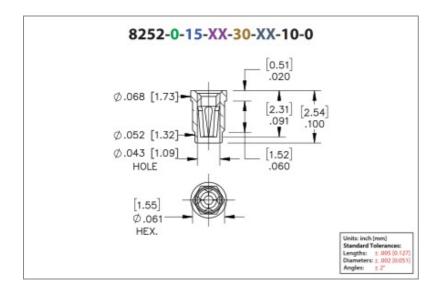




# PRODUCT NUMBER: 8252-0-15-15-30-14-10-0





## 8252-0-15-15-30-14-10-0 SPECIFICATIONS

General Info		
Description <sup>1</sup>	Press-Fit Receptacle for Plated Through Hole (PTH)	
Mounting Feature <sup>2</sup> :	Press-Fit into a Plated Through Hole (PTH)	
Mounting Hole <sup>3</sup> :	.057" (1,448mm)	
<b>Pin Diameter</b> .015"025" (0,381- <b>Range:</b> 0,635mm)		
Packaging:	Packaged in Bulk	
RoHS <sup>4</sup> :	Yes	
Product Lifecycle <sup>5</sup> :	Active	

Materials	
Shell Material <sup>6</sup> :	Brass Alloy
Shell Plating <sup>7</sup> :	10 μ" Gold over Nickel
Contact Plating <sup>8</sup> :	10 μ" Gold over Nickel

Technical Specs			
Durability <sup>9</sup> :	1,000 Cycles Minimum		
Operating Temperature Range <sup>10</sup> :	-55/+125° C		
Current Rating <sup>11</sup> :	3A @ 10°C Temperature Rise		
Contact Resistance <sup>12</sup> :	10 mΩ Max		
Shock <sup>13</sup> :	No Elect. Discontinuity > 1µs @ 50g		
Vibration <sup>14</sup> :	No Elect. Discontinuity > 1μs @ 10-2000HZ, 20 G		

### **NOTES:**

1. Standard Tolerances:

Lengths +/-.005" (0,13)

Diameters: +/-.002" (0,051)

Angles: +/- 2°

- 2. The suggested mounting hole represents the plated through-hole size. Press-fit pins designed for plated through-holes require the bare board drill size to be .001" (.0254 mm) larger than the diameter of the press-fit feature. This is a general guideline; your application may require different specifications
- 3. This is a general guideline; your application may require different specifications
- Mill-Max products labeled with the RoHS symbol are compliant with all three ROHS Directives. All of our products previously described as RoHS (2002/95/EC) and RoHS-2 (2011/65/EC) are also compliant with RoHS-3 (2015/863/EU).
- 5. Part is Active and in Production, No Scheduled Obsolescence
- 6. Brass Alloy 360 per ASTM B 16, or 385 per ASTM B455
- 7. GOLD per ASTM B 488, Type 1 (99.7% min. gold), Code C (130-200 HK (Knoop hardness)); NICKEL per ASTM B 689, Type 2 (Bright),
- 8. GOLD per ASTM B 488, Type 1 (99.7% min. gold), Code C (130-200 HK (Knoop hardness)), NICKEL per ASTM B 689, Type 2 (Bright)
- 9. Receptacles are capable of 1,000 Minimum insertion/extraction cycles for a broad range of applications. Mating pin size, shape and finish, along with application specific variables, will affect the life of a receptacle contact.

1000

- 10. Per IEC 60512-11-(4,-9,-10,-12)
- 11. Per IEC 60512-5-1, Current Carrying Capacity (evaluated at 10° C Temp. Rise)
- 12. Per EIA-364-23C, Low Level Contact Resistance
- 13. Per IEC 60512-6-3: Test 6c: Shock
- 14. Per IEC 60512-6-4: Test 6d: Vibration (sinusoidal)

### **CONTACT:**

#### **#30 CONTACT** #30 CONTACT FOR .015"-.025" DIAMETER PINS ( $\delta$ = .005) 4-FINGER (BeCu), GROUP C PRESS-FIT .043 DIA INTO SHELL FORCE (grams) SHOULDER PREFERRED 100 TO ASSIST ASSEMBLY .083 .052 MINIMUM DIAMETER OPERATING RANGE 10 0.012 0.013 0.014 0.015 0.016 0.017 0.018 0.019 PRECISION MACHINED SHELL (CUSTOM DESIGNS WELCOME) MATING PIN DIAMETER (inches)

The insertion / extraction force characteristics above were derived using a 30 microinch gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

Material	Beryllium Copper	Current Rating (amps)	3.00
Fingers	4	Compliancy (δ)	0.005

■INITIAL INSERTION FORCE
• • INSERTION FORCE 2nd CYCLE

0.026

EXTRACTION FORCE

#### ADDITIONAL NOTES AND SPECIFICATIONS

In the interest of improved design, quality and performance, Mill-Max reserves the right to make changes in its specifications without prior notice. Specifications and tolerances are provided wherever possible. The tolerance on dimensions of critical to function features is typically held tighter than the stated standard tolerances, such as press-fits, holes and lengths affecting the coplanarity of SMT products. Due to the wide variety of interconnects Mill-Max offers, the specific tolerances vary from product to product. If you need information regarding the tolerance of a particular part, please contact Technical Services.

#### **RELATED LINKS AND DOCUMENTS**

Application Note: (<u>https://www.mill-max.com/sites/default/files/external/assets/2017-07/Application%20Note%20-%20Press-Fit%20Pins%20and%20Receptacles%20for%20Plated%20Through%20Holes.pdf</u>)

Environmental Compliance: ( https://www.mill-max.com/rohs )