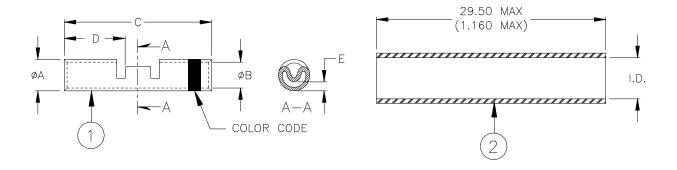
## **CUSTOMER DRAWING**



	Splice	Crimp Splice					Sealing Sleeve		
Product	Bar	øΑ	øB	C	D	Е	Corresponding*	Min. I.D.	Min. I.D.
Name	Color	$\pm 0.08$	±0.05	±0.25	±0.25	max	to CMA	Supplied	Fully
	Code	$(\pm 0.003)$	$(\pm 0.002)$	$(\pm 0.010)$	$(\pm 0.010)$				Recovered
W-095-04	Red	1.96	1.22	12.70	5.97	0.38	304 - 1510	3.18	0.63
		(0.077)	(0.048)	(0.500)	(0.235)	(0.015)		(0.125)	(0.025)
W-095-05	Blue	2.62	1.70	14.61	6.86	0.51	779 - 2680	3.18	0.63
		(0.103)	(0.067)	(0.575)	(0.270)	(0.020)		(0.125)	(0.025)
W-095-06	Yellow	3.81	2.54	14.61	6.86	1.27	1900 - 6755	4.72	1.57
		(0.150)	(0.100)	(0.575)	(0.270)	(0.050)		(0.186)	(0.062)
W-095-08**	2XBlue	2.62	1.65	14.61	6.86	0.51	754 - 1900	3.18	0.63
		(0.103)	(0.065)	(0.575)	(0.270)	(0.020)		(0.125)	(0.025)

<sup>\*</sup>For possible wire combinations, refer to table below, CMA – (circular mil area) of common conductors.

<sup>\*\*</sup>This part is use for 2x AWG 22 to AWG 18.

This part is use for EX TTV G EE to TTV G To.									
	AWG	26	24	22	20	18	16	14	12
	Strands	19	19	19	19	19	19	19	37
	CMA	304	475	754	1216	1900	2426	3831	6088

## **MATERIALS**

- 1. CRIMP SPLICE: Tin plated copper, see Splice Bar Color Code in table above.
- 2. BASE METAL: Copper Alloy 101 or 102 per ASTM-B280,
- 3. PLATING: Tin plated per ASTM-B545, ASTM-B339.
- 4. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyolefin. Color: see table.

## **APPLICATION**

- 1. Multiple in-line assemblies are also possible within the size range shown in the table above.
- 2. It is suitable for use with wire whose insulation material is rated at 95°C minimum.
- 3. The device is rated at 105°C.
- 4. For installation procedure, see RPIP-685-00.

=7		IN-LINE CRIMP SPLICE						
Unless otherwise s [Inches dimensions	Raychem Devices	DOCUMENT NO.: W-095-04/-08						
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON			REV:	C2	DATE: 16-Aug-18		
REVISED BY: UNGUYEN	CAGE CODE: 06090	ECO NUMBER: ECO-	18-012655	SCALE:	ITS	SIZE:	SHEET: 1 of 1	

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