

1

METAL WORKING





1.1 NORTON CUT-OFF AND GRINDING WHEELS FOR CAR BODY REPAIR

Whatever the type of machine used and the required efficiency level, there is a Norton product which is suitable for your grinding or cut-off application:

- Norton BDX Cut-off & Grinding wheels
- Norton Industrial Line Cut-off & Grinding wheels
- Norton 1-2-3, The all-in-one solution
- Norton Octopus, The invisible Wheel

Norton BDX cut-off & grinding wheels

The Norton BDX program is a complete range of cut-off and grinding wheels for angle grinders.

Norton BDX professional cut-off and grinding wheels are characterised by high performance with an excellent price-performance ratio and are suitable for a wide range of steel and stainless steel applications.

The unique combination of quick cutting times and high wheel life will result in a decrease of your total abrasive costs.

Cut-off wheels BDX METAL-INOX

Shape 41R



Dimensions (mm)	Article N°	
115 x 1.0 x 22.23	66252831452	25
125 x 1.0 x 22.23	66252831541	25
150 x 1.0 x 22.23	66252829889	25
115 x 1.6 x 22.23	66252831451	25
125 x 1.6 x 22.23	66252831460	25
180 x 1.6 x 22.23	66252832631	25
230 x 1.9 x 22.23	66252832686	25
100 x 2.0 x 16.0	66252829395	25
115 x 2.0 x 22.23	66252831456	25
125 x 2.0 x 22.23	66252831462	25
150 x 2.0 x 22.23	66252832741	25
180 x 2.0 x 22.23	66252831468	25
230 x 2.0 x 22.23	66252831476	25
115 x 2.5 x 22.23	66252831454	25
125 x 2.5 x 22.23	66252831461	25
150 x 2.5 x 22.23	66252832948	25
180 x 2.5 x 22.23	66252831466	25
230 x 2.5 x 22.23	66252831471	25



Cut-off wheels BDX METAL-INOX

Shape 42



Dimensions (mm)	Article N°	
100 x 2.5 x 16.0	66252831497	25
115 x 2.5 x 22.23	66252831504	25
125 x 2.5 x 22.23	66252831513	25
150 x 2.5 x 22.23	66252832738	25
180 x 2.5 x 22.23	66252831522	25
230 x 2.5 x 22.23	66252831494	25
100 x 3.2 x 16.0	66252831500	25
115 x 3.2 x 22.23	66252831508	25
125 x 3.2 x 22.23	66252831517	25
150 x 3.2 x 22.23	66252832632	25
180 x 3.2 x 22.23	66252831525	25
230 x 3.2 x 22.23	66252829430	25



Grinding wheels BDX METAL-INOX

Shape 27



Dimensions (mm)	Article N°	
100 x 6.5 x 16.0	66252831400	10
115 x 6.5 x 22.23	66252831408	10
125 x 6.5 x 22.23	66252831415	10
150 x 6.5 x 22.23	66252832633	10
180 x 6.5 x 22.23	66252831431	10
230 x 6.5 x 22.23	66252831440	10



Norton Industrial Line cut-off wheels

Norton Industrial Line cut-off wheels are optimized for cutting applications in body repair shops. The new Norton Industrial Line 0.8 mm ultra-thin cut-off wheels sets a new standard in cutting. Thin-walled workpieces, sheets, tubes, profiles and even solid materials can be cut easily in the turn of a hand. The new 0.8 mm wheel is extremely precise and gives a clean, burr-free and fast cutting result. But what really makes this 0.8 mm wheel stand out is its unparalleled stability. No other ultra-thin wheel produces such a clean and sharp cut. Also new is the Norton Industrial Line for cutting-off aluminium parts.



Cut-off wheels Industrial Line METAL-INOX

Shape 41R



Dimensions	Specification	Article N°	
50 x 1.0 x 6.35	Hard	66243578272	50
50 x 1.6 x 6.35	Medium	66243578274	25
63 x 1.0 x 6.35	Hard	66252829956	50
63 x 1.6 x 6.35	Medium	66252829876	25
63 x 2.5 x 6.35	Medium	66252925546	25
63 x 1.0 x 10.0	Hard	66252829878	50
63 x 1.6 x 10.0	Medium	66252831132	25
63 x 2.5 x 10.0	Medium	66252829879	25
76 x 1.0 x 6.35	Hard	66252829941	50
76 x 1.6 x 6.35	Medium	66252829943	25
76 x 2.5 x 6.35	Medium	66252829881	25
76 x 1.0 x 8.0	Hard	66252829883	50
76 x 1.6 x 8.0	Medium	66252829884	25
76 x 2.5 x 8.0	Medium	66252829885	25
76 x 1.0 x 10.0	Hard	66252829957	50
76 x 1.6 x 10.0	Medium	66252829944	25
76 x 2.5 x 10.0	Medium	66252830429	25
76 x 3.2 x 10.0	Medium	66252829949	25
100 x 1.0 x 10.0	Hard	66252829888	25
100 x 1.6 x 10.0	Medium	66252829767	25

Cut-off wheels Industrial Line INOX

Shape 42



Dimensions	Specification	Article N°	
115 x 0.8 x 22.23	Medium	66252833239	25
125 x 0.8 x 22.23	Medium	66252833240	25

Grinding wheels Industrial Line METAL-INOX

Shape 27



Dimensions	Specification	Article N°	
50 x 6.0 x 6.35	Medium	66252829875	10
63 x 6.0 x 6.35	Medium	66252829877	10
63 x 6.0 x 10.0	Medium	66252829880	10
76 x 6.0 x 6.35	Medium	66252829882	10
76 x 6.0 x 8.0	Medium	66252829886	10
76 x 6.0 x 10.0	Medium	66252829887	10

Cut-off wheels Industrial Line ALUMINIUM

Shape 41



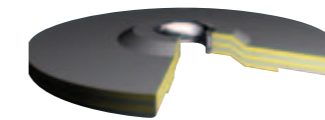
Dimensions	Article N°	
115 x 1.6 x 22.23	66252829984	25
125 x 1.6 x 22.23	66252829985	25
230 x 1.9 x 22.23	66252829986	25
180 x 2.5 x 22.23	66252829983	25
230 x 2.5 x 22.23	66252829987	25

Norton 1-2-3 all-in-one solution

New

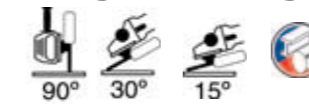


Cutting, light grinding and polishing, all with one single product? The new Norton 1-2-3 makes it possible! No more time loss due to machine or wheel change. The Norton 1-2-3 has an extreme long wheel life compared to conventional abrasive products and provides an excellent and uniform polishing result.



Maximum safety is guaranteed by 3 strong layer reinforcements and the Norton 1-2-3 generates low vibration which results in comfortable working.

Cutting, Grinding, Polishing wheels Norton 1-2-3



Dimensions	Article N°	
115 x 2.2 x 22.23	66252829704	25
125 x 2.2 x 22.23	66252921592	25

Norton 1-2-3 is free of iron, sulphur and chlorine and is suitable to use on all kind of metal and stainless steel applications.

Norton Octopus the invisible wheel



With the Octopus, Norton introduces an unrivalled and unique line of multi-purpose products for grinding and polishing. The conic shape "29" covers a large grinding area and guarantees quick and comfortable working. The 3 slots in the wheel make your work piece visible while you work. Norton Octopus wheels are available in grit 36 for more material removal and grit 60 for a perfect polishing result. Octopus wheels can be used without a backing pad and are suitable for steel and stainless steel applications.

Grinding and Polishing wheels Octopus

Shape 29



Dimensions	Grit	Article N°	
115 x 4.0 x 22.23	36	66252829991	20
115 x 4.0 x 22.23	60	66252829992	20
125 x 4.0 x 22.23	36	66252829993	20
125 x 4.0 x 22.23	60	66252829994	20



APPLICATION TIPS

Start machine and wheel first before starting to grind.

TECHNICAL INFORMATION

• Safety in the Storage & Use of Cut-Off & Grinding Wheels

All cut-off and grinding wheels are breakable and it is imperative that users take the appropriate precautions. Abrasive wheels that are damaged, improperly mounted or improperly used are dangerous and can cause serious injuries to any person in the vicinity. This section contains a summary of the most important precautions. Further safety recommendations can be found in the country laws, decrees and technical standards in the FEPA-safety code (Federation of European Producers of Abrasives, www.fepa-abrasives.org).

• Selection of the Wheel

Carefully read the label or the information on the wheel and make sure that the wheel is suitable for the application and has the correct dimensions. Check that the max. RPM of the machines spindle on which you will mount the wheel never exceeds the max. RPM printed on the wheel label. Follow any restriction of use and any specific instruction which may be indicated on the wheel or on the attached documents.

• Colour Codes

To make the identification of the maximum operating speed easier, wheels with operating speeds 50 metres per second (m/s) and above have labels with symmetrical colour stripes in addition to the maximum operating speed in RPM and m/s. The maximum operating speed corresponding to the colour stripe must never be exceeded. Use only wheels which are properly labeled. Read the marking and obey the instructions for use. Never exceed the maximum operating speed on the wheel in RPM or m/s.

Diameters	Maximum Operating Speed	RPM
50 mm	80 m/s	30,600
63 mm	80 m/s	24,300
76 mm	80 m/s	20,150
100 mm	80 m/s	15,300
115 mm	80 m/s	13,300
125 mm	80 m/s	12,250
150 mm	80 m/s	10,200
180 mm	80 m/s	8,500
230 mm	80 m/s	6,650

COLOUR	SPEED
Blue	50 m/s
Yellow	63 m/s
Red	80 m/s
Green	100 m/s

• Inspection and Test before Mounting

Make sure that the instructions on the wheel and on the machine are compatible.

• Visual Inspection

Carefully inspect the abrasive wheel; if it is damaged in any way, do not use.

• Safety Equipment

Before starting the cutting-off or grinding operation, the wheel guard must be in position and fixed securely. The wheel guard must be capable of catching broken wheel fragments effectively and capable of withstanding the impact caused by the wheel breakage.

• Mounting of the Grinding Wheels and Use of the Mounting Devices

Only mount the wheels on machines designed for the operation. Never use force when mounting. Always use the mounting flanges supplied with the machine and ensure they are clean, never modify them in any way.

• Instruction for Use

Cut-off and grinding wheels should only be used for materials they are suitable for. This is shown by means of pictograms on the product, on the packaging and in the catalogue.

• Cut-Off

When cutting-off, keep the wheel straight in the cut and add only radial pressure to the wheel.

• Grinding

When grinding keep the wheel at an angle of 20/30 degrees or more to the work piece.

Expiration date of the wheel

marked on the product: V10/2007 means that the wheel must be used before this date. The expiration or validity date is equal to the date of manufacture plus 3 years. 01 is the quarter of manufacture (first month of the quarter):

- **01** for wheels manufactured on 1st quarter
- **04** for wheels manufactured on 2nd quarter
- **07** for wheels manufactured on 3rd quarter
- **10** for wheels manufactured on 4th quarter

2007 is the expiration year.

Field of application

Diameter x thickness x hole

Product specification

Safety pictograms

Red speed stripe = 80 m/s

Maximum peripheral speed

Product code: for use when ordering

oSa logo (the Organisation for Safety of Abrasives)

European standard EN12413



Definition of pictograms

	Non-pollution of stainless steels (Fe, S, Cl < 0.1 %) iron, sulphur and chlorine content < 0.1%. This label guarantees that stainless steels will not be polluted, particularly useful in the chemical, food processing and petrochemical industries		Read user instructions		Usage limitations
	Wear goggles		Wear ear protection		Do not use a cut-off wheel for snagging
	Wear safety gloves		Wear dust mask		Inox
	Do not use if damaged		Metal		Metal Inox
			Aluminium		

Safety

ADHERE TO maximum working speeds indicated on the blotter spacer for new grinding wheel diameters.

USE grinder wheel guards for all work.

USE PROTECTION and gloves



1.2 PRODUCTS FOR PANEL PREPARATION AND WELD GRINDING

For all weld grinding and stock removal operations, Norton supplies a comprehensive range of products, designed for the most demanding industrial applications.

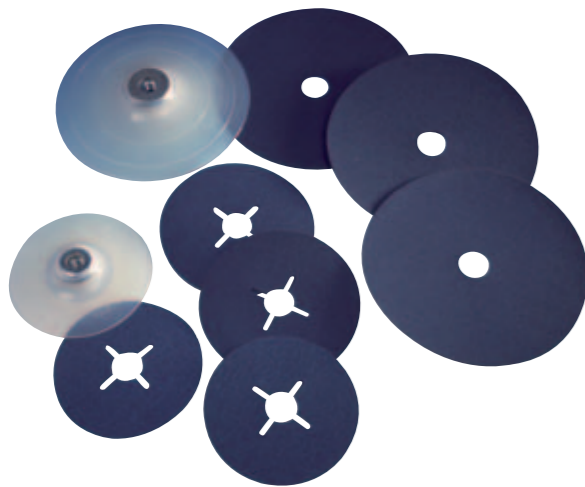
For the automotive market, we have selected three premium products:

- **F827, NorZon® fibre disc range**
- **F293, Premium Aluminium oxide fibre disc range**
- **R822, NorZon® heavy cloth Norgrip® discs**

F827 NorZon® fibre discs

The fibre disc F827 with premium NorZon® grain provides a fast cutting action, combined with a high stock removal and long lifetime.

Excellent product for fast removal of old paint and rust, smoothing down welding beads, light deburring and blending.



FEATURES	BENEFITS
NorZon® premium grain	Fast cutting capacity
0.8mm fibre backing	Strong yet flexible
Full resin bonding system	Extra long life
Active cooling agents	Cool cut
Available grit range P24 to P120	Coarse to fine sanding

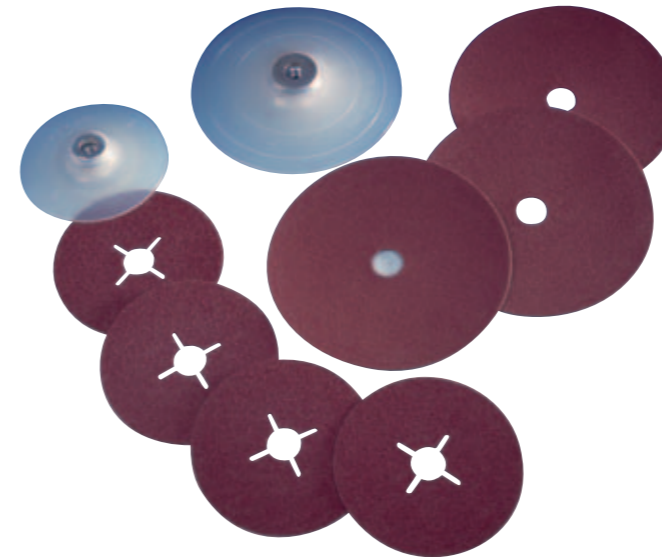
Mounting:

For use on angle grinder with tightening nut in combination with a backing pad for fibre discs.

NorZon® fibre discs

Grit	100 x 22 mm	115 x 22 mm	127 x 22 mm	180 x 22 mm	
24	63642531831	69957360048	63642539619	63642539630	25
36	63642531833	63642539615	63642536483	63642539631	25
50	63642531834	69957360053	63642539620	63642539632	25
60	63642531845	63642539616	69957360057	63642539633	25
80	63642531835	63642539617	63642539622	63642539634	25
100			63642536484	69957360065	25
120			63642533056	63642539636	25

F293 Premium aluminium oxide fibre discs



F293 provides very good results for metal applications. The premium heat-treated grain is specially suited for the removals of old paint layers, welding and for panel preparation. Universal product for a variety of applications with an excellent price-performance ratio.

FEATURES	BENEFITS
Heat-treated aluminium oxide grain	Fast initial cut
0.8mm fibre backing	Strong yet flexible
Full resin bond system	Long life
Available grit range P24-P120	Universal product

Aluminium oxide fibre discs

Grit	100 x 16 mm	115 x 22 mm	127 x 22 mm	180 x 22 mm	
P24	63642531891	63642547861	63642547907	63642547913	25
P36	63642531890	63642535056	63642547906	63642547912	25
P50	63642531889	07660705216	63642547905	63642547911	25
P60	63642533101	63642536900	63642547904	63642547910	25
P80	63642531888	07660705214	63642547903	63642547909	25
P100	63642531887	07660705213	63642547902	63642547908	25
P120	63642531886	07660705212	63642547901	63642547884	25

Mounting:

For use on angle grinders with tightening nut in combination with a backing pad for fibre discs.



Backing pads

Suited for both F827 and F293
M14 Nut - Medium Hardness

Dimensions	Article N°	
100 x 22 mm	63642535412	5
115 x 22 mm	69957382825	5
125 x 22 mm	69957382826	5
180 x 22 mm	69957382827	5

R822 NorZon® Norgrip® cloth discs

The R822 cloth discs with premium NorZon® grain guarantee a fast and cool cut, providing excellent productivity.

Very good choice for fast removal of old paint and rust, smoothing down welding beads, light deburring and especially for blending large surface areas.



FEATURES

NorZon® premium grain
Heavy cloth backing
Full resin bonding system
Active cooling agents
Norgrip® fixing
Available in grit 40 to 80

BENEFITS

Fast cutting capacity
Strong resistance to tear
Long life
Cool cut
Easy to fix and change
Wide range of applications

NorZon® Norgrip® cloth discs



Grit	115 mm	
40	69957389510	100
60	66261032286	100
80	69957396693	100

Mounting:

For use on right-angle grinder, rotary or orbital sander in combination with a Ø 115 mm Norgrip® back-up pad.

Norgrip® backing pad M14 attachment

Dimensions	Article N°	
115 mm	63642567811	3



1.3 FLAP DISCS FOR DEBURRING AND RUST/PAINT REMOVAL

Because flap discs are engineered for light stock removal, blending and finishing all in one application, they can help you reduce your processing time and lower your costs.

Flap discs provide fast cut and better finish than fibre discs while providing very long life thanks to its construction.

BDX NorZon® flap discs

BDX flap discs are manufactured with high quality NorZon® grain. Ideal product for smoothing down welding beads, light deburring and blending, removal of old paint layers and corrosion, and polishing operations, e.g. periphery or interior of doors.



FEATURES

Premium self-sharpening NorZon® grain
Multiple abrasive cloth flaps on a pad
Fibreglass backing
Convex shape
Available in grit 40 to 120

BENEFITS

Fast cutting capacity
Long life and consistent finish.
Finish & blend in one operation
No back-up pad required
Adapt to surface when required

BDX NorZon® flap discs



Grit	115 x 22 mm	125 x 22 mm	
40	63642515039	63642550311	10
60	63642515040	63642550312	10
80	63642549442	63642515042	10
120	63642515041	63642515043	10

Mounting: Fits directly on angle grinders which have a tightening nut.

NORSTAR SG® Ceramic / NorZon® flap discs



NORSTAR flap discs combine the two most advanced abrasives to give you the highest performance. The blend of premium SG® ceramic and zirconium abrasive flaps and fiberglass construction provides maximum performance with less pressure. By using less pressure, operators can use each disc longer and reduce fatigue.

FEATURES

Combined Premium ceramic and zirconium grain
Multiple abrasive cloth flaps on a pad
Fibreglass backing
Full resin bond
Convex shape
Available in grit 40 to 120

BENEFITS

Fast cut with lower pressure
Longer life & consistent finish
No back-up pad required
Reduced overall cost
Easy to use

NORSTAR SG® Ceramic / NorZon® flap discs



Grit	115 x 22 mm	125 x 22 mm	
40	63642534667	63642563571	10
60	63642534668	63642568611	10
80	63642534669	63642549404	10
120	63642534670	63642550474	10

Mounting: Fits directly on angle grinders with a tightening nut.

Flexi-flap discs for deburring and rust/paint removal



The Norton flexi-disc is a new concept in metal finishing which answers the customer demands for a more flexible disc with good stock removal.

Flexi-discs provide the ability to blend and finish on contoured surfaces and awkward areas. They minimize the number of steps required for paint preparation.

FEATURES

Premium NorZon® grain
Flexible cloth backing
Angular flap disc construction
Available in grit range 40, 60, 80

BENEFITS

Remove material quickly & effectively
Adapt to contours & improved finish
Increased flexibility in use

Flexi-flap discs



Grit	115 x 22 mm	125 x 22 mm	
40	63642544276	66261177415	10
60	63642544277	66261177416	10
80	63642544278	66261177417	10

Mounting: For use on angle grinders with a tightening nut.





1.4 RAPID STRIP CLEANING WHEELS

Rapid Strip wheels are designed for surface removal on flat or shaped metal parts, de-rusting, de-scaling weld beads and removing old paint work. Their nylon fibre composition makes them flexible so that they do not mark the work surface and are convenient to use. Their open structure prevents clogging and extends service life significantly.

APPLICATION TIPS
Rapid Strip wheels are designed for use edgewise, flat or at an angle of +/- 20 degrees.


FEATURES

Nylon webbing construction abrasive
Shapes itself to surface contours
Open structure prevents clogging

BENEFITS

Fast cleaning capacity
Flexibility in use
No heating on the panel

RS wheels

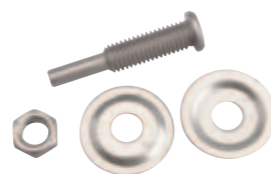
Grade	Dimensions*	Article N°	
SC coarse	100 x 13 x 12 mm	636425 85700	25
SC coarse	150 x 13 x 12 mm	636425 85703	15

For use on flexible shaft grinder, straight grinder, drill machine.




Tool holders for RS wheels

Dimensions*	Article N°	
100 x 6 x 30 mm	076607 07022	1
150 x 8 x 30 mm	076607 07023	1



* Diameter x thickness x arbor hole


RSF wheels

Grade	Dimensions	Article N°	
SC coarse	115 x 22 mm	636425 85732	5
SC coarse	125 x 22 mm	636425 85749	5

For use on angle grinder.




RST wheels

Grade	Dimensions*	Article N°	
SC coarse	100 x 13 x 6 mm	636425 57742	10
SC coarse	100 x 25 x 6 mm	636425 57745	5
SC coarse	150 x 13 x 8 mm	636425 57743	10

For use on flexible shaft grinder, straight grinder, drill machine.




Rapid Strip TR Plus wheels

Grade	Dimensions	Article N°	
Extra coarse	100 x 0 mm	636425 85751	5



Rapid Strip TR Plus holder

Article N°	
636425 86196	1



* Diameter x thickness x arbor hole



1.5 QUICK CHANGE DISCS FOR SANDING OF SMALL SURFACE AREAS

Quick change discs are small abrasive discs of different sizes and grades, available in an outstanding choice for general use applications, including blending, breaking edges and removing parting lines and machine marks. These versatile discs can be used for working mild contours as well as flat surfaces and are most effective when used with pneumatic tools.

R822 Mini-Flap discs

Based on flap disc technology, the mini flap disc is an excellent tool for cleaning of flanges prior to spot welding on replacement panels, and finishing of spot welds prior to primer.

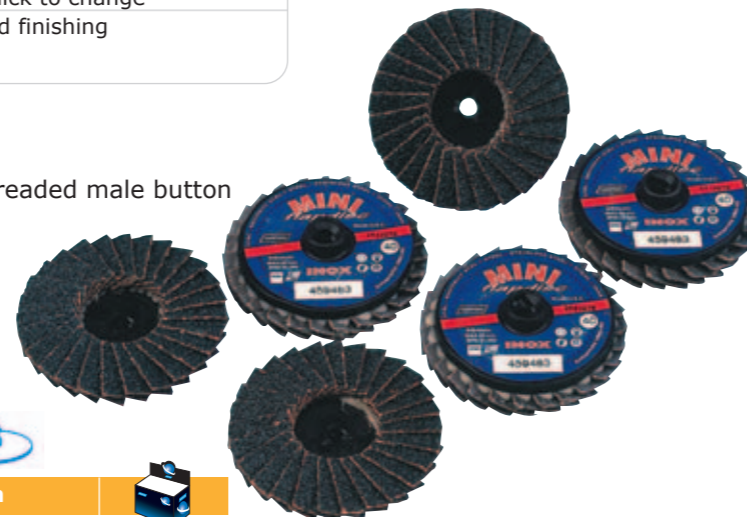
FEATURES	BENEFITS
R822 NorZon® cloth	High stock removal Fast cutting capacity Long life
50mm or 75mm Nylon backing	Ideal for working on small, difficult to access area
Incorporated quick change system (TR)	Easy and quick to change
Available in grit range 40 to 80	Blending and finishing

Mounting / Machine:

- Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle.
- For use on pneumatic tools, pencil grinders.

NorZon® Mini Flap discs TR

Grit	50 mm	75 mm	
40	66261180892	63642527476	10
60	66261180893	66261180904	10
80	66261180894	63642527482	10



R822 Mini-Flexi discs

As its big brother, mini-flexi disc gives the ability to blend and finish contoured surfaces within small areas.

With its flexible flap construction removing weld and blending in gutters become easy and fast.



FEATURES	BENEFITS
R822 NorZon® flexible cloth 50 mm Nylon backing	Longer life with excellent finish Ideal for working on small, difficult to access and contoured surfaces
Incorporated quick change system (TR or TS) Novel flap construction	Quick and easy to change
Available in grit range 40 to 80	Consistent performance throughout the life of the disc Blending and finishing in one operation

Mounting:

- TS: Turn-on/turn-off system using a metal to metal fixing on pad (TS) with spindle.
- TR: Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle.

Machine:

For use on pneumatic tools, pencil grinders.

NorZon® Mini-Flexi discs TS

Grit	50 mm	
40	63642544253	10
60	63642544254	10
80	63642544255	10

NorZon® Mini-Flexi discs TR

Grit	50 mm	
40	66261180889	10
60	66261180890	10
80	66261180891	10

R822 Speed-Lok® discs

Norton R822 Speed-Lok® is ideal for light deburring and blending operations, removal of old paint layers and corrosion.



FEATURES

Premium self-sharpening NorZon® grain
Quick change system (TR/TS)
Small diameters 50mm or 75mm
Available in grit range 36, 50, 60, 80

BENEFITS

Fast cutting capacity & high stock removal
Easy and quick to change
Twist-on and twist-off in one go
Ideal for working on small, difficult to access area
Grinding, blending and finishing with same tool system

Mounting:

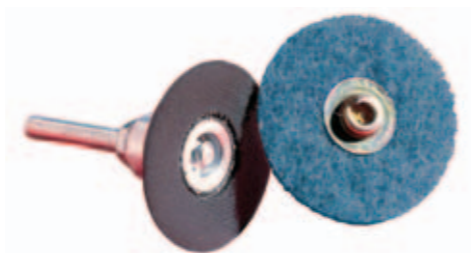
- TS: Turn-on/turn-off system using a metal to metal fixing on pad (TS) with spindle.
- TR: Roll-on/roll-off system using a nylon threaded male button on a pad (TR)with spindle.

Machine:

For use on pneumatic tools, pencil grinders.

NorZon® Quick Change discs TS

Grit	50 mm	75 mm	
36	63642549747	63642549605	50
50	69957360306	69957360307	50
60	63642549748	63642539858	50
80	63642549749	69957360313	50



NorZon® Quick Change discs TR

Grit	50 mm	75 mm	
36	63642560882	63642560886	50
50	69957389455	69957389465	50
60	63642556396	63642560887	50
80	63642560884	63642560888	50



BearTex® Speed-Lok® discs

The special construction of BearTex® non-woven, a web impregnated with a uniform abrasive coating, allows a controlled and sustained cut with excellent finish. Ideally suited for cutting back surface inside a brand new part, finishing primer on a sharp edge, a gentle and controlled cutting back before flush joint.



FEATURES

Quick change system (TR/TS)
Small diameters, 50mm & 75mm
Available in Coarse (tan), Medium (red) & Very fine (blue)

BENEFITS

Quick and easy to change
Twist-on and twist-off in one go
Ideal for working on small surface areas
Provides finish as requirement
Available from coarse to fine in one system

Mounting:

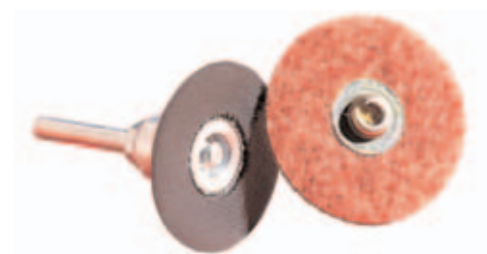
- TS: Turn-on/turn-off system using a metal to metal fixing on pad (TS) with spindle.
- TR: Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle.

Machine:

For use on pneumatic tools, pencil grinders.

BearTex® Quick Change discs TS

Grade	50 mm	75 mm	
Coarse	69957360379	63642556598	25
Medium	63642556559	63642556593	25
Very Fine	69957360378	63642556591	25



BearTex® Quick Change discs TR


Grade	50 mm	75 mm	
Coarse	63642556582	63642556623	25
Medium	63642556580	63642556601	25
Very Fine	63642556575	63642556599	25



Unitized Cleaning discs TR

Unitized cleaning discs are used for surface blending and removal of scratches. Also very well suited for preparation of surfaces for welding and painting.


**Unitized Quick Change discs TR**

Grade	Dimensions	Article N°	
S Fine	50 mm	636425 56777	10
S Fine	75 mm	636425 57112	10


Rapid Strip TR

Ideal product to be used instead of wire-based products, for cleaning and finishing of surfaces, removal of rust and old paint layers, and de-scaling weld beads.


**Rapid Strip Quick Change discs TR**

Grade	Dimensions	Article N°	
Extra Coarse	50 mm	636425 88173	10
Extra Coarse	75 mm	636425 88175	10

Pads for Speed-Lok® discs**Quick Change holder TS**

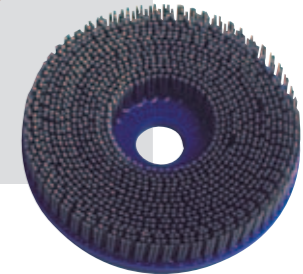
Density	Dimensions	Article N°	
Medium	25 mm	076607 18963	1
Medium	50 mm	636425 01157	1
Medium	75 mm	076607 07384	1


**Quick Change holder TR**

Density	Dimensions	Article N°	
Medium	25 mm	636425 56628	1
Medium	50 mm	076607 17817	1
Medium	75 mm	636425 56631	1

**1.6 NORBRUSH BEARTEX® DISCS**

The Norbrush BearTex® is a nylon brush containing abrasives, specially designed for large area surface removal and cleaning. Ideal for deburring removal of old paint and cleaning larger surfaces.


**Norbrush BearTex® discs**

Dimensions	Article N°	
127 x 22 mm	662610 58822	5

1.7 RUBBER CLEANING WHEEL

For pinstripe and adhesive tape removal without damage, the Norton rubber cleaning wheel is specially designed with a ventilated structure that is cooler acting, preventing any risk of melt down or marking of the paint coating.

**Rubber Cleaning wheel**

Description	Dimensions	Article N°	
Cleaning Wheel	100 x 15 x 6 mm	076607 07987	8
Spindle	6 mm	076607 18162	8

OTHER ABRASIVES SOLUTIONS

Norton offers a full range of versatile tools for metal applications, including file belts, carbide burrs, and metal brushes which are available in various dimensions and shapes.

Please refer to the Norton Industrial catalogue or contact your local Norton representative.



1.8 R222 HANDY ROLLS

R222 handy rolls are designed for manual applications. The high flexibility of the cloth in combination with the wide grit range, from coarse to fine, provides an excellent tool for a variety of application: deburring, rust removal and also finishing applications.

Norton handy rolls are available in a practical dispenser box packaging.


FEATURES

- Aluminium Oxide grain
- High quality cloth
- Highly flexible cloth backing
- Full resin bond
- Available in grits P36 to P600

BENEFITS

- Low pressure use
- Easy to tear to length
- Ideal for finishing
- Excellent grain adhesion
- From deburring, blending to finish

R222 Handy rolls

Grit	25 mm x 25 m	38 mm x 25 m	50 mm x 25 m	
P36		636425 36432	636425 36433	1
P40	636425 31849	636425 31828	636425 31829	1
P50	636425 31850	636425 31826	636425 31827	1
P60	636425 31823	636425 31824	636425 31825	1
P80	636425 31820	636425 31821	636425 34758	1
P100	636425 31815	636425 31817	636425 31818	1
P120	636425 31811	636425 31812	636425 31814	1
P150	636425 31808	636425 31809	636425 31810	1
P180	636425 31805	636425 31806	636425 31807	1
P220	636425 31802	636425 31803	636425 31804	1
P240	636425 31799	636425 31800	636425 31801	1
P280	636425 40084	636425 36425	636425 36426	1
P320	636425 31796	636425 31797	636425 31798	1
P400	636425 31793	636425 31794	636425 31795	1
P600	636425 60206	636425 39150	636425 34757	1