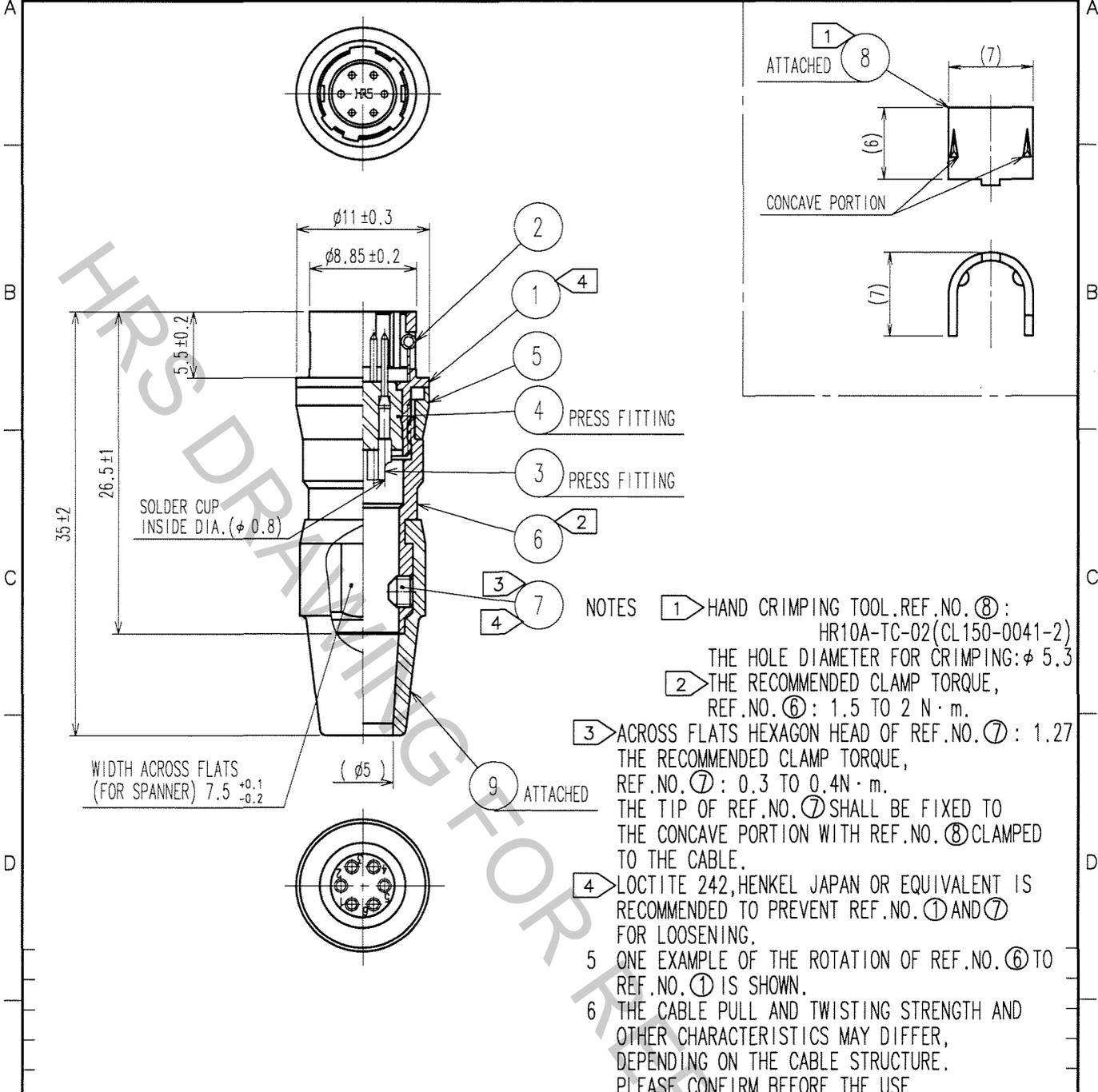


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 In case that the application demands a high level of reliability, such as automotive,
 please contact a company representative for further information.

1		2		3		4			
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
△					△				



- NOTES
- ① HAND CRIMPING TOOL, REF. NO. ⑧ : HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: $\phi 5.3$
 - ② THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥ : 1.5 TO 2 N·m.
 - ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦ : 1.27 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦ : 0.3 TO 0.4 N·m.
THE TIP OF REF. NO. ⑦ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ⑧ CLAMPED TO THE CABLE.
 - ④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑦ FOR LOOSENING.
 - ⑤ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO REF. NO. ① IS SHOWN.
 - ⑥ THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

4	POLYAMIDE	(BLACK) UL94V-0	9	CHLOROPRENE RUBBER	(BLACK)
3	BRASS	SILVER PLATING 2 μ m min.	8	BRASS	
2	STAINLESS STEEL		7	STEEL	NICKEL PLATING M2.6×0.45×2
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	MATTE FINISH NICKEL PLATED
			5	BRASS	MATTE FINISH NICKEL PLATED
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD)	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
CL	<i>M. Sato</i>	<i>T. Horii</i>	<i>M. Sato</i>	<i>M. Sato</i>	
	17.03.06	07.03.06	07.03.07	07.03.07	

DRAWING NO.	PART NO.
EDC4-020545-73	HR10A-7J-6P(73)
HRS HIROSE ELECTRIC CO., LTD.	CODE NO. CL110-0312-9-73

TO
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