## Safety Standard Recognized, 900 Series, Radial Disc, Encapsulated, AC Type, X1 440 VAC/Y2 300 VAC (Industrial Grade)

#### **Overview**

KEMET's 900 Series encapsulated radial through-hole ceramic disc capacitors are specifically designed for interference-suppression AC line filtering applications. Having internationally recognized safety certifications, these capacitors are well-suited for applications that require keeping potentially disruptive or damaging line transients and EMI out of susceptible equipment. They are also an ideal solution in situations where there is a need to suppress line disturbances at the source.

Safety Certified Capacitors are classified as either X and/or Y capacitors. Class X capacitors are primarily used in line-to-line (across-the-line) applications. In this application there is no danger of electric shock to humans should the capacitor fail, but could result in a risk of fire. The class Y capacitor is primarily used in line-to-ground (line by-pass) applications. In this application, failure of the capacitor could lead to danger of electric shock.

With a working voltage of 440 VAC in line-to-line (Class X) and 300 VAC in line-to-ground (Class Y) applications, these safety capacitors meet the impulse test criteria outlined in IEC Standard 60384. Meeting subclass X1 and Y2 requirements, these devices are certified to withstand impulses up to 4 KV (X1) and 5 KV (Y2) respectively. These encapsulated devices also meet the flame test requirements outlined in UL Standard 94V–0.

**Electronic Components** 



## **Ordering Information**

C9	7	1	U	472	M	Z	W	D	Α	Α	7317
Ceramic Series	Body Diameter	Lead Spacing <sup>1,3</sup>	Spec.	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage	Dielectric/ Temp. Char.	Design	Lead Config. <sup>2,3</sup>	Failure Rate	Packaging (C-Spec) <sup>2,3</sup>
C9 = Ceramic 900 Series	0 = 7.0 mm 1 = 8.0 mm 2 = 9.0 mm 3 = 10.0 mm 4 = 11.0 mm 6 = 13.0 mm 8 = 15.0 mm	7 = 7.5 mm 1 = 10.0 mm	U = Safety	2 significant digits + Number of zeroes Use 9 for 1.0 - 9.9 pF e.g., 2.2 pF = 229	$C = \pm 0.25 \text{ pF}$ $D = \pm 0.5 \text{ pF}$ $J = \pm 5\%$ $K = \pm 10\%$ $M = \pm 20\%$	Z = X1 440 VAC / Y2 300 VAC	N = CH (NP0) S = SL Y = Y5P W = Y5U V = Y5V	D = Disc	A = Straight B = Vertical Kink C = Outside Kink D = Inside Kink	A = N/A	7317 = Ammo Pack WL30 = Bulk/3.0 mm Lead length WL35 = Bulk/3.5 mm Lead length WL40 = Bulk/4.0 mm Lead length WL45 = Bulk/4.5 mm Lead length WL50 = Bulk/5.0 mm Lead length WL50 = Bulk/20 mm Lead length WL20 = Bulk/20 mm Lead length

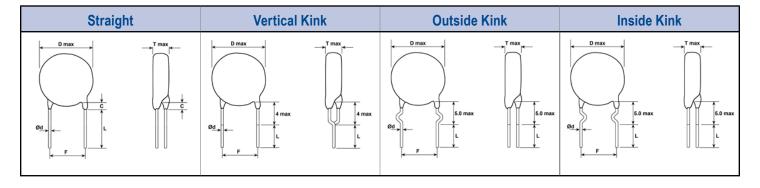
<sup>&</sup>lt;sup>1</sup> Capacitor body diameter will limit available lead spacing and packaging options. See "Dimensions" and "Product Ordering Codes and Ratings" sections of this document to determine availability.

<sup>&</sup>lt;sup>2</sup> "Vertical Kink", "Outside Kink" and "Inside Kink" lead configurations cannot be combined with the bulk/20 mm lead length option (WL20). 20 mm lead length is only available on capacitors with straight leads (lead configuration ordering code "A"). For nonstandard lead length inquiries, please contact KEMET.

<sup>&</sup>lt;sup>3</sup> Bulk packaging lead length availability is dependent upon "Lead Configuration" and "Lead Spacing." See "Dimensions" section of this document to verify availability of a specific lead length option. For nonstandard lead length inquiries, please contact KEMET.



## **Lead Configurations**



## **Dimensions - Millimeters**

	Lead	F	Lead		L	Packaging	D	Т	е	Ød
Lead Config.	Config. Ordering Code <sup>1</sup>	Lead Spacing <sup>2</sup>	Spacing Tolerance	Packaging Type <sup>2</sup>	Lead Length	C-Spec Ordering Code <sup>3</sup>	Body Diameter <sup>2</sup>	Body Diameter <sup>2</sup> Thickness		Lead Dia.
				Ammo Pack	20.0 +1.5/-1.0	7317				
		7.5	±1.0		3.0 ±1.0	WL30				0.5 ±0.1
		7.5	±1.0	Bulk	4.5 ±1.0	WL45				
Otro-i-alat					5.0 ±1.0	WL50		1 - "Product	3.0 maximum	
Straight	raight A			Ammo Pack	20.0 +1.5/-1.0	7317		Codes and ings"		
		10.0	±1.0	Bulk	3.0 ±1.0	WL30				
					4.5 ±1.0	WL45	_			
					5.0 ±1.0	WL50				
				Ammo Pack	18.0 +2.0/-0	7317				
		7.5	±1.0	Bulk	3.5 ±1.0	WL35				
Vertical Kink				Bulk	4.0 ±1.0	WL40		1 - "Product	3.0	0.5 ±0.1
(Preformed)		10.0	±1.0	Ammo Pack	18.0 +2.0/-0	7317		Codes and ings"	maximum	U.3 ±U.1
				D	3.5 ±1.0	WL35	1			
				Bulk	4.0 ±1.0	WL40				

<sup>&</sup>lt;sup>1</sup> Lead Configuration is identified in the 13<sup>th</sup> character of the ordering code. See "Lead Configuration" and "Ordering Information" sections of this document for further details.

<sup>&</sup>lt;sup>2</sup> Body diameter of capacitor will limit available lead spacing and packaging options. See "Product Ordering Codes and Ratings" sections of this document for further details.

<sup>&</sup>lt;sup>3</sup> The "Packaging C-Spec" is a 4-digit numeric or alphanumeric code which identifies both the packaging type and lead length requirement. When ordering, this code must be included in the 15th through 18th character positions of the ordering code. See "Ordering Information" section of this document for further details.



#### **Dimensions – Millimeters cont'd**

	Lead	F	Lead		L	Packaging	D	T	е	Ød
Lead Config.	V 1		Spacing Tolerance	Packaging Type <sup>2</sup>	Lead Length	C-Spec Ordering Code <sup>3</sup>	Body Diameter <sup>2</sup>	Body Thickness	Lead Meniscus	Lead Dia.
				Ammo Pack	18.0 +2.0/-0	7317				
		7.5	±1.0		3.5 ±1.0	WL35				
		7.5	±1.0	Bulk	4.0 ±1.0	WL40				
Outside Kink	С				5.0 ±1.0	WL50		1 - "Product	3.0 maximum	0.5 ±0.1
(Preformed)		10.0	±1.0	Ammo Pack	18.0 +2.0/-0	7317		Codes and ings"		
				Bulk	3.5 ±1.0	WL35				
					4.0 ±1.0	WL40				
					5.0 ±1.0	WL50				
		7.5		Ammo Pack	18.0 +2.0/-0	7317				
Inside Kink	D	7.5	4.0	Bulk	3.5 ±1.0	WL35	13.0	7.0 maximum	3.0	05.01
(Preformed)	ט	40.0	±1.0	Ammo Pack	18.0 +2.0/-0	7317	maximum			0.5 ±0.1
		10.0		Bulk	3.5 ±1.0	WL35				

<sup>&</sup>lt;sup>1</sup> Lead Configuration is identified in the 13<sup>th</sup> character of the ordering code. See "Lead Configuration" and "Ordering Information" sections of this document for further details.

<sup>&</sup>lt;sup>2</sup> Body diameter of capacitor will limit available lead spacing and packaging options. See "Product Ordering Codes and Ratings" sections of this document for further details.

<sup>&</sup>lt;sup>3</sup> The "Packaging C-Spec" is a 4-digit numeric or alphanumeric code which identifies both the packaging type and lead length requirement. When ordering, this code must be included in the 15<sup>th</sup> through 18<sup>th</sup> character positions of the ordering code. See "Ordering Information" section of this document for further details.



#### **Benefits**

- Safety Standard Recognized (IEC 60384-14)
- Reliable operation up to 125°C
- · Class X1/Y2
- · 7.5 mm and 10 mm lead spacing
- · Lead (Pb)-free and RoHS Compliant
- · Halogen Free
- Capacitance offerings ranging from 2.0 pF up to 10,000 pF
- Available capacitance tolerances of ±0.25 pF, ±0.5 pF, ±5%, ±10%, and ±20%
- · High reliability
- Preformed (crimped) or straight lead configurations
- · Non-polar device, minimizing installation concerns
- Encapsulation meets flammability standard UL 94V-0

## **Applications**

Typical applications include:

- Line-to-line (Class X) filtering
- · Line-to-ground (Class Y) filtering
- · Antenna coupling
- Primary and secondary coupling (switching power supplies)
- Line disturbances suppression (motors and motor controls, relays, switching power supplies, and inverters)

## **Approval Standard and Certification No.**

Safety Standard	Standard No.	Subclass	Working Voltage	Certificate No.
VDE	IEC 60384-14	X1	440 VAC	40036415
(ENEC)	IEC 00304-14	Y2	300 VAC	40030415

These devices are VDE/ENEC recognized for antenna coupling and AC line-to-line (Class X) and line-to-ground (Class Y) applications per IEC60384–14.

## **Environmental Compliance**

These devices are Halogen Free and RoHS Compliant. They meet all requirements set forth by both EU and China RoHS directives.







## **General Specifications/Performance Characteristics**

Dielectric/Temperature Characteristic:	CH(NP0)	SL	Y5P	Y5U	Y5V
Operating Temperature Range			-40°C to +125°C		
Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC)	±60 ppm/°C	-1,000 ~ +350 ppm/°C	±10%	+20%/-55%	~ +30%/-80%
Dielectric Withstanding Voltage (7.5 mm and 10 mm Lead Spacing)	2,600 VAC (60 ±5 seconds at 25°C)				
Quality Factor (Q)		bove: ≥ 1,000 : 400 +(20 x C)*	See	"Dissipation Fac	ctor"
Dissipation Factor (tanδ) at +25°C¹	See "Quality Factor"		2.50%	2.50%	5.0%
Insulation Resistance (IR) Limit at +25°C	10,000 M $\Omega$ Minimum (500 VDC applied for 60 ±5 seconds @ 25°C)				

<sup>\*</sup>C = Nominal capacitance

CH(NP0) & SL: 1 MHz  $\pm$  100 kHz and 1.0  $\pm$ 0.2 Vrms

X5P, Y5U and Y5V: 1 kHz  $\pm$  50 Hz and 1.0  $\pm$ 0.2 Vrms

Note: When measuring capacitance, it is important to ensure the set voltage level is held constant. The HP4284 & Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."

<sup>&</sup>lt;sup>2</sup> Capacitance and Dissipation Factor (DF) measured under the following conditions:



## Table 1 – Product Ordering Codes and Ratings

Dielectric/				Din	nensions (mm	1)	Lead S	pacing
Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Bulk Packaging	Ammo Packaging
	C90(1)U209CZND(2)A(3)	2.0 pF						
	C90(1)U309CZND(2)A(3)	3.0 pF	±0.25 pF					
	C90(1)U409CZND(2)A(3)	4.0 pF	20.20 pi					
	C90(1)U509CZND(2)A(3)	5.0 pF						
	C90(1)U609DZND(2)A(3)	6.0 pF						
	C90(1)U709DZND(2)A(3)	7.0 pF		7.0	5.0			
	C90(1)U809DZND(2)A(3)	8.0 pF	±0.5 pF	-				
	C90(1)U909DZND(2)A(3)	9.0 pF						
	C90(1)U100DZND(2)A(3)	10 pF						
СН	C90(1)U120JZND(2)A(3)	12 pF				0.5.04	7.5	
(NP0)	C90(1)U150JZND(2)A(3)	15 pF				0.5 ±0.1	10 I	or 
` ′	C91(1)U180JZND(2)A(3)	18 pF					101	mm
	C91(1)U200JZND(2)A(3)	20 pF		8.0				
	C91(1)U220JZND(2)A(3)	22 pF						
	C91(1)U240JZND(2)A(3)	24 pF	±5%					
	C92(1)U270JZND(2)A(3)	27 pF		9.0				
	C92(1)U300JZND(2)A(3)	30 pF		9.0				
	C92(1)U330JZND(2)A(3)	33 pF 36 pF						
	C93(1)U360JZND(2)A(3)	39 pF		10.0				
	C93(1)U390JZND(2)A(3) C94(1)U470JZND(2)A(3)	39 pF 47 pF		11.0				
	034(1)047002ND(2)A(0)	47 μι		11.0				
	C90(1)U100JZSD(2)A(3)	10 pF						
	C90(1)U120JZSD(2)A(3)	12 pF						
	C90(1)U150JZSD(2)A(3)	15 pF						
	C90(1)U180JZSD(2)A(3)	18 pF						
	C90(1)U200JZSD(2)A(3)	20 pF						
	C90(1)U220JZSD(2)A(3)	22 pF						
	C90(1)U240JZSD(2)A(3)	24 pF						
	C90(1)U270JZSD(2)A(3)	27 pF		7.0				
	C90(1)U300JZSD(2)A(3)	30 pF						
	C90(1)U330JZSD(2)A(3)	33 pF					7.5	
SL	C90(1)U360JZSD(2)A(3)	36 pF	±5%		5.0	0.5 ±0.1		r
	C90(1)U390JZSD(2)A(3)	39 pF					10	mm
	C90(1)U470JZSD(2)A(3)	47 pF						
	C90(1)U500JZSD(2)A(3)	50 pF						
	C90(1)U510JZSD(2)A(3)	51 pF						
	C91(1)U560JZSD(2)A(3)	56 pF						
	C91(1)U620JZSD(2)A(3)	62 pF		8.0				
	C91(1)U680JZSD(2)A(3)	68 pF 75 pF						
	C91(1)U750JZSD(2)A(3) C92(1)U820JZSD(2)A(3)	75 pF 82 pF		9.0				
	C93(1)U101JZSD(2)A(3)	100 pF		10.0				
	090(1)0101023D(2)A(3)	Ι ΙΟΟ ΡΙ		10.0				
	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead S	pacing

<sup>(1)</sup> To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.)

- $7 = 7.5 \, mm$
- $1 = 10.0 \, mm$
- (2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)
  - A = Straight
  - B = Vertical Kink
  - C = Outside Kink
  - D = Inside Kink
- (3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.



## Table 1 – Product Ordering Codes and Ratings cont'd

Dielectrie				Din	nensions (mm	1)	Lead Spacing	
Dielectric/ Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Bulk Packaging	Ammo Packaging
	C90(1)U101KZYD(2)A(3)	100 pF						
	C90(1)U151KZYD(2)A(3)	150 pF		7.0				
	C90(1)U221KZYD(2)A(3)	220 pF		7.0	5.0	0.5 ±0.1		
Y5P	C90(1)U331KZYD(2)A(3) C90(1)U471KZYD(2)A(3)	330 pF 470 pF	±10%				7.5	
105	C91(1)U561KZYD(2)A(3)	560 pF	±10 %		5.0		or 10 mm	
	C91(1)U681KZYD(2)A(3)	680 pF		8.0				
	C92(1)U821KZYD(2)A(3)	820 pF						
	C92(1)U102KZYD(2)A(3)	1,000 pF		9.0				
1 22-1/2-1-2-1-1-1/2/1 (1990 b)								
	C90(1)U102MZWD(2)A(3)	1,000 pF		7.0				
	C92(1)U152MZWD(2)A(3)	1,500 pF		9.0	5.0	0.5 ±0.1	7.5 mm or 10 mm	7.5 mm or 10 mm
Y5U	C92(1)U222MZWD(2)A(3)	2,200 pF	±20%					7.5 11111 01 10 111111
100	C94(1)U332MZWD(2)A(3)	3,300 pF	22070	11.0				
	C96(1)U392MZWD(2)A(3)	3,900 pF		13.0				10 mm only
	C96(1)U472MZWD(2)A(3)	4,700 pF						,
	C90(1)U102MZVD(2)A(3)	1,000 pF			1	I		
	C90(1)U152MZVD(2)A(3)	1,500 pF		7.0				
	C90(1)U222MZVD(2)A(3)	2,200 pF		7.0				
	C92(1)U332MZVD(2)A(3)	3,300 pF		9.0				7.5 mm or 10 mm
Y5V	C94(1)U392MZVD(2)A(3)	3,900 pF	±20%		5.0	0.5 ±0.1	7.5 mm or 10 mm	
	C94(1)U472MZVD(2)A(3)	4,700 pF		11.0				
	C96(1)U682MZVD(2)A(3)			13.0				40
	C98(1)U103MZVD(2)A(3)	10,000 pF		15.0				10 mm only
	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead S	pacing

<sup>(1)</sup> To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability.)

- A = Straight
- B = Vertical Kink
- C = Outside Kink
- D = Inside Kink

 $<sup>7 = 7.5 \,</sup> mm$ 

 $<sup>1 = 10.0 \,</sup> mm$ 

<sup>(2)</sup> To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

<sup>(3)</sup> To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.



## Table 2 – Performance & Reliability: Test Methods and Conditions

lte	em	Specif	ication		Test Meth	nod		
Operating Tem	perature Range			-40°C to +125°C				
	Between lead wires	No fa	ilures	The capacitor shall not be damaged when 2,600 VAC(rms) is applied between the lead wires for 60 seconds.				
Dielectric Strength	Body Insulation	No failures		The terminals (leads) of the capacitor shall be connected together. A metal foil is tightly wrapped around the body of the capacitor at a distance of about 3 to 4 mm from each terminal. The capacitor is then inserted into a container filled with metal balls approximately 1 mm in diameter. 2,600 VAC(rms) is applied for 60 seconds between the capacitor lead wires and metal balls.				
Insulation Re	esistance (IR)	10,000 MΩ	2 minimum	The insulation resis		ured with 500 ±50 VDC applied		
Capac	citance	Within specif	ied tolerance					
		Temperature Characteristics	Specification					
		Y5P, Y5U	DF ≤ 2.5%	Y5P, Y5U and Y5V: Capacitance is measured at 1 kHz ±20% and 5 Vrms or less. (20 ±2°C) NP0 and SL: Capacitance is measured at 1 MHz ±20% and 1.0 ±0.2 Vrms (25°C)				
Dissination Fa	actor (DF) or Q	Y5V	DF ≤ 5.0%					
Bioopation	olor (DT) or Q	NP0,SL	$\geq$ 30 pF: Q $\geq$ 1000 < 30 pF: Q $\geq$ 400 +(20 x C) C = Nominal capacitance					
				A capacitance measurement is made at each step specified:				
		Temperature Characteristics	Capacitance Change	Step 1	Temperature +20 ±2°C			
		Y5P	Within ±10%	2	-25 ±2°C			
Temperature (	Characteristics	Y5U	Within +20%/-55%	3	+20 ±2°C			
		Y5V	Within ~+30%/-80%	4	+85 ±2°C			
		СН	0 ±60 ppm/°C	5	+20 ±2°C			
		SL	-1,000 ~+350 ppm°C (+20°C ~+85°C)			ur and then placed at room		
	Tensile	Lead wire or capacito	Lead wire or capacitor body shall not break.		condition¹ for 24 ±2 hours before measurement.  With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; a tensile force of 10 N is applied to the termination in the direction of its axis and acting in a direction away from the body of the specimen.			
Terminal Strength	Ferminal Strength  Bending Lead wire or capacitor body shall not be		r body shall not break.	With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; a mass force of 5 N is then suspended from the end of the termination. The body of the specimen is then inclined within a period of 2 to 3 seconds, through an angle of approximately 90° in the vertical plane and then resumed to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by				
Solder	Solderability		e a uniform coating of ction and over 3/4 of its erence.	a second bend in the opposite direction.  The lead wire of the capacitor is dipped into molten solder for 2 ±0.5 seconds. The depth of immersion is up to 1.5 mm (+5/-0 mm) from the root of lead wires.  Solder Temperature: Lead free solder (Sn-3Ag – 0.5Cu) 245°C ±5°C.				

<sup>1 &</sup>quot;Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



## Table 2 – Performance & Reliability: Test Methods and Conditions cont'd

Ite	m	Specif	ication	Test N	<b>lethod</b>			
	Appearance	No visua	al defect	As shown in the figure below, the le solder up to 1.5 mm (+5/-0 mm) fror	ad wires are immersed in molten			
	IR	1,000	) ΜΩ	(root of lead wire).  Duration/Solder Temperature: 3.5 ±	:0.5 seconds/350°C ±10°C or 10 ±1			
	Dielectric Strength	Per it	em 1	seconds/260°C ±5°C  Thermal Capacitor				
Soldering Effect (Non-Preheat)	Capacitance	SL, CH (NP0): Within	5V: Within ±10% n ±2.5% or ±0.25 pF, r is larger.	Pre-treatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition¹ for 24 ±2 hours before initial measurements. Post-treatment: Capacitor is stored for 1 to 2 hours at room condition¹.				
	Appearance	No visua	al defect	Capacitor is stored at 120°C +0/-5°	C for 60 +0/-5 seconds. Then, as wires are immersed in molten solder			
	IR	1,000	) ΜΩ	up to 1.5 mm (+5/-0mm) from the er				
	Dielectric Strength	Per it	em 1	lead wire). Duration/Solder Temperature: 7.5 +	0/-1 seconds/260°C ±5°C			
Soldering Effect (Preheat)	Capacitance	SL, CH (NP0): Within	5V: Within ±10% n ±2.5% or ±0.25 pF, r is larger.	Pre-treatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition¹ for 24 ±2 hours before initial measurements.  Post-treatment: Capacitor is stored for 1 to 2 hours at room condition¹.				
	Appearance	No visua	al defect	Steady State Humidity:	Load Humidity:			
		Temperature Characteristics	Capacitance Change					
		Y5P	Within ±10%					
	Capacitance	Y5U Y5V	Within ±20% Within ±30%					
Biased Humidity		SL CH (NP0)	Within ±2.5% or ±0.25 pF, whichever is larger.	90 to 95% humidity at 40°C ±2°C for 500 ±12 hours.  Post Treatment:	90 to 95% humidity at 40°C ±2°C for 500 ±12 hours with full rated voltage applied.			
	DF		5.0% maximum maximum	Capacitor is stored for 1 to 2 hours at room condition <sup>1</sup> .	Post Treatment: Capacitor is stored for 1 to 2			
	Q	SL and CH(NP0): Q ≥ 100 - More than 30 C = Nominal	Less than 30 pF: - 10 × C/3 ) pF: Q ≥ 200 capacitance		hours at room condition <sup>1</sup> .			
	IR		3,000 M $\Omega$ minimum 1,000 M $\Omega$ minimum					
	Dielectric Strength	` `	ilures					

<sup>&</sup>lt;sup>1</sup> "Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



## Table 2 – Performance & Reliability: Test Methods and Conditions cont'd

Ite	m	Specification	Test Method				
	Appearance	No visual defect	Impulse Voltage: Each individual capacitor is subjected to three 5 kv impulses prior to life testing.				
	Capacitance Change	Y5P, Y5V and Y5U: Within ±20% SL and CH (NP0): Within ±3 or ±0.3 pF, whichever is larger.	Vp Cx tr td  (us) (us) (us)				
	IR	$3,000~\text{M}\Omega$ minimum SL and CH (NPO): $1,000~\text{M}\Omega$ minimum	0.5Vp (45) (45) (45) (45) (45) (45) (45) (45)				
High Temperature Life	Dielectric Strength	No failures	Capacitors are placed in a circulating air oven for a period of 1,000 hours. The air in the oven is maintained at a temperature of 125°C ±2 throughout the test. The capacitors are subjected to AC 510 Vrms. Each hour the voltage is increased to 1,000 Vrms for 0.1 seconds.				
Flame Test		The capacitor flame extinguishes as follows:    Cycle Time   1 ~ 4 30 seconds maximum   5 60 seconds maximum	The capacitor is exposed to a flame for 15 seconds and then removed for 15 seconds. This test is repeated for 5 cycles.  Capacitor Flame  (Unit:mm)				
			The capacitors are individually wrapped in at least one, but not more than two, complete layers of cheesecloth. They are then subjected to 20 discharges. The interval between successive discharges is 5 seconds. The VAC is maintained for 2 minutes after the last discharge.				
			C <sub>1,2</sub> 1 μF ±10% C <sub>3</sub> 0.033 μF ±5% 10 kV				
Active Fla	mmability	The cheesecloth should not ignite.	L <sub>1.4</sub> 1.5 Mh ±20% 16A Rod core choke Cx Test capacitor				
			R 100 ±2% V <sub>AC</sub> VR ±5%				
			Ct 3 µF ±5% 10 kV V <sub>R</sub> Rated Voltage				
			F Fuse, Rated 10A Vt Voltage applied to Ct				

<sup>1 &</sup>quot;Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



## Table 2 – Performance & Reliability: Test Methods and Conditions cont'd

Ite	em	Specifi	cation			Test Method			
Passive Flammability		The burning time sh seco The tissue paper	The capacitor under test is held into a flame and in a position which best promotes burning. Each specimen is exposed to the flame one time.  Test Specimen  Time of exposure to flame:  Length of flame:  Gas burner length:  Inside diameter:  Outside diameter:  Outside diameter:  Gas butane gas purity:  95% minimum						
	Appearance	No visua							
	Capacitance	Temperature Characteristics SL, CH (NP0)	Capacitance Change Within ±5%	The capacitor is subjected to 5 temperature cycles.  (Temperature Cycle)					
		Y5P Y5U, Y5V	Within ±10% Within ±20%		Step	Temperature (°C)	Time (minutes)		
Taman anatura		SL, CH (NP0)	≥ 30 pF: Q ≥ 350	<u> </u> 	1	-40 +0/-3	30		
Temperature Cycle		SL, GH (NFU)	< 30 pF: Q ≥ 275		2	Room temperature	3		
			+5/2C C = Nominal		3	125 +3/-0	30		
	DF/Q		capacitance		4	Room temperature	3		
		Y5P	DF ≤ 5%						
		Y5U, Y5V DF ≤ 7.5%		Pre-treatment: Capacitor shall be stored at 85 ±2 for 1 hour then placed at room condition¹ for 24 ±2 hours.					
	IR	3,000 ΜΩ	minimum	- Post-tre	atment: Ca	pacitor is stored for 1 to 2 l	nours at room co	naition'.	
	Dielectric Strength	No fa	ilures						

<sup>&</sup>lt;sup>1</sup> "Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



## **Soldering and Mounting Information**

#### Soldering:

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could reflow the solder joint between the lead and ceramic element and/or may result in thermal shocks that can crack the ceramic element.

When soldering these capacitors with a soldering iron, it should be performed under the following conditions:

- Temperature of iron-tip: 400°C maximum
- · Soldering iron wattage: 50 W maximum
- · Soldering time: 3.5 seconds maximum

#### Cleaning (ultrasonic cleaning):

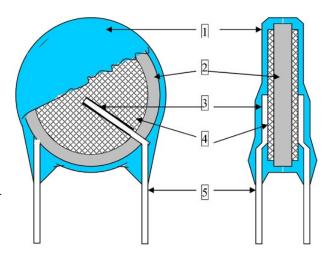
To perform ultrasonic cleaning, observe the following conditions:

- · Rinse bath capacity: Output of 20 watts per liter or less
- Rinsing time: 5 minute maximum
- Do not vibrate the PCB/PWB directly
- · Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires

## Construction

Reference	Item	Material			
1	Encapsulation <sup>1</sup>	Epoxy resin, Pigment (Blue/UL 94 V-0)			
2	Dielectric Material	BaTiO <sub>3</sub>			
3	Solder	Sn 96.5, Ag 3, Cu 0.5			
4	Electrodes	Ag (Glass frit)			
5	Lead Wires	Tinned copper clad steel wire (Sn Plating 100% 3-7 μm)			

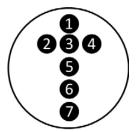
<sup>&</sup>lt;sup>1</sup> The minimum thickness of the insulation coating (encapsulation) is 0.4 mm Note: Image is exaggerated in order to clearly identify all components of construction.





## **Capacitor Marking**

These capacitors shall be stamped or laser marked with KEMET's trademark, type designation, capacitor class, rated voltage, rated capacitance, and capacitance tolerance codes. In addition, all devices are marked with the recognized approval mark and a date/lot code for traceability. Marking will be supplied either on one side or both sides of the encapsulated capacitor body. All marking shall be legible to allow for clear identification of the component. Marking appears in legible contrast. Illustrated below is an example of the marking format and content. (Two sided marking is limited to capacitors with body diameters ≤ 8.0 mm.)





Location #	Description	Detail			
0	KEMET Trademark	<u>K</u>			
2	Type Designation (2 characters)	AC			
3	Rated Capacitance (3 numeric characters)	First two digits are the significant figures of capacitance. Third digit indicates the additional number of zeros. For example, 4,700 pF is identified as 472. (For values below 10 pF an "R" is used in place of the decimal point, e.g., 2R0 = 2.0 pF.)			
4	Capacitance Tolerance Code (1 character)	C = 0.25 pF, D = 0.5 pF, J = ±5%, K = ±10%, M = ±20%			
6	VDE & ENEC approval mark IEC 60384–14 3rd (2005)	TO DYE			
6	Capacitor Class and Rated Voltage	X1: 440 V ~ Y2: 300 V ~			
			Date/Lot Co	ode, e.g., 3 <u>C</u> 12345	
		3	<u>C</u>	1	2345
7	Date/Lot Code	Last digit of year, e.g., 3 = 2013	Manufacturing Location Code	Manufacturing Month:  1-9 = Jan - Sept A = October N = November D = December	Last 4 digits of lot no.

## **Packaging Quantities**

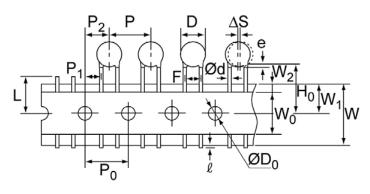
Darlanda Taran II. Lana (D. II. Dar)		Carrier Tape Quantity				
Packaging Type	Loose (Bulk Bag)	(12.7 mm Pitch¹)	(15 mm Pitch¹)	(25.4 mm Pitch¹)		
Ammo Pack	N/A	1,000 pieces/box 500 pieces/box		500 pieces/box		
Bulk	500 pieces/bag	N/A				

<sup>1</sup> For details regarding component pitch on carrier tape, see "Ammo Pack Taping Format" and "Ammo Pack Taping Specifications" sections of this document.



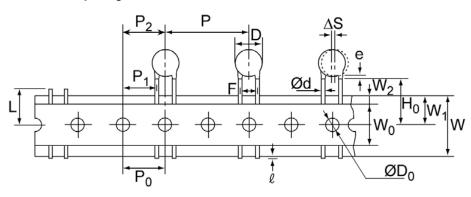
## Figure 1 - Ammo Pack Taping Format

## 5 mm and 7.5 mm Lead Spacing:



# $\Delta h_1$ 0 $\Delta h_2$ T max. Marking side

## 10 mm Lead Spacing:



**Table 3 – Ammo Pack Taping Specifications** 

Lead Spacing		5 mm		7.5 mm		10 mm	
Lead Style		Straight	Preformed <sup>1</sup>	Straight	Preformed <sup>1</sup>	Straight	Preformed <sup>1</sup>
Item Symbol			Dimensions (mm)				
Lead Spacing	F	5.0 +0.8/-0.2		7.5 ±1.0		10.0 ±1.0	
Component Pitch	Р	12.7		15.0		25.4 ±2	
Sprocket Hole Pitch	P <sub>0</sub>	12.7 ±0.3		15.0 ±0.3		12.7 ±0.3	
Sprocket Hole Center to Component Center	P <sub>2</sub>	6.35 ±1.5		7.5 ±1.5		12.7 ±1.5	
Sprocket Hole Center to Lead Center	P <sub>1</sub>	3.75 ±1.0		3.75 ±1.0		7.7 ±1.5	
Body Diameter	D	See "Product Ordering Codes and Ratings" section of this document.					
Component Alignment (side/side)	ΔS			0 ±2.0			
Carrier Tape Width	W			18.0 +1.0/-0.5			
Sprocket Hole Position	W <sub>1</sub>			9.0 ±0.5		0.5	

Prefromed (crimped) lead configurations include vertical kink, outside kink and inside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

<sup>&</sup>lt;sup>2</sup>Also referred to as "lead length" in this document.



## Table 3 – Ammo Pack Taping Specifications cont'd

Lead Spacing		5 mm		7.5 mm		10 mm		
Lead Style		Straight	Preformed <sup>1</sup>	Straight	Preformed <sup>1</sup>	Straight	Preformed <sup>1</sup>	
Item	Symbol			Dimensi	ons (mm)			
Height to Seating Plane <sup>2</sup> (preformed leads <sup>1</sup> )	$H_0$	N/A	18.0 +2.0/-0	N/A	18.0 +2.0/-0	N/A	18.0 +2.0/-0	
Height to Seating Plane <sup>2</sup> (straight leads)	Н	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A	
Lead Protrusion	ł	2.0 maximum						
Diameter of Sprocket Hole	Diameter of Sprocket Hole D <sub>0</sub>		4.0 ±0.2					
Lead Diameter	φd			0.5 ±0.1				
Carrier Tape Thickness	t <sub>1</sub>			$0.6 \pm 0.3$				
Total Thickness (Carrier Tape, Hold-Down Tape and Lead)	t <sub>2</sub>			1.5 maximum				
Component Alignment (front/back ) $\frac{\Delta h_1}{\Delta h_2}$		2.0 maximum						
Cut Out Length	L	11.0 maximum						
Hold-Down Tape Width	W <sub>o</sub>	11.0 minimum		11.5 minimum				
Hold-Down Tape Position	$W_2$	3.0 maximum		1.5 ±1.5				

<sup>&</sup>lt;sup>1</sup>Prefromed (crimped) lead configurations include vertical kink, outside kink and inside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

## **Application Notes:**

#### **Storage and Operating Conditions:**

The insulating coating of these devices does not form an air and moisture-tight seal. Avoid exposure to moisture and do not use or store these devices in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt, or the like are present. Before cleaning, bonding or molding these devices, it is important to verify that your process does not affect product quality and performance. KEMET recommends testing and evaluating the performance of a cleaned, bonded or molded product prior to implementing and/or qualifying any of these processes. Store the capacitors where the temperature and relative humidity do not exceed 40 degrees Centigrade and 70% respectively. For optimum solderability, capacitor stock should be used promptly, preferably within 6 months of receipt.

#### Working Voltage:

Application voltage (Vp-p or Vo-p) must not exceed the voltage rating of the capacitor. Irregular voltages can be generated for a transient period of time when voltage is initially applied and/or removed from a circuit. It is important to choose a capacitor with a voltage rating greater than or equal to these irregular voltages.

<sup>&</sup>lt;sup>2</sup>Also referred to as "lead length" in this document.



Voltage	DC Voltage	DC+AC Voltage	AC Voltage	Pulse Voltage (1)	Pulse Voltage (2)
Positional Measurement	Vo-p	Vo-p	Vp-p	Vp-p	Vp-p

#### **Operating Temperature and Self-Generating Heat:**

The surface temperature of a capacitor should be kept below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself. When the capacitor is used in a high-frequency current, pulse current or similar current, it may self-generate heat due to dielectric loss. Temperature rise due to self-generated heating should not exceed 20°C (while operated at an atmosphere temperature of 25°C).

#### **Handling - Vibration and Impact:**

Do not expose these devices or their leads to excessive shock or vibration during use.

FAILURE TO FOLLOW THE ABOVE CAUTIONS MAY RESULT, WORST CASE, IN A SHORT CIRCUIT AND CAUSE FUMING OR PARTIAL DISPERSION WHEN THE PRODUCT IS USED.



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Note: KEMET reserves the right to modify minor details of internal and external construction at any time in the interest of product improvement. KEMET does not assume any responsibility for infringement that might result from the use of KEMET Capacitors in potential circuit designs. KEMET is a registered trademark of KEMET Electronics Corporation.



#### Other KEMET Resources

Tools				
Resource	Location			
Configure A Part: CapEdge	http://capacitoredge.kemet.com			
SPICE & FIT Software	http://www.kemet.com/spice			
Search Our FAQs: KnowledgeEdge	http://www.kemet.com/keask			
Electrolytic LifeCalculator	http://www.kemet.com:8080/elc			

Product Information			
Resource	Location		
Products	http://www.kemet.com/products		
Technical Resources (Including Soldering Techniques)	http://www.kemet.com/technicalpapers		
RoHS Statement	http://www.kemet.com/rohs		
Quality Documents	http://www.kemet.com/qualitydocuments		

Product Request		
Resource	Location	
Sample Request	http://www.kemet.com/sample	
Engineering Kit Request	http://www.kemet.com/kits	

Contact				
Resource	Location			
Website	www.kemet.com			
Contact Us	http://www.kemet.com/contact			
Investor Relations	http://www.kemet.com/ir			
Call Us	1-877-MyKEMET			
Twitter	http://twitter.com/kemetcapacitors			

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