



PCA9646

Buffered 4-channel 2-wire bus switch

Rev. 2 — 17 June 2015

Product data sheet

1. General description

The PCA9646 is a monolithic CMOS integrated circuit for 2-wire bus buffering and switching in applications including I²C-bus, SMBus, PMBus, and other systems based on similar principles.

Each of the four outputs may be independently enabled in any combination as determined by the contents of the programmable control register. Each I/O is impedance isolated from all others, thus allowing a total of five branches of 2-wire bus with the maximum specified load (e.g., 5×400 pF for Fm+ I²C-bus at 1 MHz, or 5×4 nF at lower frequencies) ([Ref. 1](#)). More than one PCA9646 may be used in series, providing a substantial fan-out capability.

The PCA9646 includes a unidirectional buffer for the clock signal, and a bidirectional buffer for the data signal. The direction of the clock signal may also be set by the contents of the programmable control register. Clock stretching and timing must always be under control of the master device.

The PCA9646 has excellent application to 2-wire bus address expansion and increasing of maximum load capacitance. Very large LED displays are a perfect example.

2. Features and benefits

- Drop-in pin compatible with PCA9546A, etc.
- Each I/O is impedance isolated from all others allowing maximum capacitance on all branches
- 30 mA static sink capability on all ports
- Works with I²C-bus (Standard-mode, Fast-mode, and Fast-mode Plus (Fm+)), SMBus (standard and high power mode), and PMBus
- Fast switching times allow operation in excess of 1 MHz
- Allows driving of large loads (e.g., 5×4 nF)
- Hysteresis on I/O increases noise immunity
- Operating voltages from 2.7 V to 5.5 V
- Uncomplicated characteristics suitable for quick implementation in most common 2-wire bus applications
- ESD protection exceeds 2000 V HBM per JESD22-A114 and 1000 V CDM per JESD22-C101
- Latch-up testing is done to JEDEC Standard JESD78 which exceeds 100 mA



3. Applications

- Large arrays of I²C-bus components, e.g., LED displays
- Power management systems
- Game consoles, computers, RAID systems

4. Ordering information

Table 1. Ordering information

| Type number | Topside marking | Package | | |
|-------------|-----------------|---------|--|----------|
| | | Name | Description | Version |
| PCA9646PW | PCA9646 | TSSOP16 | plastic thin shrink small outline package; 16 leads; body width 4.4 mm | SOT403-1 |

4.1 Ordering options

Table 2. Ordering options

| Type number | Orderable part number | Package | Packing method | Minimum order quantity | Temperature |
|-------------|-----------------------|---------|---|------------------------|-------------------------------------|
| PCA9646PW | PCA9646PW,118 | TSSOP16 | REEL 13" Q1/T1 *STANDARD MARK SMD | 2500 | T _{amb} = -40 °C to +85 °C |

5. Block diagram

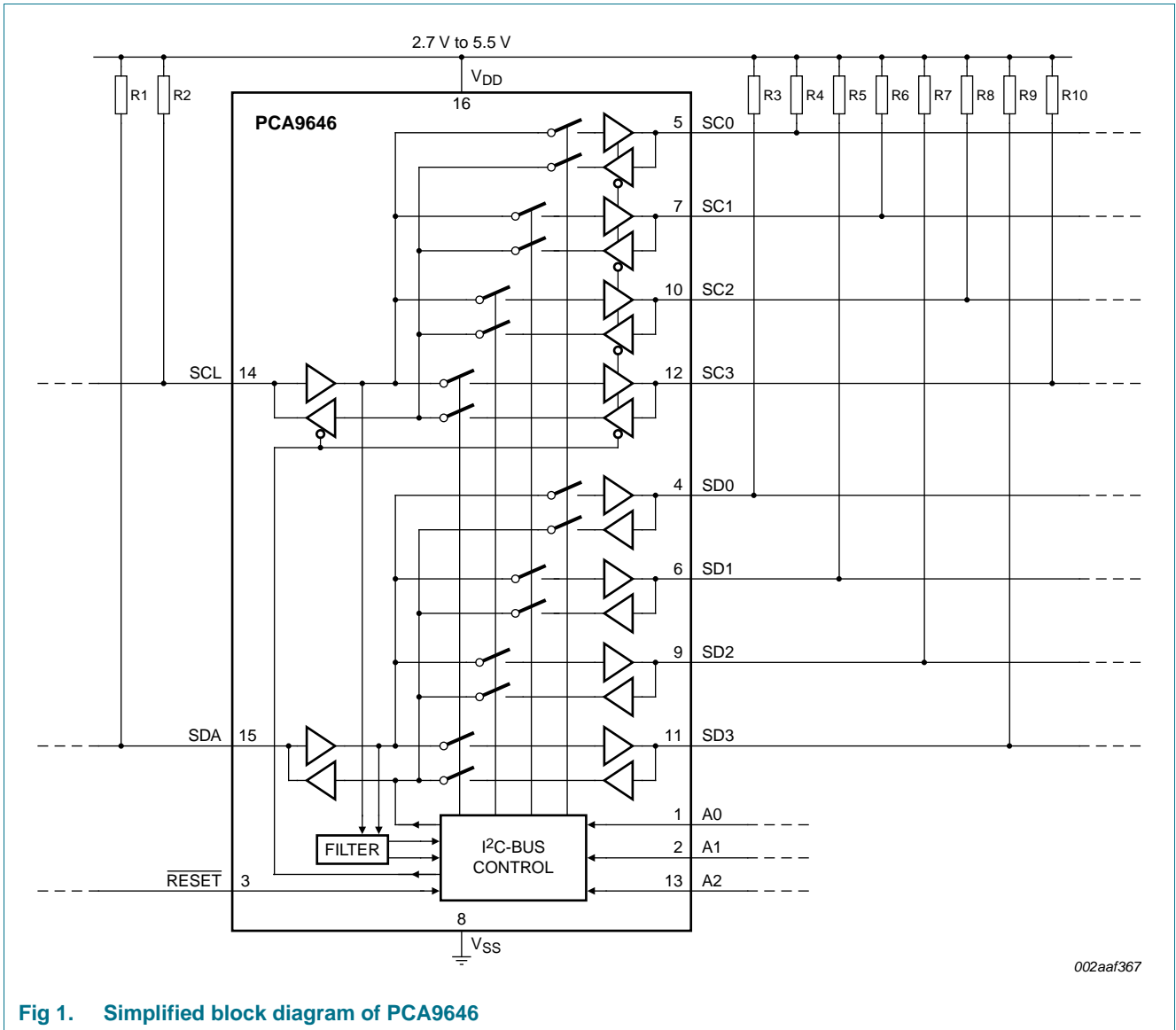


Fig 1. Simplified block diagram of PCA9646

6. Pinning information

6.1 Pinning

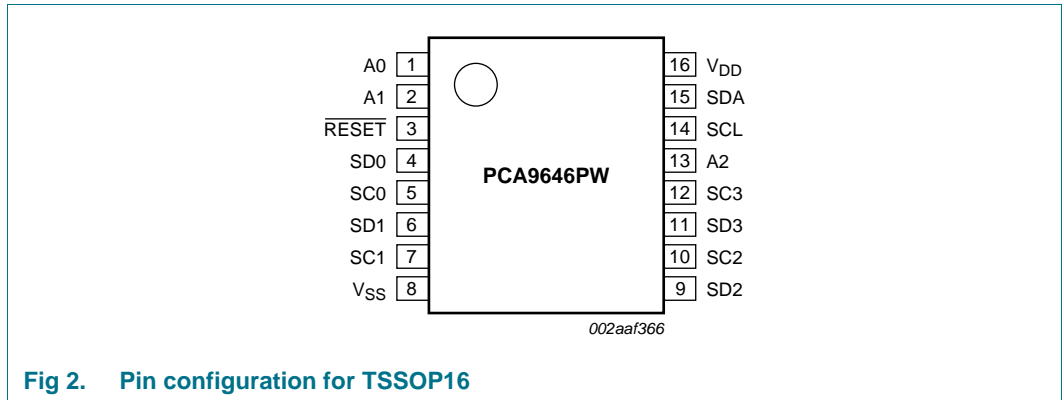


Fig 2. Pin configuration for TSSOP16

6.2 Pin description

Table 3. Pin description

| Symbol | Pin | Description |
|---------------------------|-----|------------------------------------|
| A0 | 1 | address input 0 |
| A1 | 2 | address input 1 |
| $\overline{\text{RESET}}$ | 3 | active LOW reset input |
| SD0 | 4 | serial data 0 |
| SC0 | 5 | serial clock 0 |
| SD1 | 6 | serial data 1 |
| SC1 | 7 | serial clock 1 |
| V _{SS} | 8 | negative supply (ground) |
| SD2 | 9 | serial data 2 |
| SC2 | 10 | serial clock 2 |
| SD3 | 11 | serial data 3 |
| SC3 | 12 | serial clock 3 |
| A2 | 13 | address input 2 |
| SCL | 14 | serial clock line (normally input) |
| SDA | 15 | serial data line |
| V _{DD} | 16 | positive supply |

7. Functional description

Refer to [Figure 1 “Simplified block diagram of PCA9646”](#).

7.1 V_{DD} , V_{SS} — DC supply pins

The power supply voltage for the PCA9646 may be any voltage in the range 2.7 V to 5.5 V. The IC supply must be common with the supply for the bus. Hysteresis on the ports are a percentage of the IC's power supply, hence noise margin considerations should be taken into account when selecting an operating voltage.

7.2 SCL — clock signal input

The clock signal buffer is unidirectional, with this pin acting as the default input. However, the clock signal direction may be reversed by setting the MSB of the Control register HIGH. In normal I²C-bus operations the master device generates a unidirectional clock signal to the slave. For lowest cost the PCA9646 combines unidirectional buffering of the clock signal with a bidirectional buffer for the data signal. Clock stretching is therefore not supported and slave devices that may require clock stretching must be accommodated by the master adopting an appropriate clocking when communicating with them.

The buffer includes hysteresis to ensure clean switching signals are output, especially with slow rise times on high capacitively loaded buses.

7.3 SC0, SC1, SC2, SC3 — clock signal outputs

The clock signal from SCL is buffered through four independent buffers, and the signal is presented at the four SC0 to SC3 ports. Ports are open-drain type and require external pull-up resistors.

When the MSB of the control register is set HIGH, the port direction is reversed. The ANDed result of the selected SC0 to SC3 lines is then used to drive the open-drain output of the SCL pin.

7.4 SDA, SD0, SD1, SD2, SD3 — data signal inputs/outputs

The data signal buffers are bidirectional. The port (SDA, or any one of SD0 to SD3) which first falls LOW, will decide the direction of this buffer and 'lock out' signals coming from the opposite side. As the 'input' signal continues to fall, it will then drive the open-drain of the 'output' side LOW. Again, hysteresis is applied to the buffer to minimize the effects of noise. Ports are open-drain type and require external pull-up resistors.

At some points during the communication, the data direction will reverse—for example, when the slave transmits an acknowledge (ACK) or responds with its register contents. During these times, the controlling 'input' side will have to rise to V_{unlock} before it releases the 'lock', which then allows the 'output' side to gain control, and pull (what was) the 'input' side LOW again. This will cause a 'pulse' on the 'input' side, which can be quite long duration in high capacitance buses. However, this pulse will not interfere with the actual data transmission, as it should not occur during times of clock line transition (during normal I²C-bus and SMBus protocols), and thus data signal set-up time requirements are still met.

7.5 RESET — reset IC to default state

The active LOW $\overline{\text{RESET}}$ input is used to disable the buffer, and reset it to its default state. The IC should only be disabled when the bus is idle to avoid truncation of commands which may confuse other devices on the bus.

The $\overline{\text{RESET}}$ signal will clear the contents of the Control register, which has the effect of disabling all output lines SC[0:3] and SD[0:3]. It is the nature of the I²C-bus protocol that devices may become ‘stuck’. To help in the clearing of this condition, the PCA9646 can be reset, and each port brought on-line successively to find the component holding the bus LOW.

7.6 Power-On Reset (POR)

During power-on, the PCA9646 is internally held in the reset condition for a maximum of $t_{rst} = 500$ ns. The default condition after reset is for the Control register to be erased (all zeros), resulting in all output channels being disabled.

7.7 A0, A1, A2 — address lines

The slave address of the PCA9646 is shown in Figure 3. The address pins (A2, A1, A0) must be driven to a HIGH or LOW level—they are not internally pulled to a default state.

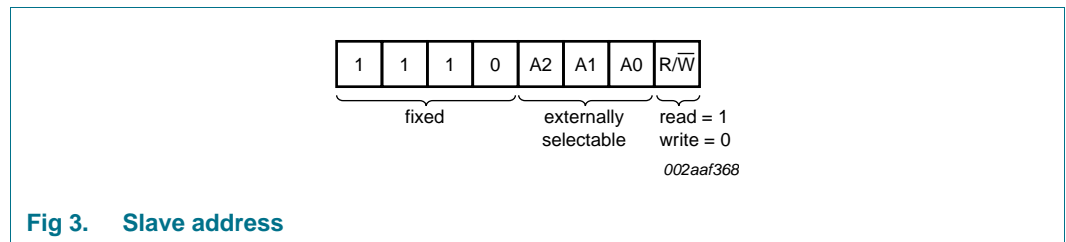


Fig 3. Slave address

The read/write bit must be set LOW to enable a write to the Control register, or HIGH to read from the Control register.

7.8 Control register

The Control register of the PCA9646 is shown in Figure 4. Each of the four output channels (SCn/SDn pairs) can be enabled independently, and the direction of the clock signal can be reversed.

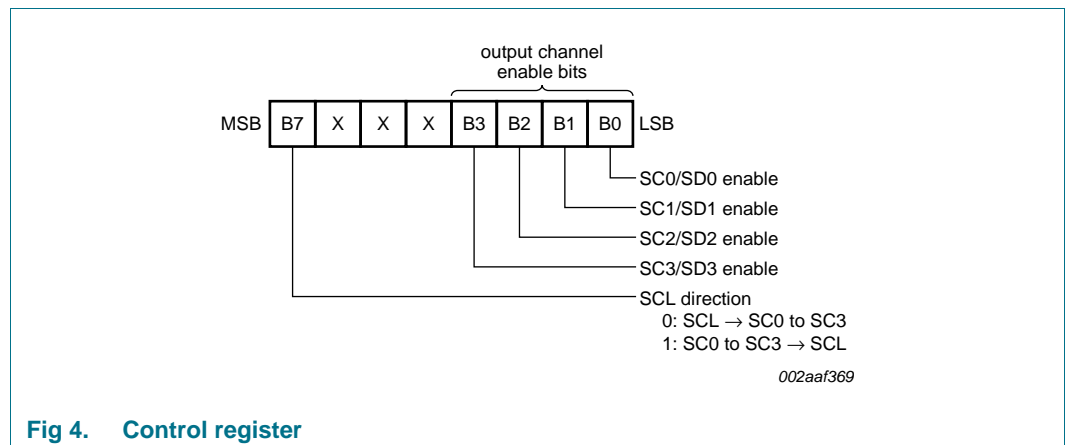


Fig 4. Control register

A LOW or 'zero' bit (B[3:0]) indicates that the respective channel (SC[3:0], SD[3:0]) is disabled. The default reset condition of the register is all zeros, all channels disabled, forward direction. A HIGH or 'one' bit indicates the respective channel is enabled.

Example: B3 = 1, B2 = 0, B1 = 1, B0 = 0 means channel 3 (SC3/SD3) and channel 1 (SC1/SD1) are enabled, and channel 2 (SC2/SD2) and channel 0 (SC0/SD0) are disabled.

As each channel is individually buffered, the loads on each are isolated, and therefore there is no special requirement to keep the sum of the collective capacitances below the maximum bus capacitance. Instead, each line may have up to the maximum bus capacitance and be enabled or disabled without affecting the performance of the other channels.

The Most Significant Bit (MSB) B7 is used to set the direction of the SCL (clock) signal. The default state is LOW (zero). In this state, the SCL port will act as the input, and the IC will supply a buffered signal to any of the four output channels (SC0 to SC3) which are enabled. When B7 is set HIGH (one), the clock signal direction is reversed. The ports SC0 to SC3 act as inputs, the ANDed combination of the selected signals is buffered and output on the SCL pin.

The PCA9646 is always addressable from the SCL/SDA side, regardless of the state of B7. Any device which can communicate data to the SCL/SDA pins, either by being directly attached to those pins or by transmitting through the PCA9646 (when B7 = 1), may address the device and change the control register's contents. The Control register is only updated upon receipt of the STOP condition.

8. Bus transaction

A typical I²C-bus write transaction to the PCA9646 is shown in [Figure 5](#). A typical read transaction is shown in [Figure 6](#).

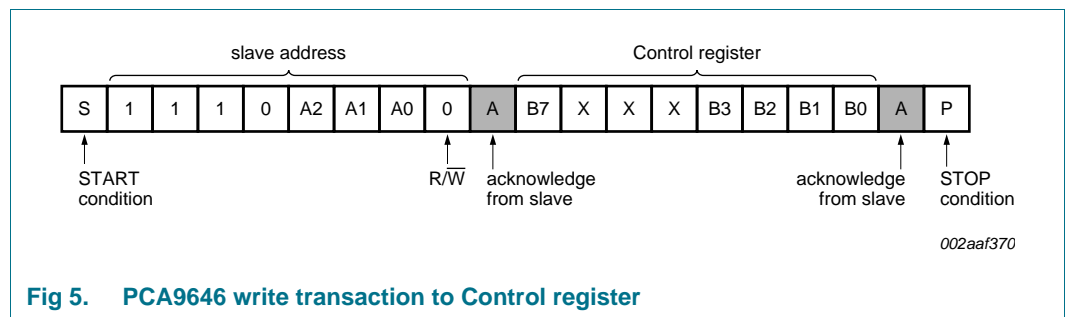


Fig 5. PCA9646 write transaction to Control register

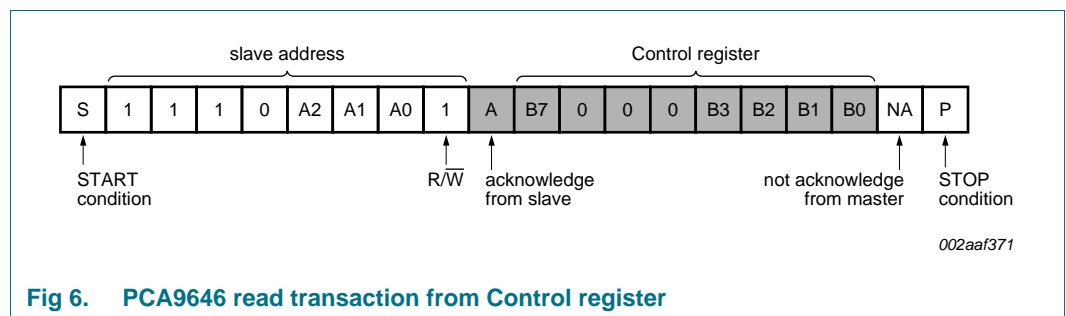


Fig 6. PCA9646 read transaction from Control register

9. Limiting values

Table 4. Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134).

| Symbol | Parameter | Conditions | Min | Max | Unit |
|-----------|--------------------------------|-------------------------------|--------------------|----------------|------|
| V_{DD} | supply voltage | | [1] -0.3 | +7 | V |
| $V_{I/O}$ | voltage on an input/output pin | pins SDx, SCx | [1] $V_{SS} - 0.5$ | +7 | V |
| V_I | input voltage | $\overline{\text{RESET}}$ pin | [1] $V_{SS} - 0.5$ | $V_{DD} + 0.5$ | V |
| | | address pins A2, A1, A0 | [1] $V_{SS} - 0.5$ | $V_{DD} + 0.5$ | V |
| I_I | input current | pins other than SCx/SDx | - | 20 | mA |
| | | all SCx and SDx | - | 40 | mA |
| I_{SS} | ground supply current | | - | 280 | mA |
| P_{tot} | total power dissipation | | - | 300 | mW |
| T_{stg} | storage temperature | | -55 | +125 | °C |
| T_{amb} | ambient temperature | operating | -40 | +85 | °C |

[1] Voltages are specified with respect to pin 8 (V_{SS}).

10. Characteristics

Table 5. Characteristics

$T_{amb} = -40$ °C to +85 °C; voltages are specified with respect to ground (V_{SS}); $V_{DD} = 5.5$ V unless otherwise specified.

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
|--|------------------------------|---|---------|-----|-----|------|
| Power supply | | | | | | |
| V_{DD} | supply voltage | operating | 2.7 | - | 5.5 | V |
| I_{DD} | supply current | quiescent; V_I ($\overline{\text{RESET}}$ pin) = 0 V | - | - | 1 | μA |
| I²C-bus ports (SCL, SDA, SC[3:0], SD[3:0]) | | | | | | |
| $V_{I2C-bus}$ | I ² C-bus voltage | SDx, SCx | - | - | 5.5 | V |
| V_{IL} | LOW-level input voltage | $V_{DD} = 2.7$ V | [1] - | - | 0.4 | V |
| | | $V_{DD} = 5.5$ V | [1] - | - | 0.5 | V |
| V_{IH} | HIGH-level input voltage | $V_{DD} = 2.7$ V | [1] 1.2 | - | - | V |
| | | $V_{DD} = 5.5$ V | [1] 2.0 | - | - | V |
| $V_{I(hys)}$ | hysteresis of input voltage | $V_{DD} = 2.7$ V | [1] 80 | - | - | mV |
| | | $V_{DD} = 5.5$ V | [1] 200 | - | - | mV |
| I_{LI} | input leakage current | pin at V_{DD} or V_{SS} | -1 | - | +1 | μA |
| $I_{O(sink)}$ | output sink current | LOW-level; V_{Sxx} input < V_{IL} | 30 | - | - | mA |
| V_{OL} | LOW-level output voltage | $I_{OL} = 30$ mA; $V_{DD} = 2.7$ V | - | 260 | 450 | mV |
| | | $I_{OL} = 30$ mA; $V_{DD} = 5.5$ V | - | 140 | 275 | mV |
| Pins SDA, SD0, SD1, SD2, SD3 | | | | | | |
| V_{lock} | direction lock voltage | $V_{DD} = 2.7$ V | [1] - | - | 1.3 | V |
| | | $V_{DD} = 5.5$ V | [1] - | - | 3.0 | V |
| V_{unlock} | direction unlock voltage | $V_{DD} = 2.7$ V | [1] 2.0 | - | - | V |
| | | $V_{DD} = 5.5$ V | [1] 4.8 | - | - | V |

Table 5. Characteristics ...continued

$T_{amb} = -40\text{ }^{\circ}\text{C}$ to $+85\text{ }^{\circ}\text{C}$; voltages are specified with respect to ground (V_{SS}); $V_{DD} = 5.5\text{ V}$ unless otherwise specified.

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
|--|---------------------------|--|-----|-----|-----|---------------|
| RESET | | | | | | |
| V_{IH} | HIGH-level input voltage | $V_{DD} = 2.7\text{ V}$ | 2.0 | - | - | V |
| | | $V_{DD} = 5.5\text{ V}$ | 4.8 | - | - | V |
| V_{IL} | LOW-level input voltage | $V_{DD} = 2.7\text{ V}$ | - | - | 650 | mV |
| | | $V_{DD} = 5.5\text{ V}$ | - | - | 900 | mV |
| V_{hys} | hysteresis voltage | $V_{DD} = 2.7\text{ V}$ | 100 | - | - | mV |
| | | $V_{DD} = 5.5\text{ V}$ | 200 | - | - | mV |
| I_{LI} | input leakage current | pin at V_{DD} or V_{SS} | -1 | - | +1 | μA |
| $t_{w(\text{rst})L}$ | LOW-level reset time | $V_I < V_{IL}$ | [2] | 25 | - | ns |
| t_{rst} | reset time | $\overline{\text{RESET}}$ pin; from $V_I > V_{IH}$ | - | 250 | 500 | ns |
| t_{POR} | power-on reset pulse time | $\overline{\text{RESET}}$ pin; from $V_I > V_{IH}$ | - | 250 | 500 | ns |
| Address pins (A0, A1, A2) | | | | | | |
| V_{IH} | HIGH-level input voltage | $V_{DD} = 2.7\text{ V}$ | 1.7 | - | - | V |
| | | $V_{DD} = 5.5\text{ V}$ | 3.5 | - | - | V |
| V_{IL} | LOW-level input voltage | $V_{DD} = 2.7\text{ V}$ | - | - | 0.7 | V |
| | | $V_{DD} = 5.5\text{ V}$ | - | - | 1.5 | V |
| I_{LI} | input leakage current | pin at V_{DD} or V_{SS} | -1 | - | +1 | μA |
| Timing characteristics (Figure 7) | | | | | | |
| t_d | delay time | $R_{PU} = 200\ \Omega$; $V_{DD} = 2.7\text{ V}$ | - | 85 | - | ns |
| | | $R_{PU} = 200\ \Omega$; $V_{DD} = 5.5\text{ V}$ | - | 65 | - | ns |
| t_f | fall time | $R_{PU} = 200\ \Omega$ | - | 13 | - | ns |

[1] Supply voltage dependent; refer to graphs (Figure 8 through Figure 11) for typical trend.

[2] Guaranteed by design, not subject to test.

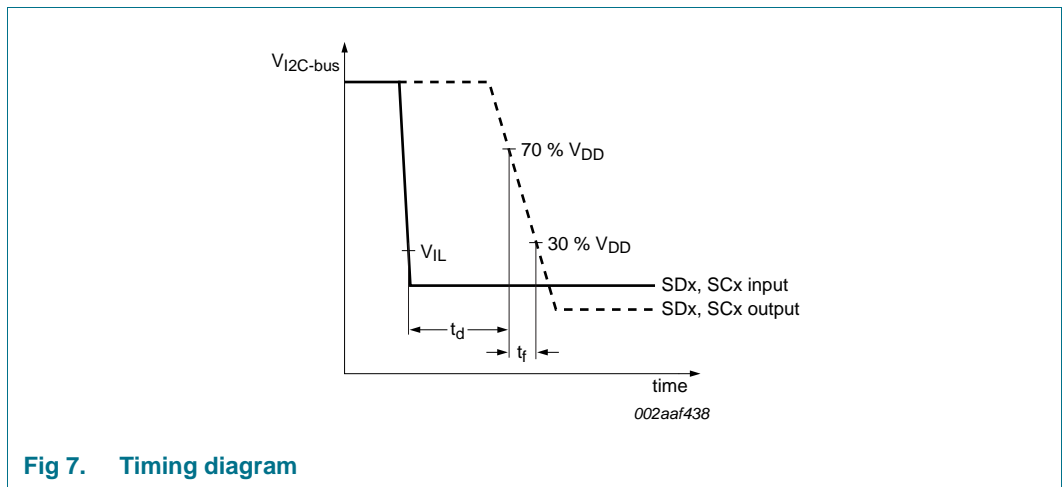
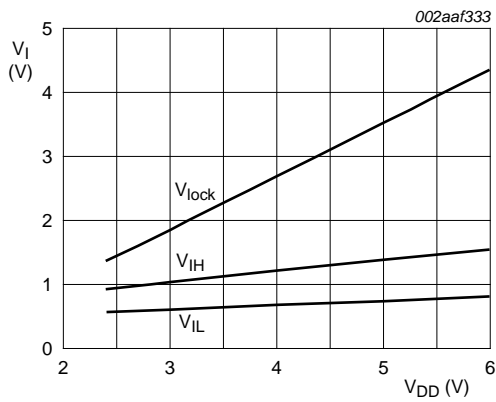


Fig 7. Timing diagram



$T_{amb} = 25\text{ °C}$

Fig 8. Typical input levels versus supply voltage

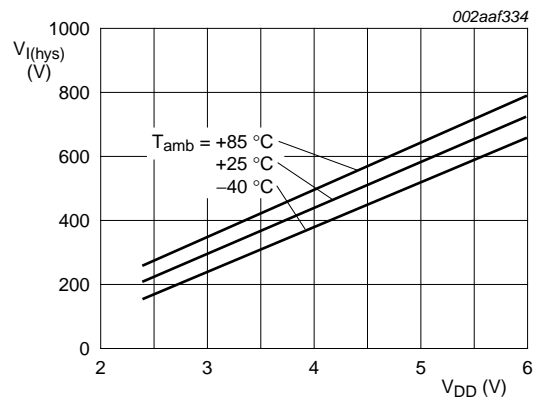
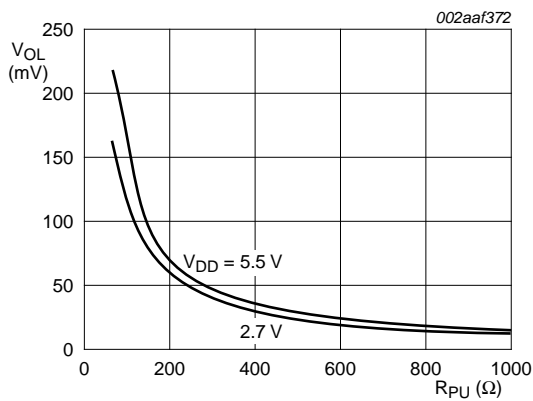
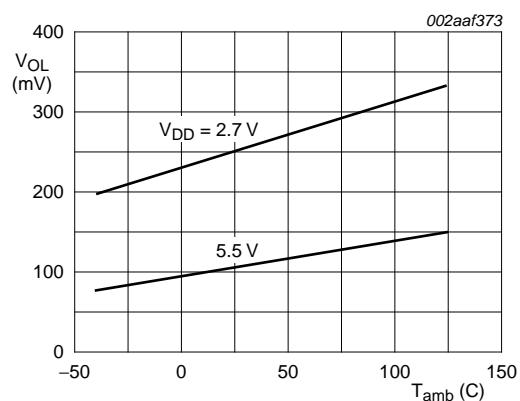


Fig 9. Typical $V_{IH} - V_{IL}$ hysteresis versus supply voltage



$T_{amb} = 25\text{ °C}$

Fig 10. Typical LOW-level output voltage versus pull-up resistance



$I_{OL} = 30\text{ mA}$

Fig 11. Typical LOW-level output voltage versus ambient temperature

11. Application information

Figure 12 shows a typical data transfer through the PCA9646. The PCA9646 has excellent application to extending loads and expanding the address space of slave devices. Rise times are determined simply by the side of the buffer with the slowest RC time constant.

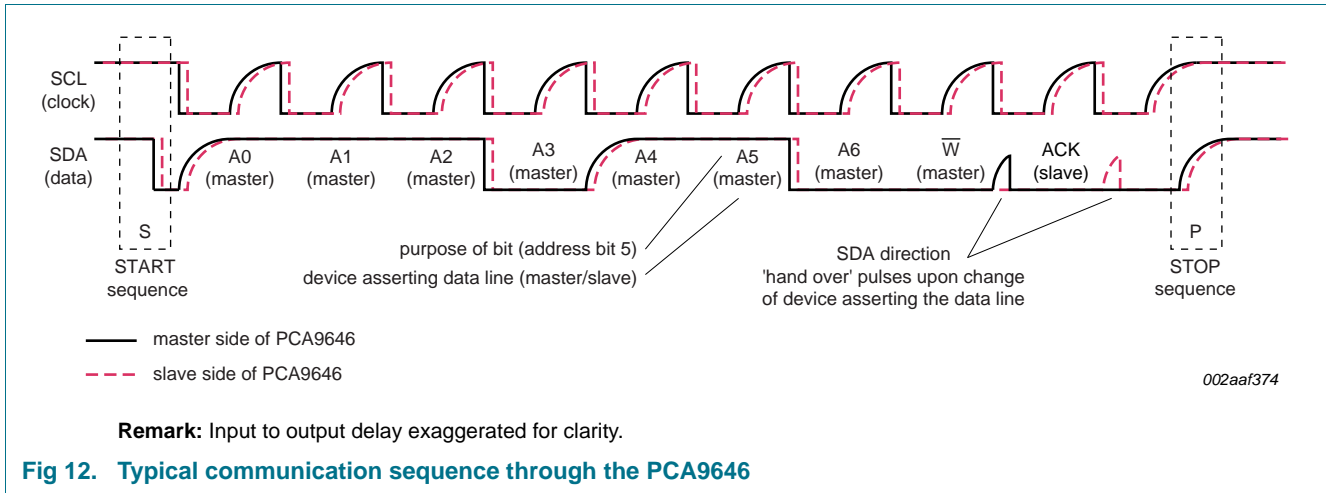


Fig 12. Typical communication sequence through the PCA9646

Figure 13 shows a typical application for the PCA9646. Each channel can support up to the maximum permissible capacitance load, thus the maximum loading of the system can be 5 times that which could be achieved without buffering.

The channel enable function can be used to interface buses of different operating frequencies. When certain bus sections are enabled, the system frequency may be limited by a bus section having a slave device specified only to 100 kHz. When that bus section is disabled, the slow slave is isolated and the remaining bus can be run at 400 kHz. The timing performance and current sinking capability will allow the PCA9646 to run in excess of the 1 MHz maximum limit of the I²C-bus Fast-mode Plus (Fm+), or to run a huge 4 nF load at 100 kHz.

Figure 14 shows the PCA9646 used as a line driver. Four such lines (only one shown) can be run from the same device. The receiving end may then again be used as a 4-way bus switch, radiating out into another four lines.

Using the address pins, this entire structure may be repeated. Thus a total of eight PCA9646 'line drivers' may be connected to a single bus master (U1), allowing for 32 (8 × 4) long distance bus pairs to be driven from the one I²C-bus port.

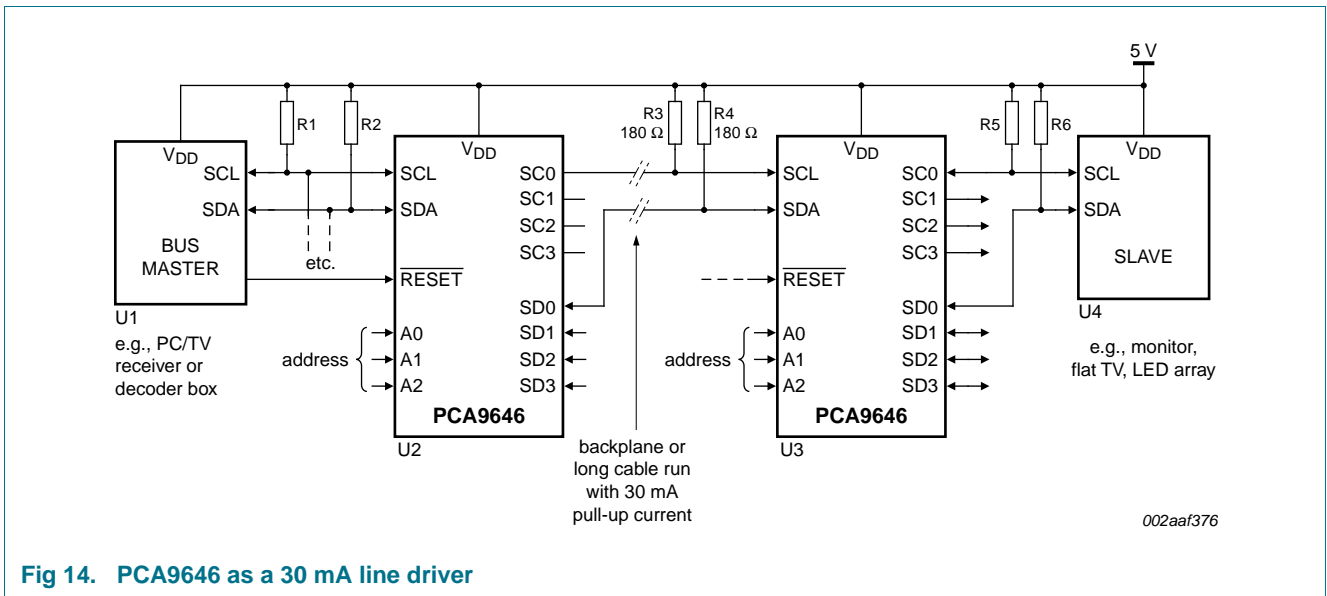
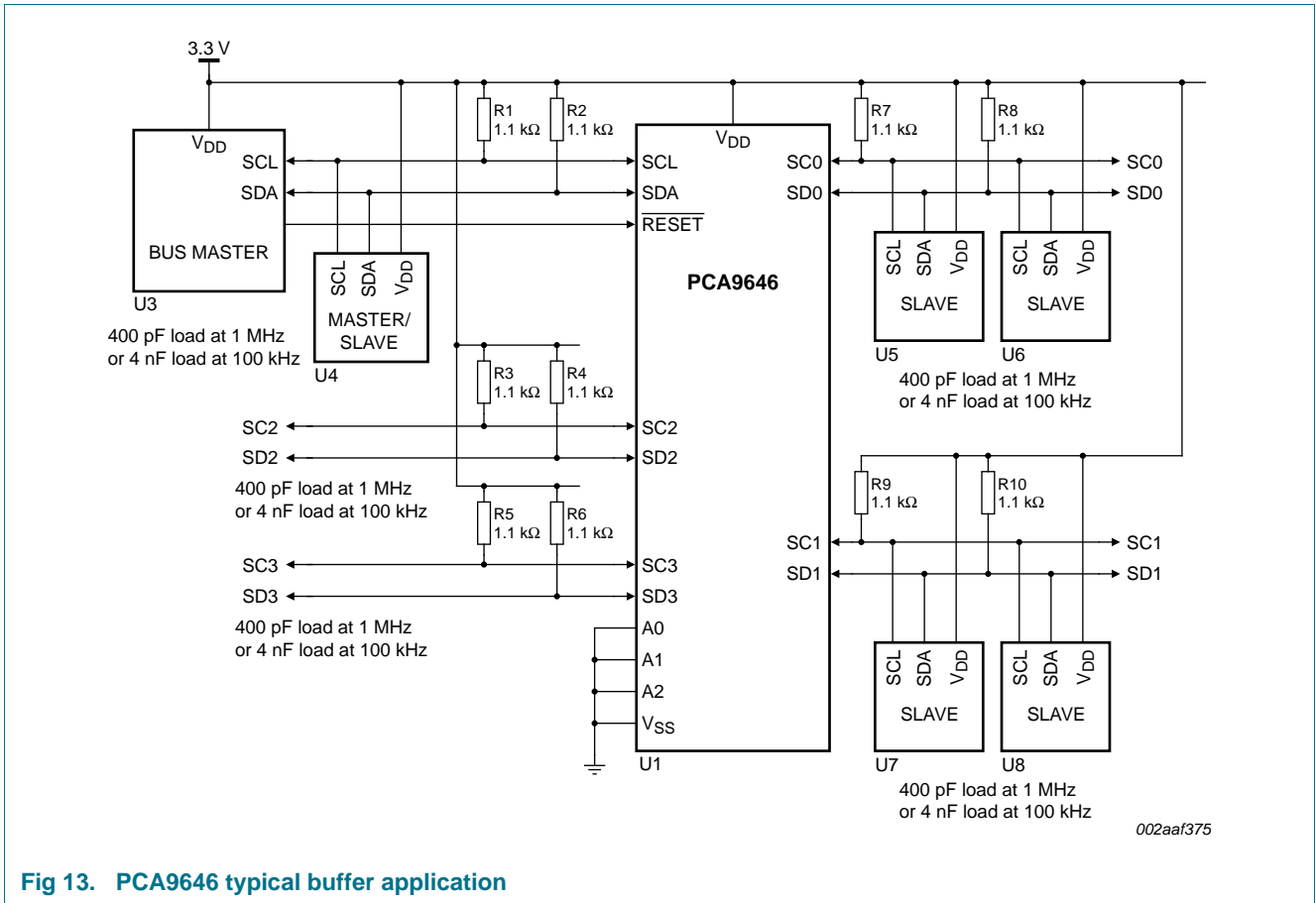
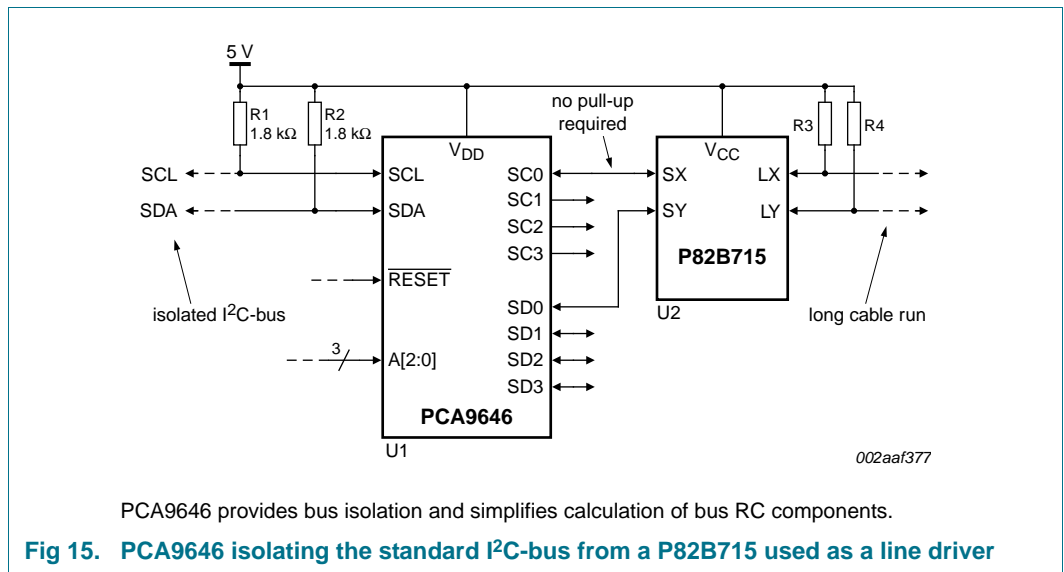


Figure 15 shows how PCA9646 can be used to combine or extend existing long cable systems using P82B715 I²C-bus extenders when they have reached their maximum capacitance limit. P82B715 alone provides a '10× impedance transformation' (Ref. 2) but no isolation of the loadings on either side. P82B715 systems have a finite capacitance limit and its system calculations can be relatively complex. The buffering action of PCA9646 simplifies calculations and allows the isolated bus rise time to meet the Fast-mode requirement even when that is not possible on the long cable section.

Of course it is possible to create a much larger system by connecting existing long P82B715 cable systems to each of the four channels and driving all of them from one isolated Master.



The PCA9646 may also be driven in series. [Figure 16](#) shows this configuration. In this scenario, each of the four outputs of the first device (U2) has six more PCA9646's connected to it. Each of those six devices has four outputs, thus giving $4 \times 7 \times 4 = 112$ outputs. If the RESET pin on U2 was also driven from the master, it would be possible to reproduce this entire structure multiple times, giving a truly massive address space capability. Such a configuration may be applied to situations such as display drivers.

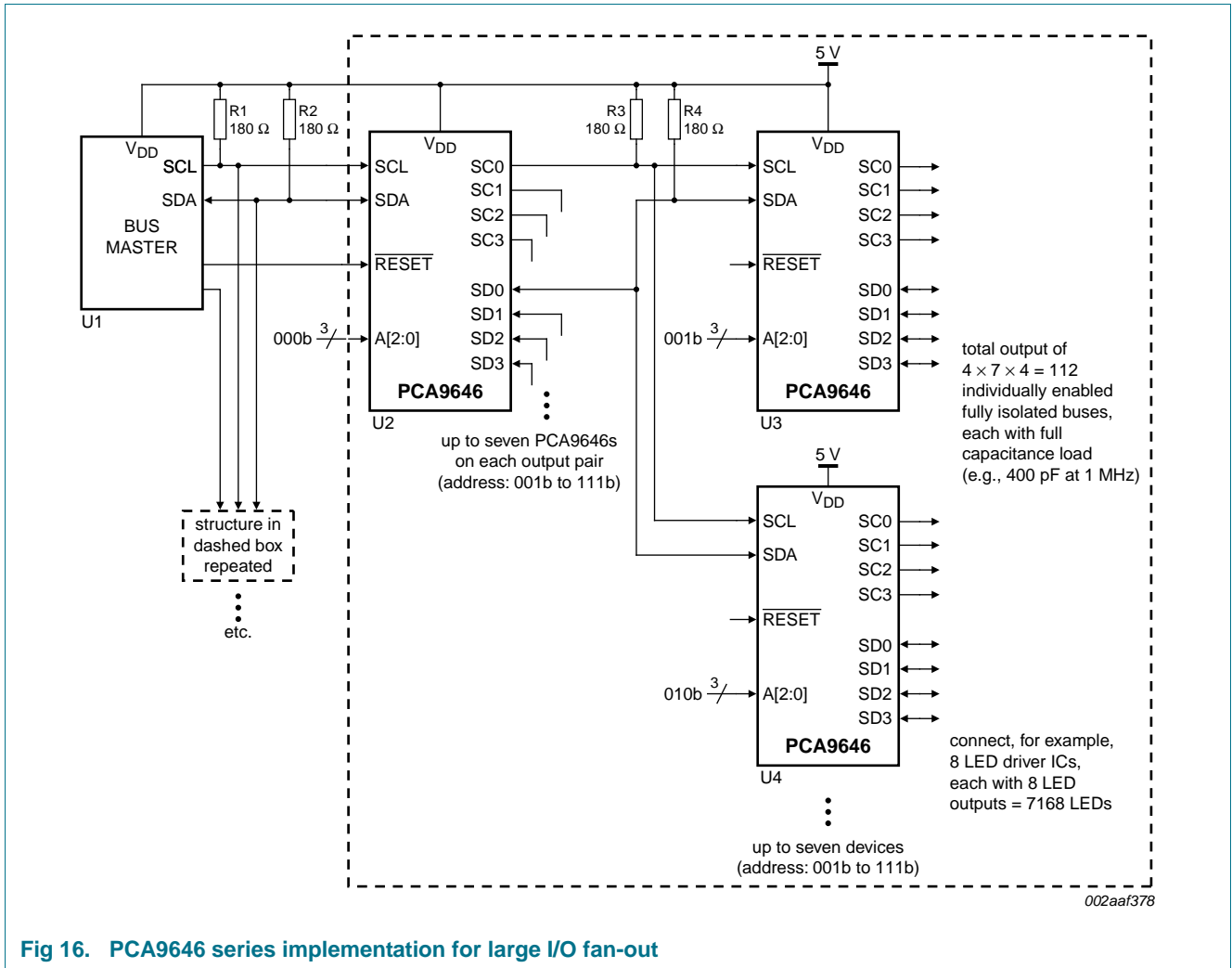


Fig 16. PCA9646 series implementation for large I/O fan-out

12. Package outline

TSSOP16: plastic thin shrink small outline package; 16 leads; body width 4.4 mm

SOT403-1

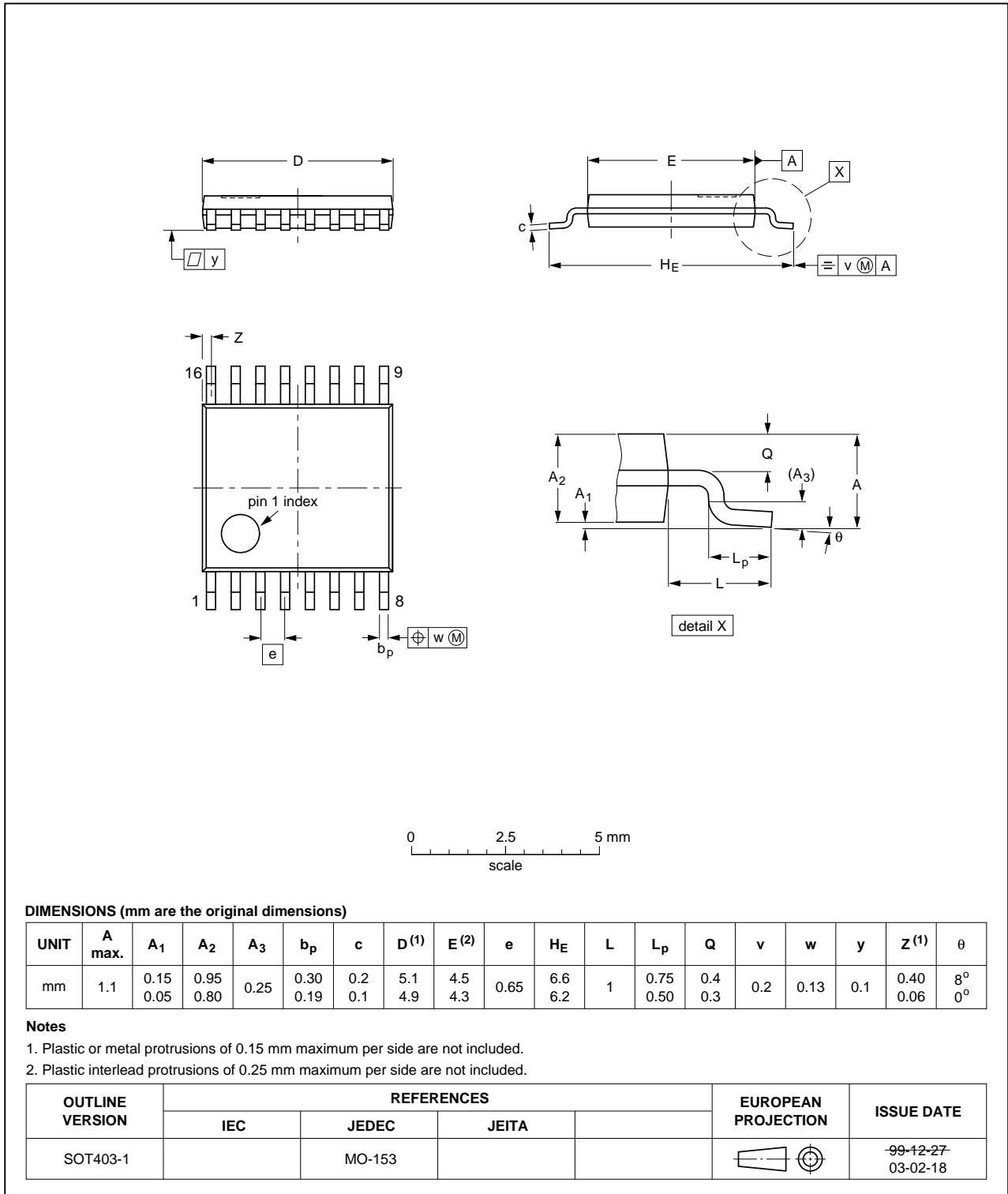


Fig 17. Package outline SOT403-1 (TSSOP16)

13. Handling information

CAUTION



This device is sensitive to ElectroStatic Discharge (ESD). Observe precautions for handling electrostatic sensitive devices.

Such precautions are described in the *ANSI/ESD S20.20*, *IEC/ST 61340-5*, *JESD625-A* or equivalent standards.

14. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

14.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

14.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- Board specifications, including the board finish, solder masks and vias
- Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

14.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

14.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see [Figure 18](#)) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with [Table 6](#) and [7](#)

Table 6. SnPb eutectic process (from J-STD-020D)

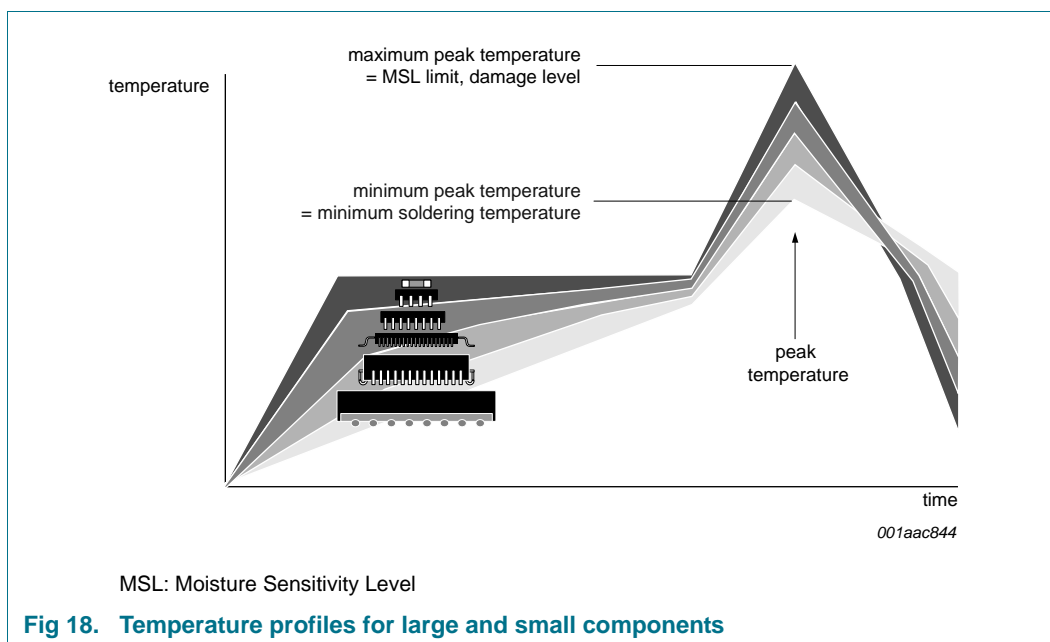
| Package thickness (mm) | Package reflow temperature (°C) | |
|------------------------|---------------------------------|-------|
| | Volume (mm ³) | |
| | < 350 | ≥ 350 |
| < 2.5 | 235 | 220 |
| ≥ 2.5 | 220 | 220 |

Table 7. Lead-free process (from J-STD-020D)

| Package thickness (mm) | Package reflow temperature (°C) | | |
|------------------------|---------------------------------|-------------|--------|
| | Volume (mm ³) | | |
| | < 350 | 350 to 2000 | > 2000 |
| < 1.6 | 260 | 260 | 260 |
| 1.6 to 2.5 | 260 | 250 | 245 |
| > 2.5 | 250 | 245 | 245 |

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see [Figure 18](#).



For further information on temperature profiles, refer to Application Note AN10365 “Surface mount reflow soldering description”.

15. Abbreviations

Table 8. Abbreviations

| Acronym | Description |
|----------------------|---|
| CMOS | Complementary Metal-Oxide Semiconductor |
| I ² C-bus | Inter-Integrated Circuit bus |
| I/O | Input/Output |
| IC | Integrated Circuit |
| LED | Light-Emitting Diode |
| MSB | Most Significant Bit |
| PMBus | Power Management Bus |
| RAID | Redundant Array of Independent Discs |
| RC | Resistor-Capacitor network |
| SMBus | System Management Bus |

16. References

- [1] **UM10204, “I²C-bus specification and user manual”** — NXP Semiconductors; www.nxp.com/documents/user_manual/UM10204.pdf
- [2] **P82B715, I²C-bus extender** — NXP Semiconductors; Product data sheet; www.nxp.com/documents/data_sheet/P82B715.pdf

17. Revision history

Table 9. Revision history

| Document ID | Release date | Data sheet status | Change notice | Supersedes |
|----------------|--|--------------------|---------------|-------------|
| PCA9646 v.2 | 20150617 | Product data sheet | - | PCA9646 v.1 |
| Modifications: | <ul style="list-style-type: none"> • Removed PCA9646D and associated SO16 package • Section 2 “Features and benefits”: Added bullets for ESD and latch-up testing • Section 4 “Ordering information”: Updated ordering information • Table 5 “Characteristics”: <ul style="list-style-type: none"> – Changed typ value for t_f from 16 to 13 – Changed typ delay time values for 2.7 V from 100 ns to 85 ns – Changed typ delay time values for 5.5 V from 70 ns to 65 ns | | | |
| PCA9646 v.1 | 20110301 | Product data sheet | - | - |

18. Legal information

18.1 Data sheet status

| Document status ^{[1][2]} | Product status ^[3] | Definition |
|-----------------------------------|-------------------------------|---|
| Objective [short] data sheet | Development | This document contains data from the objective specification for product development. |
| Preliminary [short] data sheet | Qualification | This document contains data from the preliminary specification. |
| Product [short] data sheet | Production | This document contains the product specification. |

[1] Please consult the most recently issued document before initiating or completing a design.

[2] The term 'short data sheet' is explained in section "Definitions".

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