# 6.1 × 3.7mm (Surface Mount Type)

## Compact switch with contact sealing structure, also available with ground terminal





### ■ Typical Specifications

Items	Specifications
Rating (max.)	50mA 12V DC
Rating (min.)	10μA 1V DC
Initial contact resistance	500mΩ max.
Travel (mm)	0.25

### ■ Product Line

Top push type

Product No.	Operating force	Operating direction	Operating life	Minimum order unit (pcs.)		
T TOUGET NO.	Operating force	Operating direction	(5mA 5V DC)	Japan	Export	
SKQYACE010	0.98N			3,000	3,000	
SKQYAAE010	1.57N	Top push	50,000 cycles			
SKQYABE010	2.55N	rop pusn	JO,000 Cycles			
SKQYAFE010	3.14N					

With ground terminal type

Product No.	Operating force	Operating direction	Operating life	Minimum order unit (pcs.)		
T TOUGET NO.	Operating force	Operating direction	(5mA 5V DC)	Japan	Export	
SKQYPCE010	0.98N			3,000	3,000	
SKQYPAE010	1.57N	Top push	F0 000 avalas			
SKQYPBE010	2.55N	Top push	50,000 cycles			
SKQYPDE010	3.14N					

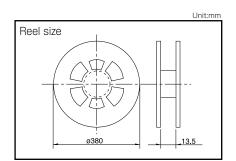
### ■ Packing Specifications

Taping

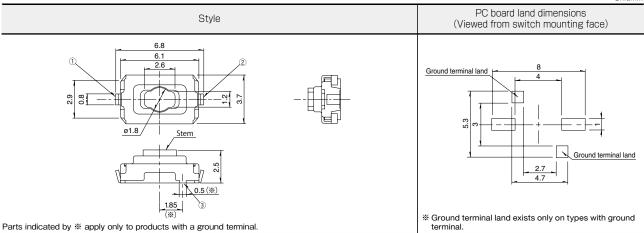
Num	ber of packages (	Tape width	Export package	
1 reel	1 case / Japan	1 case / export packing	(mm)	measurements (mm)
3,000	30,000	30,000	12	395×395×205



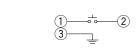
For reels of 330mm diameter, please inquire.



■ Dimensions Unit:mm



### Circuit Diagram



Parts indicated by  $\ensuremath{\mathfrak{3}}$  apply only to products with a ground terminal.

	Type				Sharp Fee	eling Type			
1,400					Surface	e Mount	I	1	1
	Series	SKRK	SKTH	SKRP	SKQM	SKQY	SKTQ	SKTR	SKSU
	Photo		Separate Sep				NEW	NEW	
	Features	Compact size Low-profile	Compact size	High operation force Compact size	Compa	act size		Middle travel	
	Water-proof	_		_	_	_	_	_	•
	Dust-proof	_	•	_	_	_	_	_	•
	IP standard	_	_	_	_	_	_	_	67 equivalent
Operatir	Top push	•	•	•	•	•	•	•	•
directio	Side push	_	_	_	_	_	_	_	_
	W	3.9	3.5	4.2	6	6.1	5.3		5.3
Dimensio (mm)	ons D	2.9	3	.2	3.5	3.7	5.4	- □6.1	5.4
(,	Н	1.5/2	1.8/2.5	2.5	4.3/5	2.5	4.25	4.1	3.85/4.34
Operation force coverage	2N to 3N	Ţ					1	<b>\$</b>	<b>‡</b>
Travel (mm)		0.13	0.12	0.2	0.	25	0.71	0.72	0.7/0.9
G	round terminal	_	_	_	_	0	_	_	_
Operatin	g temperature range	-40℃ to +85℃			-	-40°C to +90°	C		
А	utomotive use	_	•	•	•	•	•	•	•
	Life Cycle	<b>X</b> 2	<b>2</b>	*3	<b>2</b>	<b>X</b> 2	*3	*3	*3
	Rating (max.) (Resistive load)	50mA 12V DC	25mA 16V DC	50mA 16V DC	50mA	12V DC		50mA 16V D	С
Electrical	Rating (min.) (Resistive load)	10μA 1V DC							
performance	Insulation resistance	100MΩ min. 100V DC 1min.							
	Voltage proof	250V AC 1min.	100V AC 1min.			250V A	C 1min.		
D1.22	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively							
Durability	Lifetime	Shall be in accordance with individual specifications.							
Cold -40°C 96h -40°C 1,000h -40°C 96h			-40℃ 1,000h						
Environmental performance	Dry heat	90°C	90°C 96h 90°C 1,000h		90°C 96h 90°C 1,00C		90°C 1,000h	ı	
	Damp heat	60°C, 90 to	95%RH 96h	H 96h			60°C,	C, 90 to 95%RH 1,000h	
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W: Width. The most outer dimension excluding terminal portion.

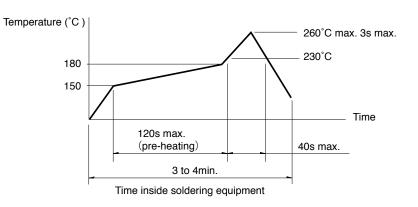
### Notes

- $\hbox{1. The automotive operating temperature range to be individually discussed upon request.}\\$
- $\textbf{2.} \bullet \textbf{Indicates applicability to all products in the series, while} \bigcirc \textbf{indicates applicability to some products in the series.}$

 $<sup>\</sup>mathsf{D}$  : Depth. The most outer dimension excluding terminal portion.  $\mathsf{H}$  : Height. The minimum dimension if there are variances.

# TACT Switch™ / Soldering Conditions

# Condition for Reflow Available for Surface Mount Type. Temperature profile



### Notes

- 1. Please confirm the specifications of our product for the detailed condition.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

### ■ Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

### **SKHH Series**

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.
Preheating time	60s max.
Soldering temperature	260℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

### SKHL Top Push Type, SKQJ Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	45s max.
Soldering temperature	255℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

### ■ Manual Soldering

Items	Condition
Soldering temperature	350℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

### SKHH, SKHW Series

Items	Condition
Soldering temperature	360°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

### SKTD, SKTG, SKQJ Series

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

### Notes

- 1. Prevent flux penetration from the top side of the TACT Switch™.
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA CORPORATION, or equivalents.)

