

# PTC thermistors for overcurrent protection

SMDs, EIA sizes 0402, 0603 and 1210, 24 V up to 230 V

Series/Type:

Date: April 2020

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#### SMDs, EIA sizes 0402, 0603 and 1210, 24 V up to 230 V

#### <u>SMD</u>

#### **Applications**

- Overcurrent protection
- Short circuit protection

#### **Features**

- Qualification based on AEC-Q200, Rev. D for type A407, A606, A607, A707 and A907
- Thermistor chip with lead-free tinned terminations
- Small size
- Short response times
- Suitable for reflow soldering only
- Suitable for automatic placement
- UL approval for selected types
- RoHS-compatible

#### **Delivery mode**

■ Blister tape (EIA case size 1210) or cardboard tape (EIA case sizes 0402 and 0603), 180-mm reel with 8-mm tape, taping to IEC 60286-3

#### General technical data

Switching cycles		N	100	
Tolerance of R <sub>R</sub>	(except A907)	$\Delta R_R$	±25	%
Tolerance of R <sub>R</sub>	(for A907)	$\Delta R_R$	±35	%
Operating temperature range	(V = 0)	T <sub>op</sub>	-40/+125	°C
Operating temperature range	$(V \le V_{max}, except A407)$	T <sub>op</sub>	-40/+85	°C
Operating temperature range	$(V \le V_{max}, for A407)$	T <sub>op</sub>	-40/+125	°C



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## **Electrical specifications and ordering codes**

Туре	I <sub>R</sub> 1)	I <sub>S</sub> <sup>1)</sup>	I <sub>Smax</sub>	R <sub>R</sub>	R <sub>min</sub>	EIA	Approvals	Ordering code
			$(V = V_{max})$			case		
	mA	mA	Α	Ω	Ω	size	71	
$V_{\text{max}} = 3$	V <sub>max</sub> = 30 V DC or V AC, V <sub>R</sub> = 24 V DC or V AC							
A606	90	180	0.5	27	17	1210	Χ	B59606A0110A062
A607	70	130	0.4	55	30	1210	X	B59607A0120A062
$V_{\text{max}} = 32 \text{ V DC or V AC}, V_{\text{R}} = 24 \text{ V DC or V AC}$								
A407	13	32	0.12	470	265	0402	_	B59407A0115A062
$V_{\text{max}} = 60 \text{ V DC or V AC}, V_{\text{R}} = 42 \text{ V DC or V AC}$								
A622	20	40	0.22	220	150	0603	_	B59622A0090A062
$V_{\text{max}} = 80 \text{ V DC or V AC}, V_{\text{R}} = 63 \text{ V DC or V AC}$								
A623	13	25	0.15	470	300	0603	_	B59623A0090A062
A707	50	90	0.3	125	75	1210	Χ	B59707A0120A062
V <sub>max</sub> = 265 V DC or V AC, V <sub>R</sub> = 230 V DC or V AC								
A807	15	40	0.2	400	200	1210	Χ	B59807A0090A062
A907	12	22	0.15	1500	640	1210	Χ	B59907A0120B062
$V_{\text{max}} = 400 \text{ V DC or V AC}, V_{\text{R}} = 230 \text{ V DC or V AC}$								
A907	12	22	0.15	1500	640	1210	_	B59907A0120A062

<sup>1)</sup> Measured on component soldered to standardized PCB (material FR4, thickness 1.5 mm)

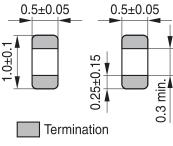


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# **SMD**

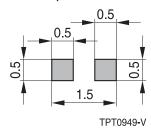
# Dimensional drawings in mm

#### EIA case size 0402



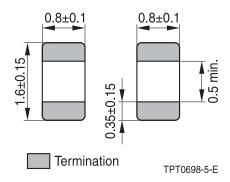
TPT0948-M-E

## Solder pad

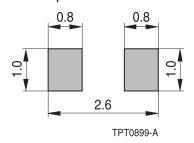


Recommended maximum dimensions (mm)

#### EIA case size 0603

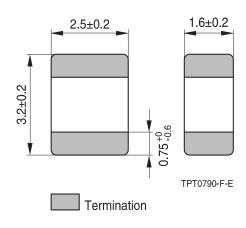


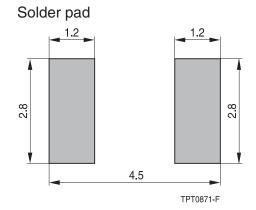
## Solder pad



Recommended maximum dimensions (mm)

#### EIA case size 1210





Recommended maximum dimensions (mm)



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# Reliability data

Test	Standard	Test conditions	$ \Delta R_{25}/R_{25} $
Electrical endurance,	IEC 60738-1	Room temperature, I <sub>Smax</sub> ; V <sub>max</sub>	< 25%
cycling		Number of cycles: 100	< 10%1)
Electrical endurance,	IEC 60738-1	Storage at $V_{max}$ and $T_{op,max}$ (@ $V_{max}$ )	< 25%
constant		Test duration: 1000 h	< 20%1)
Damp heat	IEC 60738-1	Temperature of air: 40 °C	< 10%
		Relative humidity of air: 93%	
		Duration: 56 days	
		Test according to IEC 60068-2-78	
Rapid change	IEC 60738-1	$T_1 = T_{op,min} (0 \text{ V}), T_2 = T_{op,max} (0 \text{ V})$	< 10%
of temperature		Number of cycles: 5	
		Test duration: 30 min	
		Test according to IEC 60068-2-14, test Na	
Vibration	IEC 60738-1	Frequency range: 10 - 55 - 10 Hz	< 5%
		Displacement amplitude: 0.75 mm	< 10%1)
		Test duration: 3 × 2 h	
<del></del>	\ <u></u>	Test according to IEC 60068-2-6, test Fc	
Shock	IEC 60738-1	Pulse shape: half-sine	< 5%
		Acceleration: 400 m/s <sup>2</sup>	< 10%1)
		Pulse duration: 6 ms; 6 x 5000 pulses	
Olimentia	IEO 00700 4	Test according to IEC 60068-2-27, test Ea	100/
Climatic sequence	IEC 60738-1	Dry heat: $T = T_{op,max}(0 \text{ V})$ Test duration: 16 h	< 10%
		Damp heat first cycle	
		Cold: $T = T_{op,min}(0 \text{ V})$	
		Test duration: 2 h	
		Damp heat 5 cycles	
		Tests performed according to	
		IEC 60068-2-30	
Bending test	IEC 60738-1	Components reflow-soldered to test board	< 10%
· ·		Maximum bending: 2 mm	
		Test according to IEC 60068-2-21, test Ue	
Adhesive strength on		Shearing of the component soldered on	No visible
PCB		PCB by a force of 5 N normal to	damage
		components longitudinal axis	
Resistance to	IEC 60738-1	Reflow soldering	< 20%
soldering heat		T= 260 $-0/+5$ °C, $t_{Peak}$ = 30 40 s	
		Pb-free soldering 3 times	
		Test according to IEC 60068-2-58	

<sup>1)</sup> For type A407, B59407A0115A062

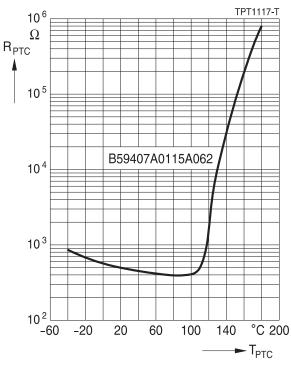


## SMDs, EIA sizes 0402, 0603 and 1210, 24 V up to 230 V

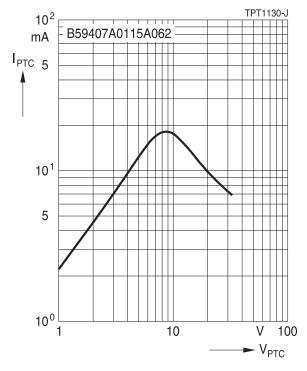
## **SMD**

## **Characteristics (typical) for A407**

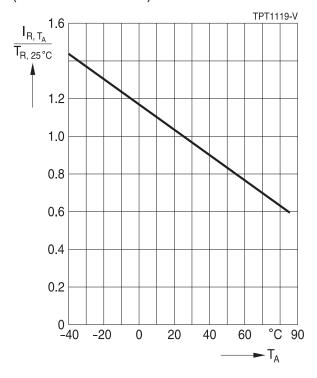
PTC resistance R<sub>PTC</sub> versus PTC temperature T<sub>PTC</sub> (measured at low signal voltage)



PTC current  $I_{PTC}$  versus PTC voltage  $V_{PTC}$ (measured at 25 °C in still air)



Rated current I<sub>R</sub> versus ambient temperature T<sub>A</sub> (measured in still air)





#### SMDs, EIA sizes 0402, 0603 and 1210, 24 V up to 230 V

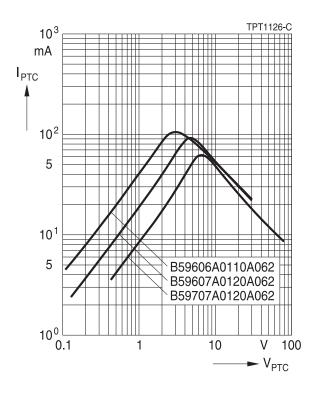
## <u>SMD</u>

#### Characteristics (typical) for A606, A607 and A707

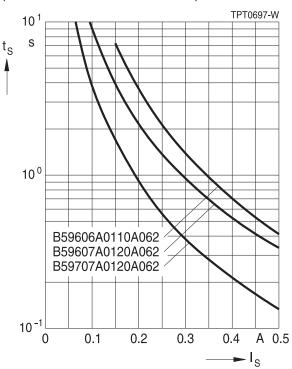
PTC resistance R<sub>PTC</sub> versus PTC temperature T<sub>PTC</sub> (measured at low signal voltage)

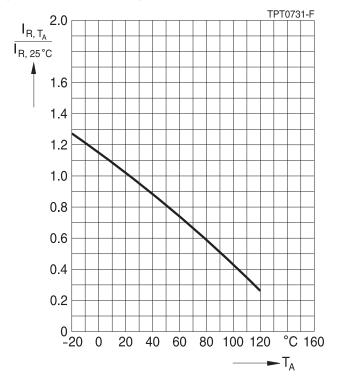
TPT0696-N 10<sup>5</sup>  $\mathsf{R}_{\mathsf{PTC}}^{\quad \Omega}$ 10<sup>4</sup> B59606A0110A062 B59607A0120A062 B59707A0120A062 10<sup>3</sup> 10<sup>2</sup> 10<sup>1</sup> 0 40 80 120 160 °C 200 ► T<sub>PTC</sub>

PTC current  $I_{PTC}$  versus PTC voltage  $V_{PTC}$ (measured at 25 °C in still air)



Switching time t<sub>S</sub> versus switching current I<sub>S</sub> (measured at 25 °C in still air)





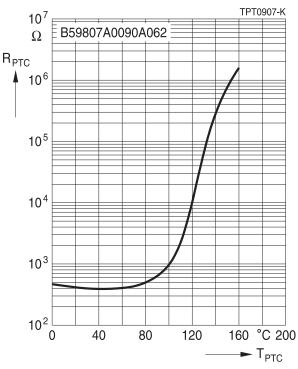


#### SMDs, EIA sizes 0402, 0603 and 1210, 24 V up to 230 V

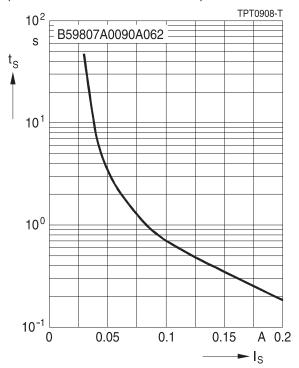
## **SMD**

#### **Characteristics (typical) for A807**

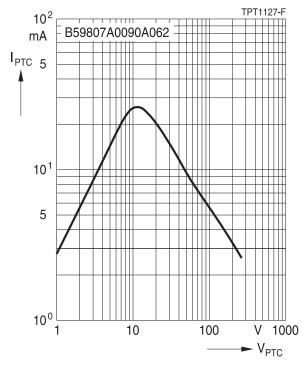
PTC resistance R<sub>PTC</sub> versus PTC temperature T<sub>PTC</sub> (measured at low signal voltage)

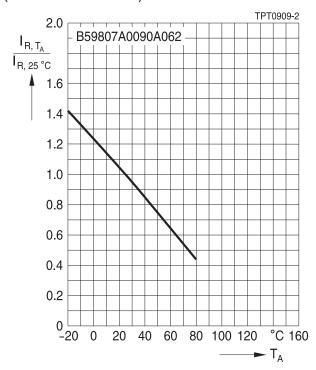


Switching time t<sub>S</sub> versus switching current I<sub>S</sub> (measured at 25 °C in still air)



PTC current  $I_{PTC}$  versus PTC voltage  $V_{PTC}$ (measured at 25 °C in still air)





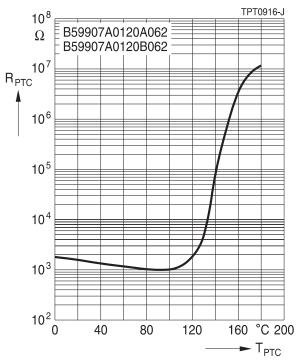


## SMDs, EIA sizes 0402, 0603 and 1210, 24 V up to 230 V

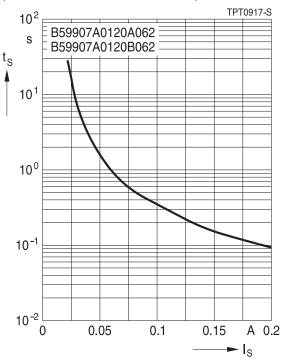
## **SMD**

#### **Characteristics (typical) for A907**

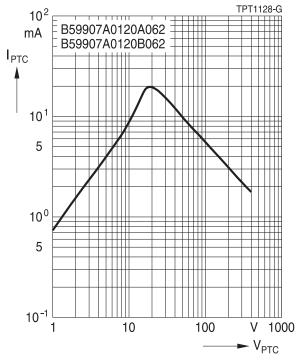
PTC resistance R<sub>PTC</sub> versus PTC temperature T<sub>PTC</sub> (measured at low signal voltage)

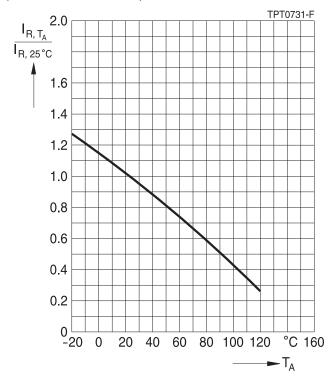


Switching time t<sub>S</sub> versus switching current I<sub>S</sub> (measured at 25 °C in still air)



PTC current  $I_{PTC}$  versus PTC voltage  $V_{PTC}$ (measured at 25 °C in still air)





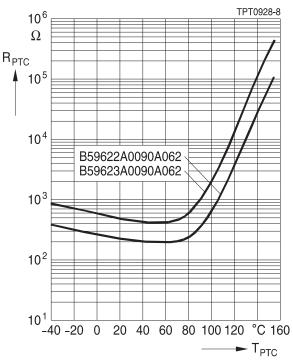


#### SMDs, EIA sizes 0402, 0603 and 1210, 24 V up to 230 V

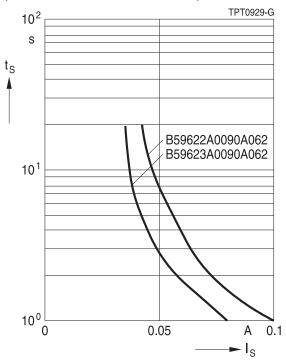
## **SMD**

#### Characteristics (typical) for A622 and A623

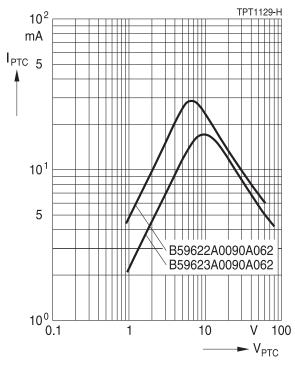
PTC resistance R<sub>PTC</sub> versus PTC temperature T<sub>PTC</sub> (measured at low signal voltage)

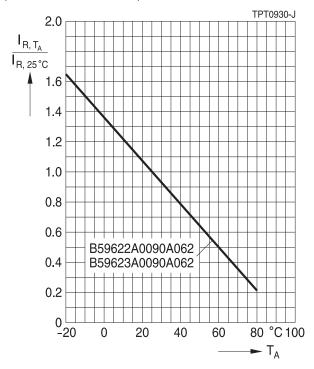


Switching time  $t_{\mbox{\scriptsize S}}$  versus switching current  $I_{\mbox{\scriptsize S}}$ (measured at 25 °C in still air)



PTC current  $I_{PTC}$  versus PTC voltage  $V_{PTC}$ (measured at 25 °C in still air)







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<u>SMD</u>

#### **Cautions and warnings**

#### General

- TDK Electronics thermistors are designed for specific applications and should not be used for purposes not identified in our specifications, application notes and data books unless otherwise agreed with TDK Electronics during the design-in-phase.
- Ensure suitability of thermistor through reliability testing during the design-in phase. The thermistors should be evaluated taking into consideration worst-case conditions.

#### **Storage**

- Store thermistors only in original packaging. Do not open the package prior to processing.
- Storage conditions in original packaging: storage temperature −25 °C ... +45 °C, relative humidity ≤75% annual mean, maximum 95%, dew precipitation is inadmissible.
- Avoid contamination of thermistors surface during storage, handling and processing.
- Avoid storage of thermistor in harmful environment with effect on function on long-term operation (examples given under operation precautions).
- Use thermistor within the following period after delivery:
  - Through-hole devices (housed and leaded PTCs): 24 months
  - Motor protection sensors, glass-encapsulated sensors and probe assemblies: 24 months
  - Telecom pair and quattro protectors (TPP, TQP): 24 months
  - Leadless PTC thermistors for pressure contacting: 12 months
  - Leadless PTC thermistors for soldering: 6 months
  - SMDs in EIA sizes 3225 and 4032, and for PTCs with metal tags: 24 months
  - SMDs in EIA sizes 1210 and smaller: 12 months

#### Handling

- PTCs must not be dropped. Chip-offs must not be caused during handling of PTCs.
- The ceramic and metallization of the components must not be touched with bare hands. Gloves are recommended.
- Avoid contamination of thermistor surface during handling.

#### Soldering (where applicable)

- Use rosin-type flux or non-activated flux.
- Insufficient preheating may cause ceramic cracks.
- Rapid cooling by dipping in solvent is not recommended.
- Complete removal of flux is recommended.
- Standard PTC heaters are not suitable for soldering.



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#### **SMD**

#### Mounting

- Electrode must not be scratched before/during/after the mounting process.
- Contacts and housing used for assembly with thermistor have to be clean before mounting. Especially grease or oil must be removed.
- When PTC thermistors are encapsulated with sealing material, the precautions given in chapter "Mounting instructions", "Sealing and potting" must be observed.
- When the thermistor is mounted, there must not be any foreign body between the electrode of the thermistor and the clamping contact.
- The minimum force and pressure of the clamping contacts pressing against the PTC must be 10 N and 50 kPa, respectively. In case the assembly is exposed to mechanical shock and/ or vibration this force should be higher in order to avoid movement of the PTC during operation.
- During operation, the thermistor's surface temperature can be very high. Ensure that adjacent components are placed at a sufficient distance from the thermistor to allow for proper cooling at the thermistors.
- Ensure that adjacent materials are designed for operation at temperatures comparable to the surface temperature of thermistor. Be sure that surrounding parts and materials can withstand this temperature.
- Avoid contamination of thermistor surface during processing.

#### Operation

- Use thermistors only within the specified temperature operating range.
- Use thermistors only within the specified voltage and current ranges.
- Environmental conditions must not harm the thermistors. Use thermistors only in normal atmospheric conditions. Avoid use in deoxidizing gases (chlorine gas, hydrogen sulfide gas, ammonia gas, sulfuric acid gas etc), corrosive agents, humid or salty conditions. Contact with any liquids and solvents should be prevented.
- Be sure to provide an appropriate fail-safe function to prevent secondary product damage caused by abnormal function (e.g. use VDR for limitation of overvoltage condition).

This listing does not claim to be complete, but merely reflects the experience of TDK Electronics.

#### Display of ordering codes for TDK Electronics products

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# **SMD**

# Symbols and terms

Symbol	Term
A	Area
С	Capacitance
$C_{th}$	Heat capacity
f	Frequency
1	Current
I <sub>max</sub>	Maximum current
$I_{R}$	Rated current
I <sub>res</sub>	Residual current
$I_{PTC}$	PTC current
$I_r$	Residual currrent
$I_{r,oil}$	Residual currrent in oil (for level sensors)
$I_{r,air}$	Residual currrent in air (for level sensors)
I <sub>RMS</sub>	Root-mean-square value of current
$I_S$	Switching current
I <sub>Smax</sub>	Maximum switching current
LCT	Lower category temperature
N	Number (integer)
$N_c$	Operating cycles at V <sub>max</sub> , charging of capacitor
$N_{f}$	Switching cycles at V <sub>max</sub> , failure mode
Р	Power
P <sub>25</sub>	Maximum power at 25 °C
$P_{el}$	Electrical power
$P_{diss}$	Dissipation power
$R_{G}$	Generator internal resistance
$R_{min}$	Minimum resistance
$R_R$	Rated resistance @ rated temperature T <sub>R</sub>
$\Delta R_R$	Tolerance of R <sub>R</sub>
$R_P$	Parallel resistance
$R_{PTC}$	PTC resistance
$R_{ref}$	Reference resistance
$R_S$	Series resistance
R <sub>25</sub>	Resistance at 25 °C
R <sub>25,match</sub>	Resistance matching per reel/ packing unit at 25 °C
$\Delta R_{25}$	Tolerance of R <sub>25</sub>



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# **SMD**

Т	Temperature
t	Time
$T_A$	Ambient temperature
t <sub>a</sub>	Thermal threshold time
$T_C$	Ferroelectric Curie temperature
t <sub>E</sub>	Settling time (for level sensors)
$T_R$	Rated temperature @ 25 °C or otherwise specified in the data sheet
$T_{sense}$	Sensing temperature
$T_op$	Operating temperature
$T_{PTC}$	PTC temperature
$t_R$	Response time
$T_{ref}$	Reference temperature
$T_{Rmin}$	Temperature at minimum resistance
$t_{S}$	Switching time
$T_{surf}$	Surface temperature
UCT	Upper category temperature
$V$ or $V_{el}$	Voltage (with subscript only for distinction from volume)
$V_{c(max)}$	Maximum DC charge voltage of the surge generator
$V_{F,max}$	Maximum voltage applied at fault conditions in protection mode
$V_{RMS}$	Root-mean-square value of voltage
$V_{BD}$	Breakdown voltage
$V_{ins}$	Insulation test voltage
$V_{link,max}$	Maximum link voltage
$V_{max}$	Maximum operating voltage
$V_{max,dyn}$	Maximum dynamic (short-time) operating voltage
$V_{meas}$	Measuring voltage
$V_{\rm meas,max}$	Maximum measuring voltage
$V_R$	Rated voltage
$V_{PTC}$	Voltage drop across a PTC thermistor
α	Temperature coefficient
Δ	Tolerance, change
$\delta_{th}$	Dissipation factor
$ au_{th}$	Thermal cooling time constant
λ	Failure rate
е	Lead spacing (in mm)



#### **Important notes**

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
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- 6. Unless otherwise agreed in individual contracts, all orders are subject to our General Terms and Conditions of Supply.



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- 7. Our manufacturing sites serving the automotive business apply the IATF 16949 standard. The IATF certifications confirm our compliance with requirements regarding the quality management system in the automotive industry. Referring to customer requirements and customer specific requirements ("CSR") TDK always has and will continue to have the policy of respecting individual agreements. Even if IATF 16949 may appear to support the acceptance of unilateral requirements, we hereby like to emphasize that only requirements mutually agreed upon can and will be implemented in our Quality Management System. For clarification purposes we like to point out that obligations from IATF 16949 shall only become legally binding if individually agreed upon.
- 8. The trade names EPCOS, CeraCharge, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CTVS, DeltaCap, DigiSiMic, ExoCore, FilterCap, FormFit, LeaXield, MiniBlue, MiniCell, MKD, MKK, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PowerHap, PQSine, PQvar, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, ThermoFuse, WindCap are trademarks registered or pending in Europe and in other countries. Further information will be found on the Internet at www.tdk-electronics.tdk.com/trademarks.

Release 2018-10