

● ● ● Price index

IPA Qualification Certificate Air Cleanless Class ISO Class 3 (at $v = 2$ m/s) upon request

EX ESD classification: Electrically conductive ESD/ATEX version upon request

RU UL94 V2 classifications upon request



Snap-open mechanism, choice of snap-open on left or right. Hinged crossbar can be swiveled by more than 180° on both sides. Lightning-fast closing by hand. Secure fit without additional locking devices.



When to use the Series 3400/3450/3480/3500:

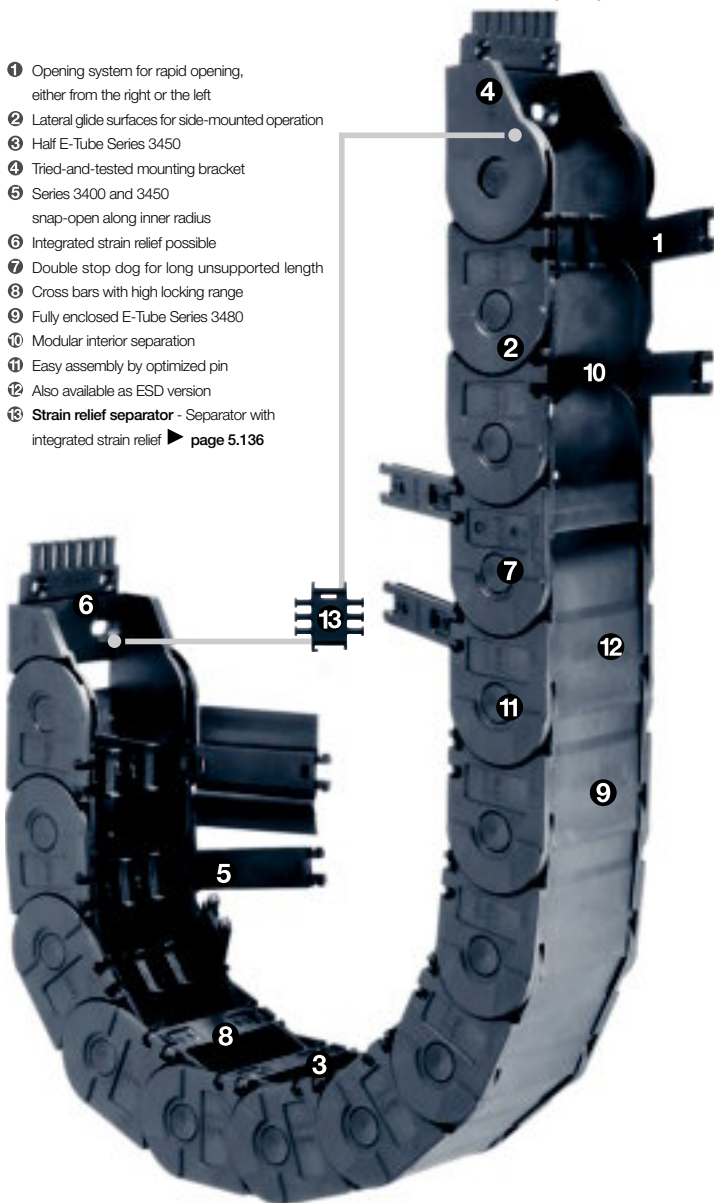
- Snap-open accessibility along both radii
- If integrated strain relief is required at the connection point
- Modular interior separation
- If long service life is required
- If easy installation is required
- If half E-Tube is required (Series 3450)
- If fully enclosed E-Tube is required (Series 3480)



When not to use it:

- If maximum stability is required
▶ **System E4.1, Series E4.42, page 7.48**
- If the application is very simple
▶ **Easy Chain®, Series E300, page 3.52**

- ① Opening system for rapid opening, either from the right or the left
- ② Lateral glide surfaces for side-mounted operation
- ③ Half E-Tube Series 3450
- ④ Tried-and-tested mounting bracket
- ⑤ Series 3400 and 3450
snap-open along inner radius
- ⑥ Integrated strain relief possible
- ⑦ Double stop dog for long unsupported length
- ⑧ Cross bars with high locking range
- ⑨ Fully enclosed E-Tube Series 3480
- ⑩ Modular interior separation
- ⑪ Easy assembly by optimized pin
- ⑫ Also available as ESD version
- ⑬ **Strain relief separator** - Separator with integrated strain relief ▶ **page 5.136**



Order example complete E-Chain®

Please indicate chain-lengths or number of links **Example: 3 m or 45 links**

3 m **3400.150.100.0**

E-Chain®

with 2 separators **311** assembled every 2nd link

Interior separation

1 set **3150.34PZB**

Mounting bracket

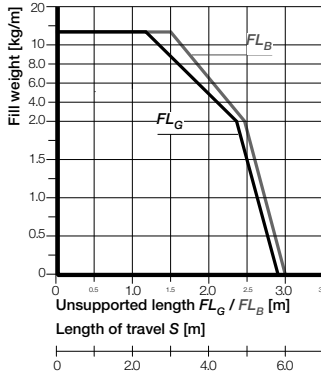
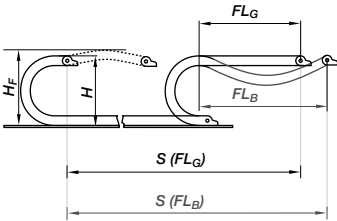


Unsupported length

FL_G = with straight upper run

FL_B = with permitted sag

Further information ► **Design, page 1.12**



- S = Length of travel
 - R = Bending radius
 - H = Nominal clearance height
 - H_f = Required clearance height
 - H_{RI} = Trough inner height
 - D = Overlength E-Chain® radius in final position
 - $K = \pi \cdot R + \text{"safety"}$
 - D_2 = Over length - long travels, gliding
 - K_2 = "Further add-on"
 - H_2 = "Mounting height"
- *if the mounting bracket location is set lower

Other installation methods

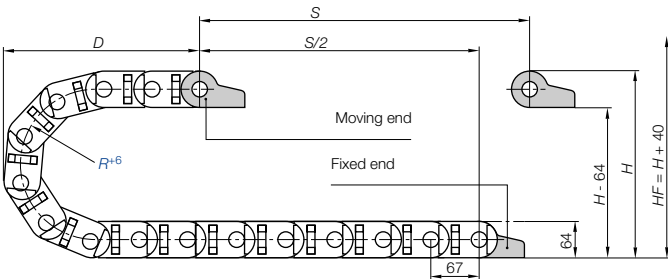
- Vertical, hanging ≤ 80 m
- Vertical, standing ≤ 3 m
- Side mounted, un supp. ≤ 1 m
- Rotary requires further calculation
- Unsupported length of upper run = upon request



Short travels - unsupported

Unsupported E-Chains® feature positive camber over short travels. This must be accounted for when specifying the clearance height H_f . Please consult igus® if space is particularly restricted.

The required clearance height:
 $H_f = H + 40$ mm
(with 2,5 kg/m fill weight)

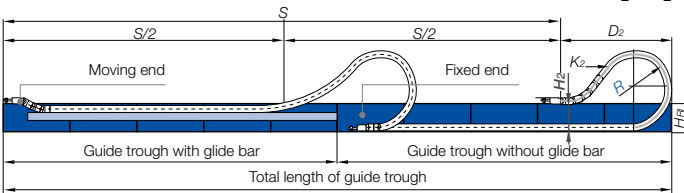


Pitch = 67 mm/link Links/m = 15 (1005 mm) Chain length = $S/2 + K$

	075*	100*	125	150	200	250	300
H	215	265	315	365	465	565	665
D	150	200	225	250	300	350	400
K	400	500	650	725	875	1050	1225
H_2	215	265	186	186	186	186	186
D_2^{*25}	150	200	475	570	780	1010	1150
K_2	400	500	804	1005	1340	1675	1943

*for Series 3450/3480 upon request

Long travel lengths from 10 m to max. 150 m Chain length = $S/2 + K_2$



In case of travels between 4 and 10 m we recommend a longer unsupported length.



Gliding, long travel applications (max. 150 m)

In this case the E-Chain® upper run will be introduced in a guide trough on the lower run. We recommend to realize the engineering of such a plant by our technicians.

Technical Data

Speed / acceleration FL_G	max. 20 [m/s] / max. 200 [m/s ²]
Speed / acceleration FL_B	max. 3 [m/s] / max. 6 [m/s ²]
Gliding speed / acceleration (maximum)	max. 10 [m/s] / max. 50 [m/s ²]
Material - permitted temperature °C	igumid G / -40° up to +120° C
Flammability class, igumid G	VDE 0304 IIC UL94 HB

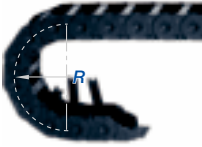
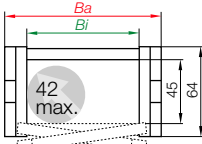


Details of material properties
► page 1.38

For support of the lower run - **Support Tray tool kit** available ► page 9.70



igus® E-ChainSystems®



Series 3400 - E-Chain® - snap-open along inner radius

Part No.	Bi [mm]	Ba [mm]	R [mm]	Bending radii						Weight [kg/m]
3400.050.	.0 50	70	075	100	125	150	200	250	300	~ 1,60
3400.075.	.0 75	95	075	100	125	150	200	250	300	~ 1,78
3400.100.	.0 100	120	075	100	125	150	200	250	300	~ 1,93
3400.115.	.0 115	135	075	100	125	150	200	250	300	~ 1,99
3400.125.	.0 125	145	075	100	125	150	200	250	300	~ 2,03
3400.150.	.0 150	170	075	100	125	150	200	250	300	~ 2,17
3400.175.	.0 175	195	075	100	125	150	200	250	300	~ 2,28
3400.200.	.0 200	220	075	100	125	150	200	250	300	~ 2,45
3400.225.	.0 225	245	075	100	125	150	200	250	300	~ 2,59
3400.250.	.0 250	270	075	100	125	150	200	250	300	~ 2,73

Part No. structure

3400.075.075.0



Supplement Part No. with required radius. Example: 3400.050.075.0

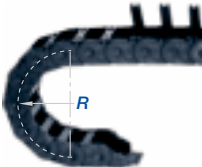
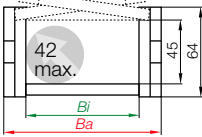
0 = standard color, other colors ▶ page 1.39 · Pitch = 67 mm/link - Links/m = 15



Please note: For using this series for long travels (gliding), please consult with igus® first. For long travels, igus® specifies E-Chains® that snap open on the outer radius.

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igus® GmbH
51147 Cologne



Series 3500 - E-Chain® - snap-open along outer radius - Standard!

Part No.	Bi [mm]	Ba [mm]	R [mm]	Bending radii						Weight [kg/m]
3500.050.	.0 50	70	075	100	125	150	200	250	300	~ 1,60
3500.075.	.0 75	95	075	100	125	150	200	250	300	~ 1,78
3500.100.	.0 100	120	075	100	125	150	200	250	300	~ 1,93
3500.115.	.0 115	135	075	100	125	150	200	250	300	~ 1,99
3500.125.	.0 125	145	075	100	125	150	200	250	300	~ 2,03
3500.150.	.0 150	170	075	100	125	150	200	250	300	~ 2,17
3500.175.	.0 175	195	075	100	125	150	200	250	300	~ 2,28
3500.200.	.0 200	220	075	100	125	150	200	250	300	~ 2,45
3500.225.	.0 225	245	075	100	125	150	200	250	300	~ 2,59
3500.250.	.0 250	270	075	100	125	150	200	250	300	~ 2,73

Part No. structure

3500.075.075.0



Supplement Part No. with required radius. Example: 3500.050.075.0

0 = standard color, other colors ▶ page 1.39 · Pitch = 67 mm/link - Links/m = 15



Internet: www.igus.eu
E-mail: info@igus.de

Series 3450 - half E-Tube - snap-open along inner radius

Part No.	<i>B_i</i> [mm]	<i>B_a</i> [mm]	<i>R</i> [mm]	Bending radii	Weight [kg/m]
3450.050.	50	70	125	150 200 250 300	~ 1,77
3450.075.	75	95	125	150 200 250 300	~ 1,95
3450.100.	100	120	125	150 200 250 300	~ 2,15
3450.115.	115	135	125	150 200 250 300	~ 2,30
3450.125.	125	145	125	150 200 250 300	~ 2,42
3450.150.	150	170	125	150 200 250 300	~ 2,60
3450.175.	175	195	125	150 200 250 300	~ 2,75
3450.200.	200	220	125	150 200 250 300	~ 2,90
3450.225.	225	245	125	150 200 250 300	~ 3,15
3450.250.	250	270	125	150 200 250 300	~ 3,30

The widths *B_i* 50/125/150/200/250 are available upon request. Time of delivery approx. 6-8 weeks after order.

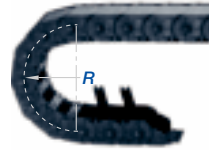
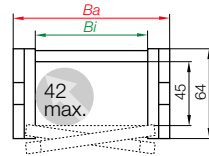
The bending radii [075] [100] are available upon request.

Supplement Part No. with required radius. Example: 3450.050. [125].0

0 = standard color, other colors ▶ page 1.39 · Pitch = 67 mm/link - Links/m = 15



Please note: For using this series for long travels (gliding), please consult with igus® first. For long travels, igus® specifies E-Chains® that snap open on the outer radius.



Part No. structure

3450.075. 125. 0



E2/000 medium
Inner height: 45 mm

Series 3480 - E-Tube - snap-open along inner radius

Part No.	<i>B_i</i> [mm]	<i>B_a</i> [mm]	<i>R</i> [mm]	Bending radii	Weight [kg/m]
3480.050.	50	70	125	150 200 250 300	~ 1,96
3480.075.	75	95	125	150 200 250 300	~ 2,07
3480.100.	100	120	125	150 200 250 300	~ 2,30
3480.115.	115	135	125	150 200 250 300	~ 2,46
3480.125.	125	145	125	150 200 250 300	~ 2,49
3480.150.	150	170	125	150 200 250 300	~ 2,62
3480.175.	175	195	125	150 200 250 300	~ 2,80
3480.200.	200	220	125	150 200 250 300	~ 2,94
3480.225.	225	245	125	150 200 250 300	~ 3,12
3480.250.	250	270	125	150 200 250 300	~ 3,28

The widths *B_i* 50/125/200/225/250 are available upon request. Time of delivery approx. 6-8 weeks after order.

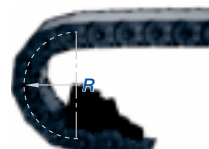
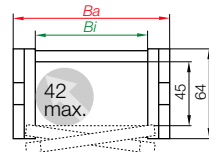
The bending radii [075] [100] are available upon request.

Supplement Part No. with required radius. Example: 3480.075. [150].0

0 = standard color, other colors ▶ page 1.39 · Pitch = 67 mm/link - Links/m = 15



Please note: For using this series for long travels (gliding), please consult with igus® first. For long travels, igus® specifies E-Chains® that snap open on the outer radius.

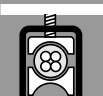
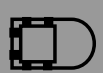


Part No. structure

3480.075. 150. 0



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▶ page 5.91



Vertical Separator

unassembled	301
assembled	311



Spacer*

unassembled	305.08
assembled	315.08
unassembled	305.12
assembled	315.12



Strain Relief Separator

unassembled	301.Z
assembled	311.Z



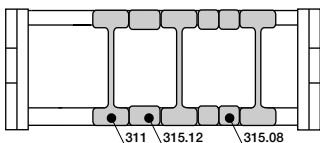
*For side-mounted applications

Option 1: Vertical Separators and Spacer for E-Chains®

Vertical Separators are used if a vertical subdivision of the E-Chain® interior is required -

By standard Vertical Separators are assembled every other E-Chain® link

- **Standard** subdivision (Series 3400/Series 3500) with Vertical Separator 311, for combinations with Full-Width Shelf 2210.X
- If a broad distance shall be kept between the separators or they have to be fixed in their position, e.g. in case of side mounted applications, **Spacer 315.08 and Spacer 315.12** can be used
- **Strain Relief Separator 301.Z**, integrable in the mounting bracket, to position at any point



Vert. Separator, slotted

unassembled	302
assembled	312



Vert. Separator, slotted

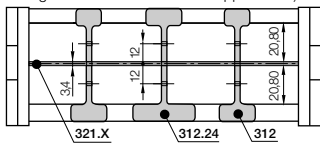
unassembled	302.24
assembled	312.24



Option 2: Full-Width Shelves for E-Chains®

For applications involving many thin cables with similar or identical diameters

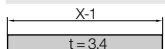
- Vertical Separator, slotted 312 and Vertical Separator, slotted 312.24 (with wide base, e.g. in case of side mounted applications) - for applications with Full-Width Shelf 321.X



Width X [mm]	Part No.	
	unassembled	assembled
050	320.050	321.050
075	320.075	321.075
100	320.100	321.100
115	320.115	321.115
125	320.125	321.125

Width X [mm]	Part No.	
	unassembled	assembled
150	320.150	321.150
175	320.175	321.175
200	320.200	321.200
225	320.225	321.225
250	320.250	321.250

Full-Width Shelf



Side Plate

unassembled	303
assembled	313



Middle Plate

unassembled	304
assembled	314



Slotted Separator, open

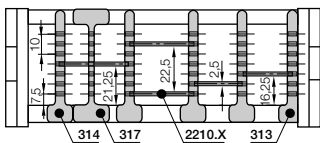
unassembled	307
assembled	317



Option 3: Shelves for E-Chains®

For applications involving many cables with different diameters. The Shelves can be arranged elevator-shifted with different bottoms within the entire E-Chain® width

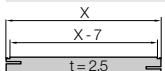
- Shelf 2210.X can be combined with Middle Plate 314 and Side Plate 313
- Option 3 "Shelves" can also be combined with option 1 "Vertical Separators"
- Assembling of the Slotted Separator, open 317 in the existing separation afterwards possible



Width X [mm]	Part No.	
	unassembled	assembled
018	2200.18	2210.18
023	2200.23	2210.23
028	2200.28	2210.28
033	2200.33	2210.33
038	2200.38	2210.38
043	2200.43	2210.43
048	2200.48	2210.48

Width X [mm]	Part No.	
	unassembled	assembled
058	2200.58	2210.58
068	2200.68	2210.68
073	2200.73	2210.73
088	2200.88	2210.88
099	2200.99	2210.99
124	2200.124	2210.124
149	2200.149	2210.149

Shelf

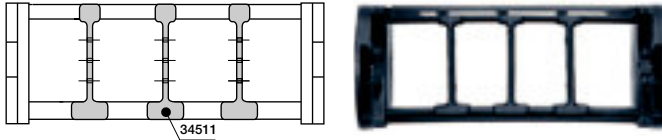
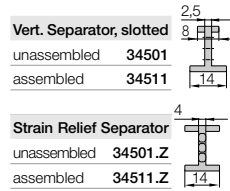


Option 4: Vertical Separators for E-Tubes

Vertical Separators are used if a vertical subdivision of the E-Tube interior is required -

By standard Vertical Separators are assembled every other E-Tube link

- Standard subdivision half E-Tube (Series 3450) and full E-Tube (Series 3480) with Vertical Separator 34511, for combinations with Full-Width Shelf 321.X
- Strain Relief Separator 34501.Z, integrable in the mounting bracket, to position at any point

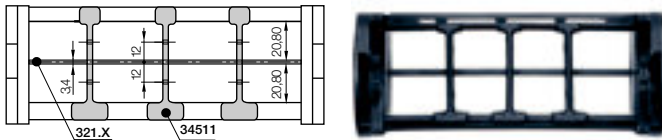


E2/000 medium
Inner height: 45 mm

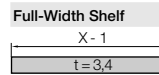
Option 5: Full-Width Shelves for E-Tubes

For applications involving many thin cables with similar or identical diameters

- Vertical Separator, slotted 34511 - for applications with Full-Width Shelf 321.X



Width X [mm]	Part No. unassembled	Part No. assembled	Width X [mm]	Part No. unassembled	Part No. assembled
050	320.050	321.050	150	320.150	321.150
075	320.075	321.075	175	320.175	321.175
100	320.100	321.100	200	320.200	321.200
115	320.115	321.115	225	320.225	321.225
125	320.125	321.125	250	320.250	321.250

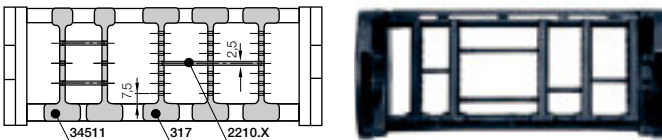
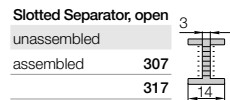


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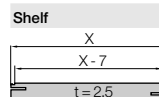
Option 6: Shelves for E-Tubes

For applications involving many cables with different diameters. The Shelves can be arranged elevator-shifted with different bottoms within the entire E-Chain® width

- Assembling of the Slotted Separator, open 317 in the existing separation afterwards possible
- Shelf 2210.X can be combined with Slotted Separator, open 317

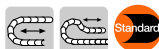


Width X [mm]	Part No. unassembled	Part No. assembled	Width X [mm]	Part No. unassembled	Part No. assembled
018	2200.18	2210.18	058	2200.58	2210.58
023	2200.23	2210.23	068	2200.68	2210.68
028	2200.28	2210.28	073	2200.73	2210.73
033	2200.33	2210.33	088	2200.88	2210.88
038	2200.38	2210.38	099	2200.99	2210.99
043	2200.43	2210.43	124	2200.124	2210.124
048	2200.48	2210.48	149	2200.149	2210.149





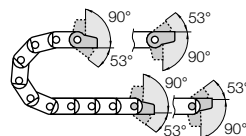
Possible installation conditions for assembled mounting brackets ▶ Order example "preassembled" below



The Standard - option polymer - pivoting

- Recommended for unsupported and gliding applications
- Well suited for tight installation conditions
- Strain relief with detachable tie-wrap plates
- Variable traverse angle for flexible assembly
- The twistability of the E-Chain® and the option to assemble the mounting brackets on the fixed end and/or the moving end, enable various installation options

Moving end with bore
(outer link) 3...3PZ(B)



3...4PZ(B) Fixed end
with pin (inner link)



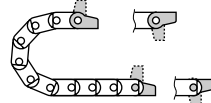
Possible installation conditions for assembled mounting brackets ▶ Order example "preassembled" below



Option polymer - locking

- Recommended for unsupported and gliding applications
- Furthermore:**
- At very high speed and/or acceleration
 - If space is limited for height (the H_F measurement)
 - The twistability of the E-Chain® and the option to assemble the mounting brackets on the fixed end and/or the moving end, enable various installation options

Moving end with bore
(outer link) 3...1PZ(B)



3...2PZ(B) Fixed end
with pin (inner link)

Dimensions and order configurations

Strain relief is possible on the moving end and/or the fixed end.

Part No. structure (pivoting)

3075. 34 PZB A1

A... must be indicated on preassembled configurations
With assembled strain relief tie-wrap plates
Full set pivoting = 34
Mounting brackets for selected chain type

Full set, for both ends:

3075. 34 PZB +tie-wrap plate

Single-part order:

3075. 3 PZB +tie-wrap plate

Mounting bracket with bore

3075. 4 PZB +tie-wrap plate

Mounting bracket with pin

Part No. structure (locking)

3075. 12 PZB A1

A... must be indicated on preassembled configurations
With assembled strain relief tie-wrap plates
Full set locking = 12
Mounting brackets for selected chain type

Full set, for both ends:

3075. 12 PZB +tie-wrap plate

Single-part order:

3075. 1 PZB +tie-wrap plate

Mounting bracket with bore

3075. 2 PZB +tie-wrap plate

Mounting bracket with pin

3...3PZ(B) Standard! (pivoting)

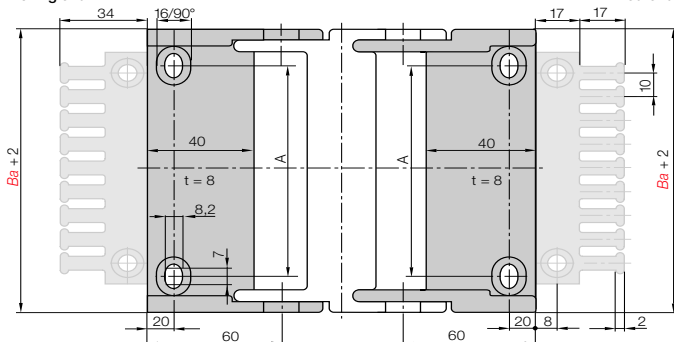
3...1PZ(B) (locking)

Moving end

Standard! (pivoting) 3...4PZ(B)

(locking) 3...2PZ(B)

Fixed end



For E-Chain®	Part No. full set with tie-wrap plate	Part No. with tie-wrap plate + 10 cable tiewraps	Part No. full set without tie-wrap plate	Dim. A [mm]
3400 - 3500.050 ▶	3050. PZB	3050. PZBK1	3050. PZ	28
3400 - 3500.075 ▶	3075. PZB	3075. PZBK1	3075. PZ	53
3400 - 3500.100 ▶	3100. PZB	3100. PZBK1	3100. PZ	78
3400 - 3500.115 ▶	3115. PZB	3115. PZBK1	3115. PZ	93
3400 - 3500.125 ▶	3125. PZB	3125. PZBK1	3125. PZ	103
3400 - 3500.150 ▶	3150. PZB	3150. PZBK1	3150. PZ	128
3400 - 3500.175 ▶	3175. PZB	3175. PZBK1	3175. PZ	153
3400 - 3500.200 ▶	3200. PZB	3200. PZBK1	3200. PZ	178
3400 - 3500.225 ▶	3225. PZB	3225. PZBK1	3225. PZ	203
3400 - 3500.250 ▶	3250. PZB	3250. PZBK1	3250. PZ	228

Please add the Part No. with the requested index - 34 for the pivoting configuration

e.g. 3075. 34 PZB or 12 for the locking configuration e.g. 3075. 12 PZB

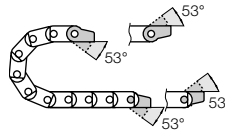
For the preassembled mode please add the index A1...A4 e.g. 3075. 34 PZB A1



Steel mounting bracket - pivoting

- Pivoting connections
- One part for all chain widths
- Electrically conductive
- Bolted connection outside of chain cross-section possible

Moving end with bore
(outer link) 3000.1

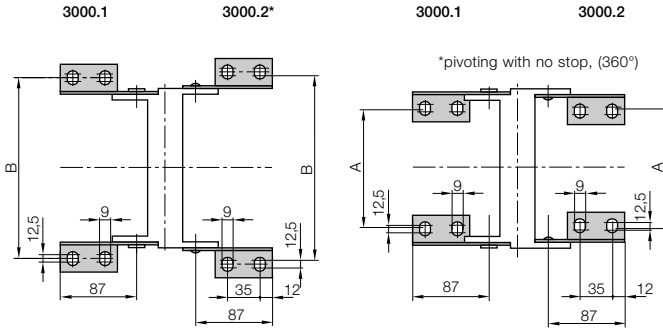


3000.2 Fixed end
with pin (inner link)



Possible installation conditions -

Further installation angles ► installation sketch



Dimensions and order configurations

For E-Chain*	Part No. full set	Dim. A [mm]	Dim. B [mm]	Dim. C [mm]
3400 - 3500.050 ►	3000. 12	28	86	97
3400 - 3500.075 ►	3000. 12	53	111	122
3400 - 3500.100 ►	3000. 12	78	136	147
3400 - 3500.115 ►	3000. 12	93	151	162
3400 - 3500.125 ►	3000. 12	103	161	172
3400 - 3500.150 ►	3000. 12	128	186	197
3400 - 3500.175 ►	3000. 12	153	212	224
3400 - 3500.200 ►	3000. 12	178	236	247
3400 - 3500.225 ►	3000. 12	203	261	272
3400 - 3500.250 ►	3000. 12	228	286	297

3000. **12** Full set, 4 parts

2 with pin / 2 with bore

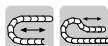
Single-part order:

3000. **1** Mounting bracket with bore, 1 part left / right

3000. **2** Mounting bracket with pin, 1 part left / right

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Fax +49- (0) 22 03-96 49-222



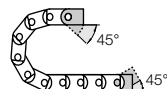


KMA = Polymer Metal Mounting Bracket

Option KMA, pivoting for E-Chains® Series 3400 and Series 3500

- Recommended for unsupported applications
- Bolted connection outside of chain cross-section
- Confined installation conditions
- Universal mountable with attachment capability on all sides
- Stackable

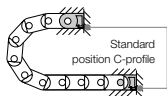
Moving end with bore
Series 3400 = 34001...1
Series 3500 = 34001...1



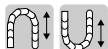
Series 3400 = 34001...2

Series 3400 = 34001...2

Fixed end with pin



The attachment variants arising automatically by the choice of the KMA mounting bracket

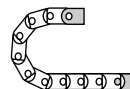


KMA = Polymer Metal Mounting Bracket

Option KMA, locking for E-Chains® Series 3400 and Series 3500

- Recommended for vertical hanging / standing applications
- Bolted connection outside of chain cross-section
- At very high speed and acceleration
- Universal mountable with attachment capability on all sides
- Stackable

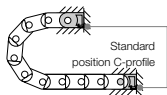
Moving end with bore
Series 3400 = 34101...1
Series 3500 = 34101...1



Series 3400 = 34101...2

Series 3500 = 34101...2

Fixed end with pin



The attachment variants arising automatically by the choice of the KMA mounting bracket

Dimensions and order configurations

Part No. structure (pivoting)

34001.050.12.C.A



Full set, for both ends:

34001.050.12.C (with C-profile)

Single-part order:

34001.050.1.C (with C-profile)

Mounting bracket with bore

34001.050.2.C (with C-profile)

Mounting bracket with pin

Part No. structure (locking)

34101.050.12.C.A



Full set, for both ends:

34101.050.12.C (with C-profile)

Single-part order:

34101.050.1.C (with C-profile)

Mounting bracket with bore

34101.050.2.C (with C-profile)

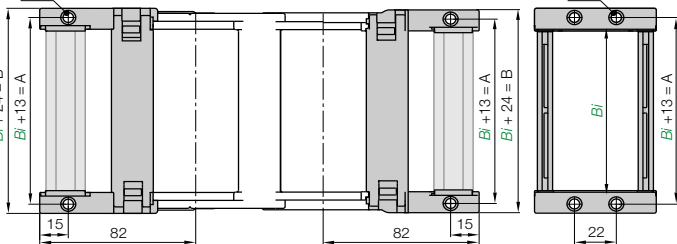
Mounting bracket with pin

3400 | 3500 = 34001...1 (pivoting)

3400 | 3500 = 34101...1 (locking)

Moving end

ø 5,5



3400 | 3500 = 34001...2 (pivoting)

3400 | 3500 = 34101...2 (locking)

Fixed end

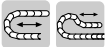
ø 5,5

For E-Chain®	Part No. full set with C-profile	Part No. full set without C-profile	Dim. A [mm]	Dim B [mm]
Series 3400/3500				
3400/3500.050	34001.050.12.C	34001.050.12	63	74
3400/3500.075	34001.075.12.C	34001.075.12	88	99
3400/3500.100	34001.100.12.C	34001.100.12	113	124
3400/3500.115	34001.115.12.C	34001.115.12	128	139
3400/3500.125	34001.125.12.C	34001.125.12	138	149
3400/3500.150	34001.150.12.C	34001.150.12	163	174
3400/3500.175	34001.175.12.C	34001.175.12	188	199
3400/3500.200	34001.200.12.C	34001.200.12	213	224
3400/3500.225	34001.225.12.C	34001.225.12	238	249
3400/3500.250	34001.250.12.C	34001.250.12	263	274

● For E-Chains® please add the Part No. with the requested index

For the pivoting option e.g. 34001.050.12 or for the locking option e.g. 34101.050.12

For the preassembled mode please add the index A e.g. 34101.050.12A

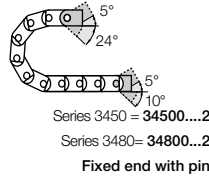


KMA = Polymer Metal Mounting Bracket

Option KMA, pivoting for half E-Tubes Series 3450 and for full E-Tubes Series 3480

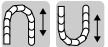
- Recommended for unsupported applications
- Bolted connection outside of chain cross-section
- Confined installation conditions
- Universal mountable with attachment capability on all sides
- Stackable

Moving end with bore
Series 3450 = 34500...1
Series 3480 = 34800...1



The attachment variants arising automatically by the choice of the KMA mounting bracket

Standard position C-profile

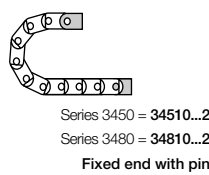


KMA = Polymer Metal Mounting Bracket

**Option KMA, locking for half E-Tubes Series 3450
Option KMA, locking for full E-Tubes Series 3480**

- Recommended for vertical hanging / standing applications
- Bolted connection outside of chain cross-section
- At very high speed and acceleration
- Universal mountable with attachment capability on all sides
- Stackable

Moving end with bore
Series 3450 = 34510...1
Series 3480 = 34810...1



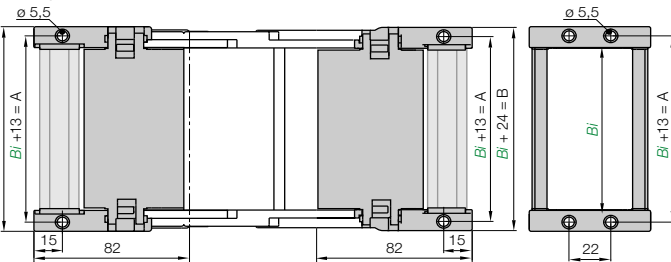
The attachment variants arising automatically by the choice of the KMA mounting bracket

Standard position C-profile

3450 = 34500...1 | 3480 = 34800...1 (pivoting)
3450 = 34510...1 | 3480 = 34810...1 (locking)

3450 = 34500...2 | 3480 = 34800...2 (pivoting)
3450 = 34510...2 | 3480 = 34810...2 (locking)

Moving end

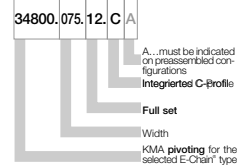


For E-Chain*	Part No. full set	Part No. full set	Dim. A [mm]	Dim B [mm]
Series 3450/3480	with C-profile	without C-profile		
3450/3480.050	050.12.C	050.12	63	74
3450/3480.075	075.12.C	075.12	88	99
3450/3480.100	100.12.C	100.12	113	124
3450/3480.115	115.12.C	115.12	128	139
3450/3480.125	125.12.C	125.12	138	149
3450/3480.150	150.12.C	150.12	163	174
3450/3480.175	175.12.C	175.12	188	199
3450/3480.200	200.12.C	200.12	213	224
3450/3480.225	225.12.C	225.12	238	249
3450/3480.250	250.12.C	250.12	263	274

- For **half E-Tube** please add the Part No. with the requested index
For the pivoting option e.g. 34500.075.12 or for the locking option e.g. 34510.075.12
For the **preassembled** mode please add the index [A] e.g. 34510.075.12 [A]
- For **full E-Tube** please add the Part No. with the requested index
For the pivoting option e.g. 34800.075.12 or for the locking option e.g. 34810.075.12
For the **preassembled** mode please add the index [A] e.g. 34810.075.12 [A]

Dimensions and order configurations

Part No. structure (pivoting)



Full set, for both ends:

34800.075.12.C (with C-profile)

Single-part order:

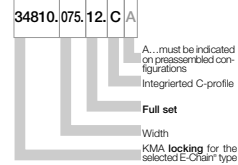
34800.075.1. C (with C-profile)

Mounting bracket **with bore**

34800.075.2. C (with C-profile)

Mounting bracket **with pin**

Part No. structure (locking)



Full set, for both ends:

34810.075.12.C (with C-profile)

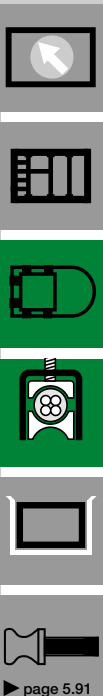
Single-part order:

34810.075.1. C (with C-profile)

Mounting bracket **with bore**

34810.075.2. C (with C-profile)

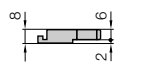
Mounting bracket **with pin**



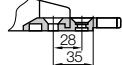


Tiewrap plate as individual part

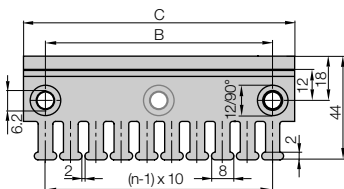
As individual component screwed on KMA. Can be plugged in the mounting brackets. **Details ▶ chapter 10**



Single tiewrap plate



Shown assembled



Tiewrap plate	No. of teeth n	Dim. C [mm]	Dim. B [mm]
3050.ZB	5	50	30
3075.ZB	7	75	55
3100.ZB	10	100	80
3115.ZB	11	115	95
3125.ZB	12	125	105
3150.ZB	15	150	130
3175.ZB	17	175	155
3200.ZB	20	200	180
3225.ZB	22	225	205
3250.ZB	25	250	230

(- = no / + = yes)



Cable tiewraps as individual part

Cable tiewraps (100-piece bag)	Width x length	max. Ø	Tensile strength
CFB.001	4,8 x 150 mm	36 mm	222 N



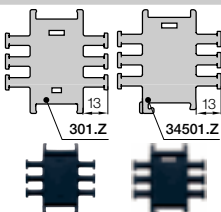
"Double" strain relief

If an E-Chain® is harnessed with a very large number of cables, strain relief may be necessary at two levels. Our 30XX.Z and 30XX.ZS strain relief system was developed for this purpose. It can be placed in any position along the E-Chain®. As required, the 30XX.Z and 30XX.ZS strain relief system is simply clamped onto the crossbar of the chain link. No additional installation elements are needed. **Details ▶ chapter 10**

Art. Nr. crossbar (fixed)	Width [mm]	No. of teeth
3050.Z*	50	5
3075.Z*	74	7

Art. Nr. crossbar (openable)	Width [mm]	No. of teeth
3035.ZS**	35	3
3050.ZS**	50	5
3075.ZS**	75	7

*not available for Series 3450 and 3480 **not available for Series 3480



Strain relief separator

Separator with integrated strain relief, for use in the first or last chain link. For manufacturing of switchgear cabinets or for the assembly of machines. Easy to assemble without any fastening device. Separator base 2020.Z is 18 mm and 34501.Z is 14 mm wide. The possible number of separators per E-Chain® is defined by its inner width B_i and by the cable-diameter. **Details ▶ chapter 10**

Part No.	Number of teeth	For Series
301.Z	3 both sides	3400/3500 E-Chain®
34501.Z	3 both sides	3450/3480 E-Tube



Strain relief for steel mounting brackets

Clip-on connection is not possible with steel mounting brackets. In this case, the tiewrap plates must be bolted directly into separate bore holes in front of the mounting bracket. Alternatively the tiewrap plates 30XX.Z and ZS can be also used here. **Details ▶ chapter 10**

Chainfix strain relief C-profile-solutions - more Details ▶ chapter 10



Other strain relief elements - optional ▶ chapter 10



Chainfix clamps made of steel or stainless steel



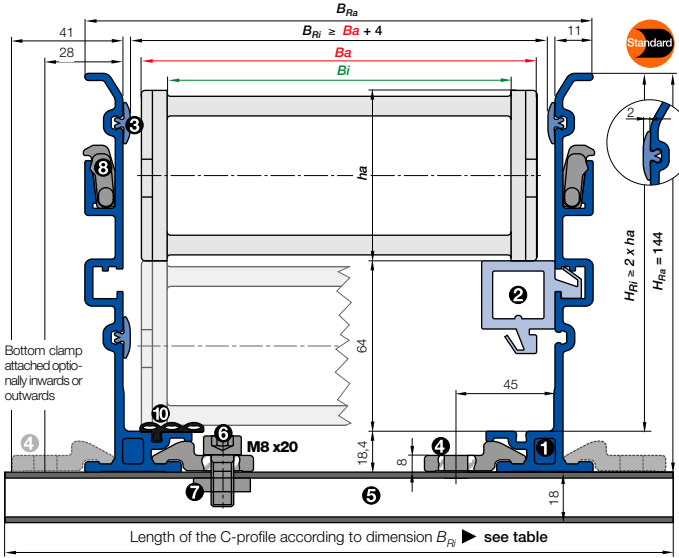
Chainfix Clips - modular, snap-on



Chainfix Nugget with pre-harnessed cable strap



Chainfix - tiewrap plates with clip-on connection



- B_a = Outer width E-Chains* / E-Tube
 - B_i = Inner width E-Chains* / E-Tube
 - h_a = Outer height E-Chains* / E-Tube
 - H_{Ri} = Inner trough height
 - H_{Ra} = Outer trough height
 - B_{Ri} = Inner trough width ► depends on dim. B_a
 - B_{Ra} = Outer trough width
 - n_{Mon} = Number of installation sets (left/right)
 - n_{Ri} = Number of trough sets (left/right)
- $H_{Ri} \geq 2 \cdot h_a$
 $B_{Ri} \geq B_a + 4$
- = Guide trough set ● = Glide bar
 - = Installation set "Basic" ● = C-Profile

Installation set "Basic" with C-Profile
 Bottom Clamp attached optionally inwards or outwards

3500.075.200.0 ► Order example

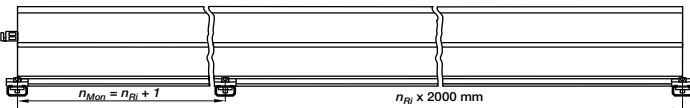
B_{Ri} [mm]	Part No.	
	attached inwards	attached outwards
.050	74	960.40.200
.075	99	960.40.225
.100	124	960.40.175
.115	139	960.40.200
.125	149	960.40.200
.150	174	960.40.225
.175	199	960.40.250
.200	224	960.40.275
.225	249	960.40.300
.250	274	960.40.325



- **Components, trough "Basic":** ① Trough side parts, aluminum, 2 m ② Glide bar, plastic, 2 m ③ Glide strips, plastic, 2 m (without glide strips on request) ⑩ Optional: Silencer profile, rubber
- **Components, installation set "Basic":** ④ Bottom clamp, aluminum ⑤ C-profile, steel galvanized ⑥ Screw M6 x16 ⑦ Sliding nut M6 ⑧ Interface connector, plastic

Order example: Length of travel 30 m - Center mounted for Series 3500.100.200.0 with $B_{Ri} = 124$

- Guide trough set (set of 2 trough side parts, incl. glide strips) **without** glide bar
Order text: 16 m guide trough without glide bar (8 x 2 m sections) **Part No. 973.30.SL**
- Guide trough set (set of 2 trough side parts, incl. glide strips) **with** glide bar
Order text: 16 m guide trough with glide bar (8 x 2 m sections) **Part No. 973.31.SL**
- Installation set "Basic" complete (guide trough-sets + 1)
Order text: 17 installation sets "Basic" **Part No. 960.40.175**
- Module for the fixed end
Order text: 1 set **Part No. 973.80**
- Option:** For an additional noise dampening with silencer profile, please add Index A - Example:
Part No. 973.30.SLA



Principle sketch: Number of installation sets to be installed = **Number of trough sections + 1**



A quick fix for mounting the stationary end of an E-Chain®
 With this module for the fixed end, fast and easy mounting onto the Aluminum "SuperTrough" is now possible without any drilling. Fast mounting of the E-Chain® by clamping onto the aluminum trough

- Quick relocation of the stationary end
- No drilling necessary