

HCMA1707

Automotive grade High current power inductors



Product features

- AEC-Q200 qualified
- High current carrying capacity
- Magnetically shielded, low EMI
- Frequency range up to 1 MHz
- Inductance range from 1.5 μ H to 68 μ H
- Current range from 5.2 A to 40 A
- 17.5 mm x 17.2 mm footprint surface mount package in a 7.0 mm height
- Iron powder core material

Applications

- Body electronics
 - Central body control module
 - Headlamps, tail lamps and interior lighting
 - Heating ventilation and air conditioning controllers (HVAC)
 - Doors, window lift and seat control
- Advanced driver assistance systems
 - Adaptive cruise control (ACC)
 - Automatic parking control
 - Collision avoidance system
 - Car black box system
- Infotainment and cluster electronics
 - Audio subsystem: head unit and trunk amp
 - Digital instrument cluster
 - In-vehicle infotainment (IVI) and navigation
- Chassis and safety electronics
 - Airbag control unit
 - Electronic stability control system (ESC)
 - Electric parking brake
 - Electronic Power Steering (EPS)
 - Anti-Lock Braking System (ABS)

Environmental Data

- Storage temperature range (Component): -55 °C to +125 °C
- Operating temperature range: -55 °C to +125 °C (ambient plus self-temperature rise)
- Solder reflow temperature: J-STD-020 (latest revision) compliant



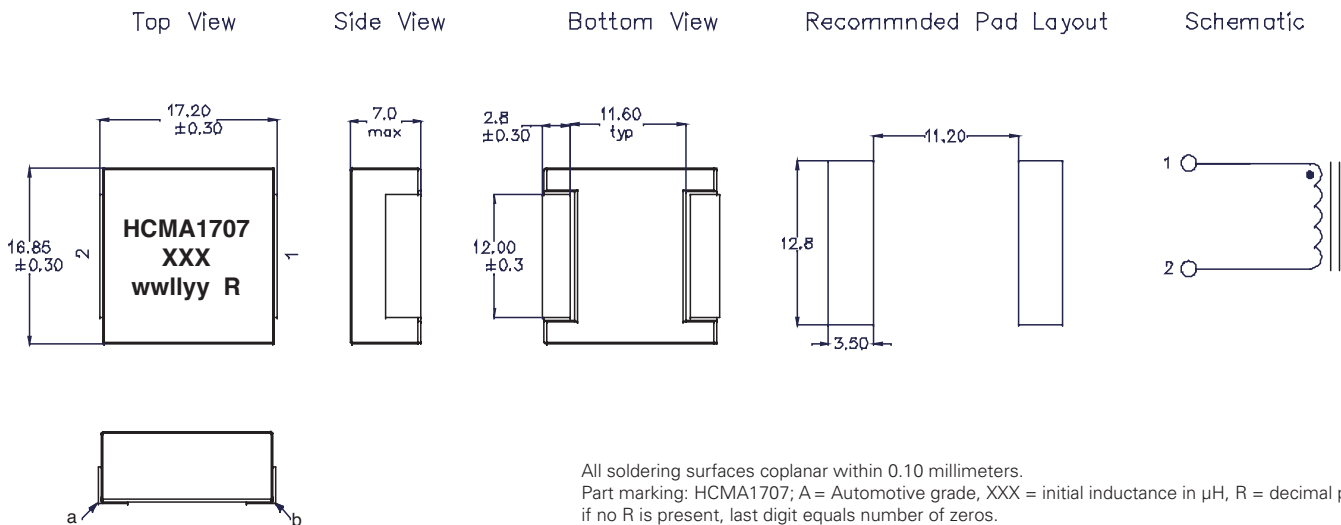
Product Specifications

Part Number ⁶	OCL ¹ ±20% (μH)	FLL min. ² (μH)	I _{rms} ³ (A)	I _{sat} ⁴ (A)	DCR (mΩ) @ +20 °C (typical)	DCR (mΩ) @ +20 °C (maximum)	K-factor ⁵
HCMA1707-1R5-R	1.5	0.96	40	40	1.85	2.15	124
HCMA1707-2R2-R	2.2	1.41	37	34	2.15	2.50	103
HCMA1707-4R7-R	4.7	3.01	27	24	4.12	4.72	76
HCMA1707-6R8-R	6.8	4.35	20	22	6.55	7.55	60
HCMA1707-8R2-R	8.2	5.25	16	20	8.10	8.70	55
HCMA1707-100-R	10	6.40	14	18	9.30	10	47
HCMA1707-150-R	15	9.60	12	13	14.5	15.5	43
HCMA1707-220-R	22	14.1	9.5	11	21	23	37
HCMA1707-330-R	33	21.1	9.0	10	35	37	28
HCMA1707-470-R	47	30.1	6.8	7.5	41	47	25
HCMA1707-680-R	68	43.5	5.2	6.5	74	85	20

1. Open Circuit Inductance (OCL) Test Parameters: 100 kHz, 0.25 V_{rms}, 0.0 Adc, +25 °C.
2. Full Load Inductance (FLL): Test parameters: 100 kHz, 0.25 V_{rms}, I_{sat} +25 °C.
3. I_{rms}: DC current for an approximate temperature rise of 40 °C without core loss. Derating is necessary for AC currents. PCB layout, trace thickness and width, air-flow, and proximity of other heat generating components will affect the temperature rise. It is recommended that the temperature of the part not exceed +125 °C under worst case operating conditions verified in the end application.
4. I_{sat}: Peak current for approximately 20% rolloff at +25 °C.

5. K-factor: Used to determine B_{pp} for core loss (see graph). B_{pp} = K * L * ΔI. B_{pp}:(Gauss), K: (K-factor from table), L: (Inductance in μH), ΔI (Peak to peak ripple current in amps).
6. Part Number Definition: HCMA1707-yyy-R
 - HCMA1707 = Product code and size
 yyy= Inductance value in uH, R = decimal point,
 if no R is present then third character = number of zeros.
 - "-R" suffix = RoHS compliant

Dimensions (mm)

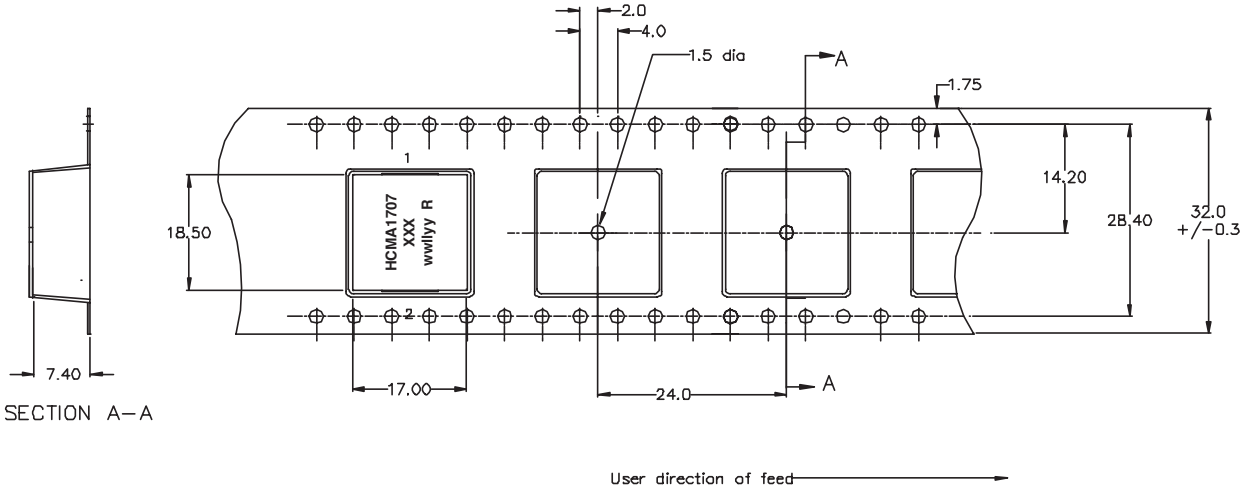


DCR measured between point "a" and point "b"

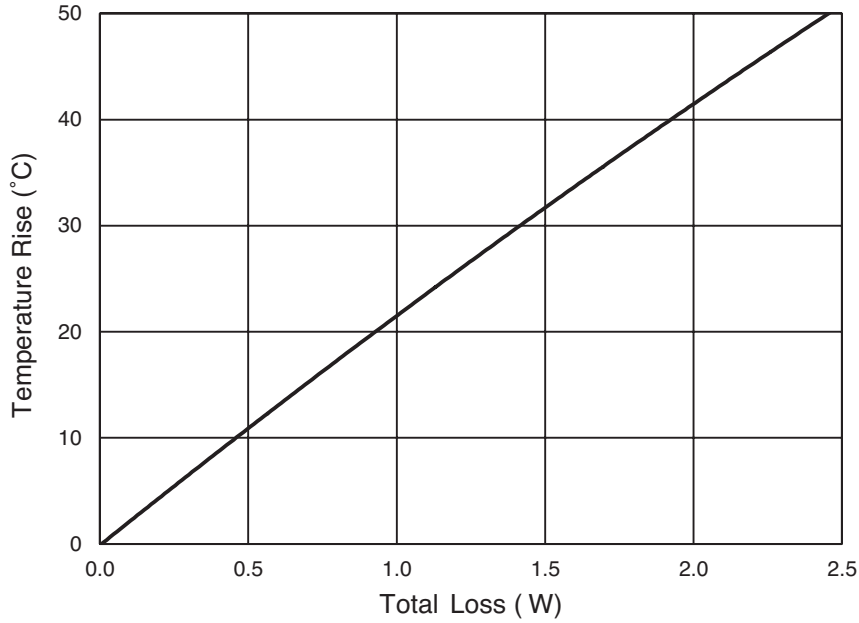
All soldering surfaces coplanar within 0.10 millimeters.
 Part marking: HCMA1707; A = Automotive grade, XXX = initial inductance in μH, R = decimal point;
 if no R is present, last digit equals number of zeros.
 wwlllyy = date code, R = revision level
 Color: Grey
 Do not route traces or vias underneath the inductor

Packaging information (mm)

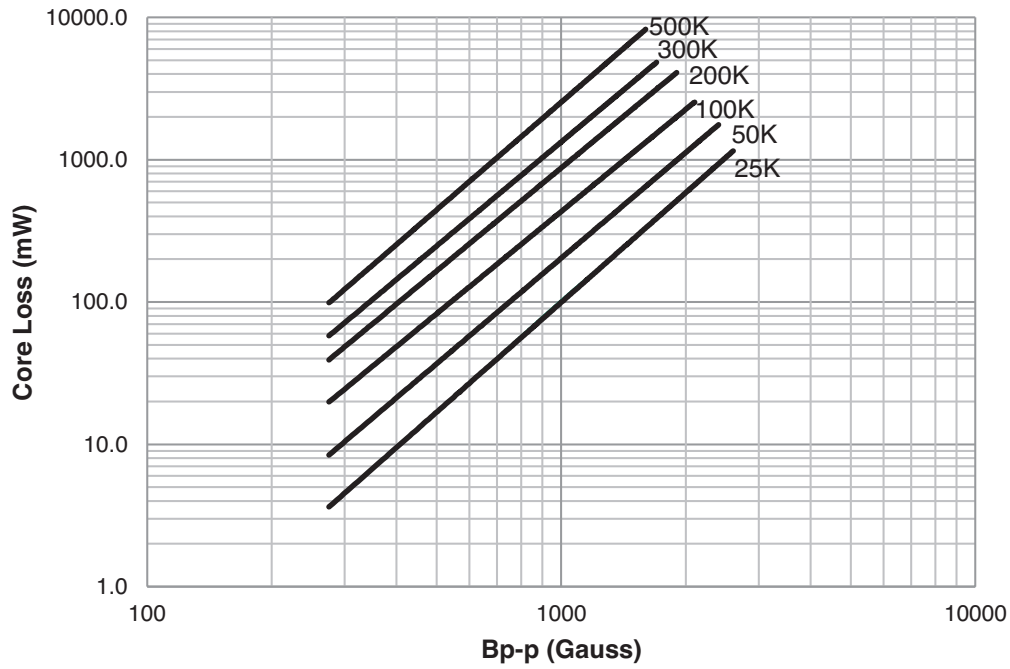
Supplied in tape and reel packaging , 350 parts per 13" diameter reel



Temperature rise vs. total loss

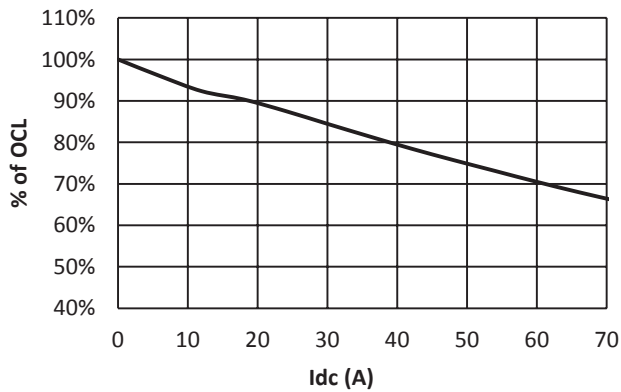


Core loss vs. B_{p-p}

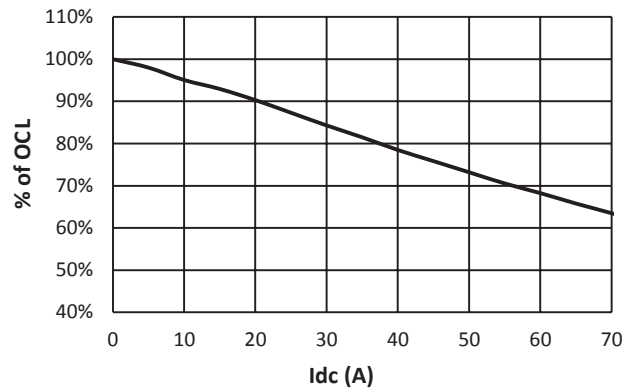


Inductance characteristics

HCMA1707 -1R5-R

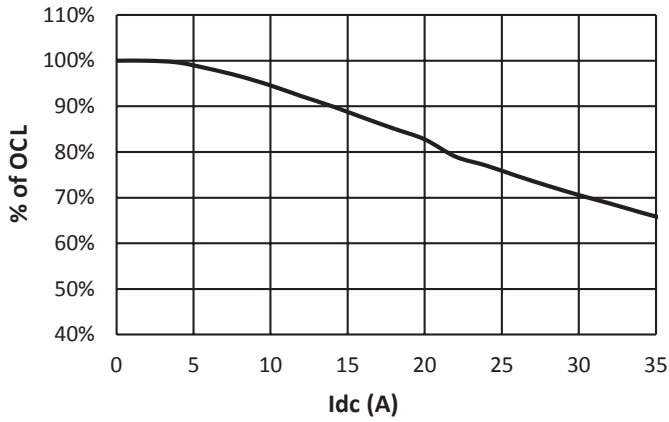


HCMA1707 -2R2-R

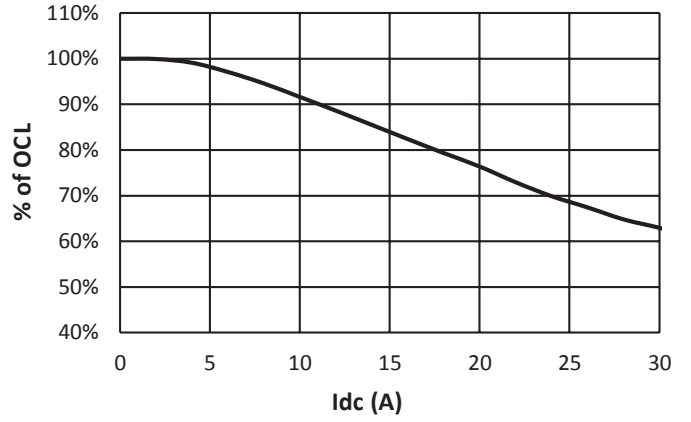


Inductance characteristics

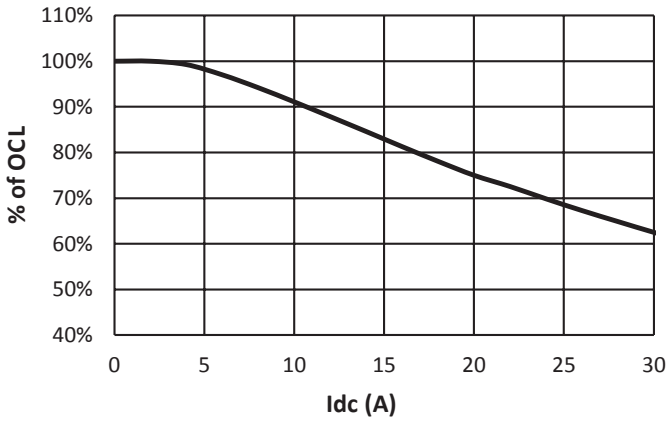
HCMA1707 -4R7-R



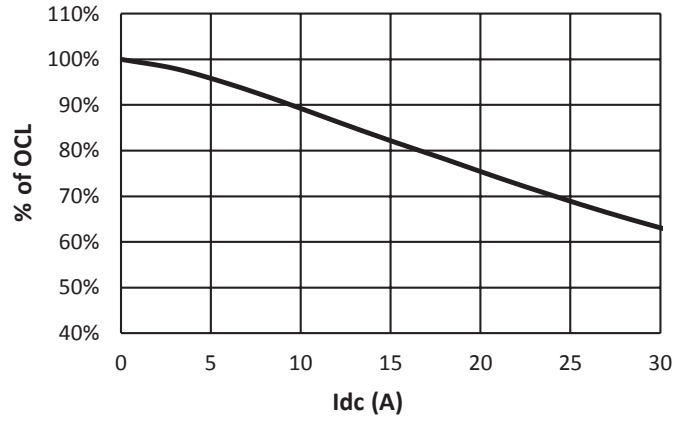
HCMA1707 -6R8-R



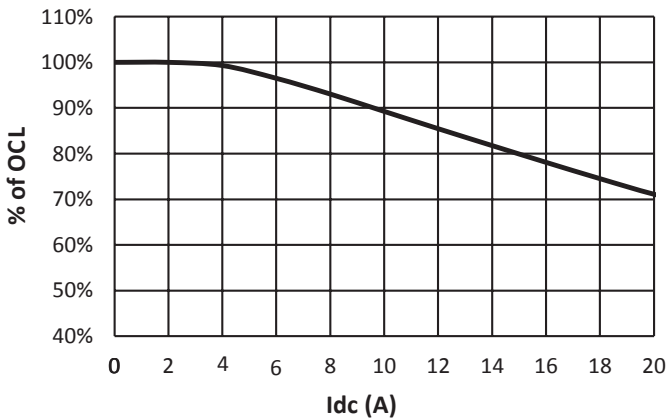
HCMA1707 -8R2-R



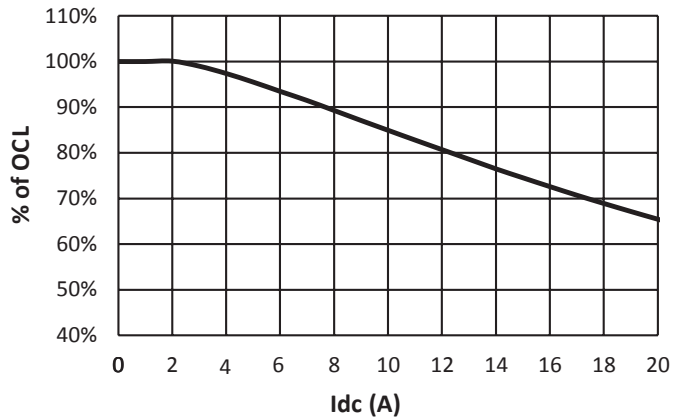
HCMA1707 -100-R



HCMA1707 -150-R

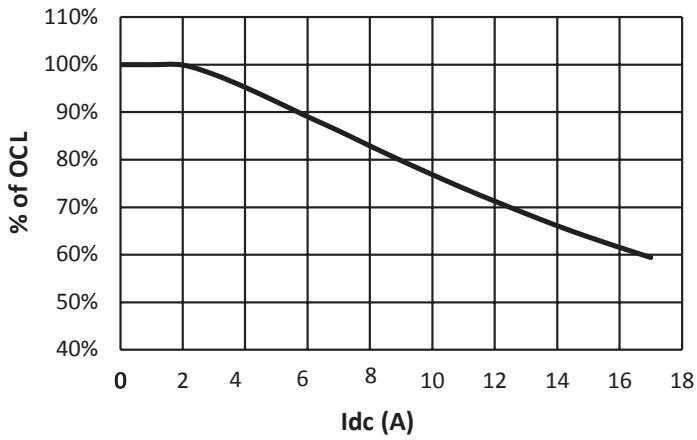


HCMA1707 -220-R

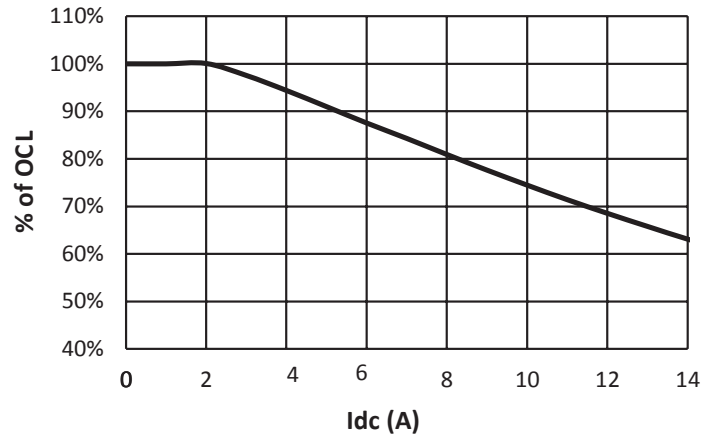


Inductance characteristics

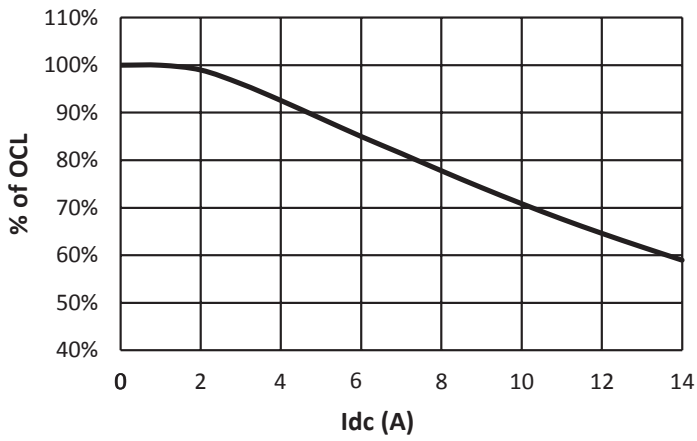
HCMA1707-330-R



HCMA1707-470-R



HCMA1707-680-R



Solder reflow profile

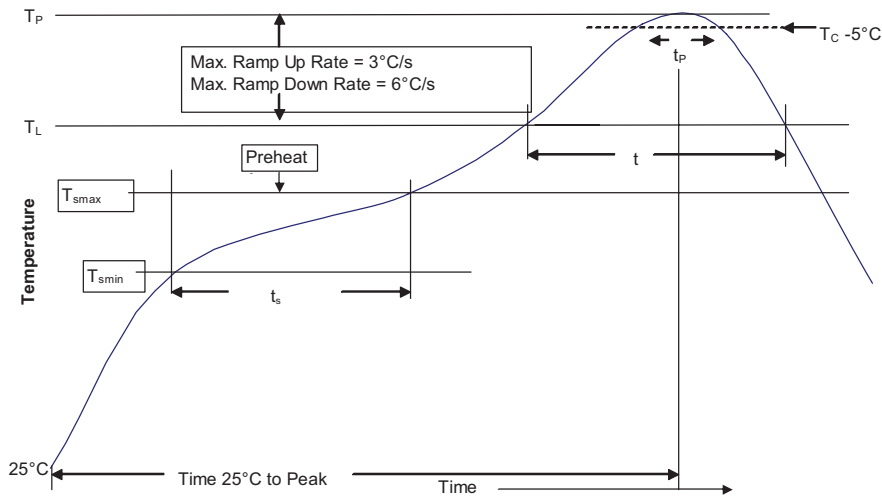


Table 1 - Standard SnPb Solder (T_c)

Package Thickness	Volume mm ³ <350	Volume mm ³ ≥350
<2.5mm)	235°C	220°C
≥2.5mm	220°C	220°C

Table 2 - Lead (Pb) Free Solder (T_c)

Package Thickness	Volume mm ³ <350	Volume mm ³ 350 - 2000	Volume mm ³ >2000
<1.6mm	260°C	260°C	260°C
1.6 – 2.5mm	260°C	250°C	245°C
>2.5mm	250°C	245°C	245°C

Reference JEDEC J-STD-020

Profile Feature	Standard SnPb Solder	Lead (Pb) Free Solder
Preheat and Soak		
• Temperature min. (T_{smin})	100°C	150°C
• Temperature max. (T_{smax})	150°C	200°C
• Time (T_{smin} to T_{smax}) (t_s)	60-120 Seconds	60-120 Seconds
Average ramp up rate T_{smax} to T_p	3°C/ Second Max.	3°C/ Second Max.
Liquidous temperature (T_L)	183°C	217°C
Time at liquidous (t_L)	60-150 Seconds	60-150 Seconds
Peak package body temperature (T_p)*	Table 1	Table 2
Time (t_p)** within 5 °C of the specified classification temperature (T_c)	20 Seconds**	30 Seconds**
Average ramp-down rate (T_p to T_{smax})	6°C/ Second Max.	6°C/ Second Max.
Time 25°C to Peak Temperature	6 Minutes Max.	8 Minutes Max.

* Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.

** Tolerance for time at peak profile temperature (t_p) is defined as a supplier minimum and a user maximum.

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