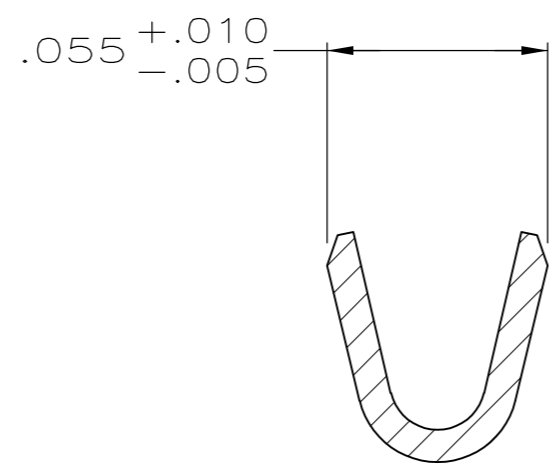
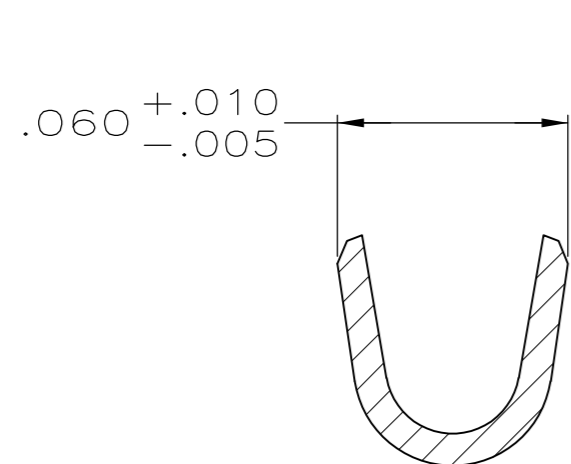
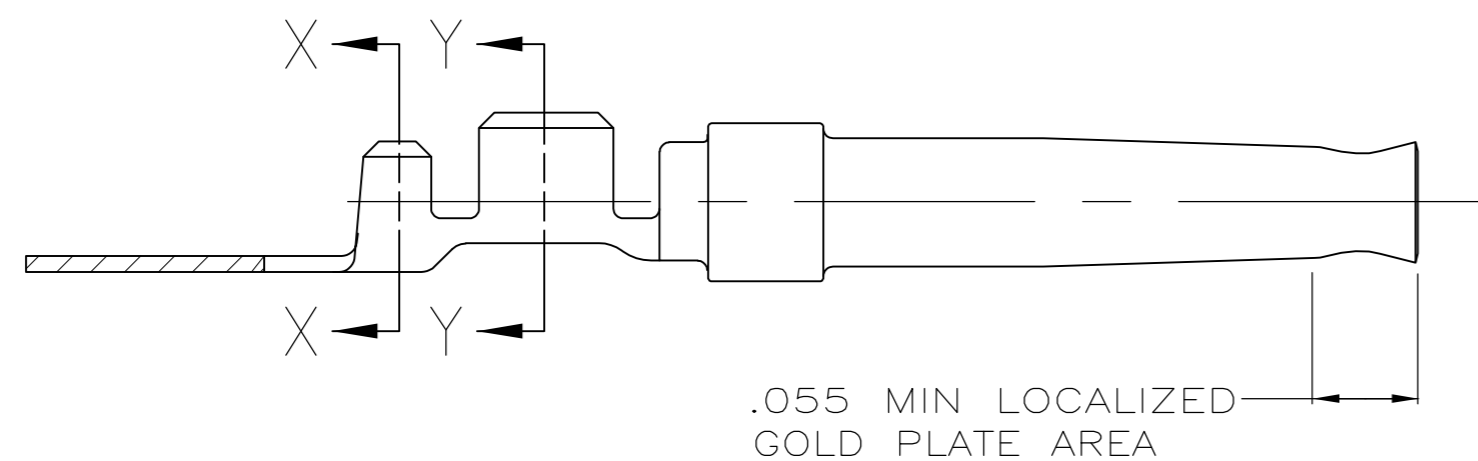
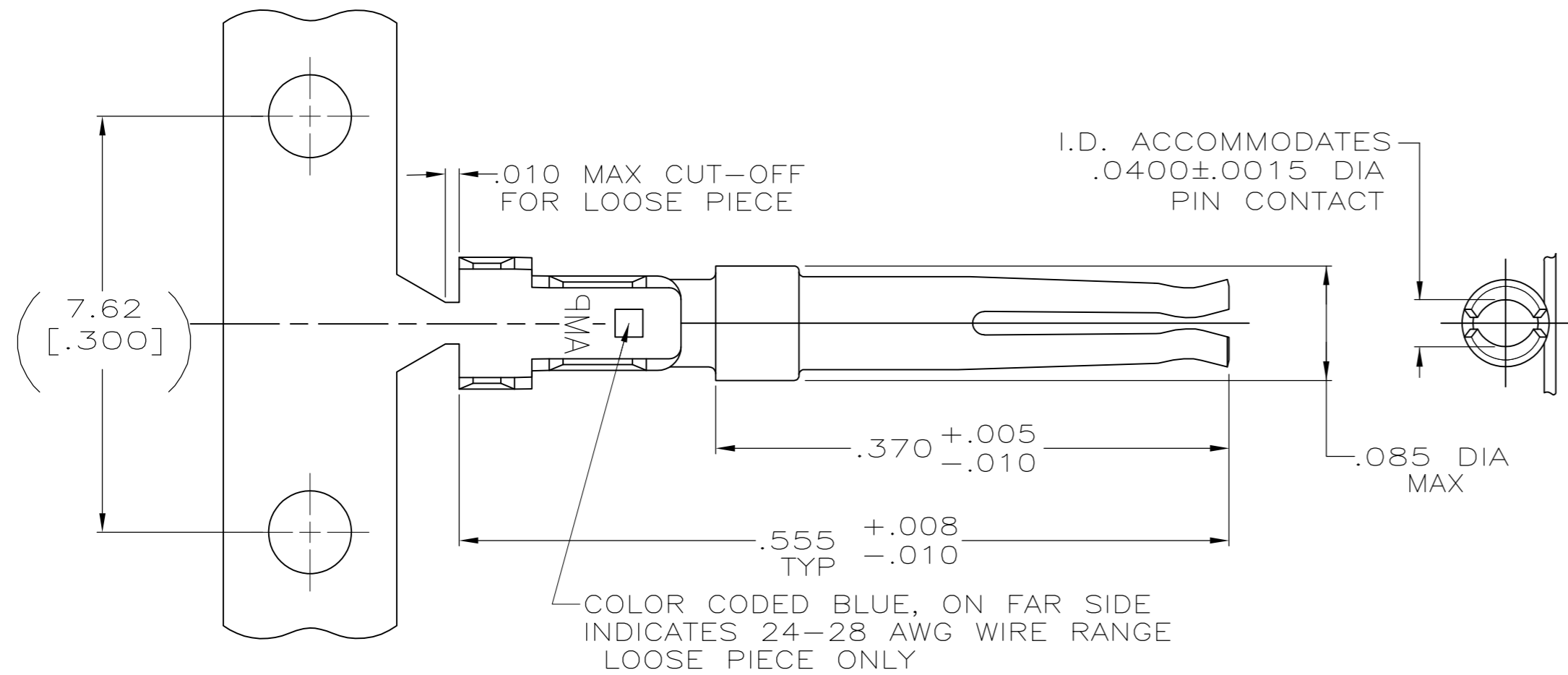


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LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		D		REVISED PER ECO-08-019103	18AUG2008	ZMRCWR	
		D1		REVISED PER ECO-10-000444	19JAN10	KK	HMR



- 1 FOR MINI-APPLICATOR AND STRIPPER CRIMPER.
- 2 FOR HAND TOOL USE ONLY.
- 3. WIRE RANGE OF 24-28, INSULATION RANGE OF .030-.040.
- 4. TIN PLATING MAY NOT APPEAR ON CARRIER STRIP.
- 5 GOLD FLASH ON INSIDE OF LOCALIZED GOLD PLATE AREA, .000100 TIN ON CRIMP BARRELS, ALL OVER .000030 NICKEL UNDERPLATE.
- 6 PLATED WITH .000030 GOLD ON INSIDE OF LOCALIZED GOLD PLATE AREA, .000100 TIN ON CRIMP BARRELS, ALL OVER .000050 NICKEL UNDERPLATE.
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL PLATE, .000030 TOTAL ON INSIDE OF LOCALIZED GOLD PLATE AREA, .000100 TIN ON CRIMP BARRELS, ALL OVER .000050 NICKEL UNDERPLATE.
- 7 FOR STANDARD APPLICATOR ONLY.
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

FINISH	USE	TYPE	PART NUMBER
5	7	STRIP	1658538-4
5	1	STRIP	1658538-3
6	1	STRIP	1658538-2
5	2	LOOSE PIECE	1658538-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. VARELA - DOCK5 11-17-04	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK J. GERACE 11-17-04	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. WALMSLEY 11-17-04	SOCKET CONTACT, 20 DF, 24-28 AWG, AMPLIMITE	
0 PLC ± -	1 PLC ± -	PRODUCT SPEC 108-40005	SIZE A2	CAGE CODE 00779
2 PLC ± -	3 PLC ± .005	APPLICATION SPEC 114-10000	DRAWING NO C=1658538	RESTRICTED TO -
4 PLC ± -	ANGLES ± -	MATERIAL PHOSPHOR BRONZE	SCALE 10:1	SHEET 1 of 1
FINISH SEE TABLE		WEIGHT -	REV D1	
CUSTOMER DRAWING				