

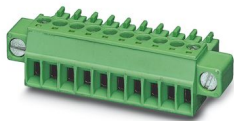
# MC 1,5/ 6-STF-3,5 - PCB connector



1847097

<https://www.phoenixcontact.com/us/products/1847097>

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PCB connector, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Socket, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: MC 1,5/..-STF, pitch: 3.5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Screw locking mechanism, mounting: Screw flange, type of packaging: packed in cardboard

## Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors
- Screwable flange for superior mechanical stability

## Commercial data

Item number	1847097
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA02
Product key	AABAAB
Catalog page	Page 191 (C-1-2013)
GTIN	4017918052188
Weight per piece (including packing)	5.24 g
Weight per piece (excluding packing)	4.811 g
Customs tariff number	85366990
Country of origin	US

# MC 1,5/ 6-STF-3,5 - PCB connector



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## Technical data

### Product properties

Product type	PCB connector
Product family	MC 1,5/...-STF
Product line	COMBICON Connectors S
Type	Standard
Number of positions	6
Pitch	3.5 mm
Number of connections	6
Number of rows	1
Number of potentials	6
Mounting flange	Screw flange

### Electrical properties

Nominal current $I_N$	8 A
Nominal voltage $U_N$	160 V
Degree of pollution	3
Contact resistance	1.3 m $\Omega$
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV

### Connection data

#### Connection technology

Type	Standard
Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm <sup>2</sup>
Contact connection type	Socket

#### Interlock

Locking type	Screw locking mechanism
Mounting flange	Screw flange
Tightening torque	0.3 Nm

#### Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0 °
Conductor cross section rigid	0.14 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross section flexible	0.14 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross section AWG	28 ... 16

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Conductor cross section flexible, with ferrule without plastic sleeve	0.25 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>
2 conductors with same cross section, solid	0.08 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>
2 conductors with same cross section, flexible	0.08 mm <sup>2</sup> ... 0.75 mm <sup>2</sup>
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm <sup>2</sup> ... 0.34 mm <sup>2</sup>
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>
Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	7 mm
Tightening torque	0.22 Nm ... 0.25 Nm

## Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
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## Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
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## Material specifications

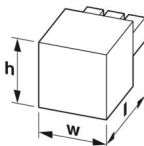
### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 µm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 µm Sn)

### Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

## Dimensions

Dimensional drawing	
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# MC 1,5/ 6-STF-3,5 - PCB connector



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Pitch	3.5 mm
Width [w]	31.3 mm
Height [h]	11.1 mm
Length [l]	16.1 mm

## Mounting

Drive form screw head	Slotted (L)
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### Flange

Tightening torque	0.3 Nm
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### Processing notes

Moisture Sensitive Level	MSL 1
Classification temperature $T_c$	245 °C
Solder cycles in the reflow	3

## Mechanical tests

### Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

### Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.14 mm <sup>2</sup> / solid / > 10 N
	0.14 mm <sup>2</sup> / flexible / > 10 N
	1.5 mm <sup>2</sup> / solid / > 40 N
	1.5 mm <sup>2</sup> / flexible / > 40 N

### Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	6 N
Withdraw strength per pos. approx.	4 N

### Torque test

Specification	IEC 60999-1:1999-11
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### Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

### Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

### Visual inspection

Specification	IEC 60512-1-1:2002-02
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# MC 1,5/ 6-STF-3,5 - PCB connector



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Result	Test passed
Dimension check	
Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Environmental and real-life conditions

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance $R_1$	1.3 m $\Omega$
Contact resistance $R_2$	1.4 m $\Omega$
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 M $\Omega$

### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

### Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

### Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
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Tested number of positions	20
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## Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

## Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

## Packaging specifications

Type of packaging	packed in cardboard
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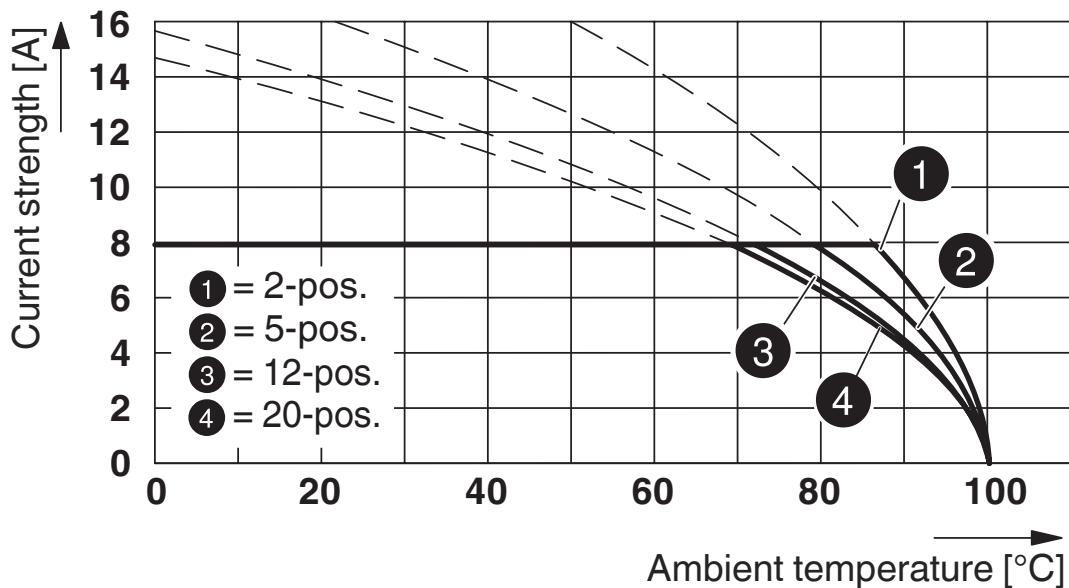
# MC 1,5/ 6-STF-3,5 - PCB connector

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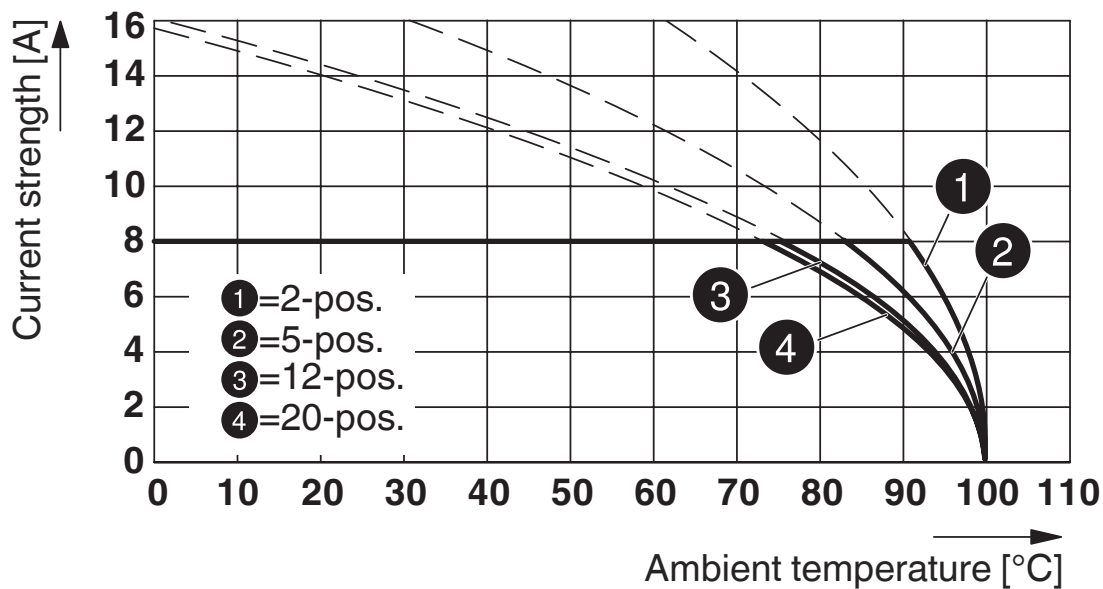
## Drawings

Diagram



Type: MC 1,5/...-STF-3,5 with MC 1,5/...-GF-3,5

Diagram



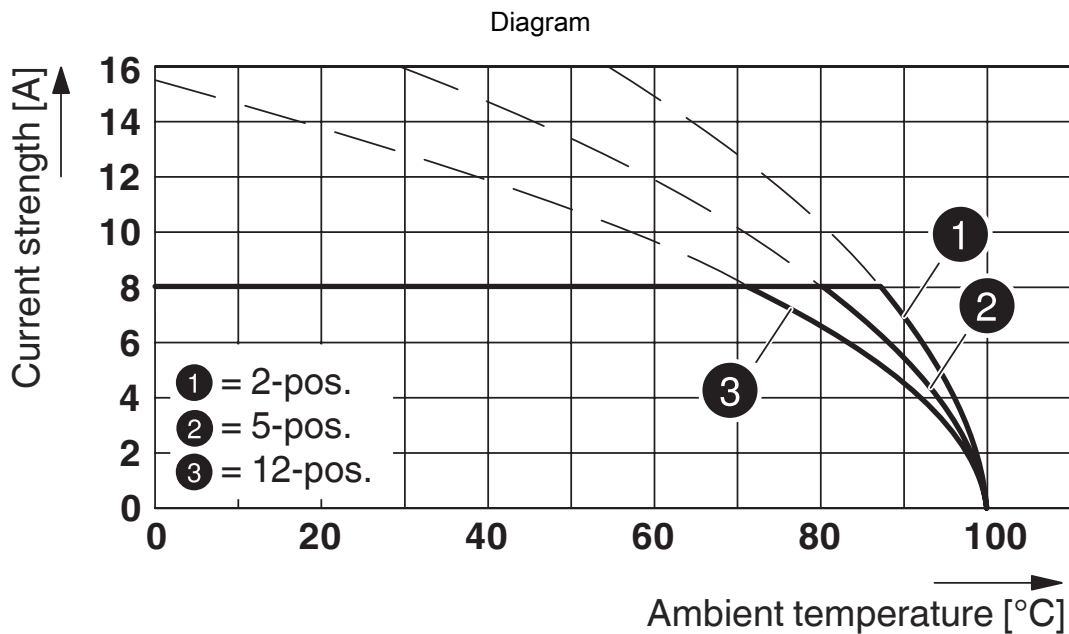
Type: MC 1,5/...-STF-3,5 with MCV 1,5/...-GF-3,5

# MC 1,5/ 6-STF-3,5 - PCB connector

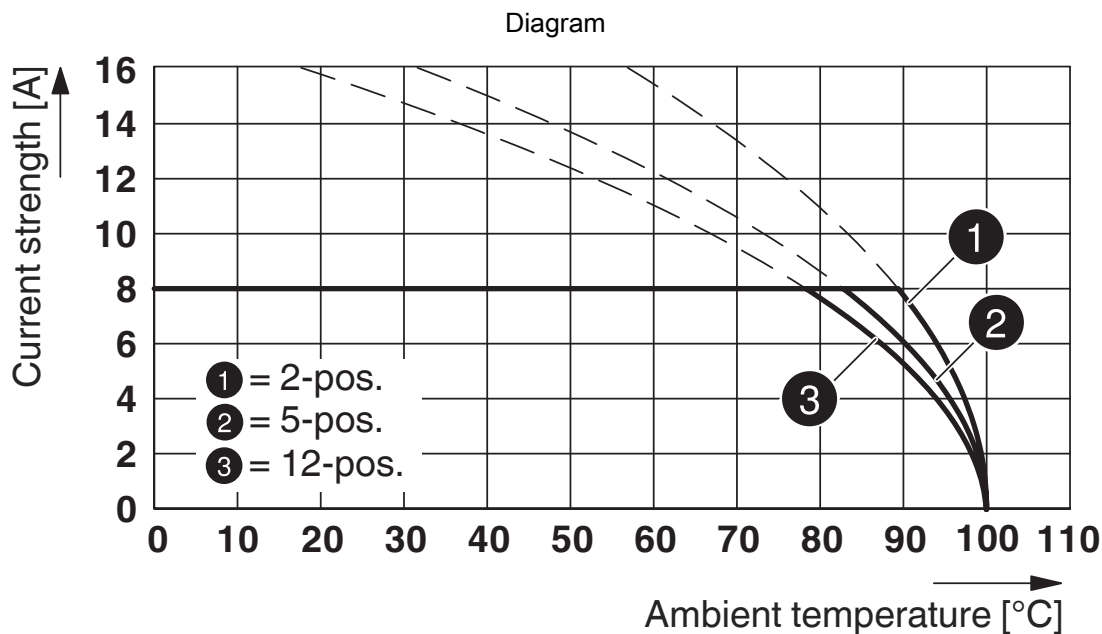


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Type: MC 1,5/...-ST(F)-3,5 with MCV 1,5/...-G(F)-3,5 P... THR



Type: MC 1,5/...-STF-3,5 with MCV 1,5/...-GSF-3,5 P26 THT

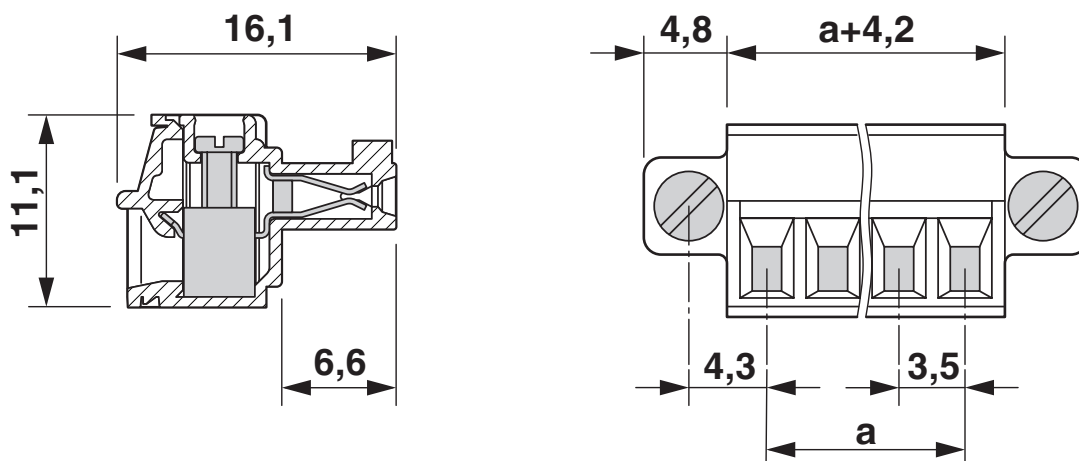


# MC 1,5/ 6-STF-3,5 - PCB connector

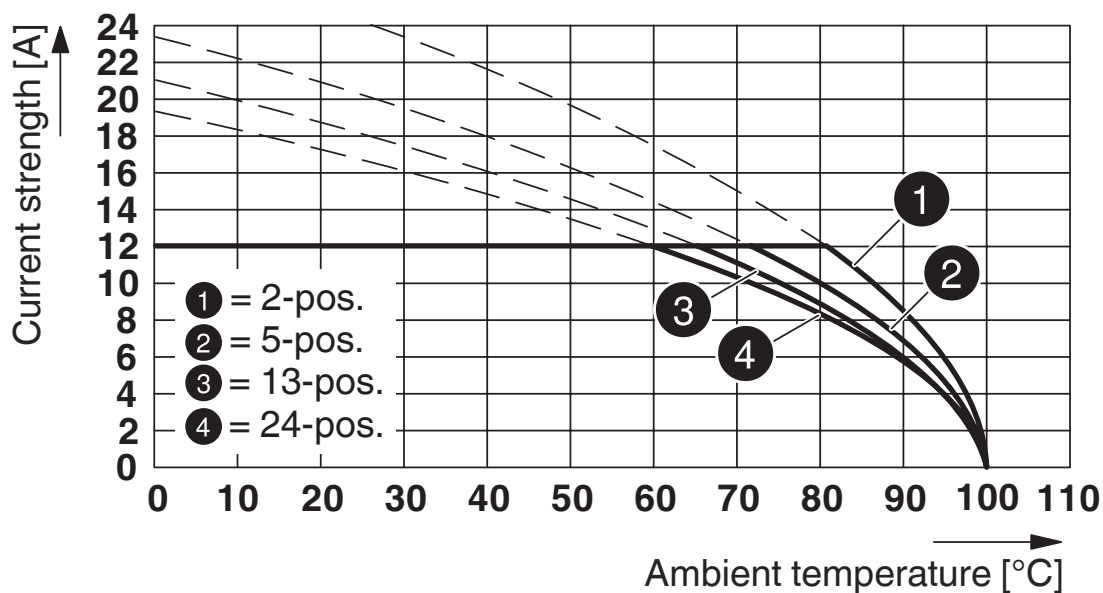
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Dimensional drawing



Diagram



Type: MC 1,5/...-ST(F)-3,5 with MC 1,5/...-G(F)-3,5 P... THR

# MC 1,5/ 6-STF-3,5 - PCB connector





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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1847097>

 <b>CSA</b> Approval ID: 13631				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
Use group B				
	300 V	8 A	28 - 16	-
Use group D				
	300 V	8 A	28 - 16	-

 <b>cULus Recognized</b> Approval ID: E60425-20110128				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
Use group B				
	300 V	8 A	30 - 14	-
Use group D				
	300 V	8 A	30 - 14	-

 <b>VDE Zeichengenehmigung</b> Approval ID: 40011723				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
	160 V	8 A	-	0.2 - 1.5

# MC 1,5/ 6-STF-3,5 - PCB connector



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## Classifications

### ECLASS

ECLASS-11.0	27460202
ECLASS-12.0	27460202
ECLASS-13.0	27460202

### ETIM

ETIM 9.0	EC002638
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### UNSPSC

UNSPSC 21.0	39121400
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# MC 1,5/ 6-STF-3,5 - PCB connector



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## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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### EF3.0 Climate Change

CO2e kg	0.042 kg CO2e
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# MC 1,5/ 6-STF-3,5 - PCB connector

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## Accessories

### SK 3,5/2,8:FORTL.ZAHLEN - Marker card

0804073

<https://www.phoenixcontact.com/us/products/0804073>



Marker card, Sheet, white, labeled, horizontal: consecutive numbers 1 ... 10, 11 .. 20, etc. up to 91 ... 99, mounting type: adhesive, for terminal block width: 3.5 mm, lettering field size: 3.5 x 2.8 mm, Number of individual labels: 14

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### SZS 0,4X2,5 VDE - Screwdriver

1205037

<https://www.phoenixcontact.com/us/products/1205037>



Screwdriver, slot-headed, VDE insulated, size: 0.4 x 2.5 x 80 mm, 2-component grip, with non-slip grip

# MC 1,5/ 6-STF-3,5 - PCB connector

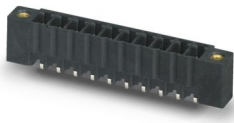
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## MCV 1,5/ 6-GF-3,5 P20 THRR56 - PCB header

1780749

<https://www.phoenixcontact.com/us/products/1780749>



PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: MCV 1,5/..-GF-THR, pitch: 3.5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting: Threaded flange, type of packaging: 56 mm wide tape, For user information and design recommendations for through-hole reflow technology, go to: Downloads

## MC 1,5/ 6-GF-3,5 P26 THR - PCB header

1789245

<https://www.phoenixcontact.com/us/products/1789245>



PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: MC 1,5/..-GF-THR, pitch: 3.5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2.6 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting: Threaded flange, type of packaging: packed in cardboard

# MC 1,5/ 6-STF-3,5 - PCB connector

1847097

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## MC 1,5/ 6-GF-3,5 P26 THRR56 - PCB header

1789258

<https://www.phoenixcontact.com/us/products/1789258>



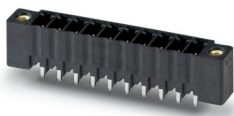
PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: MC 1,5/..-GF-THR, pitch: 3.5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2.6 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting: Threaded flange, type of packaging: 56 mm wide tape

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## MCV 1,5/ 6-GF-3,5 P26 THR - PCB header

1779145

<https://www.phoenixcontact.com/us/products/1779145>



PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: MCV 1,5/..-GF-THR, pitch: 3.5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2.6 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting: Threaded flange, type of packaging: packed in cardboard, For user information and design recommendations for through-hole reflow technology, go to: Downloads

# MC 1,5/ 6-STF-3,5 - PCB connector

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## MC 1,5/ 6-GF-3,5 P20 THR - PCB header

1789465

<https://www.phoenixcontact.com/us/products/1789465>



PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: MC 1,5/...-GF-THR, pitch: 3.5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting: Threaded flange, type of packaging: packed in cardboard

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## MC 1,5/ 6-GF-3,5 P14 THR - PCB header

1789685

<https://www.phoenixcontact.com/us/products/1789685>



PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: MC 1,5/...-GF-THR, pitch: 3.5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 1.4 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting: Threaded flange, type of packaging: packed in cardboard



# MC 1,5/ 6-STF-3,5 - PCB connector

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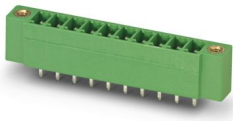
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## MCV 1,5/ 6-GF-3,5 - PCB header

1843266

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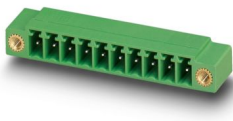


PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: MCV 1,5/...-GF, pitch: 3.5 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.4 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting: Threaded flange, type of packaging: packed in cardboard

## MC 1,5/ 6-GF-3,5 - PCB header

1843839

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PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: MC 1,5/...-GF, pitch: 3.5 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.4 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting: Threaded flange, type of packaging: packed in cardboard

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Phoenix Contact USA  
586 Fulling Mill Road  
Middletown, PA 17057, United States  
(+717) 944-1300  
[info@phoenixcon.com](mailto:info@phoenixcon.com)