NOTES

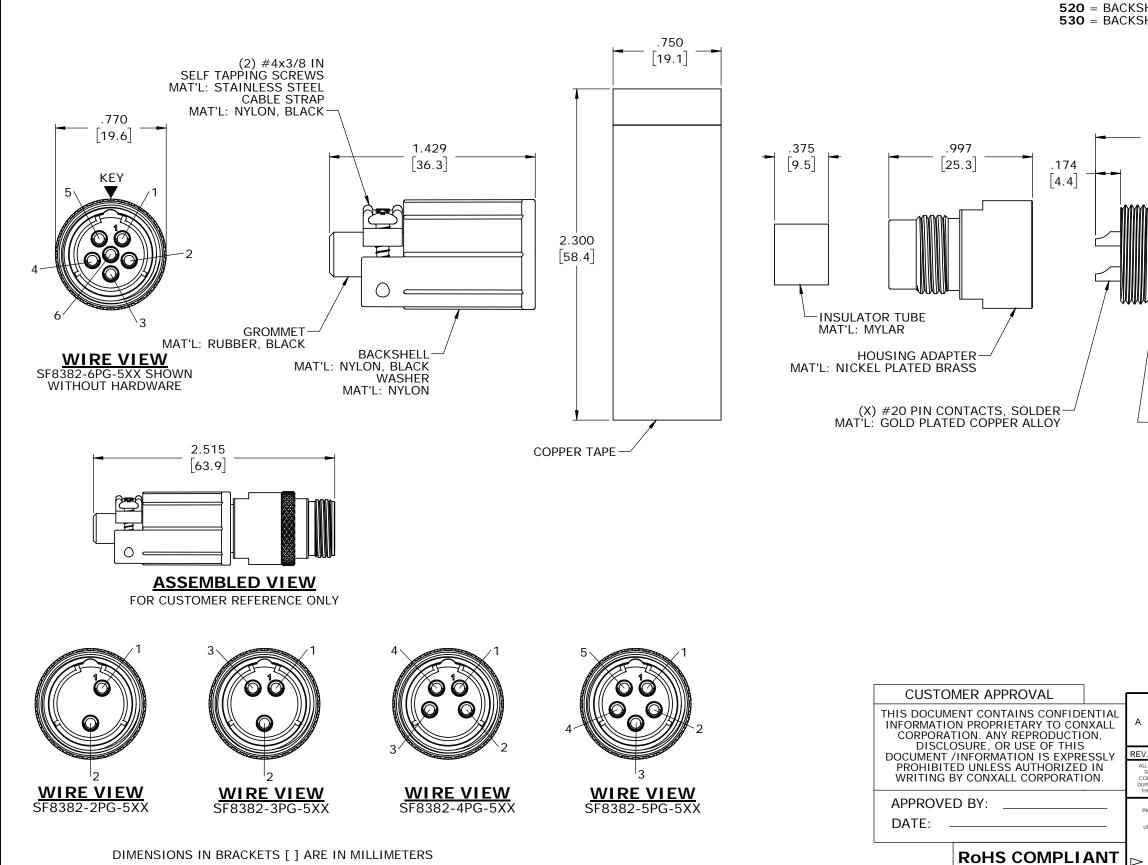
CUSTOMER PRINT

SF8382-XPG-5XX

PART

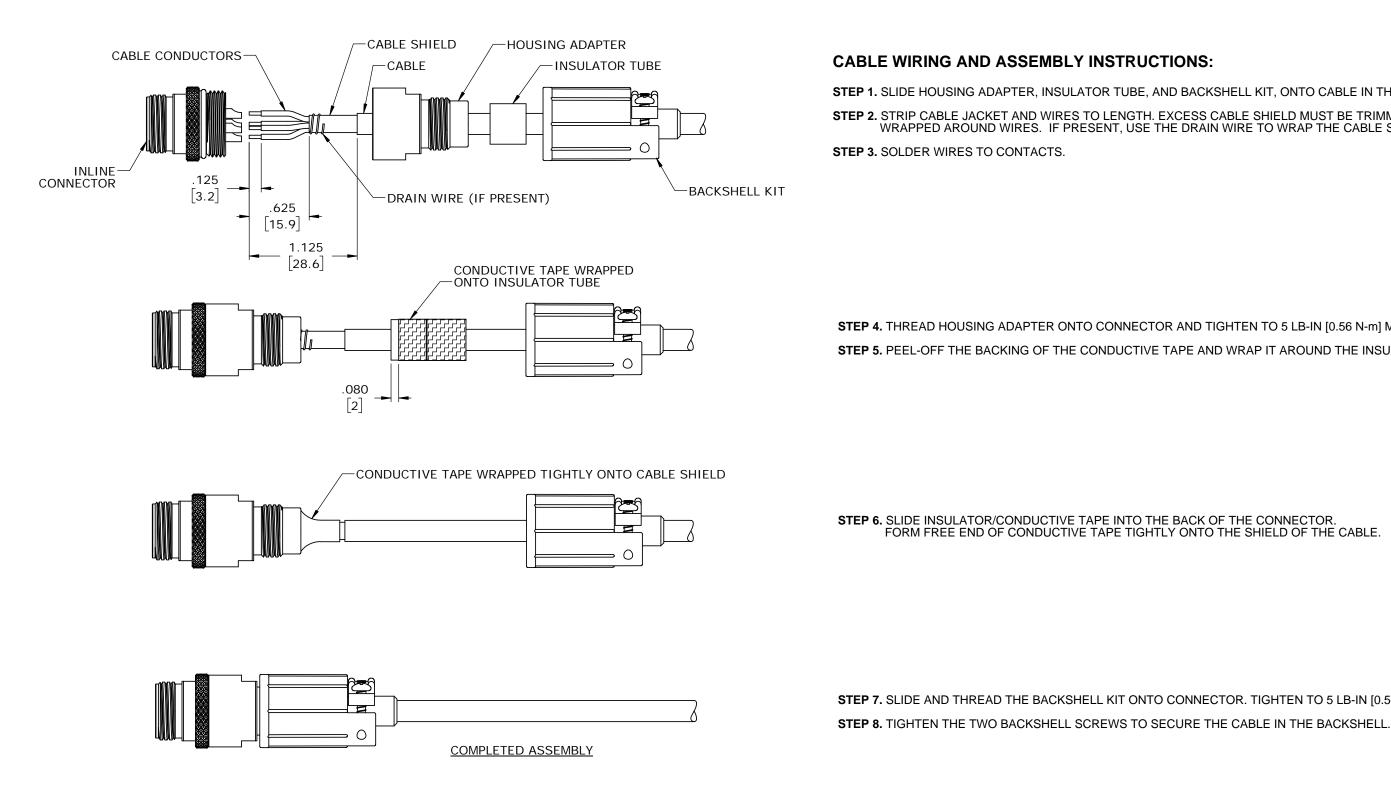
- FINISHED ASSEMBLIES AND LOOSE PARTS BAGGED.
 LABEL WITH CONXALL PART NUMBER, DATE CODE AND P/N BARCODE PLACED ON BAG
 SEE DRAWING HPSFMISTD FOR HOLE PATTERNS
 FOR FIELD INSTALLATION, SEE INSTRUCTION SHEET 2 OF 2.

5. ALL DIMENSIONS ARE REFERENCE EXCEPT THOSE WITH A TOLERANCE



	ASSEMBLY P/N	NO. OF CONTACT
	SF8382-2PG-5XX	(2) #16
	SF8382-3PG-5XX	(3) #16
	SF8382-4PG-5XX	(4) #16
	SF8382-5PG-5XX	(5) #16
	SF8382-6PG-5XX	(6) #16
SHELL WITH Ø.220 [5.6 SHELL WITH Ø.330 [8.4] GROMMET I.D] GROMMET I.D.	
1.00 [25.4]		KEY ▼ 5 0000000000000000000000000000000000
	2 6 FA	CE VIEW
HOUSING MAT'L: NICK		382-6PG-5XX SHOWN
-O-RING MAT'L: SILICONE, RE	D	

MA	01-29-19	RELEASED PER PDR 17011						
PNK	12-20-18	O-RING 4290S REPLACES SF6290S-1.						
PNK	1-30-18	DRAWING CREATED PER PDR17011						
INIT.	DATE	DESCRIP	DESCRIPTION					
ALL INFORMATION ILLUSTRATED IS THE PROPERTY OF "CONXALL CORPORATION." UNAUTHORIZED DUPLICATION OR DISTRIBUTION OF THIS DOCUMENT IS PROHIBITED.		ORIG. DRAWN BY: DATE: PNK 1-30-18 CHECKED BY:			601 E. WILDWOOD VILLA PARK, IL 60181			
ALL UNIS ARE IN FEET, INCHES FRACTION OF INCHES AND DECIMALS. UNLESS OTHERWISE SPECIFIED TOLERANCES: 3 PLACE DECIMALS ±.005 ANGLES ±1' FRACTIONS ±1/16 = CRITICAL CHARACTERISTIC FLAG PER SPEC. XXXX		APPROVED BY:			TITLE: CABLE-TO-CABLE ASSEMBLY (2-6) #16 PIN CONTACTS, SOLDER			
		scale NTS	size B	sheet 1 OF 2	SHIELDED MINI-CON-X customer: STANDARD PRODUCT			
		FILE: DIRECTORY: SF8382-XPG-5XX SLW			PART NUMBER: SF8382-XPG-5XX			
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			APPROVED BY:			TITLE: CABLE-TO-CABLE ASSEMBLY (2-6) #16 PIN CONTACTS, SOLDER	
3		CIMALS ±.005 ES ±1°	scale NTS	size B	sheet 2 OF 2	SHIELDED MINI-CON-X customer: STANDARD PRODUCT	
= CRITICAL CHARACTERISTIC FLAG PER SPEC. XXXX		FILE: DIRECTORY: FILE NAME SLW			PART NUMBER: SF8382-XPG-5XX	REV A	

STEP 1. SLIDE HOUSING ADAPTER, INSULATOR TUBE, AND BACKSHELL KIT, ONTO CABLE IN THE ORDER SHOWN.

STEP 2. STRIP CABLE JACKET AND WIRES TO LENGTH. EXCESS CABLE SHIELD MUST BE TRIMMED OR WRAPPED AROUND WIRES. IF PRESENT, USE THE DRAIN WIRE TO WRAP THE CABLE SHIELD IN PLACE.

STEP 4. THREAD HOUSING ADAPTER ONTO CONNECTOR AND TIGHTEN TO 5 LB-IN [0.56 N-m] MINIMUM TORQUE. STEP 5. PEEL-OFF THE BACKING OF THE CONDUCTIVE TAPE AND WRAP IT AROUND THE INSULATOR AS SHOWN.

STEP 7. SLIDE AND THREAD THE BACKSHELL KIT ONTO CONNECTOR. TIGHTEN TO 5 LB-IN [0.56 N-m] MINIMUM TORQUE.

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