

## FLAT HEAT PIPE / MHP-1630A250A

### General Specification

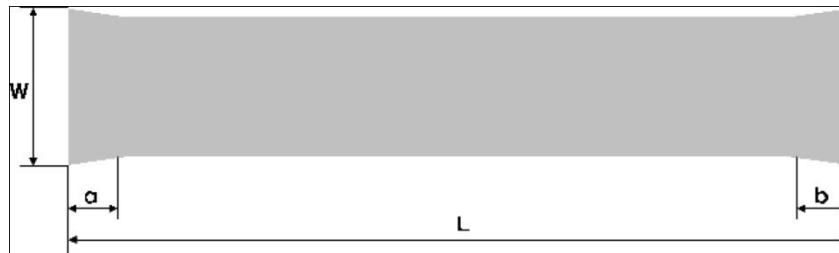
Item		Description
Part Number		MHP-1630A250A
Material of Container		Aluminium 1070
Wick Structure		Groove
Working Fluid		Acetone
Dimension	Thickness	1.6 mm
	Width	30.0 mm
	Length	250 mm
Weight		20 g (Unit Weight)
Q <sub>max</sub>	Horizontal	14.5 W (at 50°C)
	Vertical	75.0 W (at 50°C)
Typical Thermal Resistance		<0.25°C / W (Average)
Operating Inclination, $\phi$		0 ~ 90°
Operating Temperature		-40 ~ 100°C

### Scope

This specification details the requirements and applications for 1.6mm x 30.0mm x 150.0mm.

### Dimensions

The dimensional attributes of this shall conform to the following figure.



Thickness (t)	Width (W)	Length (L)	Ineffective Length (a)	Ineffective Length (b)
1.6 mm	30.0 mm	250.0 mm	3.0 mm	3.0 mm

### Material

Container	Aluminium 1070
Working Fluid	Acetone
Surface Treatment	None

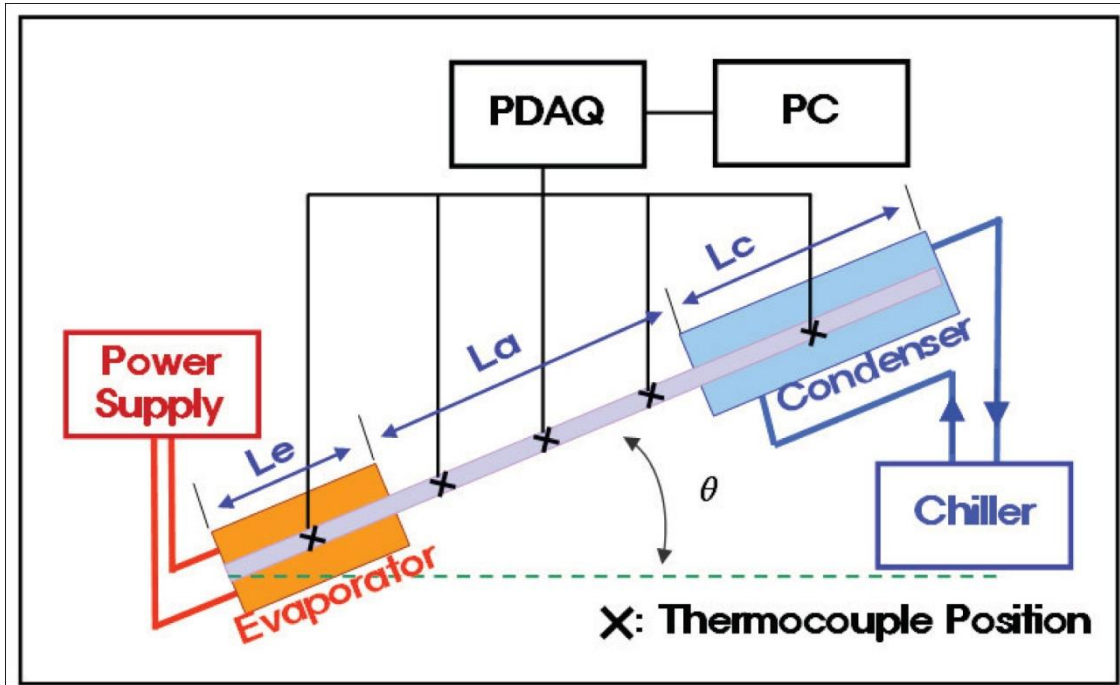
### AMEC Thermasol

1-2 Steam Mill Lane, Great Yarmouth, Norfolk, NR31 0HP

Telephone: +44(0) 1493 668622

Email: [sales@amecthermasol.co.uk](mailto:sales@amecthermasol.co.uk) Website: [www.amecthermasol.co.uk](http://www.amecthermasol.co.uk)

**FLAT HEAT PIPE / MHP-1630A250A**



*Qmax Test Apparatus*

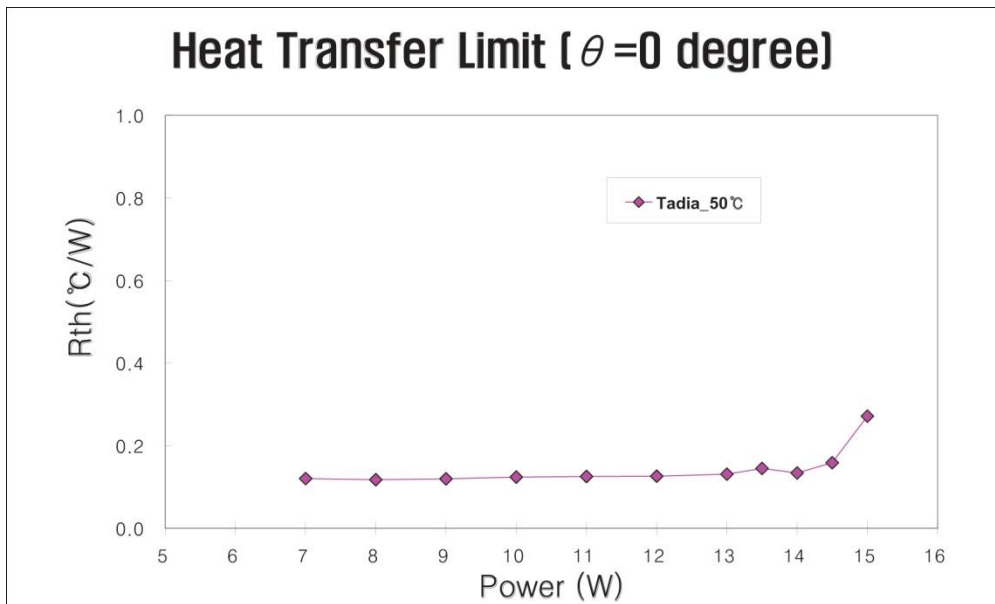


Fig. 3 Maximum Heat Transfer Rate at  $\theta=0^\circ$ , Tadia=50°C  
 (Le=30mm, La=74mm, Lc=90mm)

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## FLAT HEAT PIPE / MHP-1630A250A

### Test Data – MHP-1630A200A

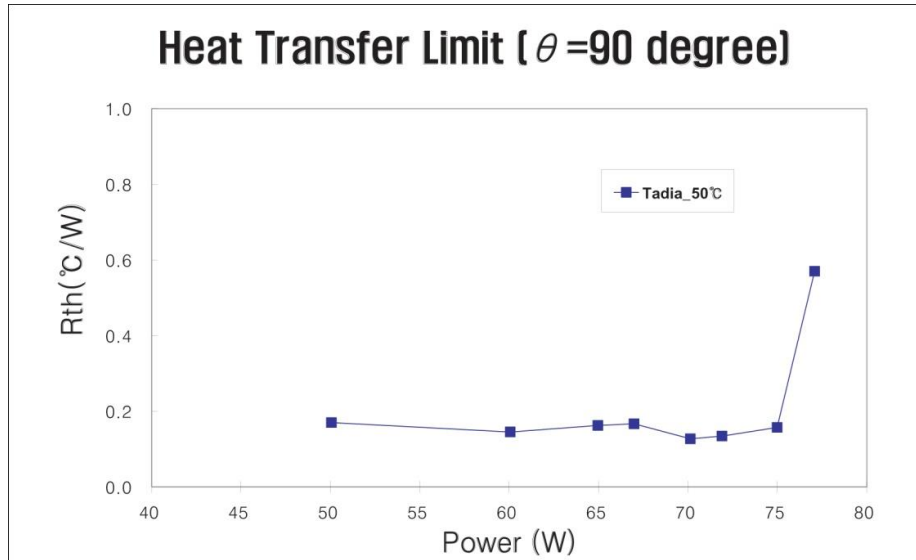


Fig. 4 Maximum Heat Transfer Rate at  $\theta=90^\circ$ ,  $T_{adia}=50^\circ\text{C}$   
( $L_e=30\text{mm}$ ,  $L_a=74\text{mm}$ ,  $L_c=90\text{mm}$ )

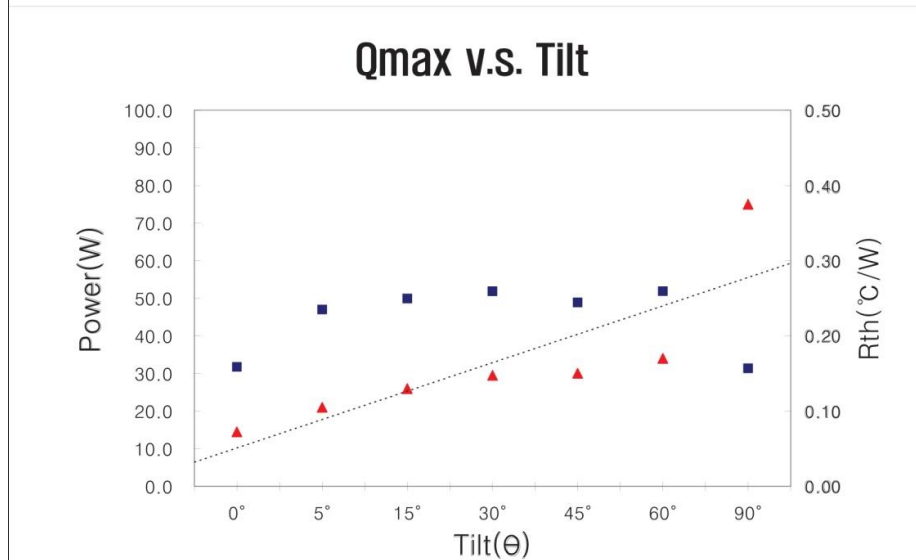


Fig. 5 Maximum Heat Transfer Rate vs. Inclination at  $T_{adia}=50^\circ\text{C}$   
( $L_e=30\text{mm}$ ,  $L_a=74\text{mm}$ ,  $L_c=90\text{mm}$ )

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## FLAT HEAT PIPE / MHP-1630A250A

### Test Data – MHP-1630A200A

#### Operating Range

	Operating	Storage
Temperature	-40 ~ 100°C	-10 ~ 40°C
Humidity	80 % RH Max (at 60°C)	80 % RH Max (at 60°C)
Tilt Angle	0 ~ 90 degree	Horizontal

#### High Temperature Leak Test

Every manufactured component is sealed with a mechanical pinch system. The mechanical pinch of container results in a cold weld seal. The average leak temperature is about 170°C.

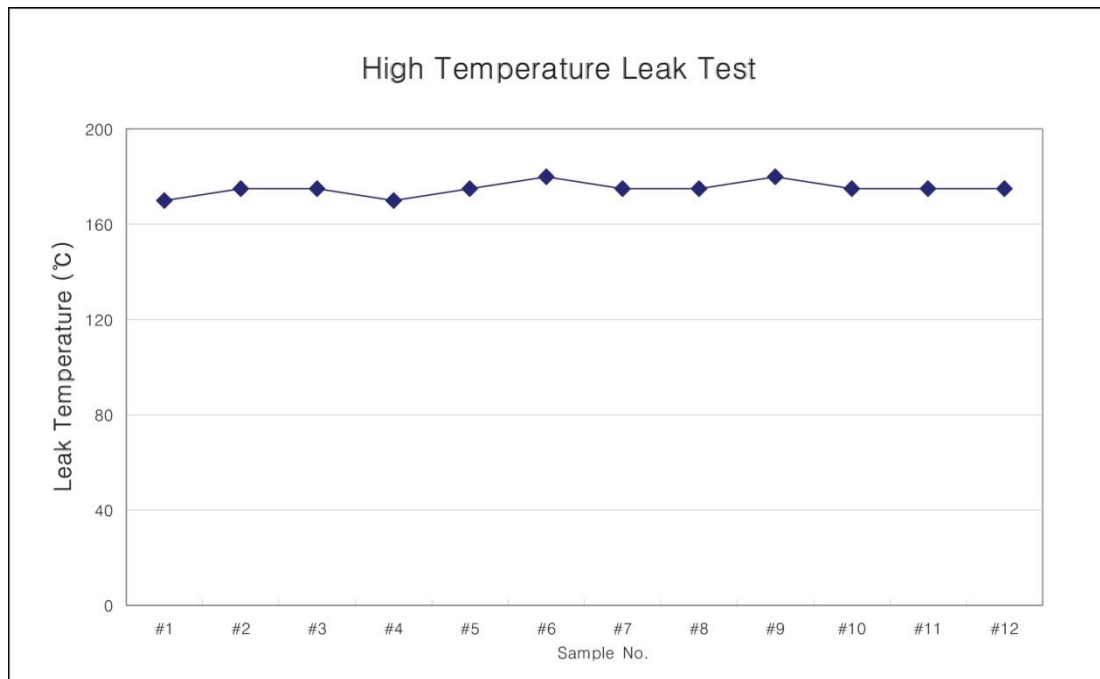


Fig. 6 Leak Test at High Temperature

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#### Thermal Response Test

A thermal response test and vacuum leakage check are carried out to ensure its operation. The experimental test bench is schematically shown in Fig.6. Water bath temperature, ( $T_w$ ) is set at 50°C and the temperature of other end,  $T_t$  is measured immediately after it is placed vertically into the water bath. The criterion for acceptance is 5°C ( $T_w - T_t$ ).

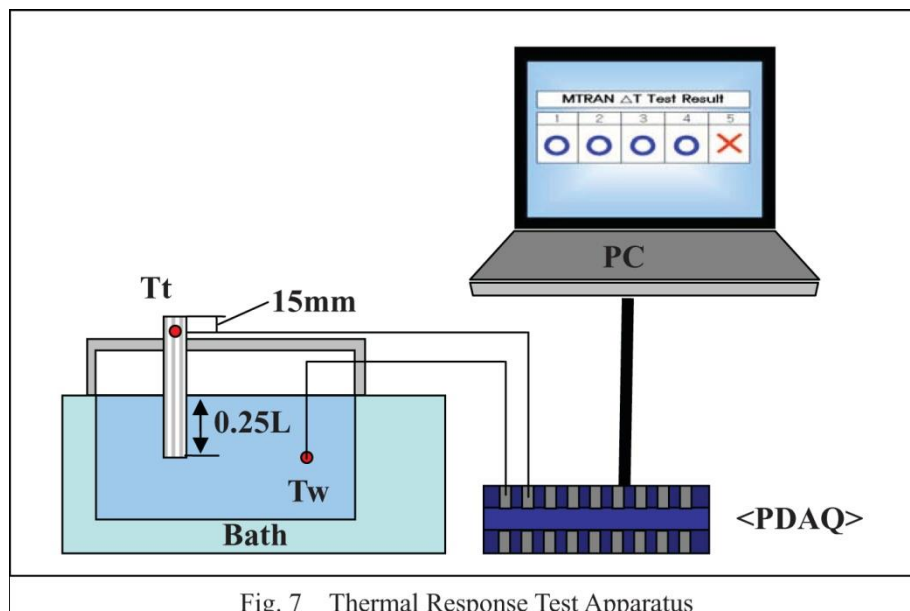


Fig. 7 Thermal Response Test Apparatus

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