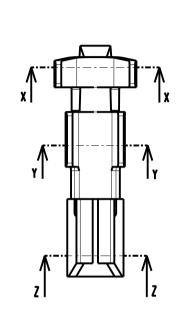
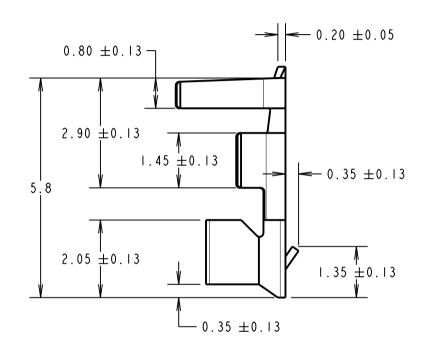
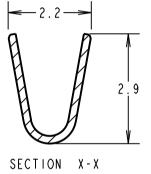
Customer Information Sheet

DRAWING No.: M22-3080046 IF IN DOUBT - ASK NOT TO SCALE SHEET 2 OF 2 THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm



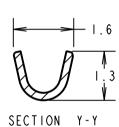


SPECIFICATIONS: MATERIAL = PHOSPHOR BRONZE FINISH = 2.5 µ 100% TIN OVER NICKEL ELECTRICAL: VOLTAGE RATING = 250V AC/DC CURRENT RATING = 2A AC/DC DIELECTRIC STRENGTH = 800V AC FOR I MINUTE INSULATION RESISTANCE = 1.000 MEGOHMS MIN ENVIONMENTAL: TEMPERATURE RANGE = -25°C TO +85°C



 1.00 ± 0.13

SECTION Z-Z



15.06.12

S.BENNETT

M. PLESTED

D.BECK

C/NOTI

² 0F

NOTES:

- I. TO BE USED WITH CRIMP MOULDING M22-307XX00. SPECIFICATION SHOWN BELOW APPLY WHEN ASSEMBLED IN THIS MOULDING.
- 2. CONTACTS SUPPLIED LOOSE IN QUANTITIES OF 100
- 3. ACCEPTS WIRE RANGE 24-30 AWG.
- 4. DIAMETER OF WIRE INSULATION = ∅ 1.4mm MAX.
- 5. FOR HAND CRIMPING ONTO WIRE, USE HAND TOOL Z22-020 (INSTRUCTION SHEET IS-05). STRIP WIRE BY 1.5 - 2.0mm BEFORE CRIMPING.
- 6. RECOMMENDED CONDUCTOR CRIMP HEIGHTS:

FOR 28 - $30AWG = 0.62\pm0.03mm$ FOR 24 - 26AWG = 0.70 ± 0.03 mm

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THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE TOLERANCES MATTER SET OUT HEREON ARE $X. = \pm 1$ mm

 $X.X = \pm 0.25 mm$ $X.XX = \pm 0.10$ mm

MATERIAL: SEE ABOVE

 2.10 ± 0.13

TITLE:

0.8

2mm CRIMP TERMINAL (LOOSE)

APPROVED:

CHECKED:

CUSTOMER REF.:

ASSEMBLY DRG:

DRAWN:

M22-3080046

 $X.XXX = \pm 0.01$ mm DRAWING NUMBER: FINISH: OR USED FOR MANUFACTURING. SEE ABOVE www.harwin.com ANGLES = ±5° technical@harwin.com S/AREA: UNLESS STATED

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