

# IoT Flow Sensors/IoT Pressure Sensors

E8FC/E8PC Series



flow rate and temperature in the same position at the same time.

# "Temperature" can also be monitored in the same allowing quicker detection of signs of abnormalities





# position, than conventional methods

# You can install the sensor without cutting the piping

You can replace pressure gauges and flow rate meters at the position where they are currently installed without cutting the piping. A wide variety of size conversion adapters are available, enabling easy replacement of existing sensors.



# You can see the precise location of the abnormality with a glance

Even if the sensor is installed in dark locations or at the back of equipment at manufacturing sites, a high luminosity LED enables you to easily read the status. You can immediately tell which sensor is showing signs of abnormalities by the colors of the indicators.



# You can also know when the sensor requires maintenance ahead of time

To ensure accurate monitoring of equipment states, the sensor performs self-diagnosis of its own status. It sends notification to a host device when signs of a connection error or a malfunction appears, so you can address problems before failures occur.

# Diagnostic items during operations



- ☐ IO-Link communications status
- ☐ Internal system status of sensors
- ☐ Output load short circuit status



# Prevents sudden stops and molding defects

due to cooling abnormalities



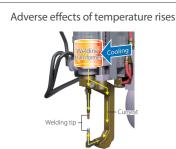
# Welding machine

[Deformed welding tips and overheated transformers due to cooling performance degradation]

- If the cooling water temperature rises, the welding tip or welding transformer cannot be sufficiently cooled.
- If the welding tip gets overheated and deformed, welding defects occur.
- The welding transformer gets overheated, and the equipment suddenly stops.
- You cannot detect a temperature rise by monitoring temperature alone.



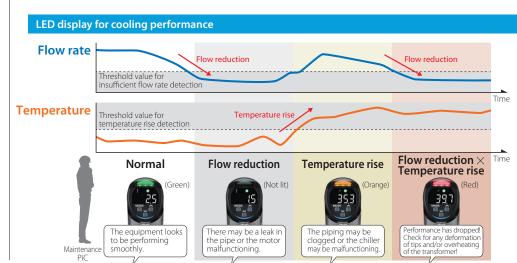




If cooling in the transformer where electric current flows to the welding tip is insufficient, the transformer gets overheated leading to deformation of the welding tip. In this case, monitoring both the cooling water "flow rate" and "temperature" is important.



You can simultaneously monitor whether the cooling water for the welder transformer has both a "optimum flow rate" and "optimum temperature", for continuous monitoring of the cooling water performance state. This enables to detect abnormality signs of equipment.



With the IoT Flow Sensor E8FC, you can simultaneously monitor the flow rate and temperature in the same position. Set these threshold levels, then the LED display indicates the statuses either individually or both the flow rate and temperature. You can "visualize" the status of the equipment, etc., with signs of abnormalities.

OMRON

**Problems** 



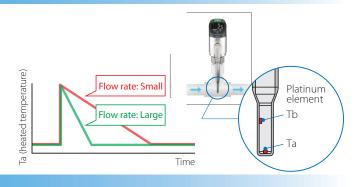
# Multi-sensing technology



Uses the "Thermal flow rate measurement algorithm". Detect the flow velocity of the fluid by measuring how fast heat is taken from the pulse heated Ta (heated temperature measurement area), and performs flow rate calculations based on the pipe diameter.



Uses the platinum element in Tb (liquid temperature measurement area) to directly measure the liquid temperature.





# Molding machine

## [Molding defects due to cooling performance degradation]

- Even if the amount of cooling water is adequate, a rise in water temperature leads to a drop in cooling performance.
- If the cooling performance declines, the processed part on the mold cannot be adequately cooled, resulting in deformation, voids, or other molding defects.
- You cannot detect a temperature rise by flow rate monitoring alone.

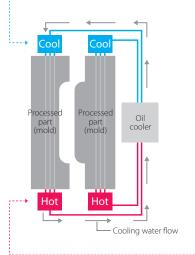


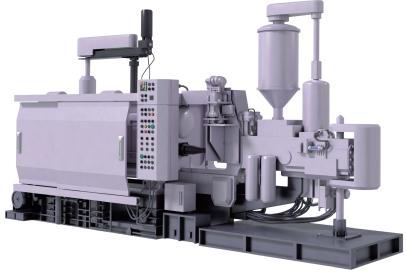
# You can detect signs of cooling performance degradation even before occurrence of molding defects.

Monitor the "flow rate" and "temperature changes" in the same position, and quantify the optimum ranges for flow rate and temperature. You can detect signs of cooling performance degradation without relying on the experience or skills of maintenance personnel.

In addition, by mounting sensors on multiple pipes, you can quickly tell from the sensor LEDs what abnormality has occurred, in which pipe.











# Prevents press defects and processing defects

due to hydraulic pressure abnormalities



# Pressing machine

[Press quality defects due to rises in hydraulic oil temperature]

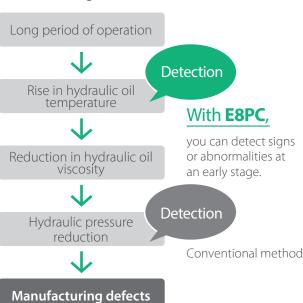
- Rising temperatures reduce the viscosity of the hydraulic oil.
- Hydraulic pressure reduction leads to inconsistent press quality.
- You cannot detect a temperature rise by pressure monitoring alone.



# You can use signs of press pressure reduction to prevent the occurrence of product defects

With temperature monitoring, you can detect signs of abnormalities that can cause reductions in hydraulic oil viscosity. With simultaneous monitoring of temperature and pressure in the same position, you can quantify the optimum ranges for temperature and oil pressure without relying on the experience or skills of maintenance personnel.





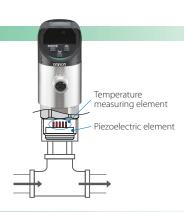


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**Problems** 



Uses a temperature measuring element to measure the liquid temperature transmitted to the piezoelectric element. Uses a unique algorithm to estimate the temperature more accurately.

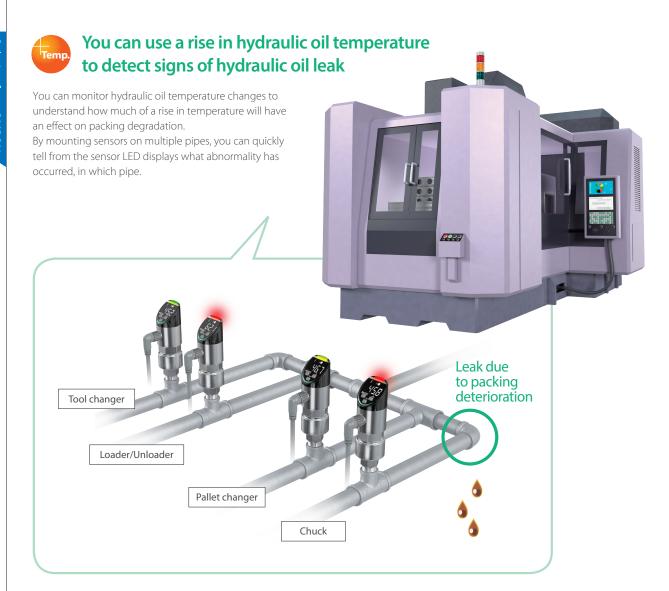




# Machining center

## [Tool gripping force declines due to hydraulic oil leak]

- Hydraulic oil temperature rises with repeated tool changes.
- Pipe packing deteriorates, resulting in hydraulic oil leak.
- Oil pressure reduction causes reduction in processing quality.
- The hydraulic pressure system is divided into multiple sections, so finding degraded packing locations takes time.

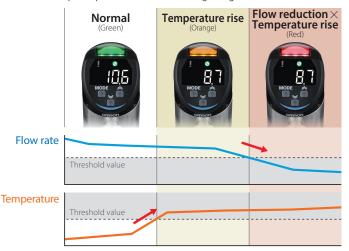


# Notifications of changes in the cooling water or hydraulic oil states are easy to understand

Multi-sensing display Patent pending

The sensor judges by monitoring "Flow rate + Temperature" and "Pressure + Temperature". Since data outputs to a PLC by the IO-Link communications is possible, it is easy to perform maintenance before entering an abnormal state. For the display colors, you can set 3 patterns, or if combined with Not lit, a total of 4 patterns.

■ Example of performance monitoring using IoT Flow Sensor



Relative value display **EBFC** 

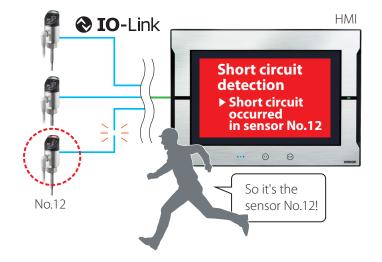
With the flow rate at the time of setting as 100%, you can relatively measure the change in flow rate value. Smart Tuning function is convenient for cases where optimum value management of absolute values is difficult, such as when the operating environment is changing, and liquid types are changing, etc.



Self-diagnostic outputs

**IO**-Link

Self-diagnoses the sensor's own status, and autonomously sends notification when signs of a connection error or a malfunction appears.



#### Diagnostic items during operations

- ☐ IO-Link communications status
- ☐ Internal system status of sensors
- ☐ Output load short circuit status

# High luminosity LED display

A high luminosity LED gives good visibility even at the back of equipment or in dark locations.

White digital display is easy to read even from a distance.

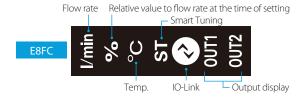


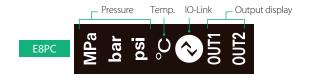
Condition indicator is easy to read even from the opposite side.



# Display by unit

Converts to physical quantity units for display.





# Adjust the angle according to the mounting position

# Angle adjustment up to 330°

After fastening to the adapter, you can adjust the angle so that the display is easy to see.



# 180° reverse display

The display can rotate 180°. 180°

# Easy to use in various location

# Compact and space-saving

You can even mount in narrow spaces with multiple pipes arrayed.



# Highly durable liquid contact part



# Easy-to-clean structure

Structure is easily removable from the piping for periodic inspections, etc., and easily cleaned.



## **Direct setting**

Button on the body for quick setting. After setting, you can use the key lock function to prevent operation in error.

Response time	☐ Threshold settings
☐ Timer setting	(hysteresis width)
☐ Flow rate/Pressure ← Temperature	Zero-cut setting

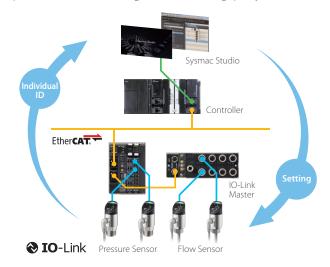
# Batch setting from host devices

display switching



☐ Setting initialization, etc.

During maintenance, the settings must be the same conditions as when the product was initially mounted. If you use the IO-Link function, you can perform batch setting from a host device. You can manage by quantifying the adjustment that is performed by skilled personnel to avoid affecting the manufacturing quality.



# Expanded cable and adapter lineups (sold separately)\*



\* Use our dedicated adapters. In addition, if there is a possibility of pulsations or vibrations to a Pressure Sensor, we recommend the attachment of a throttle (sold separately).

## **IoT Flow Sensors**

# E8FC

# Detect Signs of Abnormalities in Cooling Water by Simultaneous Measurement of "Flow Rate + Temperature"

- Multi-sensing of "Flow rate + temperature" for preventing a sudden stops or manufacturing defects.
- Various lineup of replacement adapters to enable easy replacement of your current pressure gauges and flow meters.
- Analog current output function in addition to the IO-Link communications function that can perform self-diagnosis of abnormalities in the sensor itself.



Refer to Safety Precautions on page 19.



CE



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

# **Ordering Information**

#### Sensors [Refer to Dimensions on page 21.]

Appearance	Applicable fluid	Control output	Communication method	IO-Link baud rate	Model
Liqu		PNP	IO-Link	COM2 (38.4 kbps)	E8FC-25D
	Liquid		PNP	Analog	Analog
		NPN	Analog		E8FC-25

Note: Please contact your OMRON sales representative regarding the IO-Link setup file (IODD file).

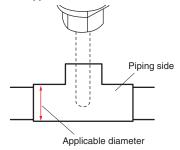
<sup>\*</sup> The applicable fluid is a liquid that does not erode the wetted part materials (for example, water or a fluid whose conductivity is equivalent to that of water).

#### Adapters [Refer to Dimensions on page 21.]

It must be selected from the adapters below.

	Applicable	diameter *			
Appearance	Nominal diameter A	Nominal diameter B	Thread type	Materials	Model
	10 A	3/8"	R (taper thread)		E8FC-YA-R10A
	10 A	3/6	NPT (taper thread)		E8FC-YA-N10A
	45.4	4 /02	R (taper thread)		E8FC-YA-R15A
	15 A	1/2"	NPT (taper thread)	0110004	E8FC-YA-N15A
	00.4	0/4"	R (taper thread)	- SUS304	E8FC-YA-R20A
	20 A	3/4"	NPT (taper thread)		E8FC-YA-N20A
	05.4	4.11	R (taper thread)	1	E8FC-YA-R25A
	25 A	1"	NPT (taper thread)		E8FC-YA-N25A

<sup>\*</sup>The applicable diameter is the size of the part shown below at the piping side.



## **Cables (Sensor I/O Connectors)**

A Cable is not provided with the Sensor. It must be ordered separately.

Туре	Appearance	Cable	Model
	Straight	2 m	XS5F-D421-D80-F
Socket on one		5 m	XS5F-D421-G80-F
cable end	L-shaped	2 m	XS5F-D422-D80-F
		5 m	XS5F-D422-G80-F
	Socket and plug on cable ends *  L-shaped/L-shaped	2 m	XS5W-D421-D81-F
Socket and plug on		5 m	XS5W-D421-G81-F
cable ends *		2 m	XS5W-D422-D81-F
	5 m	XS5W-D422-G81-F	

Note: Refer to Sensor I/O Connectors/Sensor Controllers on OMRON website for details. \* Straight type/L-shape type combinations are also available.

## O-ring (for replacement) [Refer to Dimensions on page 22.]

Appearance	Туре	Model
0	For E8FC-25□	E8FC-YL-1

# **Ratings and Specifications**

# Sensors

	PNP (COM2)	M2) E8FC-25D M3) E8FC-25T			
Model	PNP (COM3)				
	NPN	E8FC-25			
Applicable	Nominal diameter B	3/8"	1/2"	3/4"	1"
diameter	Nominal diameter A	10 A	15 A	20 A	25 A
Applicable fluid		The fluid must not corrode the material of the wetted part (for example, water or a whose conductivity is equivalent to that of water).			ample, water or a fluid
Permissible press	sure <b>*1</b>	10 MPa			
	Rated flow rate range	0.6 to 14 l/min	1 to 30 l/min	1.5 to 60 l/min	2 to 100 l/min
	nated flow rate range	Inner diameter settir	ng (10 A, 15 A, 20 A	, 25 A)	
	Display range	0 to 16 l/min	0 to 33 l/min	0 to 66 l/min	0 to 110 l/min
	Zero cutting flow rate *3	0.6 l/min	1 l/min	1.5 l/min	2 l/min
	Display resolution (I/min)	0.1/1 (Selectable)			
Flow rate	Flow rate monitoring response time	Control output: 1.0,	2.5, 5, 10, 30, 60 s		
monitoring *2	Flow rate monitoring precision	± (7.0% + 2.0% F.S.) or less			
	Flow rate repeatability / F.S. (prescribed for each response time)	1 s: ±3.5%, 2.5 s: ±2	) s: ±1%, 30 s: ±0.8%, 6	60 s: ±0.6%	
	Ambient temperature characteristics *4	±1.0% F.S./10°C			
	Hysteresis	Variable			
<b>-</b>	Temperature monitoring rated range	0 to 85°C			
Temperature monitoring *5	Temperature monitoring precision	±2.5°C			
	Temperature repeatability	±0.5°C			
Control output	Standard mode	Judge if the measur	ed value is the thres	hold value or more (or le	ess).
judgment (selectable)	Window mode	Judge if the measured value is within the upper and lower limits.			
Display method		Numerical value indication: 4-digit 7-segment white LED with inverting function Status indicators: The content of indication is selectable from green, orange, red, and OFF. Output indicator: OUT1 operation (orange), OUT2 operation (orange) Unit indicator: I/min (White), % (White), °C (White), ST (White) Communication indicator: Lighting when communications are in progress (green)			
Delay setting		1 to 9999 ms (Selec	t a function from inv	alid, ON delay, OFF dela	ay, and one-shot.)
Connection meth	od	M12, 4-pole connec	tor type		
Output ch1 (selectable)	Control output	Flow rate control output (N.O./N.C.) E8FC-25D/-25T: PNP E8FC-25: NPN 30 VDC or less, Class 2, 100 mA max., residual voltage 1 V or less			ess
	Pulse output	1/ 10/ 100/1000 I			
	Control output	Flow rate control output (N.O./N.C.) / temperature control output (N.O./N.C.) E8FC-25D/-25T: PNP E8FC-25: NPN 30 VDC or less, Class 2, 100 mA max. residual voltage 1 V or less			,
Output ch2 (selectable)	Analog current output *7	Flow rate analog ou Current output 4 to 2 (Display value ± 2%	20 mA (maximum lo	alog output ad resistance $350\Omega$ or le	ess)
Pulse output 1/ 10/ 100/1000 I					
	External input  Smart tuning, One-point tuning, short-circuit current 1.5 mA or less, input time 20 ms or more				

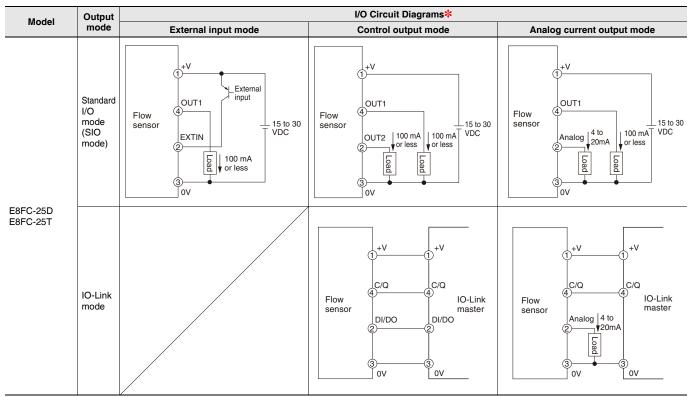
#### E8FC

	PNP (COM2)	E8FC-25D	
Model	PNP (COM3)	E8FC-25T	
	NPN	E8FC-25	
	IO-Link specification	Ver 1.1	
IO-Link	Baud rate	E8FC-25D: COM2 (38.4kbps) E8FC-25T: COM3 (230.4Kbps)	
	Data length	PD Size: 6 byte OD Size: 1 byte (M-sequence type: TYPE_2_V)	
	Minimum cycle time	E8FC-25D (COM2): 3.2 ms E8FC-25T(COM3): 2.0 ms	
	Power supply voltage	15 to 30 VDC (including 10% ripple (p-p)), Class 2	
Power supply	Power consumption	2,880 mW or less (When power supply voltage is 30 V, current consumption must be 96 mA or less.) When power supply voltage is 15 V, current consumption must be 192 mA or less.)	
Protection circui	t	Power supply reverse connection protection, output short-circuit protection, and output reverse connection protection	
	Ambient temperature range	-20 to 80°C in operation and storage, respectively (no condensation)	
	Applicable fluid temperature	0 to 85°C (no icing on the pipe surface)	
	Ambient humidity range	35 to 85%RH in operation and storage, respectively (no condensation)	
	Withstand voltage	500 VAC 50/60 Hz 1min	
Environment resistance	Vibration resistance (destruction)	10 to 2000 Hz, double amplitude 1.5 mm, 2 hours in X/Y/Z direction each	
	Shock resistance (destruction)	500 m/s², three times in X/Y/Z direction each	
	Protective structure	IP67	
	Pollution degree	3	
	Altitude	2,000 m or less	
	Installation place	Indoor	
Materials	Wetted part	Detecting unit: SUS304L, O-ring: FKM	
viateriais	Other than wetted part	Head: PPSU, display unit: PES, button: PBT, chassis: SUS304L, nut: SUS304	
Neight		Approx. 190 g	
Accessories		Ferrite core x 1 (TDK's Model ZCAT1 730-0730A)     User's manual (Japanese, English, and Chinese), one each     Compliance sheet     Index list	

- \*1. Even instantaneous pressure fluctuation such as water hammer must be within the permissible pressure.
- \*2. The flow rate precision is defined based on the values measured in Omron's pre-shipment adjustment facility using water at the ordinary temperature (approx. 23°C).
  - In the ordinary temperature environment (approx. 23°C), install the product with the long side of the chassis holding unit toward the upstream of the pipe.
  - The measured value might vary due to fluid pulsation or pipe clogging.
- \*3. Cutting to zero is the function outputting the flow rate less than the minimum rated flow rate as zero.
- \*4. The ambient temperature characteristics are defined based on the values measured in the following environment using water at the ordinary temperature (approx. 23°C) flowing at 30 l/min.
  - In ordinary temperature environment (approx. 23°C) / pipe diameter 20A / straight pipe length 200 mm or more / recommended joint (KITZ's PTZ-20A) / dedicated adapter (E8FC-YA-R20A) / Install the product with the long side of the chassis holding unit toward the upstream of the pipe.
- **\*5.** The temperature precision is defined based on the values measured in the following environment using water.
  - In ordinary temperature environment (approx. 23°C) / pipe diameter 20A / straight pipe length 200 mm or more / recommended joint (KITZ's PTZ-20A) / dedicated adapter (E8FC-YA-R20A) / Install the product with the long side of the chassis holding unit toward the upstream of the pipe.
- \*6. If the pipe temperature exceeds 70°C, do not contact any cables with the pipe.
- \*7. Do not connect analog current output with the master unit of IO-Link. Otherwise, the unit might fail.

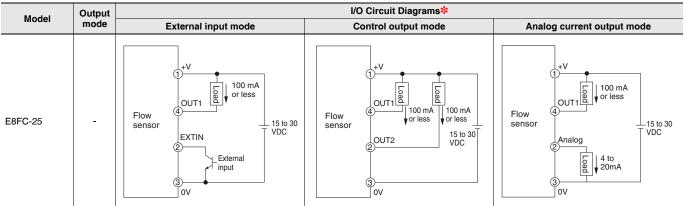
# I/O Circuit Diagrams

## **PNP** output



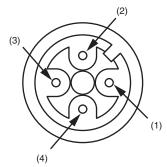
\*Pin 2 input/output can be switched with either the operation buttons or the IO-Link communication command "Pin 2 switching mode selection".

## **NPN** output



<sup>\*</sup> Pin 2 input/output can be switched with the operation buttons.

#### **Connector Pin Arrangement**



Applicable connector code: XS5F / XS5W series Applicable IO-Link master unit: NX/GX series

Pin No.	E8FC-25D E8FC-25T		E8FC-25
	Standard I/O mode	IO-Link mode	
(1)	+V	+V	+V
(2)	EXTIN/Analog/OUT2 *	Analog/OUT2 *	EXTIN/Analog/OUT2 *
(3)	0 V	0 V	0 V
(4)	C/Q	C/Q	Q

EXTIN: External input Q: Control output C: IO-Link communications

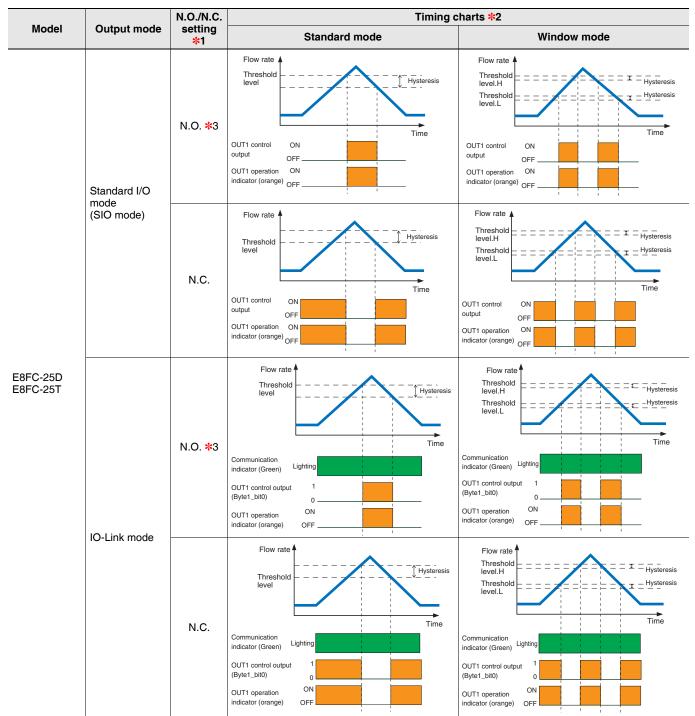
<sup>\*</sup> Pin 2 input/output can be switched with either the operation buttons or the IO-Link communication command, "Pin 2 switching mode selection".

#### E8FC

# **Timing Charts**

The PNP output is described below by using the flow rate control output of OUT1 as an example. The activity is the same even when temperature control output is selected in OUT2.

#### **PNP** output

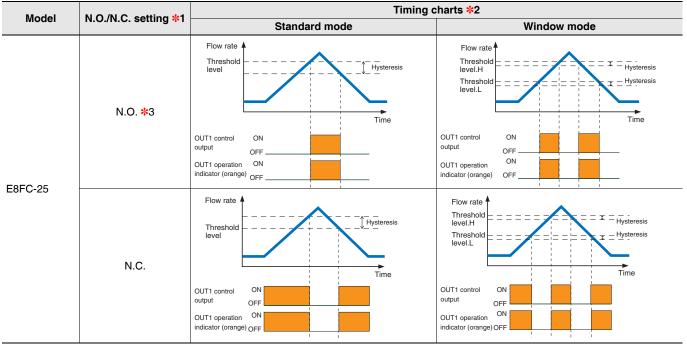


<sup>\*1.</sup> The N.O./N.C. setting can be changed by the operation buttons or IO-Link communications.

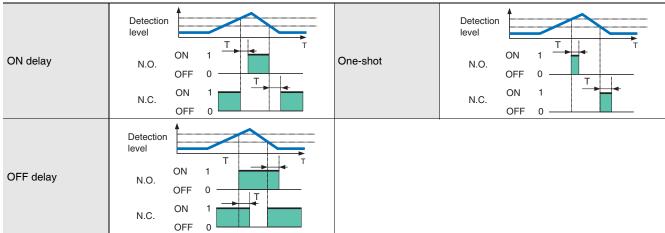
**<sup>\*2.</sup>** The timer function can be set individually for OUT1 and OUT2 by the operation buttons or IO-Link communications. (Selection of ON delay, OFF delay, or one-shot function, and selection of a timer time from 1 to 9999 ms) The delay timing of each function is same as the NPN output. Refer to the next page.

**<sup>\*3.</sup>** Factory default

## **NPN** output

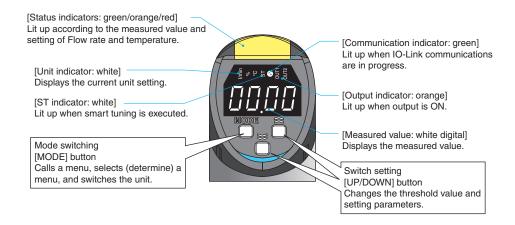


**\*1.** The N.O/N.C setting can be changed by the operation buttons. **\*2.** The timer function can be set individually for OUT1 and OUT2 by the operation buttons. (Selection of ON delay, OFF delay, or one-shot function, and selection of a timer time from 1 to 9999 ms)



\*3. Factory default

# Nomenclature



## **Safety Precautions**

Be sure to read the precautions for all models in the website at: http://www.ia.omron.com/.

Warning Indications



Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally, there may be significant property damage.



Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or in property damage.

Precautions for Safe Use

Supplementary comments on what to do or avoid doing, to use the product safely.

Precaution for Correct Use Supplementary comments on what to do or avoid doing, to prevent failure to operate, malfunction or undesirable effect on product performance.

#### **Meaning of Product Safety Symbols**



#### **General Prohibition**

Indicates the instructions of unspecified prohibited action.



#### **General caution**

Indicates unspecified general alert.



#### Caution, explosion

Indicates the possibility of explosion under specific conditions.



#### Caution, high temperature

Indicates the possibility of injuries by high temperature under specific conditions.



#### Caution, fire

Indicates the possibility of fires under specific conditions.



This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purpose.



The specification of this product is not for beverage, food, or medical chemicals.

Do not use this product for the device contacting beverage, food, or medical chemicals.



Do not use the product with voltage in excess of the rated voltage.

Excess voltage may result in malfunction or fire.



This product is not assumed to be used in explosionproof areas.

Do not use the product in explosion proof areas.



Never use the product with an AC power supply. Otherwise, explosion may result.



The product might fail or be destroyed.

Do not impress any pressure exceeding the rated

Do not impress any pressure exceeding the rated value even instantaneously.



The product might fail or be damaged.

Do not stand on the sensor, or add excessive load.



The fluid in the pipe might spout out. Tighten the prescribed O-ring to the pipe.



#### Caution

The product might fail or be damaged. Piping, wiring, maintenance, and checkup must be done by operators with expertise.



The product might be damaged or fire. Do not short-circuit load.



The product might be damaged or fire.

Be careful with polarity of the power supply to avoid



The user might get burned.

incorrect wiring.

The sensor surface temperature rises depending on the operating condition such as ambient temperature, power supply voltage, or fluid temperature.



Be careful when operating or cleaning the product.

#### **Precautions for Safe Use**

The following items are necessary for ensuring safety, so be sure to observe them.

- Do not use the product in the following installation areas.
  - (1) Locations subject to direct sunlight
  - (2) Locations subject to condensation due to high humidity
  - (3) Locations subject to corrosive gas
  - (4) Locations subject to vibration or mechanical shocks exceeding the rated values
  - (5) Locations subject to exposure to water, oil, chemicals
  - (6) Locations subject to stream
  - (7) Locations subjected to strong magnetic field or electric field
- Do not use in an environment exposed to an inflammable/ explosive gas
- Do not use in an ambient atmosphere or environment exceeding the rating.
- Although the product is classified into IP67, do not use it in water, under the rain, or outdoor.
- Do not use the product for any inflammable, explosive, or corrosive fluids.
- Do not froze or solidify the fluid. Otherwise, the product might fail or be damaged.
- Provide a relief valve to prevent the circuit from liquid sealing.
- The surface temperature of the sensing part may increase. Use caution while operating and cleaning the product.
- Make sure safety before installing/replacing the sensor, for example, stop the machine or depressurize the fluid.
- In order to ensure safety of user operations and maintenance, install the product apart from high-pressure equipment or power equipment.
- When revolving the product, support the chassis holding part with a spanner.
- Wire this product separately from high-pressure wire or power wire. If wiring together with such wire or in the same duct, this product might receive induction, which might cause malfunctioning

or damages.

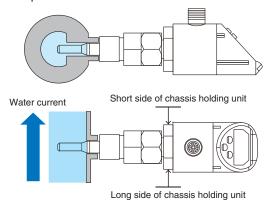
- · Be sure to turn OFF the power before wiring.
- · Do not wire with a wet hand.
- Use this product under the rated or smaller load. Otherwise, the product might be damaged or catch fire.
- Connect load correctly.
- If the load and sensor use separate power supplies, turn ON the sensor's power first.
- Process unwired terminals so that they do not contact other wire or equipment.
- Do not use the product with the main unit damaged.
- Be careful with the sharp screw parts.
- Do not pull connected cables hard.
- Do not use organic solvents such as thinner or alcohol for cleaning because they deteriorate the degree of protection and indication performance.
- Do not try to disassemble, repair, or alter the main unit.
- · If disposing this product, handle it as industrial waste.
- This product is certified by the UL standard based on the assumption that Class 2 circuits are used. Operate this product using Class 2 power supply in the United States or Canada.
- Use cables of Omron model XS5F-D4 series or model XS5W-D4 series.
- The — mark shown on the sensor nameplate means direct current.
- Electromagnetic environment: Industrial electromagnetic environment (EN 61326-1 Table2)

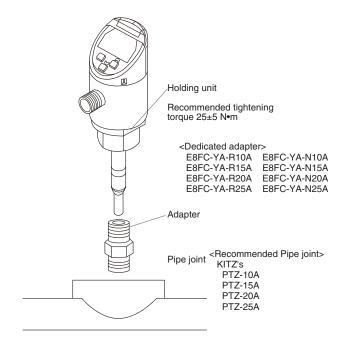
#### **Precaution for Correct Use**

- Do not use this product as a measuring apparatus for commercial transactions.
- Do not use this product for any fluids containing impurities.
- If the fluid is non-conductive and the pipe is made of resin, ground the chassis.
- Use the product in the condition that the fluid temperature is higher than the ambient temperature. For preventing condensation, use the product as dehumidifying by air conditioning and 30 cm or more apart from cold pipes.
- Do not add excessive impart such as falling or collision.
- Do not touch the detecting unit with bare hands.
- Apply grease to the thread parts to prevent them from getting hard to remove due to seizure.
- Fasten by the prescribed torque.
- When using a cable of which diameter is different from that of the recommended cable, prepare a ferrite core suitable for the cable diameter separately.
- If using the product in IO-Link mode, keep the wiring length between the master unit and sensor 20 m or less.
- Just after the power is turned ON, it might take long for the measured value to get stable according to the operating environment.
- Do not connect with the IO-Link master unit in analog output mode.
   This product might be damaged depending on the specification of the IO-Link master.
- Do not push the button with something sharp such as a screwdriver because doing so might damage the button.
- If using the product in an environment subject to sharp temperature variation, evaluate the product in the environment in advance.
- When implementing maintenance, use a soft brush or waste cloth so as not to damage the detecting unit or O-ring.
- When replacing the O-ring, prevent dust/dirt from being mixed into the O-ring.
- Use the product in an environment at altitudes less than 2,000 m.
- Use the product in an environment of pollution degree 3.

#### **Piping Method**

- Use the adapter according to the connection pipe diameter of the piping.
- Install the sensor such that its tip is in contact with the fluid.
- In the case of horizontal piping, it is recommended to install the sensor from the side.
- In the case of vertical piping, it is recommended to install the sensor such that the flow is from the bottom to the top.
- When revolving the product, support the chassis holding part with a spanner.

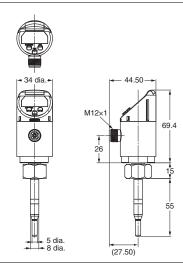




#### **Sensors**

IoT Flow Sensor E8FC-25□

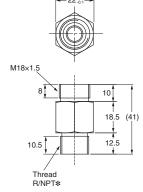




## **Adapters**

#### E8FC-YA-R10A E8FC-YA-N10A



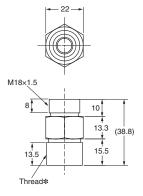


\*The specification for each model is shown in the table below.

Model	E8FC-YA-R10A	E8FC-YA-N10A
Applicable diameter	10	Α
Threaded	R3/8	NPT3/8

#### E8FC-YA-R15A E8FC-YA-N15A





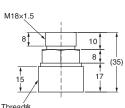
\*The specification for each model is shown in the table below.

Model	E8FC-YA-R15A E8FC-YA-N15	
Applicable diameter	15 A	
Threaded	R1/2	NPT1/2

#### E8FC-YA-R20A E8FC-YA-N20A







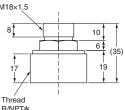
\*The specification for each model is shown in the table below

Model	E8FC-YA-R20A	E8FC-YA-N20A
Applicable diameter	20	Α
Threaded	R3/4	NPT3/4

#### E8FC-YA-R25A E8FC-YA-N25A







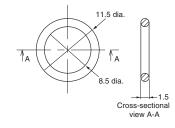
\* The specification for each model is shown in the table below.

Delow.		
Model	E8FC-YA-R25A	E8FC-YA-N25A
Applicable diameter	25	A
Threaded	R1	NPT1

#### E8FC

O-ring E8FC-YL-1

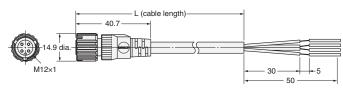




#### **Cables**

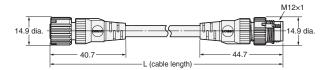
Sensor I/O Connectors (M12, Socket on one cable end)

Straight XS5F-D421-D80-F XS5F-D421-G80-F

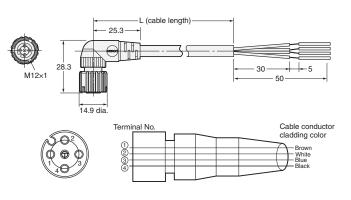


Sensor I/O Connectors (M12, Socket and plug on cable ends)

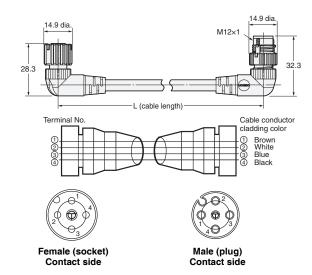
Straight/straight XS5W-D421-D81-F XS5W-D421-G81-F



L-shaped XS5F-D422-D80-F XS5F-D422-G80-F



L-shaped/L-shaped XS5W-D422-D81-F XS5W-D422-G81-F



## **IoT Pressure Sensors**

# E8PC

# Detect Signs of Abnormalities in Cooling Water and Hydraulic Oil by Simultaneous Measurement of "Pressure + Temperature"

- Multi-sensing of "Pressure + temperature" for preventing a sudden stops or manufacturing defects.
- Various lineup of replacement adapters to enable easy replacement of your current pressure gauges and flow meters.
- Analog current output function in addition to the IO-Link communications function that can perform self-diagnosis of abnormalities in the sensor itself.







For the most recent information on models that have been certified for safety standards, refer to your OMRON website.



Refer to Safety Precautions on page 32.

# **Ordering Information**

#### Sensors [Refer to Dimensions on page 34.]

Appearance	Applicable fluid *	Rated pressure range	Control output	Communication method	IO-Link baud rate	Model	
			DND	IO-Link	COM2 (38.4 kbps)	E8PC-010D-E	
	Liquid and gas	-0.1 to 1 MPa	PNP	Analog	Analog COM3 (230.4 kbps) E	E8PC-010T-E	
(me			NPN	Analog		E8PC-010-E	
canon			DND	IO-Link	COM2 (38.4 kbps)	E8PC-100D-E	
		0 to 10 MPa	PNP	Analog	COM3 (230.4 kbps)	E8PC-100D-E E8PC-100T-E	
	Linusid		NPN	Analog	, , ,	E8PC-100-E	
	Liquid			PNP	IO-Link	COM2 (38.4 kbps)	E8PC-400D-E
		0 to 40 MPa	PNP	Analog	COM3 (230.4 kbps)	E8PC-400T-E	
			NPN	Analog		E8PC-400-E	

Note: Please contact your OMRON sales representative regarding the IO-Link setup file (IODD file).

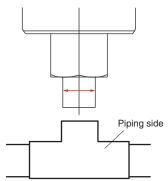
<sup>\*</sup>The applicable fluid is a liquid that do not erode the liquid contact part materials (such as water, glycol solution, and oil).

# Adapters [Refer to Dimensions on page 34.]

It must be selected from the adapters below.

		Nominal diame	eter of thread *			
Appearance	Туре	Nominal diameter A	Nominal diameter B	Thread type	Materials	Model
	R1/8 male	6 A	1/8"	R (taper thread)	SUS304	E8PC-YA-A18
	R1/4 male	8 A	1/4"	R (taper thread)	SUS304	E8PC-YA-A14
	R3/8 male	10 A	3/8"	R (taper thread)	SUS304	E8PC-YA-A38
	G1/4 female	8 A	1/4"	G (parallel thread)	SUS304	E8PC-YA-B14N
	NPT1/8 male	6 A	1/8"	NPT (taper thread)	SUS304	E8PC-YA-C18
	NPT1/2 male	8 A	1/4"	NPT (taper thread)	SUS304	E8PC-YA-C14

<sup>\*</sup>The nominal diameter of the thread is the size of the part shown below on the adapter.



## **Cables (Sensor I/O Connectors)**

A Cable is not provided with the Sensor. It must be ordered separately.

Туре	Appearance	Cable	Model
	Straight	2 m	XS5F-D421-D80-F
Socket on one		5 m	XS5F-D421-G80-F
cable end	L-shaped	2 m	XS5F-D422-D80-F
		5 m	XS5F-D422-G80-F
	Straight/straight  L-shaped/L-shaped	2 m	XS5W-D421-D81-F
Socket and plug on		5 m	XS5W-D421-G81-F
cable ends *		2 m	XS5W-D422-D81-F
		5 m	XS5W-D422-G81-F

**Note:** Refer to *Sensor I/O Connector/Sensor Controller* on your OMRON website for details. \* Straight type/L-shape type combinations are also available.

#### Throttle (for replacement) [Refer to Dimensions on page 35.]

If the excessive pulsation or surge voltage is expected, use a throttle. Install it inside the adapter and use.

Appearance	Туре	Material	Model	Installation method
	For a male adapter	SUS304	E8PC-YS	Pressure sensor
	For a female adapter	SUS304	E8PC-YS-N	Throttle

# O-ring (for replacement) [Refer to Dimensions on page 35.]

Appearance	Туре	Model
	For E8PC-010□	E8PC-YL-1 *
0	For E8PC-100□/-400□	E8PC-YL-2 *
	Female for adapter G1/4	E8PC-YL-3

<sup>\*</sup> Provided with the sensor.

# E8PC

# **Ratings and Specifications**

## Sensors

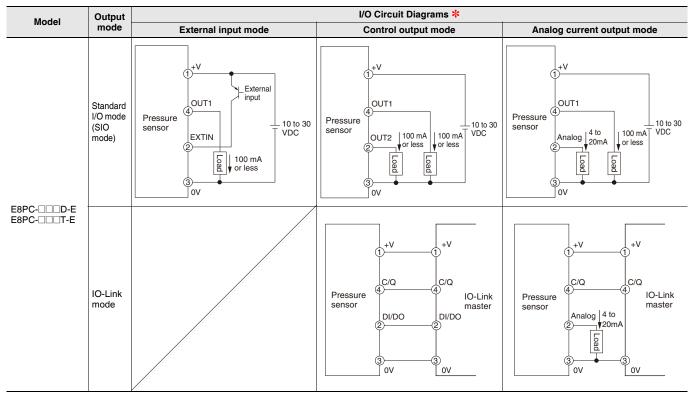
	PNP(COM2)	E8PC-010D-E	E8PC-100D-E	E8PC-400D-E				
Model	PNP(COM3)	E8PC-010T-E	E8PC-100T-E	E8PC-400T-E				
	NPN	E8PC-010-E	E8PC-100-E	E8PC-400-E				
	Rated pressure range	-0.1 to 1 MPa	0 to 10 MPa	0 to 40 MPa				
	Display range	-0.20 to 1.10 MPa	-0.10 to 11.00 MPa	-0.10 to 44.00 MPa				
	Withstand pressure *2	4 MPa	30 MPa	50 MPa				
	Burst pressure	8 MPa	60 MPa	80 MPa				
	Display resolution	0.001 MPa	0.01 MPa	0.01 MPa				
	Applicable fluid temperature *3	-20 to +100°C (no icing or co	-20 to +100°C (no icing or condensation)					
Pressure monitoring *1	Pressure response time *4		Control output: Select 3 to 6000 ms Analog output: Set value + 2 ms (90% response)					
	Pressure monitoring precision	±1.0% of F.S. or less						
	Pressure repeatability *5	±0.3% of F.S. or less						
	Ambient temperature characteristics *6	±0.6% of F.S./10°C						
	Hysteresis	Variable						
	Pressure type	Gauge pressure						
Temperature monitoring *7	Temperature monitoring rated range	-20 to 100°C						
	Temperature monitoring precision	±4°C						
	Temperature repeatability	±1°C						
Control output	Standard mode	Judge if the measured value	is the threshold value or more	(or less).				
judgment (selectable)	Window mode	Judge if the measured value is within the upper and lower limits.						
Compatible fluid		Gas and fluid not corroding the oil)	e material of the wetted part (su	ch as water, glycol solution, and				
Display method		Status indicator:  Output indicator:  Unit indication:	(red) The content of status indication is selectable.  ator: OUT1 operation (orange), OUT2 operation (orange)  E8PC-□□□: MPa (white),  E8PC-□□□-E: MPa (white), bar (white), psi (white), °C (white)					
Delay setting		1 to 9999 ms (Select a function from invalid	99 ms a function from invalid, ON delay, OFF delay, and one-shot.)					
Connection metho	d	M12, 4-pole connector type						
Connecting diame	ter	G3/4 male (Use the optional adapter to convert the diameter) Connection strength 20 N·m						
Output ch1 (selectable)	Control output	Pressure control output (N.O./N.C.)  E8PC-□□D/T: PNP  E8PC-□□: NPN  30 VDC or less, Class 2, max. 100 mA, residual voltage 1 V or less						
Output ch2 (selectable)	Control output	Pressure control output (N.O./N.C.) / temperature control output (N.O./N.C.)  E8PC-□□D/T: PNP  E8PC-□□: NPN  30 VDC or less, Class 2, 100 mA max., residual voltage 1 V or less						
	Analog current output *8	Pressure analog output / Temperature analog output Current output 4 to 20 mA (maximum load resistance 350Ω or less) (Display value ± 2% of F.S.)						
	External input	One-point teaching, zero point adjustment input (selectable, initial status: invalid) short-circuit current 1.5 mA or less, input time 20 ms or more						

	PNP(COM2)	E8PC-010D-E	E8PC-100D-E	E8PC-400D-E				
Model	PNP(COM3)	E8PC-010T-E	E8PC-100T-E	E8PC-400T-E				
	NPN	E8PC-010-E	E8PC-100-E	E8PC-400-E				
	IO-Link specification	Ver 1.1						
IO-Link	Baud rate		E8PC-□□□D: COM2 (38.4kbps) E8PC-□□□T: COM3 (230.4Kbps)					
	Data length	PD Size: 6 byte OD Size: 1 byte (M-sequence type: TYPE_2_V)						
	Minimum cycle time	E8PC (COM2): 3.2 ms E8PC (COM3): 2.0 ms						
	Power supply voltage	10 to 30 VDC (including 10%	ripple (p-p)), Class 2					
Power supply	Power consumption  1,200 mW or less (When power supply voltage is 30 V, current consumption must be 40 mA or le When power supply voltage is 10 V, current consumption must be 120 mA or le							
Protection circuit		Power supply reverse connection protection, output short-circuit protection, and output reverse connection protection						
	Ambient temperature range	-20 to 80°C in operation and storage, respectively (no condensation)						
	Ambient humidity range	-35 to 85%RH in operation at	nd storage, respectively (	no condensation)				
	Vibration resistance (destruction)	1000 VAC, 50/60 Hz, 1 min. between current-carrying parts and case						
Environment resistance	Shock resistance (destruction)	10 to 2000 Hz, double amplitude 1.5 mm, 2 hours in X/Y/Z direction each						
	Impact (endurance)	500 m/s², three times in X/Y/Z direction each						
	Protective structure	IP67						
	Pollution degree	3						
	Altitude	2,000 m or less						
	Installation place	Indoor						
Meterial	Wetted part	Pressure port: SUS304L, diaphragm pressure port: Al <sub>2</sub> O <sub>3</sub> (alumina), O-ring: FKM						
Material	Other than wetted part	Head: PPSU, display unit: PES, button: PBT, chassis: SUS304L						
Weight		Approx.190 g						
Accessories		Throttle (Model E8PC-YS O-ring x 1 (Model E8PC-01 Ferrite core x 1 (TDK's Mo User's manual (Japanese, Compliance sheet Index list	0: Model E8PC-YL-1, Mod del ZCAT1730-0730A)	del E8PC-100/400: Model E8PC-YL-2				

- \*1. The pressure precision is defined based on the values measured in the ordinary temperature environment (approx. 23°C) using water at the ordinary temperature (approx. 23°C).
- \*2. Even instantaneous pressure fluctuation such as water hammer must be within the withstand pressure. If instantaneous pressure fluctuation is expected, use the throttle included in the package.
- **\*3.** If the pipe temperature exceeds 70°C, do not contact any cables with the pipe.
- \*4. The maximum actual response time has error of 1 ms when the set response time is 3 to 10 ms, 5 ms when it is 11 to 100 ms, and +5% when it is 101 ms or more.
- \*5. The pressure repeatability is the error of the detection point when pressure is applied repeatedly in the ordinary temperature environment (approx. 23°C) using water at the ordinary temperature (approx. 23°C) in the rated pressure range.
- \*6. The ambient temperature characteristics are prescribed based on the value measured using oil as applying a pressure value of 50% of the maximum rated pressure.
- \*7. The temperature monitoring precision is prescribed based on the value measured using water.
  - Temperature measurements are affected by both of the temperatures, the medium and the piping.
  - Temperature measuring elements are installed on the back surface of the piezoelectric element (inside the product) and used to measure the temperature. It might take long for the measured value to get stable according to the heat transmission speed.
- **\*8.** Do not connect analog current output with the master unit of IO-Link. Otherwise, the unit might fail.

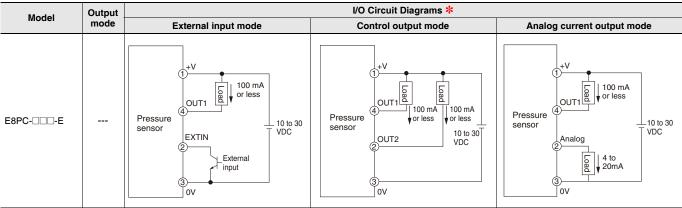
# I/O Circuit Diagrams

#### **PNP** output



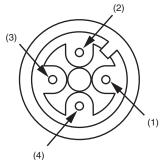
<sup>\*</sup> Pin 2 input/output can be switched with either the operation buttons or the IO-Link communication command, "Pin 2 switching mode selection."

#### **NPN** output



<sup>\*</sup> Pin 2 input/output can be switched with the operation buttons.

#### **Connector Pin Arrangement**



Applicable OMRON connector cables: XS5F/XS5W Series Applicable IO-Link master unit: NX/GX series

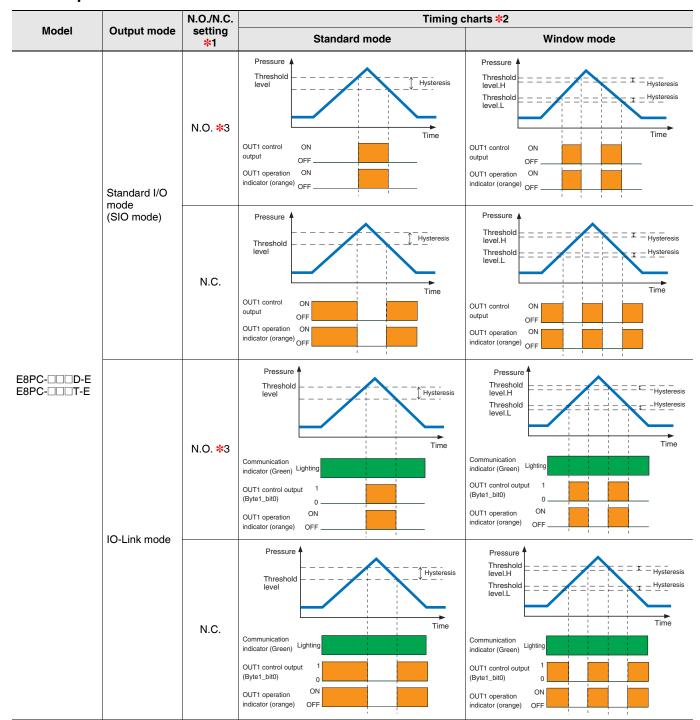
Pin No.		□□D-E □□□T-E	E8PC	
	Standard I/O mode	IO-Link mode		
(1)	+V	+V	+V	- - EXTIN: External input
(2)	EXTIN/Analog/OUT2 *	Analog/OUT2 *	EXTIN/Analog/OUT2 *	Q: Control output
(3)	0 V	0 V	0 V	C: IO-Link
(4)	C/Q	C/Q	Q	- communications

\*Pin 2 input/output can be switched with either the operation buttons or the IO-Link communication command, "Pin 2 switching mode selection."

# **Timing Charts**

The timing chart is described below by using the pressure control output of OUT1 as an example. The activity is the same even when temperature control output is set in OUT2.

#### **PNP output**



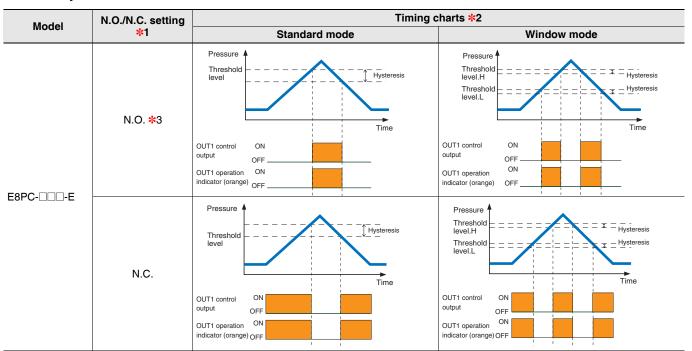
<sup>\*1.</sup> The N.O./N.C. setting can be changed by the operation buttons or IO-Link communications.

<sup>\*2.</sup> The timer function can be set individually for OUT1 and OUT2 by the operation buttons or IO-Link communications. (Selection of ON delay, OFF delay, or one-shot function, and selection of a timer time from 1 to 9999 ms)

The delay timing of each function is same as the NPN output. Refer to the next page.

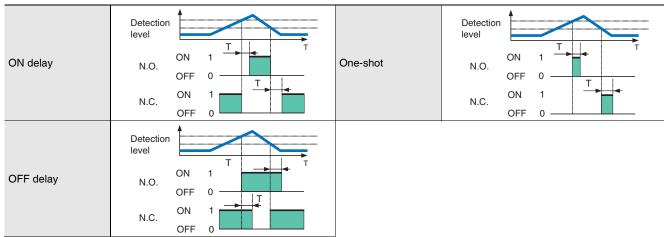
<sup>\*3.</sup> Factory default

## **NPN** output



\*1. The N.O./N.C. setting can be changed by the operation buttons.

**\*2.** The timer function can be set individually for OUT1 and OUT2 by the operation buttons. (Selection of ON delay, OFF delay, or one-shot function, and selection of a timer time from 1 to 9999 ms)



**\*3.** Factory default

# **Nomenclature**

[Status indicators: green/orange/red]
Lit up according to the measured value and setting of pressure and temperature.

[Unit indicator: white]
Displays the current unit setting.

Mode switching [MODE] button Calls a menu, selects (determine) a menu, and switches the unit. [Communication indicator: green]
Lit up when IO-Link communications are in progress.

[Output indicator: orange] Lit up when output is ON.

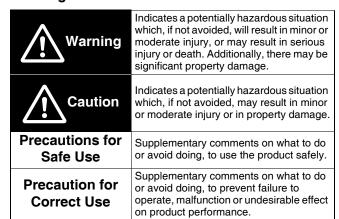
[Measured value: white digital] Displays the measured value.

Switch setting [UP/DOWN] button Changes the threshold value and setting parameters.

## **Safety Precautions**

Be sure to read the precautions for all models in the website at: http://www.ia.omron.com/.

Warning Indications



#### **Meaning of Product Safety Symbols**

	General Prohibition Indicates the instructions of unspecified prohibited action.
^	General caution
<u>!</u>	Indicates unspecified general alert.
^	Caution, explosion
	Indicates the possibility of explosion under specific conditions.
^	Caution, high temperature
(()	Indicates the possibility of injuries by high
<u>)))</u>	temperature under specific conditions.
	Caution fire

#### **WARNING**

Indicates the possibility of fires under specific

This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purpose.



The specification of this product is not for beverage, food, or medical chemicals.

Do not use this product for the device contacting beverage, food, or medical chemicals



Do not use the product with voltage in excess of the rated voltage.

Excess voltage may result in malfunction or fire.



This product is not assumed to be used in explosionproof areas.

Do not use the product in explosion proof areas.



Never use the product with an AC power supply. Otherwise, explosion may result.



The product might fail or be destroyed.

Do not impress any pressure exceeding the rated value even instantaneously.



The product might fail or be damaged.

Do not stand on the sensor, or add excessive load.



The fluid in the pipe might spout out.

Tighten the prescribed O-ring to the pipe.



#### Caution

The product might fail or be damaged. Piping, wiring, maintenance, and checkup must be done by operators with expertise.



The product might be damaged or fire.

Do not short-circuit load.



The product might be damaged or fire.

Be careful with polarity of the power supply to avoid incorrect wiring.



The user might get burned.

The sensor surface temperature rises depending on the operating condition such as ambient temperature, power supply voltage, or fluid temperature.



Be careful when operating or cleaning the product.

#### Precautions for Safe Use

The following items are necessary for ensuring safety, so be sure to observe them.

- Do not use the product in the following installation areas.
  - (1) Locations subject to direct sunlight
  - (2) Locations subject to condensation due to high humidity
  - (3) Locations subject to corrosive gas
  - (4) Locations subject to vibration or mechanical shocks exceeding the rated values
  - (5) Locations subject to exposure to water, oil, chemicals
  - (6) Locations subject to stream
  - (7) Locations subjected to strong magnetic field or electric field
- Do not use in an environment exposed to an inflammable/ explosive gas
- Do not use in an ambient atmosphere or environment exceeding the rating.
- Although the product is classified into IP67, do not use it in water, under the rain, or outdoor.
- Do not use the product for any inflammable, explosive, or corrosive fluids.
- Do not froze or solidify the fluid. Otherwise, the product might fail or be damaged.
- Provide a relief valve to prevent the circuit from liquid sealing.
- Make sure safety before installing/replacing the sensor, for example, stop the machine or depressurize the fluid.
- In order to ensure safety of user operations and maintenance, install the product apart from high-pressure equipment or power equipment.
- When revolving the product, support the chassis holding part with a spanner.
- Wire this product separately from high-pressure wire or power wire. If wiring together with such wire or in the same duct, this product might receive induction, which might cause malfunctioning or damages.
- Be sure to turn OFF the power before wiring.
- Do not wire with a wet hand.
- Use this product under the rated or smaller load. Otherwise, the product might be damaged or catch fire.
- · Connect load correctly.

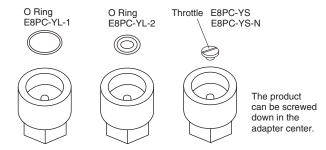
- If the load and sensor use separate power supplies, turn ON the sensor's power first.
- Process unwired terminals so that they do not contact other wire or equipment.
- · Do not use the product with the main unit damaged.
- Be careful with the sharp screw parts.
- · Do not pull connected cables hard.
- Do not use organic solvents such as thinner or alcohol for cleaning because they deteriorate the degree of protection and indication performance.
- Do not try to disassemble, repair, or alter the main unit.
- If disposing this product, handle it as industrial waste.
- This product is certified by the UL standard based on the assumption that Class 2 circuits are used. Operate this product using Class 2 power supply in the United States or Canada.
- Use cables of Omron model XS5F-D4 series or model XS5W-D4 series.
- The \_\_\_\_\_ mark shown on the sensor nameplate means direct current.
- Electromagnetic environment: Industrial electromagnetic environment (EN 61326-1 Table2)

#### **Precaution for Correct Use**

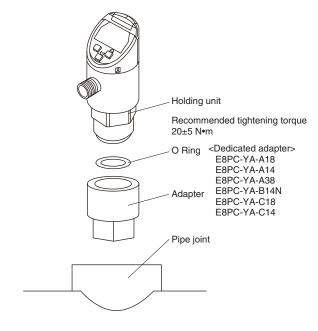
- Do not use this product as a measuring apparatus for commercial transactions.
- · Do not use this product for any fluids containing impurities.
- If the fluid is non-conductive and the pipe is made of resin, ground the chassis.
- Use the product in the condition that the fluid temperature is higher than the ambient temperature. For preventing condensation, use the product as dehumidifying by air conditioning and 30 cm or more apart from cold pipes.
- Do not add excessive impart such as falling or collision.
- Do not touch the detecting unit with bare hands.
- Apply grease to the thread parts to prevent them from getting hard to remove due to seizure.
- · Fasten by the prescribed torque.
- When using a cable of which diameter is different from that of the recommended cable, prepare a ferrite core suitable for the cable diameter separately.
- If using the product in IO-Link mode, keep the wiring length between the master unit and sensor 20 m or less.
- Just after the power is turned ON, it might take long for the measured value to get stable according to the operating environment
- Do not connect with the IO-Link master unit in analog output mode.
   This product might be damaged depending on the specification of the IO-Link master.
- Do not push the button with something sharp such as a screwdriver because doing so might damage the button.
- If using the product in an environment subject to sharp temperature variation, evaluate the product in the environment in advance.
- When implementing maintenance, use a soft brush or waste cloth so as not to damage the detecting unit or O-ring.
- When replacing the O-ring, prevent dust/dirt from being mixed into the O-ring.
- Use the product in an environment at altitudes less than 2,000 m.
- Use the product in an environment of pollution degree 3.

#### **Piping Method**

- Use adapters according to the connecting diameter of the pipe.
- To use the adapter, use the prescribed O-ring.
- If it is expected that the product receives excessive pulsation or surge pressure, use the throttle.
- When revolving the product, support the chassis holding part with a spanner.
- Mount the attached ferrite core at a position located within 10 mm from the edge of the cable bushing when you use this product as CE acceptable goods.

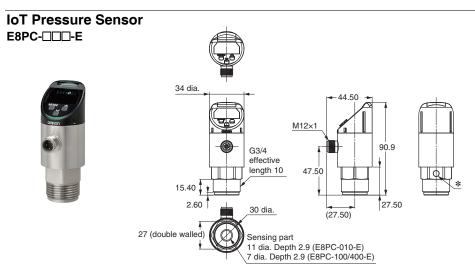


Conversion Adapter Conversion Adapter Conversion Adapter



Dimensions (Unit: mm)

## **Sensors**

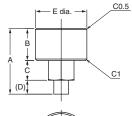


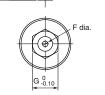
\* There is no vent in E8PC-100/400-E.

## **Adapter**

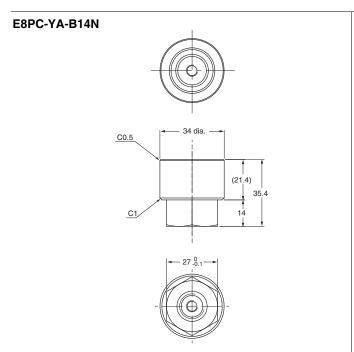
#### E8PC-YA-A□□ E8PC-YA-C□□







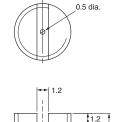
Model	E8PC-YA-A18	E8PC-YA-A14	E8PC-YA-A38	E8PC-YA-C18	E8PC-YA-C14			
Thread	G3/4×R1/8	G3/4×R1/4	G3/4×R3/8	G3/4×NPT1/8	G3/4×NPT1/4			
Α	43.3	47.1	47.6	43.3	47.1			
В		21.1						
С	13							
D	9.2	13	13.5	9.2	13			
Е	34							
F	3.7	4.8	5	3.7	4.8			
G	17	17	19	17	17			

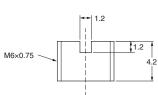


#### **Throttle**

#### E8PC-YS







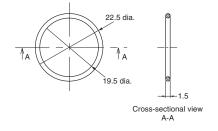
# 1.2±0.10 1.2±0.10 1.0 dia. 1.6 dia. 1.6 dia.

<u>C1</u>

# **O-ring**

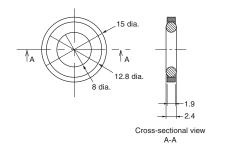
#### E8PC-YL-1





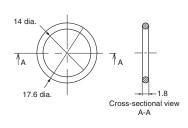
#### E8PC-YL-2





#### E8PC-YL-3





#### Cable

Refer to page 22 of E8FC.

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#### **OMRON Corporation Industrial Automation Company**

Kyoto, JAPAN

Contact: www.ia.omron.com

#### Regional Headquarters OMRON EUROPE B.V.

Wegalaan 67-69, 2132 JD Hoofddorp The Netherlands Tel: (31)2356-81-300/Fax: (31)2356-81-388

OMRON ASIA PACIFIC PTE. LTD. No. 438A Alexandra Road # 05-05/08 (Lobby 2), Alexandra Technopark, Singapore 119967 Tel: (65) 6835-3011/Fax: (65) 6835-2711

#### **OMRON ELECTRONICS LLC**

2895 Greenspoint Parkway, Suite 200 Hoffman Estates, IL 60169 U.S.A. Tel: (1) 847-843-7900/Fax: (1) 847-843-7787

#### OMRON (CHINA) CO., LTD.

Room 2211, Bank of China Tower, 200 Yin Cheng Zhong Road, PuDong New Area, Shanghai, 200120, China Tel: (86) 21-5037-2222/Fax: (86) 21-5037-2200

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