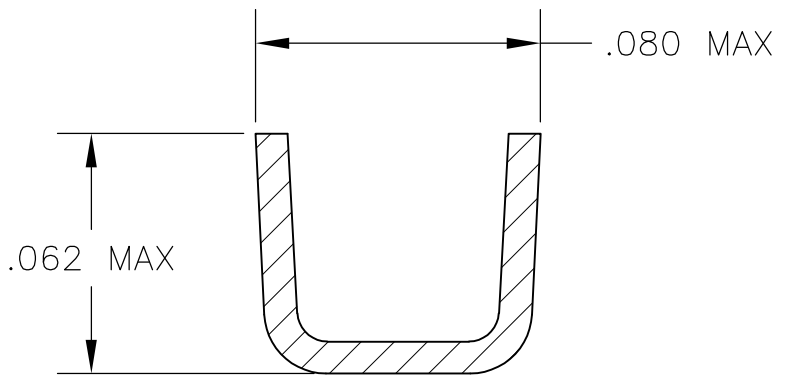
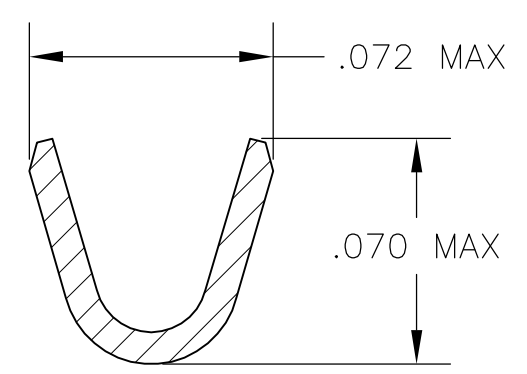
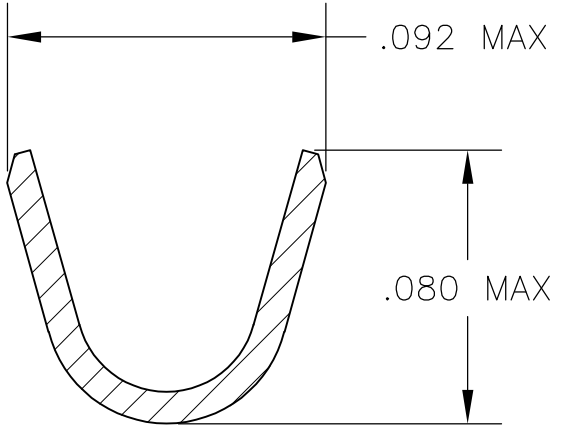
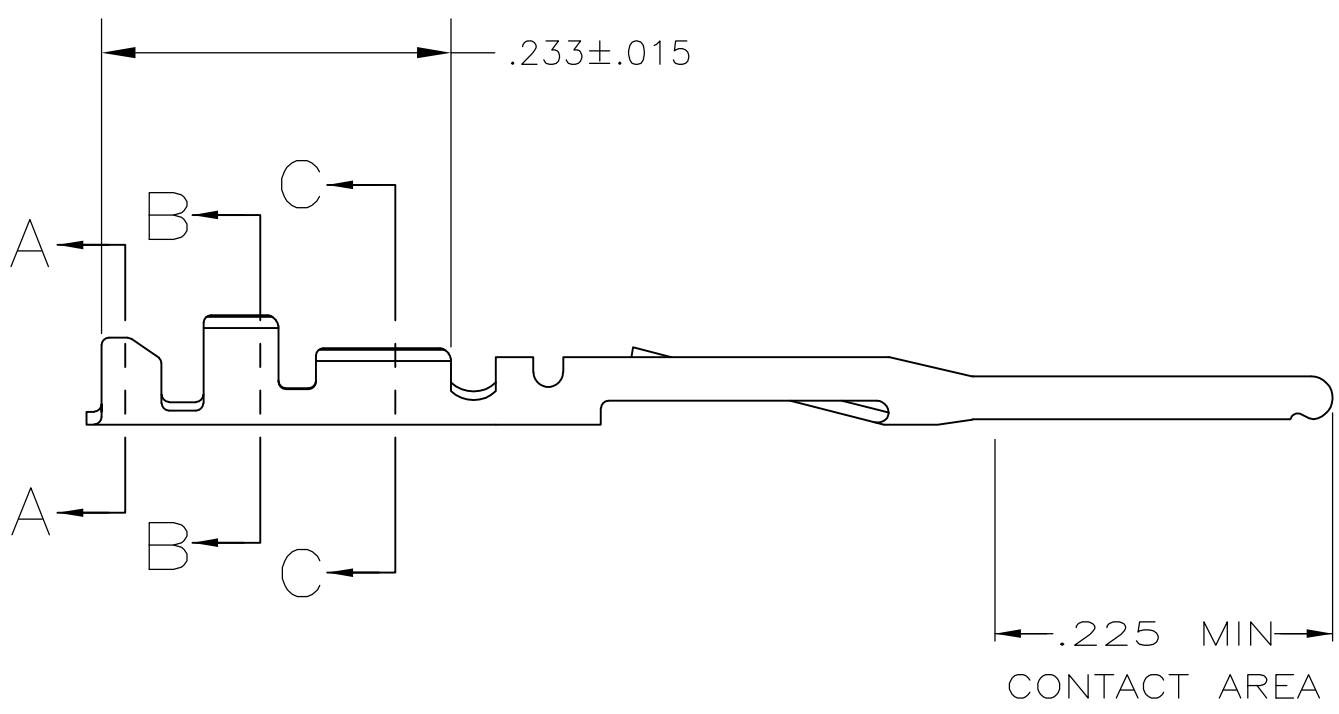
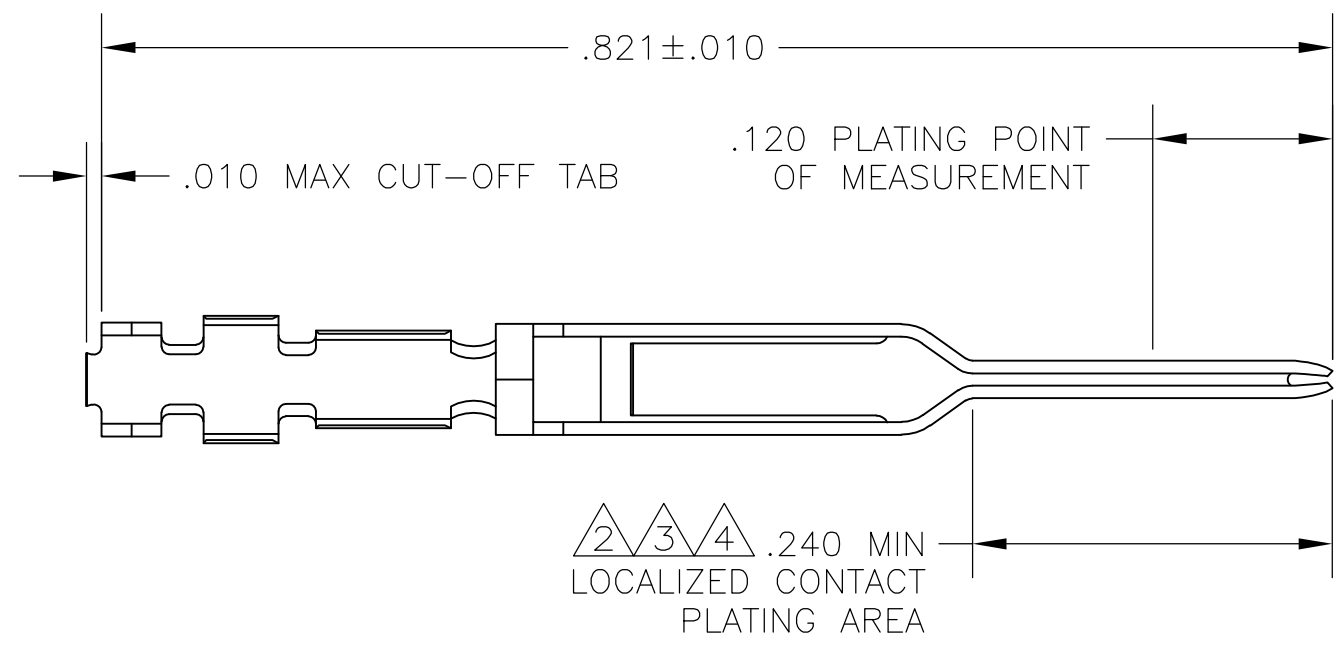


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LOC		DIST		REVISIONS			
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		E		REVISED PER ECO-09-001588	09JUN2009	CJV	CWR



- ① FINISH: .000100 MIN THK BRIGHT TIN LEAD OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- ② FINISH: .000015 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT.  
-OR-  
GOLD FLASH OVER PALLADIUM-NICKEL, .000015 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- ③ FINISH: .000030 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT,  
-OR-  
GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- ④ FINISH: .000050 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT,  
-OR-  
GOLD FLASH OVER PALLADIUM-NICKEL, .000050 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 5. FOR 22-26 AWG WIRE WITH AN INSULATION RANGE OF .040-.056 DIA.
- ⑥ FINISH: .000100 MIN THK TIN OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.

⑥	1-86557-9	1-86561-0
①	1-86557-4	86561-9
④	86557-7	86561-7
②	86557-6	86561-6
③	86557-4	86561-4
FINISH	REELED PART NO	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN	J. GALLUCCI	6-27-89	Tyco Electronics Corporation Harrisburg, PA 17105-3608			
CHK	D.L. ROCKER	6-28-89				
APVD	G.D. MILLER	6-29-89				
NAME	CONTACT, PIN, .025 SQ ROUND WIRE, .100 CENTERLINE, FFC					
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
INCHES	0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± -	108-9024	A2	00779	C=86561	-
MATERIAL	FINISH	APPLICATION SPEC	WEIGHT	SCALE	SHEET	REV
PHOS. BRONZE	SEE TABLE	114-16003	-	8:1	1 of 1	E
CUSTOMER DRAWING						