = 12 Vdc, Nominal
- B = 24 Vdc, Nominal

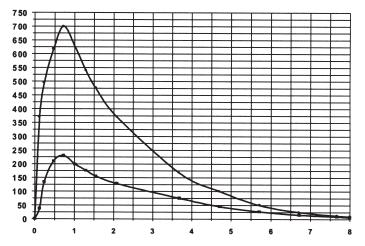
For detailed specifications and recommendations, refer to the EV250-2A & B or 7A sales drawings.



EV250

-2

EV250-2A & 2B 400 Amps CZONKA II EVX Make & Break Load Switching (Continued)



CONTACTS CLOSED INTO 70% AND 90% CAPACITOR PRE CHARGE

Life Ratings and Qualification Test Plan

	Normal Operations		Abnormal Operations	
Test #	1	2	3	4
Current	Reference G	raph and	-250 A	2500 A
Voltage	Test Circuit Diag	ram (Sht. 8)	320 V	320 V
Load Type	Capacitive	Capacitive	Resistive	Resistive
% Pre Charge	90%	70%	NA	N/A
Switch Mode	Make Only	Make Only	Make/Break	Break Only
Sequence				
1	10K cycles	10 cycles	2	2
2	10K	10	2	_
3	10K	10	2	
4	10K	10	2	2
5	10K	10	2	
Etc.	Continue Cycling to Relay Failure			

The testing objective is to verify proper relay function for a given number of consecutive and cumulative cycles under both normal and abnormal conditions in a variety of load switching applications. The life rating of 40K cycles minimum was calculated with 95% Weibull reliability.

Electrical Data (Over Temperature Range — Max. Terminal Temp. = 200°C) Make/Break Life for Capacitive & Resistive Loads at 320 Vdc 1.2 — @ 90% Capacitive Pre-Charge — 50,000 cycles @ 70% Capacitive Pre-Charge — 50 cycles @ -250 A (2 Consecutive, Reverse Polarity) 1 — 10 cycles @ 3300 A (Break only, 2 Consecutive) 1 — 4 cycles Mechanical Life — 100,000 cycles

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Notes:

 $\begin{array}{l} 1 \mbox{ Resistive load includes inductance } \\ L = 25 \mbox{ } \mu \mbox{ Load } @ 2500 \mbox{ A tested } \\ @ 200 \mbox{ } \mu \mbox{ H}. \\ 2 \mbox{ Conductor: } 2 \mbox{ each of copper } \\ 54 \mbox{ } mm^2 \mbox{ (AWG 0) required for } \\ > 250 \mbox{ A carry. } 1 \mbox{ Copper } \mbox{ (AWG 0) } \\ \mbox{ conductor recommended for } \\ \end{array}$

≤ 250 A





Product Specifications

Contact Arrangement with

85°C (Continuous/10 sec) -

Rated Resistive Load @ 270 Vdc,

Continuous Current Carry, Max.,

Overload Current @ 320 Vdc, Max. ----Make (Closed Into) - 1,000 A

Auxiliary Contacts

Form X — SPST-NO Form A — SPST-NO

600 A/1,600 A

0.0002 ohm

2,000 Vrms

Range -

40 ms

— 5 ms

Min. — 100 mohm

3.38 lb (1.53 kg)

Notes:

Weight, Nominal -

25°C 1 - 750 A

Break (Open) — 3,300 Å

Dielectric at Sea Level

(Leakage < 1mA)

Points - 2,000 Vrms

Operating — 30 g

Peak) — EV500-5 — 5 g EV500-4 — 10 g

Load Life (Mechanical/

Operate Time @ 25°C -Close (Includes Bounce), Typ. —

Electrical)² — See next page

Contact Resistance, Max. —

Open Power Terminal to Terminal —

Closed Power Terminals to All Other

Shock, 11ms, 1/2 Sine (Peak),

Vibration, Sinusoidal (80-2000 Hz,

Operating Ambient Temperature

-40°C to +85°C

Bounce (After Close Only), Max.

Release Time (Includes Arcing), Max. at 2500 A - 20 ms

Insulation Resistance @ 500 Vdc,

1. Current Carry: 750 A @ 25°C

Derate 2.5 A/°C to 600 A @

85°C for still air, no heat sink

Reference National Electric Code

for specific conductor size recom-

mendation versus current. For >

600 A carry, call TE and request

the "EV500 Current Carry study"

300 ms

2. See EV500 sales drawing for

for additional data.

Product Facts

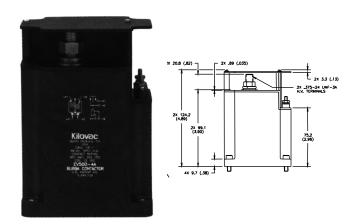
- Very high power sealed contactor
- Hydrogen dielectric for power switching high current loads
- Excellent for safety disconnect and transfer switch applications
- Suited for circuit protection control
- Hermetically "Super-sealed" environment uniquely protects contacts and all moving parts; can operate in harsh environments
- 600-1000 A continuous carry, dependent on temperature and conductors used
- 3,300 A interrupt, 1,000 A make, @ 320 Vdc
- 12 and 24 volt coil control options. Call TE for custom options
- 360 kW power switch capable
- 200°C hot power terminals capable
- Bi-directional power switching
- Auxiliary contacts optional
- Built-in dual power coil economizer, 8W holding typical
- Versatile power, voltage, and current operating range: 28-1800 Vdc*

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Coil Data

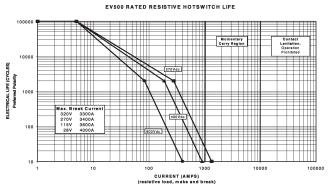
complete specifications, including normal capacitive pre-charge make, plus abnormal make and break ratings. 12 V 24 V Type Driver 2 Coil Electronic Volts, Nominal* 12 Vdc 24 Vdc Pickup (Close), Max. 9.9 Vdc 19.7 Vdc Hold, Min 9 Vdc 18 Vdc 2 Vdc 4 Vdc Dropout (Open), Min. Current (@ VsNom / 25°C) Inrush 3.3 A 1.7 A Holding, Standby 0.74 A 0.37 A

300 ms

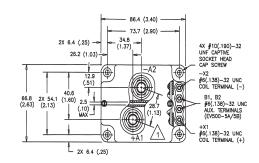


Electrical Life Cycles vs Power Switching

EV500 "BUBBA" Contactor 600 Amps, Make & Break Load Switching



*Failure mode: Dielectric withstand voltage test @ 2000 Vdc, power terminal to terminal, leakage exceeds 1.0 A



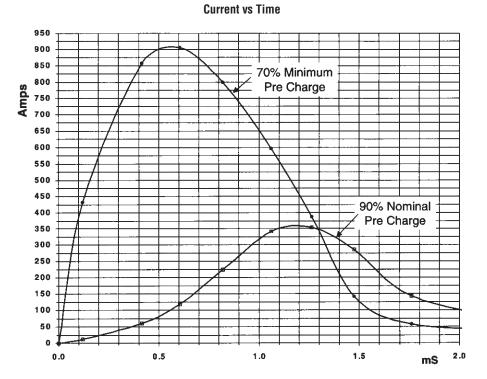
Ordering Information

EV500 Sample Part Number 4 Series: -Auxiliary Contacts: 4 = Without 5 = WithCoil Voltage: · A = 12 VdcB = 24 Vdc

Refer to EV500 Sales Drawing for complete specifications.



Inrush Time, Max



EV500 "BUBBA" Contactor 600 Amps, Make & Break Load Switching (Continued)

Life Ratings and Qualification Test Plan

	Normal Operations		Abnormal Operations	
Test #	1	2	3	4
Current	Reference G	raph and	-250 A	3300 A
Voltage	Test Circuit Diag	ram (Sht. 8)	320 V	320 V
Load Type	Capacitive	Capacitive	Resistive	Resistive
% Pre Charge	90%	70%	NA	N/A
Switch Mode	Make Only	Make Only	Make/Break	Break Only
Sequence				
1	10K cycles	10 cycles	2	2
2	10K	10	2	_
3	10K	10	2	—
4	10K	10	2	2
5	10K	10	2	_
Etc.	Continue Cycling to Relay Failure			

The testing objective is to verify proper relay function for a given number of consecutive and cumulative cycles under both normal and abnormal conditions in a variety of load switching applications. The life rating of 40K cycles minimum was calculated with 95% Weibull reliability.

Electrical Data (Over Temperature Range — Max. Terminal Temp. = 200°C) Make/Break Life for Capacitive & Resistive Loads at 320 Vdc 1.2 — @ 90% Capacitive Pre-Charge — 50,000 cycles @ 70% Capacitive Pre-Charge — 50 cycles @ -250 A (2 Consecutive, Reverse Polarity) 1 — 10 cycles @ 3300 A (Break only, 2 Consecutive) 1 — 4 cycles Mechanical Life — 100,000 cycles

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Notes:

1 Resistive load includes inductance $L = 25 \ \mu H.$

2 Testing is limited at this time. Consult TE for official ratings.



Form X — SPST-NO

300 Amps @85°C

50°C — 500 A

Make - 1,300 A

Break - 3.300 A

See chart at right

Load Life, @ 320 Vdc, Min. —

Contact Resistance, Max. —

Power Terminals to Coil and All Other

Shock, 11ms, 1/2 Sine (Peak) -

Operating Ambient Temperature

Operate Time, Including Bounce,

Insulation Resistance @ 500 Vdc,

Release Time, Max. — 20 ms

Bounce Time, Max. — 5 ms

End of Life — 0.0002 ohm

Dielectric at Sea Level -

Points - 1,800 Vrms

Vibration, Sinusoidal

(55-2000 Hz, Peak) - 5 g

Range — -40°C to +85°C

Max., 25°C — 40 ms

Initial — 100 mohm

End of Life — 50 mohm

Weight, Nominal —

3.4 lb (1.52 kg)

30 g

Min.

SPST-NO

PD350X - 500 Amps "BUBBA" Contactor, Make & Break Load Switching

Product Facts

- 500 A carry, 1300 A make overload, 3000 A break overload. @ 320 Vdc
- Hydrogen dielectric for power switching high current loads
- Auxiliary contacts
- Coil power economizing 8 W holding
- Versatile power, voltage, and current operating range
- Excellent for safety disconnect and transfer switch applications
- Suited for circuit protection and control
- Bi-directional power switching
- Hermetically-sealed contacts; can operate in harsh environments
- Fast operate and release time
- Low power consumption

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Contact Rating Notes:

- 1. Maximum continuous current carry = 500A @ 25°C = T_A, derate 5A/°C for higher temp. 2. Maximum interrupt power
- (break only) = 1 MW @ 200mH inductance.

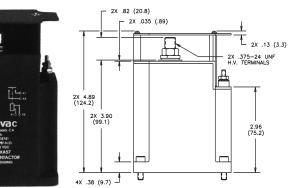
Coil Data

Volts, Nominal	12 V	24 V
Pickup, Max. @ 65°C	9.9 Vdc	19.7 Vdc
Hold, Max. @ 65°C	8.5 Vdc	17 Vdc
Dropout, Min. @ -35°C	1.2 Vdc	2.4 Vdc
Coil Power** 25°C		
During Pickup (300 ms)	43 W	43 W
While Holding	8 W	8 W
Energy, Magnetic, Max.***	.26 J	.26 J

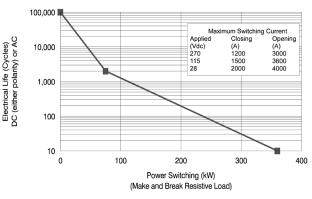
**Two coils are employed for power economizing subsequent to pickup. During pickup both coils operate in parallel drawing 43 Watts momentarily. After pickup, the electronic economizing system leaves only the holding coil on, drawing 8 Watts @ 25°C. Economizing system includes transient voltage suppression.

***Coil energy absorbed internally -4x nominal voltage.

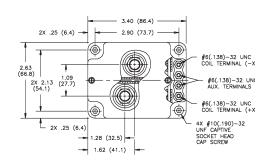




Electrical Life Cycles vs Power Switching



*Failure Mode: Dielectric withstand voltage test @ 2000 Vdc, power terminal to terminal, leakage exceeds 1.0 mA. Current carry: 500 A @ 25°C. Derate 2.5 A/°C to 350 A @ 85°C for still air, no heat sink, AWG# 00 conductor.



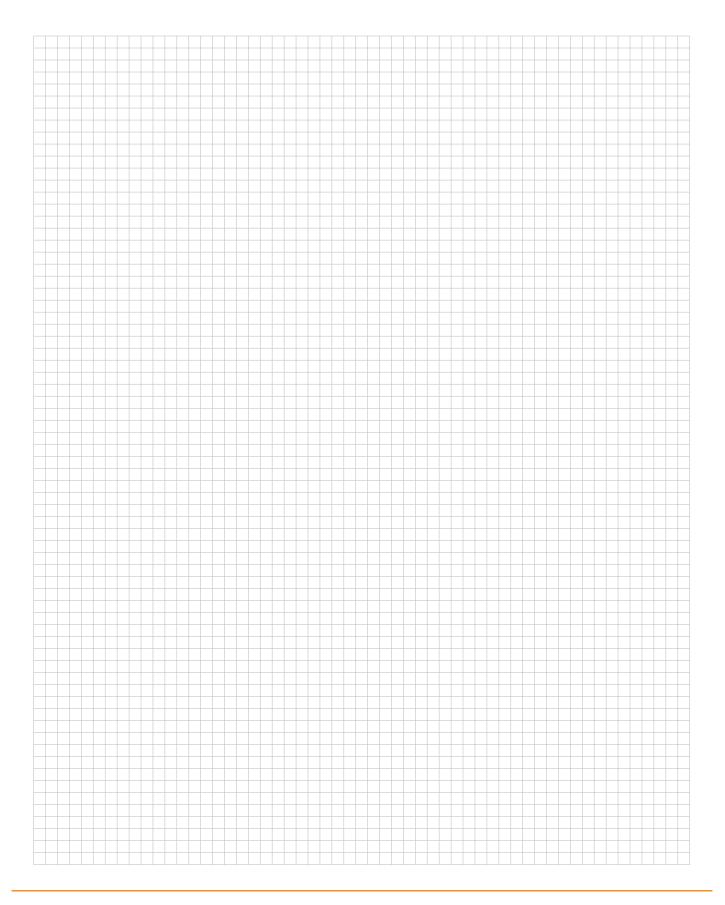
Ordering Information

Sample Part Number 🕨	<u>PD350 X B 5</u>
Series:	
Contact Form: X = SPST-NO, Double Make	
Coil Voltage: A = 12 Vdc, Stud Terminals B = 24 Vdc, Stud Terminals	
Power Terminals: 5 = Stud Terminals	
Mounting:	

7 = Panel Mount, Captive Bolts



7



Contact Voltage Vdc	Isolation Voltage Vdc	Carry Current (Amps DC)	Power Switching	RF Ratings	Contact Form	Part Numbe Series
	2000	5	Yes	No	SPST-NO	AP5A
	2000	5	Yes	No	SPST-NC	AP5B
	2000	5	Yes	No	SPDT	AP5C
	2000	10	Yes	No	SPST-NO	AP10A
	2000	10	Yes	No	SPST-NC	AP10B
270 Vdc	2000	10	Yes	No	SPDT	AP10P
Aerospace	2000	15	Yes	No	SPST-Latch	AP44P
	1800	5	Yes	No	SPST-NO	PD5A
001/1 1 10001/1	1800	5	Yes	No	SPST-NC	PD5B
28 Vdc to 1800 Vdc	1800	10	Yes	No	SPST-NO	PD10A
	1800	10	Yes	No	SPST-NC	PD10B
	1800	10	Yes	No	SPST-Latch	PD10P
	2000	6	Carry Only	Yes	SPST-NO	S06CBA
2.0 kV	2000	15	Yes	Yes	SPDT	K45C
3.0 kV	3000	2	Carry Only	No	SPST-NO	S02DNA
	3500	8	Make Only	No	SPDT	HC-5
3.5 kV	3500	15	Yes	Yes	SPDT	HC-3*
	3500	25	Carry Only	Yes	SPDT	HC-1
	5000	8	Carry Only	No	SPST-NO	S06FNA218
	5000	30	Yes	Yes	SPST-NO	K41A
	5000	30	Yes	Yes	SPST-NC	K41B
	5000	30	Yes	Yes	SPDT	K41C
5.0 kV	5000	25	Yes	Yes	SPST-Latch	K41P
	5000	25	Yes	Yes	SPDT-Latch	K41R
	5000	35	Yes	Yes	SPST-Latch	K40P
7.0 kV	7000	6	Carry Only	Yes	SPST-NO	S06HBA
-	7500	10	Make Only	No	DPDT	KM-13
7.5 kV	7500	10	Make Only	No	DPDT	KM-17
	8000	6	Carry Only	No	SPST-NC	S06JNB
	8000	8	Make Only	No	SPDT	HC-6
	8000	10	Yes	Yes	DPDT	H-18
	8000	12	Yes	Yes	SPST-NO	K47A
8.0 kV	8000	12	Yes	Yes	SPST-NC	K47B
	8000	15	Yes	No	SPDT	HC-4
	8000	25	No	No	SPDT	HC-2
	8000	50	Yes	Yes	SPST-Latch	K44P

High Voltage Relays Quick Reference Guide

*Consult factory for load switching level.



Contact Voltage Vdc	Isolation Voltage Vdc	Carry Current (Amps DC)	Power Switching	RF Ratings	Contact Form	Part Numb Series
	10000	5	Yes	No	SPST-NO	S05LTA
	10000	5	Yes	No	SPST-NC	S05LTB
	10000	5-30	Special	No	SPST-NO	K81A
	10000	5-30	Special	No	SPST-NC	K81B
10111	10000	5-30	Special	No	SPDT	K81C
10 kV	10000	25	Special	Yes	SPST-NO	K43A
	10000	25	Special	Yes	SPST-NC	K43B
	10000	25	Special	Yes	SPDT	K43C
	10000	24	Special	Yes	SPDT-Latch	K43R
	10000	24	Special	Yes	SPST-Latch	K43P
10111	12000	30	Yes	Yes	DPDT	H-14
12 kV	12000	30	Yes	Yes	DPDT	H-16
	15000	5	Yes	No	SPST-NO	S05MTA
	15000	12	Make Only	No	SPDT	KC-15
	15000	12	Make Only	No	SPDT	KC-16
	15000	15	Yes	Yes	SPDT	H-8
	15000	15	Yes	No	SPDT	KC-14
15 kV	15000	15	Yes	No	SPDT	KC-18
	15000	30	Yes	No	SPDT	KC-12
	15000	30	Carry Only	Yes	4PDT	H-26
	15000	30	Yes	No	SPDT	KC-8
	15000	50	Carry Only	Yes	SPDT	KC-2
	15000	50	Carry Only	Yes	SPDT	KC-11
20 kV	20000	30	Special	Yes	DPDT	H-19
2010	25000	15	Make Only	No	SPST-NC	KC-38
	25000	18	Special	No	SPST-NO	K62A
	25000	18	Special	No	SPST-NC	K62B
	25000	18	Special	No	SPDT	K62C
	25000	30	Special	Yes	SPDT	H-17
25 kV	25000	30	Make Only	No	SPST-NO	KC-28
	25000	45	Special	No	SPST-NC	KC-32
	25000	55	Carry Only	Yes	SPST-NC	KC-30
	25000	65	Special	No	SPST-NO	KC-22
	25000	110	Carry Only	Yes	SPST-NO	KC-20
	30000	30	Special	Yes	SPST-NC	H-23
30 kV	30000	30	Special	Yes	SPST-NO	H-24
	35000	10	Make Only	No	SPDT	K60C
	35000	10	Make Only	No	SPST-NO	K61A
35 kV	35000	10	Make Only	No	SPST-NC	K61B
	35000	10	Make Only	No	SPDT	K61C
	50000	10	Make Only	No	SPDT	K61C
50 kV	50000	30	Special	No	SPDT	H-25
	70000	10	Make Only	No	SPDT SPST-NO	H-25 K70A
70 kV		10	,	No	SPST-NO SPST-NC	K70A K70B
70 KV	70000		Make Only			
	70000	10	Make Only	No	SPDT	K70C

KILOVAC High Voltage Relays Quick Reference Guide (Continued)

*Consult factory for load switching level.



AP5/AP10 Relays

Product Facts

- AP5 make and break 5 A; AP10 make and break 10 A
 @ 270 Vdc
- 20 A overload rating
- Latching actuator available for low power consumption
- Ideal for applications from 28 to 1000 Vdc
- Small size and weight
- Wide variety of mounting styles (see pages 54 and 55)
- No heat sinks required
- 2000 V isolation across open contacts
- Vacuum-sealed contacts; can operate in harsh environments
- Qualified to SAE ARD 50031
- Space-rated version built in accordance with customers SCD

Notes:

*The load terminals should always be connected as follows: Common Contact +; Other Contact –. **10 amps for PC board connection.

Coil Data

Volts, Nominal	12	28	28 ²	120
Pickup, Max. 1	10 Vdc	20 Vdc	16 Vdc	85 Vdc
Dropout, Min.	.3-6 Vdc	.7-12 Vdc	N/A	5-55 Vdc
Coil Resistance (±10%)	53 Ω	290 Ω	80 Ω	4700 Ω

Coil resistance rated at 25°C

Notes:

1. Value for AP5C is 24 for 28 Vdc coil & 100 for 120 Vdc coil 2. Latching

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

AP5A, AP5B, & AP5C Relays — 5 Amps

AP10A, AP10B, AP10P & AP11A Relays — 10 Amps

Product Specifications Contact Arrangement — AP5A — SPST-NO AP5B — SPST-NC AP5C — SPDT Contact Form — AP5A — A AP5B — B AP5C — C Rated Resistive Load @ 270 Vdc — 5 A* Continuous Current Carry, Max. —

AP5A, AP5B, AP5C — 25 A**

Product Specifications

Contact Arrangement

AP10P — SPST Latching

AP10A, AP10B — 25 A** AP10P — 30 A**

Overload @ 270 Vdc — 20 A Contact Resistance, Max. —

Dielectric at Sea Level —

All Other Points - 2,000 Vrms

Shock, 11ms, 1/2 Sine (Peak) —

Coil to Case — 500 Vrms

Rated Resistive Load @ 270 Vdc

Continuous Current Carry, Max. —

AP10A — SPST-NO

AP10B - SPST-NC

Contact Form

AP10A — A

AP10B — B

AP10P — P

- 10 A*

10 mohm

50 g

Overload @ 270 Vdc — AP5A, AP5B — 20 A AP5C — 10 A Contact Resistance, Max. — 10 mohm Dielectric at Sea Level — Coil to Case — 500 Vrms All Other Points — 2,000 Vrms

Shock, 11ms, 1/2 Sine (Peak) — AP5A, AP5B, AP5C — 50 g Vibration, Sinusoidal (55-2000 Hz, Peak) — 10 g Operating Ambient Temperature Range — -55°C to +85°C Load Life @ 270 Vdc, Min. — AP5A, AP5B — 50,000 cycles

AP5A, AP5B — 50,000 cycles AP5C — 10,000 cycles

Vibration, Sinusoidal

Range — -55°C to +85°C

AP10A — 10,000 cycles

AP10A, AP10B - 7 ms

Operate Time.

AP10P - 4 ms

(55-2000 Hz. Peak) - 10 a

Operating Ambient Temperature

Load Life @ 270 Vdc, Min. —

AP10B, AP10P — 7,000 cycles

Excluding Bounce, Max. —

Operate Time, Excluding Bounce, Max. — AP5A, AP5B, AP5C — 7 ms Release Time, Max. — AP5A, AP5B, AP5C — 10 ms Bounce Time, Max. — AP5A, AP5B, AP5C — 3 ms Insulation Resistance @ 500 Vdc, Min. — Initial — 100 mohm End of Life — 50 mohm Weight, Nominal —

28 gram (1 oz.)

Release Time, Max. — AP10A, AP10B — 10 ms AP10P — N/A

Bounce Time, Max. — AP10A, AP10B — 3 ms AP10P — 2 ms

Insulation Resistance @ 500 Vdc, Min. — Initial — 100 mohm

<u>AP5 C 3 4 5</u>

End of Life — 50 mohm Weight, Nominal — 28 gram (1 oz.)

Ordering Information

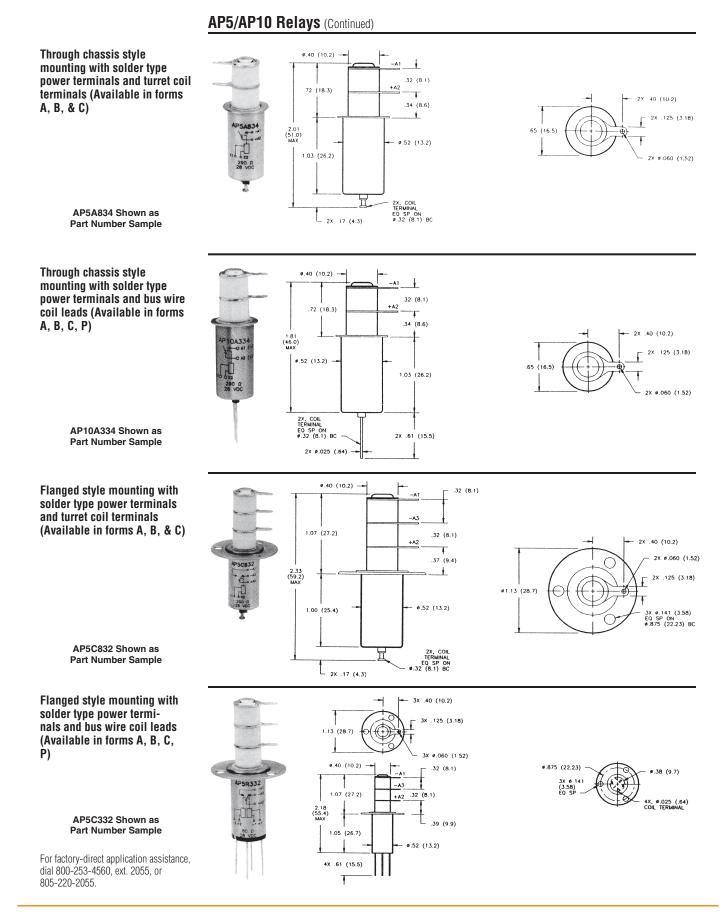
Sample Part Number

Series: Contact Form: A = SPST-NO B = SPST-NC C = SPDT P = SPST Latching	T
Coil Voltage: 2 = 12Vdc, Bus Wire/PC Board 3 = 28 Vdc, Bus Wire/PC Board 5 = 120 Vdc, Bus Wire/PC Board 7 = 12 Vdc, Turret Terminals 8 = 28 Vdc, Turret Terminals 9 = 120 Vdc, Turret Terminals, Panel Mount B = 28 Vdc, Stud Terminals, Panel Mount C = 120 Vdc, Stud Terminals, Panel Mount	
Power Terminals:3 = Solder Connection/PC Board5 = Stud Terminals, Panel Mount	
Mounting:2 = Flanged Mount4 = Through Chassis Mount5 = PCB Mount7 = Panel Mount	L

KILOVAC 270+ Vdc High Voltage Relays

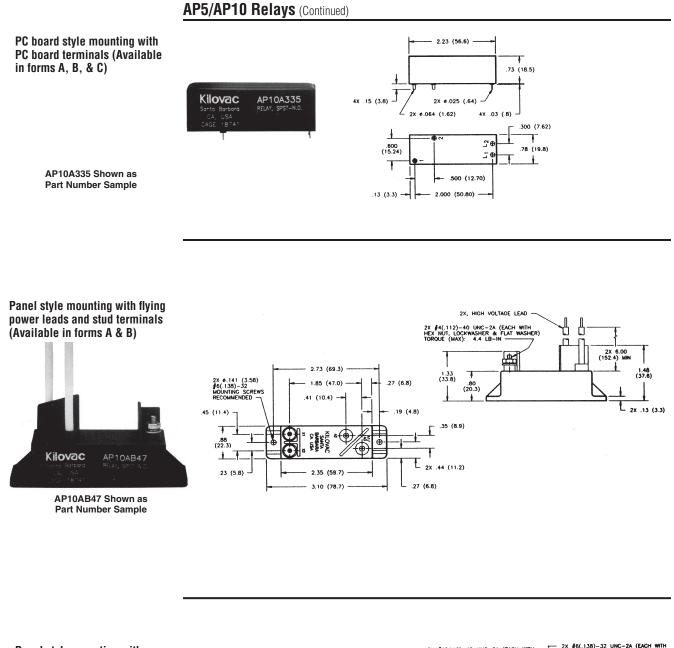


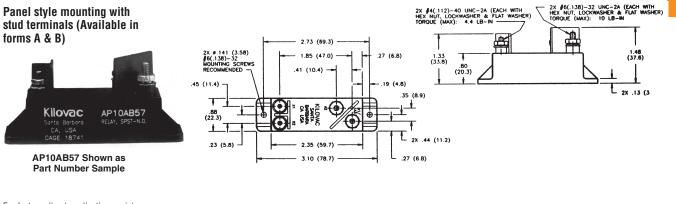
KILOVAC 270+ Vdc High Voltage Relays



AEROSPACE, DEFENSE & MARINE /// HIGH PERFORMANCE RELAYS







For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



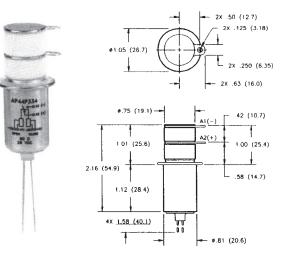
High Voltage Relays

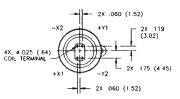
KILOVAC 270+ Vdc

<u>AP44P — 15 Amps</u>

Product Facts

- 15 A make and break @ 270 Vdc
- 45 A carry
- 60 A overload rating
- Ideal for high voltage applications from 28 to 270 Vdc
- Latching actuator for low power consumption
- 2000 V isolation across open contacts
- Small size and weight
- Space-rated version built in accordance with customers SCD
- Meets many requirements of MIL-PRF-32085





Product Specifications Contact Arrangement — SPST Latching Contact Form — P Rated Resistive Load @ 270 Vdc — 15 A* Continuous Current Carry, Max. — 45 A Overload @ 270 Vdc — 60 A Contact Resistance, Max. — 10 mohm Dielectric at Sea Level — Coil to Case — 500 Vrms All Other Points — 2,000 Vrms Shock, 11ms, 1/2 Sine (Peak) — 50 g Vibration, Sinusoidal (55-2000 Hz, Peak) — 15 g** Operating Ambient Temperature Range — -55°C to +85°C Load Life @ 270 Vdc, Min. — 5,000 cycles Operate Time, Excluding Bounce, Max. — 2 ms Release Time, Max. — N/A Bounce Time, Max. — 3 ms

Latch/Reset Time, Including Bounce, Max. — 5 ms Insulation Resistance @ 500 Vdc, Min. — Initial — 100 mohm End of Life — 50 mohm Weight, Nominal —

43 gram (1.5 oz.)

Notes:

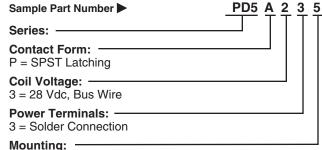
*The load terminals should always be connected as follows: Common Contact +; Other Contact –.

Coil Data

AP44P	28 Latching			
Latch, Max.	22 Vdc			
Reset, Max.	22 Vdc			
Coil Resistance (±10%)	80 Ω			
Coil resistance rated at 25°C				

Ordering Information

4 = Standard





PD5 Make & Break Load Switching

Product Facts

- Vacuum dielectric for power switching
- Excellent for control applications
- PCB and panel mountings
- Rugged design for the most demanding applications, including seismic shock
- Small size and weight
- Low power consumption
- No heat sinks required
- Vacuum-sealed; can operate in explosive and harsh environments
- 2000 V isolation across open contacts



Product Specifications

Rated Resistive Load @ 320 Vdc

Continuous Current Carry, Max.

Life, (Mechanical/Rated Load) -

Overload @ 320 Vdc, (Make/

Contact Resistance, Max.,

End of Life — 0.010 ohm

Dielectric at Sea Level

Vibration, Sinusoidal (55-2000 Hz, Peak) — 5 g Operating Ambient Temperature Range — -40°C to +85°C

Operate Time, Max., Including Bounce @ 25°C — 10 ms

Release Time, Max., Including

Initial/End of Life — 100 mohm/50 mohm

*Contact TE for availability of other

Bounce @ 25°C — 10 ms Insulation Resistance @ 500 Vdc,

Weight, Nominal -

contact forms

57 g (.125 lb)

Power Terminals to Coil and All Other Points — 1,800 Vrms Shock, 11ms, 1/2 Sine (Peak) –

Contact Arrangement -

PD5A — SPST-NO

PD5B — SPST-NC

Contact Form

PD5A — A**

PD5B — B**

@ 85°C — 15 A

Break) — 20 A

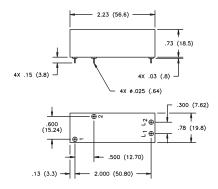
500k cycles/50k cycles

-5A

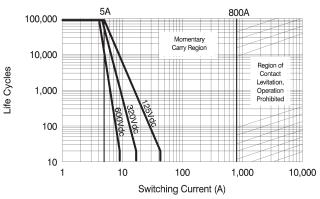
25 g

Min. -

Note:



Contact Ratings*



*Based on extrapolated data. Since each application is unique, user is encouraged to verify rating in actual application. The load terminals should always be connected as follows: Common Contact (A2) positive; Other Contact negative.

Coil Data

Nominal Volts DC	12 Vdc	24 Vdc	125 Vdc
Max. Coil Voltage	14 Vdc	28 Vdc	130 Vdc
Pickup, Max. @ 85°C	8 Vdc	16 Vdc	80 Vdc
Hold, Min. @ 85°C	3.3 Vdc	10 Vdc	33 Vdc
Dropout, Min. @ -40°C	.5 Vdc	1 Vdc	5 Vdc
Coil Resistance (±10%)	70 Ω	290 Ω	4700 Ω

PD5 A

7 = Panel Mount

2 3 5

Ratings listed are for 25°C, sea level conditions

Ordering Information

Sample Part Number

	Series:
n	Contact Form: A = SPST-NO B = SPST-NC C = SPDT (PCB Only)
	Coil Voltage: 2 = 12 Vdc, PCB Version 3 = 24 Vdc, PCB Version 5 = 125 Vdc, PCB Version A = 12 Vdc, Panel Mount Version B = 24 Vdc, Panel Mount Version C = 125 Vdc, Panel Mount Version
	Power Terminals:

3 = PCB Solder Connection 5 = Stud Terminal, Panel Mount

Mounting: -

5 = PCB Mount



PD10 Make & Break Load Switching

Product Facts

- Excellent for control applications
- PCB and panel mountings
- Rugged design for the most demanding applications, including seismic shock
- Small size and weight
- Low power consumption
- No heat sinks required
- Vacuum-sealed; can operate in explosive and harsh environments
- 2000 V isolation across open contacts
- Vacuum dielectric for power switching



Panel mount version shown above is applicable to both PD5 and PD10. For PD10, the two power terminals are .064" (1.63) diameter. Refer to PD5 for PCB mount dimensions.

Product Specifications

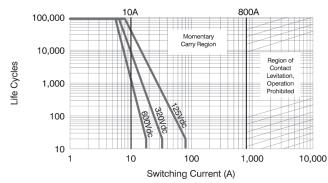
Contact Arrangement — PD10A — SPST-N0 PD10B — SPST-NC PD10P*** — SPST-Latching

Contact Form — PD10A — A** PD10B — B** PD10P*** — P** Rated Resistive Load @ 320 Vdc — 10 A Continuous Current Carry, Max. @ 85°C — PD10A and PD10B — 25 A PD10P*** — 30 A Overload @ 320 Vdc. (Make/

Break) — 20 A

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Contact Ratings*

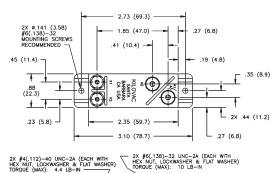


*Based on extrapolated data. Since each application is unique, user is encouraged to verify rating in actual application. The load terminals should always be connected as follows: Common Contact (A2) positive; Other Contact negative.

Coil Data

Nominal Volts DC	12 Vdc	24 Vdc	125 Vdc
Max. Coil Voltage	14 Vdc	28 Vdc	130 Vdc
Pickup, Max. @ 85°C	8 Vdc	16 Vdc	80 Vdc
Hold, Min. @ 85°C	3.3 Vdc	10 Vdc	33 Vdc
Dropout, Min. @ -40°C	.5 Vdc	1 Vdc	5 Vdc
Coil Resistance (±10%)	70 Ω	290 Ω	4700 Ω

Ratings listed are for 25°C, sea level conditions





Release Time, Max., Including

Insulation Resistance @ 500 Vdc.

Initial/End of Life — 100 mohm/50 mohm

**Contact TE for availability of other

***Not available in package shown,

PD10 A A 5

7

package is the same as the

PD10A and PD10B — 10 ms

Bounce @ 25°C

PD10P*** - 6 ms

Weight, Nominal -

contact forms

71 g (.156 lb)

K41P

Notes:

Min.

Life, (Mechanical/Rated Load) — PD10A and PD10B — 500k cycles/10k cycles PD10P*** — 7,000 cycles

Contact Resistance, Max., End of Life — PD10A and PD10B — 0.010 ohm PD10P*** — 0.030 ohm

Dielectric at Sea Level — Power Terminals to Coil and All Other Points — PD10A and PD10B — 1,800 Vrms PD10P*** — 2,000 Vrms

Shock, 11ms, 1/2 Sine (Peak) — 25 g

Vibration, Sinusoidal (55-2000 Hz, Peak) — 5 g Operating Ambient Temperature

Range — PD10A and PD10B — -40°C to +85°C PD10P*** — -35°C to +65°C

Operate Time, Max., Including Bounce @ 25°C — PD10A and PD10B — 10 ms PD10P*** — 6 ms

Ordering Information

Sample Part Number

Series: _____ Contact Form: _____ A = SPST-NO B = SPST-NC

P = SPST-Latching

Coil Voltage: -

2 = 12 Vdc, PCB Version 3 = 24 Vdc, PCB Version

5 = 125 Vdc, PCB Version A = 12 Vdc, Panel Mount Version

B = 24 Vdc, Panel Mount Version

C = 125 Vdc, Panel Mount Version

Power Terminals: -

3 = PCB Solder Connection

5 = Stud Terminal, Panel Mount

7 = Panel Mount



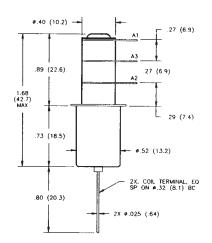
K45 Series Make & Break Load Switching — 1.5 - 2 kV Relays

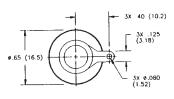
K45C

Product Facts

- Small, low profile 2 kV relay
- Vacuum dielectric for power switching low current loads
- Single pole, double throw contacts
- Widely used in H.F. communication equipment
- Meets requirements of MIL-R-83725
- Low power consumption







Product Specifications Contact Arrangement — SPDT Contact Form — C Test Voltage, DC or 60 Hz (Peak) — 4 kV Rated Operating Voltage (Peak) — DC or 60 Hz — 2 kV 2.5 MHz — 1.8 kV 16 MHz — 1.4 kV 32 MHz — 1.1 kV

Continuous Carry Current, Max. — DC or 60 Hz — 20 A 2.5 MHz — 16 A 16 MHz — 10 A 32 MHz — 6 A Coil Hi-Pot (Vrms, 60 Hz) — 500 A Contact Capacitance — Between Open Contacts — 1.6 pF Open Contacts to Ground — 2 pF Contact Resistance, Max. — 0.05 ohm Operate Time, Max. — 10 ms

Release Time, Max. — 10 ms Shock, 11ms, 1/2 Sine (Peak) — 30 g

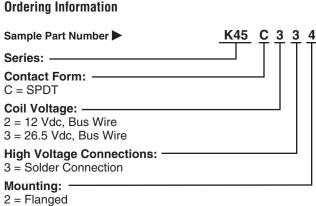
Vibration — Peak — 10 g (10 to 2000 Hz) Operating Ambient Temperature Range — -55°C to +125°C Mechanical Life 2 million cycles Weight, Nominal — 21.26 g (0.75 oz.)

Coil Data

Volts, Nominal DC	12 V	26.5 V
Pickup, Max.	8 Vdc	16 Vdc
Hold, Max. @ 65°C	8.5 Vdc	17 Vdc
Dropout	.5-5 Vdc	1-10 Vdc
Coil Resistance (±10%)	230 Ω	920 Ω

Ratings listed are for 25°C, sea level conditions.

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



4 =Standard

See page 7-87 for mounting methods.



HC Series — 3.5 kV Relays

HC-1 No Load Switching HC-3 Make & Break Load Switching

Product Facts for HC-1

- Widely used for RF applications
- Vacuum dielectric for low leakage current applications
- Copper contacts for high current capability
- Not designed for power switching
- Meets requirements of MIL-R-83725
- QPL version available, M83725/5-001

HC-5 Make Only Load Switching

Product Facts for HC-5

- Gas-filled for "make only" power switching
- SF-6 gas-filled for capacitive discharge applications
- Tungsten contacts for long life when power switching

Product Specifications for HC-1, HC-3 and HC-5 **Contact Arrangement** — SPDT Contact Form — C Test Voltage, DC or 60 Hz (Peak) -5 kV Rated Operating Voltage (Peak) -DC or 60 Hz - 3.5 kV 2.5 MHz - 2.5 kV 16 MHz — 2 kV 32 MHz - 1.5 kV Continuous Carry Current, Max. — DC or 60 Hz - HC-1 - 25 A HC-3 — 18 A HC-5 — 8 A 2.5 MHz — HC-1 — 14 A 16 MHz — HC-1 — 9 A 32 MHz - HC-1 - 7 A

Coil Hi-Pot (Vrms, 60 Hz) — 500 A **Contact Capacitance** — Between Open Contacts — HC-1 —2 pF

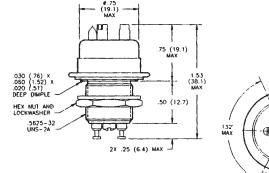


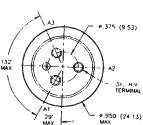
- **Product Facts for HC-3**
- Tungsten contacts for long life when power switching
- Vacuum dielectric for power switching low current loads



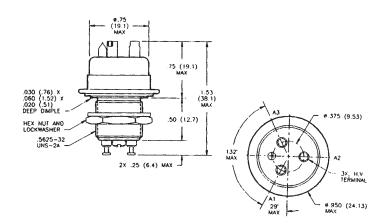
Open Contacts to Ground — HC-1 —2.5 pF

Contact Resistance, Max. — HC-1 — 0.01 ohm HC-3 - 0.02 ohm HC-5 - 0.50 ohm' Operate Time, Max. — 6 ms Release Time, Max. — 6 ms Shock, 11ms, 1/2 Sine (Peak) -50 g Vibration — Peak — 10 g (55 to 2000 Hz) **Operating Ambient Temperature Range** — -55°C to +125°C Mechanical Life -HC-1, HC-3 — 2 million cycles HC-5 — 1 million cycles Weight, Nominal -28.35 g (1.0 oz.) Note: *Contact resistance for gas-filled relays is measured at 28 Vdc, 1





For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

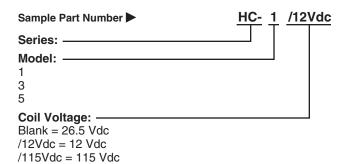


Coil Data

Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	80 Ω	335 Ω	6000 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information





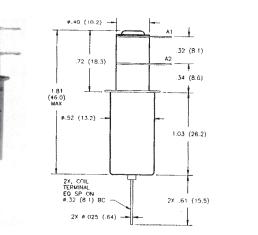
Amp

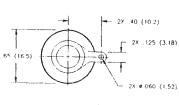


K41 Series Make & Break Load Switching — 5.0 kV Relays

K41A, K41B **Product Facts**

- High current carry rating
- Vacuum dielectric for power switching low current loads
- Glazed ceramics for low current leakage
- Compact, space-saving design
- Meets requirements of MIL-R-83725
- QPL versions available, M83725/21 & M83725/22





K41C

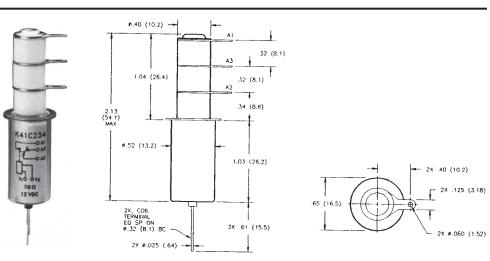
Product Facts

- Single pole, double throw version
- Vacuum dielectric for power switching low current loads
- RF ratings to 32 MHz
- Long life: 2 million cycles
- Meets requirements of MIL-R-83725
- QPL version available. M83725/23

Product Specifications for K41A, K41B and K41C **Contact Arrangement -**

K41A — SPST-NO K41B — SPST-NC K41C — SPDT **Contact Form** K41A — A K41B — B K41C — C Test Voltage, DC or 60 Hz (Peak) — 6 kV Rated Operating Voltage (Peak) -DC or 60 Hz - 5 kV 2.5 MHz - 4.5 kV 16 MHz — 3.5 kV 32 MHz - 2.8 kV Continuous Carry Current, Max. ---DC or 60 Hz — 30 A 2.5 MHz - 24 A 16 MHz — 16 A 32 MHz - 12 A Coil Hi-Pot (Vrms, 60 Hz) - 500 A

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



Contact Capacitance -Between Open Contacts - 1.2 pF Open Contacts to Ground - 1.2 pF Contact Resistance, Max. -0.02 ohm Operate Time, Max. — 10 ms Release Time, Max. — 10 ms Shock, 11ms, 1/2 Sine (Peak) -50 g Vibration -Peak — 10 g (55 to 2000 Hz) **Operating Ambient Temperature Range** — -55°C to +125°C Mechanical Life — 2 million cycles Weight, Nominal — 28.35 g (1.0 oz.)

*See page 7-87 for turret terminal dimensions and mounting methods.

Coil Data

Nominal Volts DC	12 Vdc	26.5 Vdc	115 Vdc
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	70 Ω	290 Ω	4700 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information

2 = Flanged

Sample Part Number K41 Α 3 3 4 Series: · Contact Form: A = SPST-NO B = SPST-NC C = SPDTCoil Voltage: -2 = 12 Vdc, Bus Wire 3 = 26.5 Vdc, Bus Wire 5 = 115 Vdc, Bus Wire 7 = 12 Vdc, Turret Terminal* 8 = 26.5 Vdc, Turret Terminal* 9 = 115 Vdc, Turret Terminal' High Voltage Connections: 3 = Solder Connection Mounting:

4 = Standard

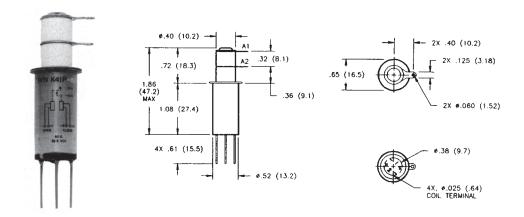


K41 Series Make & Break Load Switching — 5.0 kV Relays

K41P

Product Facts

- Fast, 6 millisecond operate time
- Vacuum dielectric for power switching low current loads
- Latching actuator for low power consumption
- Ideal for frequency agile communication systems
- Meets requirements of MIL-R-83725
- QPL version available, M83725/24



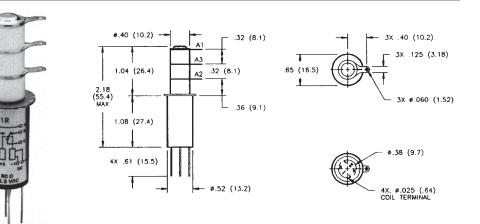


- Product Facts
- Latching actuator for low power consumption
- Vacuum dielectric for power switching low current loads
- Meets requirements of MIL-R-83725
- Latching version of K41C

Product Specifications for K41P and K41R

Contact Arrangement — K41P — SPST-Latching K41R — SPDT-Latching Contact Form -K41P — P K41R — R Test Voltage, DC or 60 Hz (Peak) -6 kV Rated Operating Voltage (Peak) -DC or 60 Hz - 5 kV 2.5 MHz — K41P — 4.5 kV K41R — 4.0 kV 16 MHz — K41P — 3.5 kV K41R - 3.2 kV 32 MHz — K41P — 2.8 kV K41R - 2.5 kV Continuous Carry Current, Max. -DC or 60 Hz - 30 A 2.5 MHz - K41P - 20 A K41R — 16 A 16 MHz — K41P — 13 A K41R — 10 A 32 MHz — K41P — 10 A K41R — 6 A Coil Hi-Pot (Vrms, 60 Hz) - 500 A

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



Contact Capacitance — Between Open Contacts -K41P — 1.2 pF K41R — 1.6 pF Open Contacts to Ground ----K41P — 1.2 pF K41R - 1.6 pF Contact Resistance, Max. — 0.02 ohm Operate Time, Max. — 6 ms Release Time, Max. --- N/A Shock, 11ms, 1/2 Sine (Peak) -K41P — 50 g K41R — 30 g Vibration -Peak — 10 g (55 to 2000 Hz) **Operating Ambient Temperature Range** — -55°C to +125°C Insulation Resistance — Initial — 10 gigaohms Mechanical Life — 1 million cycles Weight, Nominal — 28.35 g (1.0 oz.)

Coil Data

Volts, Nominal	26.5 Vdc
Reset & Latch, Max.	16 Vdc
Dropout	N/A
Coil Resistance (±10%)	80 Ω
Ratings listed are for 25°	C, sea level

Ratings listed are for 25°C, sea leve conditions.

Ordering Information

Sample Part Number 🕨	<u>K41 P 3</u>	$3 - \frac{3}{4} + \frac{4}{4}$
Series:		
Contact Form: P = SPST-Latching	R = SPDT-Latching	
Coil Voltage: 3 = 26.5 Vdc, Bus Wire		
High Voltage Connection 3 = Solder Connection	ns:	
Mounting:* 2 = Flanged	4 = Standard]

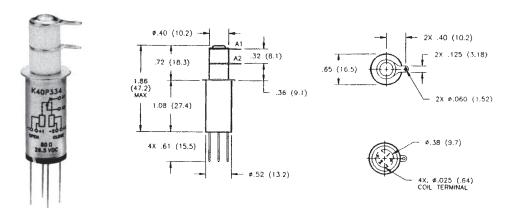
*See page 7-87 for mounting methods.



K40P Make & Break Load Switching — 5.0 kV Relays

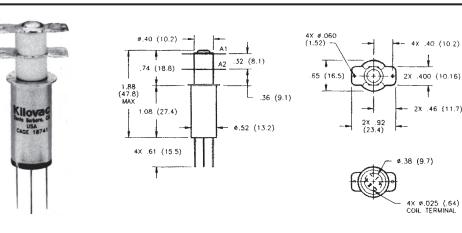
Product Facts for K40P

- Vacuum dielectric for power switching low current loads
- Fast, 1 millisecond operate time
- Long life: 10 million cycles
- 35 Amps continuous current rating at DC; 8 Amps at 32 MHz
- Ideal for high power antenna couplers
- Meets requirements of MIL-R-83725



Product Facts for K40P364

- Double sided terminals for ease of connection to bus bar
- Vacuum dielectric for power switching low current loads
- Fast switching, high current capabilities
- Small and lightweight



Product Specifications Contact Arrangement — SPST-Latching Contact Form - P Test Voltage, DC or 60 Hz (Peak) -6 kV Rated Operating Voltage (Peak) -DC or 60 Hz - 5 kV 2.5 MHz — 4.5 kV 16 MHz — 3.5 kV 32 MHz — 2.8 kV Continuous Carry Current, Max. — DC or 60 Hz - 35 A 2.5 MHz — 21 A 16 MHz - 14 A

Between Open Contacts - 1.2 pF Open Contacts to Ground — 1.2 pF Contact Resistance, Max. --0.02 ohm **Operate Time, Max.** — 1 ms Release Time, Max. — N/A Shock, 11ms, 1/2 Sine (Peak) -50 g Vibration — Peak — 30 g (55 to 2000 Hz) **Operating Ambient Temperature Range** — -55°C to +125°C Mechanical Life —10 million cycles Weight, Nominal — 28.35 g (1.0 oz.)

Contact Capacitance -

Coil Data

Volts, Nominal	26.5 Vdc
Reset & Latch, Max.	16 Vdc
Dropout	N/A
Coil Resistance (±10%)	80 Ω
Ratings listed are for 25°	C, sea level

conditions

Ordering Information

Sample Part Number K40 P 3 3 2 Series: Contact Form: P = SPST-Latching Coil Voltage: -3 = 26.5 Vdc, Bus Wire **High Voltage Connections:** 3 = Solder Connection 6 = Double Sided Solder Connection Mounting:*

2 = Flanged

4 = Standard

*See page 7-87 for mounting methods.



4X .40 (10.2)

2X .46 (11.7)

ł

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Coil Hi-Pot (Vrms, 60 Hz) - 500 A



32 MHz — 8 A

KM-17 Series Make Only Load Switching — 7.5 kV Relays

Product Facts

- Double pole, double throw contacts
- SF-6 gas-filled for ideal discharge waveform
- High voltage flying leads
- Tabs for easy mount
- Widely used in defibrillator applications

Product Specifications for

Contact Arrangement — DPDT

Test Voltage, DC or 60 Hz (Peak) -

Rated Operating Voltage (Peak) -

Continuous Carry Current, Max. —

Coil Hi-Pot (Vrms, 60 Hz) - 500 A

Open Contacts to Ground — N/A **Contact Resistance, Max.** —

Operate Time, Max. - 20 ms

Release Time, Max. - 20 ms

Shock, 11ms, 1/2 Sine (Peak) -

Contact Form - 20

DC or 60 Hz - 7.5 kV

DC or 60 Hz - 10 A

Contact Capacitance — Between Open Contacts — N/A

KM-17

14 kV

0.5 ohm*

10 g



Vibration —

Peak - 10 g (55 to 500 Hz)

Range — -20°C to +65°C

Insulation Resistance —

Initial — 10 gigaohms

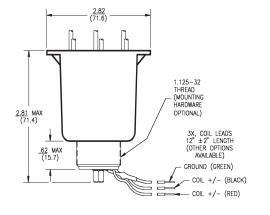
Weight, Nominal —

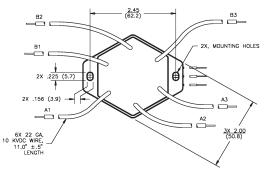
KM-17 — 311.8 g (11 oz.)

Mechanical Life

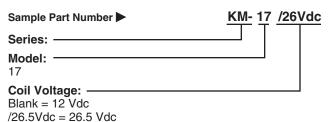
— 1010,000 cycle

Operating Ambient Temperature





Ordering Information



Coil Data

Nominal Volts DC	12 Vdc	26 Vdc
Pickup, Max.	8 Vdc	16 Vdc
Dropout	.5-5 Vdc	1-10 Vdc
Coil Resistance (±10%)	12 Ω	48 Ω

Ratings listed are for 25°C, sea level conditions **Coils are not for continuous duty.**

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

AEROSPACE, DEFENSE & MARINE /// HIGH PERFORMANCE RELAYS



K47 Series Make & Break Load Switching — 8 kV Relays

A

A2

.47 (11.9)

.54 ±.06 (13.7 ±1.5)

ø.52 (13.2)

сон 2X, COIL TERMINAL, EQ SP ON Ø.32 (8.1) BC

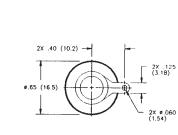
K47A

- **Product Facts for K47A**
- Widely used in antenna coupler applications
- Short actuator, low profile, 8 kV relay
- Vacuum dielectric for power switching low current loads
- Normally open contacts
- Meets requirements of MIL-R-83725

40 (10.2) 1.88 (47.8) MAX .73 (18.5) 2X .80 (20.3) 2X Ø.025 (.64)

(ilov

USA FSCN 1874 K47A23



K47B

Product Facts for K47B

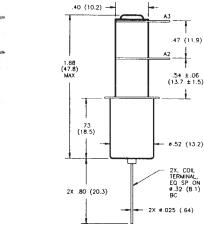
- Normally closed version of K47
- Vacuum dielectric for power switching low current loads
- 707 Ohm coil for low power consumption
- Meets requirements of MIL-R-83725
- OPL version available. M83725/18-003

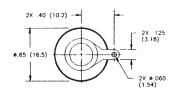
Product Specifications for K47A and K47B Contact Arrangement — K47A — SPST-NO K47B — SPST-NC Contact Form -K47A — A K47B — B Test Voltage, DC or 60 Hz (Peak) — 9 kV Rated Operating Voltage (Peak) -DC or 60 Hz - 8 kV 2.5 MHz - 7.5 kV 16 MHz — 7 kV 32 MHz — 5 kV Continuous Carry Current, Max. — DC or 60 Hz - 12 A

2.5 MHz — 10 A 16 MHz — 5 A 32 MHz — 3 A Coil Hi-Pot (Vrms, 60 Hz) - 500 A Contact Capacitance -

Between Open Contacts - 1.2 pF Open Contacts to Ground - 1.2 pF

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.





Contact Resistance, Max. — 0.03 ohm Operate Time, Max. — 10 ms Release Time, Max. — 10 ms Shock, 11ms, 1/2 Sine (Peak) -30 a Vibration -Peak — 10 g (55 to 1000 Hz) **Operating Ambient Temperature** Range — -55°C to +125°C Mechanical Life - 2 million cycles Weight, Nominal —

*See page 7-87 for mounting

25.5 g (0.9 oz.)

methods.

Coil Data

Nominal Volts DC	12 Vdc	26.5 Vdc
Pickup, Max.	8 Vdc	16 Vdc
Dropout	.5-5 Vdc	1-10 Vdc
Coil Resistance (±10%)	230 Ω	707 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information

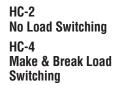
Sample Part Number 🕨	<u>K47 A 3 3 4</u>
Series:	
Contact Form:A = SPST-NOB = SPST-NC	
Coil Voltage: 2 = 12 Vdc, Bus Wire 3 = 26.5 Vdc, Bus Wire	
High Voltage Connections: 3 = Solder Connection	

Mounting: 2 = Flanged

4 = Standard



HC Series — 8 kV Relays



Product Facts for HC-2

- Vacuum dielectric and copper contacts for high current carry rating of 25 Amps
- Not designed for power switching
- Stable. low contact resistance
- Meets requirements of MIL-R-83725

HC-6 Make Only Load Switching

Product Facts for HC-6

- Tungsten contacts for switching high in-rush loads
- capacitive discharge applications
- Suitable for ESD testing applications
- Tungsten contacts for long life in power switching applications

Product Specifications for HC-2, HC-4 and HC-6 Contact Arrangement — SPDT Contact Form — C Test Voltage, DC or 60 Hz (Peak) -10 kV Rated Operating Voltage (Peak) -DC or 60 Hz - 8 kV Continuous Carry Current, Max. -DC or 60 Hz — HC-2 — 25 A RMS HC-4 - 15 A RMS HC-6 — 8 A RMS Coil Hi-Pot (Vrms, 60 Hz) - 500 A RMS Contact Capacitance -

Between Open Contacts - N/A Open Contacts to Ground --- N/A

Contact Resistance, Max. — HC-2 — 0.01 ohm

HC-4 — 0.02 ohm HC-6 - 0.5 ohm* Operate Time, Max. — 6 ms Release Time, Max. — 6 ms



Product Facts for HC-4

- Tungsten contacts for long life in power switching applications
- Vacuum dielectric for arc suppression when making or breaking a load



Shock, 11ms, 1/2 Sine (Peak) -50 g Vibration -Peak — 10 g (55 to 2000 Hz) **Operating Ambient Temperature Range** — -55°C to +125°C Mechanical Life -HC-2 and HC-4 — 2 million cycles HC-6 — 1 million cycle Weight, Nominal -39.69 g (1.4 oz.) *Contact resistance for gas-filled

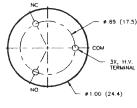
relays is measured at 28 Vdc, 1 Amp

For factory-direct application assistance,

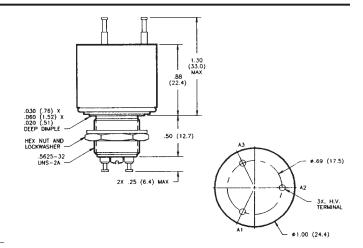
dial 800-253-4560, ext. 2055, or

805-220-2055.

1.30 (33.0) .88 (22.4) (.76) X (1.52) X (.51) 9 DIMPLE .030 .060 .020 DEEP .50 (12.7) HEX NUT AND LOCKWASHER .5625-32 2X .25 (6.4) MAX -



Meets requirements of MIL-R-83725



Coil Data

Nominal Volts DC	12 Vdc	26.5 Vdc	115 Vdc
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	80 Ω	335 Ω	6000 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information

Sample Par	t Number 🕨		<u>HC-</u> 6	<u>/12Vdc</u>
Series: —				
Model: —				
2	4	6		
Coil Voltag	ge:			
Blank = 26	.5 Vdc			
/12Vdc = 1	2 Vdc			

/115Vdc = 115 Vdc



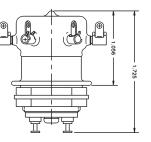
- SF-6 gas-filled for

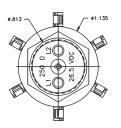
H-18 Series Make & Break Load Switching — 8 kV Relays

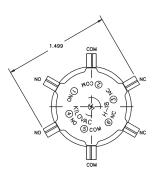
Product Facts

- Smallest DPDT high voltage relay
- Vacuum dielectric for power switching low current loads
- 8 kV rating; carries 2 Amps at 32 MHz
- Tungsten contacts for power switching low current loads
- Meets requirements of MIL-R-83725









Product Specifications Contact Arrangement — DPDT Contact Form — 2C Test Voltage, DC or 60 Hz (Peak) — 10 kV Rated Operating Voltage (Peak) — DC or 60 Hz — 8 kV 2.5 MHz — 5 kV 16 MHz — 3 kV 32 MHz — 2 kV Continuous Carry Current, Max. — DC or 60 Hz — 10 A 2.5 MHz — 7 A 16 MHz — 3 A 32 MHz — 2 A Coil Hi-Pot (Vrms, 60 Hz) — 500 A Contact Capacitance — Between Open Contacts — 0.8 pF Open Contacts to Ground — 1.5 pF Contact Resistance, Max. — 0.02 ohm Operate Time, Max. — 15 ms Release Time, Max. — 15 ms

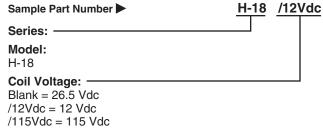
Shock, 11ms, 1/2 Sine (Peak) — 30 g

Vibration — Peak — 10 g (55 to 500 Hz) Operating Ambient Temperature Range — -55°C to +125°C Mechanical Life — 1 million cycles Weight, Nominal — 70.87 g (2.5 oz.)

Coil Data

Volts, Nominal DC	12 V	26.5 V	115 V
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	60 Ω	250 Ω	3500 Ω

rdering Information
rdering Information



| KILOVAC | High Voltage Relays

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

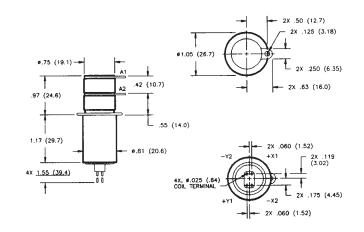


K44P Make & Break Load Switching - 9 kV Relays

Product Facts

- Single pole, single throw contacts with latching actuator
- Vacuum dielectric for power switching low current loads
- 20 G vibration rating
- Carries 50 Amps at DC
- Space rated versions available
- Meets requirements of MIL-R-83725





Product Specifications Contact Arrangement — SPST-Latching	0
Contact Form — P	_
Test Voltage, DC or 60 Hz (Peak) — 9kVdc	- - B
Rated Operating Voltage (Peak) —	C
DC or 60 Hz — 8 kV	
2.5 MHz — 7 kV	
16 MHz — 6 kV 32 MHz — 4 kV	
Continuous Carry Current, Max. —	
DC or 60 Hz — 50 A	
2.5 MHz — 40 A	0
16 MHz — 25 A	S
32 MHz — 20 A	3
Coil Hi-Pot (Vrms, 60 Hz) — 500 A	S
Contact Capacitance —	C
Between Open Contacts — 2.5 pF Open Contacts to Ground — 2.8 pF	F
Contact Resistance, Max. —	•
0.01 ohm	0 3
Operate Time, Max. — 5 ms	-
Release Time, Max. — N/A	F
Shock, 11ms, 1/2 Sine (Peak) —	3
50 g	Ν
Vibration —	2
Peak — 20 g (55 to 2000 Hz)	
Operating Ambient Temperature Range — -55°C to +85°C	*
Mechanical Life — 1 million cycles	
Weight, Nominal — 59.53 g (2.1 oz.)	

Coil Data

Volts, Nominal	26.5 Vdc
Latch & Reset, Max.	23 Vdc
Dropout	N/A
Coil Resistance (±10%	6) 155 Ω

Ratings listed are for 25°C, sea level conditions

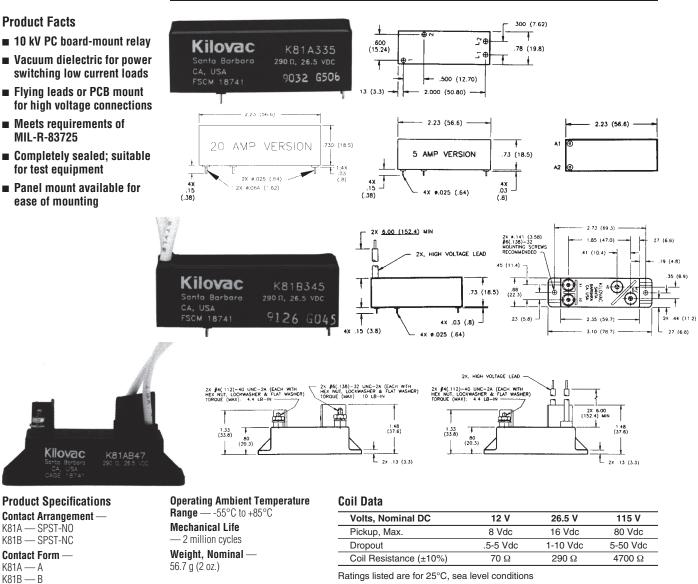
Ordering Information

Sample Part Number		<u>K44 P 3 3 4</u>
Series:		
Contact Form: ——— P = SPST-Latching		
Coil Voltage: 3 = 26.5 Vdc, Bus Wire		
High Voltage Connection 3 = Solder Connection	ons: ———	
Mounting: 2 = Flanged	4 = Standard	

*See page 7-87 for mounting methods.

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.





K81 A/B Series Make & Break Load Switching — 10 kV Relays

Test Voltage, DC or 60 Hz (Peak) -

1. PC pin versions carry 5 or 20 Rated Operating Voltage (Peak) -Amps, see part number at right. DC or 60 Hz — 10 kV Flying lead and panel versions carry 30 Amp. Continuous Carry Current, Max. -*Power terminal on 20 Amp version DC or 60 Hz - 5 Å. 20 A or 30 A 1 is a larger diameter than on the Coil Hi-Pot (Vrms, 60 Hz) - N/A 5 Amp version (.025 = 5 Amp), Contact Resistance, Max. — .064 = 20 Amp)

Notes:

Ordering Information

Sample Part Number K81 A 3 3 5
Series:
Contact Form: A = SPST-NO B = SPST-NC
Coil Voltage: 2 = 12 Vdc, PC Board 3 = 26.5 Vdc, PC Board 5 = 115 Vdc, PC Board A = 12 Vdc, Stud Terminals, Panel Mount B = 26.5 Vdc, Stud Terminals, Panel Mount C = 115 Vdc, Stud Terminals, Panel Mount
High Voltage Connections: A* = PCB Solder Connection — 20 Amp 3 = PCB Solder Connection — 5 Amp 4 = Flying Leads 5 = Stud Terminals
Mounting: 5 = PC Board 7 = Panel Mount



- Completely sealed; suitable
- Panel mount available for

Peak — 10 g (55 to 500 Hz)

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Operate Time, Max. — 10 ms Release Time, Max. — 10 ms Shock, 11ms, 1/2 Sine (Peak) -



11 kV

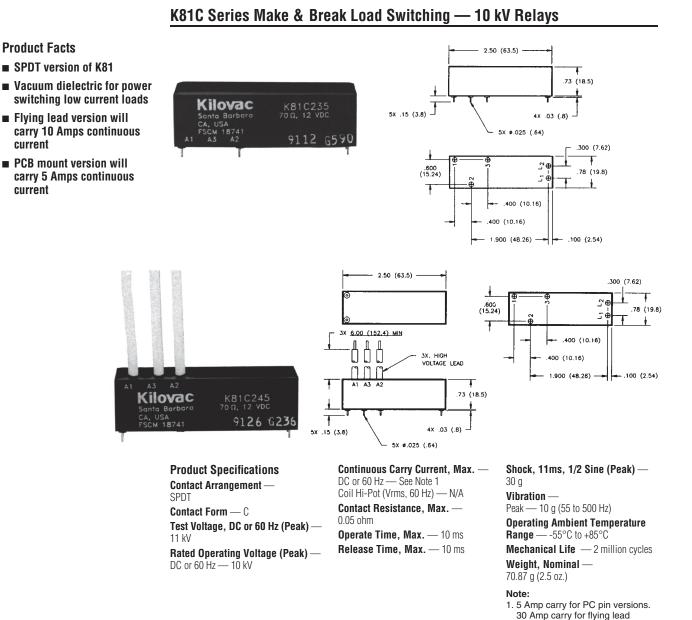
0.03 ohm

30 a Vibration - **High Voltage Relays**

-OVAC

current

current



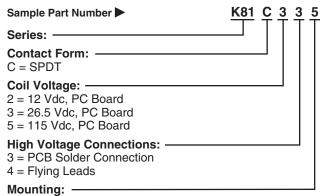
Coil Data

Volts, Nominal DC	12 V	26.5 V	115 V
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	70 Ω	290 Ω	4700 Ω

Ratings listed are for 25°C, sea level conditions

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Ordering Information



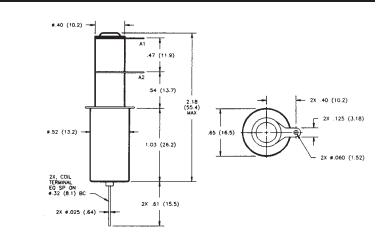
versions.

5 = PC Board

K43 Series Make & Break Load Switching — 10 kV Relays

K43A and K43B Product Facts for K43A and K43B

- 10 kV, 25 Amps continuous current relay
- RF ratings to 32 MHz
- Vacuum dielectric for power switching low current loads
- 2 million cycle mechanical life
- QPL versions available, M83725/17 & M83725/10



K43C

- Product Facts for K43C
- SPDT version of K43
- Vacuum dielectric for power switching low current loads
- Flange mounting available
- Carries 10 Amps at 32 MHz
- Meets requirements of MIL-R-83725
- QPL version available, M83725/16

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Product Specifications for K43A, K43B and K43C

Contact Arrangement — K43A — SPST-NO K43B — SPST-NC K43C — SPDT

Contact Form K43A — A

K43B — B K43C — C

Test Voltage, DC or 60 Hz (Peak) — 11 kV

Rated Operating Voltage (Peak) — DC or 60 Hz — 10 kV 2.5 MHz — 7 kV

16 MHz — 6 kV 32 MHz — 4 kV

Continuous Carry Current, Max. — DC or 60 Hz — 25 A

2.5 MHz — 20 A 16 MHz — 13 A 32 MHz — 10 A Coil Hi-Pot (Vrms, 60 Hz) — 500 A

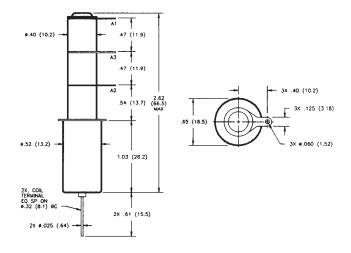
Contact Capacitance —

Between Open Contacts — 1.2 pF Open Contacts to Ground — 1.2 pF



Contact Resistance, Max. — 0.02 ohm
Operate Time, Max. — 10 ms
Release Time, Max. — 10 ms
Shock, 11ms, 1/2 Sine (Peak) — 50 g
Vibration —
Peak — 10 g (55 to 2000 Hz)
Operating Ambient Temperature Range — -55°C to +125°C
Mechanical Life — 2 million cycles
Weight, Nominal — 28.35 g (1 oz.)

*See page 7-87 for turret terminal dimensions and mounting methods.



Coil Data

Volts, Nominal DC	12 V	26.5 V	115 V
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	70 Ω	290 Ω	4700 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information

2 = Flanged

Sample Part Number 🕨		<u>K43 A 3 3 4</u>
Series:		
A = SPST-NO B = SI	PST-NC (C = SPDT
Coil Voltage: 2 = 12 Vdc, Bus Wire 5 = 115 Vdc, Bus Wire 8 = 26.5 Vdc, Turret Term 9 = 115 Vdc, Turret Term	7 = 12 Vdc, T ninal*	
High Voltage Connectio 3 = Solder Connection	ns:	
Mounting*:		

4 = Standard



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K43 Series Make & Break Load Switching — 10 kV Relays (Continued)

.47 [11.91

40 [10.2]

KILOVAC K43P Make & Break Load Switching

Product Facts for K43P

- High power rating: 24 Amps DC continuous current carry
- Vacuum dielectric for power switching low current loads
- Low power consumption
- Fast operating: 5 millisecond operate time
- Meets requirements of MIL-R-83725

KILOVAC K43R Make & Break Load Switching

Product Facts for K43R

- Single pole, double throw contacts with latching actuator
- Vacuum dielectric for power switching low current loads
- Carries 6 Amps at 32 MHz
- Meets requirements of MIL-R-83725

Product Specifications for K43P and K43R Contact Arrangement — K43P — SPST-Latching K43R — SPDT-Latching **Contact Form** K43P — P K43R — R Test Voltage, DC or 60 Hz (Peak) -11 kV Rated Operating Voltage (Peak) — DC or 60 Hz - 10 kV 2.5 MHz — 7 kV 16 MHz — 6 kV 32 MHz — 4 kV Continuous Carry Current, Max. -DC or 60 Hz - 24 A

2.5 MHz - 16 A 16 MHz — 9 A 32 MHz — 6 A Coil Hi-Pot (Vrms, 60 Hz) - 500 A

Contact Capacitance -Between Open Contacts - 1.2 pF Open Contacts to Ground — 1.2 pF

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

AEROSPACE, DEFENSE & MARINE /// HIGH PERFORMANCE RELAYS

0.02 ohm Operate Time, Max. — K43P — 5 ms K43R — 6 ms Release Time, Max. — N/A Shock, 11ms, 1/2 Sine (Peak) -30 g Vibration — Peak - 7 g (55 to 2000 Hz) **Operating Ambient Temperature Range** — -55°C to +125°C Mechanical Life — 1 million cycles Weight, Nominal -28.35 g (1 oz.)

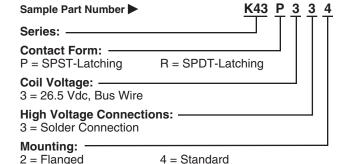
Contact Resistance, Max. —

Coil Data

Volts, Nominal	26.5 Vdc
Latch & Reset, Max.	16 Vdc
Dropout	N/A
Coil Resistance (±10%)	80 Ω
Batings listed are for 25°), sea leve

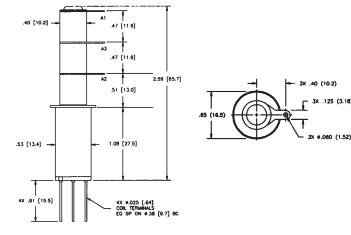
conditions

Ordering Information



2 = Flanged

A2 .51 [13.0] 515 (23.85) 2X .40 (10.2) 2X .125 (3.18) 1.08 [27.4] 53 [13.44] -#.060 (1.52) 4X Ø.025 [.64] COIL TERMINALS EQ SP ON Ø.38 [9.7] BC 4X .61 [15.5]





*See page 7-87 for mounting methods.

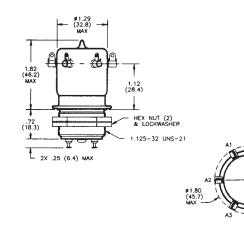


H-14/16 Series Make & Break Load Switching — 12 kV Relays

H-14

- Product Facts for H-14
- Double pole, double throw contacts
- Vacuum dielectric for power switching low current loads
- 30 Amps DC continuous current rating
- Corona shield high voltage terminals available
- Meets requirements of MIL-R-83725





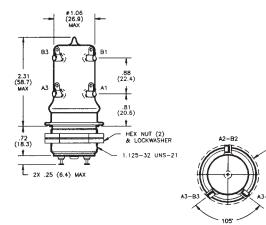
H-16 Product

Product Facts for H-16

- 12 kV rating; isolates 5 kV at 32 MHz
- Vacuum dielectric for power switching low current loads
- Double pole, double throw contacts
- Widely used as a transmit/ receive switch
- Meets requirements of MIL-R-83725

Product Specifications for





H-14 and H-16 **Contact Arrangement** — DPDT Contact Form - 2C Test Voltage, DC or 60 Hz (Peak) -15 kV Rated Operating Voltage (Peak) -DC or 60 Hz — 12 kV 2.5 MHz - 10 kV 16 MHz — 8 kV 32 MHz - 5 kV Continuous Carry Current, Max. — DC or 60 Hz - 30 A 2.5 MHz - H-14 - 15 A H-16 — 10 A — H-14 — 10 A 16 MHz -H-16 — 6 A 32 MHz — H-14 — 8 A H-16 — 4 A Coil Hi-Pot (Vrms, 60 Hz) - 500 A

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Contact Capacitance -Between Open Contacts — 1 pF Open Contacts to Ground - 2.5 pF Contact Resistance, Max. --H-14 — 0.015 ohm H-16 - 0.03 ohm Operate Time, Max. - 20 ms Release Time, Max. - 20 ms Shock, 11ms, 1/2 Sine (Peak) — 20 g Vibration -Peak — 10 g (55 to 500 Hz) **Operating Ambient Temperature Range** — -55°C to +125°C **Mechanical Life** (Operations x 10⁶) -H-14 — 1 million cycles H-16 — 500,000 cycles Weight, Nominal — H-14 - 226.8 g (8 oz.) H-16 — 170.1 g (6 oz.)

Coil Data

Nominal Volts DC	12 Vdc	26.5 Vdc	115 Vdc
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	24 Ω	120 Ω	2000 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information

Sample Part Number 🕨		<u>H- 14 /12Vdc</u>
Series: —		
Model: — 14	16	
Coil Voltag Blank = 26.		

Blank = 26.5 Vdc /12Vdc = 12 Vdc /115Vdc = 115 Vdc



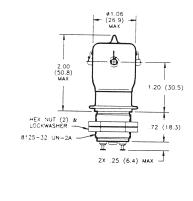
#1.50 (38.1) MAX

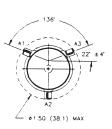
H-8 Make & Break Load Switching — 15 kV Relays

Product Facts

- Single pole, double throw contacts
- Vacuum dielectric for power switching low current loads
- 30 Amps DC continuous current rating
- Corona shield high voltage terminals available
- Meets requirements of MIL-R-83725







Product Specifications
Contact Arrangement — SPDT
Contact Form — C
Test Voltage, DC or 60 Hz (Peak) —
20 kV
Rated Operating Voltage (Peak) —
DC or 60 Hz — 15 kV
2.5 MHz — 12 kV
16 MHz — 10 kV
32 MHz — 5 kV

Continuous Carry Current, Max. — DC or 60 Hz — 15 A RMS 2.5 MHz — 10 A RMS 16 MHz — 6 A RMS 32 MHz — 4 A RMS Coil Hi-Pot (Vrms, 60 Hz) — 500 A RMS Contact Capacitance — Between Open Contacts — 1 pF Open Contacts to Ground — 1.5 pF Contact Resistance, Max. — 0.015 ohm Operate Time, Max. — 15 ms Release Time, Max. — 15 ms Shock, 11ms, 1/2 Sine (Peak) — 30 g Vibration — Peak — 10 g (55 to 500 Hz) Operating Temperature Range — -55°C to +125°C Mechanical Life — 1 million cycles Weight, Nominal — 85 g (3 oz.)

Coil Data

Volts, Nominal DC	12 V	26.5 V	115 V
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	60 Ω	265 Ω	3500 Ω

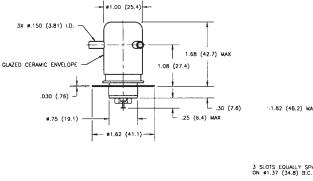
For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

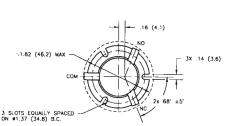


KC Series Make & Break Load Switching — 15 kV Relays

KC-14







#1.82 (46.2) MA

(40.9) MAX

.42 (10.7)

1.61

A2

.16 (4.1)

28 68 +5

A1

KC-18

Product Facts for KC-14 and KC-18

- Specifically designed for load switching applications
- Can power switch and isolate loads
- Replaces KILOVAC KC-8 and KC-12
- Meets requirements of MIL-R-83725

Product Specifications for

Contact Arrangement — SPDT

Test Voltage, DC or 60 Hz (Peak) -

Rated Operating Voltage (Peak)

Continuous Carry Current, Max. --

Coil Hi-Pot (Vrms, 60 Hz) — 500 A Contact Capacitance —

Between Open Contacts — 0.5 pF Open Contacts to Ground — 1 pF

Contact Resistance, Max. —

Operate Time, Max. — 15 ms **Release Time, Max.** — 9 ms

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or

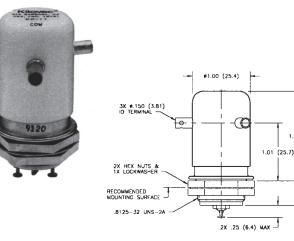
KC-14 and KC-18

Contact Form — C

DC or 60 Hz - 15 kV

DC or 60 Hz - 30 A

17 kV



Shock, 11ms, 1/2 Sine (Peak) -

Operating Ambient Temperature

Mechanical Life — 1 million cycles

Weight, Nominal — 85 g (3 oz.)

Peak - 10 g (55 to 500 Hz)

Range — -55°C to +125°C

50 g Vibration —



Voltage	Current	Load Life Operations
330 Vdc	17 Amps	10,000
330 Vdc	5 Amps	100,000
5,000 Vdc	2 Amps	100,000
10,000 Vdc	1 Amps	50,000

*Ratings are for normally open contacts only. No testing has been performed on normally closed contacts.

Coil Data

Volts, Nominal DC	12 V	26.5 V	115 V
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	48 Ω	180 Ω	2900 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information

Sample Part Number



Blank = 26.5 Vdc /12Vdc = 12 Vdc /115Vdc = 115 Vdc



0.025 ohm

805-220-2055.

KC- 18 /12Vdc

KC Series Make & Break Load Switching — 15 kV Relays (Continued)

KC-2 No Load Switching

Product Facts

- Vacuum dielectric for low and stable contact resistance
- Carries 50 Amps at DC; 10 Amps at 32 MHz
- Not designed for power switching

KC-8

Product Facts for KC-8

Not recommended for new design. See KC-14 on page 7-82 for replacement.

KC-11

No Load Switching

Product Facts

- Threaded base version of KC-2
- Vacuum dielectric for low leakage current applications

KC-12

Product Facts

- Not recommended for new design. See KC-18 on page 7-67 for replacement.
- Vacuum dielectric for power switching low current loads

Product Specifications for KC-2, KC-8, KC-11 and KC-12 Contact Arrangement — SPDT Contact Form — C Test Voltage, DC or 60 Hz (Peak) -

17 kV

Rated Operating Voltage (Peak) -DC or 60 Hz - 15 kV 2.5 MHz - KC-2 and KC-11 - 12 kV 16 MHz — KC-2 and KC-11 — 9 kV 32 MHz - KC-2 and KC-11 - 7 kV

Continuous Carry Current, Max. —

DC or 60 Hz — KC-2 and KC-11 — 50 A KC-8 and KC-12 — 30 A 2.5 MHz — KC-2 and KC-11 — 30 A 16 MHz — KC-2 and KC-11 — 17 A 32 MHz — KC-2 and KC-11 — 10 A Coil Hi-Pot (Vrms, 60 Hz) - 500 A

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



Between Open Contacts - 0.5 pF Open Contacts to Ground — 1 pF Contact Resistance, Max. — KC-2 and KC-11 — 0.012 ohm KC-8 and KC-12 — 0.025 ohm Operate Time, Max. — 15 ms Release Time, Max. — 9 ms Shock, 11ms, 1/2 Sine (Peak) — 50 g Vibration -Peak — 10 g (55 to 500 Hz) **Operating Ambient Temperature** Range — -55°C to +125°C Mechanical Life — 1 million cycles Weight, Nominal — 85 g (3 oz.)

Contact Capacitance -

Coil Data

3X Ø.150 (3.81) LD

GLAZED CERAMIC ENVELOPE

.25 (6.4) MAX 🚽

HEX NUTS (2)

RECOMMENDED MIG. SURFACE

Nominal Volts DC	12 Vdc	26.5 Vdc	115 Vdc
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%) KC-2 and KC-11 KC-8 and KC-12	60 Ω 48 Ω	250 Ω 180 Ω	3500 Ω 2900 Ω

1.61 (40.9) MAX

1.01 (25.7)

.42 (10.7)

#1.82 (46.2) MAX

.8125-32 UNS-24

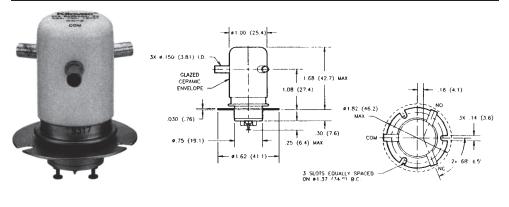
.16 (4.1)

Ratings listed are for 25°C, sea level conditions

Ordering Information

Sample P	art Numbe	er 🕨	<u>KC- 2</u>	<u>/12Vdc</u>
Series: ·				
Model: - 2	8	11	12	
Coil Volt Blank = 2		/12Vdc = 12 Vdc	/115Vdc =	 = 115 Vdc





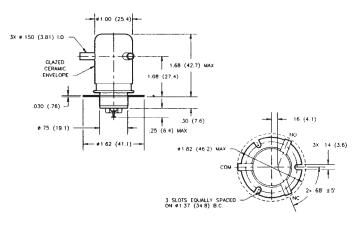
1.00 (25.4

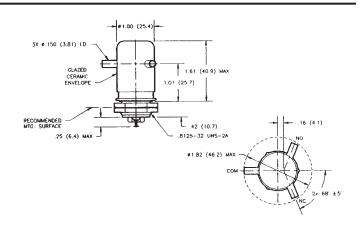
KC Series Make Only Load Switching — 15 kV Relays (Continued)

KC-15 Product Facts

- SF-6 gas-filled for power switching on the "make"
- Long load life in capacitive discharge
- Recommended for ESD testing and safety interlock applications
- Meets requirements of MIL-R-83725



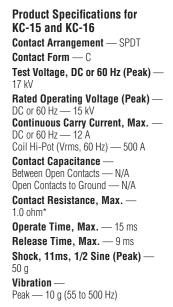




KC-16 Product Facts

- Threaded base version of KC-15
- SF-6 gas-filled for power switching on the "make"
- 15 kV rating
- Meets requirements of MIL-R-83725





For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Operating Ambient Temperature Range — -55°C to +125°C Mechanical Life — 1 million cycles Weight, Nominal — 85 g (3 oz.)

Note:

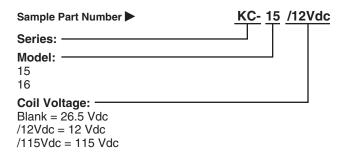
*Contact resistance for gas-filled relays measured 28 Vdc, 1 Amp

Coil Data

Volts, Nominal DC	12 V	26.5 V	115 V
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	48 Ω	180 Ω	2900 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information



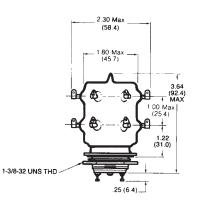


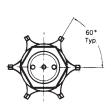
H-26 Series Make & Break Load Switching — 15 kV Relays

Product Facts

- Highly reliable four pole double throw relay
- Used to switch multiple loads and for polarity reversal
- Vacuum dielectric for power switching low current loads
- Meets requirements of MIL-R-83725







Product Specifications	Con
Contact Arrangement — 4PDT	Betw
Contact Form — 4C	Oper
Test Voltage, DC or 60 Hz (Peak) — 17 kV	Con 0.02
Rated Operating Voltage (Peak) —	Ope
DC or 60 Hz — 15 kV	Rela
2.5 MHz — 12 kV	Sho
16 MHz — 10 kV	30 g
32 MHz — 7 kV	Vibr
Continuous Carry Current, Max. —	Peak
DC or 60 Hz — 30 A	Ope
2.5 MHz — 10 A	Ran
16 MHz — 6 A	Med
32 MHz — 4 A	Wei
Coil Hi-Pot (Vrms, 60 Hz) — 500 A	

Contact Capacitance — Between Open Contacts — 1 pF Open Contacts to Ground — 2.5 pF Contact Resistance, Max. — 1.02 ohm Operate Time, Max. — 30 ms Release Time, Max. — 30 ms Shock, 11ms, 1/2 Sine (Peak) — 80 g //ibration — Peak — 10 g (55 to 500 Hz) Operating Ambient Temperature Range — -55°C to +125°C Mechanical Life — 100,000 cycles Neight, Nominal — 340 g (12 oz.)

Coil Data

Volts, Nominal DC	12 V	26.5 V	115 V
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	N/A	130 Ω	2100 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information



For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

AEROSPACE, DEFENSE & MARINE /// HIGH PERFORMANCE RELAYS



H-19/17 Series Make & Break Load Switching — 20/25 kV Relays

H-19 **Product Facts**

- 20 kV operating voltage
- Vacuum dielectric and tungsten contacts for power switching low current loads
- Double pole, double throw contacts
- Available with corona shield connectors
- Meets requirements of MIL-R-83725

H-17

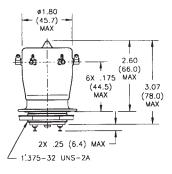
Product Facts

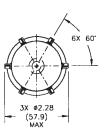
- Will isolate 12 kV at 32 MHz
- Tungsten contacts suitable for power switching low current loads
- Available with corona shield connectors
- Meets requirements of MIL-R-83725
- QPL version available, M83725/2

Product Specifications for

805-220-2055.

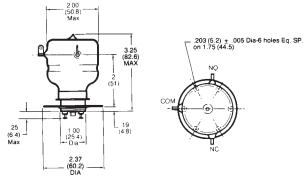








16 MHz — H-19 — 9 A



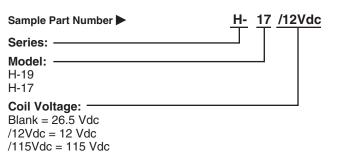
r roudor opcontrations for	
H-19 and H-17	H-17 — 10 A
Contact Arrangement	32 MHz — H-19 — 6 A
Contact Arrangement —	H-17 — 8 A
H-19 — DPDT	Coil Hi-Pot (Vrms, 60 Hz) — 500 A
H-17 — SPDT	
Contact Form —	Contact Capacitance —
H-19 — 2C	Between Open Contacts — 1 pF
H-17 — C	Open Contacts to Ground — 2.5 pF
	Contact Resistance, Max. —
Test Voltage, DC or 60 Hz (Peak) —	0.015 ohm
H-19 — 25 kV	
H-17 — 30 kV	Operate Time, Max. —
Rated Operating Voltage (Peak) —	H-19 — 30 ms
DC or 60 Hz — H-19 — 20 kV	H-17 — 25 ms
H-17 — 25 kV	Release Time, Max. —
2.5 MHz — H-19 — 15 kV	H-19 — 20 ms
H-17 — 20 kV	H-17 — 25 ms
16 MHz — H-19 — 10 kV	
	Shock, 11ms, 1/2 Sine (Peak) —
H-17 — 15 kV	H-19 — 30 g
32 MHz — H-19 — 7 kV	H-17 — 20 g
H-17 — 12 kV	Vibration —
Continuous Carry Current, Max. —	Peak — 10 g (55 to 500 Hz)
DC or 60 Hz — 30 Å	Operating Ambient Temperature
2.5 MHz — H-19 — 18 A	Range — -55° C to $+125^{\circ}$ C
H-17 — 16 A	•
	Mechanical Life — 1 million cycles
	Weight, Nominal —
For factory-direct application assistance,	H-19 — 241 g (8.5 oz.)
dial 800-253-4560, ext. 2055, or	H-17 — 198.4 g (7 oz.)
005 000 0055	

Coil Data

Nominal Volts DC	12 Vdc	26.5 Vdc	115 Vdc
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%) H-19 H-17	48 Ω 24 Ω	225 Ω 120 Ω	2100 Ω 2900 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information

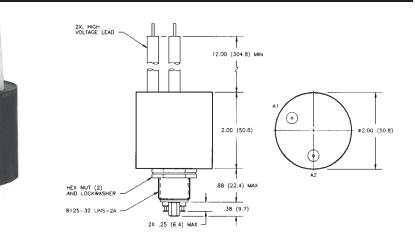




K62 Series Make & Break Load Switching – 25 kV Relays

K62A and K62B Product Facts

- 25 kV relay with flying leads for ease of installation
- Vacuum dielectric and tungsten contacts for power switching low current loads
- Meets requirements of MIL-R-83725

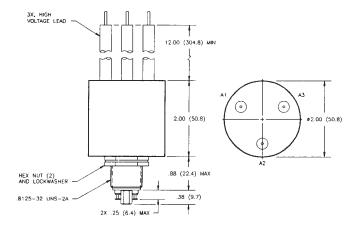


K62C

Product Facts

- SPDT version of K62
- Vacuum dielectric for power switching low current loads
- Carries 18 Amps continuous current
- Meets requirements of MIL-R-83725





Product Specifications for K62A, K62B and K62C Contact Arrangement —

K62A — SPST-NO K62B — STST-NC K62C — SPDT Contact Form —

- K62A A K62B — B
- K62C C

Test Voltage, DC or 60 Hz (Peak) — 30 kV

Rated Operating Voltage (Peak) — DC or 60 Hz — 25 kV

Continuous Carry Current, Max. —

DC or 60 Hz — 18 A Coil Hi-Pot (Vrms, 60 Hz) — 500 A **Contact Resistance, Max.** — 0.50 ohm

Operate Time, Max. — 15 ms Release Time, Max. — 15 ms Shock, 11ms, 1/2 Sine (Peak) —

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

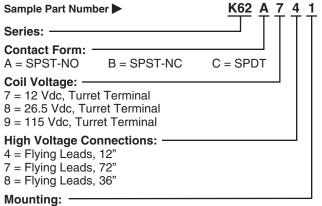
20 g Vibration — Peak — 10 g (55 to 500 Hz) Operating Ambient Temperature Range — -55°C to +85°C Mechanical Life — 1 million cycles Weight, Nominal — 340 g (12 oz.)

Coil Data

Volts, Nominal DC	12 V	26.5 V	115 V
Pickup, Max.	9 Vdc	18 Vdc	90 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-55 Vdc
Coil Resistance (±10%)	30 Ω	125 Ω	2400 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information



1 = Threaded

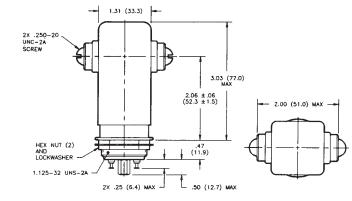


KC-Series No Load Switching – 25 kV Relays

KC-20 Product Facts

- Rugged, high current carry ceramic relay
- Carries 30 Amps at 32 MHz
- Copper contacts; not designed for power switching
- Meets requirements of MIL-R-83725



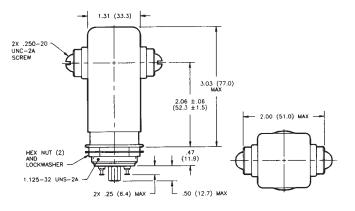


KC-30

Product Facts

- Normally closed version of KC-20
- Carries 55 Amps DC
- Vacuum dielectric for low leakage current applications





Product Specifications for KC-20 and KC-30 Contact Arrangement —

KC-20 — SPST-NO KC-30 — SPST-NC **Contact Form** KC-20 — X KC-30 — Y Test Voltage, DC or 60 Hz (Peak) -KC-20 - 30 kV KC-30 - 28 kV Rated Operating Voltage (Peak) -DC or 60 Hz - KC-20 - 28 kV KC-30 - 25 kV 2.5 MHz - 22 kV 16 MHz — KC-20 — 12 kV KC-30 - 10 kV 32 MHz - KC-20 - 10 kV KC-30 — 9 kV Continuous Carry Current, Max. — DC or 60 Hz — KC-20 — 110 A

KC-30 — 55 A 2.5 MHz — KC-20 — 60 A KC-30 — 30 A

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

16 MHz — KC-20 — 40 A KC-30 — 20 A KC-20 — 30 A 32 MHz KC-30 — 15 A Coil Hi-Pot (Vrms, 60 Hz) - 500 A Contact Capacitance -Between Open Contacts — 2.5 pF Open Contacts to Ground - 2.5 pF Contact Resistance, Max. --KC-20 - 0.005 ohm KC-30 - 0.01 ohm Operate Time, Max. — 18 ms Release Time, Max. — KC-20 - 10 ms KC-30 - 20 ms Shock, 11ms, 1/2 Sine (Peak) -30 g Vibration — Peak — 10 g (55 to 500 Hz) **Operating Ambient Temperature** Range — -55°C to +125°C Mechanical Life — 2 million cycles Weight, Nominal — 340 g (12 oz.)

Coil Data

Volts, Nominal DC	12 V	26.5 V	115 V
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	24 Ω	120 Ω	2000 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information

/115Vdc = 115 Vdc

KC-Series – 25 kV Relays

KC-22, KC-32 Make & Break Load Switching

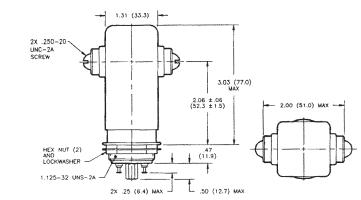
Product Facts for KC-22

Tungsten contacts for power switching

Product Facts for KC-32

- Normally closed version of KC-22
- Vacuum dielectric for power switching low current loads





KC-28, KC-38 Make Only Load Switching

Product Facts for KC-28

- SF-6 gas-filled for capacitive discharge and "make only" applications
- Capable of switching 2000 Amps peak capacitive discharge for 400 nanoseconds

Product Facts for KC-38

- Normally closed version of KC-28
- SF-6 gas-filled for capacitive discharge and "make only" applications

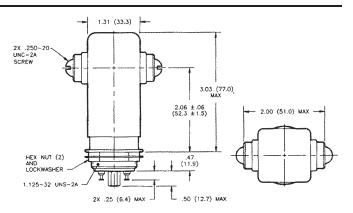


Product Specifications for KC-22, KC-32, KC-28 & KC-38 Contact Arrangement — KC-22 and KC-28 — SPST-NO KC-32 and KC-38 — SPST-NC

Contact Form — KC-22 and KC-28 — X KC-32 and KC-38 — Y Test Voltage, DC or 60 Hz (Peak) -

28 kV

Rated Operating Voltage (Peak) – DC or 60 Hz — 25 kV



Continuous Carry Current, Max. — DC or 60 Hz — KC-22 — 65 A KC-32 — 45 A KC-28 — 30 A KC-38 — 15 A Coil Hi-Pot (Vrms, 60 Hz) — 500 A

Contact Capacitance — Between Open Contacts — KC-22 and KC-32 — 2.5 pF Open Contacts to Ground — KC-22 and KC-32 — 2.5 pF

Contact Resistance, Max. — KC-22 — 0.005 ohm KC-32 — 0.01 ohm KC-28 — 1.0 ohm* KC-38 — 1.0 ohm*

Operate Time, Max. — 18 ms Release Time, Max. — KC-22 and KC-28 — 10 ms KC32 and KC-38 — 20 ms Shock, 11ms, 1/2 Sine (Peak) — 30 g Vibration — Peak — 10 g (55 to 500 Hz) Operating Ambient Temperature Range — -55°C to +125°C Mechanical Life — 2 million cycles

Weight, Nominal — 340 g (12 oz.)

Coil Data

Volts, Nominal DC	12 V	26.5 V	115 V
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	24 Ω	120 Ω	2000 Ω

Ratings listed are for 25°C, sea level conditions

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

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Sample Part Number 🕨		<u>KC- 22</u>	/12Vdc	
Series: -				
Model: - KC-22	KC-32	KC-28	 KC-38	3
Coil Volta		la – 10 V/da	/115\/do	

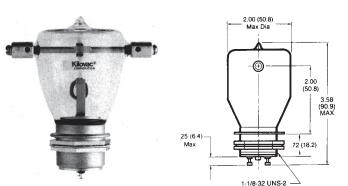
Blank = 26.5 Vdc /12Vdc = 12 Vdc /115Vdc = 115 Vdc



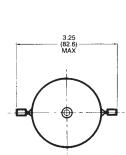
(Not recommended for new designs)

Product Facts

- See K61 or K62 series for latest generation products
- Vacuum dielectric for power switching low current loads



H-23/24 Series Make & Break Load Switching — 30 kV Relay



Product Specifications Contact Arrangement — H-23 — SPST-NC H-24 — SPST-NO
Contact Form — H-23 — B H-24 — A
Test Voltage, DC or 60 Hz (Peak) — 35 kV
Rated Operating Voltage (Peak) — DC or 60 Hz — 30 kV 2.5 MHz — 24 kV 16 MHz — 18 kV 32 MHz — 7 kV
Continuous Carry Current, Max. — DC or 60 Hz — 30 A 2.5 MHz — 20 A 16 MHz — 12 A 32 MHz — 7 A Coil Hi-Pot (Vrms, 60 Hz) — 500 A

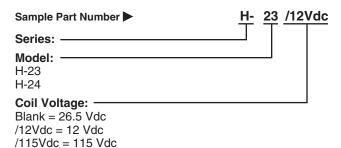
Contact Capacitance — Between Open Contacts — N/A Open Contacts to Ground — N/A Contact Resistance, Max. — 0.015 ohm Operate Time, Max. — 30 ms Release Time, Max. — 20 ms Shock, 11ms, 1/2 Sine (Peak) — 20 g Vibration — Peak — 10 g (55 to 500 Hz) Operating Ambient Temperature Range — -55°C to +125°C Mechanical Life — 1 million cycles Weight, Nominal — 198.4 g (7 oz.)

Coil Data

Volts, Nominal DC	12 V	26.5 V	115 V
Pickup, Max.	8 Vdc	16 Vdc	80 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	24	120 Ω	2000 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information



For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

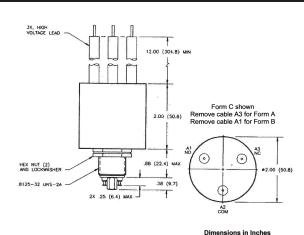


KP61 Series — 35 kV Relays

Product Facts

- SF-6 gas-filled relay is excellent for capacitive discharge applications
- Widely used in test equipment and medical instruments
- Fully operable in air and suitable for adverse environments
- Contact forms A, B & C
- 35 kV rating in compact, durable package
- Lower cost version of K61 series





Dimensions in Inches folerances Except as Noted $.xx = \pm .03$ $.xx = \pm .010$ $\angle x^{\circ} = \pm 5^{\circ}$ DO NOT SCALE DWG.

Тс

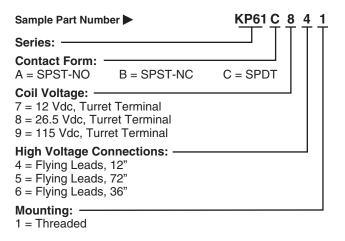
Product Specifications Contact Arrangement/Form — SPST-NO / A SPST-NC / B SPDT / C Test Voltage, DC or 60 Hz (Peak) — 40 kV Rated Operating Voltage (Peak) — DC or 60 Hz — 35 kV Continuous Carry Current, Max. — DC or 60 Hz — 10 A Contact Resistance, Max. — 1.0Ω Shock, 11ms, 1/2 Sine (Peak) — 20 g Vibration — Peak — 10 g (55 to 500 Hz) Operating Ambient Temperature Range — -55°C to +85°C Mechanical Life — 1 million cycles Weight, Nominal — 297.7g (10.5 oz.)

Coil Data

-				
	Volts, Nominal DC	12 V	26.5 V	115 V
	Pickup, Max.	9 Vdc	18 Vdc	90 Vdc
	Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
	Coil Resistance (±10%)	30 Ω	125 Ω	2000 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information



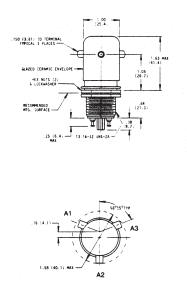
For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



K60C (35 kV)* Product Facts

- 35 kV rating when operated in oil or potting
- Smallest 35 kV rated relay available
- *Customer must isolate high voltage terminals using suitable dielectric such as oil or potting





Product Specifications Contact Arrangement — SPDT Contact Form — C Test Voltage, DC or 60 Hz (Peak) — 37 kV** Rated Operating Voltage (Peak) — DC or 60 Hz — 35 kV** Continuous Carry Current, Max. — DC or 60 Hz — 10 A RMS Coil Hi-Pot (Vrms, 60 Hz) — 500 A RMS Contact Resistance, Max. — N/A Operate Time, Max. — 15 ms Release Time, Max. — 15 ms

Shock, 11ms, 1/2 Sine (Peak) — 20 g Vibration — Peak — 10 g (55 to 500 Hz) Operating Ambient Temperature Range — -55°C to +85°C Mechanical Life — 1 million cycles Weight, Nominal — 93.6 g (3.3 oz.)

Note:

*37 kV test voltage, 35 kV operate voltage when operated in oil.

Coil Data

Volts, Nominal DC	12 V	26.5 V	115 V
Pickup, Max.	9 Vdc	18 Vdc	90 Vdo
Coil Resistance (±10%)	30 Ω	125 Ω	2400 🖸

Ratings listed are for 20°C, sea level conditions

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



K60 Series Make Only Load Switching — 35 kV Relays

K61 Series Make Only Load Switching — 35 kV Relays

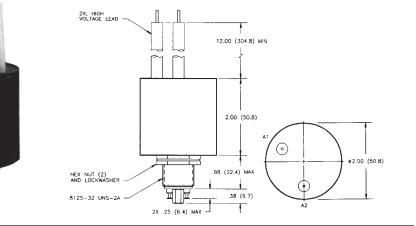
K61A and K61B Product Facts for K61A and K61B

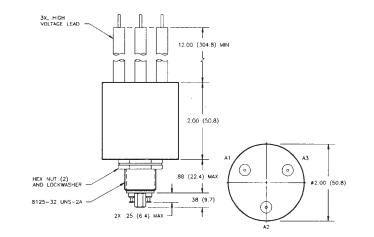
- SF-6 gas-filled relay excellent for capacitive discharge applications
- Widely used in test equipment and medical instruments
- Fully operable in air and suitable for adverse environments

K61C Product Facts for K61C

- 35 kV rating in compact, durable package
- SF-6 gas-filled relay excellent for capacitive discharge applications
- SPDT version of K61







Product Specifications for K61A, K61B and K61C

Contact Arrangement — K61A — SPST-N0 K61B — STST-NC K61C — SPDT Contact Form — K61A — A K61B — B K61C — C Test Voltage, DC or 60 Hz (Peak) — 40 kV Rated Operating Voltage (Peak) — DC or 60 Hz — 35 kV Continuous Carry Current, Max. — DC or 60 Hz — 10 A

Coil Hi-Pot (Vrms, 60 Hz) — 500 A Contact Resistance, Max. —

1.0 ohm*

Operate Time, Max. — 15 ms

Release Time, Max. — 15 ms Shock, 11ms, 1/2 Sine (Peak) — 20 g

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Vibration — Peak — 10 g (55 to 500 Hz) Operating Ambient Temperature Range — -55°C to +85°C Mechanical Life — 1 million cycles Weight, Nominal — 340 g (12 oz.)

Note:

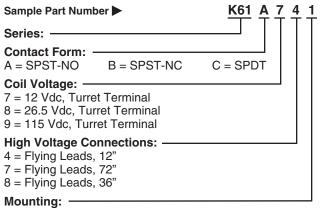
*Contact resistance for gas-filled relays measured at 28 Vdc, 1 Amp

Coil Data

Volts, Nominal DC	12 V	26.5 V	115 V
Pickup, Max.	9 Vdc	18 Vdc	90 Vdc
Dropout	.5-5 Vdc	1-10 Vdc	5-50 Vdc
Coil Resistance (±10%)	30 Ω	125 Ω	2000 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information



1 = Threaded



K64 & H-25 Series — 50 kV Relays

K64C

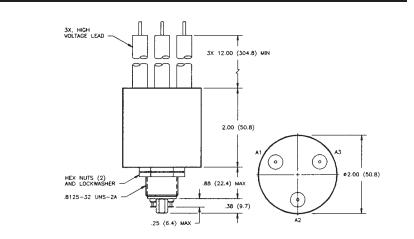
Make Only Load Switching

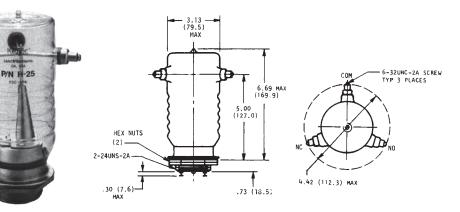
- Product Facts for K64C
- SF-6 gas-filled relay ideal for high voltage isolation or "make only" power switching
- 50 kV rating in compact package
- High voltage leads and encapsulation allow full operation in air

H-25 Make & Break Load Switching

Product Facts for H-25

- Vacuum relay provides low contact resistance
- Vacuum dielectric for power switching low current loads





Product Specifications for K64C and H-25 Contact Arrangement — SPDT Contact Form — C Test Voltage, DC or 60 Hz (Peak) — K64C — 55 kV H-25 — 60 kV Rated Operating Voltage (Peak) — DC or 60 Hz — 50 kV Continuous Carry Current, Max. — DC or 60 Hz — K64C — 10 A H-25 — 30 A Coil Hi-Pot (Vrms, 60 Hz) — 500 A Contact Resistance, Max. — K64C — 1.0 ohm* H 25 — 0.015 ohm

H-25 — 0.015 ohm **Operate Time, Max.** — K64C — 15 ms H-25 — 60 ms **Release Time, Max.** — K64C — 15 ms H-25 — 60 ms

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Shock, 11ms, 1/2 Sine (Peak) — K64C — 10 g H-25 — 15 g Vibration — Peak — 10 g (55 to 500 Hz) Operating Ambient Temperature Range — -55° C to $+85^{\circ}$ C Mechanical Life — K64C — 1 million cycles H-25 —500,000 cycles Weight, Nominal — K64C — 340 g (12 oz.) H-25 — 850.5 g (30 oz.)

Note:

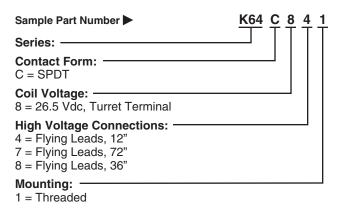
*Contact resistance for gas-filled relays measured at 28 Vdc, 1 Amp

Coil Data

	K64C	H-25
Nominal Volts DC	26.5 Vdc	26.5 Vdc
Pickup, Max.	18 Vdc	16 Vdc
Dropout	1-10 Vdc	1-10 Vdc
Coil Resistance (±10%)	80 Ω	120 Ω

Ratings listed are for 25°C, sea level conditions

Ordering Information





High Voltage Relays

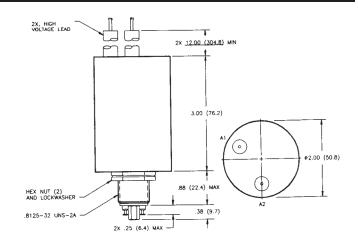
(ILOVAC

K70 Series Make Only Load Switching - 70 kV Relays

K70A and K70B Product Facts

- New, small, compact 70 kV relay package
- SF-6 gas-filled for capacitive discharge and high voltage isolation applications
- Suitable for charging and discharging of high voltage capacitors
- Safe for use in adverse environments



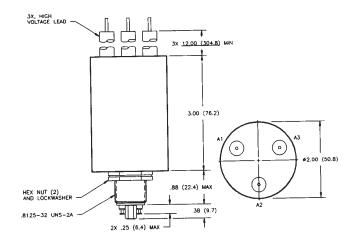


K70C

Product Facts

- SPDT version of K70A
- SF-6 gas-filled for capacitive discharge and high voltage isolation applications
- Suitable for charging and discharging of high voltage capacitors





Product Specifications for K70A, K70B and K70C Contact Arrangement —

K70A — SPST-NO K70B — SPST-NC

K70C — SPDT

Contact Form K70A — A K70B — B

К70С — С

Test Voltage, DC or 60 Hz (Peak) — 75 kV Rated Operating Voltage (Peak) —

DC — 70 kV 60 Hz RMS — 30 kV Continuous Carry Current, Max. — DC or 60 Hz — 10 A

Coil Hi-Pot (Vrms, 60 Hz) — 500 A Contact Capacitance —

Between Open Contacts — N/A Open Contacts to Ground — N/A **Contact Resistance, Max.** — 2.0 ohm*

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.

Operate Time, Max. — 20 ms Release Time, Max. — 15 ms Shock, 11ms, 1/2 Sine (Peak) — 20 g Vibration — Peak — 10 g (55 to 500 Hz) Operating Ambient Temperature Range — 0°C to +85°C Mechanical Life —500,000 cycles Weight, Nominal — 510.3 g (18 oz.)

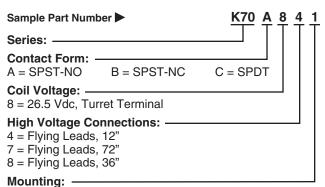
*Contact resistance for gas-filled relays measured at 28 Vdc, 1 Amp

Coil Data

Volts, Nominal	26.5 Vdc
Pickup, Max.	22 Vdc
Dropout	1-10 Vdc
Coil Resistance (±10%)	75 Ω
Ratings listed are for 25°	C, sea leve

Ratings listed are for 25°C, sea leve conditions

Ordering Information



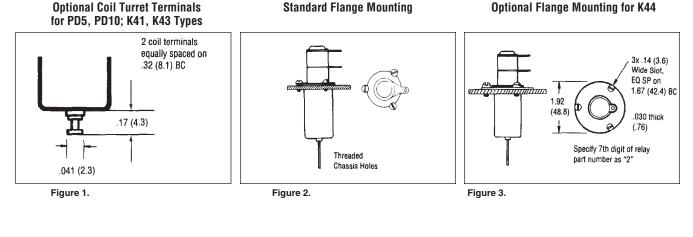
1 = Threaded



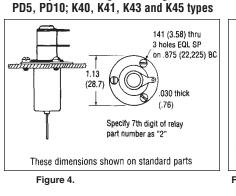
Note:

Mounting Methods

KILOVAC "stacked ceramic" series relays can be easily mounted in any of the several ways shown below. The relay base should be mounted to a ground potential for high voltage applications. KILOVAC relays are not position sensitive and can be mounted in any orientation.







Optional Flange Mounting for

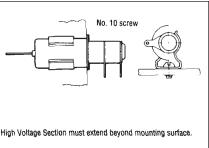
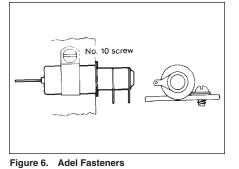


Figure 5. Seastrom Manufacturing (800/447-3927 or 208/737-4300) Part Number 4502-53-50-2N or sim-

Strap Mounting



9320010 (stainless & silicone)

9320002 (carbon steel & neoprene)

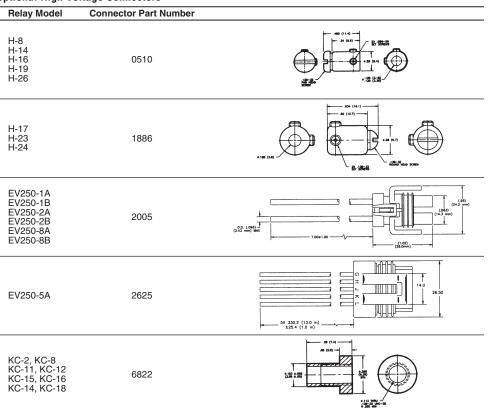
For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



A number of KILOVAC relays are available with special, anti-corona high voltage connectors. Refer to the chart to determine if high voltage connectors are available for your model relay. These connectors can be ordered separately, by part number, or at the same time you order your relays (for "H: relays only) by simply adding the letter "C" to the part number. For instance, if you wish to purchase an H-8 relay with special connectors, you should order an "H-8C". If you already have an H-8, you can order three Part Number 0510 connectors and install them yourself by removing the standard solder lugs and carefully installing the connectors so as not to damage the glassto-metal seals.

Special Connectors

Optional High Voltage Connectors



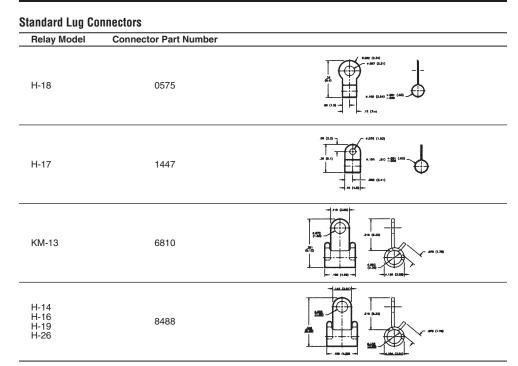
Connectors for EV250-1A, 1B, 2A & 2B

TE supplies a connector with 7 leads attached. Order Part Number 2005, Part Number 1618004-1.

For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



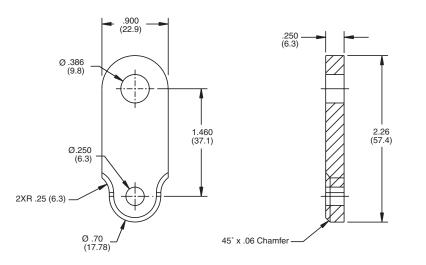
Special Connectors (Continued)



AC Coil Operation

All TE KILOVAC relays are supplied with a DC coil. If you wish to operate the relay with AC, you may order a bridge rectifier as Part Number 0260.

Bus Bar Connector Option for EV, LEV, CAP and MAP Products



For factory-direct application assistance, dial 800-253-4560, ext. 2055, or 805-220-2055.



KILOVAC High Voltage Relays

Application Notes for EV/LEV Contactors

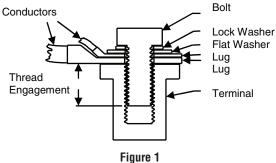
Introduction - Product Capabilities and Typical Applications

TE KILOVAC EV and LEV contactors are designed to be the highest performance, smallest and lightest weight, sealed High Voltage contactors in the industry. With current carrying capability of up to 500A and power switching up to 200kW, they are used in a variety of industrial, marine, automotive, and commercial applications. Primarily designed to switch resistive loads, they can be used in a variety of circuit applications bearing in mind a few important considerations. This application note focuses on a few of the more common circuit configurations, and what to consider when selecting, installing and using the contactors.

1. Installation

EV/LEV contactors can be mounted in any orientation, and due to the nature of their hermetic seal and isolated enclosure, can be mounted in close proximity to other equipment. However, care must be taken with regard to the termination of the power cables to the main terminals. It is important that the main power connection lugs are mated directly to the terminal seats. Be sure that the hardware stackup is in the proper order, and that washers and other spacers are not placed between the lug and terminal seat. Extraneous connection resistance can cause considerable power dissipation and terminal heating at high current carry.

Refer to Figure 1 and Table I for the recommended hardware stackup and torque.



Main Terminal Hardware Installation

Table I		
THREAD ENGAGEMENT(turns)	TORQUE	
Less than 5	Use longer fastener	
5 TO 7	7.9 Nm (70 in-lb) MAX	
7 TO 8	9.0 Nm (80 in-lb) MAX	
8 TO 11	9.0 Nm (80 in-lb)	
	11 Nm (100 in-lb) MAX	
Mounting Feet (all)	1.7-3.3 Nm (30-35 in-lb)	

Table I

Use the same guidelines and torque maximum values for stud terminal contactors as well.

2. Coils, Drive Circuits and Coil Economizing

Since the power required to close the contacts is generally much greater than the required holding power, many KILOVAC contactors can be packaged with low-profile coils that utilize either an electronic economizer (switchmode PWM), or mechanical cut-throat economizer. The economizer lets-through the higher power required for contact closure, then reduces the power for holding, greatly reducing the coil power consumption and heating. These circuits are packaged with the contactor, and in most cases include coil suppression components as well. For customers who wish to provide their own circuitry, TE can provide suggestions for driving the coils of all versions of contactors. Single coil, uneconomized products are also available in the LEV product line. These coils are designed to operate at nominal power over all specified voltage and temperature ranges withouteconomizing circuitry. DC Coils up to 400Vdc and AC coils with integrated converters are available up to 240Vac.

3. Load Types and Power Switching Recommendations

In general, all EV/LEV contactors are designed primarily for connection and interruption of resistive loads and slightly inductive loads (L/R<1ms). High currents (up to 2000A) can be interrupted in case of circuit faults, and high continuous currents upwards of 500A can be maintained through closed contacts. Some important points to consider are:

- a. Closing into current spikes due to uncharged filter capacitors. Capacitors should be pre-charged whenever possible to avoid excessive contact erosion and nuisance welds. Keep inrush current spikes below 650A at all times. Care should also be taken when considering other high-inrush loads such as lamps or motors.
- b. Large current spikes through closed contacts. Large current spikes through closed contacts in excess of 3000A can sometimes cause spot welding or contact levitation.
- **c.** Circuit inductance. Contactor break-arcs generally last as long as it takes to dissipate the stored inductive energy of the load (t (arc) = 1.1*L/R).

Longer arcs due to circuit inductance can accelerate contact wear, and in extreme cases, can cause contactor failure. TE recommends that the time constant of the load be less than 1ms for safe operation and maximum life.

Contactor life is a function of the power level switched. Higher make/break currents erode contact materials faster and accelerate loss of dielectric withstanding between the open contacts. Figure 2 can be used as a guideline for estimating product life at a given load.



Application Notes for EV/LEV Contactors (Continued)

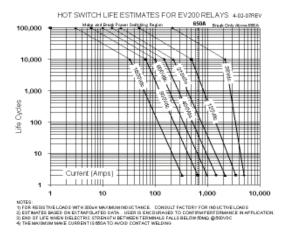
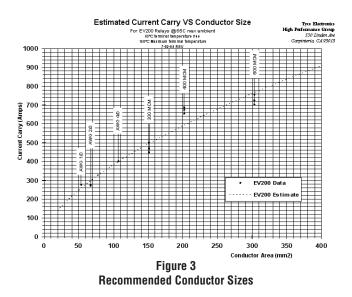


Figure 2 Life Cycles vs. Power Switched

4. Recommended Conductor Sizes for Continuous Current Carry

Many sources exist for recommending the proper conductor size for a given current carry. Many of these sources are concerned primarily with wire insulation safety issues. Cable bundling, conduit types, length of runs, etc., are all important considerations. With regard to a contactor placed in line with the conductors, it is important to make sure that the wire size is sufficient such that the contactor terminals themselves do not overheat, leading to a failure of the device. In most cases, the primary path for removal of heat from the contactor terminals is the conductors themselves. Convection to atmosphere and conduction via the base mountings play a lesser role in this type of contactor due to the nature of the construction. TE has performed basic characterization of many of the styles of contactors discussed herein, and the data is presented in Figure 3. The recommended maximum power terminal temperature for all EV/LEV contactors is 150° C continuous and 175° C for 1 hour.



For applications requiring larger conductors than can practically be installed with single 4/0 AWG cable and lugs, adapter buss extensions can be obtained from TE.

5. Auxiliary Circuits

Auxiliary contacts are available on most models. Configurations available are: SPST-NO, SPST-NC and SPDT. Auxiliary contacts are rated at 125Vac/ 1A or 30Vdc/3A. Contacts with gold plating for low level loads are also available. For circuit voltage below 10V/0.1A, gold contacts are recommended.

The auxiliary contact actuating method will indicate the true position of the main contacts. The auxiliary contact actuation is directly coupled to the main contact moving bridge, and will not indicate "open" unless both contact gaps of the double-make, Form X contact are fully disconnected. Keep in mind that the auxiliary contact is mainly a status indication, and should not be used to directly power other loads such as a relay coil or high power lamp load.

6. Environmental Considerations

All KILOVAC contactors are characterized for operation in thermal, vibration, moisture and fluid environments. Consult the appropriate data sheet for limits concerning shock, vibration, temperature range and altitude limits. In some cases, there may be variations in limits with regard to "specified operation" or "survival only".

7. Custom Configurations

Most parts can be ordered with a variety of combinations of main terminal and coil configurations, auxiliary contacts, interface connectors, coil voltages, etc. If you have a requirement for a particular configuration not shown on the data sheet, consult the factory for information regarding custom configurations.

8. Summary

This Application Note is meant to address some of the more common questions regarding the use of EV/LEV contactors. In all cases, please refer to the applicable product data sheet for specific information. Also, Product Application Engineers are available to answer questions regarding these products by calling 800-253-4560 x2055, or 805-220-2055.



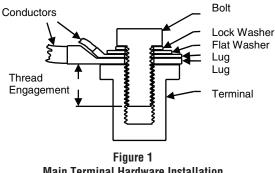
Application Notes for MAP/CAP Contactors

Introduction - Product Capabilities And Typical Applications

TE KILOVAC MAP/CAP contactors are designed to be the highest performance, smallest and lightest weight, sealed High Voltage contactors in the industry. With current carrying capability of up to 500A and power switching up to 200kW, they are used in a variety of commercial aerospace and military applications. Primarily designed to switch resistive loads, they can be used in a variety of circuit applications bearing in mind a few important considerations. This application note focuses on a few of the more common circuit configurations, and what to consider when selecting, installing and using the contactors.

1. Installation

TE KILOVAC MAP/CAP contactors can be mounted in any orientation, and due to the nature of their hermetic seal and isolated enclosure, can be mounted in close proximity to other equipment. However, care must be taken with regard to the termination of the power cables to the main terminals. It is important that the main power connection lugs are mated directly to the terminal seats. Be sure that the hardware stackup is in the proper order, and that washers and other spacers are not placed between the lug and terminal seat. Extraneous connection resistance can cause considerable power dissipation and terminal heating at high current carry. Refer to Figure 1 and Table I for the recommended hardware stackup and torque.



wam	rennnai	Indiuwale	mstanation

THREAD ENGAGEMENT(turns)	TORQUE
Less than 5	Use longer fastener
5 TO 7	7.9 Nm (70 in-lb) MAX
7 TO 8	9.0 Nm (80 in-lb) MAX
8 TO 11	9.0 Nm (80 in-lb)
	11 Nm (100 in-lb) MAX
Mounting Feet (all)	1.7-3.3 Nm (30-35 in-lb)

Table I

Use the same guidelines and torque maximum values for stud terminal contactors as well.

2. Coils, Drive Circuits and Coil Economizing

Since the power required to close the contacts is generally much greater than the required holding power, many contactors can be packaged with low-profile coils that utilize either an electronic economizer (switchmode PWM, electronic cut-throat), or mechanical cutthroat economizer. The economizer lets-through the higher power required for contact closure, then reduces the power for holding, greatly reducing the coil power consumption and heating. These circuits are packaged with the contactor, and in most cases include coil suppression components as well. For customers who wish to provide their own circuitry, TE can provide suggestions for driving the coils of all versions of contactors. Four types of actuators are typically used:

- a. Single Coil requiring customer economizer circuit
- b. Single Coil with supplied electronic economizer
- Dual Coil with supplied mechanical "cut-throat" economizer
- d. Dual Coil with supplied electrical "cut-throat" economizer

The advantages of each type of coil circuit are shown in Table II.

Туре	Advantage
Electronic PWM	Operates over widest voltage range
Electronic CT	Simple, Robust, EMC Compliant
Mechanical CT	Simple, robust, fastest operate time
Single Coil - (customer economized)	Flexibility, lower initial cost

Table II Coil Configurations

3. Load Types and Power Switching Recommendations In general, all MAP/CAP contactors are designed primarily for connection and interruption of resistive loads and slightly inductive loads (L/R<1ms). High currents (up to 2000A) can be interrupted in case of circuit faults, and high continuous currents upwards of 500A can be maintained through closed contacts. Some important pints to consider are:

Closing into current spikes due to uncharged filter capacitors. Capacitors should be pre-charged
whenever possible to avoid excessive contact erosion
and nuisance welds. Keep inrush current spikes
below 650A at all times. Care should also be taken
when considering other high-inrush loads such as
lamps or motors.



Application Notes for MAP/CAP Contactors (Continued)

- b. Large current spikes through closed contacts. Large current spikes through closed contacts in excess of 3000A can sometimes cause spot welding or contact levitation. Consult with the factory if your application requires passing large current pulses. Many contactors can be ordered with "Dual Contact" arrangements (Arcing contacts of harder material in parallel with high current carry material).
- **c.** Circuit inductance. Contactor break-arcs generally last as long as it takes to dissipate the stored inductive energy of the load (t (arc) = 1.1*L/R).

Longer arcs due to circuit inductance can accelerate contact wear, and in extreme cases, can cause contactor failure. TE recommends that the time constant of the load be less than 1ms for safe operation and maximum life.

Contactor life is a function of the power level switched. Higher make/break currents erode contact materials faster and accelerate loss of dielectric withstanding between the open contacts. Figure 2 can be used as a guideline for estimating product life at a given load.

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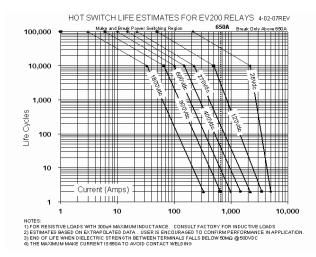
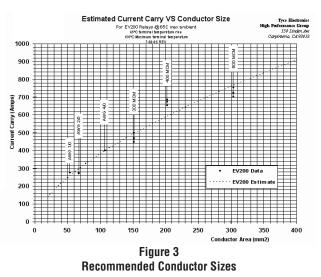


Figure 2 Life Cycle vs. Power Switched

4. Recommended Conductor Sizes for Continuous Current Carry

Many sources exist for recommending the proper conductor size for a given current carry. Many of these sources are concerned primarily with wire insulation safety issues. Cable bundling, conduit types, length of runs, etc., are all important considerations. With regard to a contactor placed in line with the conductors, it is important to make sure that the wire size is sufficient such that the contactor terminals themselves do not overheat, leading to a failure of the device. In most cases, the primary path for removal of heat from the contactor terminals is the conductors themselves. Convection to atmosphere and conduction via the base mountings play a lesser role in this type of contactor due to the nature of the construction. TE has performed basic characterization of many of the styles of contactors discussed herein, and the data is presented in Figure 3.

The recommended maximum power terminal temperature for all MAP/CAP contactors is 150° C continuous and 175° C for 1 hour.



For applications requiring larger conductors than can practically be installed with single 4/0 AWG cable and lugs, adapter buss extensions can be obtained from TE.

5. Auxiliary Circuits

Auxiliary contacts are available on most models. Configurations available are: SPST-NO, SPST-NC and SPDT. Auxiliary contacts are rated at 125Vac/ 1A or 30Vdc/3A. Contacts with gold plating for low level loads are also available. For circuit voltage below 10V/0.1A, gold contacts are recommended. The auxiliary contact actuating method will indicate the true position of the main contacts. The auxiliary contact actuation is directly coupled to the main contact moving bridge, and will not indicate "open" unless both contact gaps of the double-make, Form X contact are fully disconnected. Keep in mind that the auxiliary contact is mainly a status indication, and should not be used to directly power other loads such as a relay coil or high power lamp load.



Application Notes for MAP/CAP Contactors (Continued)

6. Environmental Considerations

All TE KILOVAC contactors are characterized for operation in thermal, vibration, moisture and fluid environments. Consult the appropriate data sheet for limits concerning shock, vibration, temperature range and altitude limits. In some cases, there may be variations in limits with regard to "specified operation" or "survival only".

7. Custom Configurations

Most parts can be ordered with a variety of combinations of main terminal and coil configurations, auxiliary contacts, interface connectors, coil voltages, etc. If you have a requirement for a particular configuration not shown on the data sheet, consult the factory for information regarding custom configurations.

8. Summary

This Application Note is meant to address some of the more common questions regarding the use of MAP/CAP contactors. In all cases, please refer to the applicable product data sheet for specific information.

Also, Product Application Engineers are available to answer questions regarding these products by calling 800-253-4560 x2055, or 805-220-2055.

Application Notes on Coil Power Economizing using PWM Circuits

Introduction - Reducing Coil Power Dissipation through the use of PWM Circuits

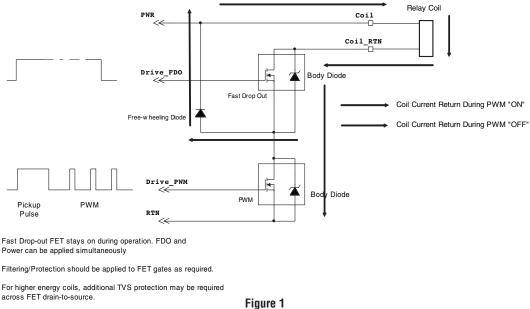
The coil power of most TE KILOVAC Relays and Contactors can be reduced after Pickup by using several economizing schemes. One of the most popular methods used in many of our standard products, and one that is suitable for implementation by customers, is the Pulse Width Modulated (PWM) coil driver.

1. Typical PWM Coil Drive Circuit

Figure 1 shows a typical PWM coil drive/economizer circuit.

In the circuit shown, the "Fast Dropout" (FDO) and PWM driver are energized simultaneously for a sufficient time to allow the contacts to fully close. The PWM driver is then modulated such that the stored coil energy is utilized during the PWM driver "OFF" time to circulate holding current through the FDO driver and freewheeling diode. Since the holding current is much lower than the current required for pickup, the holding power for the contacts is greatly reduced.

The Fast Dropout circuit allows for the switching in/out of the "free-wheeling" diode. When power is removed, the FDO and PWM drivers will turn off, causing the stored energy of the coil to be rapidly dissipated in the body diodes. This minimizes the decay time of the coil current and facilitates a fast opening of the relay contacts.



Coil Drive Circuit

Application Notes on Coil Power Economizing using PWM Circuits (Continued)

This fast opening is useful for circuit interruption, and it allows the over travel mechanism of the contact actuator to work effectively in breaking minor contact welds that may occur when closing the contacts.

Allowing the free-wheeling diode to remain across the coil would significantly increase the contact opening time and opening speed, and possibly result in nuisance contact welds and/or reduced capability to interrupt circuit currents.

If additional diodes are required to protect the FET body diodes, select a Transient Voltage Suppressor (TVS) diode with a breakdown rating lower than that of the driver FET body diode. In general, a higher voltage TVS diode will result in faster contact opening and higher clamping voltage, while a lower voltage TVS diode will result in slower contact opening and lower clamping voltage. For more detailed information regarding TVS diode selection, contact TE and request the report titled <u>DC Relay Magnetic Energy</u> <u>Determination and Transient Voltage suppressor Diode</u> <u>Selection</u>.

1.1 Recommended Operating Frequency and Duty Cycle

The frequency at which the PWM circuit is operated should be high enough such that the oscillation of the coil current does not lead to audible noise being generated by the magnetic components and coil winding. For most KILOVAC contactors, a coil drive frequency > 15 kHz is usually sufficient to ensure that nuisance audible noise is not generated. The PWM duty cycle required for economizing power while maintaining sufficient holding force can be calculated from the required holding current as follows:

Duty Cycle(%) = (Ihold*R(T)Coil/Vsource)*100 (1)

Where: R(T) = Coil Resistance at Temperature $I_{hold} = Required Holding Current$ $V_{source} = Source Voltage$ Contact TE regarding the minimum required hold current needed for a particular Part Number. In general, divide the specified dropout voltage by the coil resistance at 20° C, and add 25% above that to get an estimate of the value to use in equation (1) for I_{hold}.

2.0 Summary

This Application Note is meant to address some of the more common questions regarding the use of PWM circuits for coil power economization. In all cases, please refer to the applicable product data sheet for specific information.

TE can also recommend alternative solutions for mechanical dual-coil economizers, as well as "Electronic Cut-Throat" economizers. Product Application Engineers are available to answer questions regarding this subject by calling 800-253-4560 x2055, or 805-220-2055.





Engineering Notes

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