

### Features

- Resistance value as low as 0.001 ohm
- High power density
- Inductance less than 5 nH
- RoHS compliant\*
- AEC-Q200 compliant

#### **Applications**

- Power supplies
- Stepper motor drives
- Input amplifiers

**CRF Series - High Power Current Sense Chip Resistor** 

### **Electrical Characteristics**

| Rating                      | CRF0805   | CRF1206                | CRF2512                |  |  |  |
|-----------------------------|---|------------------------|------------------------|--|--|--|
| Power Rating @ 70 °C        | 0.5 W   | 1 W                    | (0.001 to 0.010 Ω) 2 W |  |  |  |
|                             | 0.5 W   | 1 00                   | (0.011 to 0.050 Ω) 1 W |  |  |  |
| Operating Temperature Range |   | -55 °C to +170 °C      |                        |  |  |  |
| Derated to Zero Load at     | +170 °C   |                        |                        |  |  |  |
| Maximum Working Voltage     |   | (P x R) <sup>1/2</sup> |                        |  |  |  |
| Resistance                  | 0.003 ~ 0.020 Ω         0.001 ~ 0.030 Ω         0.001 ~ 0.050 Ω |                        |                        |  |  |  |
| Resistance Tolerance        |   | ±1 %, ±5 %             | ·                      |  |  |  |
| Temperature Coefficient     | ±50 PPM/°C  |                        |                        |  |  |  |

#### **Performance Characteristics**

| Test                      | Opendikione  | Specification   |                         |   |  |  |  |
|---------------------------|--|---|-------------------------|---|--|--|--|
| Test                      | Conditions   | CRF0805   | CRF1206                 | CRF2512   |  |  |  |
| Thermal Shock             | -55 °C to +150 °C,<br>300 Cycles, 15 minutes                             | $\Delta R < \pm 1 \%$                                     | ΔR < ±                  | 0.5 %   |  |  |  |
| Short Time Overload       | 5 X Rated Power for 5 seconds  | $\Delta R < \pm 0.5 \%$                                   | $\Delta R < \pm 0.5 \%$ |   |  |  |  |
| Low Temperature Storage   | -55 °C for 1000 hours  | $\Delta R < \pm 0.5 \%$                                   | $\Delta R < \pm$        | 0.5 %   |  |  |  |
| High Temperature Exposure | 1000 hours @ + 170 °C  | $\Delta R < \pm 1 \%$                                     | $\Delta R < \pm$        | $\Delta R < \pm 0.5 \%$ $\Delta R < \pm 0.5 \%$ $\Delta R < \pm 1 \%$ $\Delta R < \pm 0.5 \%$ |  |  |  |
| Bias Humidity             | + 85 °C, 85 % RH,<br>10 % Bias, 1000 hours                               | N/A   |                         |   |  |  |  |
| Mechanical Shock          | 100 g for 6 milliseconds,<br>5 pulses                                    | N/A   | $\Delta R < \pm 0.5 \%$ |   |  |  |  |
| Vibration                 | Frequency varied 10-2000 KHz<br>in one minute, 3 directions,<br>12 hours | ency varied 10-2000 KHz<br>minute, 3 directions, N/A ΔR < |                         |   |  |  |  |
| Load Life                 | 1000 hours at rated power at<br>+70 °C, 1.5 hours on, 0.5 hours<br>off   | $\Delta R < \pm 1 \%$                                     | $\Delta R < \pm 1 \%$   |   |  |  |  |
| Resistance to Solder Heat | +260 °C, 10-12 second dwell,<br>25 mm/second emergence                   | $\Delta R < \pm 0.5 \%$                                   | ΔR < ±                  | - 0.5 %   |  |  |  |
| Moisture Resistance       | MIL-STD-202 Method 106, 0 %<br>power (7a and 7b not required)            | $\Delta R < \pm 0.5$ %                                    | $\Delta R < \pm 0.5 \%$ |   |  |  |  |

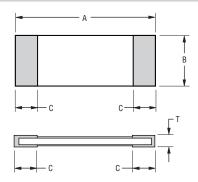
WARNING Cancer and Reproductive Harm - www.P65Warnings.ca.gov

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## **CRF Series - High Power Current Sense Chip Resistor**

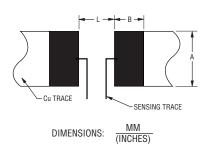
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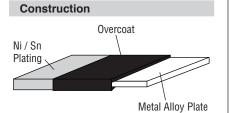
#### **Product Dimensions**



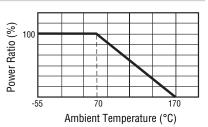
| Dim.  | CRF0805             | CRF1206              | CRF2512                      |   |  |  |
|-------|---------------------|----------------------|------------------------------|---|--|--|
| Dini. | CHFU0UD             | CHF1200              | $0.001 \sim 0.003 \; \Omega$ | 0.004 ~ 0.050 Ω                           |  |  |
| ^     | $2.0 \pm 0.10$      | $3.20 \pm 0.20$      | $6.40 \pm 0.20$              | $6.40 \pm 0.20$                           |  |  |
| A     | $(0.079 \pm 0.004)$ | (0.126 ± 0.008)      | $(0.252 \pm 0.008)$          | $(0.252 \pm 0.008)$                       |  |  |
| в     | 1.25 ± 0.10         | 1.65 ± 0.20          | 3.20 ± 0.20                  | $\frac{3.20 \pm 0.20}{(0.126 \pm 0.008)}$ |  |  |
| D     | $(0.049 \pm 0.004)$ | $(0.064 \pm 0.008)$  | $(0.126 \pm 0.008)$          |   |  |  |
| С     | $0.40 \pm 0.20$     | 0.50 ± 0.30          | $2.00 \pm 0.30$              | 0.95 ± 0.30                               |  |  |
|       | $(0.016 \pm 0.008)$ | $(0.0197 \pm 0.012)$ | (0.079 ± 0.012)              | (0.037 ± 0.012)                           |  |  |
| т     | $0.60 \pm 0.20$     | 0.60 ± 0.20          | 0.60 ± 0.20                  | 0.60 ± 0.20                               |  |  |
|       | $(0.024 \pm 0.008)$ | $(0.024 \pm 0.008)$  | $(0.024 \pm 0.008)$          | $(0.024 \pm 0.008)$                       |  |  |

**Recommended Solder Pad Layout** 









| Dim. | CRF0805         | RF0805 CRF1206 |                              |                              | CRF2512         |  |  |
|------|-----------------|----------------|------------------------------|------------------------------|-----------------|--|--|
|      | 0.003 ~ 0.020 Ω | 0.001 Ω        | $0.002 \sim 0.030 \; \Omega$ | $0.001 \sim 0.003 \; \Omega$ | 0.004 ~ 0.050 Ω |  |  |
| А    | <u>1.4</u>      | <u>1.8</u>     | <u>1.8</u>                   | <u>4.0</u>                   | <u>4.0</u>      |  |  |
|      | (0.055)         | (0.070)        | (0.070)                      | (0.157)                      | (0.157)         |  |  |
| В    | 1.15            | <u>2.3</u>     | <u>1.7</u>                   | <u>3.1</u>                   | <u>2.1</u>      |  |  |
|      | (0.045)         | (0.090)        | (0.066)                      | (0.122)                      | (0.083)         |  |  |
| L    | <u>1.2</u>      | <u>1.0</u>     | <u>1.6</u>                   | <u>1.3</u>                   | <u>4.1</u>      |  |  |
|      | (0.047)         | (0.039)        | (0.062)                      | (0.051)                      | (0.161)         |  |  |

#### **Resistance Value Tables**

MM

(INCHES)

DIMENSIONS:

#### CRF0805

| Code | ode R Value C |      | R Value |
|------|---------------|------|---------|
| R003 | 0.003         | R010 | 0.010   |
| R004 | 0.004         | R015 | 0.015   |
| R005 | 0.005         | R020 | 0.020   |
| R009 | 0.009         |      |         |

#### **CRF1206**

| Code | R Value | Code | R Value |  |  |
|------|---------|------|---------|--|--|
| R001 | 0.001   | R010 | 0.010   |  |  |
| R002 | 0.002   | R012 | 0.012   |  |  |
| 3L50 | 0.0035  | R014 | 0.014   |  |  |
| R004 | 0.004   | R015 | 0.015   |  |  |
| R005 | 0.005   | R020 | 0.020   |  |  |
| R006 | 0.006   | R022 | 0.022   |  |  |
| R007 | 0.007   | R025 | 0.025   |  |  |
| R008 | 0.008   | R030 | 0.030   |  |  |
| R009 | 0.009   |      |         |  |  |

#### CRF2512 (1W)

| Code | R Value | Code | R Value |
|------|---------|------|---------|
| R011 | 0.011   | R030 | 0.030   |
| R012 | 0.012   | R033 | 0.033   |
| R015 | 0.015   | R035 | 0.035   |
| R018 | 0.018   | R040 | 0.040   |
| R020 | 0.020   | R050 | 0.050   |
| R025 | 0.025   |      |         |

#### CRF2512 (2W)

| Code | R Value | Code | R Value |
|------|---------|------|---------|
| R001 | 0.001   | R005 | 0.005   |
| 1L50 | 0.0015  | R006 | 0.006   |
| R002 | 0.002   | R007 | 0.007   |
| R003 | 0.003   | R008 | 0.008   |
| R004 | 0.004   | R010 | 0.010   |

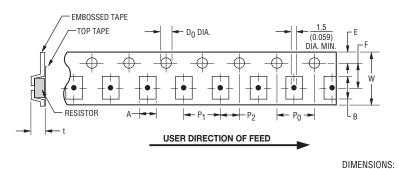
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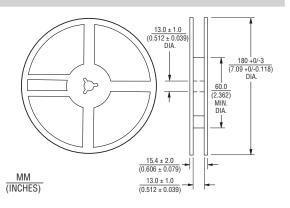
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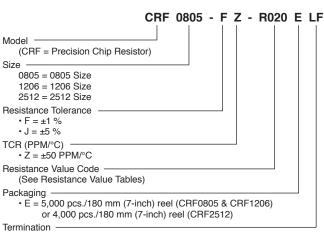
#### Packaging Dimensions (Conforms to EIA RS-481A)





| Packing          | Model   | Α   | В  | W  | F  | E   | P1                                       | P2                                       | P0                                       | D0                             | t   |
|------------------|---------|---|--|--|--|---|--|--|--|--------------------------------|---|
| Paper<br>Tape    | CRF0805 | $\frac{1.6 \pm 0.15}{(0.063 \pm 0.006)}$  | $\frac{2.4 \pm 0.20}{(0.094 \pm 0.008)}$ | $\frac{8.0 \pm 0.20}{(0.315 \pm 0.008)}$ | $\frac{3.5 \pm 0.05}{(0.138 \pm 0.002)}$ | $\frac{1.75 \pm 0.10}{(0.069 \pm 0.004)}$ | $\frac{4.0 \pm 0.10}{(0.157 \pm 0.004)}$ | $\frac{2.0 \pm 0.1}{(0.079 \pm 0.004)}$  | $\frac{4.0\pm0.1}{(0.157\pm0.004)}$      | 1.5+0.1/-0<br>(0.059+0.004/-0) | $\frac{0.84 \pm 0.10}{(0.033 \pm 0.004)}$ |
| Paper<br>Tape    | CRF1206 | $\frac{2.0 \pm 0.15}{(0.079 \pm 0.006)}$  | $\frac{3.6 \pm 0.20}{(0.142 \pm 0.008)}$ | $\frac{8.0 \pm 0.20}{(0.315 \pm 0.008)}$ | $\frac{3.5 \pm 0.05}{(0.138 \pm 0.002)}$ | $\frac{1.75 \pm 0.10}{(0.069 \pm 0.004)}$ | $\frac{4.0 \pm 0.10}{(0.157 \pm 0.004)}$ | $\frac{2.0 \pm 0.05}{(0.079 \pm 0.002)}$ | $\frac{4.0 \pm 0.05}{(0.157 \pm 0.002)}$ | 1.5+0.1/-0<br>(0.059+0.004/-0) | $\frac{0.85 \pm 0.15}{(0.033 \pm 0.006)}$ |
| Embossed<br>Tape | CRF2512 | $\frac{3.60 \pm 0.20}{(0.142 \pm 0.008)}$ | $\frac{6.9 \pm 0.20}{(0.272 \pm 0.008)}$ | $\frac{12.0\pm0.20}{(0.472\pm0.008)}$    | $\frac{5.5 \pm 0.05}{(0.217 \pm 0.002)}$ | $\frac{1.75 \pm 0.10}{(0.069 \pm 0.004)}$ | $\frac{4.0 \pm 0.10}{(0.157 \pm 0.004)}$ | $\frac{2.0 \pm 0.05}{(0.079 \pm 0.002)}$ | $\frac{2.0 \pm 0.05}{(0.079 \pm 0.002)}$ | 1.5+0.1/-0<br>(0.059+0.004/-0) | $\frac{0.85 \pm 0.15}{(0.033 \pm 0.006)}$ |

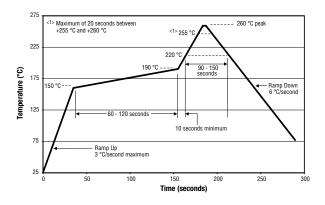
#### How to Order



· LF = Tin-plated (RoHS compliant)

#### **Soldering Profile**

Can be soldered in accordance with IPC/JEDEC-J-STD-020.



REV. 10/20

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