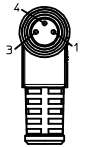


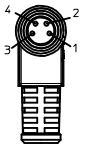
FACE VIEWS

M8 3 POLE



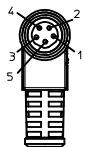
Pin #.	Wire
1	Brown
2	-
3	Blue
4	Black
5	-

M8 4 POLE



Pin #.	Wire
1	Brown
2	White
3	Blue
4	Black
5	-

M8 5 POLE



Pin #.	Wire
1	Brown
2	White
3	Blue
4	Black
5	Grey

NUMERICAL CODE

4

0

X

0

0

1

X

X

X

M

X

X

X

40 = M8x1
single ended

poles:
3 = 3 poles
4 = 4 poles
5 = 5 poles

header:
001 = plug female 90° right

Cable:
B41 = 0,25mm², TPU BLACK

M = meter

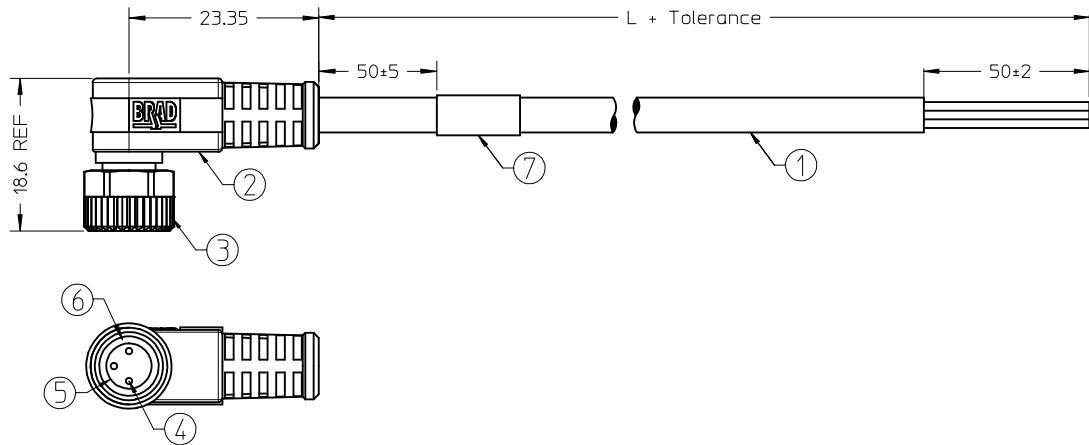
length:
Example
020 - 2 m

Table of length tolerances		
Over	Up to and including	Tolerance (+)
0	1000	+40 0
1000	5000	+60 0
5000	10000	+80 0
10000	20000	+140 0
20000	30000	+160 0
30000	>	+1 % of length

FEMALE RIGHT ANGLED PLUG
M8 PLUG

NOTES

Temperatur Range	-25°C/+80°C
Contact Current Rating	3A
Voltage Rating	3 poles 60V
	4-5 poles 30V
Protection class	IP 67



Bill of Materials

ITEM	QTY.	DESCRIPTION	MATERIAL	FINISH
7	1	LABEL	-	-
6	1	GASKET	FKM	RED
5	1	M8 FEMALE INSERT	ELASTOLLAN	BLACK
4	X	CONTACT FEMALE	BRASS	Cu/Ni
3	1	M8 HEX KNU FEMALE NUT	BRASS	NI3
2	-	MOLDING NATURAL	TPU	BLACK
1	-	CABLE Xx0.25 [mm²]	TPU	BLACK

REVISED SD NUMBER IEC NO: IPGZ015-1530 2015/02/26 DRWN:MMAGAT 2015/02/26 CHKD:USTACHOWIAK 2015/02/26 APPR:MIWASIECZKO 2015/02/26	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1" style="font-size: small;"> <thead> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> </thead> <tbody> <tr><td>4 PLACES</td><td>± ---</td><td>± ---</td></tr> <tr><td>3 PLACES</td><td>± ---</td><td>± ---</td></tr> <tr><td>2 PLACES</td><td>± ---</td><td>± ---</td></tr> <tr><td>1 PLACE</td><td>± ---</td><td>± ---</td></tr> <tr><td>0 PLACE</td><td>± ---</td><td>± ---</td></tr> </tbody> </table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± ---	2 PLACES	± ---	± ---	1 PLACE	± ---	± ---	0 PLACE	± ---	± ---	DIMENSION STYLE MM ONLY	SCALE ---	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
		mm	INCH																					
	4 PLACES	± ---	± ---																					
	3 PLACES	± ---	± ---																					
2 PLACES	± ---	± ---																						
1 PLACE	± ---	± ---																						
0 PLACE	± ---	± ---																						
B1	ANGULAR ± 1 ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DRAWN BY DATE WSTRASZKIEWI 2014/09/02 CHECKED BY DATE JMARSZALEK 2014/09/02 APPROVED BY DATE MIWASIECZKO 2014/09/08	MATERIAL NO. SEE TABLE 1	TITLE CSE M8 XP AC FE RA TPU XM	DOCUMENT NO. SD-120086-010	SHEET NO. 1 OF 2																		
molex																								
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																								

TABLE 1

MOLEX PN	ENGINEERING No.
1200868667	403001B41M010
1200868668	403001B41M020
1200868669	403001B41M050
1200868670	403001B41M100
1200868671	404001B41M010
1200868672	404001B41M020
1200868673	404001B41M050
1200868674	404001B41M100
1200868675	405001B41M010
1200868676	405001B41M020
1200868677	405001B41M050
1200868678	405001B41M100

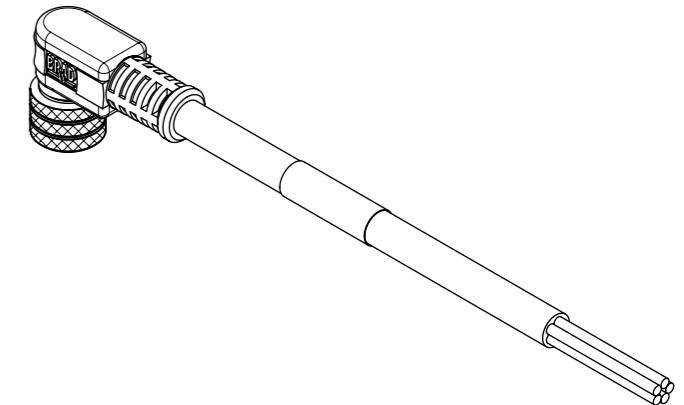
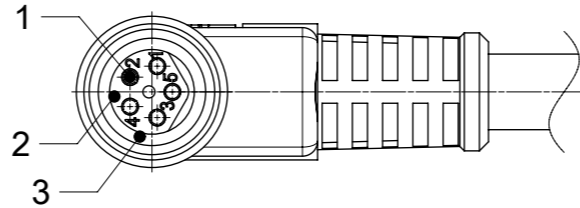
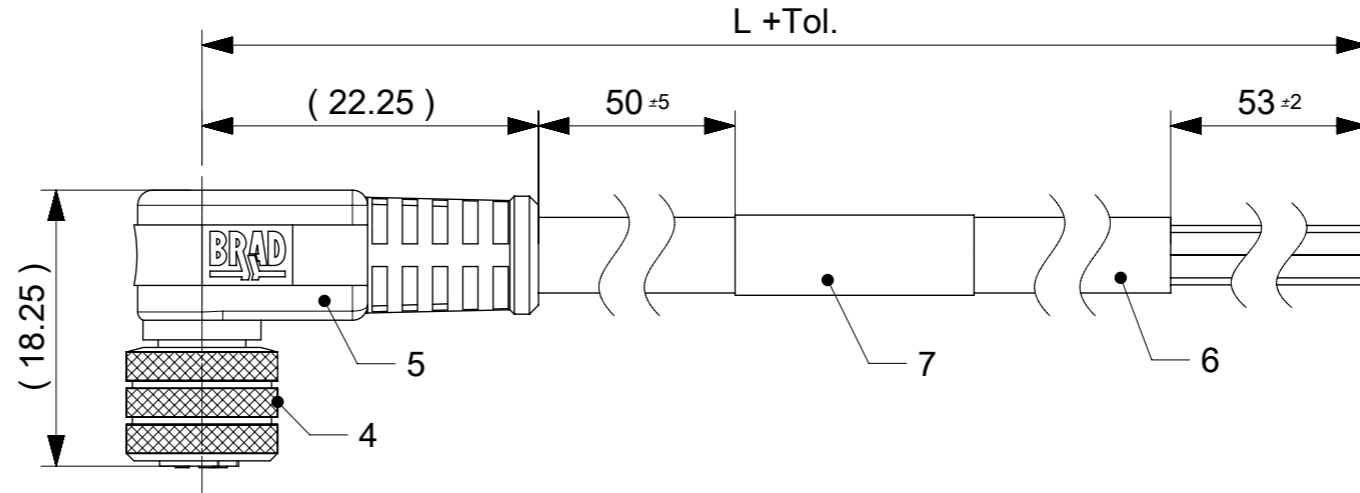
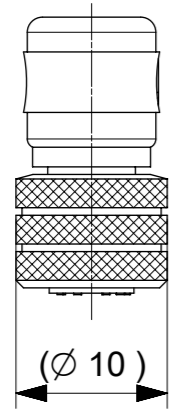
CABLE SPECIFICATION

CABLE TYPE	WIRE GAUGE	CABLE JACKET	UL	CSA	static	flexing	drag chain tested	other
B41	0.25mm ²	TPU black	STYLE 21215	yes	-40°C to +90°C 5xD	-25°C to +80°C 7.5xD	5 mio cycles	WELD SLAG RESISTANCE

For Raw Cable Specification see SD-120209-006

REVISED SD NUMBER EC NO: IPG2015-1530 DRWN: MAJGAT 2015/02/26 CHKD: OSTACHOWIAK 2015/02/26 APPR: MIWASIECZKO 2015/02/26	DESCRIPTION B1	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
		▼=0 ◻=0	mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± --- ± --- 1 PLACE ± --- ± --- 0 PLACE ± --- ± ---	MM ONLY	---	METRIC	DRAWN BY: WSTRASZKIEWI 2014/09/03 CHECKED BY: JMARSZALEK 2014/09/03 APPROVED BY: MIWASIECZKO 2014/09/08	TITLE
		ANGULAR ± 1 °	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE TABLE 1	MATERIAL NO.	DOCUMENT NO.	CSE M8 XP AC FE RA TPU XM	
					SIZE	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
					A3	SD-120086-010		SHEET NO. 2 OF 2

FEMALE PLUG M8 90° ANGLED



SCALE 1:1

NOTES:
 RATED VOLTAGE: 3 contacts 60V AC/DC
 4 and 5 contacts 30V AC/DC
 CURRENT RATING: 3, 4, 5 contacts 3A
 PROTECTION CLASS: IP 67
 TEMPERATURE: -25°C / +80°C

CONTACT POSITION FRONT VIEW:

3 CONTACTS		4 CONTACTS		5 CONTACTS	
PIN 3	PIN 1	PIN 3	PIN 1	PIN 3	PIN 1
PIN 4	PIN 2	PIN 4	PIN 2	PIN 4	PIN 2
PIN 5				PIN 5	
PIN	WIRE	PIN	WIRE	PIN	WIRE
1	BROWN	1	BROWN	1	BROWN
2	-	2	WHITE	2	WHITE
3	BLUE	3	BLUE	3	BLUE
4	BLACK	4	BLACK	4	BLACK
				5	GREY

CODING ACCORDING TO IEC 61076-2-104

FOR OPTIONS SEE - NUMERICAL CODE - ON SHEET 2

ITEM	QTY.	DESCRIPTION	MATERIAL	FINISH
7	1	LABEL	VINYL	-
	-	PRINTING FOR CABLES IXX	-	-
6	-	CABLE	SEE SHEET 2	-
5	-	OVERMOULDING BLACK	TPU	-
4	1	NUT M8 FEMALE	BRASS	NICKEL
3	1	O-RING RED	FKM	-
2	1	INSERT FEMALE BLACK	TPU	-
1	3 / 4 / 5	CONTACT M8 FEMALE	BRASS	SELECTIVE Au OVER Ni

QUALITY SYMBOLS FA = 0 FE = 0 FB = 0 FC = 0 FD = 0 FE = 0 FF = 0 FG = 0 FH = 0 FI = 0 FJ = 0 FK = 0 FL = 0 FM = 0 FN = 0 FO = 0 FP = 0 FQ = 0 FR = 0 FS = 0 FT = 0 FU = 0 FV = 0 FW = 0 FX = 0 FY = 0 FZ = 0	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		DIMENSION UNITS: MM SCALE: 2:1		<p>CSE M8 XP AC BC RA XM SE</p> <p>PRODUCT CUSTOMER DRAWING</p>	
	EC NO: 110140 DRWN: FGAIK CHK'D: RSILLER APPR: RSILLER	2016/11/02 2016/11/14	GENERAL TOLERANCES (UNLESS SPECIFIED) ANGULAR TOL ± 1.0 ° 4 PLACES ± 3 PLACES ± 2 PLACES ± 0.05 1 PLACE ± 0.3 0 PLACES ± 0.5	DRWN BY: FGAIK DATE: 2016/11/02 CHK'D BY: RSILLER DATE: 2016/11/14		DRAWING SIZE: A3 THIRD ANGLE PROJECTION
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SERIES: 120086 MATERIAL NUMBER: SEE SHEET 3 CUSTOMER: GENERAL MARKET			
	RELEASE STATUS: P1 RELEASE DATE: 14.11.2016 16:25:08		DOCUMENT NUMBER: 1200868179 DOC TYPE: PSD DOC PART: 000 SHEET NUMBER: 1 OF 3			

ENGINEERING NO. - NUMERICAL CODE (Available parts see PART LIST table. Other parts available upon request).

OPTIONS

4 0 X 0 0 1 X X X M X X X X X

40=Nano-Change
M8x1
Single ended

Poles:
3=3 Contacts
4=4 Contacts
5=5 Contacts

Head style:
001=Plug Female Angled

Cable type: See Table

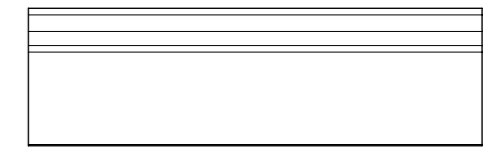
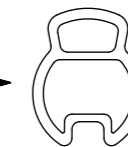
Units:
M=Meter

Length
Examples:
005=0.5 unit
010=1 unit
100=10 units

Overmold color:
Blank (Standard)=Black
G=Black / Y=Yellow

Nut:
Blank (standard)=Knurled Brass Ni Plated
1=Stainless Steel
7=Teflon coat

H= 2 pcs. of I/D Carrier PVC Transparent
(Cables lxx & P82 always with
2 pcs. of I/D Carrier)



CABLE INFORMATION

CABLE TYPE	NO. OF WIRES	CROSS SECTION	CABLE JACKET	UL	CSA	TEMP. RATING	STATIC: TEMP. / BENDING RADIUS	DYNAMIC: TEMP. / BENDING RADIUS	DRAG CHAIN	SHIELD
A10	4	0.25mm ²	PVC YELLOW	UL 2661/1731	I/II A/B 105°C/300V	105°C	-	-	-	NO
E02	3 / 4 / 5	0.25mm ²	PVC BLACK	UL 2464/1729	C22.2 I/II A/B 80°C/300V	-	-30°C to +80°C, 10xO.D.	-10°C to +80°C, 15xO.D.	-	NO
H08	3 / 4 / 5	0.25mm ²	PUR BLACK LS0H	UL 21198/10493	C22.2 I/II A/B 80°C/300V	-	-40°C to +80°C, 5xO.D.	-25°C to +80°C, 10xO.D.	2 000 000 cycles, Temp max 60°C	NO
H09	4	0.34mm ²	PUR BLACK LS0H	UL 21198/10493	C22.2 I/II A/B 80°C/300V	-	-40°C to +80°C, 5xO.D.	-25°C to +80°C, 10xO.D.	2 000 000 cycles, Temp max 60°C	NO
I02	3 / 4	0.25mm ²	PVC (CEI) GREY	-	-	-	-30°C to +70°C	-5°C to +70°C	-	NO
K05	3	0.34mm ²	TPE YELLOW	UL ITC OR PLTC	I/II A/B 90°C/300V	105°C	-	-	-	NO
P02	3 / 4 / 5	0.25mm ²	PUR / PVC BLACK	-	-	-	-30°C to +80°C, 7xO.D.	-5°C to +80°C, 15xO.D.	-	NO
P82	3 / 4	0.34mm ²	PUR ORANGE	-	-	-50°C to +105°C	-	-	-	NO

CABLE LENGTH TOLERANCES

OVER [mm]	UP TO AND INCLUDING [mm]	TOLERANCES [mm]
0	305	+19
305	915	+45
915	1830	+56
1830	3660	+89
3660	7320	+165
7320	14640	+317
14640	30500	+610
30500	>	+2% of finished length

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION											
QUALITY SYMBOLS	2016/11/02	2016/11/14	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION UNITS	SCALE					
			ANGULAR TOL ± 1.0 °		MM	1:1					
▽ = 0	EC NO: 110140 DRWN: FGAIK CHK'D: RSILLER REV APPR: RSILLER	A	4 PLACES ±	±	DRWN BY	DATE	CSE M8 XP AC BC RA XM SE				
▽ = 0			3 PLACES ±		FGAIK	2016/11/02					
▽ = 0			2 PLACES ±	CHK'D BY	DATE	PRODUCT CUSTOMER DRAWING					
▽ = 0			1 PLACE ±	RSILLER	2016/11/14						
▽ = 0			0 PLACES ±	APPR BY	DATE	SERIES	MATERIAL NUMBER	CUSTOMER			
▽ = 0			0 PLACES ±	DRAWING SIZE	THIRD ANGLE PROJECTION	120086	SEE SHEET 3	GENERAL MARKET			
▽ = 0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		A3			DOCUMENT NUMBER	DOC TYPE	DOC PART	SHEET NUMBER		
▽ = 0						1200868179	PSD	000	2 OF 3		


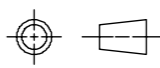
PART LIST

No.	MOLEX PN	Engineering No.	L [mm]
1	1200270097	403001I02M030	3000
2	1200270098	403001I02M050	5000
3	1200270161	404001I02M030	3000
4	1200270162	404001I02M050	5000
5	1200270163	404001I02M100	10000
6	1200270474	403001I02M100	10000
7	1200271044	404001P82M0507	5000
8	1200271062	403001P82M050	5000
9	1200271181	403001P82M020	2000
10	1200271232	404001P82M050	5000
11	1200271333	403001H08M020G	2000
12	1200271415	403001H08M050G	5000
13	1200860177	404001A10M040	4000
14	1200860178	404001A10M050	5000
15	1200860180	404001A10M100	10000
16	1200860352	403001K05M100	10000
17	1200868004	403001H08M100	10000
18	1200868021	403001E02M030	3000
19	1200868044	403001P82M0107	1000
20	1200868054	403001H08M050	5000
21	1200868055	404001H08M010	1000
22	1200868057	404001E02M150	15000
23	1200868062	403001P02M100	10000
24	1200868077	404001H08M100	10000
25	1200868082	403001P02M150	15000
26	1200868091	403001H08M030	3000
27	1200868155	403001P02M020	2000
28	1200868159	404001P02M020	2000
29	1200868160	404001P02M100	10000
30	1200868178	405001E02M020	2000
31	1200868179	405001E02M050	5000
32	1200868180	405001E02M100	10000
33	1200868208	404001I02M020	2000
34	1200868210	403001H08M015	1500
35	1200868211	404001H08M050	5000

No.	MOLEX PN	Engineering No.	L [mm]
36	1200868223	405001P02M050	5000
37	1200868293	403001E02M010	1000
38	1200868294	403001E02M060	6000
39	1200868295	403001E02M150	15000
40	1200868296	403001E02M200	20000
41	1200868297	403001E02M250	25000
42	1200868298	403001I02M005	500
43	1200868299	403001I02M006	600
44	1200868300	403001I02M010	1000
45	1200868301	403001I02M025	2500
46	1200868356	404001E02M010	1000
47	1200868357	404001E02M0201	2000
48	1200868359	404001E02M050H	5000
49	1200868360	404001E02M200	20000
50	1200868361	404001E02M030	3000
51	1200868362	404001E02M050G	5000
52	1200868363	404001H08M030	3000
53	1200868364	404001I02M150	15000
54	1200868365	404001P02M150	15000
55	1200868391	405001P02M020	2000
56	1200868396	405001H08M020	2000
57	1200868406	405001H08M050	5000
58	1200868407	405001H08M100	10000
59	1200868422	403001E02M0501	5000
60	1200868424	404001E02M0501	5000
61	1200868441	403001I02M020Y	2000
62	1200868448	403001E02M050Y	5000
63	1200868449	403001E02M100Y	10000
64	1200868457	404001E02M050Y	5000
65	1200868458	404001E02M100Y	10000
66	1200868459	404001I02M050Y	5000
67	1200868462	403001P82M050Y	5000
68	1200868464	403001H08M100Y	10000
69	1200868465	403001P82M0107Y	1000
70	1200868466	403001H08M050Y	5000

No.	MOLEX PN	Engineering No.	L [mm]
71	1200868483	404001P82M050Y	5000
72	1200868484	403001I02M050Y	5000
73	1200868485	403001I02M100Y	10000
74	1200868497	403001H08M010	1000
75	1200868516	403001E02M300	30000
76	1200868519	403001P02M010	1000
77	1200868533	404001P02M010	1000
78	1200868589	403001P02M1001	10000
79	1200868592	403001P02M003	300
80	1200868593	403001P02M006	600
81	1200868594	403001P02M009	900
82	1200868597	403001H08M010Y	1000
83	1200868727	404001H09M100	10000
84	1200868728	404001H09M200	20000
85			
86			
87			
88			
89			
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92			
93			
94			
95			
96			
97			
98			
99			
100			
101			
102			
103			
104			
105			

No.	MOLEX PN	Engineering No.	L [mm]
106			
107			
108			
109			
110			
111			
112			
113			
114			
115			
116			
117			
118			
119			
120			
121			
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137			
138			
139			
140			

<p>QUALITY SYMBOLS</p> <p>FA = 0</p> <p>FE = 0</p> <p>FB = 0</p> <p>FV = 0</p> <p>FC = 0</p> <p>FX = 0</p> <p>FS = 0</p> <p>FZ = 0</p>	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION									
	<p>2016/11/02</p> <p>2016/11/14</p>	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION UNITS	SCALE	 <p>CSE M8 XP AC BC RA XM SE</p>				
		ANGULAR TOL ± 1.0 °		MM	1:1					
	<p>EC NO: 110140</p> <p>DRWN: FGAIK</p> <p>CHK'D: RSILLER</p> <p>REV APPR: RSILLER</p>	4 PLACES ±	FGAIK		DATE					
		3 PLACES ±	DATE		2016/11/02					
	<p>EC NO: 110140</p> <p>DRWN: FGAIK</p> <p>CHK'D: RSILLER</p> <p>REV APPR: RSILLER</p>	2 PLACES ± 0.05	CHK'D BY		DATE					
		1 PLACE ± 0.3	DATE		2016/11/14					
	<p>EC NO: 110140</p> <p>DRWN: FGAIK</p> <p>CHK'D: RSILLER</p> <p>REV APPR: RSILLER</p>	0 PLACES ± 0.5	APPR BY		DATE					
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		DATE						
	A		DRAWING SIZE	THIRD ANGLE PROJECTION		<p>PRODUCT CUSTOMER DRAWING</p>				
A		A3			SERIES	MATERIAL NUMBER	CUSTOMER			
A				120086		SEE PART LIST		GENERAL MARKET		
A				A3		DOCUMENT NUMBER		DOC TYPE	DOC PART	SHEET NUMBER
A				A3		1200868179		PSD	000	3 OF 3